# AFT Impulse™

# **Product Help Guide**

**Metric Units** 

# AFT Impulse Version 9 Waterhammer Modeling in Piping Systems

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Dynamic solutions for a fluid world ™

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### **Overview of AFT Impulse**

Welcome to AFT Impulse™ - a visual platform for modeling fluid transients in pipe networks! <u>See what's</u> new in version 9!

AFT Impulse brings increased productivity to the pipe flow engineer by combining <u>traditional analysis</u> with an intuitive graphical user interface. By implementing a drag-and-drop method of pipe flow modeling, AFT Impulse simplifies the pipe network modeling process.

AFT Impulse can show both input data and analysis results in visual form, allowing rapid analysis of a model's validity. Identifying poor assumptions, catching typographical or modeling errors, and rerunning models are all accelerated because of AFT Impulse's graphical environment.

Whether your pipe system model will be used to evaluate and improve an existing system or to design a new one, AFT Impulse increases your productivity in the modeling process.

#### What Can AFT Impulse Do?

AFT Impulse can be used to model a wide variety of incompressible flow systems, including:

- · Open and closed (recirculating) systems
- Network systems that branch or loop, with no limit on the number of loops
- Systems with valve transients
- Systems with pump transients
- Systems with pressure or flow control valve transients
- Systems with transient cavitation and liquid column separation
- Systems with surge suppression devices such as accumulators, surge tanks and air valves
- Systems with variable density and viscosity
- Multiple design cases in a single model file (Scenario Manager)
- Non-Newtonian fluid behavior

AFT Impulse's steady-state solution engine is based on standard techniques used for many years in industry. The <a href="Newton-Raphson method">Newton-Raphson method</a> is used to solve the fundamental equations of pipe flow that govern mass and momentum balance. Solutions are obtained by iteration, and matrix methods optimized for speed are employed to obtain convergence. Once a steady-state solution is obtained, AFT Impulse simulates the transient using the <a href="Method of Characteristics">Method of Characteristics</a>, the most widely used method for solving fluid transient problems.

#### Where to Start

The best place to start learning about AFT Impulse is to work through our example problems and video tutorials found in the Impulse Learning Resources.

#### Add-on Module Capabilities

AFT Impulse has two add-on modules that extend modeling capabilities.

- <u>Pulsation Frequency Analysis (PFA)</u> allows the engineer to study the pressure pulsation effects a
  positive displacement pump has on a system.
  - · Predict resonant frequencies
  - Graphically show the frequency response of a system
  - Examine the pressure response of a system when a positive displacement pump is running at a resonant frequency
  - Ensure the pressure pulsation magnitudes comply with the API-674 standard
- <u>Settling Slurry (SSL)</u> allows the engineer to perform waterhammer analysis while accounting for the complex property and system interactions associated with slurry flows.
  - Model homogeneous and pseudo-homogeneous slurry mixtures
  - Slurry pump performance de-rating

#### Who Can Use AFT Impulse

AFT Impulse assumes that the user possesses a good general knowledge of engineering pipe system hydraulics and has at least a basic understanding of the fluid transients and surge phenomenon. Even the most advanced and easy-to-use software package cannot make up for a lack of fundamental knowledge on the part of the user.

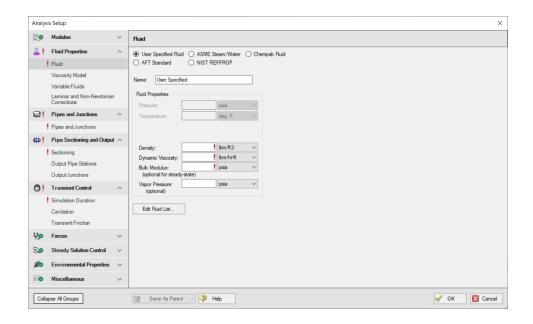
#### **Related Topics**

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#### **New in Version 9**

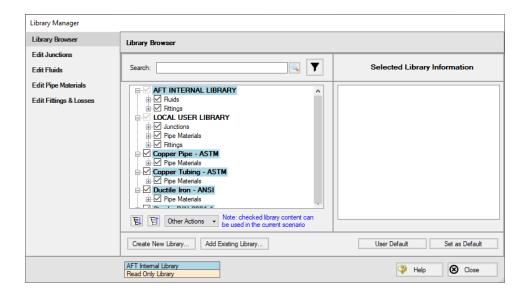
#### **Analysis Setup**

The <u>Analysis Setup window</u> consolidates windows for System Properties, Solution Control, Section Pipes, Transient Control, and Activate Modules all into one location. This allows users to activate and enable modules, specify fluids, change solution tolerances or iterations, and so on, all from a single window. For a list of windows that have merged into the Analysis Setup



#### Libraries

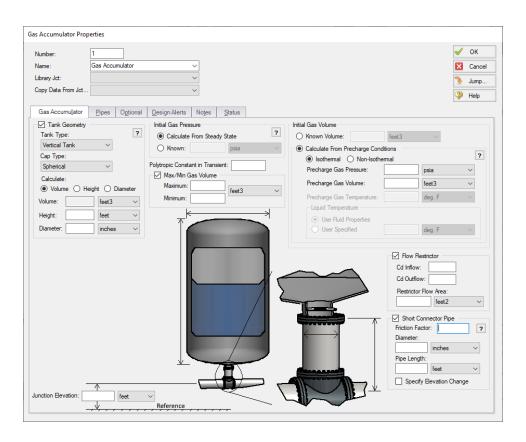
The database feature interface was completely overhauled to improve workability. The new system is called the <u>Library Manager</u> and significantly improves the ease and workability for users to browse and connect input information, now called libraries, into their model.



#### **Gas Accumulator Updates**

The <u>Gas Accumulator Properties window</u> has been redesigned, and several new features have been added as follows:

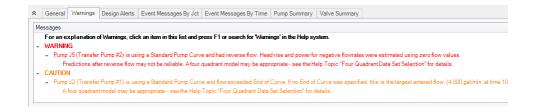
- The tank geometry for the gas accumulator can now be defined, allowing the liquid level in the gas accumulator to be tracked, and limiting the gas volume accordingly
- Additional options for defining the steady state gas accumulator volume have been added, allowing the thermodynamics for the steady state to be defined separately from the transient



#### Improved Organization of the Warnings in the Output

An improved display of the warnings and design alerts makes it easier to review and understand information in the following ways:

- <u>Critical Warnings, Warnings, and Cautions</u> are color-coded and grouped by type in collapsible sections
- Design Alerts are now shown on a separate tab in the General Section
- Double-clicking messages will take user to the related pipe/junction in the Workspace
- Warnings, Cautions, and Design Alerts are now displayed for all scenarios when using the Multiscenario Output feature



#### **More Improvements**

#### Pipes/Junctions

- Pipes can be defined as <u>zero-length connectors</u> to connect two junctions which are directly flanged together
- Several new junctions have been added including the <u>Bend</u>, <u>Orifice</u>, <u>Screen</u>, and <u>Venturi</u> junctions
- Submerged pump can now be defined using surface pressure and pump depth
- Valve transients can be defined as open percent vs time

#### Workspace and Interface

- Pipes and Junctions can be set the Same as Parent directly from the Workspace
- Custom Unit names can be defined in the Unit System section of the User Options window
- Pipe/Junction notes can be searched in Select Special
- Special Conditions can be directly changed from the toolbar for junctions that have multiple special condition options

#### Output and Reporting

- Show the number of warnings and design alerts in the batch run window
- Design alerts are grouped together in the General Output section
- New output parameters are available for the Relief Valve junction

#### Miscellaneous

- Herschel-Bulkley non-Newtonian viscosity model added for representing Power Law fluids which have an apparent yield stress
- New <u>run time messages</u> are shown in the Solution Progress window to help users adjust their model to decrease run time for the simulation
- List Junctions that have Special Conditions change in Solution Progress window
- Silent Batch runs can be enabled to prevent notifications from appearing over other active windows

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#### Overview of AFT Impulse

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## **Interface Improvements for Impulse 9**

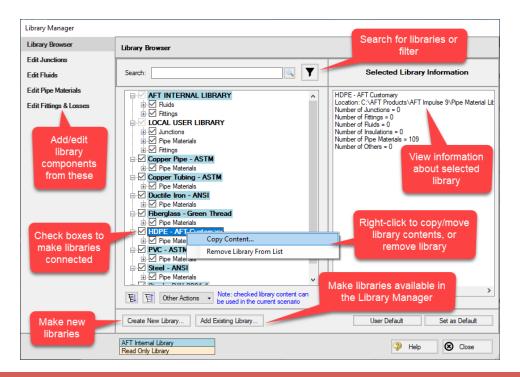
There were many improvements made to the interface in Impulse 9. These changes primarily involve consolidating inputs with the new Analysis Setup window, and updating the functionality of databases, which have been renamed as libraries.

#### **Analysis Setup Sources in Impulse 8**

- Steady Solution Control: The Steady Solution Control parameters have primarily moved to the <u>Steady Solution Control group</u>. The Special Controls have moved to the <u>Advanced Parameters panel</u> under the Miscellaneous group
- System Properties: The System Properties window has been split up into the <u>Fluid Properties</u> group and the <u>Environmental Properties group</u>. The System Properties icon is still available from the Analysis menu and toolbar to directly open the Fluid Properties panel.
- **Section Pipes**: The Section Pipes window has been moved to the <u>Sectioning panel</u> in the Pipe Sectioning and Output group.
- Transient Control: The Transient Control parameters were distributed into multiple groups:
  - The settings from the Transient Solver Control tab were moved to the <u>Transient Control</u> group
  - The Pipe Station Output and Junction Output tabs which specified what output to save to file were moved into the Pipe Sectioning and Output group
  - The Force Output tab was moved to the Forces group
  - The Advanced transient control settings were moved to the <u>Advanced Parameters panel</u> in the Miscellaneous group
- Checklist: The checklist which was shown in the Quick Access Panel has been replaced by the status icons in the <u>Analysis Setup window</u>. Red exclamation marks denote which inputs are incomplete
- List Undefined Objects: The <u>undefined objects list</u> has been moved to the <u>Pipes and Junctions group</u>. The undefined objects list can also still be viewed next to the Workspace by opening it from the View menu.
- Add-on Modules Activation: The activation window for add-on modules has moved to the Modules panel
- Slurry Data (SSL Module Only): Settings have been moved to the Fluid Properties group
- Pulsation Data (<u>PFA module only</u>): Settings have moved to the <u>Pulsation Setup group</u> and the Sectioning panel

#### **Database Improvements**

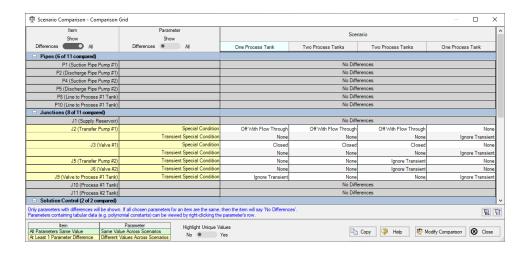
- Databases have been renamed as libraries throughout the interface to better reflect their functionality
- Connecting, creating, and transferring content between libraries can all be done from the Library Browser, rather than switching between tabs in the Database Manager to do this
- Viewing the contents of libraries can also be done directly in the Library Browser, rather than opening a separate Browse Database Content window
- Windows to edit and add components to libraries can all be accessed directly from the Library Manager rather than having to navigate solely through the Library menu



#### **New in Version 8**

#### **Scenario Comparison Tool**

- Quickly get a comparison of different scenarios within a model file
- Useful to double-check input results for old models, or for troubleshooting purposes
- For a detailed description, see Scenario Comparison Overview



#### **Multi-Scenario Graphing**

- Users can now create graphs of data from multiple scenarios in the Graph Results window
- Transient Junction graphs can be created for any scenarios in a model, while Transient Pipe, Profile, and Force graphs can be created for scenarios with the same pipe sectioning



#### **New Time-Varying Friction Model**

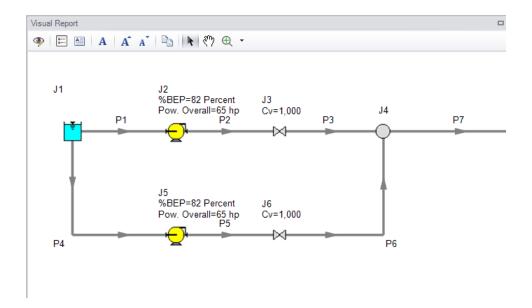
- An additional model for unsteady friction has been added to the Transient Control window
- The Brunone model adds an unsteady shear stress term which varies based on the velocity at the current time step. This addition allows Impulse to better account for the frictional losses as fluid velocity changes during a transient.

#### Improved Pump Window and Four-Quadrant Data

- Reconfigured selections for pump performance curve options to further clarify how different selections will behave
- <u>'Automatically Selected'</u> option for Four-Quadrant data sets to automatically choose a data set for a given pump based on Estimated Specific Speed
- Four-Quadrant data sets clarified to reflect the quality of the data

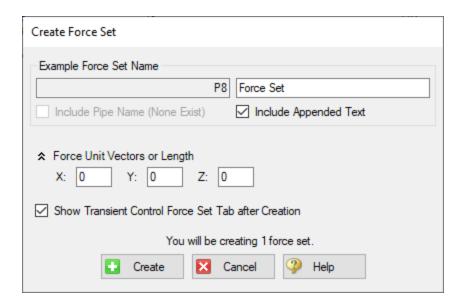
#### **Junction Specific Parameters in Visual Report**

 Output such as percent of BEP for a pump or the Cv of a control valve can now be displayed in the Visual Report



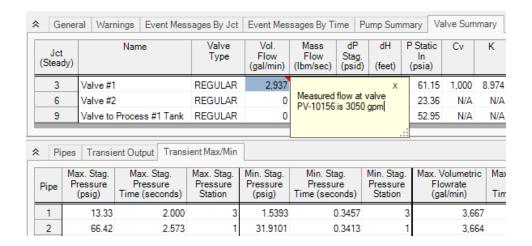
#### Improvements to Force Set Capabilities

- Export forces to AutoPIPE
- Vectors for force sets can be <u>defined</u> using X-Y-Z unit vector information. This force set information can then be included with exported force data into a relevant pipe stress analysis software.
- Force Sets can be <u>defined</u> directly from the workspace by selecting pipes and using the right-click menu.



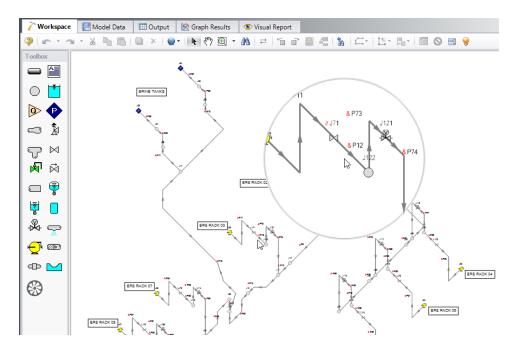
#### **Notes in Output**

 Notes can be added to cells in the <u>Output</u> to save observations and comments directly with the model file.



#### **New Workspace Functionality**

- Multi-level Undo Drawing, arranging, and moving objects in the Workspace now allows for multiple levels of undo.
- Magnifier Tool The magnifier tool is available in both the Workspace and the Visual Report, and
  provides an enlarged view of sections of the model to make it easier to manage and navigate large
  models.



- Automatic Junction Rotation Impulse will automatically rotate junctions to visually align with neighboring pipes to speed-up model formatting
- **Split Pipes by Intermediate Elevations** Pipes with intermediate elevations can be split with branches at the intermediate elevation points. See Combining and Splitting Pipes
- Select Shortest Flow Path The shortest path between two selected junctions can be found using this feature in the Edit menu

#### **Diagnostics Window**

- Provides a list of features and settings which might cause issues as a starting point for model troubleshooting
- See the <u>Diagnostics Window</u> topic for more information

#### **More Improvements**

#### Overall Performance

- Improved intelligence on when a model needs to be saved and re-run to preserve the output
- Faster model loading speed
- Improved language refresh speed
- New and updated themes
- Workspace

- The Undefined Objects Panel (launched from clicking "Define Pipes and Junctions" in the Checklist) remains open when pipes/junctions are being edited
- Double-clicking a junction allows more than one of that junction to be placed in the Workspace at a time
- Snapping can be turned off for pipes when the isometric drawing mode is enabled
- Output
  - Output parameters can now be filtered/searched for simpler selection
- Visual Report
  - Visual Report Control has been redesigned to better filter parameters
- Junctions
  - Updated <u>Tee/Wye Properties window</u> which clarifies the input and automatically defines the pipe arrangement according to the direction and orientation on the Workspace
  - Notes can be globally edited for junctions
- Design Alerts
  - <u>Design Alerts</u> can be <u>saved to and loaded from a file</u> to quickly apply common Design Alerts to multiple models
- Ability to import custom Fittings & Losses from a file

#### **Related Topics**

Overview of AFT Impulse	20
New in Version 9	21

#### Related Blogs

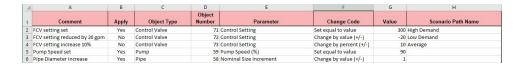
Five Fantastic New Features for Fast Fluid Transients: Impulse 8

New Feature Highlight - Scenario Comparison Tool

#### **New in Version 7**

#### **New & Improved Microsoft Excel Integration**

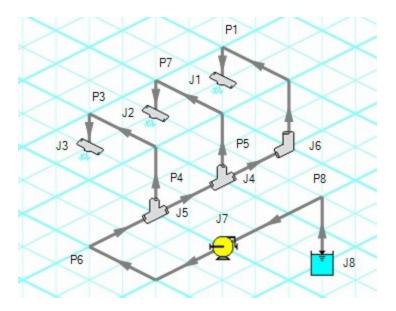
- Improved keyword based method for importing model changes from an Excel Worksheet
  - Use the included template Worksheet to quickly and easily define model changes
  - Change multiple scenarios at once
  - For a detailed description see Importing From Excel



- New feature for directly exporting specified Output data to new or existing Excel Workbooks.
  - Export only the data that is desired no need to sort through unnecessary data
  - Specify exactly where the data will end up insert data into a pre-formatted Workbook
  - Automatically export after a model run
  - Export data from multiple scenarios with a batch run
  - For a detailed description see Exporting To Excel

#### **New Isometric Drawing Mode**

- New Isometric Pipe Drawing Mode
  - Show and Snap to an isometric grid on the Workspace
  - View models in an intuitive "3D" layout, and easily build from existing isometric drawings

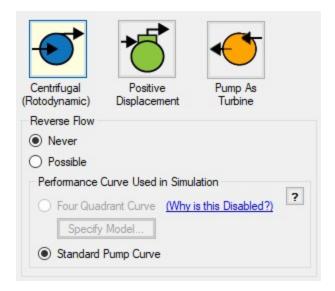


#### **NIST REFPROP Fluid Database Now Included**

- Over 150 fluids from the National Institute of Standards and Technology (NIST) Reference Fluid Thermodynamic and Transport Properties Database (REFPROP) Version 10
  - Select a NIST REFPROP fluid directly in System Properties
  - Use accurate and complete fluid information in your models without the need to locate and enter fluid properties manually

#### **New Pump Features and Improved Pump Window**

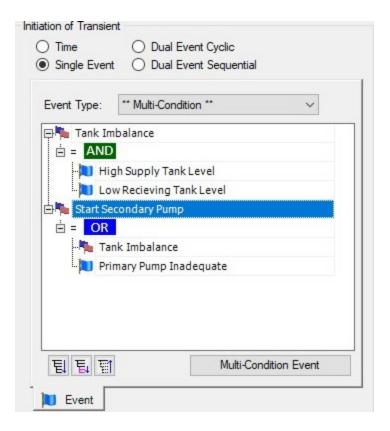
- New Positive Displacement Pump Model
  - Clarifies the specification of Positive Displacement Pumps
- New Pump as Turbine Model
- Added options for Reverse Flow to Centrifugal Pump Model
  - Clarifies required data and model intention
  - For a detailed description see <u>Pump Properties Window</u>



- Specify a centrifugal pump's Preferred Operating Region (POR) and Allowable Operating Region (AOR)
  - Quickly determine if a pump's behavior is acceptable
  - Automatically calculate a POR from ANSI/HI 9.6.3-2017 Rotodynamic Pumps Guideline For Operating Regions
  - For a detailed description see Pump Configuration > Configuration Data
- Significant enhancements and clarity added to the <u>Four Quadrant modeling</u> capabilities of the pump
- Added ability to model a pump trip for a VFD pump
- See a full list of changes to the Pump Properties window here

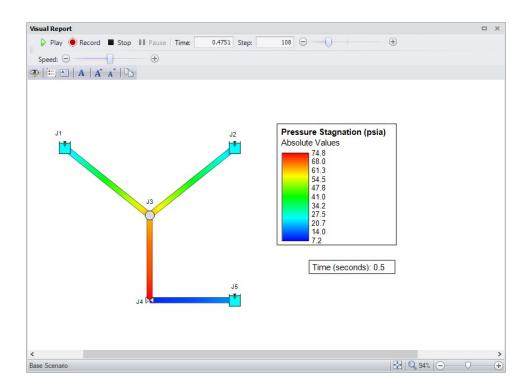
#### **New Multi-Condition Events**

- Create complex triggers for transient events
  - Only start a transient event when multiple conditions are met
  - Utilize logical conditions AND, OR, and NOT to capture the effects of complex control systems
  - For a detailed description see Multi-Condition Events



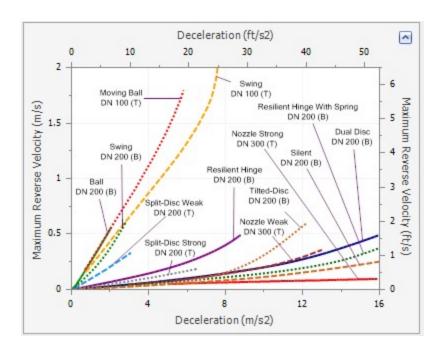
#### **Visual Report Animation**

- Revived visual report animation feature from AFT Impulse 1
  - Use color animation to show absolute values or values relative to the steady state
  - Static color map option to show maximum/minimum values from the transient data



#### **New Features for Valves**

- General
  - Pre-defined curves available for valve Cv vs open percent
- Check Valves
  - <u>Check valve</u> closing velocity can be estimated using dimensional data for deceleration vs. maximum velocity to close chart
  - Ability to enter manufacturer data for deceleration vs. maximum velocity to close
  - New inertial model for translating nozzle/plug check valves



#### Control Valves

- Control Valve setting for Always Control (Never Fail) can be set to a default to off
- Added Control Valve transient option to fail open or closed from current Cv value

#### Valve

 Standard <u>valve junction</u> has the option to create Cv vs time transient from open % vs Cv data

#### Improved Startup Window

- Improvements to the capability and usability of the Startup Window
  - Set modeling preferences including <u>active modules</u>, <u>working fluid</u>, <u>units</u>, language, <u>2D</u> or Isometric drawing mode, and default pipe material
  - Displayed units can now be easily refined by selecting Common Units and Industry-Specific Units

#### **New Integration with Common Piping Layout formats**

- Save modeling time by importing existing Piping Layouts from various neutral file types
  - Import CAESAR II Neutal Files (.cii)
  - Import Piping Component Files (.pcf)
  - Import and Export EPANET Files (.inp)
  - These common file formats are generated from many common engineering programs such as AutoCAD Plant 3D, SmartPlant, PDS, CadWorx, and many more.

#### **Updated Standards**

- Output displays Applied Standards standards that were used in calculation of model results
- Relief Valve loss can be specified with Designation Size per API 526 Flanged Steel Pressure Relief Valves
- Updates to Standards
  - Updated to HI/ANSI 12.1-12.6-2016 Rotodynamic (Centrifugal) Slurry Pumps for Nomenclature, Definitions, Applications, and Operation for use in Slurry De-rating
  - Updated to HI/ANSI 9.6.7-2015 Rotodynamic Pumps Guideline for Effects of Liquid Viscosity on Performance for use in Viscosity Corrections
  - Updated MIT Equation for Crude Oil to latest version specified in Pipeline Rules of Thumb for use as an additional pressure loss model

#### **More Improvements**

#### General

- Many new <u>default Pipe Materials</u>
- Intermediate pipe elevations can now be entered as Length Along Pipe
- Increased the loading speed for large models
- Applying <u>Design Alerts</u> now shows Design Alert Violations in transient Output tables, and all time steps that violate the Design Alert are highlighted
- Time delay option added for air valves
- Added Buried Pipe model for calculating pipe wavespeed
- Reservoir junction now has a finite tank option
- New Force Set types for exit differential forces
- · Forces are calculated during the run for improved output display and graphing speed
- Option available to add more rows to entry tables

#### Workspace

- The Workspace background color can be changed based on the level of the current scenario - additional levels have been added
- Annotation background opacity can be changed
- New <u>keyboard shortcuts</u> to zoom (CTRL + +/-) and pan (CTRL + arrow keys) the Workspace
- Full Scenario Path Name can be copied to clipboard by right-clicking a scenario
- <u>Selection box visually indicates</u> the behavior of the selection select everything intersecting (right to left) or only objects completely inside (left to right)
- Pipes with Fittings & Losses defined now display a <u>special character</u> next to their number (default of &)

#### Output

- <u>Design Alerts</u> can be created directly from the Output by right-clicking on a result immediately select the appropriate object and parameter.
- Data can be sorted by clicking on column heading
- Output reports in portuguese

#### Graph Results

 More parameters available on the <u>Transient Junction tab</u>, including parameters such as delta pressure/head

#### Model Data

Quickly locate a specific object on the Workspace by right-clicking the item in Model Data

#### Visual Report

Reworked Display Option controls for Pipes and Junctions in Visual Report Control

## **Related Topics**

Overview of AFT Impulse	20
New in Version 9	21

## **Related Blogs**

Iso love the new Pipe Drawing Mode!

Paint a Clear Picture Faster Than Ever with AFT's New Excel Export Manager

#### **New in Version 6**

#### **General Interface**

- Improved tab interface and enhanced Quick Access Panel functionality
- Improved search includes pipe and junction notes, names and numbers
- Output reports in German and Chinese languages
- Main menus are translated into available output languages

## **Graph Results**

- Multiple Graphs can be added to Graph Folders for easy generation and display
- Multiple graph tabs on primary window Graph tab
- Multiple parameters can be stacked on separate graphs using the same X-axis
- Secondary Y-parameter for most graph types
- Multiple graphs tiled on same Graph tab

- Multiple graphs can be animated at the same time
- New parameters such as Kv, Cv rate of change, valve position, liquid accumulator volume
- Easy formatting of titles, axis labels, and plot lines
- Plot series lines can be turned on/off for quick inspection
- Graph controls now located on the Quick Access Panel for easy graph definition and changes
- Animations can be saved in MP4 and QuickTime formats

#### Workspace

- New paste preview mode allows the pipes and junctions to be placed desired and will indicate interference with existing objects on the Workspace
- GIS shape files can be imported to create a model
- Text alignment options in annotations
- Annotations can be layered on the Workspace

#### **Junctions**

- New Turbine junction type
- Two new Check Valve models, including an inertia-based Swing Check Valve model
- Surge Anticipator valve capability added to the Relief Valve
- Remote pressure sensing capability added to the Relief Valve
- Improved clarity for data entry in the Surge Tank Property window
- Automatic generation of Cv vs. Time using equal percentage or linear profiles
- New events based of Cv or Kv
- Maximum pressure setting for Gas Accumulators simulates a relief valve
- When the speed is set for a pump, both the original and modified pump curves are shown on the Pump Property window
- Design Alerts can be applied to junctions

#### **Pipes**

- Design Alerts are specified and named globally and applied to pipes
- New Design Alerts available

#### **Forces**

- New Force Summary report available in the output showing all applied force sets
- New Design Alerts can be applied to Force Sets and shown in the Force Summary

- New Force report in Model Data showing the input details
- Force definitions can be imported from an Excel file

## **Scenario Manager**

- · Ability to create child scenarios without results saving duplication and load time
- Scenario manager shows which scenarios have output

#### Output

Results Diagrams which graphically show data for pumps

### **Visual Report**

Automatic Color Map generation

## **Related Topics**

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# **Impulse Learning Resources**

#### Online Resources

Additional resources can be found in the <u>Learning Center</u> on our website. Resources found there include:

- Training Seminar information
- Free Webinars
- Flow Expert Package information
- Case Studies
- Video Tutorials
- Tips & Tricks Blogs
- Quick Start Guides

#### **Online Quick Start Video Tutorial**

The Quick Start video provides a short introduction to the interface of AFT Impulse, and works through a simple example model.

- Online Quick Start Tutorial Video (English)
- Online Quick Start Tutorial Video (Metric)

## **Beginner: Valve Closure Problem**

This is a simple example model which is recommended as a starting point for brand new AFT product users.

• Beginner: Valve Closure Problem

#### Walk Through Examples

This links to a variety of example problems for beginning to advanced users which showcase different features and applications of AFT Impulse.

Walk Though Examples

#### **Module Walk Though Examples**

A list of examples using the add-on modules of AFT Impulse to solve a variety of problems.

