

Automated Network Sizing

add-on module for AFT Arrow™ 10

Quick Start Guide | English Units

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AFT
Applied Flow Technology

AFT Arrow™ ANS Module

Quick Start Guide

English Units

AFT Arrow Version 10
Automated Network Sizing Module

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Dynamic solutions for a fluid world™

CAUTION!

AFT Arrow is a sophisticated pipe flow analysis program designed for qualified engineers with experience in pipe flow analysis and should not be used by untrained individuals. AFT Arrow is intended solely as an aid for pipe flow analysis engineers and not as a replacement for other design and analysis methods, including hand calculations and sound engineering judgment. All data generated by AFT Arrow should be independently verified with other engineering methods.

AFT Arrow is designed to be used only by persons who possess a level of knowledge consistent with that obtained in an undergraduate engineering course in the analysis of pipe system fluid mechanics, have been trained in the specialized field of gas dynamics, and are familiar with standard industry practice in pipe flow analysis.

AFT Arrow is intended to be used only within the boundaries of its engineering assumptions. The user should consult the AFT Arrow internal help files for a discussion of all engineering assumptions made by AFT Arrow.

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Introducing AFT Arrow ANS Module

Welcome to the AFT Arrow™ ANS module, Applied Flow Technology's powerful pipe and duct system automated sizing tool. With the ANS module you can automatically size all pipes or ducts in a system to minimize monetary cost, weight, volume, or surface area. In addition, you can concurrently size the compressors or fans and pipes to obtain the absolute lowest cost system that satisfies your design requirements. Finally, by including non-recurring and recurring costs, you can size pipe and duct systems to minimize life cycle costs over some specified duration.

How AFT Arrow ANS module works

The AFT Arrow ANS module consists of three basic elements: the Graphical Interface, the Compressible Flow Solver, and the Automated Sizing Engine. Figure 1.1 shows the relationship between the three.

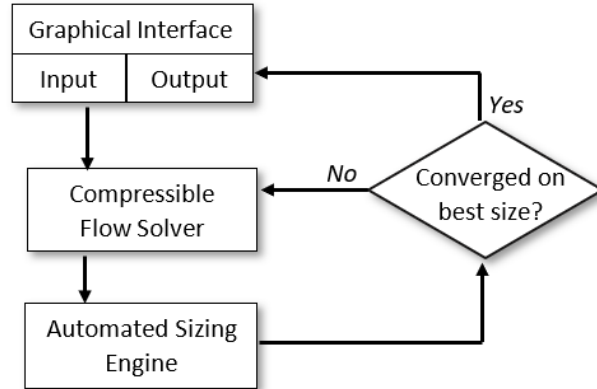


Figure 1.1 AFT Arrow ANS module main component flow chart

The Compressible Flow Solver obtains a balanced flow solution for a specific pipe or duct system. The Automated Sizing Engine then modifies the design, and the Compressible Flow Solver evaluates the modified design. The Automated Sizing Engine continues this process until it is satisfied that no further design improvements are possible. At this point, the Automated Sizing Engine has converged on a design, and the resulting sized design is then sent back to the Graphical Interface where it is displayed to the user.

The Compressible Flow Solver, which functions as the prime mover in performing an engineering analysis (e.g., AFT Arrow™), becomes a subroutine called by the Automated Sizing Engine. The Automated Sizing Engine is the prime mover in AFT Arrow ANS module.

The Automated Sizing Engine employed by the AFT Arrow ANS module uses state-of-the-art numerical searching technology licensed from a leading developer in this field. This technology has been used for many years in engineering design, with extensive use in structural finite element analysis.

Analysis vs. design

Analysis

Traditional piping system engineering has employed pipe flow *analysis*. Engineering analysis is the process of using accepted calculation

methods to predict the behavior of a given system. These calculation methods may be manual, or automated in a computer program.

The weakness of analytical methods for design is that they require the specification of the system before the methods are applied. Specifically, the pipe or duct sizes, compressors, valves, and other equipment must be specified in order to perform the calculation.

However, when a new pipe system is being designed, these parameters are not known. To use the analytical methods, the engineer must guess at the pipe sizes and required equipment, perform the analysis, then modify his or her original selections as necessary.

The analytical methods are used iteratively to arrive at a final design.

Design

A design-oriented approach to piping system engineering would allow the selection parameters to be variables. Rather than specifying pipe diameters, the engineer solves for pipe diameters by specifying the flows and pressures (and other design requirements) and using these to select the appropriate pipes which minimize the overall system weight, volume, or monetary cost.

Within certain limits, engineers do this with traditional analytical methods; however, the number of design tradeoffs that can be considered is limited and the tradeoffs considered are indirectly tied to weight, volume, or monetary cost.

The ANS module offers a true design-oriented approach to piping system engineering by using advanced automated sizing methods to evaluate competing designs vs. weight, volume, or cost, and select the best design. The analysis method (i.e., the Compressible Flow Solver) is called repeatedly by the ANS module in an effort to identify design improvements.

Weight, volume, and monetary cost are all costs

In the English language we usually associate the word “cost” with money. However, in engineering, that does not have to always be the case. If an engineer is designing an aircraft, for example, minimizing weight is essential. In that respect extra weight is a “cost”.

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To simplify discussion in this guide, and to avoid needless repetition, the word “cost” will be used to represent any of the parameters an engineer may wish to minimize. In the ANS module this can be weight, volume, surface area, or monetary cost. When discussing issues specifically related to monetary cost, the words “monetary cost” will be used unless the context is otherwise clear that the discussion refers to “monetary cost”.

Cost-based automated sizing vs. cost estimating

The ANS module is *not* a cost estimating tool. Rather, it offers a rational and automated approach for comparing potential pipe or duct system designs using the common denominator of cost. It is the pipe or duct system design that the ANS module obtains that is of immense value, not the process of cost estimating.

AFT Arrow ANS module design capabilities

The AFT Arrow ANS module can be used to size a wide variety of engineering systems.

Types of systems that can be sized

- Piping, ducting, and tubing systems
- Open and closed (recirculating) systems
- Network systems that branch or loop, with no limit on the number of loops
- Pressure-driven systems
- Compressor or fan-driven systems, including multiple compressor/fans in parallel or in series
- Compressors/fans with variable speed, controlled pressure, and controlled flow
- Systems with pressure and/or flow control valves
- Systems with valves closed and compressor/fans turned off
- Heat transfer analysis and system energy balance

- Systems with non-ideal gasses
- Systems that experience sonic choking, including multiple sonic choking points
- Systems with non-reacting flow streams mixing and user-defined mixtures
- Systems with elevation changes or rotation such as in turbomachinery

Types of automated sizing parameters available

- Pipe/duct size
- Pipe velocity, pressure gradient, pressure, and flow
- Compressor/fan pressure rise, proximity to BEP (Best Efficiency Point), power, and others
- Control valve pressure drop and open percentage

AFT Arrow ANS module primary window

When the ANS module is activated in AFT Arrow several changes are made to the interface, though the main impact is the addition of a new Primary Window called the Sizing window. The Sizing window allows for the sizing and (optionally) cost settings to be configured for the model. When the model is set to perform sizing, input information in the Workspace and Model Data windows for the components being sized are used as initial guesses. Components which are not being sized are treated as constants for the automated network sizing.

Automated sizing terminology

General automated sizing terminology applied to pipe systems is as follows:

Design requirements

There are numerous design requirements in the ANS module. Common requirements are pipe velocity, control valve pressure drop, and proximity to compressor/fan BEP (Best Efficiency Point).

Active and inactive design requirements

An active Design Requirement is a requirement which has a direct impact on the solution, whereas an inactive Design Requirement is a passive requirement which does not impact the solution. If an active requirement is removed, the ANS module will find a different solution, whereas removing an inactive requirement will not affect the solution.

Consider a case where several Design Requirements are set for the velocity in a pipe. One may set the maximum to 100 feet/sec, and the minimum to 10 feet/sec. If the final pipe velocity were 99 feet/sec, the maximum velocity Design Requirement would be active because the final value of the velocity is at or near the maximum velocity. On the other hand, the 99 feet/sec pipe velocity is far away from the 10 feet/sec minimum. If we remove the minimum velocity Design Requirement, the result will still be an actual pipe velocity of 99 feet/sec. Thus, the minimum velocity Design Requirement is inactive and does not influence the selected pipe size. On the other hand, if one removed the 100 feet/sec maximum velocity Design Requirement, the actual velocity would probably increase above 100 feet/sec, thus resulting in a different pipe size.

Objective

This is the goal of the analysis. Typically, the objective is to minimize monetary cost either directly using monetary cost data, or indirectly by minimizing parameters such as pipe weight. As the ANS module varies the pipe sizes, the objective parameter (cost, weight, etc.) varies. The Automated Sizing Engine searches for combinations of pipe sizes that achieve the objective by comparing these variations.

Continuous vs. discrete sizing

Discrete data is a set of data which lists explicit values which can be used, such as a set of pipe sizes within a given schedule. Continuous data is a set of data which can include any values within the given minimum and maximum, such as with percent open values for a valve.

Generally the desired sizing within the ANS module is discrete, since commercial pipe sizes must be chosen from a set of specific sizes. However, since it is much easier to minimize values using a continuous solution, many methods in the ANS module will first implement

continuous sizing, then use this solution to find a nearby discrete solution for the system. Note that this is not as simple as just choosing the closest discrete value around the continuous minimum. Good searching algorithms like those used in the ANS module will consider values more than one discrete size from the continuous value.

Common size groups

The automated sizing process takes longer as the number of pipes being independently sized increases. Frequently there are groups of pipes in a system which would ideally be the same size for design purposes, or must be the same size by virtue of their location in the system. To link the sizes for pipes together one can create Common Size Groups. When one places pipes into a Common Size Group, one is saying that the group of pipes all must have the same pipe size, and be the same material and schedule, class, or type. A Common Size Group thus consolidates the individual pipes that are part of that group to a single independently sized pipe for that group. There can be multiple Common Size Groups in a model, but each pipe can only belong to one Common Size Group.

Feasible and infeasible designs

A feasible design is one which satisfies all Design Requirements, while an infeasible design does not satisfy one or more Design Requirements. There are many ways you can create a model that has no feasible solution. For example, connect a pipe to an Assigned Pressure junction set to 200 psig. Then place a Design Requirement on the pipe that it cannot have a pressure greater than 100 psig. Since the pipe is connected to an Assigned Pressure junction at 200 psig, there is no way for it to satisfy the 100 psig Design Requirement. Thus, no feasible solution exists.

Candidate sets

A Candidate Set is a collection of potential sizes that will be considered for the sizing calculations. Each pipe being sized in the system must have one Candidate Set assigned to it. If continuous sizing is being performed, only the minimum and maximum pipe sizes in the Candidate Set will be used to bound the continuous sizing.

Weight Sizing Example

Summary

This example shows how to use the ANS module to perform a non-monetary automated sizing on a system. Parameters such as pipe weight frequently relate closely to the actual pipe cost, and are easier to set up than cost based automated sizing. Further, on some systems such as aircraft, marine vessels, or automobiles, minimizing weight may be the primary goal.

This example demonstrates minimizing the pipe weight in a system.

Topics covered

- Sizing using pipe weight
- Creating Common Size Groups
- Defining Candidate Sets
- Defining Control Valve Design Requirements

Required knowledge

No prior knowledge is required for this example. However, users who are completely new to AFT Arrow are advised to first complete the AFT Arrow Quick Start Guide examples. There, one will see how to use basic features for conventional pipe flow modeling. This example focuses on the automatic sizing features in the ANS module.

Model file

This example is intended to be built from scratch to help familiarize yourself with the steps to define a complete model in AFT Arrow. For reference purposes only, the completed example model file can be found in the Examples folder as part of the AFT Arrow installation:

C:\AFT Products\AFT Arrow 10\Examples

- *US - Control Valve - ANS.aro*

Problem statement

A steam transfer system feeds steam from a pressurized tank to a lower pressure tank. A control valve is used to control the flow rate to 5 lbm/sec and must have a minimum pressure drop of 20 psid. We will locate the flow control valve at the midpoint of the 450 foot pipeline.

The pipeline is limited to STD Steel - ANSI pipe in the size range from 1 to 10 inches.

Step 1. Start AFT Arrow

From the Start Menu, select the AFT Arrow 10 folder then launch AFT Arrow 10.

Activate the ANS module from the Startup Window by checking the box next to the ANS module. Alternatively, it can be activated from the Modules panel in Analysis Setup.

Once the ANS module has been activated, check that it is enabled for use by selecting Network in the ANS section of the Modules panel as shown in Figure 2.1. This should be done automatically by AFT Arrow when the module is activated.

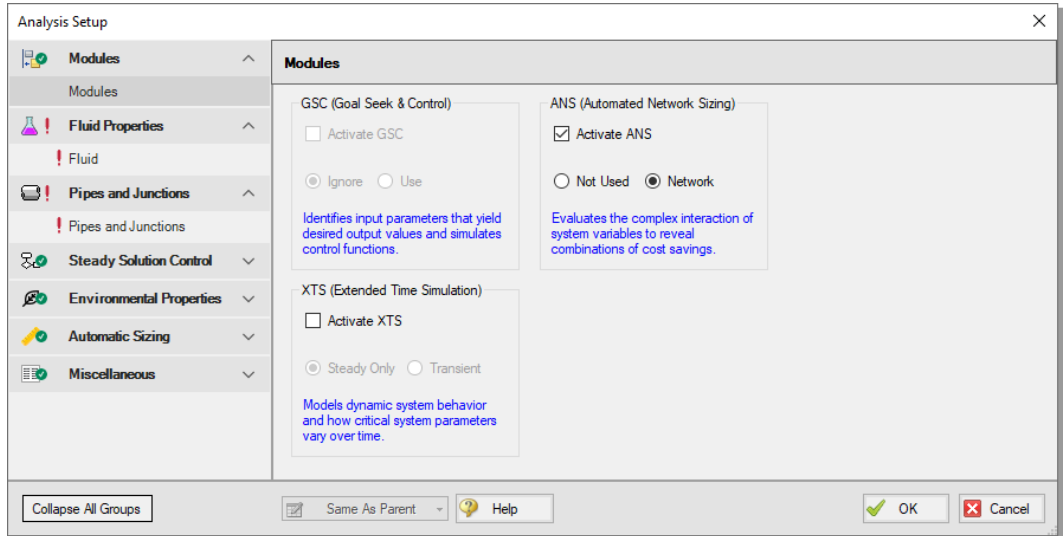


Figure 2.1 Activating and enabling the ANS module for use

Step 2. Specify the Fluid panel

1. Open Analysis Setup by selecting Analysis Setup from the common toolbar or the Analysis menu.
2. Under the Fluid Properties group click the Fluid item to open the Fluid panel if not already open. Select the AFT Standard library and then select Steam in the Fluids Available in Library list.
3. Click Add to Model to select Steam for use in this model.
4. Click OK to save and close Analysis Setup.

Step 3. Build the model

A. Place the pipes and junctions

This completes the first two groups of the Analysis Setup. The Pipes and Junctions group remains undefined. To complete this group, begin by assembling the model on the Workspace as shown in Figure 2.2.

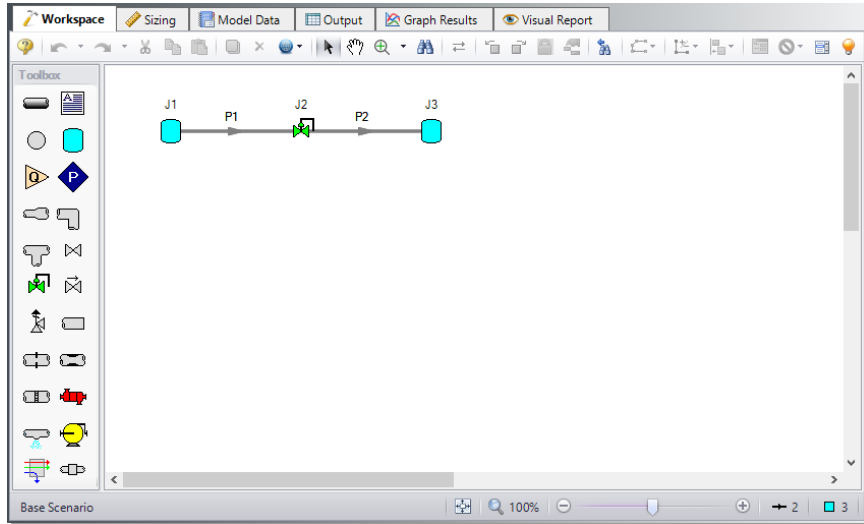


Figure 2.2 Control Valve system layout

B. Enter the junction data

J1 - Tank

1. Elevation = 0 feet
2. Fluid = Steam
3. Pressure = 240 psig
4. Temperature = 425 deg. F

J2 - Control Valve

1. Elevation = 0 feet
2. Valve Type = Flow Control (FCV)
3. Control Setpoint = Mass Flow Rate
4. Flow Setpoint = 5 lbm/sec

J3 - Tank

1. Elevation = 0 feet
2. Fluid = Steam
3. Pressure = 140 psig
4. Temperature = 425 deg. F

C. Enter the pipe data

For this example, we need to find the best pipe size, but we are limited to STD (schedule 40) pipe sizes. Now we need to use engineering judgment to take an initial guess at the pipe size for a flow rate of 5 lbm/sec. Let's try 2-1/2 inch pipe. Specify both pipes as follows:

1. Pipe Model tab
 - a. Pipe Material = Steel - ANSI
 - b. Size = 2-1/2 inches
 - c. Type = STD (schedule 40)
 - d. Length = 225 feet
 - e. Friction Model Data Set = Standard
2. Heat Transfer tab
 - a. Heat Transfer Model = Convective Heat Transfer
 - b. Temperature = 60 deg. F
 - c. Fluid Velocity = 15 miles/hr
 - d. Fluid = Air
 - e. Number of Insulation Layers = 1 External
 - f. Insulation #1 (external) Properties:
 - a. Conductivity Data Source = User Specified
 - b. Conductivity = 0.1 Btu/hr-ft-R
 - c. Thickness = 0.5 inches

Step 4. Define sizing input

In this model we are going to perform sizing to minimize the pipe weight, while maintaining a minimum pressure drop of 20 psid across the control valve. To do this, first go to the Sizing window by clicking on the Sizing tab, or from the Window menu.