Module Walk Through Examples

#### **Related Topics**

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Converting Models from Earlier Versions	

# **Engineering Assumptions**

AFT Impulse is based on the following fundamental fluid mechanics assumptions:

- Liquid-phase flow only
  - Entire system is wet (100% liquid full)
  - AFT Impulse is not meant for analysis of two-phase flow
- One dimensional flow
- Fluid properties remain constant during transient
  - Non-condensable gas release and dissolution is negligible
  - Wavespeed remains constant
  - No chemical reactions
  - Fluid density is not affected by pressure waves in the system
- Vapor pockets formed during transient cavitation in pipes are considered point-volumes at section boundaries, and do not move
  - AFT Impulse is limited in its ability to model sustained cavitation and two-phase flow. The
    accuracy of results will be reduced when sustained two-phase flow conditions exist. Small
    cavitation volumes over short durations are handled with good accuracy.
- Additional assumptions exist for particular modeling components and features, discussed where relevant

#### **Related Topics**

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# **Startup Window**

The Startup Window is displayed when AFT Impulse is opened. This window allows the user to quickly access files and resources, as well as define a basic starting point for a new model.

- Open a Model
  - **My Files** AFT Impulse keeps a list of recently opened model files. The most recent files can be opened with a single click here.
  - Other Files Browse to any other model file, or open the built-in **Examples** folder.
- Start a New Model
  - Activate Modules Any licensed Module can be activated immediately. Checking these boxes will search for an available license.
  - Select Working Fluid
    - I Will Select Fluid Later No fluid will be defined, one will need to be defined in the Fluid panel before running the model.
    - Select A Recently Used Fluid Also requires Temperature.

- Modeling Preferences Displays various settings for the application, such as specifying
  the units to use or which <u>grid</u> to use. These options can be modified later. Click the <u>Modify</u>
  button to reveal the following settings, as shown in Figure 2. Click the <u>Remember My</u>
  Preferences and <u>Hide</u> button to update the modeling preferences for the model and to
  update the default settings for the application.
  - **Units** US, Metric, or both sets of units with one as default can be displayed. Additionally, the displayed units can further be reduced to only show common units and those used by a certain industries.
  - Language Select a language to display Output in.
  - 2D or Isometric Workspace Set up the grid.
  - Default Pipe Material Set the pipe material that is initially selected for new pipes.

#### Resources

- User Setup Open the AFT website to view the latest AFT Impulse release, or sign up for notifications of new releases via email.
- Quick Start Guides Open the included PDF of the Quick Start Guide, or a Quick Start Video. These materials are designed to help get a new user up and running with AFT Impulse as quickly as possible.
- **Help Files** Open our detailed help file (you are here!) or the collection of worked Example problems.
- Video Tutorials Open the AFT website to our library of instructional videos.

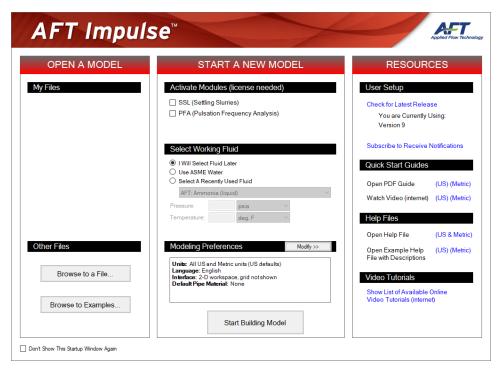


Figure 1: Startup Window in AFT Impulse

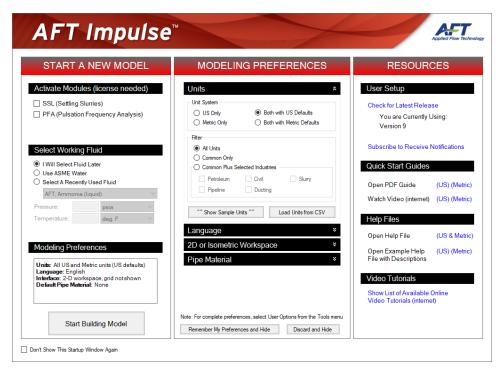


Figure 2: Startup Window showing Modeling Preferences

#### **Related Topics**

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e e	
Impulse Learning Resources Engineering Assumptions Frequently Asked Questions (FAQ) Converting Models from Earlier Versions	4 4

#### **Related Examples**

# **Frequently Asked Questions (FAQ)**

#### Can AFT Impulse model transient cavitation?

Yes, AFT Impulse uses the Discrete Vapor Cavity Model or Discrete Gas Cavity Model.

## Can AFT Impulse model gas transients?

No, AFT Impulse only models transients in liquid systems.

#### Can AFT Impulse model pump transients?

Yes. Pumps can be modeled as a prescribed speed transient or the speed can be calculated based on pump inertial characteristics.

#### Can AFT Impulse model transients cause by positive displacement pumps?

Yes, positive displacement pumps can be modeled as steady operation with periodic flow or during startups and shutdowns.

### Can AFT Impulse model air (i.e., vacuum breaker) valves?

Yes, see the Air Valve junction topic.

## Can AFT Impulse model pressure and flow control valves?

Yes, see the Control Valve junction topic.

## Can pipes be modeled with varying elevation profiles?

Yes, users can assign an elevation profiles to individual pipes.

## Can I specify maximum and minimum operating pressures?

Yes, AFT Impulse allows you to include these as "design alerts". Design alerts can be cross-plotted against pressure profiles.

#### What fluid properties are available in AFT Impulse?

AFT Impulse offers a standard set of properties for common fluids in the AFT Standard Fluids library. It also offers the NIST REFPROP library included with all AFT applications. Users can also utilize the optional Chempak data add-on which is a chemical property library of up to 700 fluids with mixing cap-

ability. Use the library as a stand-alone application with the Chempak Viewer or access the library from within Microsoft Excel with the Chempak Add-in.

# Can AFT Impulse model non-newtonian fluid behavior or pulp and paper systems?

Yes, AFT Impulse offers Power Law and Bingham Plastic non-newtonian fluid models, and offers the Duffy method and Brecht & Heller for pulp and paper system modeling.

# How does the steady-state solution capabilities in AFT Impulse differ from AFT Fathom?

The steady-state solver in AFT Impulse uses the same method as AFT Fathom. However, its purpose is different. AFT Fathom is a general purpose steady-state modeling tool. On the other hand, AFT Impulse uses steady-state only as it relates to waterhammer. Thus some capabilities found in AFT Fathom do not exist or are more limited in AFT Impulse. The most important differences are as follows: AFT Impulse does not model heat transfer. It does not have junctions for static elements like elbows, orifices, heat exchangers, etc., although these can still be modeled in AFT Impulse but through other methods such as Additional Losses in pipes or as General Components. AFT Impulse does not offer polynomial resistance curves except for General Components. AFT Impulse does not offer graphing of pump and system curves, which only have meaning for steady-state.

## Does Impulse have the ability to model partially filled pipes?

Impulse can model partially filled pipes at the end of a flow path or run. This capability is primarily intended to handle the situation where a supply riser to a cooling tower or condenser, for example, partially drains when the system is not in operation.

### **Overview of Fluid Transients**

A system is steady-state if its <u>properties</u> - pressure, velocity, etc - do not change with time. Any disturbance to a steady-state system will cause these properties to change - this change is a **fluid transient**.

**Note:** Fluid transients and their effects are commonly referred to with the term *waterhammer*. While the term is most appropriate for water systems, waterhammer analysis applies to any liquid.

All fluid transients cause disturbances which propagate throughout the fluid as coupled pressure and velocity <u>waves</u>. This behavior is perhaps best explained with a <u>conceptual example</u>. Like any acoustical wave, these waves reflect, combine, and dissipate. This behavior can be extremely complex, even in relatively simple systems.

Slow acting system changes - such as a reservoir level that changes over the course of a day - can be accurately approximated with a series of steady-state simulations. There are still rapidly-propagating transient pressures in the system, but their magnitude is generally small enough to be considered negligible.

Rapid changes can cause large transient pressures that propagate through the piping network. In extreme cases this causes catastrophic failure of piping and associated equipment. AFT Impulse is focused on analyzing rapid changes to the state of a fluid piping system and the resulting transient behaviors via the Method of Characteristics.

## **Related Blogs**

#### What Is Transient Analysis?

# **Conceptual Example**

The wave mechanics of a <u>fluid transient</u> are not always clear at first glance. It is helpful to consider a simplified example to understand the dynamic events following a single transient event.

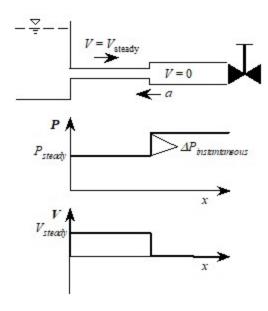
In the example below, a rigid, frictionless pipe is connected to a fixed pressure upstream (a large reservoir, for example) and a valve downstream. The fluid is flowing at a steady velocity. The downstream valve is instantaneously closed, which instantaneously halts flow.

#### Phase 1: Initial Wave

When the valve is closed, the fluid immediately upstream no longer has anywhere to flow to and therefore must come to a complete stop. This stopped fluid acts like another closed surface for the fluid further upstream - stopping that fluid in turn. This is a wave which propagates upstream at a constant wavespeed. The wavespeed remains constant through all phases.

When the fluid is brought to a complete stop, the kinetic energy of the moving fluid is transferred into potential energy, raising the pressure of the fluid.

The fluid properties at any given point do not change until the wave reaches that point. This means that the steady flow into the pipe remains unchanged, increasing the total amount of fluid in the pipe, until the wave reaches the reservoir.



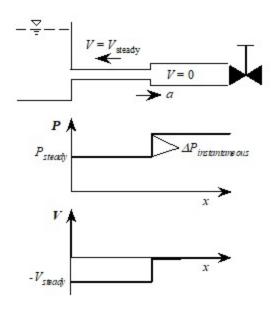
Phase 1 - Initial Wave

#### Phase 2 - Reflected Wave

The upstream reservoir is considered a fixed pressure. Because the pressure at this point is unable to change, the high pressure transient wave is unable to be absorbed into the reservoir, and the wave is reflected completely.

The wave is now traveling downstream, reducing the high pressure back to the reservoir pressure.

Lowering the pressure requires converting the stored potential energy back into kinetic energy. However, flow cannot proceed downstream. Instead, the fluid behind the wave travels upstream, discharging back into the reservoir. This magnitude of this velocity is the same as the original steady-state velocity.



Phase 2 - Reflected Wave

#### **Phase 3 - Negative Wave**

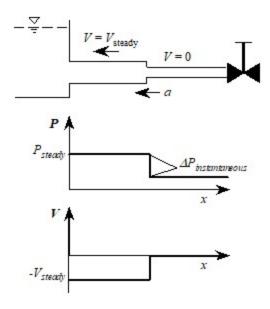
When the wave from phase 2 reaches the closed valve, the entire pipe is at the original steady-state pressure. However, the fluid in the entire pipe is now flowing in the reverse direction of steady-state.

When the reverse flow reaches the closed valve, there is no longer any fluid available to move and relieve the high pressure originally built up in phase 1. The flow is again completely halted at the valve. Like the upstream reservoir, the closed valve does not absorb the pressure wave and it is again completely reflected. However, the behavior is different due to the opposing flow direction.

This time, the flow velocity is brought from negative velocity to rest, instead of positive velocity to rest. This causes a negative pressure compensation. In effect, the fluid leaving the system begins drawing a vacuum at the closed valve.

The negative wave that results travels upstream at a pressure lower than the steady-state pressure. This pressure drop is the same magnitude as the pressure rise in phase 1.

Note that fluid has been flowing out of the pipe and into the reservoir during the entirety of phases 2 and 3.



Phase 3 - Negative Wave

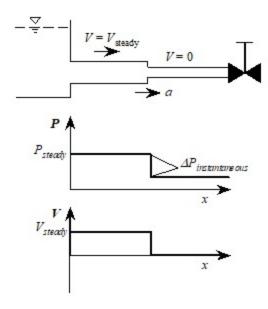
#### **Phase 4 - Reflected Negative Wave**

When the negative wave reaches the upstream reservoir, it is again completely reflected, bringing the pressure back to the steady-state pressure.

To increase the pressure, fluid must flow back into the pipe. The fluid velocity and pressure behind the wave are back to the original steady-state magnitudes. However, the wave is traveling in the opposite direction to phase 1.

Upon meeting the valve, the wave is again perfectly reflected. As before, the fluid is entirely halted, and the forward fluid momentum converted into a rise in pressure.

The behavior after this final reflection is identical to phase 1. In a frictionless pipe, and with perfect reflections, there is no mechanism to reduce the energy of the system - the wave reflects indefinitely, cycling through the four phases.



Phase 4 - Reflected Negative Wave

## **Related Topics**

Nomenclature 636

#### **Related Blogs**

What Is Transient Analysis?

# **Wavespeed and Communication Time**

#### Wavespeed

The speed at which a wave propagates throughout a medium is termed the wavespeed. The wavespeed depends on the acoustical velocity of the fluid itself as well as the physical properties of the pipe and the method of support.

Acoustical velocity through the fluid is related to the bulk modulus of elasticity (K) and density ( $\rho$ ) of the fluid.

$$a_{acoustic} = \sqrt{K/
ho}$$

This wavespeed is the propagation speed in a fluid where there is no mechanism to impede the wave motion - for example, in an unbounded body of fluid or in a completely rigid pipe.

In piping systems, some of the energy in a pressure wave distorts the pipe itself, reducing the wavespeed. This depends on the pipe modulus of elasticity (E), the inner diameter (D), the wall thickness (e) and a constant (c1) which depends on pipe supports.

$$a = \sqrt{rac{K/
ho}{1 + c_1 rac{K}{E} rac{D}{e}}}$$

For more information, see Wavespeed - Detailed Discussion.

Also note that the wavespeed equation presented here is only valid for fluids with no solids present. If the <u>SSL module</u> is being used to model settling slurries, the wavespeed is adjusted as is discussed in the <u>Wavespeed Calculation For Slurries</u> topic.

#### Communication Time

An important consideration in fluid transient studies is how long it takes a wave to propagate through the system.

The time it takes for a wave to travel from one end of a system to the other is simply the distance (L) divided by the wavespeed.

$$\Delta t_{end-to-end} = L/a$$

When a transient event occurs at one end of a pipe, the wave travels at the wavespeed to the other end of the pipe. However, this is not sufficient time to analyze the problem. While the disturbance has propagated through the entire system, the point of transient initiation has not yet seen the result of the reflected wave. For the wave to both travel to the end of the pipe and back requires double the above time. This time is known as the Pipe Period or Communication Time.

$$Communication \ Time = rac{2\,L}{a}$$

Note: The Communication Time only accounts for half of the wave cycle (described in the <a href="Conceptual Example">Conceptual Example</a>). This is how much time it takes for a disturbance to return to its starting point, but analyzing a system for only this amount of time neglects part of the transient cycle. Transient simulations should run for at least double the Pipe Period, or 4L/a.

## **Related Topics**

Nomenclature	624
Nomenciature	0.50

## **Related Examples**

Beginner	Valve	Closure	.76	56	6

## **Related Blogs**

A Story About Fluid Communication

### **Minor Wave Reflections**

Every point of resistance to flow in a piping system is a source of wave reflections. Without any resistance in a system there would be no reflections or pressure loss.

It is beneficial to include all of the resistances in a system during a transient analysis, to capture the pressure losses that occur in both steady-state and transient conditions.

However, the magnitude of a reflection from a minor loss such as a locked open valve or an elbow is generally small enough to be ignored. Including every minor loss as a component requires numerous <a href="Pipe">Pipe</a>
<a href="Sections">Sections</a>, which has the potential to exponentially increase run time.

Rather than ignoring the component entirely, and thus ignoring the pressure loss, it is possible to effectively ignore *only the minor reflection* by lumping the loss of the component into a pipe. By increasing the overall resistance of a pipe, the additional pressure loss is accounted for and run times are significantly improved, with usually only minor changes in results.

Note: It can be difficult to tell what components can be lumped into pipe resistance, and what reflections are important. Generally, components that do not change position or behavior during a transient, and have low steady-state pressure loss can be lumped. If it is not clear that a certain component has no significant reflection it is best to include this component in the analysis. Comparing analyses with a component explicitly modeled versus lumped gives an indication of the impact this simplification has.

AFT Impulse provides an easy way to lump these resistances with <u>Fittings & Losses</u>, by allowing the user to define common components directly "within" a pipe.

## **Automatically Combine Pipes**

The Combine Pipes window is opened from the <u>Section Pipes</u> window and will automatically combine adjacent pipes of the same diameter separated by a static junction. When pipes are combined, all length, elevation, pipe K factors, intermediate junction loss, and visual segment data is preserved into the resulting pipe.

## Related Topics

Nomenclature 636

# **Pipe Sectioning - Introduction to Method of Characteristics**

To run any transient simulation in AFT Impulse, the pipes in the model must first be *sectioned* - required for the Method of Characteristics solution approach utilized. A brief overview of the impact the Method of Characteristics has on the model is covered here - for a detailed discussion on the mathematics behind the method see: Method of Characteristics.

## What is Sectioning?

The Method of Characteristics requires the entire system to be solved every time step. To accomplish this, every section must use a common time step. If the time steps were allowed to vary throughout the model, some portions of the system would be solved "ahead" of others, resulting in a time-distorted solution.

Furthermore, the Method of Characteristics requires that any information propagated from a given calculation point arrives at the neighboring calculation points after one time step. The method cannot allow information to be "lost" between time steps or calculation stations - the distance between calculation points is locked to the duration of a time step.

The time  $\Delta t$  it takes to travel from one point to another is determined by the linear distance  $\Delta x$  and wavespeed a between those points. We have defined this time to be the time step for the transient simulation.

$$\Delta t = rac{\Delta x}{a}$$

Each section must be continuous and unchanging fluid path. In other words, the physical properties of the pipe cannot change within a single section. This means that every Pipe in the model must have a whole number of sections - otherwise the section would be interrupted by a Junction. In mathematical terms, a pipe of any length L must have N sections of length  $\Delta x$ :

$$L=N*\Delta x \qquad N=1,2,3,\ldots$$

In any system there will be a single **controlling pipe**. This is the pipe with the fewest sections, generally only one. As this pipe cannot have any fewer sections, the sectioning of the entire system is effectively controlled by this pipe.

What happens if the system cannot be evenly divided? For example, consider a system of two pipes - each with identical wavespeed. One of the pipes is 20% longer than the other.

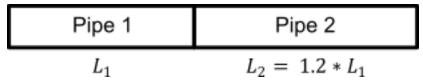


Figure 1: Mismatch in pipe lengths

If we state that Pipe 1 - the controlling pipe - should have 1 section, Pipe 2 must have 1.2 sections to meet the time step restriction. However, this fails the whole number of sections requirement. One solution here is to find a common denominator that evenly divides both pipes. If we state that Pipe 1 has **five** sections, then Pipe 2 can be divided into **six** sections of the same length. But what if the common denominator is a very large number? Consider the below system.

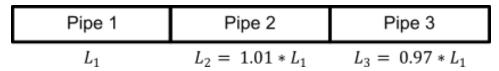


Figure 2: Smaller mismatch in pipe lengths

If all three pipes were the exact same length, we only need **one section** in each pipe. Due to the length variation Pipe 3 - the controlling pipe - would require **97 sections**. This also means that the time step must be 97 times smaller! We have increased the number of calculation points by nearly a factor of 100 and the number of time steps required by the same factor. The small variation in length will cause the simulation to take nearly 100\*100 = 10,000 times longer! Clearly, this is unacceptable for any practical purposes.

The solution is to allow some **variance** ( $\psi$ ) into the system. The time step cannot be adjusted independently across sections. Instead, we can adjust the *wavespeed* in each pipe.

$$a_{modified} = a_{actual} \ (1 \pm \psi)$$

Again consider the three pipe example - if we decrease the wavespeed in Pipe 3 to 97% of its original value, and increase it in Pipe 2 to 101% of the original value, we can arrive back at our ideal situation - 1 section in each pipe. A 3% change in wavespeed can be considered negligible for any reasonable transient simulation - there are greater uncertainties than this in almost all studies.

Note that you can decrease the maximum variance further by adjusting the wavespeed in all three pipes. Above, we kept Pipe 1's wavespeed fixed - introducing the 3% variance in Pipe 3. If we vary the speed in Pipe 1 as well, we introduce some variance in Pipe 1, but we also make the Pipe 3 value smaller.

The standard allowance for variance in AFT Impulse is 10%. It is suggested to increase the number of sections in the controlling pipe until this value is under 10%. Some references such as <a href="Wylie">Wylie</a> accept up to 15% variance.

## **Sectioning Effect on Run Time**

Extremely long run times are often a result of a large number of sections. As discussed above, the **run** time is approximately proportional to the square of the number of sections.

Large numbers of sections are rarely required for accurate results. There are a few common methods for reducing the number of sections:

- Do not include minor sources of wave reflections as junctions.
- 2. Limit the difference between the longest and shortest pipes in the model. A very short pipe must have at least one section. If there is a very short pipe (1 meter) and a very long pipe (10,000 meters) then the model must have a large number of sections (10,001 sections). If the short pipe cannot be lumped into its adjoining pipe, it is often an acceptable approximation to artificially lengthen the short pipe. This may increase the error in the short pipe, but experience shows that this error is usually negligible in a fluid transient context. Increasing the very short pipe's length from 1 to 10 meters decreases the number of sections required by a factor of 10 and therefore the runtime by a factor of 100.
- 3. Do not include extremely long pipes unless the transient behavior in those pipes is being directly analyzed. Instead, consider using the <u>Infinite Pipe</u> feature.

## **Sectioning Effect on Accuracy**

Because each pipe section is explicitly solved along the characteristic lines from the Method of Characteristics, breaking pipes into continuously smaller sections offers no improvement in accuracy.

That is, using twice the number of sections in a pipe will not yield a more accurate prediction. This is in contrast to other kinds of finite difference methods where more increments offers improved accuracy.

#### **Related Topics**

Nomenclature	636
Sectioning Panel	167
Sectioning Panel with PFA Module	

#### **Related Blogs**

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## Cavitation

#### What is Cavitation?

Cavitation is a commonly observed phenomenon in liquid systems which occurs any time local pressure reaches the liquid's vapor pressure. At vapor pressure, the liquid boils, and forms vapor pockets within the liquid. These vapor pockets grow while the system pressure remains at the vapor pressure, and will collapse when the local pressure increases above the vapor pressure.

Cavitation is seen in many situations. An everyday example is boiling a pot of water. Raising the temperature of the water raises the vapor pressure of the water. Eventually, the water at the bottom of the pot is heated enough that the vapor pressure is equal to atmospheric pressure, and the water begins to boil. Vapor pockets are formed, and as they rise to cooler regions of water where the vapor pressure is lower, they collapse.

Another common example is cavitation at a pump impeller. Pressure in the liquid decreases as it approaches the impeller, and vapor pockets will form if the pressure at the impeller eye reaches the liquid's vapor pressure. The vapor pockets move out away from the impeller eye, and collapse as the pressure rises above the vapor pressure.

A final example is cavitation downstream of a valve. Pressure downstream of this valve is initially above vapor pressure during normal operation. The valve is closed rapidly which generates a low-pressure wave and causes the downstream pressure to reach vapor pressure. A vapor void forms while the pressure is at vapor pressure. The low-pressure wave is reflected as a high-pressure wave, returns to the valve, and collapses the vapor pocket.

#### **Transient Cavitation**

The three examples of cavitation above all represent situations where the liquid pressure reaches vapor pressure and cavitation will occur. However, Impulse only attempts to model situations similar to the final example, where pressure waves are generated by transient events in a system forming vapor voids. This type of cavitation is called *transient cavitation*.

Transient cavitation can be particularly harmful to a system because the vapor void formed must eventually collapse when high pressures return. The liquid on each side of the vapor void will slam together causing large pressure surges, large transient forces, and potentially significant damage to a system. The pressure surge following a transient cavitation event can often be larger than the pressure rise predicted by the <a href="Joukowsky Equation">Joukowsky Equation</a> for the system, meaning engineers should always evaluate these events carefully.

Any transient event can generate a pressure wave which results in transient cavitation. Some common events include:

- Pump trips
- Valve closures
- Pump startups

- Sudden changes in control valve position
- Constructive wave interference

#### **Cavitation Modeling in Impulse**

AFT Impulse attempts to model transient cavitation in pipes using one of two cavitation models: the Discrete Vapor Cavity Model (DVCM) and Discrete Gas Cavity Model (DGCM). These models are described further on the <a href="Cavitation Models">Cavitation Models</a> page. Both models are meant to capture limited, transient cavitation in pipes, and are not meant to capture cavitation inside a junction, or cavitation which exists for a sustained period of time. Impulse also does not allow simulations to proceed when cavitation is present in the steady-state solution.

A fundamental assumption behind Impulse's solution methodology is that all pipes are 100% liquid-full. Cavitation inherently violates this assumption because vapor is introduced to the system. Users should always treat results with any amount of cavitation as uncertain results and carefully review all results.

AFT Impulse reports cavitation in a system with two parameters: Vapor Volume and Percent Vapor Volume. The Vapor Volume reports the actual volume predicted by Impulse's cavitation models. The Percent Vapor Volume reports the vapor volume as a percent of the pipe section volume.

AFT Impulse also uses Percent Vapor Volume to trigger two different warning messages in the output. A <u>Warning</u> message is generated when the Percent Vapor Volume is greater than 10%, while a <u>Critical Warning</u> message is generated when the Percent Vapor Volume is greater than 100%. Each of these warnings is meant to convey increasing uncertainty in the results to the user.

## **Related Topics**

Nomenclature	636
Transient Cavitation Panel	
Transient Cavitation Models	660
Interpreting Cavitation Results	87

# **Related Examples**

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#### Related Blogs

How does AFT Impulse model cavitation?

# **Instantaneous Waterhammer Equation**

With some exceptions, it is safe to calculate the maximum possible transient fluid pressure surge by using the instantaneous waterhammer equation.

**Note**: The instantaneous waterhammer equation is often credited to Joukowsky and referred to as the Joukowsky Equation.

Derived from the mass and momentum equations, this equation calculates the pressure change  $(\Delta P)$  when instantly changing the flow velocity  $(\Delta V)$  for a given density  $(\rho)$  and wavespeed (a):

$$\Delta P = -\rho \, \alpha \, \Delta V$$

There are cases where this value can be exceeded - these are discussed below in the Exceptions section.

#### Example

Assume flow of water is instantaneously stopped by a valve closure.

 $\rho$  = 62 lbm/ft3

a = 4000 feet/sec

 $\Delta V = 10 \text{ feet/sec}$ 

 $P_{steady} = 50 \text{ psig}$ 

$$egin{align} \Delta P &= -\left(62\,rac{lbm}{ft^3}
ight)\left(4000\,rac{ft}{s}
ight)\left(-10\,rac{ft}{s}
ight) \ \Delta P &= \left(62\,st\,4000\,st\,10\,rac{lbm}{ft\,\cdot\,s^2}
ight)\left(rac{1\,lbf\,\cdot\,s^2}{32.2\,lbm\,\cdot\,ft}
ight)\left(rac{1\,ft^2}{144\,in^2}
ight) \ \Delta P &= 535\,psi \ \end{align}$$

$$egin{aligned} P_{max} &= \Delta P + P_{steady} \ P_{max} &= 535 \ psi + 50 \ psig \ P_{max} &= 585 \ psig \end{aligned}$$

#### **Exceptions**

#### Cavitation

When a positive pressure surge occurs, it is always followed by negative pressure surge that drops the pressure. If the drop in pressure causes cavitation, then the pressure spike that occurs

when the cavity collapses can cause the local pressure to exceed that predicted by the instantaneous waterhammer equation.

The potential to cavitate can be assessed by subtracting  $\Delta P$  from the steady-state pressure. If this value is lower than the fluid vapor pressure, then cavitation is possible.

#### Pipe Size Changes

When using this equation, the case considered is usually a valve closure. It is frequently applied with the  $\Delta V$  obtained based on the pipe diameter at the valve. However, if smaller diameter pipes exist upstream that carry the same flowrate, their  $\Delta V$  will be larger because they have less area. This will result in a larger pressure surge in the smaller pipe.

To be safe, the equation needs to be applied to the pipe with the largest  $\Delta V$  potential in the entire system.

#### Multiple Pressure Surge Sources

If there is potential for multiple elements to generate pressure surge at the same time, the surge pressures can interact and add together, thus exceeding the individual surge pressures.

#### Line Pack

In long pipelines or shorter systems with high friction the drop in Hydraulic Grade Line may be higher than the initial pressure surge. In these cases, the flow does not come to a complete stop with the initial compression wave - some flow continues towards the closed valve at a lower velocity, compressing the fluid and therefore increasing the pressure. See <a href="Wylie (1993)">Wylie (1993)</a> for more information.

#### **Derivation**

Consider a 1 dimensional fluid flow where the local velocity has been disturbed a small amount ( $\Delta V$ ). This small disturbance causes small disturbances in pressure ( $\Delta P$ ) and density ( $\Delta \rho$ ), along with a wave that travels with speed a. This is represented in the below control volume.

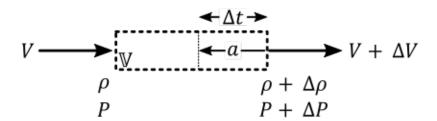


Figure 1: A downstream change in velocity causes a change in density and pressure, which propagates upstream as a wave.