The Sizing window is comprised of multiple panels which can be accessed using the buttons on the Sizing Navigation Panel along the bottom of the window, as shown in Figure 2.3. The sizing panels can be accessed in any order, though it is easiest to enter the information by navigating the panels from left to right, since the input on panels such as the Sizing Objective and the Sizing Assignments panels will affect the options available on later panels. Depending on the type of sizing being done, some panels may be disabled or unused.

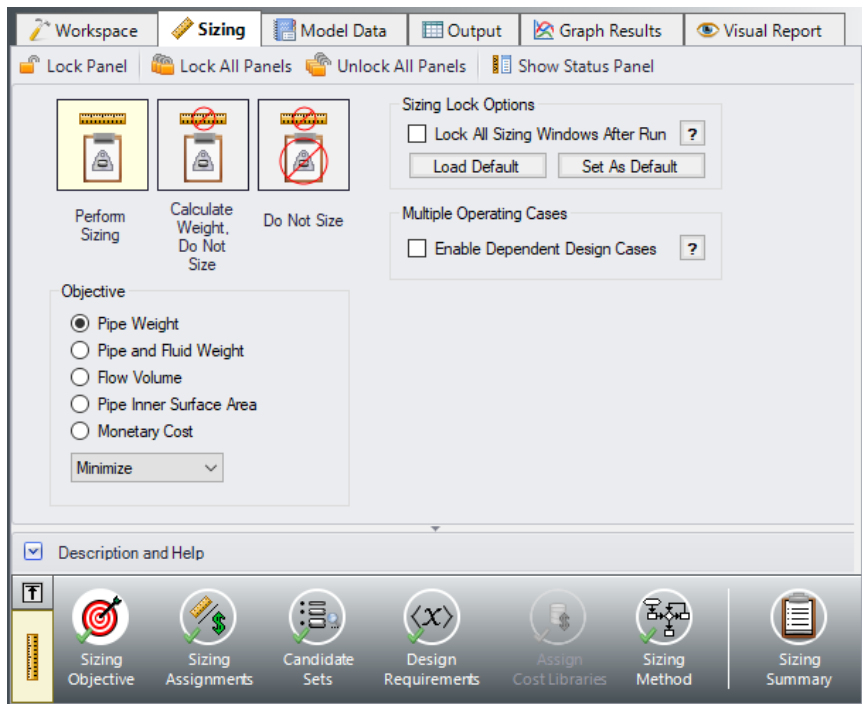


Figure 2.3 Sizing window layout identifying common features

Similar to the Analysis Setup window, each panel button contains either a green checkmark or red circle which denotes the completion status of that panel. If the minimum required information is present to run the model, the symbol will be green, whereas the red symbol represents incomplete input. The amount of information required will vary based on whether the sizing calculation is set to Perform Sizing, Calculate Weight/Do Not Size, or Do Not Size. A detailed summary of the items which have been completed and the items which are still incomplete can be seen in the Sizing Status window, accessed from the Sizing Toolbar.

The type of sizing calculation being performed, also called the Sizing Level, can always be seen on the Sizing Level Status Box on the left of the Sizing Navigation Panel as shown in Figure 2.3. Clicking this box will bring you to the Sizing Objective panel, where the calculation type can be changed. The continuous or discrete sizing option shown in the status is set on the Sizing Method panel, which is discussed later.

Note that some panels, such as the Design Requirements panel, will always be shown as complete since the model can be run without any additional information entered on them. However, in order to find the best system design it will often be necessary to enter more than the minimum information required by the Solver.

The Lock Panel toggle located on the Sizing Toolbar prevents changes to the current panel when it is enabled. This is primarily useful to prevent editing once a scenario has been run, since any changes that are made to a scenario which has output will cause all output to be erased. By default, all panels will lock after a sizing run is completed, requiring panels to be unlocked before any changes can be made. This setting can be changed on the Sizing Objective panel. All panels can be locked or unlocked simultaneously by using the Lock/Unlock All Panels buttons on the Sizing Toolbar.

A. Sizing Objective

The Sizing Objective panel will be displayed by default when the Sizing window is first opened, as shown in Figure 2.3. This panel is used to select the option for calculation and to set the desired Objective.

The first option is Perform Sizing, which sets up the model to perform the automated sizing calculation. While it is typically desired to run the

sizing calculations, the other two selections can be useful in certain cases.

The second option is Calculate Weight, Do Not Size. This option is similar to running AFT Arrow with the Cost Analysis option turned on and is useful to find the cost of the initial design, or for troubleshooting. By default, the cost for the model is calculated in terms of weight.

The last option is Do Not Size. This is equivalent to performing a regular AFT Arrow analysis without needing to disable the ANS module and potentially lose the entered Sizing settings. This can also be useful to check the feasibility of the initial design before sizing.

- **Select Perform Sizing** to begin configuring the sizing run.

The next step is to set a Sizing Objective, which can be monetary cost, or a non-monetary cost such as pipe weight or flow volume. It is easier to perform a non-monetary sizing, since all of the geometry and material information necessary to calculate the pipe weight/volume is already contained in the pipe material libraries. A monetary cost objective would require cost information to be obtained and entered into cost libraries.

For many systems, sizing the system using one of the simpler non-monetary objective options provides a sufficient approximation for monetary cost. In this case, we will be performing a minimization for pipe weight.

- **For the Objective choose Pipe Weight** and select the Minimize option from the drop-down list.

B. Sizing Assignments

On the Sizing Navigation Panel select the Sizing Assignments button. The Sizing Assignments panel allows the user to define what will be sized in the model, and what will be included in the cost calculation without being sized (in this case, what will be included in the weight, but will not have its weight minimized). Common Size Groups for pipes can be created on this panel as well when appropriate.

The Sizing Assignments panel can be used to select various options to either Automatically Size, or Do Not Size each pipe.

If an Automatically Size option is selected, the ANS module will treat the pipe diameter as a variable and vary it according to certain criteria that will be discussed shortly.

In a new system, typically all pipes will be desired to be sized and included in the cost calculation (in this case, the cost is being calculated in terms of weight). If you are instead analyzing the possible replacement of existing pipes, it may be better to choose Include in Weight if Size Changes. This will allow the weight to only be calculated for pipes if they change size, since using the existing pipes will incur no new costs.

If Do Not Size is selected, the pipe will retain the settings currently set in the Workspace. Why would one choose to not size a pipe? There could be a number of reasons, but one good reason is that the pipe represents a pipe in an existing system and the design does not allow the replacement of that pipe with a new one. Therefore, its diameter is fixed, and sizing the pipe would be incorrect.

Another reason may be if a certain size is necessary for the design due to specific requirements, in which case the pipe cost can be included without sizing the pipe by choosing Always Include in Weight.

This model is a new system, so all pipes will be sized and included in the cost (weight).

- **Select Always Include in Weight** next to each of the pipes.

For this system it is required that both pipes be the same size. We will need to add both pipes to a Common Size Group to specify this as follows:

1. Click New above Pipe Grouping, and specify the name Main Pipes.
2. A new section will now appear with the Main Pipes group listed under Common Size Groups. Add both pipes to this group by clicking the corresponding radio buttons (Figure 2.4).

Now that the pipes are both in a Common Size Group, the ANS module will force them to have the same diameter, rather than allowing them to be varied separately.

For larger models, multiple Common Size Groups can be created as desired. Selection tools are available at the bottom of the window to help assign multiple pipes to a Common Size Group at once. Pipes can only be assigned to a group once they are set to use one of the Automatically Size options.

3. From the drop-down list choose Steel - ANSI.
4. In the bottom of the Select Pipe Sizes window, check that the Sort option Type, Schedule, Class is selected.
5. In the Available Material Sizes and Types on the left, expand the STD pipe sizes list.
6. Double-click each of the sizes from 1 to 10 inches to add them to the list on the right or use the Add button (Figure 2.5).
7. Click OK to save and close the Select Pipe Sizes window.

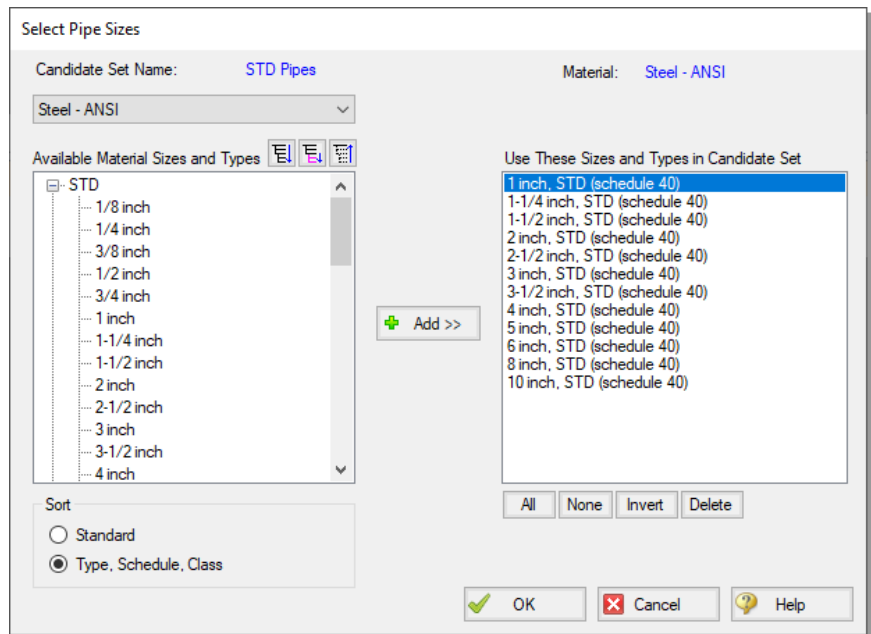


Figure 2.5 Select Pipe Sizes window with sizes 1" through 10" added

The STD Pipes candidate set will now appear. However, we still need to define which pipes will use this Candidate Set during the automated sizing. By necessity, a Common Size Group will use one Candidate Set for all pipes within the group, since all pipes in the group must be the same size. In this case there is only one item to assign the set to.

- **Under Assign Candidate Sets to Pipes**, set the Main Pipes Common Size Group to use the STD Pipes Candidate Set. The Candidate Sets are now fully defined and assigned to the appropriate pipes, as can be seen in Figure 2.6.

Once a Candidate Set is selected, the list of available pipe sizes on the Pipe Properties window in the Workspace is restricted to pipes in that Candidate Set. In Figure 2.7 you can see the area normally described as Size is now described as Size (From Common Size Group). If the initially defined pipe sizes were not included in the assigned Candidate Set, the ANS module will provide the option to change the pipes in the Workspace to a pipe size from the defined Candidate Set when the model is run.

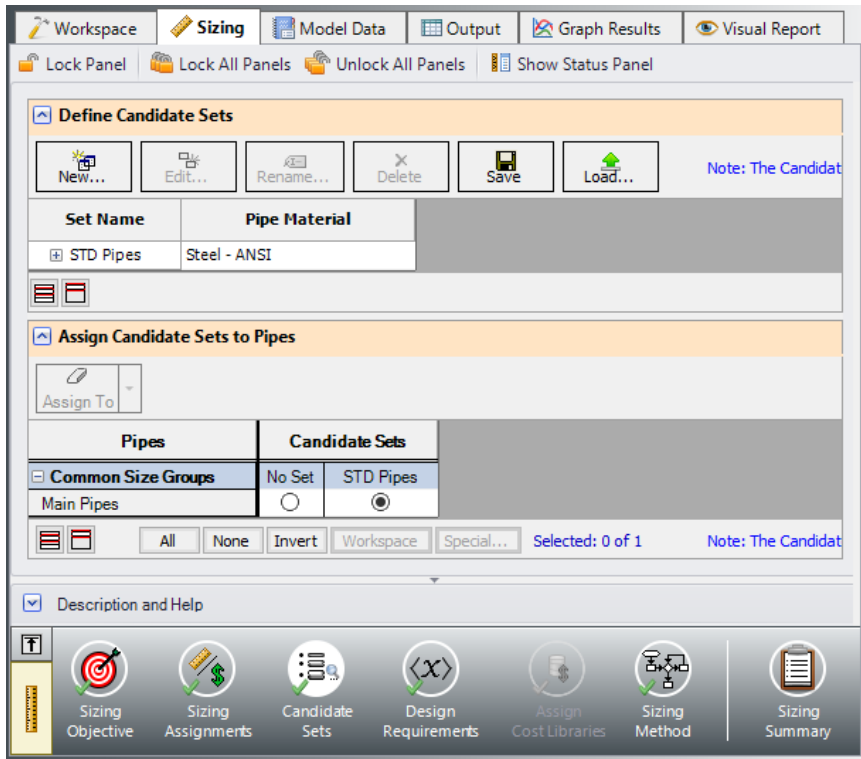


Figure 2.6 Candidate Sets panel fully defined for the model

Pipe Properties

Number: 1 Upstream Junction: 1
 Name: Pipe Downstream Junction: 2
 Copy Data From Pipe... Copy Previous

OK
 Cancel
 Jump...
 Help

Pipe Model Fittings & Losses Heat Transfer Design Alerts Optional Nojes Status

Size (From Common Size Group: Main Pipes)

Pipe Material: Steel - ANSI
 Pipe Geometry: Cylindrical Pipe
 Size: 2-1/2 inch
 Type: STD (schedule 40)
 Inner Diameter: 2.469 inches
 Outer Pipe ID: inches
 Inner Pipe OD: inches
 ID Reduction (Scaling): % (optional)

Length: 225 feet
 Model As Zero-Length Connector

Friction Model
 Data Set: Absolute Roughness Load Default
 User Specified
 Standard 0.0018 inches

Figure 2.7 Pipe Properties window showing pipe size selections limited to those in the Common Size Group

D. Design Requirements

Select the Design Requirements button. This panel is used to define restrictions on the final solution by applying Design Requirements for the system.

For this model we only have one Design Requirement, which is for the minimum pressure drop across the Control Valve. To define this requirement:

1. Select the Control Valves button at the top of the window.
2. Click New under Define Control Valve Design Requirements.
3. Enter the name Min Pressure Drop.
4. Next to Min Pressure Drop in the table, select Pressure Drop Static as the Parameter.
5. Choose Minimum for Max/Min, and enter 20 psid.

Now that the Design Requirement is defined, it needs to be assigned to the appropriate junction.

- Check the box next to the **Control Valve Junction J2** in the Assign Design Requirements to Control Valves section. The Design Requirements panel should now appear as shown in Figure 2.8.

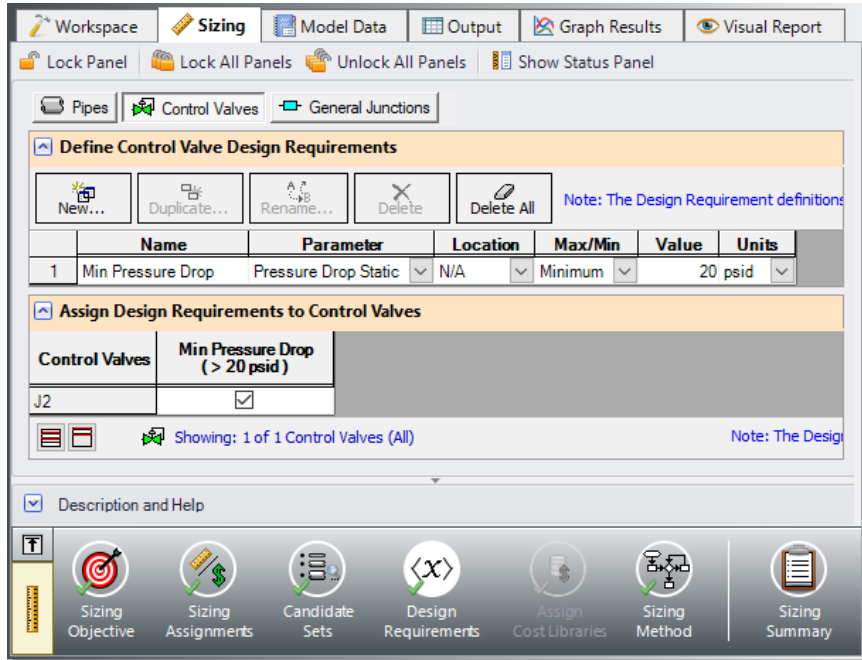


Figure 2.8 Minimum pressure drop requirement defined for the Control Valve

Note: It is strongly recommended that control valves have a Design Requirement specified for the minimum pressure drop, or the maximum Cv/percent open at the valve. If no Design Requirements are applied, the ANS module will allow the control valve to control to any pressure required to meet the control setpoint, even if this requires the control valve to add pressure to the system for design purposes. To avoid this behavior in the final solution, a Design Requirement should be applied.

E. Assign Cost Libraries

This panel is only used to assign the necessary monetary cost information when Monetary Cost is chosen as part of the Sizing

Objective. In this case the panel is disabled since we are minimizing pipe weight.

F. Sizing Method

- **Select the Sizing Method button** from the Sizing Navigation Panel.

The Sizing Method panel is used to set up the calculation methods to be used for sizing the system. The user has the option to select whether discrete or continuous sizing will be used, and which search method will be applied.

If Continuous Sizing is selected, the ANS module will use the minimum and maximum Candidate Set sizes as boundaries. It will then calculate the ideal hydraulic diameter for the pipes being sized, which will likely not match any of the available commercial sizes. While this is not useful as a final solution, this may be helpful as a baseline to check the final solution using the provided discrete methods. For this model, make sure Discrete Sizing is selected.

The ideal search method will often change based on the number of independent pipe sizes (number of pipes not in groups and Common Size Groups in sizing), the number of Design Requirements, and the feasibility of the initial system design. The Help File provides more information on the strengths and weaknesses of each method. It is generally recommended to run the sizing with more than one method, as it is often not obvious which method will be most effective for each system. The Suggest Best Method button is useful to determine a search method to use initially.

For a simple model such as this one, the Modified Method of Feasible Directions (MMFD) or Sequential Quadratic Programming (SQP) method should be appropriate since there is only one Design Requirement, and only one pipe size is being varied. Choose the default Modified Method of Feasible Directions (MMFD).

Step 5. Run the automated sizing

We are now in a position to run the automated sizing. Before doing so, take a moment to consider what this model is trying to accomplish. The Pipe P1 and P2 sizes will be selected together from the STD Pipes

candidate set such that their weight is minimized while still obtaining a minimum 20 psid pressure drop across the control valve.

To begin sizing the system select Run Model from the Common Toolbar. While the model is running, the Solution Progress window shows the Sizing Calls to Solver. This is how many times a complete compressible flow analysis was run.

The Solution Progress window also displays the Current Cost, which is the last calculated value for the cost, as well as the Best Feasible Cost which has been found so far (Figure 2.9). The Solver will continue to iterate using the defined method to find a global minimum. For most methods, the Solver will first perform a continuous sizing, then perform discrete sizing based on the continuous solution, though this is not always the case.

Note: For complex systems using the Genetic Algorithm Sizing Method, the solution can be paused and accepted at any time by using the Pause button, then selecting Accept Sizing under Other Actions. This allows the user to accept the best current solution, rather than continuing to search for the global minimum.

When the sizing has completed, click Output to display the results.

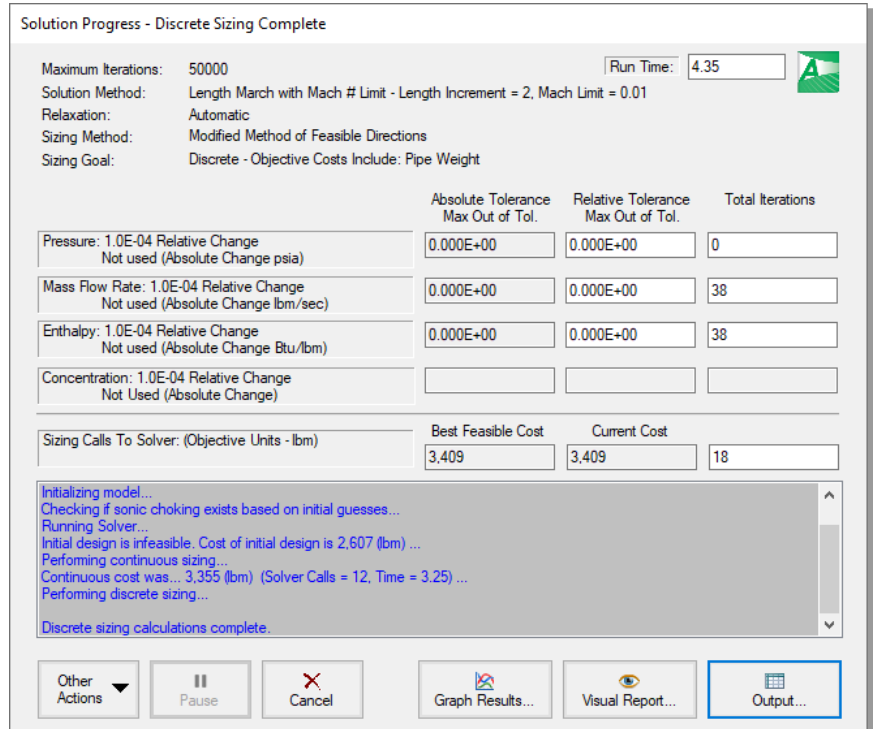


Figure 2.9 The Solution Progress window shows the progress of the AFT Arrow Solver and the ANS module

Step 6. Review automated sizing results

The Cost Report tab in the General Output section shows a total weight of 3,409 lbm, while each pipe has a weight of 1,705 lbm (Figure 2.10). This result makes sense since the pipes have the same length and a common diameter due to the fact that they are in a Common Size Group.

The Sizing tab in the Pipe Output section shows the ideal pipe size was found to be 3 inch for the pipes when sized together.

The CV Design Requirements tab shows that the 20 psid minimum pressure drop is satisfied in that the pressure drop for 3 inch pipe was 22.23 psid. Note that the Design Requirement result is highlighted in blue, indicating that the Design Requirement was active during the continuous solution, but the pipe sizes in the discrete solution were

outside of a certain limit from the continuous solution pipe sizes. Yellow highlighting will be used if the Design Requirement is active in the final solution, and the difference between discrete and continuous solution pipe sizes is within the defined limit.

The screenshot shows a software interface with three main sections:

- Design Alerts / Cost Report:** A table showing costs.

Table Units: lbm		Pipe Weight
Total of All Shown Costs		3,409
Items In Sizing		3,409
Items Not In Sizing		0
Pipe Subtotal		3,409
o	P1	1,705
o	P2	1,705
- Pipes / Axial Points / Heat Transfer / Sizing:** A table showing pipe specifications.

Pipe	Name	Sized - Material	Sized - Nominal Size	Sized - Type/Schedule	Sized - Hyd. Diameter (inches)
1	Pipe	Steel - ANSI	3 inch	STD (schedule 40)	3.068
2	Pipe	Steel - ANSI	3 inch	STD (schedule 40)	3.068
- All Junctions / CV Design Requirements / Control Valve / Tank:** A table showing design requirements.

Jct	Pressure Drop Static Minimum > 20 psid [Min Pressure Drop]
2	22.23

Figure 2.10 The Output window shows the results of the sized system, plus the sizing results

Conclusions

This example demonstrates the automated sizing capabilities of the ANS module for a simple system with a single Design Requirement. Sizing for non-monetary objectives such as pipe weight is fast and easy to implement.

Initial and Life Cycle Cost Sizing

This example demonstrates some key features by using the ANS module to size an air distribution system for monetary cost.

Topics covered

- Connecting and using existing engineering and cost libraries
- Sizing for Initial or Life Cycle Cost
- Using Initial Cost Limits
- Sizing a compressor, and sizing piping for the chosen compressor
- Interpreting Cost Reports

Required knowledge

This example assumes that the user has some familiarity with AFT Arrow and the ANS module such as placing junctions, connecting pipes, entering pipe and junction specifications, and creating and using Candidate Sets and Design Requirements. Refer to the Weight Sizing Example in Chapter 2 for more information on these topics.

Model files

A partially completed model file will be utilized as the starting point for this example. A completed version of the model file can be referenced if desired. Both the initial and final model files can be found in the Examples folder as part of the AFT Arrow installation:

C:\AFT Products\AFT Arrow 10\Examples

- *US - Air Distribution - ANS - Initial.aro* - initial model file
- *US - Air Distribution - ANS - Final.aro* - completed model file
- *US - Air Distribution.dat* - engineering library
- *US - Air Distribution Costs.cst* - cost library for Air Distribution.dat
- *Steel - ANSI Pipe Costs.cst* - cost library for Steel - ANSI

Problem statement

This example uses an existing model to investigate three automated sizing cases:

1. Size system for *initial cost* with a 5-year system life
2. Size system for *life cycle cost* with a 5-year system life
3. Size system for *life cycle cost with an initial cost limit* for a 5-year system life

Step 1. Start AFT Arrow

From the Start Menu, choose the AFT Arrow 10 folder and select AFT Arrow 10.

Enable the ANS module from the Startup Window by checking the box next to the ANS module. Alternatively, the ANS module can be activated from the Modules panel in Analysis Setup.

Step 2. Open model file

For this example we will be starting from a pre-built model file that is fully defined for a normal AFT Arrow run. We will use automated sizing to find a more cost-effective design. Open the model file *US - Air Distribution - ANS Initial.aro* shown above and save it to a new location. The Workspace should appear as shown in Figure 3.1.

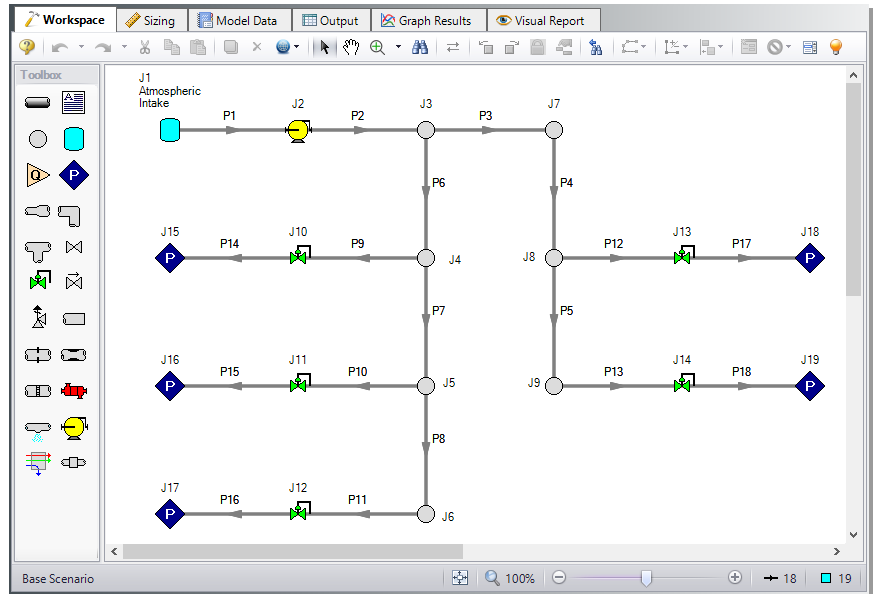


Figure 3.1 Air Distribution workspace

Sizing systems with compressors

A centrifugal compressor can be modeled with a Compressor Curve or with a fixed flow rate or pressure as the Sizing option. Generally, if a specific compressor has been identified, the Compressor Curve type would be chosen, whereas the Sizing option is useful during the selection stage in order to identify the compressor requirements for the system. In some cases, even though the specific compressor has not been chosen, several candidate compressors are available. For this third case it would be best to model each candidate compressor with a compressor curve using separate scenarios for each compressor.

Compressor model in this system

The compressor in our air distribution case is set as Sizing with a fixed flow of 1250 scfm. In order to allow the compressor to be defined as a fixed flow, the flow control valve at J12 has been defined at a fixed pressure drop of 2 psid. This model thus represents a first cut model where, based on the first cut results, the compressor will be replaced by an actual compressor with a compressor curve, and control valve J12 will be replaced by a flow control valve controlling to 250 scfm, similar to the other control valves.

As already stated, when a compressor is modeled as a fixed flow, it is not a specific compressor from a specific manufacturer. Thus, the costs for the compressor can only be approximated. For a first approximation it should be possible to estimate the non-recurring cost (i.e., material and installation cost) for the compressor as a function of power requirements. For instance, a typical 10 horsepower compressor (of specific configuration and materials of construction for a given flowrate) may cost \$2,700, and a 40 horsepower may cost \$8,250. Other typical costs for different power requirements can be approximated. The actual cost for the compressor will highly depend on the application. These costs are entered into a cost library and are accessed by the Solver. As AFT Arrow evaluates different combinations of pipe sizes, each combination will require a certain power from the compressor. With a cost assigned to this power, the ANS module can account for energy costs over the life of the system. Later in this chapter, we will look at the costs for the compressor in our example air distribution network.

In addition to non-recurring costs, recurring costs can also be estimated. Specifically, the cost of the power used by the compressor over a period of time (which the ANS module calls the System Life) can be determined. All AFT Arrow needs is an overall compressor efficiency to determine the actual power from the ideal power. Again, since we do not have a specific compressor selected yet, the efficiency can only be approximated. The ANS module calls this the Nominal Efficiency.

A step-by-step method of compressor selection proceeds in two phases. The steps are outlined in the Help System.

Step 3. Review model settings

The pipes and junctions are already defined, but we need to review and complete the sizing settings before running the analysis. In the Analysis menu check that Automated Sizing is set to Network, then go to the Sizing window by clicking the tab.

A. Sizing Objective

The Sizing Objective panel should be displayed by default.

To begin we will first need to choose the calculation option, so select Perform Sizing.

The Sizing Objective panel also provides features to characterize the automated sizing objective. As explained previously, a non-monetary parameter such as weight could be chosen to simplify the sizing. However, there are a few downsides to this method, as this does not allow one to include compressor costs, or other junction initial costs, in the sizing. Additionally, recurring costs cannot be calculated using non-monetary cost. To more thoroughly size the compressor in this system we will need to minimize monetary cost directly.

- **Select Monetary Cost** as the Objective and select Minimize.

With the Monetary Cost selected, the options to minimize monetary cost will appear displayed in a table, along with several options to the side that will activate depending on the cost types being analyzed. Several common analysis types can be selected in the list box above the table to automatically configure the table.

- **From the list box choose** Size for Initial Cost, Show Energy Costs. This will set the table to include material and installation costs in the Sizing Objective and will calculate the energy costs without including them in the Objective, as can be seen in Figure 3.2. This will allow us to size for the initial costs and include the energy costs for comparison when we later size the system for life cycle cost (initial costs and recurring costs combined).

Since the energy costs are included in the cost calculation, the user must provide a System Life and, optionally, interest and inflation rates to calculate the present value of the recurring costs.

- **Enter 5 years for the System Life**, with 0% for the interest and inflation rates.

The source of the energy costs must also be defined. Simple energy costs can be entered here, or it can be specified that energy costs come from energy cost libraries, which would need to be added on the Assign Cost Libraries panel. An Energy Cost Library allows variable energy costs to be used to account for varying prices during different times of day, different seasons, etc. If using the more straightforward simple energy costs, and if the compressor does not run all day every day, the easiest approach is to reduce the Energy Cost by an appropriate ratio.

- **Choose Use this Energy Cost Information**, with a cost of 0.12 U.S. Dollars Per kW-hr. Note this assumes the compressor will run all day, every day, for the entire 5 years.

The Sizing Objective panel should now appear as shown in Figure 3.2.

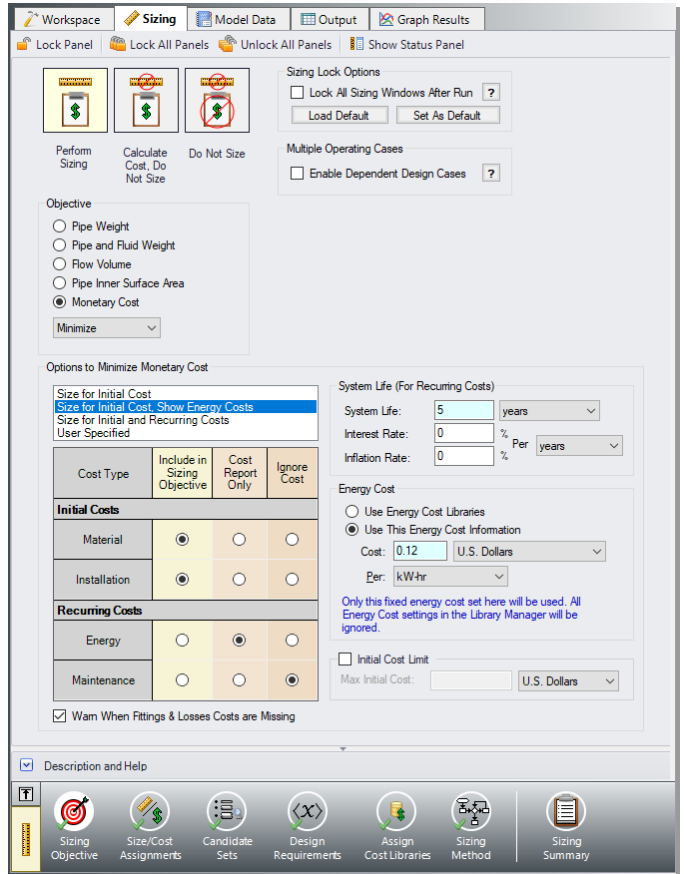


Figure 3.2 Sizing Objective panel setup for an Initial Cost analysis

B. Size/Cost Assignments

On the Sizing Navigation Panel select the Size/Cost Assignments button. For this example we are sizing both the pipes and compressor for a new system, so we will need to calculate and minimize cost for all related components in the model.