First, we apply conservation of mass to the control volume above.

$$\oint_{CS} 
ho \left( ec{V} \, \cdot \, \hat{n} 
ight) dA = -rac{d}{dt} \int_{CV} 
ho \, dV$$

The left side of the equation, relating flow into and out of the control volume, reduces to:

$$\oint_{CS} 
ho \left( ec{V} \, \cdot \, \hat{n} 
ight) dA = (
ho + \Delta 
ho) (V + \Delta V) \, A - 
ho \, V \, A$$

The right side of the equation, relating the change in mass within the control volume, reduces to:

$$-rac{d}{dt}\int_{CV}\!
ho\,dV = -rac{\Delta
ho\,V}{\Delta t}$$

The density is only changing in the area swept by the wave front (moving at speed *a*, against the fluid velocity) over the time step. Therefore, we only need to include the change in density over this volume, as the other terms would cancel out. The volume swept by the wave is:

$$V = (a - V) A \Delta t$$

reducing the above to:

$$-rac{d}{dt}\int_{CV}\!
ho\,dV = -\Delta
ho\left(a-V
ight)A$$

equating the sides and canceling the common A term:

$$(
ho + \Delta
ho)(V + \Delta V) - 
ho\,V = -\Delta
ho\,(a - V)$$

Next, applying conservation of momentum:

$$\sum F = rac{d}{dt} \left( m \, V 
ight)$$

The forces involved are simply the pressures over the areas. Because the pipe is considered *frictionless* for this method, the upstream and downstream pressures are equal.

$$\sum F = P A - (P + \Delta P) A$$

The right hand side of the equation can be expanded into a time derivative and flux term:

$$rac{d}{dt}\left(m\,V
ight) = rac{d}{dt}\int_{CV}
ho\,V\,dV + \oint_{CS}
ho\,V\left(ec{V}\,\cdot\,\hat{n}
ight)dA$$

Where the time derivative term follows similar logic to the mass conservation, with the volume affected defined by the swept area of the wave:

$$rac{d}{dt}\int_{CV}
ho\,V\,dV=rac{[(
ho+\Delta
ho)(V+\Delta V)-
ho\,V](a-V)\,A\,\Delta t}{\Delta t}$$

The flux term is relatively straightforward:

$$\oint_{CS} 
ho \, V \, (ec{V} \, \cdot \, \hat{n}) \, dA = (
ho + \Delta 
ho) (V + \Delta V)^2 \, A - 
ho \, V^2 \, A$$

Combining and simplifying:

$$oxed{-\Delta P = [(
ho + \Delta
ho)(V + \Delta V) - 
ho\,V](a-V) + (
ho + \Delta
ho)(V + \Delta V)^2 - 
ho\,V^2}$$

The two boxed formulas, representing conservation of mass and momentum, can be combined and simplified to the instantaneous waterhammer equation:

$$\Delta P = -
ho\,a\,\Delta V$$

#### **Related Topics**

Nomenclature 636

#### Related Blogs

Line Packing: Recovering the Irrecoverable

# **Typical Approaches to Reducing Transient Pressures**

#### **General Considerations**

Excessively high surge pressures can burst pipes and damage equipment. Low pressure surge can result in pipe collapse if the difference between internal and atmospheric pressure is high, cavitation and liquid column separation, and sub-atmospheric pressures unacceptable for drinking water pipelines.

If we consider the simplified case of the <u>instantaneous waterhammer equation</u>, pressure change is directly proportional to the fluid's density, wavespeed, and change in velocity. Therefore, a reduction in pressure response requires a reduction in density, wavespeed or velocity change.

While lowering the fluid density does reduce the pressure response, it is not usually a practical solution.

**Note:** The below suggestions are some common ways to mitigate pressure surge. This page is not intended to cover all possible means of reducing pressure change.

#### **Lowering the Wavespeed**

If the wavespeed of the fluid can be lowered, the pressure response will also be lowered. There are a couple of ways that the effective wavespeed can be lowered:

- Change the construction of the pipe to deform a greater amount under stress.
  - The simplest way to accomplish this is to use a more flexible pipe material.
  - It is also possible to do this by changing the pipe geometry. Under internal pressure, any pipe will want to become circular. An already circular pipe cannot deform to become "more" circular, however a non-circular pipe (such as a rectangular duct) can deform more easily. This deformation action increases the effective elasticity (decreases *E*), decreasing the wavespeed.
- Change how much the liquid deforms under stress.
  - Entrain gas in the liquid. In effect, this makes the bulk modulus of the liquid lower.

#### Lowering the Rate of Velocity Change

The other practical way to reduce transient pressures is to reduce the rate of velocity changes in the system. There are a few ways that this can be accomplished:

- Slow down controlled equipment as much as possible.
  - Slow down the closure of valves. Making a valve closure as slow as possible will reduce the transient pressure response as much as possible.
    - It is important to note here that the closure time of a valve does not proportionally relate to the change in velocity at the valve except in special cases. An oversized valve may close almost all the way before any significant pressure rise is seen. This

is because there may be very little pressure loss across the valve initially, leading to very small velocity change. The *effective* closure time may be significantly less than the entire actuation period. In cases like this the pressure response can often be dramatically improved by modifying the pressure loss vs. time characteristics of the closure, rather than the total closure time.

- A speed controlled pump will cause fluid transients on speed change slowing this speed change down reduces surge.
- Any other similar change variable flows, pressures, control setpoints, etc have a similar effect.
- Reduce the speed at which components adjust to the system.
  - Control Valves that quickly change position in an attempt to maintain control can worsen a transient event. Limiting their opening and closing rates can lessen this.
  - Relief Valves that are poorly designed can open and close very quickly, again propagating
    pressure waves they should mitigate.
  - Check Valve slam can be problematic and preventing it may require changing the system or other equipment.
  - Tripping or starting pumps causes significant pressure response. This rate can be reduced
    by increasing the inertia of the pump and driver assembly making the pump take longer to
    stop or start.
- Add equipment to mitigate high or low pressures.
  - If using this type of device, it is generally desirable to locate the device as close as possible to the cause of the transient. The practicality of the different options depend highly on the particular case of interest.
  - Relief Valves Avoid excessive pressures by providing a means for fluid release. Inward relief valves can be used for low pressure situations.
  - <u>Air Valves</u> Allowing ambient pressure gas into the pipe during low pressure surge raises the system pressure. Usually located at high elevation points along a pipeline.
  - <u>Surge Tanks</u> Surge tanks can be an effective way to reduce surge pressures if the steadystate system pressures are relatively low. High steady-state pressures result in high hydraulic gradelines. Since the liquid level in a surge tank rises to the local hydraulic gradeline, they would have to be very tall if located in a high pressure region.
  - Gas Accumulators Gas accumulators can be effective in spreading out the wave front of a
    transient and thus reducing peak pressures. Gas accumulators change the frequency
    response of the system and can in fact amplify pressure surge if not sized and located properly.
  - <u>Check Valves</u> Appropriately located check valves can reduce transient pressures in the system by preventing reverse flow.
  - Parallel Valves Rather than use one large valve to stop the flow, perhaps two or more valves can be used in parallel. The timing of the valve closures is staggered, thus allowing a portion of the flow to be stopped with each valve.
- · Modify the piping
  - Increasing the diameter of a pipe decreases velocity for the same flow. With a lower initial velocity, the maximum potential velocity change is reduced.

- Appropriately placed bypass piping can reduce pressure responses.
- As with any wave phenomenon, the system may have resonant effects at certain frequencies. Changing the length or configuration of certain pipes can reduce (or increase) the pressure response. Adding dead end pipes tuned to a certain frequency is one method of accomplishing this.

The above and additional methods for surge reduction or discussed in detail in <u>Swaffield et al.</u> (1993, Chapter 6), <u>Wylie et al.</u> (1993, Chapter 10), and <u>Chaudhry</u> (1987, Chapter 10).

## **Related Topics**

Nomenclature	63	36	1

## **Related Blogs**

Raise the bar using Vacuum Breaker Valves

A Clever Way to Mitigate Waterhammer During a Valve Closure

#### **Transient Forces**

This section focuses on imbalanced force calculations in AFT Impulse. Topics included discuss how Impulse calculates forces, what types of force sets can be defined, and how to configure force calculations in Impulse.

#### **Contents**

<u>Defining Forces</u>	66
Force Set Types	69
Exporting Force Data	70
Force Theory	71
Warnings For Pipe Force Calculations	75

## Related Blogs

Q&A: Calculating Transient Forces for Pipe Stress Analysis
You Should Combine Your Pipes

# **Defining Forces**

AFT Impulse includes the ability to calculate dynamic, unbalanced hydraulic forces. These unbalanced forces occur when a transient pressure wave passes through a portion of the system.

**Note:** As AFT Impulse is only a hydraulic solver, only hydraulic forces are accounted for. AFT Impulse is not a pipe stress analyzer and as such does not have the ability to directly model piping supports or similar objects. Hydraulic force files can be generated for <a href="import into software">import into software</a> designed for force analysis.

## **Defining Force Sets**

In order to process force data, the locations where the forces are to be calculated must be defined. Force Sets can be defined either from the Workspace or from the Force Definitions panel of the Forces group in Analysis Setup.

#### **Defining from Analysis Setup**

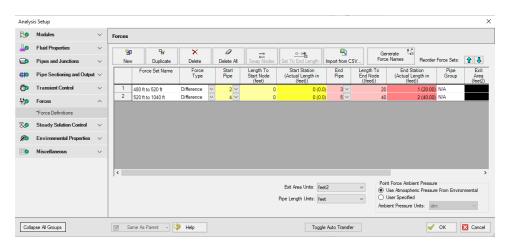


Figure 1: Force set data is defined on the Forces panel in the Analysis Setup window

- New Add a new force set to the table
- Duplicate Copy an existing force set
- Delete/Delete All Remove force sets
- **Swap Nodes** The calculation will be the same, but the sign of the force will be reversed. This may be important for proper interpretation of results or for exporting data to other applications.
- Set To End Length Automatically set the selected length field to the pipe length
- Import from CSV If force sets are defined in another application or by hand they can easily be imported with a comma separated value file. Click the Import from CSV button for an explanation on the required format.
- Generate Force Names Automatically changes the names for the selected force sets to "upstream junction name - downstream junction name" using the names from the connected junctions on the workspace.
- Point Force Ambient Pressure If using a Point force set, the ambient pressure is required to
  calculate the force balance. This defaults to the Environmental Properties panel value, but can be
  changed here.

Each individual force set has a number of required parameters:

- Force Type There are several force set types available. They are described in detail in Force Set Types.
- Force Set Name A unique name for the force set.
- Start Pipe Where the first (only for Point type) node is located.
- Length To Start Node The length from the beginning of the pipe to where the force set starts.
- Start Station (Actual Length) Because calculations must be performed at calculation stations (nodes), the exact length entered in the previous field may not be a valid calculation point. In this case, the nearest valid node will automatically be determined and displayed here. Keep in mind that the actual force set is between the two "Actual Length" fields, and can be different

#### than the entered values.

- **End Pipe** The second (for difference types) node. Note that the selection must be valid for the specified force type. See Force Set Types.
- Length To End Node The length from the start of the pipe to the end node.
- End Station (Actual Length) As described above, the nearest calculation station to the entered length.
- Pipe Group For force sets across 3+ pipes, a group is required and is selected here.
- Exit Area For Exit type forces, an exit area is required.
- Force Unit Vector Coordinates Define unit vectors for your linear pipe to give the resulting
  forces a three-dimensional direction. Impulse is still only a one-dimensional fluid modeling software, and specifying a unit vector will not change the force calculations. However, by defining the
  XYZ vector for a given force set, that data can be brought into other software for further analysis
  using the <a href="Export Force Data">Export Force Data</a> tool. These unit vectors should be defined based on the coordinate
  system in the force stress analyzing software that the force sets will be exported to.

#### **Defining from the Workspace**

Force Sets for individual pipes can be defined directly from the workspace by right-clicking on a selected pipe. Choose the Create Force Set With Selected Pipe... option to launch the Create Force Set window, shown below in Figure 2. If multiple pipes are selected, an individual Difference Force Set will be created for each pipe applying the specified settings for each.

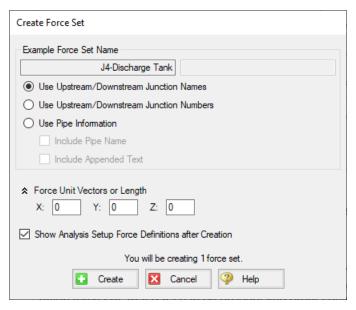


Figure 2: Create Force Set window in the Workspace

Each force has several of required and optional parameters:

- **Pipe Name** If the pipe has a name entered other than 'Pipe', the user can choose whether to include that pipe name or not in the Force Set name.
- Force Set Name Users can add a name for the Force Set to better organize and manage Force Sets in the model.
- Force Unit Vectors or Length Define unit vectors for your linear pipe to give the resulting forces a three-dimensional direction. Impulse still only a one-dimensional fluid modeling software, and specifying a unit vector will not change the force calculations. However, by defining the XYZ vector for a given force set, that data can be brought into other software for further analysis using the <a href="Export Force Data">Export Force Data</a> tool. These unit vectors should be defined based on the coordinate system in the force stress analyzing software that the force sets will be exported to.
- Show Force Definitions panel after Creation If checked the user will be brought to the Force Definitions panel to view all Force Set information defined for that scenario.

#### Related Topics

Force Set Types	. 69
Exporting Force Data	
Force Theory.	
Warnings For Pipe Force Calculations	

## **Related Examples**

Va	lve	Closure v	vith .	Pipe .	Forces		∂6	7
----	-----	-----------	--------	--------	--------	--	----	---

#### **Related Blogs**

Q&A: Calculating Transient Forces for Pipe Stress Analysis

Five Fantastic New Features for Fast Fluid Transients: Impulse 8

You Should Combine Your Pipes

# **Force Set Types**

There are several types of forces that can be <u>defined</u> for analysis with AFT Impulse:

- Point Point forces are simply the difference in pressure between the fluid and ambient multiplied by the pipe area. This can be useful for places where the fluid is leaving the system, such as a relief valve or exit valve.
- **Difference** Difference forces are defined as the unbalanced force between two nodes, or <u>computation stations</u> along two sequential pipes. An example of this is the hydraulic loading between two elbows along the length of a pipe. See Figure 1 below.
- **Difference Exit** Similar to the difference force set in that two nodes are required. However, the user defined exit area will be used for calculating the force across the section. This is useful for modeling forces on something such as a nozzle.

- Difference (3+ Pipes) The same as difference forces, but spans across more than two pipes. A
  pipe group must be defined that contains the pipes between the two locations. The Difference (3+
  Pipes) force set type must still include only sequential pipes.
- Difference Exit (3+ Pipes) The same as difference exit, but spans across more than two pipes, requiring a group.

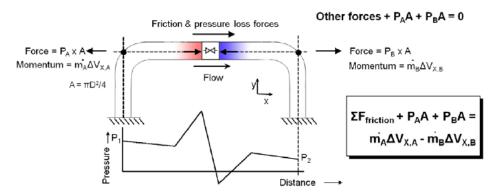


Figure 1: Difference force type schematic. For Difference Exit, the area used at End Node is user defined.

#### **Related Topics**

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## Related Examples

Valve Closure with Pipe Forces 967

#### Related Blogs

Q&A: Calculating Transient Forces for Pipe Stress Analysis

# **Exporting Force Data**

The transient force data can be exported by selecting the Export Force File from the File menu while viewing the Output window.

CAESAR II, TRIFLEX, ROHR2, and AutoPIPE Force Files can be selected.

The time frame of interest, quantity of data points, force balance components, and units can be customized. Note that the units for CAESAR II files may only be set to lbf or N as these are the only units accepted by CAESAR II.

**Note:** Force Set unit vectors can only be exported to CAESAR II (v12 and higher) and AutoPIPE. To export any Force Sets to AutoPIPE, users must have defined force unit vectors for each Force Set.

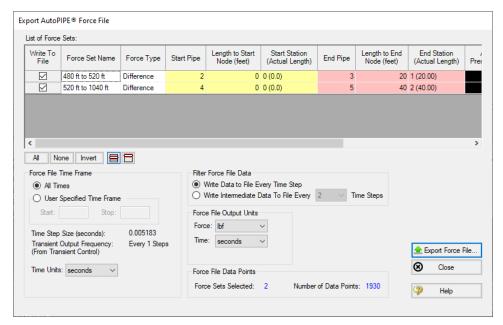


Figure 1: Exporting force results to an AutoPIPE Force File

#### **Related Topics**

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#### **Related Examples**

Valve Closure with Pipe Forces 967

# **Force Theory**

The force features in AFT Impulse are intended to calculate the imbalanced hydraulic loading on a series of pipes rather than the total forces on those same pipes. Thus, most systems will see steady state forces calculated as zero. However, systems such as an exit nozzle will see a non-zero steady state force, since there is a hydraulic force imbalance across that valve even at a steady flow rate.

It is also important to keep in mind that AFT Impulse is not a tool built for the analysis of pipe stress. In real systems, the configuration and location of supports, the deflection of pipes and components, and other effects of dynamic loading should be considered. All piping and components in AFT Impulse are considered to be completely fixed in time and space, unless directed to change in a specified way, such as a valve closure. The forces that can be calculated by a hydraulic solver such as AFT Impulse are only imbalanced hydraulic forces - not forces or stresses in pipe walls or supports.

Considering the above, the calculations for forces proceed under the following assumptions:

- All piping and components are assumed to be completely rigid. No deflections or deformations are considered.
- The force due to gravity is neglected.
- The volume of any junctions (bends, valves, etc.) is considered negligible. This is consistent with how junctions are modeled throughout AFT Impulse.
- All Difference Force sets comprise a pipe or set of pipes that are axially aligned between the beginning or ending nodes.
- Friction effects are modeled using the steady-state Darcy-Weisbach equation throughout the entire simulation.
- The total force acting on the piping is assumed to be equal and opposite to the forces acting on the fluid.

A complementary resource to this discussion is an AFT whitepaper titled *Evaluating Dynamic Loads in Piping Systems Caused by Waterhammer*, available on our website.

## **Description of Force Calculations**

An example case for a difference force set can be considered for a stretch of pipe at constant elevation with a valve in the middle. The nodes on either end of this Force Set are a pair of elbows, as depicted in Figure 1 below.

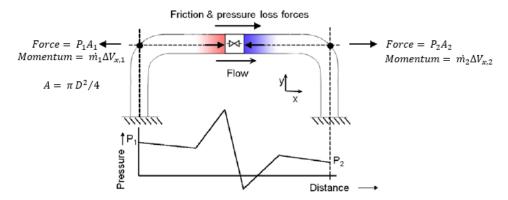


Figure 1: Simple force diagram for a fluid flow in a pipe

With flow through such a pipe, there are several forces acting on the fluid, including friction, pressure, gravity (which AFT Impulse neglects for force set calculations), normal forces from the pipe to the fluid,

and forces due to redirecting the flow through the elbow's directional changes (i.e., momentum changes). Only the forces which are axially aligned with the pipe will be considered. The forces upstream (1) and downstream (2) are strictly related to the static pressure and flow area at those points.

Using Newton's second law, the momentum changes and forces can be related, and we can solve for the overall reaction force, Fx. Equation 1 below shows the complete force balance used by AFT Impulse.

$$egin{aligned} F_x &= P_1 \, A_1 + \dot{m}_1 \, V_1 - F_{friction,Pipe \, A} \ &+ \left[ P_{dn} \, A_{dn} - P_{up} \, A_{up} - \dot{m}_{up} \, V_{up} 
ight] \ &- F_{friction,Pipe \, B} - P_2 \, A_2 - \dot{m}_2 \, V_2 \end{aligned}$$

Note that Figure 1 does not show an area change at the valve, as shown below in Figure 2. If upstream and downstream pipe areas are identical, the momentum terms for the junction will always cancel out – in steady and transient conditions. AFT Impulse will account for this momentum change when it exists.

### **Steady State**

For steady flow the velocity through a pipe is constant. Thus, the momentum terms will cancel out, leaving us with Equation 2 below.

$$egin{aligned} F_x &= P_1 \ A_1 - F_{friction,Pipe \ A} \ &+ \left[ P_{dn} \ A_{dn} - P_{up} \ A_{up} 
ight] \ &- F_{friction,Pipe \ B} - P_2 \ A_2 \end{aligned}$$

The force due to friction is equal to the pressure drop due to friction multiplied by the flow area.

$$F_{friction} = \Delta P_{friction} A$$
 (3)

In steady state, the only source of pressure drop (at constant elevation) is friction. Therefore, the friction and pressure terms in Equation 2 cancel out, resulting in a net force of zero at steady state.

$$egin{aligned} F_x &= \left[ (P_1 \ A_1 - P_{up} \ A_{up}) - F_{friction,Pipe \ A} 
ight] \ &+ \left[ (P_{dn} \ A_{dn} - P_2 \ A_2) 
ight. \ &- F_{friction,Pipe \ B} 
ight] = 0 \end{aligned}$$

#### **Transient Conditions**

What happens when we consider the above system in a transient case? We may have a large pressure wave propagate through this section of pipe, perhaps due to the instantaneous closure of a valve somewhere downstream:

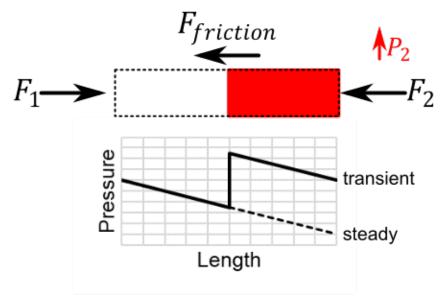


Figure 2: Simple case during a fluid transient, with a pressure wave travelling upstream

Pressure and flow in the pipe are no longer at steady state, meaning we must calculate every component of Equation 1. Additionally, the force due to friction varies over the force set, since flow is no longer constant along the length of the pipe. To accurately account for the friction force, we must sum the force from each section.

$$\sum F_{friction,pipe} = \sum_{0}^{N} \sum F_{friction,section}$$
 (5)

The entire balance is calculated for a single time step, and must be repeated for every time step to determine the dynamic forces on the force set.

### **Force Components**

In some fields, it is common practice to not include all terms of the force balance in calculations.

The simplest method is to look only at the forces due to pressure and momentum changes across junctions. The sum of forces in this force balance will not be zero even at steady state, as the friction and total momentum balance terms are not included in the calculation.

With AFT Impulse 7 and earlier, the option to ignore the friction and overall momentum terms was presented to users by default. Starting with AFT Impulse 8, those options were moved into the <u>Advanced Parameters panel</u>. Since those terms are often a significant part of a complete force balance, and are always real forces, it is strongly recommended to always include the momentum and friction force balance components, as they will give more accurate results.

## **Related Topics**

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Warnings For Pipe Force Calculations	

## **Related Examples**

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## **Related Blogs**

Q&A: Calculating Transient Forces for Pipe Stress Analysis

# **Warnings For Pipe Force Calculations**

## **Transient Cavitation Modeling**

Transient pipe forces calculated in Impulse attempt to capture the imbalanced hydraulic loading on a series of pipes caused by a pressure wave moving through those pipes. Transient cavitation can cause significant pressure waves in a system while also adding inherent uncertainty to the results. These factors combine such that transient forces calculated while cavitation is present in an Impulse model are also uncertain and should be treated with caution. For more information, see the discussion on interpreting cavitation results.

## Variable Density

When the density is variable, AFT Impulse cannot accurately account the hydropressure differences that affect force calculations. The magnitude of the error introduced by variable densities across the length of a Force Set is proportional to the density differences.

## **Transient Forces**

# **Related Topics**

Defining Forces	60
Force Set Types	
Exporting Force Data	70
Force Theory.	

# **Related Blogs**

Q&A: Calculating Transient Forces for Pipe Stress Analysis

## **Interpreting Transient Results**

This section discusses how to begin understanding complex transient results. Topics included discuss how to use the output animation features in the Graph Results and Visual Report windows, and how to interpret and troubleshoot the model when transient cavitation or artificial transients occur.

#### **Contents**

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# **Animating Graph Results**

Animating the results of a transient run is an extremely powerful way to understand how a complex system is behaving. While transient plots of fluid parameters over time at a given location are valuable and easy to interpret, they do not directly convey the most important aspect of a fluid transient event - how the pressure and flow waves propagate through a system and interact with one another. Animating the results of a transient simulation allows you to observe these effects directly. Animations can also be created for Multiple Scenarios.

## **Creating an Animated Graph**

Since animations display information along a flow path, only Profile type graphs may be animated.

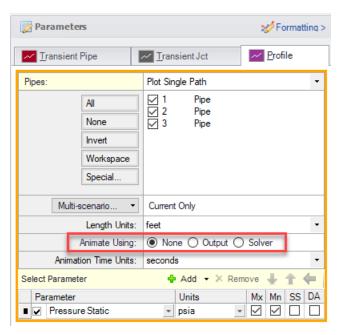


Figure 1: Options for animation under Profile type graphs in the Graph Results window

There are two ways to animate:

- Animate Using Output This option uses data saved to the transient output file. This option
  requires that the data for all stations in the path of interest was saved to the output file. This
  method is generally preferable as it is faster and allows the user to advance (or reverse) the animation to any given point. The only disadvantage of using Output for animation is that the required
  output files may be large.
- Animate Using Solver Instead of using saved data, this option re-runs the transient solver to
  generate the required data on the fly. This has the advantage of reducing output file size, but the
  animation must be displayed step-by-step and the transient calculation will be slower than reading
  from a file. For smaller models with graphs you do not intend to revisit, this may be acceptable.
  Generally, it is easier to save the data and use Animate Using Output. This option is not available
  for Multi-Scenario graphs.

#### **Using an Animated Graph**

Once the animated graph is created, it will look much like a normal Profile graph, but a few components have been added.

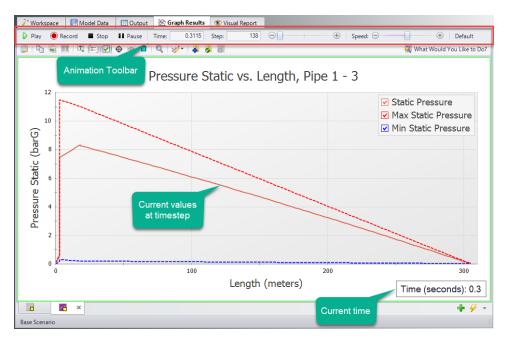


Figure 2: Components added to the Graph Results window when animating a Profile graph

The animation toolbar has several controls:

- Play Start the animation from the current time.
- **Record** Begin playing the animation from the current step, and when the playback is stopped, prompt the user to save an .mp4 video recording of the animation to file.
- **Stop** Halt the animation and reset the time to zero.
- Pause Pause the animation at the current time.
- **Time** The actual simulation time of the currently displayed data.
- Step The simulation step of the currently displayed data.
- **Time/Step slider** Seek for a certain point in the animation. If Animate Using Output was used, points later or earlier in the simulation can be navigated to directly.
- Speed slider Change the speed of the playback.
- Default Reset the speed to default.

By default, the graph will display the current values for the time step as well as the maximum and minimum profiles. These can be hidden or displayed in the graph Parameter selection area, like any other Profile graph. The Steady-State solution can be displayed, as well as applicable Design Alerts.

The Current Time box can be moved anywhere within the Graph area.

## **Using Animations to Interpret Behavior**

There are many ways that animations are helpful in interpreting behavior. Below, we consider again the simple case of an instantaneous closure.

Like normal Profile graphs, multiple parameters can be displayed and animated as a single Graph List Item. The images below show the relationship between pressure and flow (velocity) for this case.

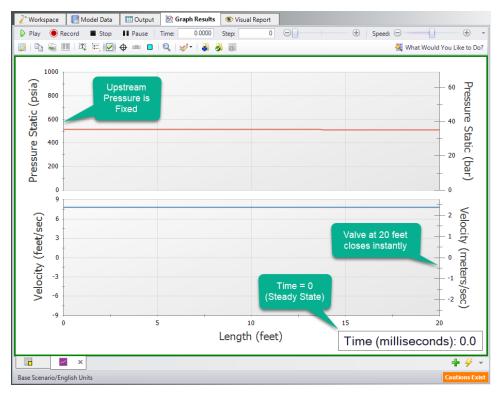


Figure 3: Animation showing steady-state (time step zero) results

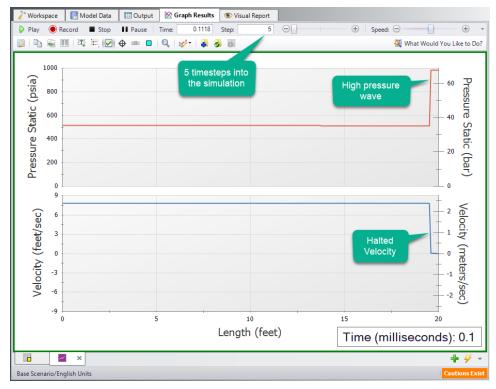


Figure 4: The instant closure of the valve halts the flow, causing a large rise in pressure

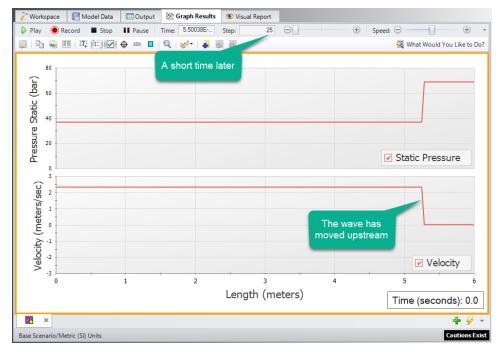


Figure 5: The movement of the wave within the pipe can be directly visualized

## **Related Topics**

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# **Animating Visual Report Results**

Animating the results of a transient run is an extremely powerful way to understand how a complex system is behaving. While transient plots of fluid parameters over time at a given location are valuable and easy to interpret, they do not directly convey the most important aspect of a fluid transient event - how the pressure and flow waves propagate through a system and interact with one another. Animating the results of a transient simulation allows you to observe these effects directly.