- **Select the Pipes button** and set all pipes to Always Include in Cost (Figure 3.3). This can be easily accomplished by using SHIFT to select all pipe rows in the table and clicking the Always Include in Cost button above the Sizing and Cost Options.

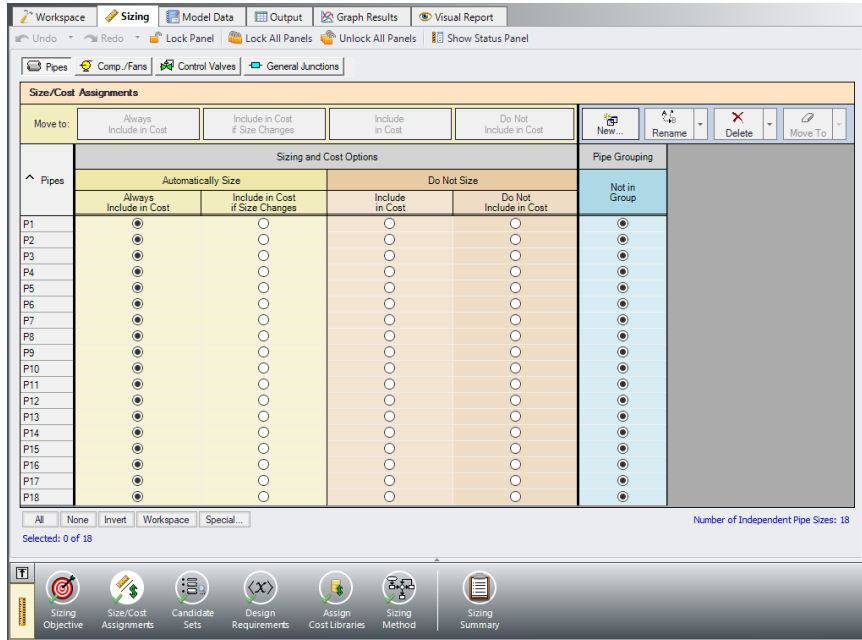


Figure 3.3 Size/Cost Assignments panel with all pipes included in sizing

To decrease the run time, reduce complexity, and enforce some design uniformity, it is useful to create Common Size Groups to link the pipes in different sections of the model.

Note: The Number of Independent Pipe Sizes in the model can be seen in the bottom right of the Size/Cost Assignments panel, and denotes the number of pipe sizes being independently varied (i.e. the number of Common Size Groups, plus the sized pipes not in a group). This information is useful for choosing Sizing Methods.

For example, if all 18 pipes were selected to be Not In Group, then 18 pipe sizes would be independently selected by the automatic sizing engine. That could potentially mean, for example, different pipe diameters in Pipes P19 and P14. If one wanted these pipes to be sized to the same diameter, one would group them into a Common Size Group. To see how this works, in this model all discharge piping will be put into a Common Size Group. This means that there will be one diameter

chosen for this group of pipes, rather than potentially ten different diameters.

For this system we will define four groups. To set the groups, it is common to select pipes which must have the same size due to their placement relative to other pipes and junctions, such as pipes at the entrance and exit of valves. In Figure 3.4 we have identified these four groups.

First let's create a Compressor size group for Pipes P1 and P2.

- **Click New above the Pipe Grouping section** to create the group, and name it Compressor. Select the radio buttons under the Compressor heading next to P1 and P2 to add them to the group. Alternatively, the pipes can be selected in the Workspace, then moved to a group by right-clicking the Workspace and selecting the corresponding option from the menu.

Now let's repeat this process for the discharge piping. We will assume five identical control valves will be purchased, so therefore all these pipes will have a common size. Like before, create a new group called Discharge, and add the pipes outlined in Figure 3.4 to the new group.

The headers supplying each discharge are one physical pipe in the field, represented as multiple pipes in AFT Arrow by necessity. Create two more groups; Header A and Header B and add the appropriate pipes to them. The Size/Cost Assignments should now appear as shown in Figure 3.5.

Note: Pipes in the Size/Cost Assignments table can be sorted by Common Size Group instead of sorting by number by clicking on the Pipe Grouping header. Clicking on the header for a particular group will sort the pipes in that specific group to the top of the window.

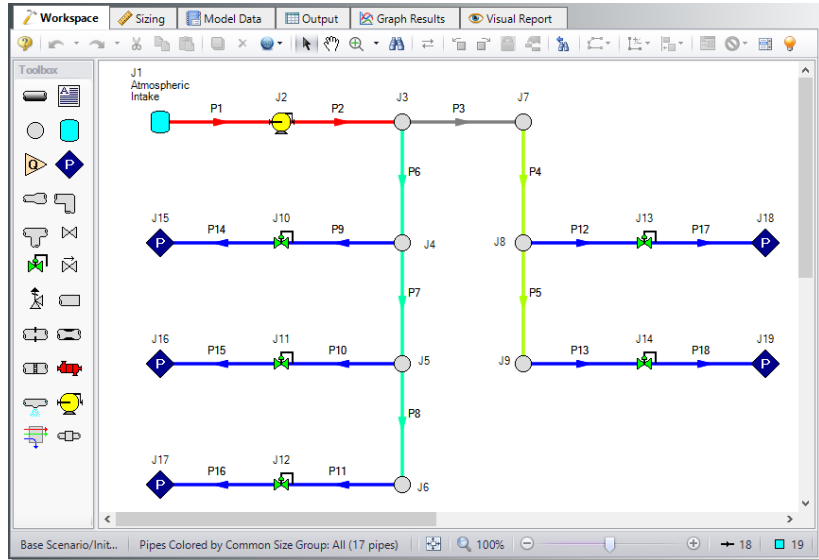


Figure 3.4 Air Distribution model with Common Size Groups identified by color

Pipes	Sizing and Cost Options				Not in Group	Pipe Grouping		
	Automatically Size		Do Not Size			Common Size Groups		
	Always Include in Cost	Include in Cost if Size Changes	Include in Cost	Do Not Include in Cost	Compressor	Header A	Header B	Discharge
P1	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>
P2	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>
P3	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>
P4	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
P5	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
P6	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
P7	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
P8	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
P9	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P10	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P11	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P12	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P13	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P14	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P15	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P16	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P17	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
P18	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>

Figure 3.5 Pipes in the Size/Cost Assignments panel

- **Click the Comp./Fans button** to switch to the Compressor Size/Cost Assignments. Select the option to Include in Cost Report and Sizing for the compressor so that the ANS module will size the compressor along with the pipes as shown in Figure 3.6.

Similar to the Common Size Groups for pipes, compressors can be placed into Maximum Cost Groups based on monetary cost. If compressor costs are added to a Maximum Cost Group, the ANS module will determine the compressor in the group with the maximum costs and set all compressors in the group to the same costs as that compressor. In this case there is only one compressor so we cannot create a group.

Now go to the Workspace window. It is possible to inspect the Common Size Groups in the model by coloring the pipes. From the View menu, select All under Color Common Size Groups. The model should appear as shown in Figure 3.4, though the colors may be different.

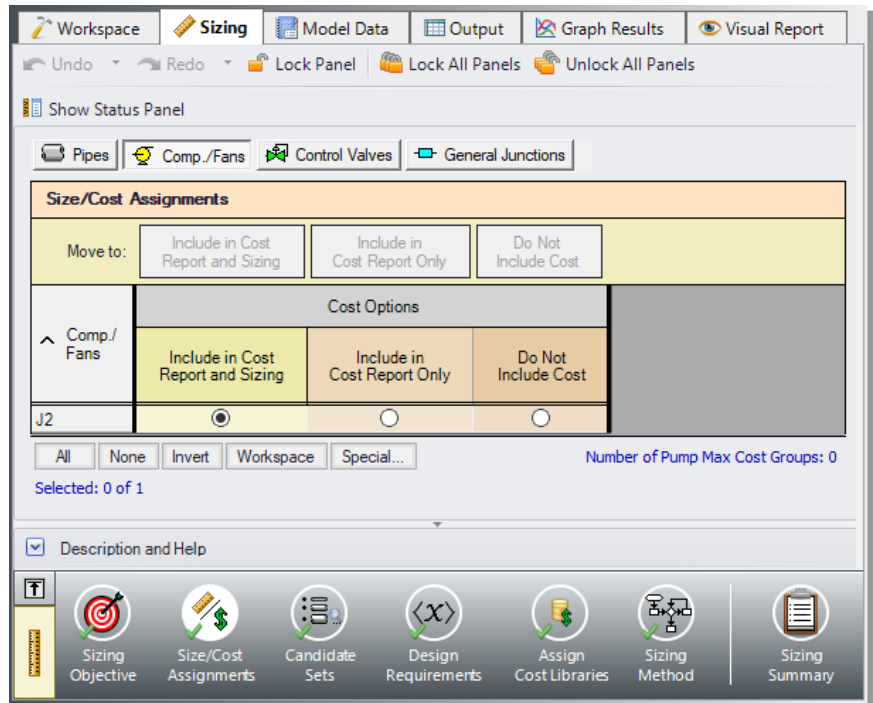


Figure 3.6 Comp./Fans in the Size/Cost Assignments panel

C. Candidate Sets

Click on the Candidate Sets button to open the Candidate Sets panel.

Create a new candidate set by selecting New below the Define Candidate Sets header. Enter the name STD Steel 2” - 10”. Select Steel - ANSI from the drop-down list then expand the STD section. Add the pipe sizes from 2 inch to 10 inch by double-clicking the size or selecting the size then selecting Add. Click OK when finished.

In the bottom section of the window, add all Common Size Groups and Pipe P3 to the STD Steel 2” - 10” candidate set. The window should appear as shown in Figure 3.7.

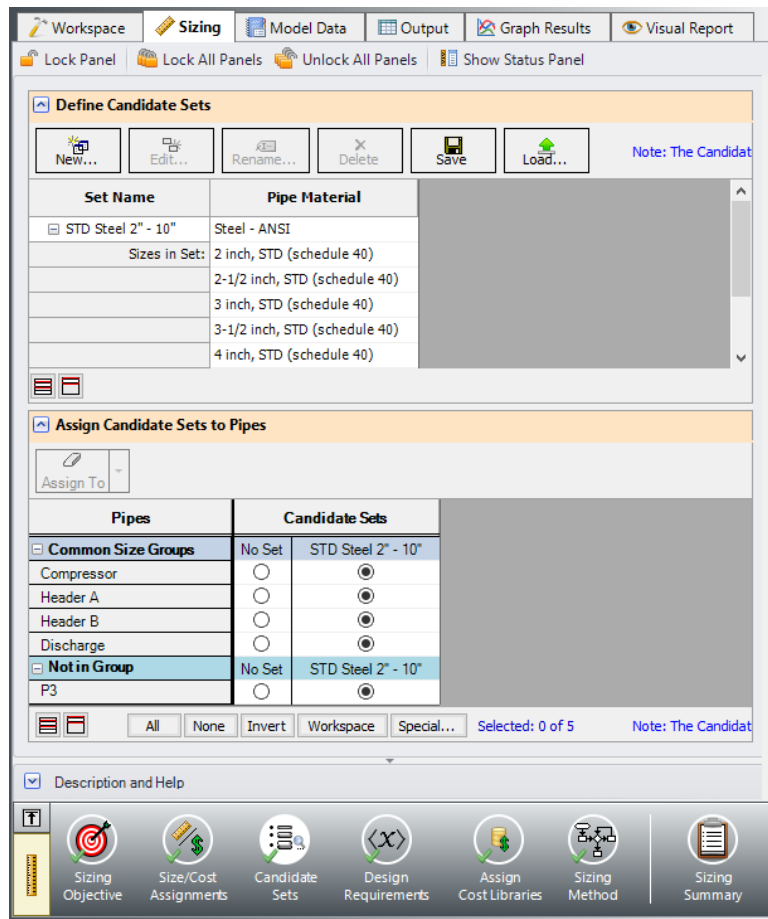


Figure 3.7 Candidate Sets panel fully defined for the model

D. Design Requirements

Select the Design Requirements button.

Design Requirements can be applied to both sized and unsized pipes and junctions. Design Requirements are design limitations on certain parameters. For example, there may be a Design Requirement that the velocity cannot exceed 80 feet/sec. As the ANS module evaluates different pipe sizes, if a particular size results in a velocity greater than 80 feet/sec, that pipe size is rejected because it causes a Design Requirement violation.

When a pipe that is not sized has a Design Requirement, it means that the sized pipe sizes cannot be such that it violates the Design Requirement for the unsized pipe. There can be multiple Design Requirements defined and applied to a pipe, junction, or group. For instance, in addition to a maximum velocity limit, a maximum pressure limit may exist. Individual pipes/junctions in a Common Size Group can have different Design Requirements applied.

For this model we have multiple requirements for the system:

1. All pipes have a maximum velocity of 150 feet/sec
2. All control valves must have a minimum pressure drop of 2 psid
3. All discharges must receive a minimum flow of 250 scfm

Define and assign the first requirement listed above as a Pipe Design Requirement for overall velocity and assign it to all of the pipes as shown in Figure 3.8.

For flow control valves J10, J11, J13, and J14, define and apply the minimum pressure drop requirement in the Control Valves section as shown in Figure 3.9. Note that for compressor sizing purposes, as discussed earlier, control valve J12 has been defined as a Constant Pressure Drop valve, so the pressure drop Design Requirement does not need to be applied to this valve.

Notice that we have accounted for the minimum flow requirement in this system by using flow control valves in each discharge line. By using an assigned flow compressor and flow control valves at each discharge, we have incorporated the necessary flow rate as a boundary condition, so we do not need to apply a Design Requirement to account for this item.

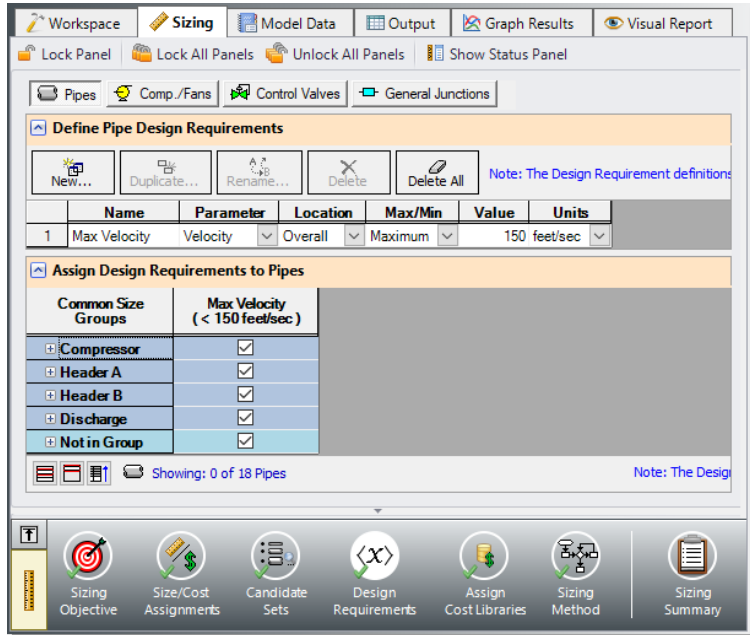


Figure 3.8 Design Requirements panel for pipes

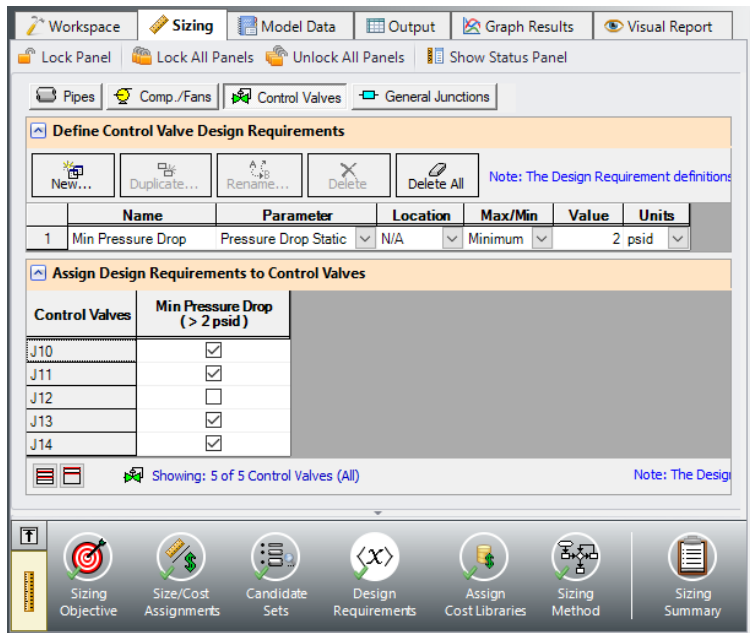


Figure 3.9 Design Requirements panel for control valves

E. Assign Cost Libraries

Select the Assign Cost Libraries button. The material and installation costs for all pipes and junctions being sized must be entered into cost libraries, which are then assigned to the appropriate components here. The cost libraries needed for this example have been pre-built, and just need to be accessed.

The Library Manager (opened from the Library menu) shows all of the available and connected libraries. Libraries can either be engineering libraries or cost libraries. Cost libraries are always associated with an engineering library and are thus displayed subordinate to an engineering library in the library lists. Here we will summarize some key aspects of libraries:

- Cost information for a pipe system component is accessed from a cost library. Cost library items are based on corresponding items in an engineering library. The engineering libraries also include engineering information such as pipe diameters, hydraulic loss factors, etc.
 - To access a cost for a particular pipe or junction in a model, that pipe or junction must be based on items in an engineering library. Moreover, that library must be connected to the model, and to the specific item in the model.
 - There can be multiple cost libraries associated with and connected to an engineering library. This makes it easier to manage costs of items. If multiple cost libraries are assigned to a Candidate Set, then the costs will be stacked to find a cumulative cost.
- **Open the Library Manager** from the Library menu. The AFT INTERNAL LIBRARY, LOCAL USER LIBRARY, and default pipe material libraries should be available and connected by default. In the top section of the window, Available Libraries will be shown based on libraries that AFT Arrow has identified on your machine. The default connected libraries will be visible here, and additional libraries may be visible from other example files, or from libraries previously built and used on your machine.

This example uses one user-defined engineering library, *Air Distribution.dat*, which contains the data for the compressor. There are also two cost libraries, *Air Distribution Costs.cst* and *Steel - ANSI Pipe*

Costs.cst, which contain the cost data for the junctions and the pipe materials, respectively. *Air Distribution Costs.cst* was built off of the engineering library *Air Distribution.dat*, and *Steel - ANSI Pipe Costs.cst* was built off of the default Steel - ANSI pipe material library. To connect these libraries, do the following:

1. Click the Add Existing Library button.
2. Browse to the AFT Arrow 10 Examples folder (located by default in C:\AFT Products\AFT Arrow 10\Examples\), and open the file titled *Air Distribution.dat*.
3. Repeat the above steps, but choose Add Existing Cost Library to browse for *Air Distribution Costs.cst*, then *Steel - ANSI Pipe Costs.cst*.

Note that it may be possible that the model file already has the cooling system libraries connected, in which case you will be notified that the library you are trying to add is already available. If the libraries are available, you will simply need to connect them by making sure the box next to each library is checked.

Once these steps have been completed, you should now see that the new libraries have been added to the Available Libraries list, and have been automatically connected to the model, as shown in Figure 3.10. The libraries appear with the names Air Distribution and Air Distribution Costs, with the cost library indented beneath the engineering library to denote that they are linked. The cost library for the pipes appears with the name Steel - ANSI Pipe Costs and is similarly indented under the Steel - ANSI library within the standard pipe material libraries.

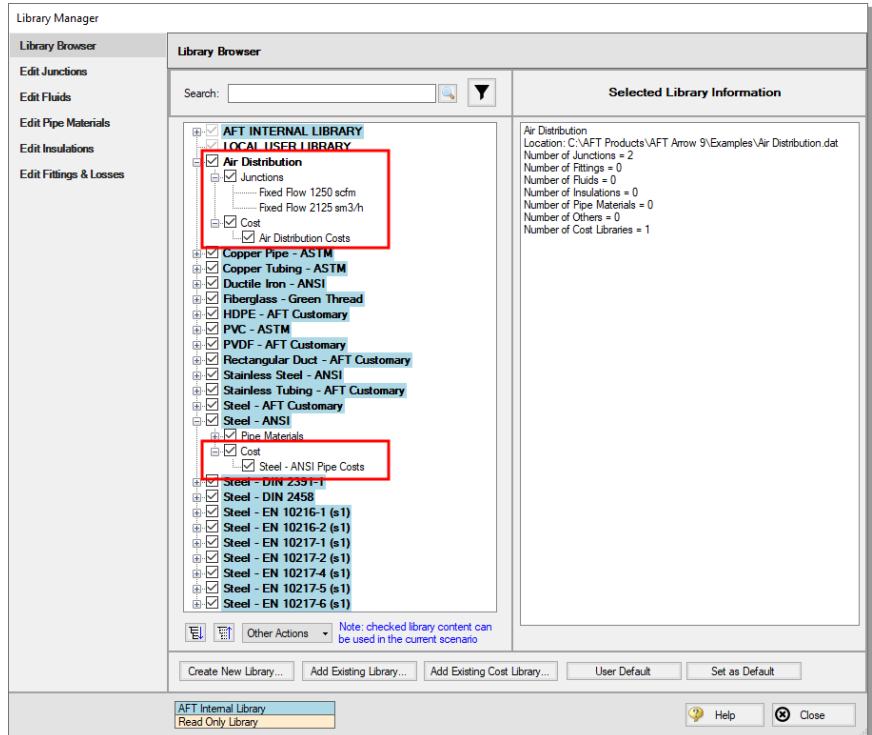


Figure 3.10 Library Manager showing the Air Distribution libraries connected and available

Once you have confirmed that the necessary libraries are connected as shown, click Close to exit the Library Manager.

Since we are connecting a pre-built library, we will need to take an additional step to make sure that the compressor in the Workspace is linked to the Air Distribution engineering library that we added.

1. Go to the Workspace, and open the Compressor J2.
2. From the Library Jct list, select Fixed Flow 1250 scfm. None of the input should change, as this library item is identical to the existing compressor. However, AFT Arrow will now recognize that this junction is connected to the engineering and cost library for this compressor.

We have now re-connected the junctions that will be considered for the Cost Report and sizing calculations to the engineering library. This is

important, since a junction must be connected to an engineering library before cost information can be assigned to it. Let's now return to the Sizing window.

Back in the Assign Cost Libraries panel for the Pipes, the Steel - ANSI Pipe Costs library should now be visible in the table. Make sure that the library is checked to be applied for the model as shown in Figure 3.11.

- **Click on the Comp./Fans button** to view the cost library assignments for the Compressor. The Air Distribution Costs library should now be available. Make sure that the checkbox is selected under the library name so that the cost data will be applied for the compressor (Figure 3.12).

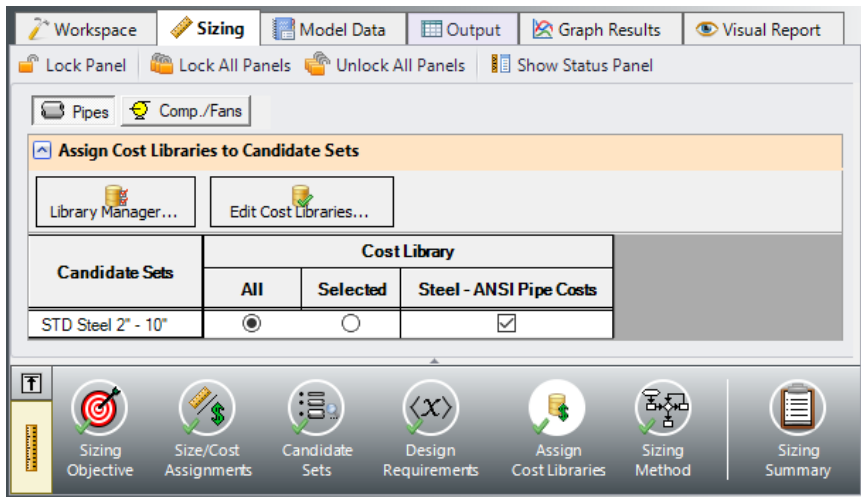


Figure 3.11 Assign Cost Libraries panel for pipes

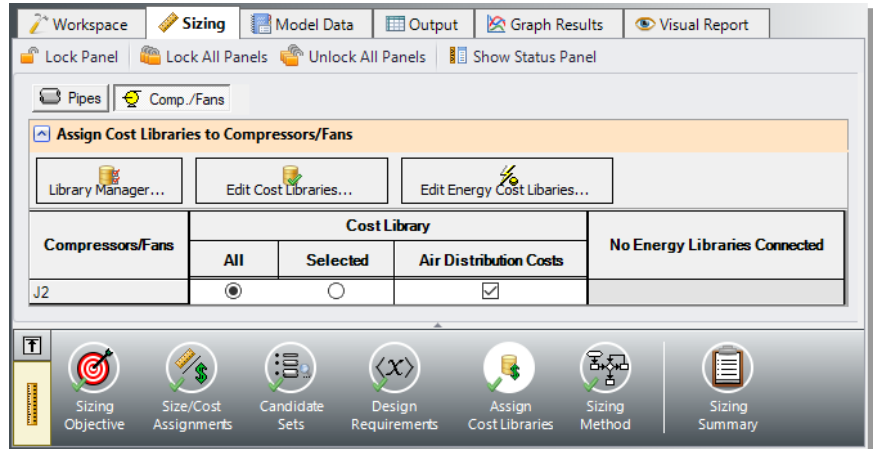


Figure 3.12 Assign Cost Libraries panel for compressors

F. Sizing Method

Select the Sizing Method button to go to the corresponding panel.

- **Select Discrete Sizing** to complete the sizing for a set of commercial pipe sizes.

For this model we have five independent pipe sizes as noted on the Size/Cost Assignments panel when the Pipes button is selected (four groups and Pipe P3), and two design requirements (one pipe design requirement applied to all of the pipes, and a minimum pressure drop applied to four control valves). Due to the small number of independent sizes, it would be recommended to try the MMFD or SQP search method. Though it is not shown here, if both methods are run for this scenario the same solution will be obtained, though the Sequential Quadratic Programming (SQP) Method is slightly faster. Select this method from the list as shown in Figure 3.13.

Note: Different Search Methods will not always produce the same result, so it is always recommended to run the automated sizing with multiple search methods. The MMFD and SQP methods are recommended when there are less than ten independent pipe sizes, while the GA and SU methods will work better for models with more than ten independent pipe sizes. These are discussed further in the Help file.

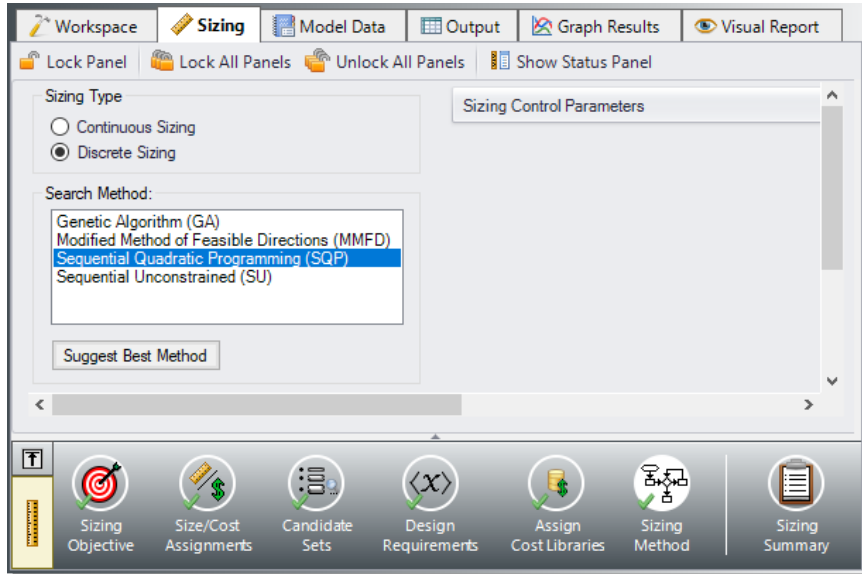


Figure 3.13 Sizing Method panel defined for Discrete sizing with the Sequential Quadratic Programming method

G. Sizing Summary

From the Sizing Navigation Panel select the Sizing Summary button.

The Sizing Summary panel allows the user to view all of the sizing input for the model in a tree view layout, which is shown in Figure 3.14. Items can be organized by sizing parameters (Design Requirements, Candidate Sets, etc.), or information can be viewed for an individual pipe. For clarity these categories can be shown/hidden using the check boxes at the top of the panel.

Each tree node can be expanded/collapsed individually by using the “+” and “-” buttons on the node. Alternatively, the buttons on the bottom of the panel can be used to collapse/expand all items. Right-clicking on the nodes provides additional options to collapse/expand items, view related nodes, or to copy information to the clipboard. The Sizing Summary panel can be printed from the printer button at the bottom of the panel.

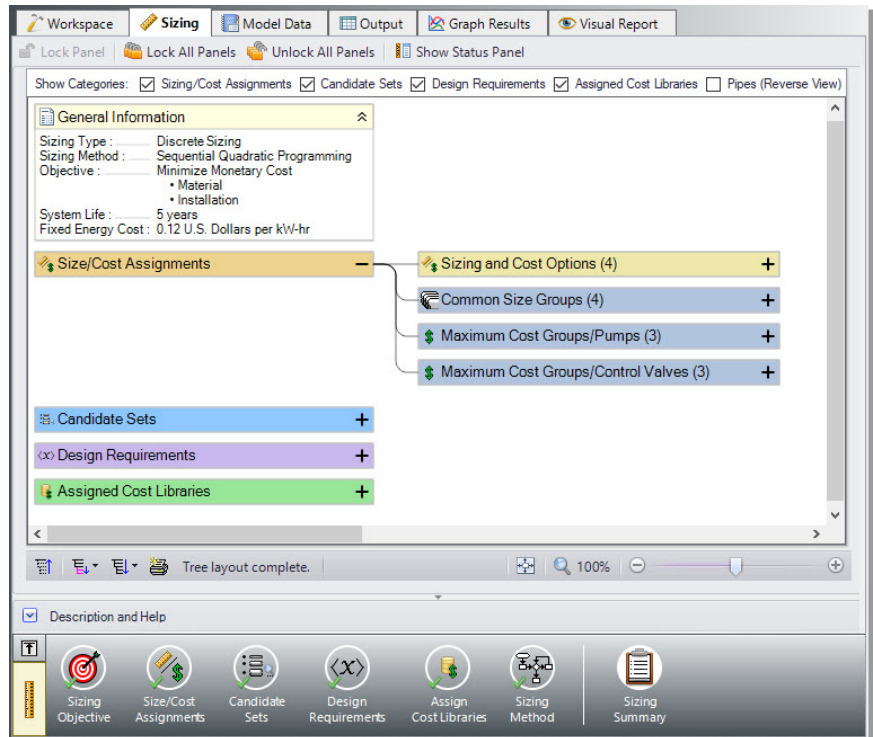


Figure 3.14 Sizing Summary panel with the Size/Cost Assignments expanded

Step 4. Run the model

Select Run Model from the Common Toolbar. This will open the Solution Progress window. This window allows you to watch as the AFT Arrow Solver and the ANS module converge on a solution.

After the run has been completed, the results can be reviewed by clicking the Output button at the bottom of the Solution Progress window.

Step 5. Review the output

The Cost Report is shown in the General Section of the Output window (see Figure 3.15). The ANS module shows all costs in the Cost Report, including those that were calculated but not used in the automated sizing.

Table Units: U.S. Dollars		Material	Installation	Non-Recurring Sub Total	Operation/Energy	TOTAL
TOTAL OF ALL MODEL COSTS						209,759
Total of All Shown Costs		42,422	27,411	69,833	139,926	209,759
Items In Sizing		42,422	27,411	69,833	0	69,833
Items Not In Sizing		0	0	0	139,926	139,926
Pipe Subtotal		37,350	24,875	62,225	0	62,225
o	P1	1,340	860	2,200	0	2,200
o	P2	3,350	2,150	5,500	0	5,500
o	P3	9,050	6,000	15,050	0	15,050
o	P4	4,525	3,000	7,525	0	7,525
o	P5	4,525	3,000	7,525	0	7,525
o	P6	4,525	3,000	7,525	0	7,525
o	P7	4,525	3,000	7,525	0	7,525
o	P8	4,525	3,000	7,525	0	7,525
o	P9	99	87	185	0	185
o	P10	99	87	185	0	185
o	P11	99	87	185	0	185
o	P12	99	87	185	0	185
o	P13	99	87	185	0	185
o	P14	99	87	185	0	185
o	P15	99	87	185	0	185
o	P16	99	87	185	0	185
o	P17	99	87	185	0	185
o	P18	99	87	185	0	185
Compressor/Fan Subtotal		5,072	2,536	7,608	139,926	147,534
o	J2	5,072	2,536	7,608	139,926	147,534

Figure 3.15 The Cost Report in the Output window shows the total and individual costs for the sized system

The total cost for this system is \$209,759. This includes all costs over five years. The initial cost, which was the basis for the automated sizing, was the total of the material and installation costs (\$69,833). This total is listed as the total for the Items in Sizing line, since it was specified to only include the initial costs (material and installation) in the Sizing

Objective section. Individual items that were included in the automated sizing have their costs highlighted in green.

Other costs that are displayed in the Cost Report are Items Not in Sizing. These are items that were set to have their costs calculated but were not included in the automated sizing. Note that the Items Not in Sizing total to \$139,926. Looking across at the subtotal one can see that all of this cost is in Operation/Energy column (i.e., compressor power costs). The total cost is the sum of the two. This cost will be included in the automated sizing later for comparison.