Unlike the <u>Graph Results Animation feature</u>, Visual Report Animation provides the added benefit of being able to observe how waves propagate through branching paths and similar situations which are not restricted to one continuous flow path.

## Saving Output for Animation

The Visual Report Animation feature works by referencing the output for each computational pipe section in the animated pipes. In order to accomplish this, data for each pipe station being animated must be saved to the output file. By default, Impulse will only save the data for the inlet and outlet pipe stations. To change this the settings will need to be adjusted to save All Stations for the pipes being animated by, which can be done in the Output Pipe Stations panel in the Pipe Sectioning and Output group.

**Note**: Saving data for all stations will slow down the model run time, and may require a very large output file. To save time, it is recommended to save output only for the pipes which will be animated.

## **Creating an Animation**

To enable animation in the Visual Report, The Display Mode will need to be set to "Animate" in the <u>Visual Report Control</u> window.

When Animate is selected, the following Animation Settings become available.

#### Data Type

- **Absolute Values** This option directly uses the transient values for the pipes being animated. Impulse will then automatically generate evenly spaced values in between the absolute minimum and maximum which will be displayed on the color scale.
- Relative Changes This option displays the changes in the transient results relative to the steady state values in order to animate the delta throughout the run. Impulse will determine the maximum and minimum changes from the steady state, then automatically generate evenly spaced intervals between these values to display on the color scale.
- **Maximum Values** This option does not animate the data, but instead colors the pipes based on the maximum values during the transient for each of the pipe stations.
- **Minimum Values** This option does not animate the data, but instead colors the pipes based on the minimum values during the transient for each of the pipe stations.
- Parameter to Animate The parameter and units for the animation can be selected
- Auto Scale If this box is checked, Impulse will automatically choose the maximum and minimum
  values for the selected parameter to assign the color scale for animation. This box is checked by
  default
- Maximum The maximum value for the color scale can be changed here if the Auto Scale box is unchecked
- Minimum The minimum value for the color scale can be changed here if the Auto Scale box is unchecked
- **Smooth colors between pipe sections** This choice sets the color gradient on the Visual Report to be displayed as a smooth transition, rather than an abrupt transition in color.
- Borders between pipe sections This choice displays lines on the pipes to explicitly delineate the sections. This can only be enabled if the smooth colors option is disabled.
- **Pipe Thickness** This option adjusts the thickness of the colored animation pipes. The thickness of the original pipes can be adjusted in the Pipe Properties window on the Optional tab.
- **Junction Size** This option allows the size of the junctions in the Visual Report window to be adjusted for the animated model. The junctions can also be set to 0% to automatically hide all junctions. This sizing will only be applied on the Visual Report window.
- **Use Lines for Junctions** This option allows the junctions to be represented as bold lines instead of symbols as an alternate method of displaying the junction locations.
- Defaults This button allows the user to reset the Visual Report Animation settings to the defaults.

It should be noted that once the animation settings have been changed for a scenario, those settings will be retained even if the scenario is re-run. Each scenario can retain different Visual Report Settings if desired; however, there is no way to save multiple Visual Report configurations within the same scenario.

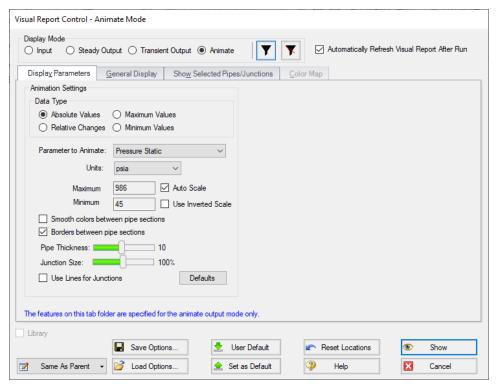


Figure 1: Options for the Animate display mode in Visual Report Control

## **Viewing Animation**

Once the Visual Report Control Settings have been configured and the visual report has been shown, several animation-specific components will appear, including the animation toolbar and Visual Report Animation tab, as shown below.



Figure 2: Components added to the Visual Report window when using the animation display mode

The Visual Report Animation tab in the Quick Access Panel provides quick access to the Animation Settings from the Visual Report Control window, as well as allowing the user to select which pipes will be enabled for animation. When disabled, the pipe will simply be shown using the workspace settings. Pipes that are not being animated can be hidden in the <u>Visual Report Control</u> window on the Show Selected Pipes/Junctions tab.

The animation toolbar has several controls:

- Play Start the animation from the current time.
- **Record** Begin playing the animation from the current step, and when the playback is stopped, prompt the user to save an .mp4 video recording of the animation to file.
- **Stop** Halt the animation and reset the time to zero.
- Pause Pause the animation at the current time.
- **Time** The actual simulation time of the currently displayed data.
- Step The simulation step of the currently displayed data.
- Time/Step slider Seek for a certain point in the animation.
- Speed slider Change the speed of the playback.
- Default Reset the speed to default.

The Current Time box and Scale can be moved anywhere within the Graph area.

## **Using Animations to Interpret Behavior**

There are many ways that animations are helpful in interpreting behavior. Below, we consider the simple case of a valve closure.

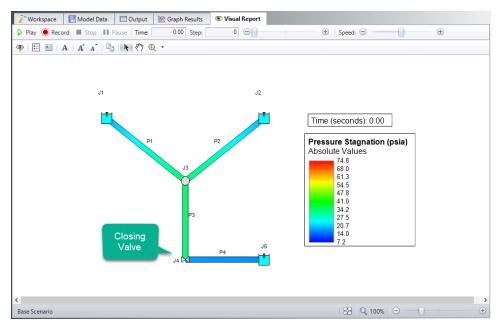


Figure 3: Visual Report animation showing steady-state (time step zero) results

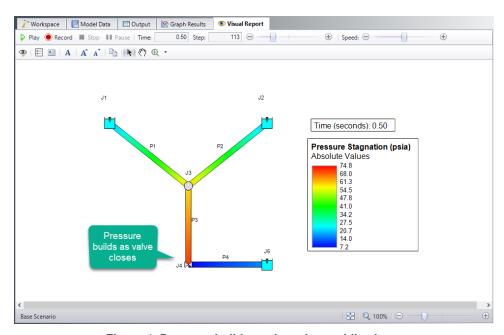


Figure 4: Pressure builds as the valve rapidly closes

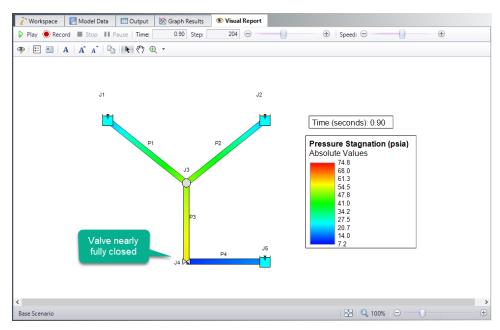


Figure 5: The movement of the wave within the pipe can be directly visualized

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# **Interpreting Cavitation Results**

Transient Cavitation is one of the most complex physical phenomena which AFT Impulse tries to model. Impulse's solution methodology assumes that all pipes are 100% liquid-full, yet cavitation inherently violates that assumption. As such, potentially significant uncertainty is inherent to results from any system which sees cavitation, and the user must carefully analyze their results to determine how reliable those results are.

Determining reliability is neither straightforward nor easy. The below discussion attempts to give guidance on how to best approach the problem, but finding an exact answer is almost impossible. As with any complex engineering task, the engineer must use good judgement to draw meaningful conclusions.

### **Percent Vapor Volume**

A first indicator of how reliable results showing cavitation are, is how much vapor volume is predicted during cavitation relative to the size of the system. Impulse's <u>cavitation models</u> are meant to capture limited amounts of transient cavitation, and as the vapor volume in the system increases, confidence in the results decreases.

Impulse reports on Percent Vapor Volume in the <u>Transient Max/Min tables</u> in the Output window. Percent Vapor Volume divides the vapor volume at each station by the pipe volume for each computation station, and is reported as a percentage.

A Warning message is shown when Percent Vapor Volume exceeds 10% at any station, and a Critical Warning is shown when Percent Vapor Volume exceeds 100% at any station.

These messages are meant to convey increasing uncertainty as Percent Vapor Volume increases. When vapor volume is small relative to the pipe volume, Impulse's 100% liquid-full assumption is violated, but to a small degree, and more confidence can be placed in the results. As vapor volume increases, it grows past what either DVCM or DGCM is meant to capture, and confidence in the results decreases. When calculated vapor volume exceeds the physical pipe volume, reported results are unreliable, and the engineer must take great care when using them.

#### **Numerical Noise**

A second indicator of how reliable results showing cavitation are, is if mathematical noise is present in the cavitation results. Both cavitation models – DVCM and DGCM – perform complex, sensitive calculations which are sensitive to small changes in calculations.

There are many situations in which numerical noise can be present in the results. DVCM in particular can encounter the situation where multiple adjacent pipe stations are at or near vapor pressure, and pressure spikes generated by the formation and collapse of vapor cavities oscillate between the stations. These oscillations can grow in amplitude and generate significant noise in the system. An example of this sort of noise is shown in Figure 1 below.

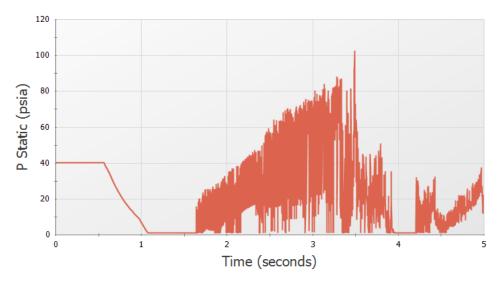


Figure 1: Numerical noise in the static pressure results for a pipe following the collapse of a vapor void.

When cavitation results with numerical noise are present, the engineer must attempt to see past the noise and find the major system trends. A key approach is by comparing results from each cavitation models. In many cases, DGCM will give results with less noise than DVCM. If both models show similar system-level trends, greater confidence can be assigned to the results without noise.

DGCM generally produces less noise than DVCM, but in some situations, DGCM can also see results with numerical noise, particularly when complex junctions such as <u>relief valves</u> or pumps with <u>four quadrant curves</u> are used. Results from each cavitation model should still be compared to evaluate what the true system response is.

#### Other Confidence Indicators

Numerous other indicators to help the engineer assign confidence to cavitation results exist. Discussing all of them is not practical, so four further indicators are described here.

#### 1. Using DVCM vs. DGCM

Comparing results using DVCM and DGCM gives two independent sets of results to compare. If both cavitation models give similar results, higher confidence can be assigned to those results. If each model gives different results, they should be treated with lower confidence.

#### Sectioning

The <u>sectioning scheme</u> used for a model impacts the assumption used for both DVCM and DGCM that the vapor volume is negligible compared to the liquid volume in each section. As section count increases, the same vapor volume represents a larger percentage of the pipe volume. If results are stable as section count is changed, higher confidence can be assigned to those results. If results are not stable as section count is changed, it indicates the assumptions behind Impulse and its cavitation models are violated, and the results should be treated with lower confidence.

#### 3. Vapor Void Formation and Collapse

Vapor void formation and collapse in a real system must behave realistically. The vapor voids must form and collapse in a continuous motion based on the presence of low-pressure waves. Multiple bubbles are likely to form, but if those bubbles are captured by a <u>discrete model</u> (like both DGCM and DVCM are), the model should show a single vapor void forming and collapsing rather than numerous voids with very short time spans.

If results show behavior consistent with expected physical behavior, higher confidence can be assigned to those results. If results show excessive noise or chaotic behavior, it indicates the cavitation model may not be giving a good representation of real results. Figures 2a and 2b below compare results which show behavior that is likely to be physically realistic compared to behavior that is likely to be numerical noise.

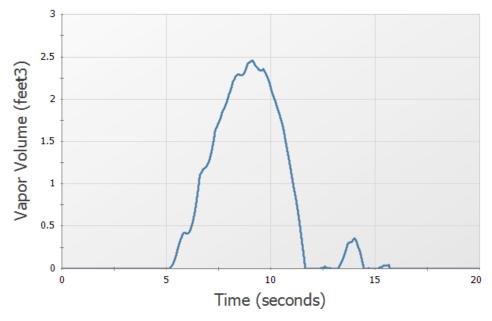


Figure 2a: Cavitation results showing smooth vapor void formation and collapse, adding confidence to the results.

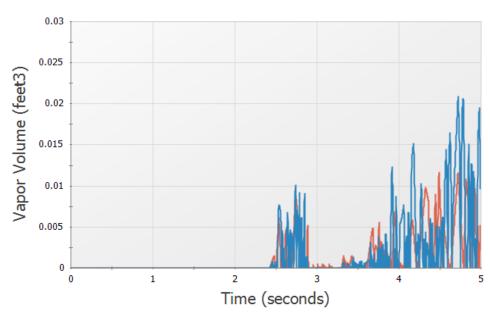


Figure 2b: Cavitation results showing noisy vapor void formation and collapse, limiting confidence in the results.

#### 4. Disabling Cavitation Modeling

The uncertainty inherent to cavitation modeling can make it difficult to determine the shape and magnitude of a low-pressure wave which causes cavitation. Disabling cavitation modeling in Impulse can allow the engineer to better see the low-pressure wave in their system to determine the extent to which it is likely to cause cavitation and to determine if a subsequent high-pressure wave will form and violently collapse the vapor void.

Note that this step is only meant for troubleshooting purposes. AFT always recommends that cavitation modeling is enabled for transient simulations as all liquids have a vapor pressure and can experience cavitation.

#### **Transient Forces**

The <u>transient forces</u> calculated in AFT Impulse are intended to capture the imbalanced hydraulic loading on a series of pipes caused by a pressure wave moving through those pipes. In order to have confidence in the transient force results, we must also have confidence in the simulation's pressure results.

Transient cavitation in a system inherently introduces uncertainty to the results. Specifically, it introduces uncertainty regarding the shape and timing of the pressure waves in the system. The magnitude of the transient forces calculated by Impulse is highly dependent on the shape and timing of those pressure waves, meaning that transient force results can have significant uncertainty when cavitation is present in a simulation. A Warning message is presented in the output to alert users of this uncertainty.

Engineers attempting to use transient force results for further analysis (e.g.: pipe stress analysis) when cavitation is present must carefully examine the cavitation results in their system to determine the level of confidence they can place in those results. The engineer should then apply a conservative safety factor to the transient force results before performing further analysis.

## **Detailed Decision Tree**

Interpreting transient cavitation results is complex and rarely straightforward given that each system is unique and reacts to low pressures differently. The above discussion reflects that complexity by numerous approaches the engineer can take.

Two papers published at the 2018 ASME Pressure Vessels and Piping Conference attempt to give a more rigorous decision tree to help guide the engineer as they work to evaluate cavitation results in their system and apply safety factors within the context of ASME B31.3 code. The full papers are too lengthy to include here, but a summary is presented below. Full versions of each paper are available on our website.

#### **Cavitation Classifications**

Simulation results with cavitation can be broken into four categories based on the extent of cavitation:

- 1. **None -** No cavitation present in the system
- 2. **Limited** Maximum vapor volume percent less than 10%
- 3. **Major** Maximum vapor volume percent between 10% and 100%
- 4. **Extreme** Maximum vapor volume percent greater than 100%

The Limited and Major categories are broken into further categories based on where cavitation occurs and the confidence assigned to the results.

#### **Safety Factors for Pressure Results**

Four levels of safety factors can be applied to maximum pressure results based on the extent of cavitation. These safety factors are used when the engineer is working to ensure the system pressures never exceed the rated pipe pressures.

- 1. **Small** 1.25:1 Used when no cavitation is present
- 2. **Moderate** 1.5:1 Used when limited cavitation is present and the engineer has higher confidence in the cavitation results
- 3. **Large** 2:1 Used when major cavitation is present or when limited cavitation is present, but the engineer has low confidence in the cavitation results
- 4. **Very Large** 3:1 Used when extreme cavitation is present, and the system cannot be mitgated to avoid cavitation

#### **Safety Factors for Force Results**

Three levels of safety factors can be applied to transient force results based on the extent of cavitation. These safety factors are used when the engineer is reporting transient force results for further pipe stress analysis. The recommended safety factors for force results are generally higher than those recommended for pressure results given the greater uncertainty.

- 1. Small 1.25:1 Used when no cavitation is present
- 2. **Large** 2:1 Used when limited cavitation is present and the engineer has higher confidence in the cavitation results
- 3. **Very Large** 3:1 Used when major cavitation is present or when limited cavitation is present, but the engineer has low confidence in the cavitation results

### **Related Topics**

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### **Related Blogs**

How does AFT Impulse model cavitation?

## **Troubleshooting Artificial Transients**

It is relatively clear how an Artificial Transient is detected, but diagnosing its source and fixing the problem can be much more complicated. **Often, the best course of action will be to send the model to AFT Support at support@aft.com**. The tools provided by AFT Impulse can help point you in the right direction.

**First**, take a look at the Output. Even though the transient simulation is halted when an Artificial Transient is detected, the Output will still provide valuable information.

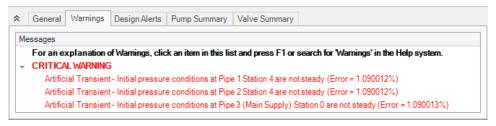


Figure 1: Artificial Transient Warnings

The Warnings tab will give information on the Artificial Transient(s). In Figure 1, we can see that the pressure is inconsistent at the entrance to pipe P1, P2, and P3. These 3 pipes connect to a branch junction. A pressure change of 1% will not cause excessively large non-real pressure transients to move through the system, but it may be enough to negatively impact the real results in the system. With this information alone, it may be possible to determine and solve the issue.

**Second**, if the location alone does not provide enough information, observe the behavior of the Artificial Transient. This will require allowing the transient simulation to proceed, by disabling the Stop Run option

on the <u>Artificial Transient Detection panel</u>. To properly understand the Artificial Transient, it is **critical** that all other user-defined transients in the model are disabled. This can be most easily accomplished with a <u>Transient Special Condition</u>.

**Note:** An Artificial Transient is an affect strictly related to the beginning of the simulation. When troubleshooting, it is not necessary or advised to run a long simulation. Shorten the Simulation Duration as much as possible to make running the model quick. In many cases only a handful of time steps are needed.

The most powerful Output tool for analysis of an Artificial Transient is the Animation of a Profile Graph. By animating the behavior it can be made clear where the event originates, as well as what kind of impact it has on the system. Again, user transients should be disabled which means the simulation should remain at a constant steady-state throughout the transient simulation.

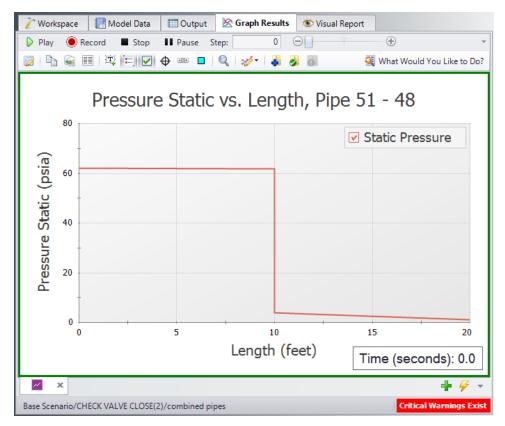


Figure 2: A profile graph showing time step zero. This represents the initial steady-state solution.

Advancing the animation just one time step shows a small change in the pressure profile:

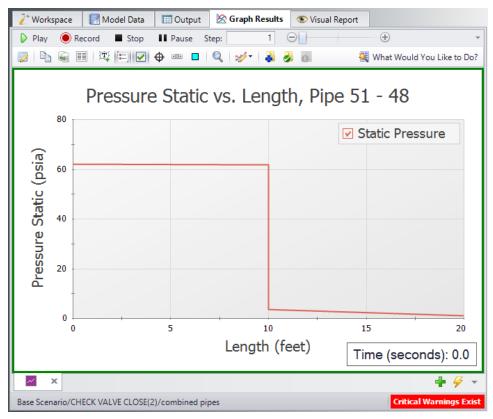


Figure 3: The same profile graph showing the first time step. There is a dramatic change in pressure at J2, as reflected by the Warnings.

By allowing the animation to proceed, an assessment of the impact the Artificial Transient has on the system can be made. In this case, the effect is likely relatively small. However, in many cases the problem may not be small enough to be considered negligible. This depends heavily on the nature of the problem and the system, making general guidelines difficult to develop.

In this case, it's difficult to say definitively if this artificial transient needs to be addressed or not. However, it's always a good idea to attempt to resolve the issue and ensure that your transient analysis is not showing non-real results.

**Third**, the root of the Artificial Transient must be determined if it is not acceptable. This is often the most difficult step as there is no one potential cause.

The best approach is to consider the results above as well as the <u>assumptions</u> made by AFT Impulse and the various junctions. In the case above, a pump junction is using a four-quadrant data set that is giving invalid data during the transient. Note that there is an additional Critical Warning in Figure 1 to this effect. While this warning is being generated 2 seconds into the simulation rather at the same time as the artificial transient, it can still give a hint to the problem.

In this case, a four-quadrant data set is being used that is not well-suited to the pump in the model. Adjusting the model to use a better-suited data set resolved both the Artificial Transient and the error later in the simulation.

Note: Do not forget to re-enable the detection of Artificial Transients!

# **Interpreting Transient Results**

# **Related Topics**

Artificial Transient Detection Panel  Artificial Transient Initial pressure conditions at Pipe X Station Y are not seem to be a seem to	
Z	•
Animating Graph Results	77
Animating Visual Report Results	82
Interpreting Cavitation Results	87

# **Related Blogs**

Are you for real? Understanding and Troubleshooting Artificial Transients in AFT Impulse

## **Fundamental Modeling Concepts**

This section focuses on the critical concepts and theories that comprise the model building process in AFT Impulse. Topics include discussions on the role of pipe and junction objects, descriptions of how boundary conditions and flow direction are specified, and instructions on how to model closed systems.

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# **Pipes and Junctions**

AFT Impulse employs two fundamental pipe system constructs: pipes and junctions.

Pipes are conduits for one-dimensional liquid flow. Pressure drop due to friction occurs in pipes.

<u>Junctions</u> are connector points for pipes and are elements at which flow balances are made and where transients are initiated. Some junction types can only connect to one pipe; others can connect with up to twenty-five.

In addition to balancing flow, junctions also influence the flow or pressure behavior of the system. For example, a <u>reservoir junction</u> applies a constant pressure at a location, and the flow there is free to adjust in whatever manner is consistent with the governing equations. In contrast, an <u>assigned flow junction</u> applies a known flow rate at its location, allowing the pressure to adjust to that level dictated by the governing equations. The various junction types allow you to specify special kinds of <u>transient behavior</u>, <u>irrecoverable pressure losses</u> or fluid behavior.

Junctions communicate with each other through the pipes connecting them. Each pipe must be connected to two junctions. There are no exceptions to this rule.

A pipe differs from a junction in that it has a <u>reference positive flow direction</u>. To say a pipe has a flow rate of 1 lbm/sec is meaningless unless the flow direction is specified.

In general, you do not need to specify the actual flow direction in a pipe, because AFT Impulse sorts out the true physical flow directions of the system you define. For example, if you specify the reference positive flow direction from left to right, and the solution is in fact the opposite direction, then that information will be presented in the output as a negative flow rate. Inlet and outlet conditions correspond to the reference positive flow direction, not the actual flow direction. However, for easier analysis of results, it can be helpful to ensure all pipes are configured so that they have positive flow in the steady state system.

It is important to specify the proper flow direction for pipes which connect to junctions such as <u>pumps</u> or <u>control valves</u>. AFT Impulse uses the flow direction of the pipes to determine in which direction to increase or reduce pressure.

## **Related Topics**

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# **Features for Modeling Irrecoverable Losses**

AFT Impulse works almost exclusively with the concept of the loss factor, also known as K factor or resistance factor. In some Properties windows, other popular methods for specifying loss information are provided where they are consistent with the loss factor method. For example, you will find Cv (flow coefficients) for valves. No provision has been made for the equivalent length approach to solving pressure drop problems. See the Junction Loss Models section for more information.

### **Related Topics**

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Conventions for Specifying Base Area	
Pressure Drop in Pipes - Detailed Discussion	

## **Convention for Positive Flow Direction**

#### **Reference Positive Flow Direction**

Next to each pipe's ID number is an arrow that indicates the reference positive flow direction for the pipe. AFT Impulse assigns a flow direction corresponding to the direction in which the pipe is drawn. You can reverse the reference positive flow direction by choosing <u>Reverse Direction</u> from the Edit menu or selecting the reverse direction button on the <u>Toolbar</u>.

The reference positive flow direction is used for reference purposes only and need not be the actual flow direction. If the reference positive direction is the opposite of that obtained by the Solver, the output will show the flow rate as a negative number.

## **Convention for Flow Entering and Exiting**

Many of the junction types permit fluid flow to come into or pass out of the system in a prescribed manner. The most obvious of these is the <u>reservoir junction</u>. Reservoirs maintain a constant pressure at a node, and the flow adjusts according to the governing equations. While in principle the gas is stored or removed from the reservoir, AFT Impulse considers the gas as coming into or going out of the system. The stored reservoir fluid is not part of the system.

The convention for defining inward or outward flow for the system or any AFT Impulse object is that flow in is positive (that is, the object gains the flow) and flow out is negative (the object loses the flow).

### **Related Topics**

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# **Philosophy of Computer Modeling**

Some might say that a "good" computer model is one that accurately predicts the response of a system; but this is only partly true. The practicing engineer generally must weigh the accuracy of the model against the risk, schedule, and/or budget involved. Through experience an engineer learns where to focus resources and when an answer is good enough to base important decisions on.

Although AFT Impulse is designed to speed up the modeling process, it should never be used as a "black box". Your model input and output should always be carefully reviewed.

To make the most effective use of AFT Impulse, you should follow these guidelines:

- Be aware of what AFT Impulse can and cannot do and the assumptions it makes.
- Learn and use the tools in AFT Impulse that are appropriate for the specific analysis you want to perform. Detailed and accurate answers demand detailed and accurate input. Quick and dirty answers require less detailed input.
- Learn and use the tools in AFT Impulse that allow you to process information in the formats that
  mean the most to you. Because pipe flow applications vary so much within different industries,
  AFT Impulse is customizable for the way you want to do your pipe flow work. Understanding the
  tools will help you gain greater conceptual control over your pipe flow analyses and reduce modeling errors.
- Check your input data. Use the features available in AFT Impulse to review your results for input errors. Pay attention to the information in the output report. Don't neglect warnings in the output. Perform hand analysis checks of results.
- Bound your problem. Instead of trying to calculate the exact resistance in a network, or the right loss factor for an orifice, use your judgment, guided by data, on how much variation might occur. By running your model at the upper and lower limits, you can obtain answers, for example, on the maximum and minimum possible pressure drops in the system. If the results at the maximum and minimum are acceptable, your analysis is probably finished. If they are not acceptable, you can further refine the input model.
- Recognize whether your problem is one of maximization or minimization. That is, recognize
  whether the design goal is to minimize the flow rate, for example, or maximize the flow rate. Then
  make your assumptions conservative enough to provide high confidence that your design requirements are being satisfied.

## **Related Topics**

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# **Role of Pressure Junctions and How They Work**

#### **Role of Pressure Junctions**

In modeling a generalized pipe network, it is possible to construct models that do not have a unique solution. A common occurrence of this is when a model contains one or more sections which are completely bounded by known flow rates. The simplest example is the system shown in Figure 1. In AFT Impulse terms, the system has two <u>assigned flow junctions</u>.

Figure 1: Model with two assigned flows. This model does not have a unique solution

Obviously, the flow in the pipe is known. But what is the pressure at the inlet? At the outlet? It cannot be determined because there is no *reference pressure*. The reference pressure is that pressure from which other pressures in the system are derived. There can be more than one reference pressure, but there always has to be at least one.

The model in Figure 1 can be built with AFT Impulse and if you try and run this model, AFT Impulse will inform you that it cannot run it because of the lack of a reference pressure (Figure 2). In AFT Impulse there are several junctions that can act as a reference pressure including the reservoir, assigned pressure, valve (with the exit valve option), spray discharge, and pressure control valves.

When you try and run a model that has one or more sections completely bounded by known flows (or Flow Control Valves or Pumps operating in assigned flow mode), the Need Reference Pressure window (shown below) is displayed. This window informs you which junctions bound the sections where a reference pressure is needed to obtain a unique solution.

In multi-pipe systems there are a host of other possibilities that present themselves. *All other configuration possibilities which lack a reference pressure ultimately boil down to the same problem that exists in Figure 1*.

See Role of Pressure Junctions - Detailed Discussion (Long) for more information.

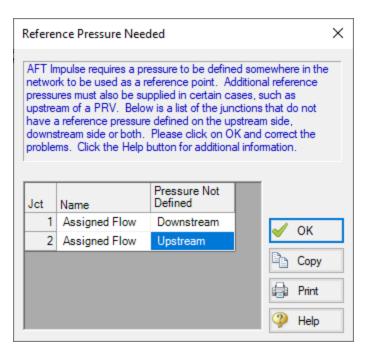


Figure 2: AFT Impulse message when you try to run a model without sufficient reference pressures

#### **How Pressure Junctions Work**

Pressure junctions (e.g., Reservoirs or Assigned Pressures) in AFT Impulse are an infinite source or sink of fluid. This means that they can draw or discharge as much fluid as is necessary to maintain the specified pressure. Some engineers have difficulty grasping this concept, and misuse pressure junctions in AFT Impulse. This section offers a physical example of how pressure junctions work to clarify for those having difficulty with the concept.

Consider the physical pumping system shown in Figure 3. This system pumps water from Lake Ontario to Lake Huron.

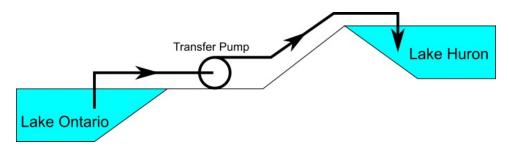


Figure 3: Physical pumping system to transfer water from shoreline supply tank (J1) to discharge tank (J2) at top of hill

An engineer is tasked with sizing the pump for this system. The engineer has an idea of the discharge head needed for the pump, and so builds an AFT Impulse model as shown in Figure 4. The Figure 4

model is attempting to represent the physical system in Figure 3, but it in fact represents the physical system in Figure 5.

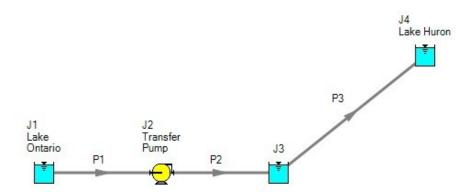


Figure 4: Model to size pump attempting to represent system in Figure 3. It does not accurately represent Figure 3.

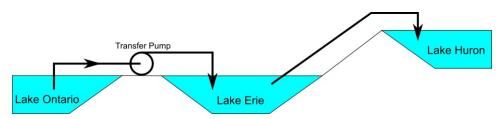


Figure 5: Physical system represented by model in Figure 4.

Why? Because the reservoir junction (J3), which is an infinite source of fluid, has been located between the pump (J2) and Lake Huron (J4). The J3 reservoir isolates Lake Ontario and the pump (J1 and J2) from Lake Huron (J4). The J3 reservoir is very much like placing Lake Erie between the supply and discharge piping.

If the engineer changes the surface elevation in J3, it is like changing the surface elevation of Lake Erie. It will change the flow rate in the pipes, but no matter how high the water level of Lake Erie, it does not change the fact that the pumping system is isolated from Lake Huron. The flow rate in the piping from J4 to J3 is entirely dependent on the difference in surface elevations between J3 and J4, and is not influenced by the J2 pump in any way.

How then should the physical system in Figure 3 be modeled? It should be modeled as shown in Figure 6

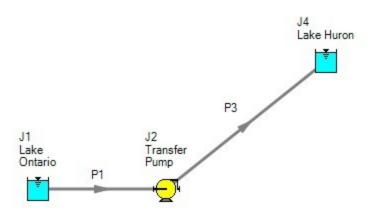


Figure 6: Proper model of physical system shown in Figure 3.

If the goal is to size the pump at J2, the model in Figure 6 can be used with the pump modeled as a fixed flow pump.

## **Related Topics**

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Curve Fitting	
Stagnation vs. Static Pressure Boundaries	
Role of Pressure Junctions - Detailed Discussion (Long)	

## Related Blogs

Reference Pressure Needed: Where It Comes from and How to Address it

# **Open vs. Closed Systems**

## **Model a Closed Loop System**

A closed circulating system can easily be modeled with AFT Impulse by locating a Reservoir junction anywhere in the system and setting the pressure to the known pressure at that point. Inflow and outflow pipes will then need to be connected. The Reservoir junction merely acts as a reference pressure against which all other pressures in the system are compared. Because there are no other inlets or outlets to the

system, then whatever is delivered by the Reservoir junction to the system will also be received from the other pipes, thus achieving a net zero outflow rate for the system.

## **Balancing Mass**

In order to model a closed system, only one pressure junction is used in the model. Typically this would be either a <u>Reservoir</u> or <u>Assigned Pressure</u>. Pressure type junctions are an infinite source of fluid and do not balance flow. How then can one be used to balance flow in a closed system?

To answer this question, it is worth considering how AFT Impulse views a closed system model. AFT Impulse does not directly model closed systems, and in fact does not even realize a closed system is being modeled.

Consider the system shown in Figure 1. This is an open system. Fluid is taken from J1 and delivered to J4 and J5. Because AFT Impulse's Steady-State solution engine solves for a mass balance in the system, all flow out of J1 must be delivered to J4 and J5. Because the flow is steady-state, no fluid can be stored in the system; what goes in must go out.

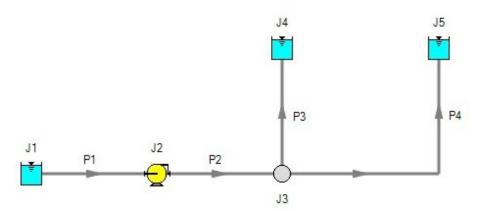
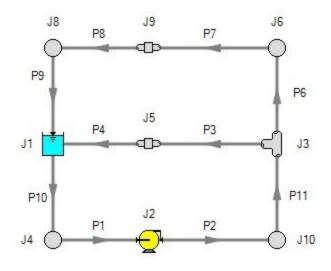


Figure 1: Open system - Flow out of J1 equals the sum of J4 and J5

Now consider the systems in Figure 2. The first system appears to be closed, while the second appears to be open. If the same boundary condition (i.e., surface elevation and pressure) is used for J1, J11 and J12 in the second system, to AFT Impulse it will appear as an identical system to the first system. The reason is that AFT Impulse takes the first system and applies the J1 reservoir pressure as a boundary condition to pipes P4, P9 and P10. The second system uses three reservoirs to apply boundary conditions to P4, P9 and P10. But if the reservoirs all have the same elevation and pressure, the boundary conditions are the same as J1 in the first system. Thus the same boundary condition is used for P4, P9 and P10 in both models, and they appear identical to AFT Impulse.

But how is the flow balanced at J1 in the first system? Looking at the first system, one sees that to obtain a system balance, whatever flows into P10 must come back through P4 and P9. Because there is overall system balance by the solver, it will give the appearance of a balanced flow at the pressure junction J1. If there is only one boundary (i.e., junction) where flow can enter or leave the pipe system, then no flow will enter or leave because there isn't anywhere for it to go. Thus the net flow rate will be zero at J1 (i.e., it will be balanced). But recognize that AFT Impulse is not applying a mass balance to J1 directly. It is merely the result of an overall system balance.



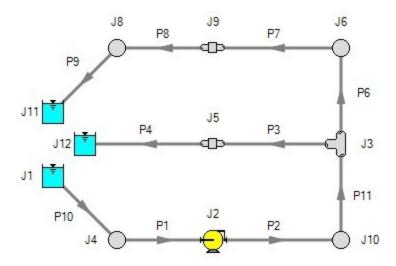


Figure 2: The first system is closed, and the second open. In both systems the flow into P10 is the same as sum of P4 and P9. If the second system has the same conditions at J1, J11 and J12, the two system will appear identical to AFT Impulse.

## **Related Topics**

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# **Curve Fitting**

There are many places in AFT Impulse where the user is asked to define how a property changes in relation to another. Some examples are:

- Pump Curves
- Junction Resistance Curves
- Custom Fluids
- Pipe Physical Properties

These properties are entered in a table format, relating one particular property to several others. For example, see the below definition of a custom fluid:

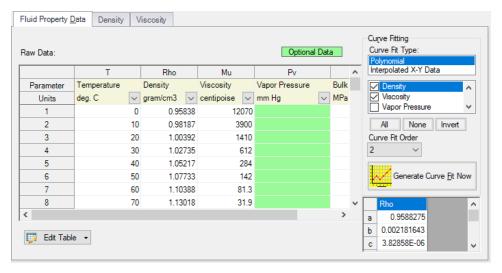


Figure 1: Custom Fluid Definition

There are several parameters that control the behavior of the fluid and they are entered as they relate to temperature.

However, it is important to recognize that these values in particular are not directly used in the solution. Instead, the data is used to create a best-fit curve. This curve is then used in the solution process. This is an important step to take because there must be a continuous relationship between the independent variable (e.g. temperature) and the dependent variable (e.g. density). Even if the final solution was close to one of the defined points, the <u>solver</u> needs continuous data to proceed.

There are some options for how the data is curve fit. First, there are two Curve Fit Types:

- **Polynomial** The data is best fit to a polynomial of order 0,1,2,3, or 4. Note that a 0th order polynomial is a constant value, and a 1st order is a linear fit.
- Interpolated X-Y Data The data has a linear interpolation drawn between every data point.

One of the critical items to note with any curve fit is that you may not be operating close to one of your defined points if the data does not conform well to a polynomial relationship. For example, the above fluid has a rapidly decaying viscosity that does not follow a polynomial relationship. Fitting the data to the standard 2nd order polynomial results in the following:

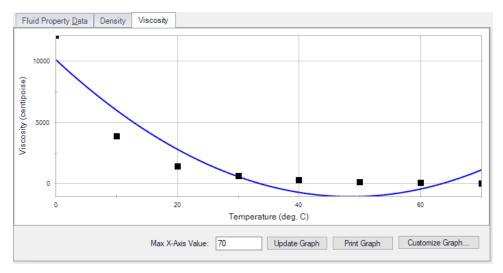


Figure 2: Using a Polynomial Curve Fit on Non-Polynomial Data

The viscosity relationship in the model will use the blue curve, and not the user-defined black points. Depending on the operating range of the system, this may significantly impact the results! For this data in particular, using the Interpolated X-Y Data option may be a better choice.

After data has been curve fit, the constants for the resulting curve are displayed in the lower right of the associated window. For example, in Figure 1 above there are a, b, and c constants shown for the Density (Rho) curve fit. These values use a base unit, which is not necessarily the unit the user has defined for that parameter.

## Related Topics

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# Stagnation vs. Static Pressure Boundaries

With two exceptions (to be discussed), all pressure-type boundary conditions in AFT Impulse are stagnation. This works very well for things such as storage tanks, cooling ponds, lakes, etc., where the volume associated with a pressure is large and will not change (significantly) with time. These boundaries have no velocity associated with them, and using stagnation pressure is thus appropriate. These

boundary conditions are most clearly rendered in AFT Impulse by use of a Reservoir junction.

Consider the reservoir and connected pipe in Figure 1. When the liquid in a reservoir flows into connecting pipes, the static pressure immediately drops due to the increase in velocity.

It is tempting to say that because there is no velocity in the reservoir, then it does not matter whether the reservoir boundary pressure is considered as a static or stagnation pressure because they are equal. This is a misconception. The pressure boundary condition in an AFT Impulse model is applied at the exit of the reservoir, not within the reservoir itself. Inside the reservoir, the static and stagnation pressures are the same, but they are not the same at the exit - they differ by the amount of the dynamic pressure.

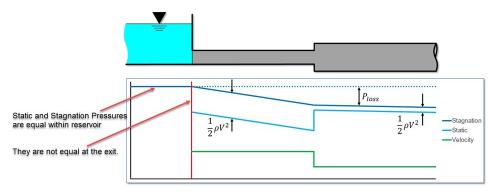


Figure 1: Pressure profile along horizontal pipe shown

The appropriateness of either stagnation or static pressure as a boundary condition depends on whether there is a velocity associated with the pressure that is specified. Is the pressure in a vessel or large (lower velocity) header, or is it in a pipe somewhere in the middle of a system? If the first, stagnation is more appropriate; if the second, static.

Pressure boundary conditions with no velocity are more common across all piping industries, and are usually appropriate. However, this is not always the case.

#### When to use Static Pressure

Now let's consider the application of a true static pressure boundary condition. A static boundary condition has a unique velocity associated with it. The Bernoulli equation, which in this integrated form applies only to incompressible flow, is given by:

$$P_1 + rac{1}{2}\,
ho\,V_1^2 + 
ho\,g\,z_1 = P_2 + rac{1}{2}\,
ho\,V_2^2 + 
ho\,g\,z_2 + \Delta P_f$$

From this equation it is clear that application of the static pressure is not sufficient to specify location 1. The velocity and elevation is also required.

In AFT Impulse, elevation data is entered for junctions. The pipes adopt the elevation of the junction to which they are connected.

#### **Fundamental Modeling Concepts**

But where does the velocity information for the Bernoulli equation come from? One might respond that it can be obtained from the flow rate. But this raises another question: what if the flow rate isn't known? Put another way, what if the flow rate is what we are solving for?

When the user supplies a stagnation pressure boundary condition, AFT Impulse can use <u>Equation 6</u> in the <u>Network Solution Methodology</u> topic. Here, no velocity information is required. A stagnation pressure boundary can thus be supplied to multiple pipes that might have different velocities. That is why the same reservoir junction can connect with multiple pipes.

However, if the user specifies a static pressure as the boundary condition, to apply <u>Equation 4</u> in the Network Solution Methodology topic, a unique velocity must be supplied. Thus, it is only possible to connect a static pressure to a single pipe with a unique velocity.

**Important:** A static pressure boundary has a unique velocity associated with it, and can thus connect to only one pipe.

Where would one find a static pressure boundary? The best example is when the boundary condition is inside a pipe. A pipe system model can start and end anywhere it is convenient for the user. It may be convenient to not start the model at the physical boundary (such as a tank) but at a particular location in the pipe system. This could be, for example, at the location of a pressure measurement. Or it could be at the boundary of the pipe system for which your company is responsible, with another company responsible for what is on the other side of that boundary.

If one needs to model such a situation, the <u>Assigned Pressure junction</u> allows one to model either a static or stagnation pressure. The default stagnation pressure allows <u>connection of up to 25 pipes</u>. If static pressure is chosen, only one connecting pipe is allowed.

#### **Static Pressure at Pressure Control Valves**

Another example of static pressure is at pressure control valves. For <u>pressure control valves</u> (i.e., PRV's and PSV's) the default control pressure is static pressure. The reason is that the measured pressure that provides feedback to the controller will typically be a static pressure measurement. You have the option of modeling pressure control valves as either static or stagnation pressure.

#### **Related Topics**

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## **Analysis Setup Overview**

Analysis Setup contains all of the settings which the user must define to run the model, including fluid properties, pipe and junction status, pipe sectioning, transient controls, force definitions, environmental properties, and other related options. Launch Analysis Setup from either the toolbar or the Analysis menu.

The controls in Analysis Setup are divided into different *groups* in the navigation pane on the left of the window (Figure 1). Each group has one or multiple *items*. Clicking on an item opens the *panel* for that item.

A group is not fully defined until each item in that group is defined. Each group will have either a green check mark, indicating that all required items have been defined, or a red exclamation point, indicating that some or all of the required inputs are missing. Note that some groups will have a green checkmark by default, indicating that the required inputs have default settings already applied, or all inputs for that group are optional. Groups that are undefined will change to a green check mark when the required inputs for that group are entered, and the user navigates to a different panel. Note that none of the changes will be applied to the model until OK is selected. Clicking Cancel will discard all changes made in the window.

The groups in Analysis Setup are

- Modules group
- Fluid Properties group
- Pipes and Junctions group
- Pipe Sectioning and Output group
- Transient Control group
- Pulsation Setup group (PFA Module only)
- Forces group
- Steady Solution Control group
- Environmental Properties group
- Miscellaneous group

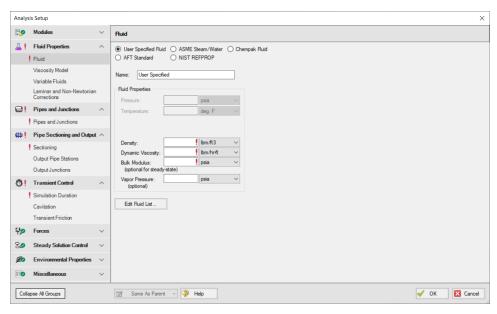


Figure 1: Default state of Analysis Setup in a blank model

#### **Related Examples**

Beginner Valve Closure 766

# **Modules Group**

AFT Impulse has two optional add-on modules which extend its modeling capabilities into other areas. The modules allow pulsation frequency and settling slurry modeling. The Modules panel withing the Modules group in Analysis Setup allows you to activate and enable either of the AFT Impulse add-on modules. An additional license to the base AFT Impulse license is required to use a module. These modules include:

- PFA (Pulsation Frequency Analysis) Helps identify and avoid resonant frequencies in systems, especially in those caused by positive displacement pumps.
- <u>SSL (Settling Slurries)</u> Models the effects of pumping fluids containing settling solids using the Wilson/GIW method.

## **Related Topics**

Modules Panel	113
Add-on Modules	586

## Related Examples

Pipe Sizing for Sand Transfer -	SSL	<del>)</del> 77
PD Pulsation Study - PFA	9	992

#### **Modules Panel**

The Modules Panel allows users to activate and enable the optional add-on modules and/or cost calculations.

Activating a module checks out a license seat for the module.

Enabling a module turns on all functionality for the module. By default activating a module will also automatically enable the module for use. Disabling a module keeps the license seat checked out but the module calculations are not applied to the model. Disabling a module may be desired for various reasons, as is discussed further for each module below.

Note: A module specific license is required to activate the PFA or SSL add-on module.

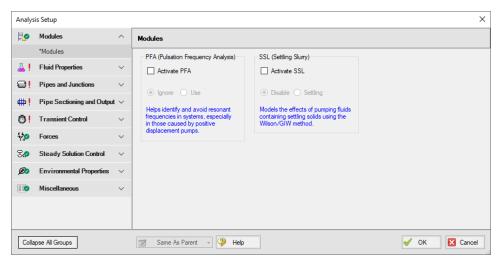


Figure 1: The default state of the Modules panel

## PFA (Pulsation Frequency Analysis)

Activate the Pulsation Frequency Analysis (PFA) module by checking the box next to Activate PFA. Once activated, enable it by selecting Use or disable it by selecting Ignore. When the PFA module is activated, the Pulsation Setup group appears in the Analysis Setup. The Pulsation Setup group has two items: Pulse Setup and PD Pump Settings.

The PFA module can be enabled before or after a model is built. Pre-existing models built with the base AFT Impulse application can have the PFA module activated.

Setting the PFA module to Ignore causes the PFA module to function like the base AFT Impulse application. One difference is that users are still able to enter pulsation data and it be retained in the model. If a model with PFA input is opened in the base AFT Impulse application that cannot access a license to PFA, this data will be lost. Table 1 relates the differences between using AFT Impulse without the PFA

module activated, using it with the PFA module activated but disabled (Ignore mode), and using it with the PFA module activated and enabled.

The PFA module can also be toggled between Use and Ignore from the Analysis menu in the Pulsation Frequency Analysis option as shown in Figure 2. Use this feature to quickly toggle the PFA module between Use and Ignore without opening the Modules panel in Analysis Setup.

Table 1: AFT Impulse feature accessibility based on PFA activation and enablement

	PFA Not	PFA A	ctivated
Feature	Activated	PFA Dis- abled	PFA Enabled
Pulsation Setup group in Analysis Setup	Not Visible	Visible	Visible
Pulsation Frequency Analysis in Analysis menu	Not Visible	Visible	Visible
Pulsation Setup in Analysis menu  Steady-State Pulsation Tolerance on Tolerance panel  Pulsation Settings on Sectioning panel	Not Visible	Visible	Visible
	Not Visible	Not Visible	Visible
	Not Visible	Not Visible	Visible
Frequency tab in Graph Control, Graph Res- ults window	Not Visible	Not Visible	Visible

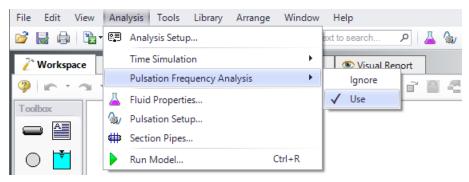


Figure 2: Select Use from the Pulsation Frequency Analysis in the Analysis menu to perform pulsation analysis

#### SSL (Settling SLurry)

Activate the Settling Slurry (SSL) module by checking the box next to Activate SSL. Once activated, enable it by selecting Settling or disable it by selecting Disable. When the SSL module is activated, the four standard items in the Fluid Properties group are replaced with the SSL module fluid properties items as shown in Table 2 below. These items are Carrier Fluid, Solids Definition, and Slurry Definition. Additionally, the Library menu will have a Solids Library option. These items are present while SSL is activated, regardless of whether SSL is enabled or disabled.

Without SSL Active

Fluid Properties

Fluid Properties

Fluid Properties

Fluid Properties

Carrier Fluid

Solids Definition

Slurry Definition

Table 2: Analysis Setup items in Fluid Properties group with and without SSL active

Activating the SSL module can be done before or after a model is built. If activated after, then additional input will be required for solids data. Pre-existing models built with standard AFT Impulse can be opened with SSL and settling slurry data added.

Settling slurry calculations can be turned off at any time by selecting Disable. The Disable mode causes the SSL module to function like standard AFT Impulse. If a model with SSL activated is opened in standard AFT Impulse without SSL activated, then the SSL data will be lost once the model is saved. Table 2 relates the differences between not using SSL and using it in Disable mode. The purpose of Disable mode is that it allows standard clear fluid calculations to be performed without deactivating SSL. Deactivating the SSL module will cause the loss of the slurry input data for the active scenario.

The SSL module can also be toggled between Settling and Disable from the Analysis menu in the Slurry option as shown in Figure 3. Use this feature to quickly toggle the SSL module between Settling and Disable without opening the Modules panel in Analysis Setup.

Table 3: AFT Impulse feature accessibility based on the SSL module activation and enablement

	SSL Not	SSL Ad	ctivated
Features	Activated	SSL Dis- abled	SSL Enabled
SSL items in Fluid Prop- erties group	Fluid Prop- Not Visible		Visible
Slurry in Ana- lysis menu	Not Visible	Visible	Visible
Solids Library in Library menu	in Library Not Visible		Visible
Flowrate spe- cified in terms of slurry, solids or clear liquid in sev- eral junctions	Not Visible	Not Visible	Visible
Slurry data in Output Not Visible		Not Visible	Visible
Initial Velocity Guess Ratio V/Vsm in Advanced Parameters panel	Not Visible	Not Visible	Visible

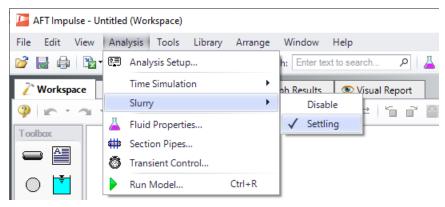


Figure 3: Select Settling from the Slurry option in the Analysis menu to perform settling slurry calculations when running the model

#### **Related Topics**

Modules Group	112
Add-on Modules	586

## **Related Examples**

Pipe Sizing for Sand	Transfer - SSL	9′	7
PD Pulsation Study -	PFA	9'	92

# Fluid Properties Group

The Fluid Properties group in <u>Analysis Setup</u> gives you control over the fluid properties that influence your pipe system analysis.

While there are a four panels available to input the fluid properties, only one panel is required to run the model. The rest of the panels offer optional input.

**Note**: If the SSL module is activated the panels in the Fluid Properties group will change to show the slurry panels. See <u>SSL Module Fluid Properties</u> for more information.

- <u>Fluid panel</u> Required panel. Allows the user to define the fluid properties directly, or from one of the available fluid libraries.
- Viscosity Model panel Optional panel. Allows user to define a non-Newtonian viscosity model.
- Variable Fluids panel Optional panel. Allows user to select constant or variable fluid properties.
- <u>Laminar and Non-Newtonian Corrections panel</u> Optional panel. Allows the user to choose what
  correction factors to apply for laminar or non-Newtonian flow and to which objects the corrections
  should apply.

#### **Related Examples**

Beginner	Valve	Closure	766	)

#### Related Blogs

Get More Flexible With Your Fluids

### **Fluid Panel**

The Fluid Panel controls the properties of the fluid in the model. A default fluid is not selected - one must be defined to run any simulation.

The first selection that must be made is what Fluids Library to use, if any. The default selection of User Specified requires the manual definition of Density, Dynamic Viscosity, Bulk Modulus (optional for steady state runs), and Vapor Pressure (optional if cavitation modeling is not required).

The available Fluid Libraries are:

- **AFT Standard** An included library that offers 71 common fluids to the user.
- ASME Steam/Water Data from the 1997 ASME Steam Tables.
- NIST REFPROP Data compiled by the National Institute of Standards and Technology (NIST) using thermophysical property models for a wide variety of fluids. Fluid mixtures are supported with this library. For more info see the following sources: REFPROP FAQ, NIST Chemistry WebBook, and NIST Chemical Name Search.
- Chempak Fluid A large library of fluids with detailed property information, including data not
  found in the AFT Standard fluids such as saturation lines. Fluid mixtures are supported with this library.

Select a library by clicking the radio button next to the name of the library. After selecting a library, the Fluids Available in Library list is populated. One of the fluids can be selected and used with the Add To Model button.

**Note**: Fluids in the supercritical region will be treated as incompressible in Impulse. For increased accuracy fluids above the critical point should be modeled in a transient compressible flow solver such as AFT xStream.

## **AFT Standard Fluid Library**

To add a fluid into your model, select it from the Fluids Available in Library list and click the Add to Model button. The fluid will appear in the Fluids in Current Model area. Once the fluid is added, specify the temperature in the Fluid Properties area on the right to calculate values of density, dynamic viscosity, and vapor pressure, as shown in Figure 1.

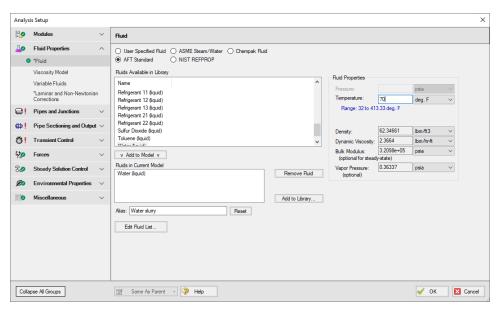


Figure 1: Fluid Panel in Analysis Setup with AFT Standard fluid library selected

#### **ASME Steam/Water Library**

The ASME Steam Tables Library offers users access to water and steam properties obtained from the IAPWS Industrial Formulation 1997 for the Thermodynamic Properties of Water and Steam (see <u>ASME Press in References</u>).

After selecting ASME Steam/Water, "ASME '97 Water" is automatically added to in the Fluids in Current Model area. Enter a Pressure and Temperature to calculate the properties as shown in Figure 2.

Detailed fluid properties information from SteamCalc can be calculated using the AFT SteamCalc Viewer, which can be accessed from Tools > Fluid Property Viewers > SteamCalc. The SteamCalc Viewer will be launched as a separate application, which can then be used to calculate fluid properties at various conditions.

For more information on AFT SteamCalc Viewer see the <u>SteamCalc Help file</u>.

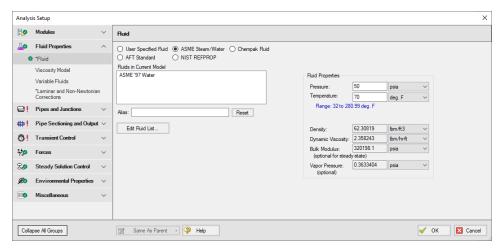


Figure 2: Fluid Panel in Analysis Setup with ASME Steam/Water library selected

#### NIST REFPROP Library

The NIST REFPROP Library offers users access to fluid properties from Version 10 of the NIST Reference Fluid Thermodynamic and Transport Properties Library.

Add a fluid from the Fluids Available in Library list by selecting it and clicking Add to Model. Enter a Pressure and Temperature in the Fluid Properties area on the right, as shown in Figure 3.

Fluids from the NIST REFPROP library support fluid mixtures.

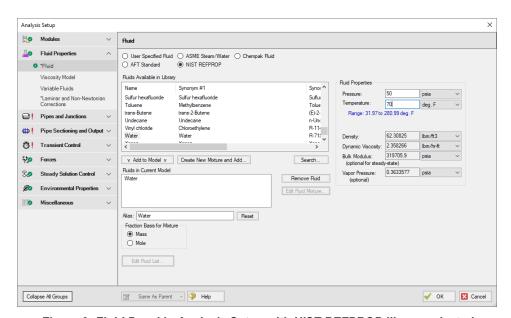


Figure 3: Fluid Panel in Analysis Setup with NIST REFPROP library selected

## **Chempak Fluid Library**

The Chempak Fluid Library offers approximately 700 fluids to the user. In addition, it offers non-reacting mixture calculations. A Chempak Data license is required to use fluids from this library.

Add a fluid from the Fluids Available in Library list by selecting it and clicking Add to Model. Enter both a Pressure and Temperature in the Fluid Properties area on the right, as shown in Figure 4.

Fluids from the Chempak Fluid Library support <u>fluid mixtures</u>.