In the Pipes section of the Output window the final pipe sizes from the automated sizing can be seen in the Sizing tab, along with the Pipe Design Requirements status. For this sizing there were multiple pipe velocity requirements that were active, as is indicated by the highlighting (Figure 3.16). Though not shown here, one of the control valves also had an active design requirement in the model.

For this model, the final system used pipe sizes varying from 2-1/2 to 6 inches, as seen in Figure 3.17. Data on the Common Size Groups and pipe costs can also be viewed from here. The information for the compressor can be seen in the Compressor/Fan Summary tab in the General Section, which is also shown in Figure 3.17.

When a monetary cost objective is selected, additional tabs are available that display the Library Sources used for the Cost Report for each of the pipes/junctions. In this case both the Pipe Material and Pipe Installation costs for all of the pipes came from the Steel - ANSI Pipe Costs library which was connected earlier. Information for the Compressor came from the Air Distribution Costs library. If multiple cost libraries are used for the same cost type they will all be listed separated by commas. This is useful for model verification.

Pipe	Velocity Overall Maximum < 150 feet/sec [Max Velocity]
1	107.22
2	85.30
3	84.83
4	89.46
5	45.32
6	128.88
7	90.40
8	45.81
9	114.83
10	121.34
11	123.30
12	120.05
13	121.95
14	141.54
15	141.54
16	141.54
17	141.54
18	141.54

Figure 3.16 Pipe Design Requirements section with the active design requirements highlighted

On the General tab of the Output window at the bottom of the report, the initial cost of the items included in the sizing can be seen, which was \$110,545 for this design, showing the initial costs were reduced by about 37% from the initial design. We can also see that the initial design was feasible, meaning all of the design requirements were met (Figure 3.18).

General		Warnings	Design Alerts	Applied Standards	Cost Report	Compressor/Fan Summary	Valve Summary	Tank S			
Jct	Results Diagram	Name	Mass Flow (lbm/sec)	Vol Flow (ft ³ /sec)	dP Stag (psid)	dP Static (psid)	dH Static (feet)	Overall Efficiency (Percent)	Speed (Percent)	Overall Power (hp)	Comp. Ratio Stag. (Percent)
2	Show	Compressor/Fan	1.591	21.51	5.787	5.807	9.977	80.00	N/A	35.72	139.7

Pipes		Axial Points	Heat Transfer	Sizing	Pipe Design Requirements	Library Sources
Pipe	Name	Sized - Material	Sized - Nominal Size	Sized - Type/Schedule	Sized - Hyd. Diameter (inches)	
1	Pipe	Steel - ANSI	6 inch	STD (schedule 40)	6.065	
2	Pipe	Steel - ANSI	6 inch	STD (schedule 40)	6.065	
3	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
4	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
5	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
6	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
7	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
8	Pipe	Steel - ANSI	4 inch	STD (schedule 40)	4.026	
9	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
10	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
11	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
12	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
13	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
14	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
15	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
16	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
17	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	
18	Pipe	Steel - ANSI	2-1/2 inch	STD (schedule 40)	2.469	

Figure 3.17 Compressor and pipe sizes after initial cost sizing is performed

Though not shown here, if the model is run using the objective to Calculate Costs, Do Not Size, it can be seen that the total cost for the system before sizing was \$184,815, which is actually less than the system that has been sized for initial costs. This is due to the fact that the larger pipe sizes in the original design allowed for lower energy costs over the five year system life, even though the material and installation costs were larger. This indicates that this system is weighted towards energy costs, since they have a large impact on the overall cost.

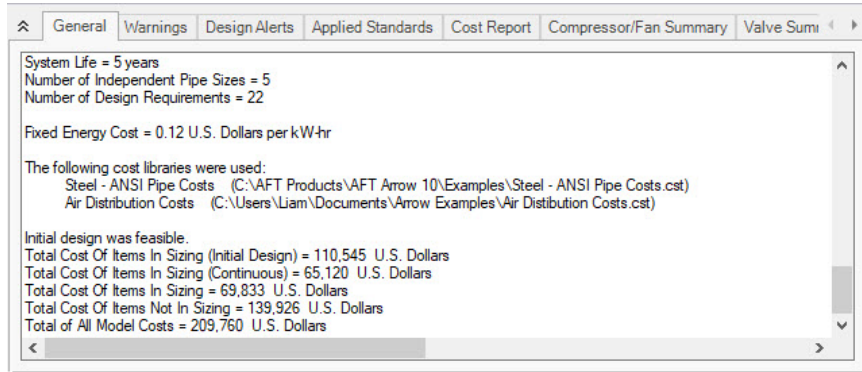


Figure 3.18 General section of Output window showing initial status of Items in Sizing

Step 6. Size the system for life cycle cost over 5 years

Now we want to size the system based on life cycle costs, rather than just minimizing the initial costs of the system. As previously discussed, the energy costs can often be weighted much more heavily than the initial cost of the system components. This means that sizing based on recurring costs will often result in larger pipes with higher material/installation costs being chosen so that smaller compressors with lower energy costs can be used.

From the Scenario Manager in the Quick Access Panel, we will create two child scenarios. Right-click the current scenario and choose Create Child. Name the new scenario *Initial Cost*. This scenario will store the initial cost sizing results we just obtained. Create a second child scenario from the parent scenario, and name it *Life Cycle Cost*. The Life Cycle Cost scenario should now be active, as indicated by the green check mark symbol. For this scenario the only change that will need to be made is to update the Sizing Objective.

- **Go to the Sizing window**, and make sure that the Sizing Objective panel is selected. Under Options to Minimize Monetary Cost, choose Size for Initial and Recurring Costs. This will move the Energy costs radio button to the Include in Sizing Objective option as shown in Figure 3.19. The scenario is now complete.

- **Click Run Model from the Common Toolbar** to run the automated sizing. When the calculations have finished, click Output to view the results. The new Cost Report can be seen in Figure 3.20.

After viewing the Cost Report, it can be seen that the overall cost is now \$172,832. The Items Not in Sizing line now has a value of zero, and the Operation/Energy column is highlighted green, reflecting the changes made to include these costs in the Objective.

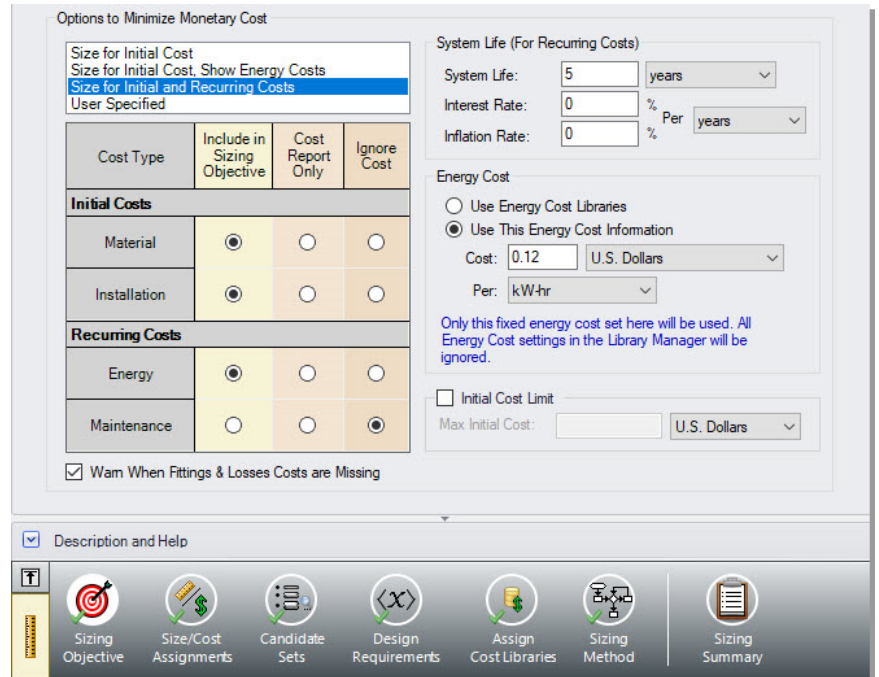


Figure 3.19 Options to Minimize Monetary Cost section of Sizing Objective panel defined for life cycle cost sizing

General Warnings Design Alerts Applied Standards Cost Report Compressor/Fan Summary Valve!					
Table Units: U.S. Dollars	Material	Installation	Non-Recurring Sub Total	Operation/Energy	TOTAL
TOTAL OF ALL MODEL COSTS					172,832
Total of All Shown Costs	57,492	35,358	92,850	79,982	172,832
Items In Sizing	57,492	35,358	92,850	79,982	172,832
Items Not In Sizing	0	0	0	0	0
Pipe Subtotal	54,450	33,838	88,288	0	88,288
o P1	2,040	1,000	3,040	0	3,040
o P2	5,100	2,500	7,600	0	7,600
o P3	13,000	8,325	21,325	0	21,325
o P4	6,500	4,163	10,663	0	10,663
o P5	6,500	4,163	10,663	0	10,663
o P6	6,500	4,163	10,663	0	10,663
o P7	6,500	4,163	10,663	0	10,663
o P8	6,500	4,163	10,663	0	10,663
o P9	181	120	301	0	301
o P10	181	120	301	0	301
o P11	181	120	301	0	301
o P12	181	120	301	0	301
o P13	181	120	301	0	301
o P14	181	120	301	0	301
o P15	181	120	301	0	301
o P16	181	120	301	0	301
o P17	181	120	301	0	301
o P18	181	120	301	0	301
Compressor/Fan Subtotal	3,042	1,521	4,563	79,982	84,544
o J2	3,042	1,521	4,563	79,982	84,544

Figure 3.20 Cost Report for life cycle cost sizing scenario

Taken on its own, this new cost represents a savings of about \$36,000 over the Initial Cost scenario which was sized based on Initial Cost only. This represents a 14% cost reduction. In the initial cost scenario, the non-recurring cost was \$69,833, while the overall cost was \$209,759. Now the non-recurring cost is \$92,850 while the overall cost is \$172,832. The initial cost thus increased by about \$23,000 in order to reduce the operating cost from \$139,926 to \$79,982 (a reduction of about \$60,000). The source of the operating cost is the cost of power for the compressors. To reduce compressor power usage, it makes sense to increase the pipe size and thus reduce frictional losses. The larger pipe sizes can be reviewed by looking at the Sizing tab in the Pipe Output section.

Step 7. Apply initial cost limit

While the energy cost savings from life cycle cost sizing are desirable, the budget for the project may not support the higher initial cost that is required. In that case, we can apply an initial cost limit to the life cycle cost sizing.

- **Return to the Sizing Objective panel** and select the option for Initial Cost Limit. We will set the limit as \$82,500, which is the given budget for this project. Run the model and go to the Output tab. The Cost Report can be seen in Figure 3.21.

Note: The initial cost in the final solution may be lower than the actual Initial Cost Limit that was defined, as is the case with this scenario. This occurs due to the Common Size Groups reducing the number of possible pipe size combinations. If the pipes in the Header A group are removed from the group, then the initial cost for the final solution is much closer to the \$82,500 initial cost limit.

A summary of the difference between each of the initial and life cycle cost sizing scenarios for a five year life cycle can be seen in Table 3.1. Notice that while the material and installation costs were similar to the costs from the initial cost scenario, the energy costs were decreased by about \$10,000. These energy costs were achieved by increasing the compressor pipe sizes, while decreasing the header pipe sizes to achieve a better efficiency in the compressor. Table 3.2 shows a comparison of the pipe sizes throughout the system for the original design and each of the sizing scenarios.

General Warnings Design Alerts Applied Standards Cost Report Compressor/Fan Summary Valve !						
Table Units: U.S. Dollars	Material	Installation	Non-Recurring Sub Total	Operation/Energy	TOTAL	
TOTAL OF ALL MODEL COSTS						201,703
Total of All Shown Costs	45,398	28,087	73,485	128,218	201,703	
Items In Sizing	45,398	28,087	73,485	128,218	201,703	
Items Not In Sizing	0	0	0	0	0	
Pipe Subtotal	40,625	25,700	66,325	0	66,325	
o P1	2,040	1,000	3,040	0	3,040	
o P2	5,100	2,500	7,600	0	7,600	
o P3	9,050	6,000	15,050	0	15,050	
o P4	4,525	3,000	7,525	0	7,525	
o P5	4,525	3,000	7,525	0	7,525	
o P6	4,525	3,000	7,525	0	7,525	
o P7	4,525	3,000	7,525	0	7,525	
o P8	4,525	3,000	7,525	0	7,525	
o P9	181	120	301	0	301	
o P10	181	120	301	0	301	
o P11	181	120	301	0	301	
o P12	181	120	301	0	301	
o P13	181	120	301	0	301	
o P14	181	120	301	0	301	
o P15	181	120	301	0	301	
o P16	181	120	301	0	301	
o P17	181	120	301	0	301	
o P18	181	120	301	0	301	
Compressor/Fan Subtotal	4,773	2,387	7,160	128,218	135,377	
o J2	4,773	2,387	7,160	128,218	135,377	

Figure 3.21 Cost Report for life cycle cost automated sizing scenario with initial cost limit

Table 3.1 Cost Summary of automated sizing runs for the Air Distribution System

Scenario	Material	Installation	Total Non-Recurring	Energy	Overall Total	Reduction
Not Sized	67,457	43,088	110,545	74,271	184,816	
Initial Cost	42,422	27,411	69,833	139,926	209,759	-25,000
Life Cycle Cost	57,492	35,359	92,851	79,982	172,833	12,000
Initial Cost Limit	45,398	28,086	73,485	128,218	201,703	-17,000

Table 3.2 Summary of final pipe sizes from automated sizing runs for Common Size Groups in Air Distribution System

Scenario	Compressor	Header A	Header B	Discharge	Pipe P3
Not Sized	6 inch	6 inch	6 inch	3 inch	6 inch
Initial Cost	6 inch	4 inch	4 inch	2-1/2 inch	4 inch
Life Cycle Cost	8 inch	5 inch	5 inch	4 inch	5 inch
Initial Cost Limit	8 inch	4 inch	4 inch	4 inch	4 inch

Discussion on sizing with compressor curve data

One can consider the previous discussion in this chapter as Phase 1 of the compressor and pipe sizing process. Phase 2 involves using the Phase 1 results in order to select actual compressors which have compressor curve data. The actual compressor should closely match the sizing results in the generated pressure at the design flow, efficiency at the design flow, and cost. If it does not, then it may be advisable to repeat the Phase 1 sizing with updated information from actual compressors (e.g., monetary costs, nominal efficiency, etc.). A complete Phase 2 analysis will run the automated sizing again for each actual compressor considered. The pipe sizing may change slightly for each compressor considered.

By reviewing the Compressor/Fan Summary for the life cycle cost sizing with an initial cost limit, one can see that the ideal system calls for a compressor of about 33 hp that generates about 5.3 psid of pressure at 1250 scfm. The nominal efficiency used in the sizing part of the analysis was 80%. The material cost for such a compressor was about \$4,800 and the installation cost was about \$2,400. Note that if no actual compressors can be found that reflect these requirements, then the Phase 1 process should be repeated with better performance and/or cost data for the compressor.

Conclusions

Using cost libraries in the automated sizing process involves increased complexity from simple non-monetary automated sizing as discussed in

Chapter 2. However, it allows more powerful automated sizing options including the ability to size costs over a system life cycle.

Multiple Design Case Example

Summary

This example will size the pipes for a natural gas burner system. The objective will be to minimize monetary cost while considering several design cases simultaneously.

Topics covered

This example will cover the following topics:

- How Dependent Design Cases (DDCs) are used to satisfy two different operating modes for a system
- Understanding Common Size Groups and their effect on how well the ANS module can size a system

Required knowledge

This example assumes that the user has some familiarity with AFT Arrow and the ANS module such as placing junctions, connecting pipes, entering pipe/junction specifications, creating Candidate Sets, and creating Design Requirements. Refer to the Weight Sizing Example in Chapter 2 for more information on these topics.

Model files

A partially completed model file will be utilized as the starting point for this example. A completed version of the model file can be referenced if desired. Both the initial and final model files can be found in the Examples folder as part of the AFT Arrow installation:

C:\AFT Products\AFT Arrow 10\Examples

- *US - Natural Gas Burner.aro* - initial model file
- *US - Natural Gas Burner - ANS.aro* - completed model file
- *Steel - ANSI Pipe Costs.cst* - cost library for Steel - ANSI pipes

Problem statement

This example uses an existing model to investigate a single system with two operating cases. The cases are as follows:

1. Normal flow to the burners requires 5 lbm/sec which is controlled by flow control valves. The pressure drop across the flow control valves must be at least 25 psid and the velocity at the burners must be less than 200 feet/sec.
2. A special case where the center burner is turned off must be analyzed. The same total flow must be maintained, so each flow control valve must supply 6.25 lbm/sec at a pressure drop of 25 psid, with the 200 feet/sec maximum velocity requirement still applied.

We will design for both operating cases by first configuring the sizing settings for the normal flow case, then creating the one burner off case using the Dependent Design Cases feature.