Information on the theory and calculation methods used in Chempak is given in the Chempak technical information topic.

Detailed fluid properties information from Chempak can be calculated using the AFT Chempak Viewer, which can be accessed from Tools > Fluid Property Viewers > Chempak. The Chempak Viewer will be launched as a separate application, which can then be used to calculate fluid properties at various conditions. A Chempak Data license is required to use the Chempak viewer.

For more information on AFT Chempak Viewer see the Chempak Viewer Help File.

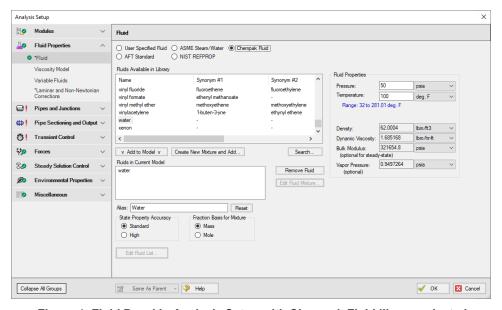


Figure 4: Fluid Panel in Analysis Setup with Chempak Fluid library selected

## **State Property Accuracy Options**

The State Properties option influences the number of elements used in curve fits for calculating property data. You will usually want to start with standard accuracy, and use high accuracy for final runs, depending on the importance and run time for the model. The high accuracy option will increase run time by about a factor of two.

When performing interpolations for properties, a 4 point or 16 point interpolation scheme can be used. The 4 point scheme implemented in AFT Impulse is the Standard Accuracy option. The 16 point scheme is the high accuracy option. Use of the High accuracy option will roughly double the run times for models.

The State Property Accuracy options are located on the Fluid Panel below the Fluids in Current Model area.

This option is applicable to only to Chempak fluids.

## **Related Topics**

Creating Liquid Mixtures	122
Chempak temperature and or pressure is out of range for the following	703
Static pressure lower than vapor pressure at inlet outlet of pipe/junction X	709
Temperature at inlet of pipe X is above below max min fluid temperature range	709
Transient static pressure lower than vapor pressure at Pipe X Station Y	710

## Related Examples

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Degimici	v ai v C	C105u1C	/ OC	J

## **Related Blogs**

Get the Most Out of AFT's Fluid Property Viewers
Get More Flexible With Your Fluids

# **Creating Liquid Mixtures**

You have the option of creating a mixture of fluids with NIST REFPROP and Chempak.

To create a mixture, first select Chempak Fluid or NIST REFPROP on the Fluid panel in Analysis Setup. Once this has been selected, the option to Create New Mixture and Add... button becomes available. Select this button, then locate and highlight the first fluid in the mixture you wish to specify. Enter the mass or mole fraction of the fluid in the mixture, and click Add Fluid to Mixture. Repeat this process for all fluids in the mixture as shown in Figure 1.

**Note:** The fraction basis of all mixtures is either mass or mole, and it is specified on the Fluid panel itself. If you would like to change the fraction basis for the mixture (from mass to mole or from mole to mass), click on the desired fraction basis located at the bottom of the Fluid panel.

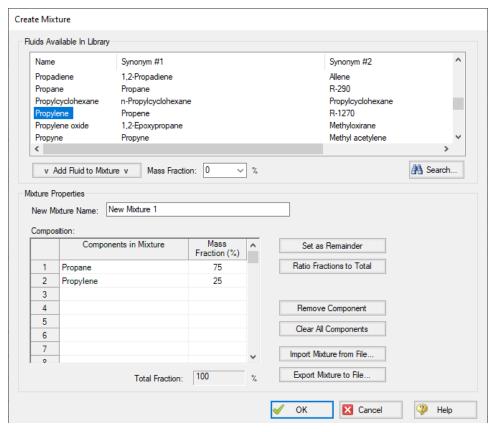


Figure 1: The Create Mixture window (opened from the Fluid panel) allows you to create predefined mixtures for the model.

To add a mixture to the Fluid panel, the Total Fraction for the table must equal 100%. To help achieve this, the Set as Remainder button can be used to add the remaining percentage to the selected component in the table so that the fractions in the table will add up to 100%. Alternatively, the Ratio Fractions to Total button will scale up the fractions in the table so that they will add to 100%.

Components can be deleted from the table by using the Remove Component or Clear All Components buttons.

Mixture data can be exported to a file which can then be imported into other AFT applications, or shared with other AFT application users by using the Export Mixture to File... and Import Mixture from File... buttons in this window.

**Note**: The NIST REFPROP fluid library is not able to calculate the mixing parameters for most mixtures containing water, helium, hydrogen, neon, carbon monoxide, fluorine, methanol, or ethanol.

## Related Topics

Flυ	ıid	Panel 11	١٤	3

## **Related Blogs**

Get More Flexible With Your Fluids

# **Viscosity Model Panel**

AFT Impulse can model systems with Newtonian or non-Newtonian fluids. A Newtonian fluid is one where the fluid viscosity is fixed and independent of fluid velocity, while a non-Newtonian fluid is one where the fluid viscosity is variable and dependent on fluid velocity. Most industrial fluids are Newtonian fluids, although there are important applications for non-Newtonian fluids.

AFT Impulse offers seven viscosity models:

- Newtonian
- Duffy Method (Pulp and Paper Stock)
- Brecht & Heller Method (Pulp and Paper Stock)
- Power Law Model
- Bingham Plastic Model
- Herschel-Bulkley
- Homogeneous Scale-up Method

Modeling non-Newtonian fluids is a complex task. A myriad of test equipment and theoretical models exist, and each have various names unique to an industry or application. This discussion along with other discussion related to non-Newtonian flow in Impulse seeks to help the reader understand what the viscosity model is meant for, how to use the model, and how the model calculates hydraulic behavior in a system.

#### **Frictional Losses**

Each non-Newtonian fluid model adjusts the frictional losses in the system from the Newtonian fluid model. The equations and correlations used to determine pipe frictional losses are detailed on each model's page. These methods to determine frictional losses replace the <u>pipe friction model</u> specified in the Pipe Properties window. For pipe Fittings and junction-specific losses, all non-Newtonian models use the same method, as detailed on the <u>Laminar and Non-Newtonian Corrections panel</u> topic.

# Applicability in Transient Flow

AFT Impulse uses the same non-Newtonian models and correlations for both steady-state and transient flow. The applicability of these viscosity models to transient flow is uncertain. Studies suggest that the viscosity models available in Impulse remain valid in transient systems, but no definitive answer exists. Users should treat all transient non-Newtonian hydraulic results with caution.

Impulse models these non-Newtonian fluids in a transient system by recalculating friction factor or pressure loss information each time step as dictated by the settings on the <u>Transient Friction panel</u>. It is strongly recommended that transient systems with non-Newtonian fluids are modeled with the Time

Varying – Simple model (selected by default for all models created in Impulse 8 or later). The Constant model will not capture the non-Newtonian behavior of the fluid as velocity changes. The Time Varying – Advanced (Unsteady Brunone) model has not been studied for use with non-Newtonian fluids.

## **Related Topics**

Duffy Method (Pulp and Paper Stock)	125
Brecht & Heller Method (Pulp and Paper Stock)	
Power Law Model	
Bingham Plastic Model	
Herschel-Bulkley Model	
Homogeneous Scale-up Method	
Using Rheological Data	

## **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

# **Duffy Method (Pulp and Paper Stock)**

The Duffy method is a system developed by G.G. Duffy at the University of Auckland, New Zealand and formalized by the <u>Technical Association of the Pulp and Paper Industry (TAPPI)</u>. The model uses correlations based on data obtained from laboratory flow loops and real-world pulp mill piping systems.

TAPPI states that the correlations behind this model do not necessarily provide the actual design value of friction loss. Instead, it provides a means to determine the minimum value of pipe friction loss an engineer can expect. Each system designer must determine and apply a safety factor as they deem necessary.

Impulse contains data on 20 different stock fluid selections that can be used with the Duffy method. The constants used for each stock fluid are displayed in the General Results section of the <u>output</u>. Additionally, the Vmax and Vwater terms, the dryness coefficient, and the Safety Factor can all be displayed in the Pipe Output.

**Note:** The Duffy method is only valid for pulp consistencies between 2 and 6%.

## **Duffy Method Interface**

The Viscosity Model panel appears as shown below in Figure 1 when the Duffy method is selected.

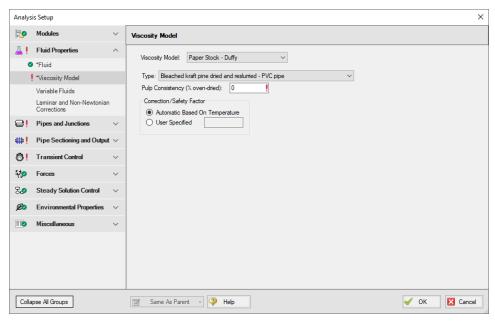


Figure 1: Viscosity Model interface for the Duffy method.

Users must select a type of pulp to model and define a pulp consistency. The user must also choose to correct the Duffy method parameters based on temperature automatically or via a user-specified correction. The constants used by Impulse are based on a pulp temperature of 35 deg. C. The Automatic Based on Temperature will use the temperature specified in the <a href="Fluid panel">Fluid panel</a> (or the temperature in each pipe in the case of <a href="Variable Fluid Properties">Variable Fluid Properties</a>) to determine the pulp temperature.

There are 21 pulp types to choose from:

- Bleached kraft pine dried and reslurried PVC pipe
- Bleached kraft pine dried and reslurried SS pipe
- Bleached straw copper pipe
- Bleached sulfite copper pipe
- Hardwood NSSC CSF = 620 PVC pipe
- Kraft copper pipe
- Kraft birch dried and reslurried PVC pipe
- Long-fibered kraft dried and reslurried PVC pipe
- Long-fibered kraft never dried CSF = 260 PVC pipe
- Long-fibered kraft never dried CSF = 550 PVC pipe
- Long-fibered kraft never dried CSF = 650 PVC pipe
- Long-fibered kraft never dried CSF = 725 PVC pipe
- Long-fibered kraft never dried CSF = 725 SS pipe
- Newsprint broke CSF = 75 PVC pipe
- Refiner groundwood CSF = 150 PVC pipe
- Refiner groundwood (hardboard) PVC pipe

- Refiner groundwood (insulating board) PVC pipe
- Stone groundwood CSF = 114 PVC pipe
- Unbeaten aspen sulfite never dried SS pipe
- Unbleached straw copper pipe
- Unbleached sulfite copper pipe

#### **Theory and Correlations**

AFT Impulse models frictional losses for the Duffy method using correlations taken from the TAPPI Generalized Method for Determining the Pipe Friction Loss of Flowing Pulp Suspensions.

The maximum velocity (m/s) for the Duffy model is given by:

$$V_{max} = K^{'} \ C^{\sigma}$$

The velocity at which pulp effects are negligible and the frictional losses of the pulp mixture are the same as the frictional losses of pure water:

$$V_{water} = 1.22 \, C^{1.40}$$

In the case where V 0 < Vmax:

$$rac{dH}{L} = F \, K \, V^lpha \, C^eta \, D^\gamma$$

Where:

- dH/L = head loss per length (m water/100 m pipe)
- C = pulp consistency (% dryness)
- D = inner pipe diameter (mm)
- F = correction factor for temperature or pipe roughness (dimensionless)
- K', K,  $\sigma$ ,  $\alpha$ ,  $\beta$ ,  $\gamma$  = constants depending on pulp type and pipe material (dimensionless)
- V = actual pipe velocity, when V<sub>max</sub> > V (m/s)
- $V = V_{max}$ , when  $V_{water} > V > V_{max}$

When pipe velocity is larger than  $V_{\text{Water}}$ , standard pipe friction models are used, treating the pulp mixture as pure water.

## **Related Topics**

#### Fundamental Modeling Concepts

Viscosity Model Panel	124
Brecht & Heller Method (Pulp and Paper Stock)	128
Power Law Model	130
Bingham Plastic Model	133
Herschel-Bulkley Model	136
Homogeneous Scale-up Method	140

## **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

## **Brecht & Heller Method (Pulp and Paper Stock)**

The Brecht and Heller method is a system developed by Brecht and Heller at the University of Maine and formalized by the Technical Association of the Pulp and Paper Industry (TAPPI) and the <a href="Cameron Hydraulic Handbook">Cameron Hydraulic Handbook</a>. The model uses correlations based on data obtained from laboratory flow loops and real-world pulp mill piping systems.

This method is considered more conservative than the <u>Duffy method</u>, meaning the Brecht and Heller method will predict larger pressure losses in a system, all else constant.

Impulse contains data on 8 different stock fluid selections that can be used with the Brecht and Heller method. The constants used for each stock fluid are displayed in the General Results section of the <u>output</u>. Additionally, the pseudo-Reynolds Number (Ré) and Friction Factor terms can be displayed in the Pipe Output.

#### **Brecht and Heller Method Interface**

The Viscosity Model Panel appears as shown below in Figure 1 when the Brecht & Heller method is selected.

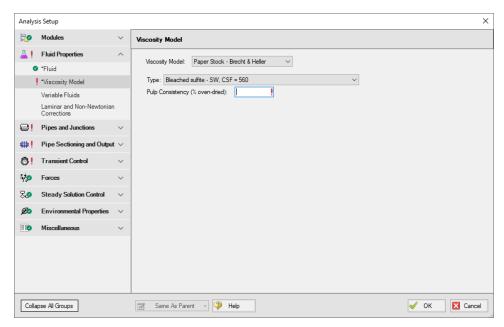


Figure 1: Viscosity Model interface for the Brecht and Heller Method.

Users must select a type of pulp model and define a pulp consistency. There eight pulp types to choose from:

- Bleached sulfite SW, CSF = 560
- Pre-steamed groundwood SW, CSF = 200
- Reclaimed fiber
- Soda HW
- Stone groundwood SW, CSF = 70
- Unbleached kraft SW, CSF 730
- Unbleached sulfite SW, CSF = 640
- Unbleached, unrefined sulfite SW

#### Theory and Correlations

AFT Impulse models frictional losses for the Brecht and Heller method using correlations taken from the Cameron Hydraulic Handbook, pg 3-88.

The pseudo-Reynolds number for the paper stock (Ré) is:

$$Rcute{e} = rac{
ho\,V\,D^{0.205}}{C^{1.157}}$$

The pipe friction factor is:

$$f = rac{3.97}{Rcute{e}^{1.636}}$$

The friction loss in feet along the pipe is:

$$dH=rac{f\,V^2L\,K}{D}$$

#### Where:

- D = inner diameter (feet)
- L = pipe length (feet)
- V = average velocity (ft/s)
- $\rho$  = stock fluid density (lbm/ft3)
- C = pulp consistency (% dryness)
- K = friction factor constant, specific to pulp type (dimensionless)

## **Related Topics**

Viscosity Model Panel	124
Duffy Method (Pulp and Paper Stock)	125
Power Law Model	
Bingham Plastic Model	133
Herschel-Bulkley Model	136
Homogeneous Scale-up Method	

#### **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

#### **Power Law Model**

The Power Law model for non-Newtonian fluids is one of the most common viscosity models used in hydraulic analysis. This model states that the shear stress required to shear a fluid at a given rate can be described by the following equation:

$$au=K\left(rac{du}{dy}
ight)^n$$

Where  $\tau$  is the shear stress, du/dy is the shear rate (or velocity gradient), and K and n are the Power Law constants.

The Power Law model defines  $\eta$ , the apparent viscosity of the fluid as:

$$\eta=K\left(rac{du}{dy}
ight)^{n-1}$$

In the Power Law model, a value of n = 1 corresponds to a Newtonian fluid, while 0 < n < 1 is a Shear Thinning (pseudoplastic) fluid and n > 1 represents a Shear Thickening (dilatant) fluid.

To employ this model, users must have values for *k* and *n*, or have rheological test data.

#### **Power Law Interface**

The Viscosity Model panel appears as shown below in Figure 1 when the Power Law model is selected.

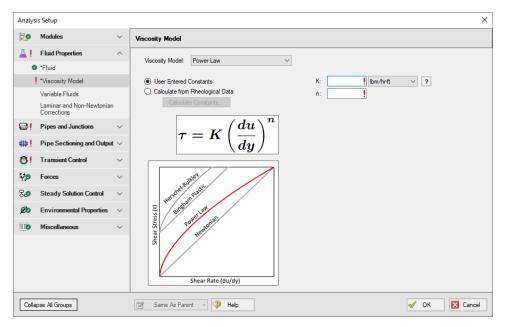


Figure 1: Viscosity Model interface for the Power Law model.

Users must enter values for the Power Law constants, *K* and *n*. If the user has raw rheological test data instead, they can enter that directly using the <u>Calculate from Rheological Data</u> option.

#### **Theory and Correlations**

AFT Impulse models the frictional losses due to a Power Law fluid using correlations taken from <u>Darby</u>, pg. 166-167. Note that the original equations in Darby use the Fanning friction factor, while AFT software uses the Moody friction factor. The equations below have been modified from the original accordingly.

$$f = (1 - lpha) \, f_L + rac{lpha}{(f_T^{-8} + f_{Tr}^{-8})^{1/8}}$$

Where:

$$f_L = rac{64}{Re_{pl}}$$

$$f_T = rac{0.2728\,n^{-0.5}}{Re_{pl}^{1/(1.87+2.39\,n)}}$$

$$f_{Tr} = 7.16 \, * \, 10^{-4} \, e^{-5.24 \, n} \, Re_{pl}^{0.414 + .757 \, n}$$

$$lpha = rac{1}{1+4^{-\Delta}}$$

$$\Delta = Re_{pl} - Re_{plc}$$

The Reynolds number for power law fluid  $(Re_{pl})$  is defined as:

$$Re_{pl} = rac{8\,
ho\,V^{2-n}\,D^n}{K\left(rac{2(3n+1)}{n}
ight)^n}$$

The critical Reynolds number for power law fluid ( $Re_{plc}$ ) where laminar flow ceases is defined as:

$$Re_{plc} = 2100 + 875 \, (1-n)$$

The friction factor calculated using this correlation is then used to determine pressure loss following Equation 3 in the Network Solution Methodology topic.

These correlations are valid across the full range of Reynolds number. The applicability of this method to highly turbulent flow is limited only by the test data used to determine the Power Law constants.

#### **Related Topics**

Viscosity Model Panel	124
Duffy Method (Pulp and Paper Stock)	
Brecht & Heller Method (Pulp and Paper Stock)	
Bingham Plastic Model	133
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Using Rheological Data	144

### **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

# **Bingham Plastic Model**

The Bingham Plastic model for non-Newtonian fluids is one of the most common viscosity models used in hydraulic analysis. This model states that the shear rate resulting from a given shear stress applied to the fluid can be described with the following piecewise equation:

$$rac{du}{dy} = \left\{ egin{array}{ll} 0, & au < au_o \ rac{( au - au_o)}{\mu_\infty}, & au \geq au_o \end{array} 
ight.$$

Where du/dy is the shear rate (or velocity gradient),  $\tau$  is the applied shear stress,  $\tau_0$  is the yield stress, and  $\mu_{\infty}$  is the plastic viscosity or coefficient of rigidity.

The Bingham Plastic model describes  $\eta$ , the apparent viscosity of the fluid as:

$$\eta = rac{ au_o}{du/dy} + \mu_\infty$$

The Bingham Plastic model uses a constant value for plastic viscosity, meaning a value for  $\mu_{\infty}$  of 0 would result in a Newtonian fluid. Some fluids may see Bingham Pseudoplastic behavior, where shear stress and shear rate do not have a linear relationship. These fluids can be modeled using the Herschel-Bulkley viscosity model.

To employ this model, users must have values for  $\tau_0$  and  $\mu_{\infty}$ , or have <u>rheological test data</u>.

#### **Bingham Plastic Interface**

The Viscosity Model Panel appears as shown below in Figure 1 when the Bingham Plastic model is selected.

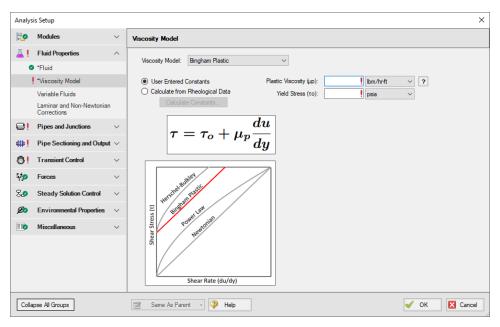


Figure 1: Viscosity Model interface for the Bingham Plastic model.

Users must enter values for the Bingham Plastic constants,  $\mu_{\infty}$  and  $\tau_0$ . If the user has raw rheological test data instead, they can enter that directly using the <u>Calculate from Rheological Data</u> option instead.

## **Theory and Correlations**

AFT Impulse models the frictional losses due to a Bingham Plastic fluid using correlations taken from <a href="Darby">Darby</a>, pg. 168-169. Note that the original equations in Darby use the Fanning friction factor, while AFT software uses the Moody friction factor. The equations below have been modified from the original accordingly.

$$f = (f_L^{\ m} + f_T^{\ m})^{1/m}$$

Where:

$$m = 1.7 + rac{40,000}{Re}$$

$$f_{L} = rac{64}{Re} \Biggl( 1 + rac{He}{6\,Re} - rac{64He^4}{3\,f_{L}^{\,3}\,Re^7} \Biggr)$$

$$f_T+4\left(rac{10^lpha}{Re^{0.193}}
ight)$$

$$lpha = -1.47(1 + 0.14e^{-2.9*10^{-5} He})$$

The Reynolds number for a Bingham Plastic fluid is defined as:

$$Re=rac{
ho VD}{\mu_{\infty}}$$

The Hedstrom number for a Bingham Plastic fluid is defined as:

$$He=rac{
ho \, au_o D^2}{\mu_\infty^2}$$

The friction factor calculated using this correlation is then used to determine pressure loss following Equation 3 in the Network Solution Methodology topic.

These correlations are valid across the full range of Reynolds number. The applicability of this method to highly turbulent flow is limited only by the test data used to determine the Bingham Plastic constants.

#### **Related Topics**

Viscosity Model Panel	124
Duffy Method (Pulp and Paper Stock)	
Brecht & Heller Method (Pulp and Paper Stock)	
Power Law Model	
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## Related Blogs

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

# **Herschel-Bulkley Model**

The Herschel-Bulkley model for non-Newtonian fluids is one of the most common viscosity models used in hydraulic analysis. This model states that the shear rate resulting from a given shear stress applied to the fluid can be described with the following piecewise equation:

$$au = au_o + Kigg(rac{du}{dy}igg)^n$$

Where du/dy is the shear rate (or velocity gradient),  $\tau$  is the applied shear stress,  $\tau_0$  is the yield stress, K is the consistency coefficient, and n is the flow behavior index.

The Herschel-Bulkley model describes describes  $\eta$ , the apparent viscosity of the fluid as:

$$\eta = rac{ au_o}{du/dy} + Kigg(rac{du}{dy}igg)^{n-1}$$

In the Herschel-Bulkley model a value for  $\tau_0$  of 0 and a value for n of 1 would result in a Newtonian fluid. The Herschel-Bulkley model is equivalent to the Bingham Plastic model if n = 1, and is equivalent to the Power Law model if  $\tau_0 = 0$ .

To employ this model, users must have values for  $r_o$ , K and n, or have <u>rheological data</u>.

## Herschel-Bulkley Interface

The Viscosity Model panel appears as shown below in Figure 1 when the Herschel-Bulkley model is selected.

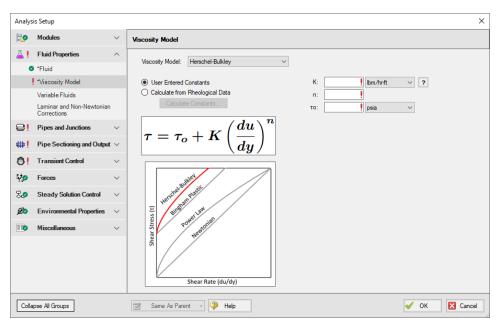


Figure 1: Viscosity Model panel for the Herschel-Bulkley model

Users must enter values for the Herschel-Bulkley constants, K, n, and  $\tau_0$ . If the user has raw rheological test data instead, they can enter that directly using the Calculate from Rheological Data option.

#### **Theory and Correlations**

AFT Fathom models the frictional losses due to a Herschel-Bulkley fluid using correlations as are summarized in <u>Garcia & Steffe</u> (1986). Note that the original equations in the reference use the Fanning friction factor, while AFT software uses the Moody friction factor.

The laminar flow friction factor is defined as

$$f_{L,fanning} = rac{16}{\psi Re}$$

with

$$\psi = (1+3n)^n (1-\xi_o)^{1+n} \left[rac{(1-\xi_o)^2}{(1+3n)} + rac{2\xi_o(1-\xi_o)}{(1+2n)} + rac{{\xi_o}^2}{(1+n)}
ight]^n$$

and  $\xi_{\rm O}$ , the dimensionless unsheared plug radius:

$$\xi_o = rac{ au_o}{ au_w} = rac{ au_o}{0.5 f 
ho v^2}$$

The turbulent flow friction factor can be calculated as follows

$$f_{T,fanning} = \left[0.45 - rac{2.75}{n} + rac{1.97}{n}ln(1-\xi_o) + rac{1.97}{n}ln\left(Re\Big(rac{1+3n}{4n}\Big)^nf^{1-(n/2)}\Big)
ight]^{-2}$$

where

$$\xi_o = rac{16(2\ He)^{n/(2-n)}igg(rac{n}{1+3n}igg)^{2n/(2-n)}}{Re^{2/(2-n)}\ f}$$

Where He is the Hedstrom number for Herschel-Bulkley fluids and is defined as

$$He=rac{D^2
ho}{K}\Big(rac{ au_o}{K}\Big)^{rac{2-n}{n}}$$

Re is the Reynolds number for Herschel-Bulkley fluids, and is equivalent to the Reynolds number for Power Law fluids:

$$Re_{pl} = rac{8\,
ho\,V^{2-n}\,D^n}{K\left(rac{2(3n+1)}{n}
ight)^n}$$

The **critical Reynolds number**, which represents the transition from laminar to turbulent flow for Herschel-Bulkley fluids is defined as

$$Re_c = rac{6464 \, n \, {\psi_c}^{(2/n)-1} {(2+n)}^{(2+n)/(1+n)}}{{(1+3n)}^2 {(1-\xi_{oc})}^{(2/n)+1}}$$

Where n is the flow behavior index,  $\Psi_c$  is equivalent to  $\Psi$  with  $\xi_o = \xi_{oc}$ , and  $\xi_{oc}$  is defined implicitly as follows

$$He = rac{3232(2+n)^{(2+n)/(1+n)} {\xi_{oc}}^{(2/n)-1}}{n(1-{\xi_{oc}})^{(2/n)+1}}$$

The friction factor calculated using this correlation is then used to determine pressure loss following Equation 3 in the Network Solution Methodology topic.

These correlations are valid across the full range of Reynolds number. The applicability of this method to highly turbulent flow is limited only by the test data used to determine the Herschel-Bulkley constants.

#### Related Topics

Viscosity Model Panel	124
Duffy Method (Pulp and Paper Stock)	
Brecht & Heller Method (Pulp and Paper Stock)	
Power Law Model	
Bingham Plastic Model	133
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Using Rheological Data	

#### Related Blogs

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

# **Homogeneous Scale-up Method**

The Homogeneous Scale-up method for non-Newtonian fluids is based on the idea that test data for velocity and pressure drop along pipes of a given diameter can be scaled up to model the velocity and pressure drop for a pipe of a large size.

This scale-up is similar to using the <u>affinity laws</u> to predict pump behavior. Instead of scaling pressure rise and volumetric flowrate for a pump, the Homogeneous Scale-up method scales the frictional gradient  $(j_m)$  and mean velocity  $(V_m)$  for a pipe.

To employ this method, users must have test data from the same <u>Tube Flow Rheometer</u> as is available when entering rheological data for the Power law, Bingham Plastic, and Herschel-Bulkley models.

#### Homogeneous Scale-up Interface

The Viscosity Model panel appears as shown below in Figure 1 when the Homogeneous Scale-up method is selected. Click the Enter Scaled Data button to enter data.

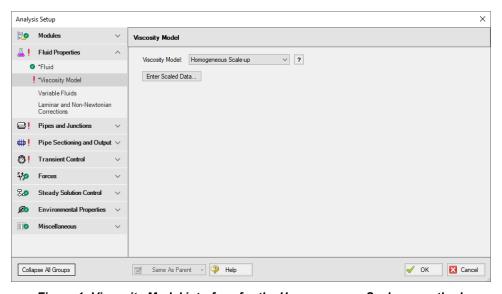


Figure 1: Viscosity Model interface for the Homogeneous Scale-up method.

The Homogeneous Scale-up window is shown below in Figure 2. Here, the user must specify information about the pipe used to obtain the test data along with the test data itself. The flow data can be entered as mass flowrate, velocity, volumetric flowrate, or shear rate data as determined by a tube flow rheometer. The Head/Pressure data can be entered in terms of Head gradient, Pressure gradient, or shear stress data as determined by a tube flow rheometer.

Each data point must also be marked as laminar or turbulent flow.

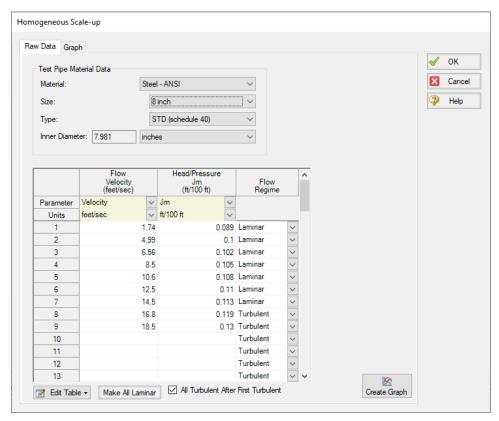


Figure 2: Homogeneous Scale-up Data entry window.

The user can also generate a graph of their data plotted against other viscosity models and larger scaled pipe sizes. This interface is shown in Figure 3 below. Note that generating a cross-plot for the Power Law or Bingham Plastic models does not mean Impulse will use those models in the system. The cross-plot is intended only to give a visual comparison of the data.

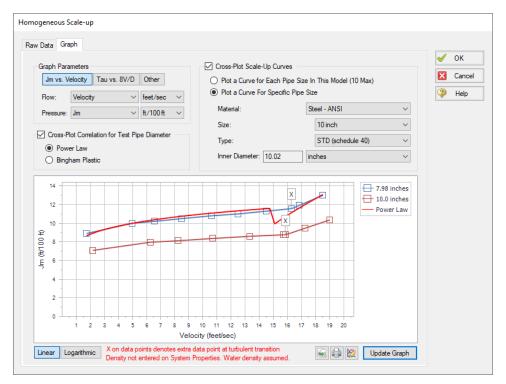


Figure 3: Graphed data for the Homogeneous Scale-up method.

#### **Theory and Correlations**

The Homogeneous Scale-up methods are based on Chapter 3 of Wilson, et al, 2006, page 67. Laminar data scales as follows:

$$(j_m)_2=(j_m)_1\left(rac{D_1}{D_2}
ight)$$

$$(V_m)_2=(V_m)_1\left(rac{D_2}{D_1}
ight)$$

Turbulent data scales as follows:

$$(j_m)_2=(j_m)_1\left(rac{D_1}{D_2}
ight)$$

$$(V_m)_2 = (V_m)_1 + 1.5 \, U \ln iggl(rac{D_2}{D_1}iggr)$$

$$U=\sqrt{rac{ au}{
ho}}$$

#### Where:

- Data point 1 is the test data
- Data point 2 is the larger system
- τ is the shear stress at the pipe wall

The pressure drop calculated using these methods is then substituted into the network solution and iterated upon until a converged solution is available.

These correlations are valid across the full range of Reynolds number. The applicability of this method to highly turbulent flow is limited only by the test data the user has available.

#### **Related Topics**

Viscosity Model Panel	124
Duffy Method (Pulp and Paper Stock)	
Brecht & Heller Method (Pulp and Paper Stock)	
Power Law Model	
Bingham Plastic Model	133
Herschel-Bulkley Model	
Using Rheological Data	

## **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

## **Using Rheological Data**

For the <u>Power Law</u>, <u>Bingham Plastic</u> and <u>Herschel-Bulkley</u> viscosity models, users are expected to define constants for each model. If the user already has these constants, they can be entered directly into the software. If the user only has the original rheological data, Impulse can calculate the viscosity model constants from that data.

The interface used to enter this data and the processes Impulse employs to manipulate it are similar for all of the viscosity models mentioned above. This page discusses rheological data only in the context of the Power Law model for simplicity. Unless specified otherwise, the content discussed here is applicable to all models.

## Calculate from Rheological Data Interface

The Calculate from Rheological Data option can be accessed from the Viscosity Model panel in Analysis Setup. Click the Calculate from Rheological Data radio button and click the Calculate Constants button as shown below in Figure 1.

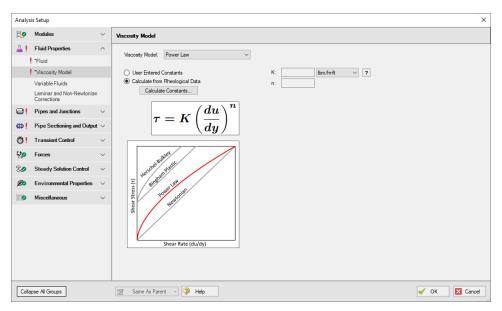


Figure 1: Power Law viscosity model using the Calculate from Rheological Data option.

The Calculate Power Law Constants window will open to enter rheological data. This window is shown below in Figure 2. In this window, users are asked to enter Shear Stress ( $\tau$ ) vs. Shear Rate data in units of pressure and inverse time, respectively.

Two Raw Data Type options are presented above the table, Tube Flow Rheometer Data (8V/D) and Shear Rheometer Data (du/dy). These options refer to the experimental setup used to obtain the shear stress vs shear rate data entered in the table. Impulse version 8 and earlier assumed all entered data was the Tube Flow Rheometer Data (8V/D) type. Refer to the Types of Rheological Data section below for more information on which option to use.

**Note**: For Herschel-Bulkley fluids only the Shear Rheometer Data option is available at this time. This is because the method employed in Impulse to convert from Tube Flow Rheometer Data to Shear Rheometer Data has unknown accuracy for use with the Herschel-Bulkley model.

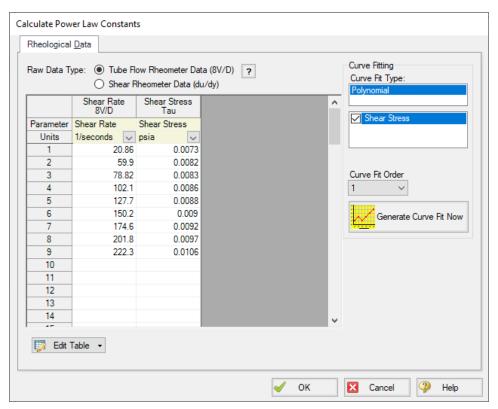


Figure 2: Rheological data input form.

The user can click Generate Curve Fit Now to curve fit the data and obtain the viscosity model constants. Generating the curve fit will show the user a plot of their data along with the fitted constants, as shown below. Clicking OK will transfer those constants to the Viscosity Model panel.

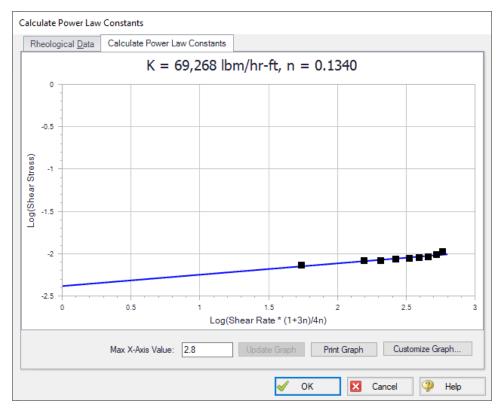


Figure 3: Curve fit rheological data and constants.

#### Types of Rheological Data

Two major types of rheological test data exist. Many names and potential test devices exist for each type. For the purposes of this discussion, we must pick a single name for each type. One experimental setup is a tube flow rheometer while the other is a rotational rheometer.

#### **Tube Flow Rheometer**

A tube flow rheometer system consists of a pipe of some diameter and length connected to a high pressure source and a low pressure source. Varying the high pressure source drives flow through the pipe at different velocities. This experimental setup allows the engineer to obtain data on the pressure gradient (pressure drop per length) along the pipe for a given velocity. The engineer could also obtain this type of rheological data by directly measuring pressure and velocity along a pipe in an existing facility.

This data is then manipulated into shear stress and shear rate data, respectively. Specifically, the tube flow rheometer gives shear rate data where the shear rate is the bulk shear rate of the fluid. The measured velocity is the bulk velocity of the fluid, meaning only bulk shear rate can be calculated. Bulk shear rate can be calculated from bulk velocity using the equation 8V/D.

This type of rheological data may be more common in industries considering slurry applications or when the process facility is already in operation and data is obtained via direct measurements of the system operations.

#### **Rotational Rheometer**

A rotational rheometer system consists of a rotating device in contact with the fluid being studied. Common examples of this system include the cup and bob (couette) rheometer and the cone and plate rheometer. Varying the angular rate of the rotating device creates different shear rates in the fluid. This experimental setup allows the engineer to obtain data on the torque required to achieve a given angular rate of rotation.

This data is then manipulated into shear stress and shear rate data, respectively. Specifically, the rotational rheometer gives shear rate data where the shear rate is the wall shear rate of the fluid. The angular rate of rotation and equipment geometry are directly known, and thus the shear rate is calculated at the wall of the rotating device.

This type of rheological data is more common when data is obtained via small-scale, laboratory tests. If rheological data is presented with information about rate of rotation (RPM, revolutions per second, Hx, etc.), the data was likely obtained from a rotational rheometer.

Finally, modern rotational rheometers will commonly manipulate the directly measured torque and angular rate of rotation data for the engineer, returning the raw data along with shear stress or viscosity vs. shear rate data. Note that Impulse requires the user to define shear stress vs. shear rate data when entering rheological test data. If the user only has viscosity vs. shear rate data, they should curve fit the constants for the desired viscosity model manually.

#### **Converting Between Types of Rheological Data**

Although two types of rheological data exist, most viscosity models expect rotational rheometer data. Impulse employs the Rabinowitsch-Mooney technique to convert from tube flow rheometer data to rotational rheometer data when necessary.

The Rabinowitsch-Mooney technique can be applied to obtain rotational rheometer data from tube flow rheometer data as follows:

- 1. Plot the tube flow rheometer data on a log-log scale.
- 2. Determine the slope of the data. The slope is represented by n'.
- 3. Multiply the tube flow rheometer data by the value:

$$\frac{3n'+1}{4n'}$$

Impulse now has rheological data in the form of rotational rheometer (rheogram) data, which can be used to directly fit the viscosity model constants.

#### Related Topics

Viscosity Model Panel	124
Power Law Model	
Bingham Plastic Model	
Herschel-Bulkley Model	136

#### **Related Blogs**

Non-Newtonian Fluids - How to Model the Soap, Silly-Putty, or Shampoo in Your Pipe Network

#### **Variable Fluids Panel**

AFT Impulse allows users to model constant or varying fluid properties.

- Constant Fluid Properties all fluid properties are the same for every pipe and are as specified
  in the <u>Fluid panel</u>. Note that <u>non-newtonian viscosity models</u> will still cause the viscosity to vary if
  the constant fluid properties option is selected.
- Variable Fluid Properties the values for density and viscosity in the Fluid panel are the default
  fluid properties. You can then enter <u>different fluid property values</u>, if desired, for any pipe in the
  <a href="Pipe Properties window">Pipe Properties window</a>. This does not mean that fluid properties can vary on their own in the
  model they are constant in each pipe and must still be directly specified by the user.

#### **Laminar and Non-Newtonian Corrections Panel**

AFT Impulse uses the methods and correlations discussed for each viscosity model only to model frictional losses for pipes. Frictional losses due to pipe fittings or junction losses are modeled using the methods discussed on this page regardless of viscosity model.

It is generally believed that the pressure drop through valves, fittings, etc. derive from bulk fluid motion, wall separation, turbulence, etc. and hence are not affected by non-Newtonian fluid behavior in turbulent flow. Thus, pressure loss due to pipe fittings or junction-specific losses during turbulent flow are modeled using the same methods employed for Newtonian flow.

During laminar flow those losses may not be similar for both Newtonian and non-Newtonian fluids. AFT Impulse offers three options to model the losses due to pipe fittings or junctions during laminar flow. They are:

- 1. None
- The <u>Adjusted Turbulent K Factor (ATKF) Method</u> which is derived from the Crane hydraulic handbook.
- 3. Using the ratio of non-Newtonian to Newtonian pipe friction

#### Modifying Losses for Fittings and Junctions Interface

The options listed above to modify losses at fittings and junctions can be found on the Laminar and Non-Newtonian Corrections panel in the Fluids Properties group of the Analysis Setup, as shown in Figure 1 below.

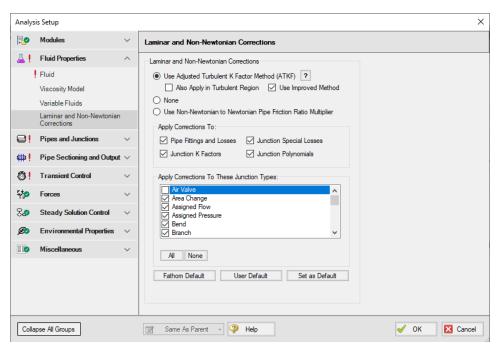


Figure 1: Options to modify fitting and junction losses in the Laminar and Non-Newtonian corrections.

Users must select which of the three options they wish to use. They must also select which non-pipe losses to apply the corrections to.

#### Non-Newtonian to Newtonian Pipe Friction Ratio

One approach to modeling losses associated with fittings and junction losses is to assume that the ratio of those losses in a non-Newtonian and Newtonian fluid is equivalent to the ratio of pipe friction in a non-Newtonian and Newtonian fluid. One can write:

$$K_{non-Newtonian} = K_{Newtonian} rac{f_{non-Newtonian}}{f_{Newtonian}}$$

This approach uses the pipe friction at the adjacent upstream pipe and the uncorrected loss factor in a Newtonian fluid to model the losses associated with the fitting or junction for a non-Newtonian fluid.

#### **Related Topics**

Adjusted Turbulent K Factor (ATKF) Method	150
Improved ATKF Method	
Note about Laminar Corrections for Fittings	155

### **Related Blogs**

Applying the Improved ATKF Method for Laminar and Non-Newtonian Flow

## **Adjusted Turbulent K Factor (ATKF) Method**

<u>Crane (1988)</u> includes an equivalence between equivalent length methods and K factor on the nomograph chart on page A-30. This nomograph is based on theory as discussed below.

The basic law of pressure drop for friction factor is

$$dP=frac{L}{D}igg(rac{
ho\,V^2}{2}igg)$$

For K factors the pressure drop is given by

$$dP = K\left(\frac{\rho V^2}{2}\right) \tag{2}$$

From equations 1 and 2 it can be seen that there is an equivalence between fL/D and K.

The equivalent length method works by adding to the physical length as follows:

$$dp = f \, rac{L + L_{eq}}{D} igg( rac{
ho \, V^2}{2} igg)$$
 (3)

Hence the pressure drop due to the methods can be related as follows:

$$K = f \frac{L_{eq}}{D}$$
 (4)

An appropriate equivalent length can be determined from standard AFT Impulse K-factor data by looking at large Reynolds number and hence fully turbulent conditions

$$L_{eq,turb} = K_{turb} \, rac{D}{f_{turb}}$$
 (5)

And finally a general K-factor which is based on equivalent length can be found in the following:

$$K = K_{turb} \, rac{f}{f_{turb}}$$

To apply the method, take the AFT Impulse K-factors ( $K_{turb}$ ) and multiply them by the relevant pipe friction factor, f, at actual conditions (and Reynolds number) and divide them by the turbulent friction factor,  $f_{turb}$ , evaluated at very large Reynolds number.

#### Improved ATKF Method

For the Improved ATKF method, the turbulent friction factor in Equation 6 is replaced with the turbulent friction factor calculated for commercial steel at very large Reynolds numbers, which is about 0.023 for a roughness of 0.0018 in. This allows the adjusted K factor to be independent of pipe roughness in the laminar flow region so that it more closely mimics the expected behavior for the 3K method from Darby and the equivalent length method.

#### Comparison of Equation 6 to Published Data

A study was performed to evaluate how Equation 6 compares to published data, which is discussed in detail in the technical paper by Wood et. al, 2012.

A comparison for a 10 foot long, 2 inch in diameter pipe flowing water was performed with the following:

- 1. No fittings in the pipe
- 2. Fittings of 12 elbows of 1.5 *r/D* with a total *K* of 3.17 but no corrections (this is the way standard AFT Impulse works)
- 3. Darby 3-K method for 12 elbows (see Darby, 2001, pp.209)
- 4. Equivalent length of 12 elbows with  $L_{eq}/D = 16$  (see Darby, 2001, pp.209)
- 5. Use Equivalent Length in Pipe Diameters (L/D) Derived From K-Factors, Eq. 6

Figure 1 shows the results on a log-log plot. One would not expect the first case to match the others as no fittings were included. Hence the head gradient was less than the other cases. However Case 1 does illustrate how Case 2 works in the standard AFT Impulse. Case 2 agrees with Cases 3-5 at high Reynolds Number but agrees with Case 1 at low Reynolds number. This is a result of using turbulent, high Reynolds Number K factors for low Reynolds Number applications.

Cases 3, 4 and 5 all agree well throughout the entire range of Reynolds Numbers. There is some small discrepancy at high Reynolds Number which is merely a result of various reference differences over the exact pressure loss through a 1.5 *r/D* elbow.

The conclusion from Figure 1 is that the Equation 4.6 method allows reliable adjustment of turbulent pressure loss data for fittings and junctions to laminar applications.

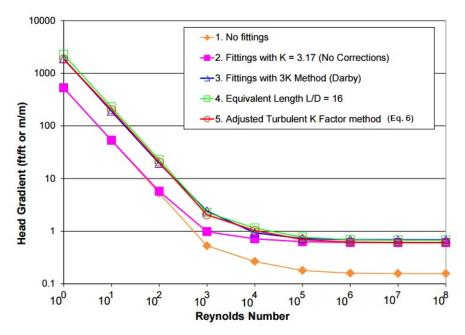


Figure 1: Log-log plot of dimensionless head gradient vs. Reynolds number for various fitting loss models

## Related Topics

Laminar and Non-Newtonian Corrections Panel	148
Improved ATKF Method	152
Note about Laminar Corrections for Fittings	155

#### Related Blogs

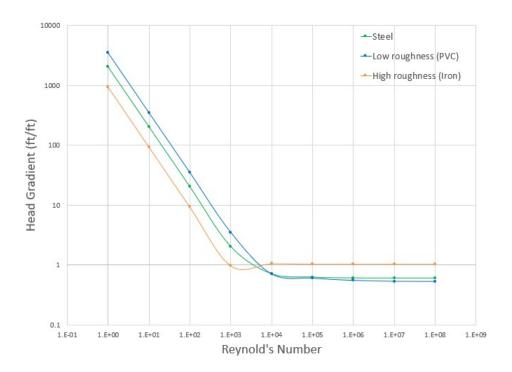
Applying the Improved ATKF Method for Laminar and Non-Newtonian Flow

# **Improved ATKF Method**

For commercial steel pipe and pipes with a similar roughness, it has been shown that the equivalent length, 3-K and Adjusted Turbulent K Factor (ATKF) methods will all produce similar results in the laminar flow region (see Adjusted Turbulent K Factor (ATKF) Method).

However, this is not the case when the pipe roughness varies significantly from that of commercial steel. At different roughness values the predicted head loss with the original ATKF method varies inversely with pipe roughness, so that smoother pipes will experience higher head loss in the laminar regime as is

shown on the left Figure 1. The 3-K method shows no dependence on pipe roughness in the laminar regime, as is shown on the right in Figure 1. It would be expected that head loss in the laminar regime would behave as predicted by the 3-K method, based on the fact that the laminar friction factor is independent of pipe roughness.



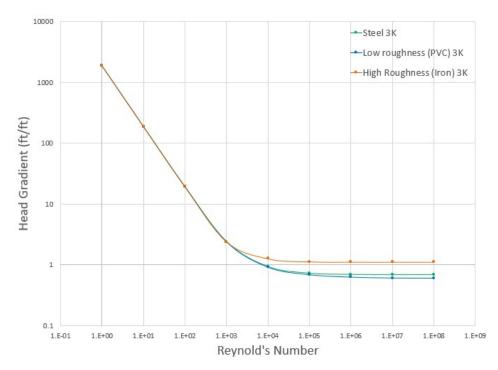


Figure 1: Head Gradient calculated with the original ATKF method (left) and 3-K method (right) at different roughness values.

To remove the dependence on pipe roughness in the ATKF method, the Improved ATKF method uses a fixed turbulent friction factor value calculated for commercial steel pipe (roughness 0.0018 in) at very large Reynolds numbers. The Improved ATKF method can be written as follows, replacing *f*, *turb* with the reference turbulent friction factor, *f*, *turb*, *ref*:

$$K = K_{turb} rac{f}{f_{turb,ref}}$$

With the Improved ATKF factor it can be seen that the head loss is no longer dependent on pipe roughness (Figure 2).

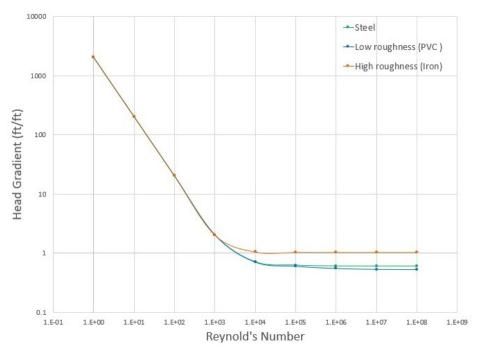


Figure 2: Head gradient calculated with the Improved ATKF method at different roughness values

### **Related Topics**

Laminar and Non-Newtonian Corrections Panel	148
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### **Related Blogs**

Applying the Improved ATKF Method for Laminar and Non-Newtonian Flow

# **Note about Laminar Corrections for Fittings**

There is ambiguity in the literature about how to calculate fitting pressure loss for fittings. Here is a quick summary of different views:

# No Laminar Correction Required

<u>Crane (1988)</u> suggests no correction is required. On pages 2-8 through 2-11 Crane discusses this. Worked examples 4-7, 4-8 and 4-9 use this assumption.

This assumption is the same as method 2 in the <u>ATKF comparison section</u> and Figure 1 (in the aforementioned topic), and is consistent with how AFT Impulse has always performed laminar calculations. This assumption is available by merely not applying the laminar methods discussed in this chapter.

#### **Laminar Correction Is Required**

Publications such as <u>Darby (2001)</u> discuss the necessity for laminar corrections for fitting K factors. On pages 209-214 "2-K" and "3-K" methods are discussed that purport to cover the entire range of Reynolds number.

Based on <u>Equation 6</u> and Crane's (1988) nomograph of page A-30 a laminar correction based on equivalent length methods can be applied. This gives similar pressure drop results as the 3-K method and is available through the <u>Adjusted Turbulent K Factor method</u>.

### Low Reynolds Number Flow

In addition to the discussion above, there is a separate debate over whether flow at very low Reynolds numbers (less than 100) should be treated separately when determining if corrections are needed for fittings and losses. There are conflicting CFD studies and lab tests showing that corrections are needed, or are not needed. For additional details please see the below journal articles:

#### No corrections needed at low Re

- Liou, R. J., et.al, "Numerical Analysis of Steady Flow in a 90-deg Circular Section Bend", J. Eng. Mech., v. 114 (1988), p. 1871.
- Berger, S. A., et.al, "Flow in Curved Pipes", Ann. Rev. Fluid Mech., v. 15 (1983), p. 461.

#### Corrections needed at low Re

- Edwards, M. F., et.al, "Head Losses in Pipe Fittings at Low Reynolds Numbers", Chem. Eng. Res. Des., v. 63, (Jan 1985), p. 43.
- Kittredge, C. P. and Rowley, D. S., "Resistance Coefficients for Laminar and Turbulent Flow Through One-Half-Inch Valves and Fittings", Trans. ASME, v. 79, (Nov. 1957), p. 1759.

#### **Related Topics**

Laminar and Non-Newtonian Corrections Panel	148
Adjusted Turbulent K Factor (ATKF) Method	150
Improved ATKF Method	152

#### **Related Blogs**

Applying the Improved ATKF Method for Laminar and Non-Newtonian Flow

## **SSL Module Fluid Properties Group**

(<u>SSL Module</u> Only) When the Settling Slurry (SSL) Module is activated on the <u>Modules Panel</u>, the items in the <u>Fluid Properties Group</u> change to allow slurry physical property calculation.

Engineers who are new to slurry calculations may not recognize some of the properties in the following panels. These properties all relate to the theory of slurry calculations, which is discussed in the <u>Slurry Calculation Methods</u> section.

- Carrier Fluid Panel Define the Carrier Fluid Properties
- Solids Definition Panel Define the Solids Specifications such as M (Stratification Ratio Exponent), Terminal Velocity Parameter, density, d<sub>50</sub>, and d<sub>85</sub>
- Slurry Definition Panel Define the Slurry Model and Slurry Properties

#### **Related Topics**

Carrier Fluid Panel	157
Solids Definition Panel	
Slurry Definition Panel	162
SSL - Settling Slurry	
SSL Nomenclature	

### **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

## **Carrier Fluid Panel**

On the Carrier Fluid Panel, users select and define the carrier fluid for the slurry. The two carrier fluid options are:

- Basic Water Slurry Input
- Advanced Slurry Input

### **Basic Water Slurry Input**

The Basic Water Slurry Input option (see Figure 1) uses water as the carrier fluid and treats all pipes as having constant slurry properties.

Specify the water temperature for the slurry property calculation.

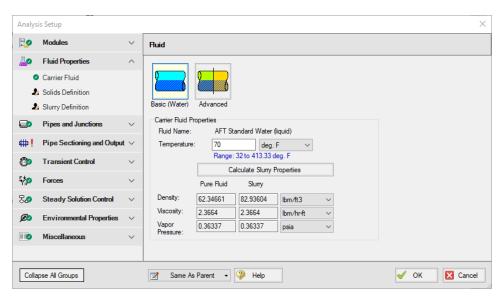


Figure 1: Basic Water Slurry Input option on the Carrier Fluid Panel models water as the carrier fluid and constant slurry properties in the system

## **Advanced Slurry Input**

The Advanced Slurry Input option (see Figure 2) uses any fluid as the carrier fluid and allows slurry properties to vary among pipes.

The Carrier Fluid Panel looks very similar to the Fluid Panel when SSL module is not activated. Specify the fluid, its temperature (and pressure in some cases), and fluid property variation on this panel. Users can access fluid data from the AFT Standard library, the ASME Steam/Water library, the NIST REFPROP library, and the optional Chempak library.

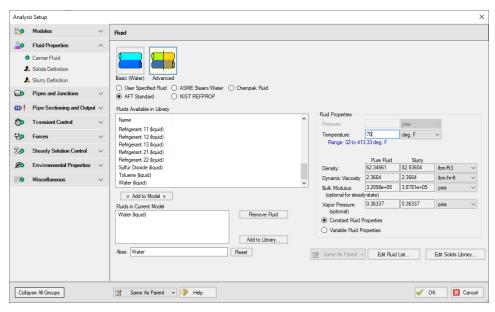


Figure 2: Advanced Slurry Input option on the Carrier Fluid Panel models any fluid as the carrier fluid and allows variable slurry properties in the system

## **Related Topics**

SSL Module Fluid Properties Group	157
Solids Definition Panel	159
Slurry Definition Panel	162
SSL - Settling Slurry	595
SSL Nomenclature	605

## Related Examples

Pipe Sizing for Sand Transfer - SSL 977

## **Solids Definition Panel**

On the Solids Definition Panel, users define the Slurry Calculation Method and Solids Specifications. These inputs are the same as for both the Basic Water Slurry Input and the Advanced Slurry Input.

Override options are provided for a number of parameters that allows users to modify data pulled from libraries should modeling requirements need this.

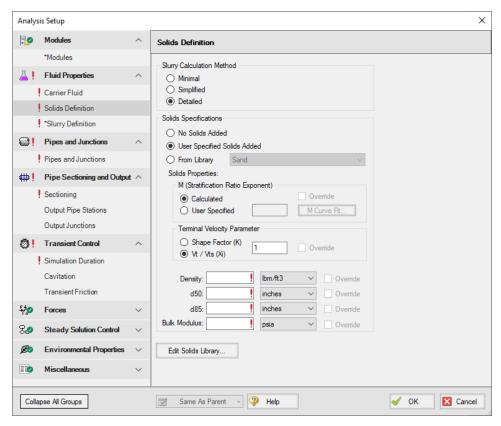


Figure 1: Solids Definition Panel when Detailed Slurry Calculation Method and Calculated M are selected

#### Slurry Calculation Method

There are three calculation methods available to model slurries. Each method requires different amounts of input data and uses different calculations. These calculations are described in the <a href="Slurry Calculation">Slurry Calculation</a> <a href="Methods">Methods</a> section.

- Minimal Method Used in the preliminarly design phase where only rough data is available. The
  solids density, sliding friction coefficient, and solids concentration are the only parameters
  needed. However, due to the minimal data used, the calculations should only be used for early
  stage approximations. This is a conservative method that assumes a fully-stratified sliding bed.
- <u>Simplified Method</u> Additional information is required and gives a better solution. This method requires the solids density, d50 particle size, a user-specified *M* exponent, and the solids concentration. This method assumes heterogeneous flow withing suspended particles. The Simplified Method is a more accurate model than the Minimal method because it accounts for more slurry definition.
- <u>Detailed Method</u> The default method, and the method which provides the most rigourous solution methodology. The solids density, d50 particle size, terminal velocity parameter, and the solids concentration are required. Additionally, if the *M* exponent is calculated, the d85 particle size is

required. As with the Simplified Method, this method also assumes heterogenous flow with suspended particles.

#### **Solids Specifications**

In the Solids Specification area, select from the following options for solids:

- No Solids Added The model will run using the carrier fluid without any solids, no further input is required
- User Specified Solids Added define the solids using the Solid Properties fields
- From Library use solids already defined in the Solids Library. Note no default solids library is
  provided by AFT. Library items must first be defined in the <u>Library Manager</u> to be available here.