Step 1. Open model file

For this example we will be starting from a pre-built model file that is fully defined for a normal AFT Arrow run. We will add automated sizing settings to find a more cost-effective design. From either the Startup Window or the File menu, browse to the model file *US - Natural Gas Burner.aro* at the location listed above. We will not need the

existing child scenarios for this example; right-click the Base Scenario and select Delete All Children. Then, save the file to a new location under a new filename. The newly saved file should be opened automatically.

This example consists of a natural gas supply (Tank J1) at 500 psig and 50 deg. F that supplies gas to five burners. All of the pipes in the system are STD Steel - ANSI. The supply line to the heat exchanger is fixed at 4-inches. The model should appear as shown in Figure 4.1.

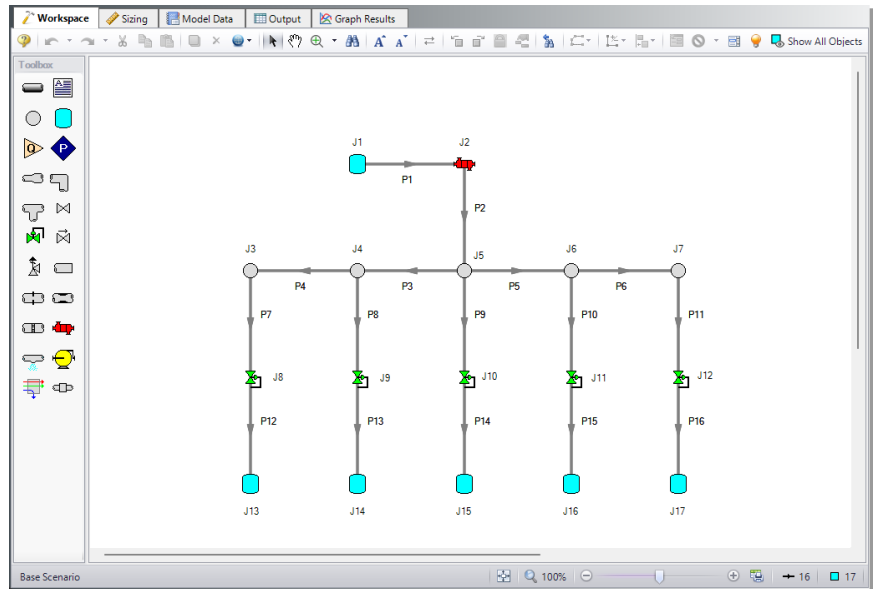


Figure 4.1 Natural Gas Burner model layout in the Workspace

Step 2. Define the Modules Group

Navigate to the Modules Panel in Analysis Setup. Check the box next to Activate ANS. The Network option should automatically be selected, making ANS enabled for use.

Step 3. Review model settings

A. Sizing Objective

Go to the Sizing window by selecting the tab. The Sizing Objective panel should be selected by default from the buttons along the bottom.

For this analysis, we are interested in sizing the system considering the monetary cost for the initial construction only.

1. Set the calculation to Perform Sizing.
2. For the Objective, choose Monetary Cost, and select the Minimize option from the drop-down list.
3. Under Options to Minimize Monetary Cost, choose Size for Initial Cost, which will automatically configure the table to include all non-recurring costs in the sizing while ignoring the recurring costs.

B. Size/Cost Assignments

On the Sizing Navigation Panel select the Size/Cost Assignments button. For the supply lines P1 and P2, the pipe size is fixed to 4 inches and will not be sized. However, we still want to consider their cost. The rest of the pipe sizes can be varied.

- **Move pipes P1 and P2** to Do Not Size – Include in Cost, then select the remaining pipes and move them to Always Include in Cost.

The four header pipes (P3-P6) represent a single header in the physical system, so they should be added to a Common Size Group. A second Common Size Group will be created to contain all of the discharge piping (P7-P16), as the branches to the burners should be identical.

- **Select New above the Pipe Grouping table** to create two new groups with the names *Headers* and *Distribution*. Add Pipes P3-P6 to the Headers group, then add Pipes P7-P16 to the Distribution group either from the table, or from the Workspace. The Size/Cost Assignments table should now appear as shown in Figure 4.2.

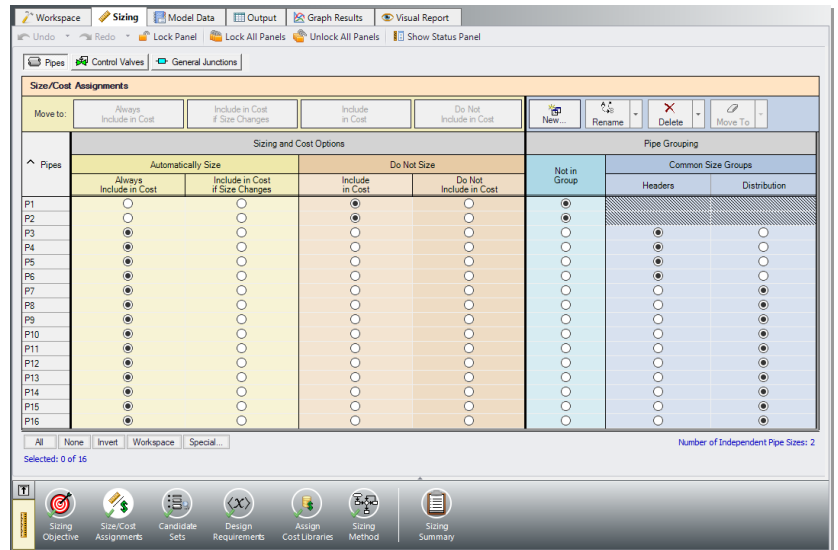


Figure 4.2 Size/Cost Assignments panel for the normal flow case

C. Candidate Sets

Click on the Candidate Sets button to display the Candidate Sets panel.

In this case we will be considering STD (schedule 40) Steel - ANSI pipe within the range of 1 to 12 inches.

1. Select New, and name the Candidate set *Steel Sch 40*.
2. Choose Steel - ANSI from the material list.
3. Expand the STD type, then double-click each of the sizes from 1 inch to 12 inch to add them to the Candidate Set.
4. Click OK to accept the defined set.

In the bottom section of the window make sure that the Common Size Groups are assigned to use the Candidate Set as shown in Figure 4.3.

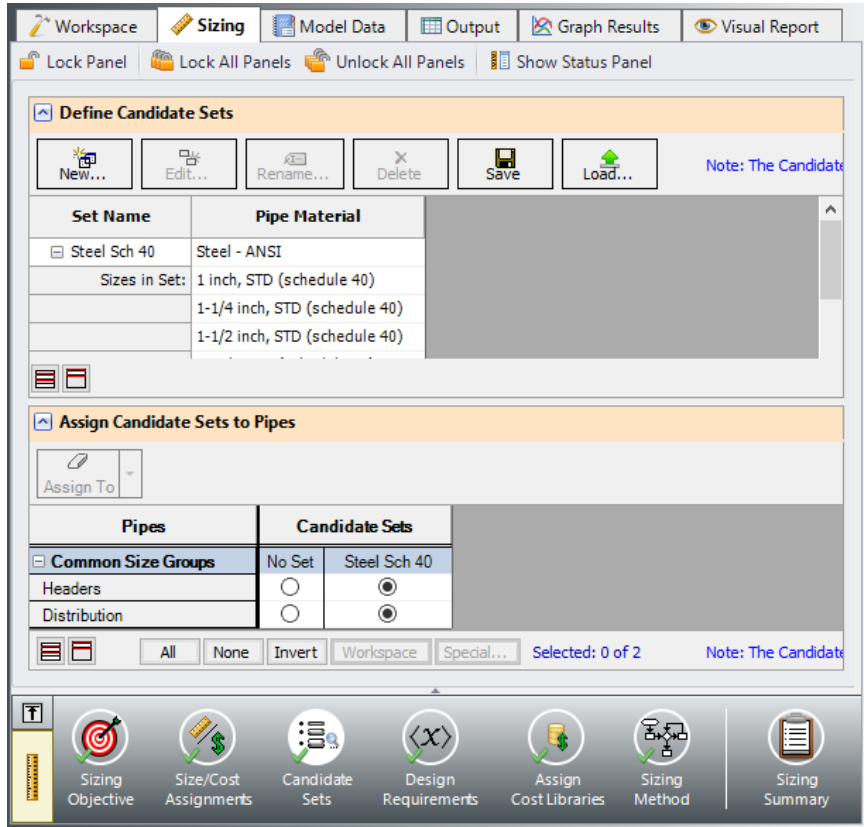


Figure 4.3 Candidate Sets panel for the normal flow case

D. Design Requirements

Select the Design Requirements button.

In the normal flow case the following requirements need to be met:

1. The flow to the burners must remain below the maximum velocity requirement of 200 feet/sec.
2. All control valves must have a minimum pressure drop of 25 psid.

Make sure that the Pipes button is selected, then create a new Design Requirement named *Max Velocity* specifying the maximum velocity at the outlet of the pipe as 200 feet/sec (Figure 4.4). In the bottom section of the window, make sure that the velocity design requirement is applied to each of the discharge lines to the burners (Pipes P12-P16).

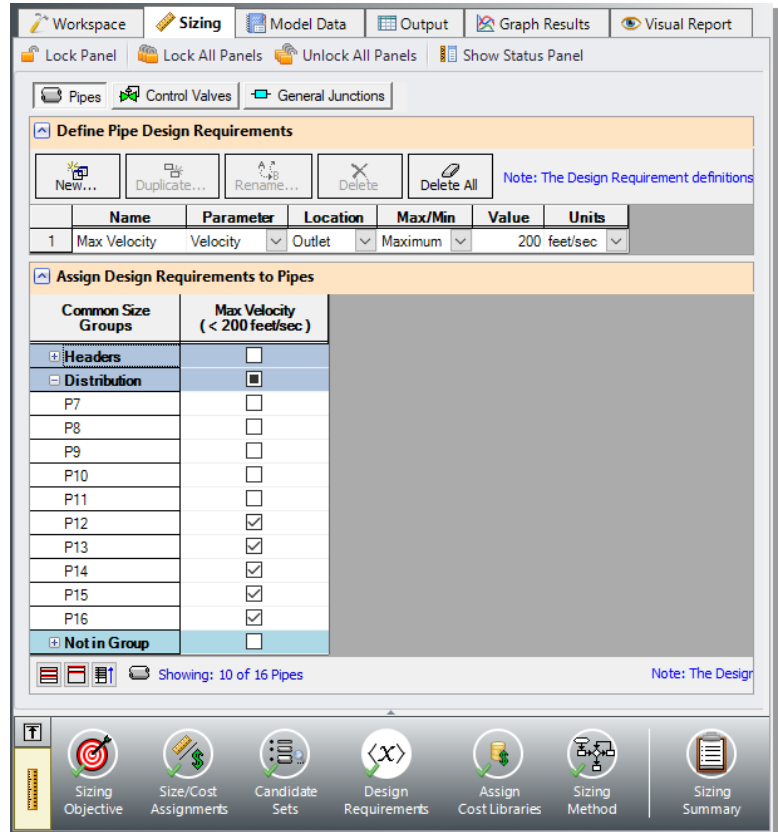


Figure 4.4 Pipe Design Requirements for the normal flow case

Next, select the Control Valves button at the top of the window and create a new control valve Design Requirement. Name the Design Requirement *Min Pressure Drop*, and specify the Pressure drop static as a minimum of 25 psid. In the bottom section apply the Design Requirement to each of the control valves in the model (Figure 4.5).

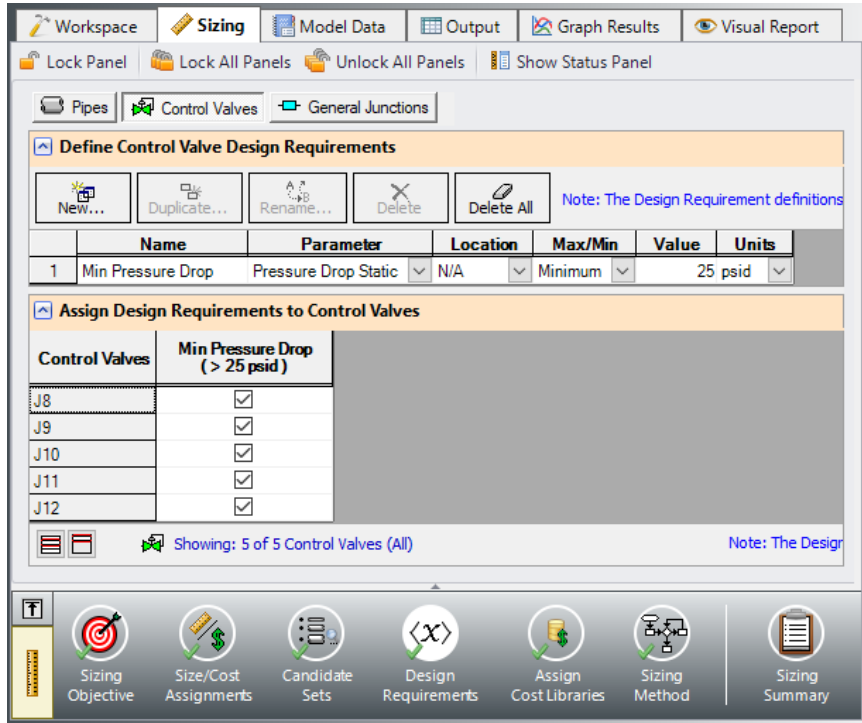


Figure 4.5 Control Valve Design Requirement defined for the primary case

E. Assign Cost Libraries

Select the Assign Cost Libraries button. The actual material and installation costs are contained in a pre-built cost library which we will need to connect.

- **Open the Library Manager** from the Library menu to see which libraries are connected.

This example uses a pre-built cost library for the pipes containing the Steel - ANSI material costs. If the library is already connected simply click the check box next to the Cost option under the Steel - ANSI heading. If the library is not connected yet, do the following:

1. Click the button to Add Existing Cost Library.

- Browse to the Arrow 10 Examples folder (located by default in C:\AFT Products\AFT Arrow 10\Examples\), and open the file titled *Steel - ANSI Pipe Costs.cst*.

The new library should now be visible in the Available Libraries list and be automatically connected to the model, as shown in Figure 4.6. Once you have confirmed that the library is connected, click Close to exit the Library Manager.

The Assign Cost Libraries panel should now show a new column for the Steel - ANSI Pipe Costs library, and should be selected to show that it is being applied to the Candidate Set and each of the supply pipes. If the column is not visible, try switching to a different panel in the Sizing Navigation Panel, then switching back to the Assign Cost Libraries panel such that it updates. Otherwise double check that the Library is properly connected.

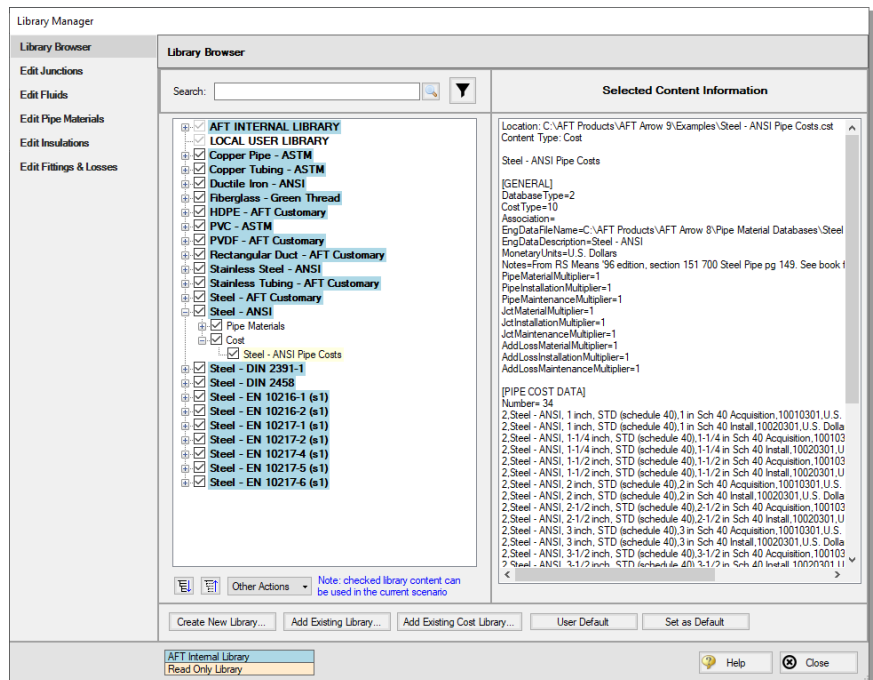


Figure 4.6 Library Manager showing the Steel - ANSI Pipe Costs library connected and available in the model

F. Sizing Method

Select the Sizing Method button from the Sizing Navigation Panel. Ensure that Discrete Sizing is selected with the Modified Method of Feasible Directions (MMFD) chosen for the Search Method.

G. Dependent Design Cases

Now we have defined the sizing settings for the normal flow case. This is the primary design case from which we can create dependent design cases. A *dependent design case* (or DDC) in the ANS module is a system that represents the same physical pipes and junctions as the primary case, but with different operating requirements. The dependent design case for this model is when the center burner is closed. When the middle burner is closed, the flow to each of the other burners increases to 6.25 lbm/sec.

Here are the steps to create this Dependent Design Case:

1. Go to the Sizing Objective panel and select the Enable Dependent Design Cases option. A new button will now be available for the Dependent Design Cases panel in the Sizing Navigation Panel as shown in Figure 4.7.

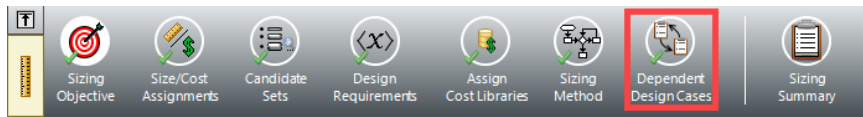


Figure 4.7 Sizing Navigation Panel with Dependent Design Cases enabled

2. Select the Dependent Design Cases button. You should now see instructions displayed to create the Dependent Design Case, along with a summary table of dependent design settings. We will need to use the Duplicate Special tool to create the dependent design case.
3. Go to the Workspace and choose Select All from the Edit menu.
4. Open Duplicate Special from the Edit menu, enter an increment of 100, and select Make Dependent Design Case (Figure 4.8). Click OK.

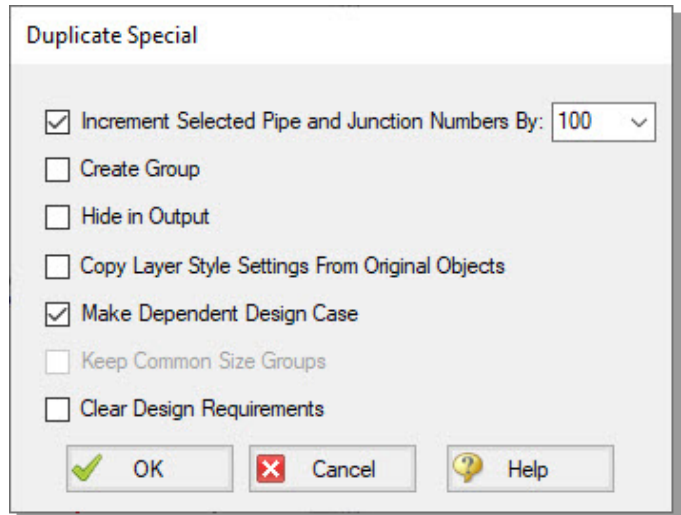


Figure 4.8 Duplicate Special for creating the DDC

5. Move the duplicated pipes and junctions below the original ones on the Workspace to distinguish them from the Primary Design Case (Figure 4.9).
6. Close control valve J110 in the DDC by setting the Special Condition on the Optional tab of the Control Valve Properties window to Closed.
7. Use Global Junction Edit (from the Edit menu) to change the flow setpoint for all open control valves in the DDC (J108, J109, J111, J112) to 6.25 lbm/sec (Figure 4.10).
8. In the Sizing window navigate to the Design Requirements panel. On the Control Valves page remove the pressure drop requirement from J110, since this valve is closed for the DDC.

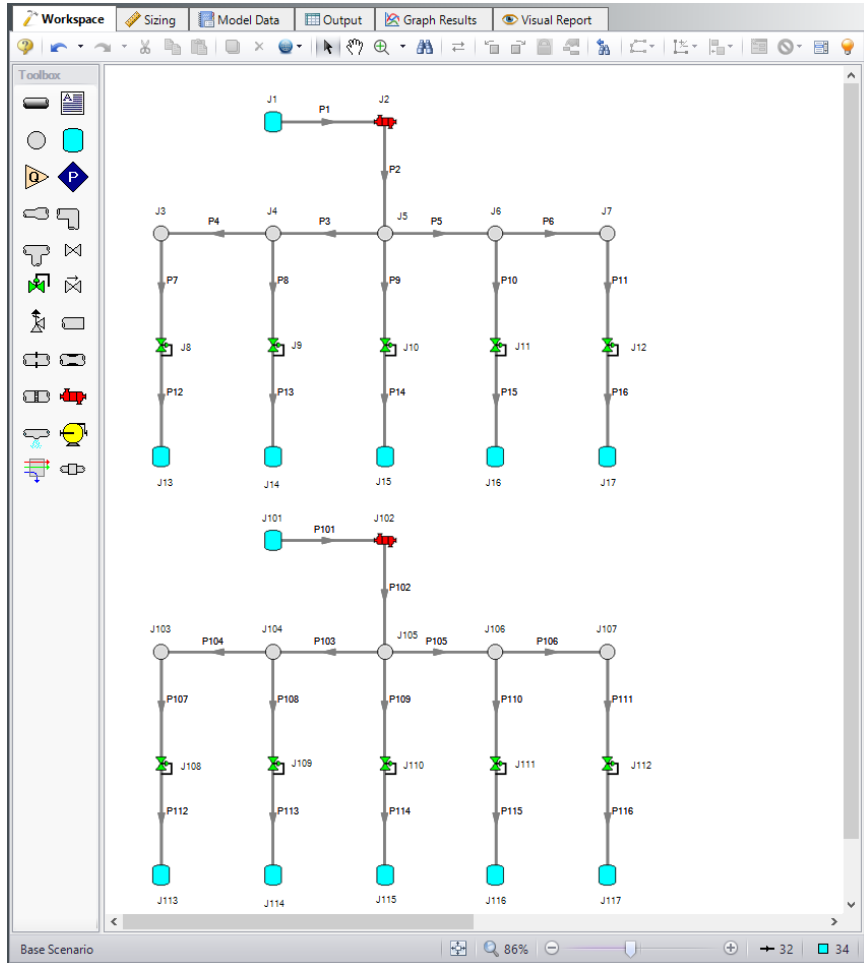


Figure 4.9 Workspace with Primary Design Case (at top) and one Dependent Design Case (at bottom)

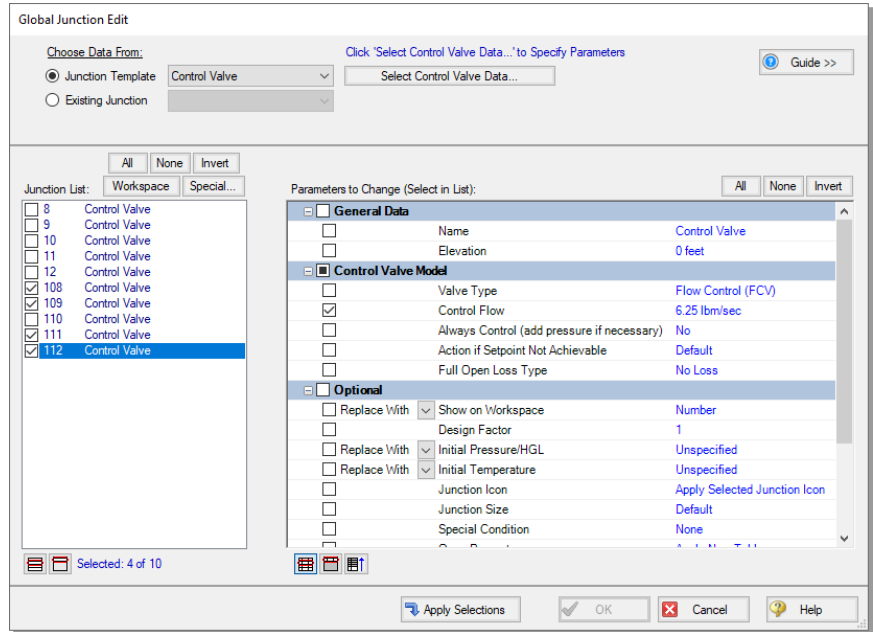


Figure 4.10 Global Junction Edit is used to change the control valve setpoints in the DDC

Return to the Dependent Design Cases panel.

When Duplicate Special was performed with Dependent Design Case selected, each of the duplicated pipes was created with a special type of grouping. For example, Pipe P101 is grouped with Pipe P1 as a DDC pipe (see Figure 4.11). This type of assignment allows the dependent design pipes to be sized, but to not be counted in the cost so that the cost will not be duplicated.

It should also be noted that the dependent design grouping causes each of the dependent pipes to inherit their Common Size Groups, Candidate Sets, and Cost Library settings from the pipes in the primary case. The dependent design case pipes are therefore hidden on all sizing panels except for the Design Requirements and Dependent Design Cases panels.

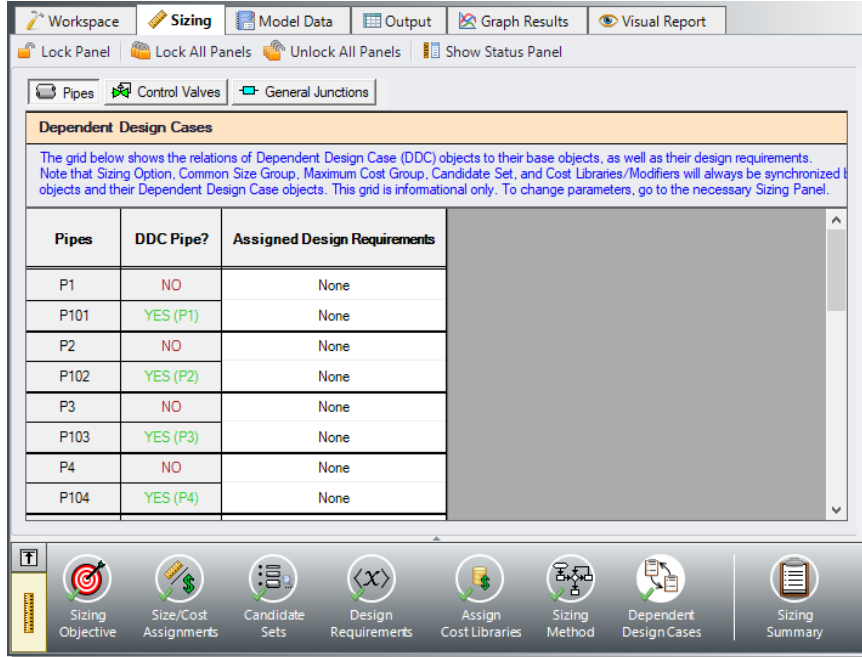


Figure 4.11 Pipes in Dependent Design Cases have a special grouping relationship with pipes in the primary case

Step 4. Run the automated sizing

Click Run Model on the Common Toolbar to perform the automated sizing.

After the run finishes, examine the final pipe sizes calculated by the ANS module. One can see that the resultant size is 2-inch steel for the header, with larger 5-inch steel pipe for the distribution lines, as shown in Figure 4.12.

The total cost for the pipes is \$6,402 (see Cost Report in Figure 4.13). This includes the \$3,612 cost for the supply line pipes which were not sized, as well as the \$2,790 cost for the pipes in the model which were sized, including the header and distribution piping.

Pipe	Name	Sized - Material	Sized - Nominal Size	Sized - Type/Schedule	Sized - Hyd. Diameter (inches)
1	N/A	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A	N/A
3	Pipe	Steel - ANSI	2 inch	STD (schedule 40)	2.067
4	Pipe	Steel - ANSI	2 inch	STD (schedule 40)	2.067
5	Pipe	Steel - ANSI	2 inch	STD (schedule 40)	2.067
6	Pipe	Steel - ANSI	2 inch	STD (schedule 40)	2.067
7	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
8	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
9	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
10	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
11	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
12	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
13	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
14	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
15	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047
16	Pipe	Steel - ANSI	5 inch	STD (schedule 40)	5.047

Figure 4.12 Resulting header and distribution pipe sizes

Step 5. Review the results

The automated sizing we just ran had two operating cases. One was for operation when all burners are running, and the second was for the case where one burner is shut off. The all burners case is modeled by the network shown in the upper part of Figure 4.9. The second model shown at the bottom of Figure 4.9 represents the four burners case.

The pipes and junctions in the four burners case are separate entities for modeling purposes, but represent the same pipes and junctions as the all burners case. Thus when performing automated sizing, we only count the cost of the pipes and junctions once. This occurs in the primary design case, which in this model is the all burners case. This is why Pipes P101-P116 are not shown in the Cost Report.

⤴ General Warnings Design Alerts Applied Standards Cost Repx ⤵				
	Table Units: U.S. Dollars	Material	Installation	TOTAL
TOTAL OF ALL MODEL COSTS				6,402
Total of All Shown Costs		3,756	2,646	6,402
Items In Sizing		1,584	1,206	2,790
Items Not In Sizing		2,172	1,440	3,612
Pipe Subtotal		3,756	2,646	6,402
P1		1,810	1,200	3,010
P2		362	240	602
o P3		136	135	271
o P4		136	135	271
o P5		136	135	271
o P6		136	135	271
o P7		104	67	171
o P8		104	67	171
o P9		104	67	171
o P10		104	67	171
o P11		104	67	171
o P12		104	67	171
o P13		104	67	171
o P14		104	67	171
o P15		104	67	171
o P16		104	67	171

Figure 4.13 Cost Report is shown in Output window

By applying different pressure and flow requirements between the two cases, we performed an automated sizing that selected the best pipe size which simultaneously met the requirements of both cases.

Other possibilities

To obtain the best possible design for the system, one can allow each pipe to be sized independently by removing all pipes from the Common Size Groups. While not shown here, it is possible to reduce the overall cost for this system to about \$5,500 by using the Genetic Algorithm search method.

This final automated sizing takes much longer to run (a few minutes vs. a few seconds previously). Since all the pipes are sized independently, the practical result is that ordering and installing the pipe is more complicated because there are so many more sizes involved.

Alternatively, this sizing could be performed by using weight as the objective instead of monetary cost to simplify the setup. Using a non-monetary objective can result in reduced savings in cases where the energy costs or costs of equipment such as compressors will make up a significant portion of the costs. However, for this natural gas system we are only sizing for the pipes. Though not shown here, changing the objective to pipe weight for this example produces identical results to those shown in Figure 4.12.

Other AFT Arrow ANS Module Capabilities

This Quick Start Guide necessarily omitted coverage of a number of ANS module capabilities. This chapter briefly describes some of the important capabilities not covered.

Size with operating costs spread over multiple cases

For systems with multiple design cases, the system may operate a significant portion of the time in each design case mode. The ANS module allows one to assign a percentage of the operating cost to each relevant design.

For example, assume you are designing a two-compressor air supply system which uses both compressors in the summer but only one in the winter. The winter operating cost is thus much less than in the summer. You can account for this by assigning the percentage of the time the compressor operates in each design case. This allows a proper accounting of annual operating costs and a proper life cycle automated sizing to be performed.

Vary recurring costs over time

The use of Scale Tables in AFT Arrow allows you to input recurring data for pipes or junctions that vary over time. For instance, perhaps the maintenance cost of a piece of equipment is low at first but requires increased maintenance over some time period. The cost for maintenance can be varied over time to match the anticipated maintenance schedule.

Time value of money (present vs. future value)

An important consideration in evaluating recurring cost items is the cost of money for future expenses. The ANS module allows you to enter an interest rate and inflation rate to account for actual value of future expenses based on today's currency value. This data is entered in the Sizing Objective panel of the Sizing window.

Determine cost effectiveness of replacing existing piping

The ANS module can determine the cost effectiveness of leaving existing piping in place or replacing it with new piping. This can be defined on the *Size/Cost Assignments* panel.

Working with different currencies

Cost data can be entered in any currency you wish. Different currencies can be defined from the Tools menu > User Options > Unit System > Show/Hide Unit Names > Monetary unit family > Custom Units dropdown > New, and then used as a basis for cost libraries.

Costs vs. size

Scale Tables can be used to model how equipment costs vary with pipe diameter. For instance, a 4-inch valve will cost more than a similar 2-inch valve. This can be accounted for in the cost library with Scale Tables.

Generic compressor and fan costs can be modeled as a function of power, and generic control valve costs can be modeled as a function of maximum Cv.

Sizing rectangular duct systems

The ANS module can size systems with only rectangular ducts or a combination of rectangular and cylindrical ducts. Rectangular ducts have two space dimensions, and thus two design variables are required for each independent duct size.

Compare VFD vs. FCV sized systems

Variable Frequency Drive (VFD) control methods are frequently compared to Flow Control Valve (FCV) methods. However, this is typically only evaluated in the context of a given pipe system. The ANS module allows one to size the system for each of these methods. This allows a more meaningful comparison.

Maximum cost groups

When evaluating multiple operating cases, one of the compressor or fan operating modes will drive the compressor or fan selection for all cases. This is by virtue of the fact that the cost will be based on the mode requiring the most power. This can be modeled in the ANS module with Maximum Cost Groups. A Maximum Cost Group allows one to couple costs together for all compressors or fans that will eventually be of the same design (and thus cost the same). This allows the proper cost information to be used for each design case.

Maximum cost groups can also be used for Control Valves.

Discrete costs

For sizing items such as compressor motors, a discrete cost table can be created. This allows costs to be reported based on the discrete motor sizes available for the compressor, rather than reporting an interpolated cost, which assumes that motors are available for purchase at any capacity.

Network libraries

Engineering and cost libraries can be located on local PC's or deployed across local or wide area networks. The Library Manager allows users to connect to relevant libraries for their specific pipe system design.

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AFT Arrow Add-on Modules



Extended Time Simulation (XTS)

Models dynamic system behavior and how critical system parameters vary over time.



Goal Seek & Control (GSC)

Identifies input parameters that yield desired output values and simulates control functions



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