#### **Solids Properties**

By selecting User Specified Solids Added, the Solids Properties fields become available to define the solids. Depending on the Slurry Calculation Method selected on the Slurry Model Panel, certain fields are required:

- Minimal
  - Density
- Simplified
  - User Specified M (Stratification Ratio Exponent)
  - Density
  - d<sub>50</sub>
- Detailed
  - M (Stratification Ratio Exponent)
  - Terminal Velocity Parameter
  - Density
  - dec
  - d<sub>85</sub> if Calculated M (Stratification Ratio Exponent) is selected

The **M** (Stratification Ratio Exponent) is a parameter in the stratification ratio equation. The user can allow AFT Impulse to calculate *M* based on best available methods, or input *M* directly. The process of estimating *M* from recorded data is discussed elsewhere.

The **Terminal Velocity Parameter** must be entered when using the Detailed calculation method. This can be entered as either a Shape Factor (K) or the ratio of the particle's terminal velocity ( $V_t$ ) to that of a sphere ( $V_{ts}$ ), designated as  $V_t/V_{ts}(X_i)$ . If a Shape Factor is entered, it is used in conjunction with the graph shown in Wilson (2006), on page 47, to obtain a value for Xi. Typical shape factors are given in Wilson, et al, 2006, on page 46 where K = 0.26 for sand.

In the lowest area, enter the required values for mean density of the solid particles,  $d_{50}$  (mass-median particle diameter) and  $d_{85}$  (diameter for which 85% by mass of the particles are finer).

### **Related Topics**

SSL Module Fluid Properties Group	157
Carrier Fluid Panel	
Slurry Definition Panel	162
SSL - Settling Slurry	595
SSL Nomenclature	

### **Related Examples**

# **Slurry Definition Panel**

The Slurry Definition Panel allows input of solids concentration relative to the carrier fluid and estimation of bulk slurry properties, as shown in Figure 1.

Override options are provided for a number of parameters that allows users to modify data pulled from libraries should modeling requirements need this.

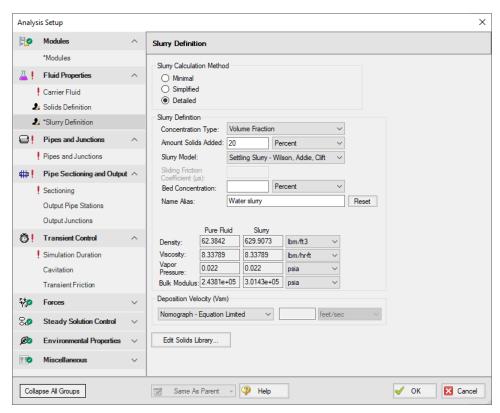


Figure 1: Slurry Definition Panel when Detailed Slurry Calculation Method and User Specified Solids Added are selected

## **Slurry Calculation Method**

There are three calculation methods available to model slurries. Each method requires different amounts of input data and uses different calculations. These calculations are described in the <a href="Slurry Calculation">Slurry Calculation</a> Methods section.

- Minimal Method Used in the preliminarly design phase where only rough data is available. The
  solids density, sliding friction coefficient, and solids concentration are the only parameters
  needed. However, due to the minimal data used, the calculations should only be used for early
  stage approximations. This is a conservative method that assumes a fully-stratified sliding bed.
- Simplified Method Additional information is required and gives a better solution. This method
  requires the solids density, d50 particle size, a user-specified M exponent, and the solids concentration. This method assumes heterogeneous flow withing suspended particles. The Simplified
  Method is a more accurate model than the Minimal method because it accounts for more slurry
  definition.
- <u>Detailed Method</u> The default method, and the method which provides the most rigourous solution methodology. The solids density, d50 particle size, terminal velocity parameter, and the solids concentration are required. Additionally, if the *M* exponent is calculated, the d85 particle size is required. As with the Simplified Method, this method also assumes heterogenous flow with suspended particles.

### **Slurry Definition**

The **Concentration Type** is used to specify a value in the **Amount Solids Added** field. The available options for Concentration Type are:

- Grams per Liter of Mixture
- Volume Fraction
- Mass Fraction
- Solids Ratio (M-solids/M-liquid)

There are two **Slurry Model** options to choose from. These options determine the calculations used in the solver.

- Newtonian Functionally disables most of the SSL module calculations and preserves only the viscosity properties of the fluid in the model
- Settling Slurry Wilson, Addie, Clift Default option, applies slurry calculations from Wilson

The **Sliding Friction Coefficient (µs)** is the coefficient of mechanical sliding friction between the granular mass and the boundary - where the boundary is the where the motion takes place between the mass and a rigid boundary, i.e. the pipe wall. As the Sliding Friction Coefficient increases, so does the friction and thereby the pressure drop through the pipe. This field is only available when the Minimal Slurry Calculation Method is selected at the top of the panel.

The **Bed Concentration** ( $C_{vb}$ ) is an optional parameter and is only used to determine the actual settling velocity ( $V_s$ ) shown in the output. These calculations are described in <u>Wilson (1986)</u> and are functions of

the pipe diameter, particle size ( $d_{50}$ ), particle density and relative concentration. If no value is entered for this parameter then a default of 0.60 is used. The maximum value of these settling velocities ( $V_s$ ) is denoted as  $V_{sm}$  and is the usual parameter of interest in designing a system to avoid operating with a stationary bed. This field is only available when the Simplified and Detailed Slurry Calculation Methods are specified at the top of the panel.

### **Deposition Velocity (Vsm)**

The Deposition Velocity ( $V_{sm}$ ) can be determined using one of the options below. This is useful when the calculation method yields a slightly different value than, say, test results.

Nomograph - Equation Limited - This option is the default and uses the nomograph from Wilson (1986) page 111. The nomograph is noted to be conservatively high by Wilson, so an equation that calculates the max Vsm is used to limit the value of Vsm.

The results calculated from the nomograph will be checked against Equation 5.11 from Wilson (1986) as is shown below. If the value from the nomograph exceeds  $V_{sm,max}$  calculated from Equation 5.11, then the  $V_{sm,max}$  from Equation 5.11 will be used instead.

$$rac{V_{sm,max}}{\sqrt{2gD(S_m-S_f)}}=\left(rac{0.018}{f}
ight)^{0.13}$$

**Note**: If the  $V_{sm}$  is calculated as a negative value using Equation 5.11 from Wilson then the  $V_{sm}$  will be displayed as 0 in the Output. If the  $V_{sm}$  is shown as 0, the inputs for the fluid and solid should be verified, and the user should consider calculating the  $V_{sm}$  using a separate method.

- **Equation Only** This option will cause the  $V_{sm}$  to be calculated solely using Equation 5.11.
- User Specified This option allows the user to directly specify V<sub>sm</sub>.

As Wilson describes there are times where operating at a velocity lower than  $V_{sm}$  is economically attractive and is without a stationary bed. These cases include a system where the solid concentration at the desired operating point is very different than that at the  $V_{sm}$  conditions. Wilson points out that this is rarely the case, and so the use of  $V_{s}$  instead of  $V_{sm}$  should be done with caution.

## Related Topics

SSL Module Fluid Properties Group	157
Carrier Fluid Panel	
Solids Definition Panel	159
SSL - Settling Slurry	595
SSL Nomenclature	

### **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

## **Pipes and Junctions Group**

The Pipes and Junctions Group in <u>Analysis Setup</u> has one item: the <u>Pipes and Junctions Panel</u>. When the Pipes and Junctions group has a green checkmark next to its name, all pipes and junctions are fully defined. When a red exclamation point is next to its name, there is at least one pipe or junction that is undefined. The model cannot run until all pipes and junctions are defined.

### **Related Topics**

Pipes and Junctions Panel 165

# **Pipes and Junctions Panel**

The Pipes and Junctions panel within Analysis Setup displays the status of pipes and junctions within the model.

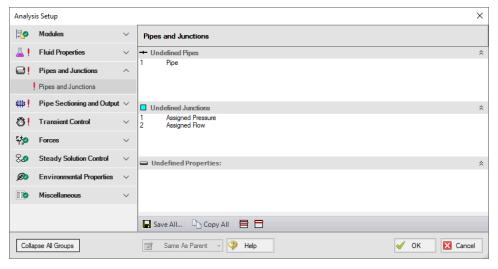


Figure 1: Default state of the Pipes and Junctions panel

This panel is made up of three sections:

- Undefined Pipes
- Undefined Junctions
- Undefined Properties

The Undefined Pipes and Undefined Junctions sections display the number and name of all pipes and junctions, respectively, that are not fully defined. If all pipes and junctions in the model are fully defined,

the messages "All Pipes Are Defined" and "All Junctions Are Defined" will be displayed. Clicking on the undefined pipe or junction will display the undefined properties in the list below, as shown in Figure 2. All undefined data for all objects can be saved to the file or copied to the clipboard. Any undefined object's Properties window can be launched by double-clicking the object's name in the list to finish defining the object.

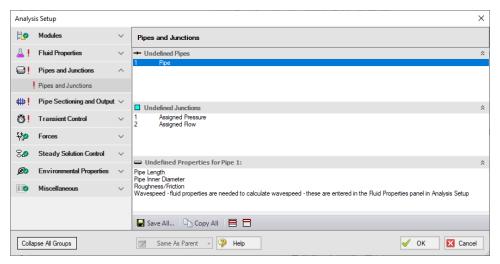


Figure 2: Pipes and Junctions panel with one pipe undefined and undefined properties displayed

## **Related Topics**

Pipes and Junctions Group 165

# **Pipe Sectioning and Output Group**

The Pipe Sectioning and Output Group in the Analysis Setup window has three items: the Sectioning panel, Output Pipe Stations panel, and Output Junctions panel. These panels control the sectioning used for the transient solution, as well as what output is saved to the file for the pipes and junctions.

- <u>Sectioning panel</u> Required panel. The pipe sectioning used for the transient Method of Characteristics solution is defined here. Some settings on this panel will change when the <u>PFA Module</u> is activated and enabled.
- Output Pipe Stations panel Optional panel. This panel controls which pipe stations are saved to file.
- Output Junctions panel Optional panel. This panel controls what transient junction output is saved to file, such as pump speed, valve Cv, etc.

#### **Related Topics**

Transient Control Group	173
Junction Transient Data	263

Infinite Pipe	265
Waterhammer Assistant	
Initiation of Transients	267
Multi-Condition Events	271

#### **Related Examples**

Beginner Valve Closure 766

## **Sectioning Panel**

Before running a transient simulation, the pipes must be sectioned as described in <u>Pipe Sectioning - Introduction to Method of Characteristics</u>. This forces a common time step, and forces the section length to be equal to the product of the pipe wavespeed and time step. The Sectioning panel controls how the pipes are sectioned.

Sectioning is a required item in the Analysis Setup window when transient simulation is enabled.

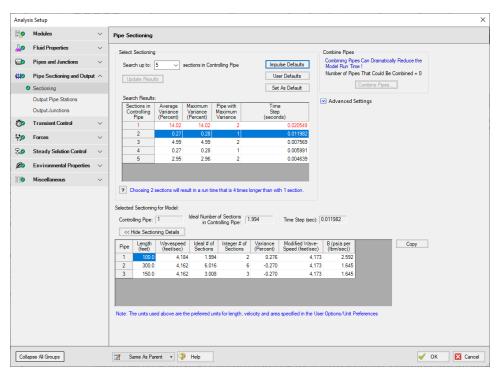


Figure 1: The Sectioning panel

This window automates the selection of an appropriate sectioning scheme for a particular model.

Clicking Update Results analyzes the system based on the length and wavespeed of every pipe. The sectioning window automatically selects the lowest number of sections in the controlling pipe that will produce a Maximum Variance below the accepted amount. This accepted amount defaults to 10%, but can be changed as discussed below in Sectioning Options. The meaning of Variance is discussed in <a href="Pipe">Pipe</a> Sectioning - Introduction to Method of Characteristics.

The Selected Sectioning for Model area shows the effects of the currently selected sectioning on the controlling pipe, as well as the overall time step required.

Note: Be careful when selecting the number of sections. The run time required increases with the number of sections squared, so the number of sections should be minimized where possible. There is not a direct correlation between number of sections and accuracy of results. It is not good practice to increase the number of sections to obtain more accurate results. For large models it may be wise to accept additional variance for the decrease in run time, at least for preliminary runs.

#### **Sectioning Options**

- Search up to X sections in Controlling Pipe the number of sectioning options to search up to can be defined here. This can help prevent unnecessary searching in large models, or allow additional sections in models where it is required.
- Combine Pipes The <u>Combine Pipes</u> utility is accessible here. Combining Pipes can greatly reduce model run time in many cases. See <u>Minor Wave Reflections</u>.
- Advanced Settings
  - Show Detailed Searching Options This allows for searching a certain range. This is useful if you do not want to spend time searching for low numbers of sections when it is already known that these are unacceptable.
  - Maximum Allowable Variance This has no effect on the model, it only affects which
    rows are deemed unacceptable (colored red) and which entry is automatically selected.
  - Search Options
    - Bandwidth How far away from the specified number of sections should be searched.
    - Increment How many individual points should be tested. The searching algorithm will check all of the pipes for all combinations in a 2\*Bandwidth range at Increment intervals. Small Increment and large Bandwidth could potentially find a better result at the cost of computational time.
- Show Sectioning Details This shows the resulting number of sections, variance, and other information about every pipe in the model for the selected sectioning.

### **Numbering Convention for Pipe Sectioning**

Once a pipe is broken into sections, computation takes place where the sections join together. These are called pipe *stations*. The total number of stations in a pipe is equal to the number of sections plus 1. The station at the beginning of the pipe is numbered zero.

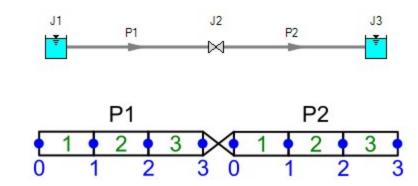


Figure 1: Computing Stations (blue) exist at the boundary of every section (green)

To observe parameters at the inlet or outlet of a junction, view the station adjoining the junction. In the above example, the inlet to the valve is **P1**, **Station 3** and the outlet is **P2**, **Station 0**.

#### **Related Topics**

Sectioning Panel with PFA Module 169
Pipe Sectioning - Introduction to Method of Characteristics 54

## **Sectioning Panel with PFA Module**

(<u>PFA module only</u>) In AFT Impulse (with or without the PFA module), the pipes are sectioned in order to comply with the Method of Characteristics. You can read about pipe sectioning in the <u>Method of Characteristics Pipe Sectioning topic</u>. Essentially, the pipe with the smallest L/a value is the controlling pipe, and the maximum time step will be equal to Equation 1.

$$\Delta t_{max} = rac{L}{a}igg|_{min}$$

In the traditional AFT Impulse, the Sectioning panel will display from one section in the controlling pipe (that is, the pipe with the least number of sections) to the specified number of sections in the controlling pipe.

However, in the PFA module, the pipe sectioning must be further refined to prevent any number of pipe sections in the controlling pipe that results in a time step larger than the Maximum Time Step Based on Cutoff Frequency, which is calculated using Equation 2.

$$dt = \frac{1}{6f_c} \tag{2}$$

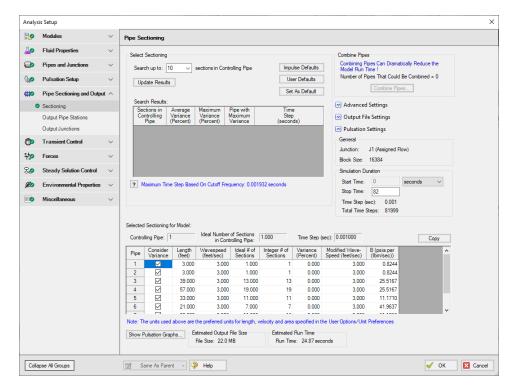


Figure 1 shows the modified Sectioning panel that is used in the PFA module.

Figure 1: Sectioning panel in the PFA Module

In Figure 1, this example shows that the when the controlling pipe has one section, the time step is still large enough for the Cutoff Frequency. However, if the Maximum Time Step Based on Cutoff Frequency was larger than the 0.001 seconds shown here, the option for one section in the controlling pipe would not be shown. Note that the number of sections in the controlling pipe can drastically affect the model run times, so it is recommended to select the smallest amount of sections in the controlling pipe as possible.

A feature unique to the PFA module in the Sectioning panel is the ability to exclude certain pipes in the sectioning variance or modification calculations. This allows the user to use pipes to model dampeners or devices that are not strictly a pipe. To exclude certain pipes from the sectioning calculations, ensure that the box next to the pipe in the Sectioning panel is unselected. These pipes will still be sectioned based on time step.

The Pulsation Settings section of the Sectioning panel automatically calculates the Block Size based on Equation 3.

The Sectioning panel allows you to specify the Simulation Duration. The minimum required Simulation Duration is automatically calculated.

**Note**: The Simulation Duration and Output File Setting inputs are located on the <u>Simulation Mode/Duration panel</u> when the PFA module is not activated.

Once the sectioning has been completed, click on the Show Pulsation Graphs icon on the bottom of the Sectioning panel to see graphs of the Pulse, the FFT of the Pulse, the LPF of the Pulse, and the FFT of the LPF. Close out of the graphs, and then click OK to accept the pipe sectioning.

When you exit the Sectioning panel after fully defining the sectioning, a message appears informing you that the PFA module will now place the forcing function onto the junction you selected as transient data. Click OK. You will notice that the forcing function has now been input in the specified junction Properties window on the Transient data tab.

**Note**: If the forcing function is being added to a pump junction the pump must be defined as a positive displacement pump with a steady flow rate. This requirement is in place to avoid artificial transients in the system.

### **Related Topics**

Sectioning Panel	167
Pipe Sectioning - Introduction to Method of Characteristics	54
PFA - Pulsation Frequency Analysis.	586
Pulse Setup Panel	178
PD Pump Settings Panel	179
Steady-State Pulsation Tolerance	594
PFA Pump RPM Evaluation	587
PFA Module Glossary	594
PD Pulsation Study - PFA	992
API 674 Evaluation	593

## Related Examples

PD Pulsation Study - PFA 992

# **Output Pipe Stations Panel**

The Output Pipe Stations panel allows specific calculation stations to be saved to the output file. Similar to only saving a subset of time steps, saving only certain stations reduces the amount of space required. This does not affect the results of the simulation.

For most purposes, saving only the Inlet and Outlet stations of each pipe is sufficient. There are several reasons to save more data than this:

• If you are interested in the transient behavior at a specific point other than the inlet or outlet, that point must be included. For example, an analysis of a long pipeline with the default options will not permit graphing the pressure over time at the center of the pipeline. Adding the appropriate station to the output file will allow this.

- Related, a profile graph of a pipe with many sections will become more representative of the simulation results if more points are available to plot.
- <u>Animating</u> a profile plot from the output file requires that all of the stations in the pipes composing the path are saved.

To change the saved stations for multiple pipes at once, check the box next to the pipes to be changed, then change the update the dropdown box next to "Change Selected Pipes To" to the desired option, and click the "Change Selected Pipes To" button to make the change.

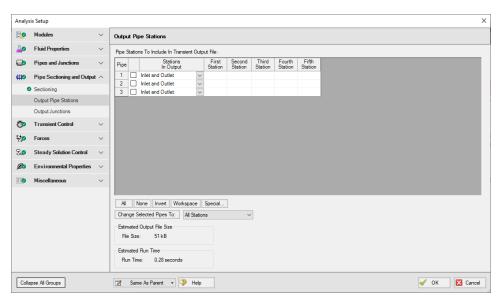


Figure 1: Output Pipe Stations panel

#### **Related Topics**

Animating Graph Results	77
Animating Visual Report Results	82
Graph Results Window	

#### Related Examples

Pump Startup with Event Transients 881

# **Output Junctions Panel**

The Output Junctions panel allows additional parameters to be saved to the output file for some junctions. In general, most relevant data can be obtained from the connected pipes. However, certain data is not available directly from the pipes - for example, Spray Discharge outflow or Pump speed.

The output saved from the Output Junctions panel allows Transient Junction graphs to be created for the listed parameters. By default all junction output will be saved except branch flow rate data. However, junc-

tion data can be excluded to reduce model run time and file size if the outputs for that junction are not required for analysis.

The Output Junctions panel for a model with Spray Discharge and Pump junction output being saved is shown below in Figure 1.

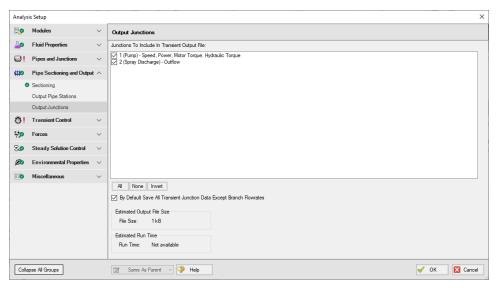


Figure 1: Output Junctions panel

### **Related Topics**

Graph Results Window	497
Graph Types	503

# **Transient Control Group**

The Transient Control group in <u>Analysis Setup</u> allows the user to specify transient parameters such as the simulation duration, cavitation model, and transient friction calculation method. Only the Simulation Mode/Duration panel is required to run the model.

- <u>Simulation Mode/Duration panel</u> Required panel. Contains the controls for simulation type, simulation duration, and options to save less output to file.
- <u>Cavitation panel</u> Optional panel. Allows specification of the cavitation model used and relevant model parameters.
- <u>Transient Friction panel</u> Optional panel. Allows selection of the transient friction calculation method.

## **Related Topics**

Pipe Sectioning and	Output	Group	166
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#### **Fundamental Modeling Concepts**

Junction Transient Data	263
Infinite Pipe	
Waterhammer Assistant	
Initiation of Transients	267
Multi-Condition Events	

#### Related Examples

## **Simulation Mode/Duration Panel**

This panel contains settings that are **required** for a transient simulation, most of which affect the simulation itself.

#### **Time Simulation**

The Time Simulation section defines the type of analysis that will be performed, Steady Only or Transient.

Transient selected by default. A transient simulation always performs a steady-state analysis first, and then proceeds to the transient solution. It can be useful for both design and troubleshooting purposes to run the steady simulation on its own.

These options can also be toggled from the Analysis menu Time Simulation item.

#### Simulation Duration

As the name implies, this setting controls the duration of the simulation. The total number of time steps required for the specified interval is shown. Note that the Start Time can be a value other than zero. This does not mean that the solver is able to start mid-transient. This is only a reference value, and will affect events defined according to the simulation time. If no such events exist, only the specified duration will impact the overall output.

#### Save Output to File

- Every Time Step Default selection. Every Time Step is saved to the output file. For long simulations, a very large number of time steps may be required. This will correspondingly require a very large amount of data if this is selected.
- Every X Time Steps To reduce file size, only a subset of the data can be saved to file. This will
  not affect the solution, but will affect the presentation of results in Output and Graph Results.
  Generally, transient behavior is sufficiently linear that this does not affect the interpretation of the
  results. However, in some instances especially when transient cavitation is present this may
  "skip over" short duration spikes in pressure. Note that the maximum and minimum values

reported in the Output tab are tracked throughout the simulation and remain valid regardless of this selection. Maximum and minimum lines on a profile graph may be affected, causing an apparent discrepancy.

#### Transient Simulation Estimations

- Estimated Output File Size The size of the resulting output file can be accurately estimated because it is known beforehand what data is being saved, for how many stations, and for how many time steps.
- Estimated Run Time The estimated time to run the model is much more difficult to estimate. This should be considered an extremely rough estimate a better estimate can be obtained by beginning the transient simulation and observing how long it takes to reach 2% complete. The transient simulation process is generally quite linear with time, so a complete solution will take approximately 50 times longer than this.

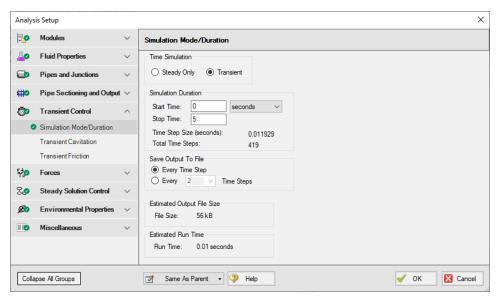


Figure 1: Simulation Mode/Duration panel

## **Related Topics**

Initiation of Transients 267

## **Transient Cavitation Panel**

The Transient Cavitation panel contains settings for the transient cavitation models.

<u>Transient Cavitation</u> modeling can be enabled or disabled using the check box next to Model Transient Cavitation. Transient cavitation modeling is enabled by default, and it is strongly recommended to keep it enabled. Some situations exist where it can be beneficial to disable cavitation modeling for troubleshooting purposes. When cavitation modeling is enabled, Impulse will use the fluid's vapor pressure and the

selected cavitation model to capture transient cavitation. When cavitation modeling is disabled, the Method of Characteristics solution will be allowed to calculate pressure below the fluid's vapor pressure and even below absolute zero.

Two <u>cavitation models</u> are available: the Discrete Vapor Cavity Model (DVCM) and the Discrete Gas Cavity Model (DGCM). DVCM is the default model due to the lower computational complexity and simulation run time.

DGCM is the more advanced model and contains several additional parameters which are all defined by default. The user can modify the DGCM parameters if desired, but the default values are strongly recommended.

Further detail regarding the transient cavitation models and inputs can be found on the <u>Cavitation Models</u> theory page.

#### **Related Topics**

57
660
87
802

#### **Related Blogs**

How does AFT Impulse model cavitation?

#### **Transient Friction Panel**

Impulse provides several options for modeling the pipe friction during the transient simulation:

- **Constant** The pipe frictional resistance (shear stress) obtained in the steady-state part of the simulation will be used as a constant in the transient part of the simulation
- **Time Varying** The pipe friction will differ for each pipe section because the flowrate (and hence Reynolds number) is varying along the pipe due to the fluid transient. Further, the resistance will vary with time as the flowrate changes.
  - Simple: A steady state approximation of the pipe frictional resistance (shear stress) will be
    calculated as the fluid velocity for each pipe station changes by more than 1%. In AFT
    Impulse 7 and earlier, this model was included as the "Use Variable Pipe Resistance"
    option.
  - Advanced Unsteady Brunone: This model uses the same calculation method as the Simple model described above, with the addition of an unsteady shear stress term which

varies based on the velocity at the current time step. The unsteady term is calculated using an unsteady friction model commonly referred to as the "Brunone" model. This calculation is a more theoretical model than the Simple Time Varying model, and should be used with caution. See Adamkowski and Lewandowski (2006) for more information.

#### Which Friction Model to Use

The three friction models available in AFT Impulse are each intended for different use cases.

The Constant friction model is best used when flow in the simulation stays in the turbulent or highly turbulent regimes. Here, pipe friction is either weakly dependent on flowrate (turbulent flow) or independent of flowrate (highly turbulent flow in the Fully Rough zone of the Moody chart). As a result, the friction factors determined in the steady state system likely remain valid throughout the transient simulation.

The Time Varying - Simple friction model is best used when zero or low flow is seen in some pipes either in the steady state system or in the transient simulation. This situation could arise when events like pump startups or valve closures are being modeled. Using the steady state friction factor throughout the transient simulation could lead to incorrect estimations of pressure drops in the system, especially when there is zero flow in a pipe during steady state.

The Time Varying - Advanced friction model is best used when it is important to account for the effects that a change in velocity have on pipe friction. The Time Varying - Simple model assumes that each velocity pipe friction factors are calculated for is a 'steady state' velocity, and that a change in fluid velocity does not lead to any additional friction losses other than the friction factor changing. The Time Varying - Advanced model adds in an unsteady shear stress term that helps to account for velocity changing. In models that see flow in a pipe change direction, this term can have a large impact on the transient results.

**Note:** Both Time Varying friction models require additional calculations and run time when compared to the Constant friction model. Experience suggests that the Time Varying - Simple model increases run time by 20% while the Time Varying - Advanced model increases run time by roughly a factor of three.

## Related Topics

Pressure 1	Drop in	Pipes -	Detaile	d I	Discussion	24	4(
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## Related Blogs

Five Fantastic New Features for Fast Fluid Transients: Impulse 8
When Should You Use Variable Pipe Resistance?

# **Pulsation Setup Group**

(<u>PFA module only</u>) The Pulsation Setup group in <u>Analysis Setup</u> allows you to define the pulsation analysis parameters.

There are two panels which are required for frequency analysis with a PD pump.

- <u>Pulse Setup panel</u> Required panel. The Pulse Setup panel allows the user to define properties of the pulse including the source, cutoff frequency, low-pass filtering, and magnitude.
- PD Pump Settings panel Optional panel. This panel is only required if the pulsation source is specifed as a PD pump.

#### **Related Examples**

PD Pulsation Study - PFA 992

## **Pulse Setup Panel**

(<u>PFA module only</u>) The Pulse Setup panel allows the user to define properties of the pulse including the source, cutoff frequency, low-pass filtering, and magnitude.

#### **Pulse Properties**

The Pulse Properties section allows you to specify the junction that will act as the source of the pulse, as well as the start time and magnitude of the pulse. By default, the magnitude of the pulse is twice the steady-state flow, but you have the option to define this magnitude as "User Specified". This pulse will be assumed to last for two time steps and then return to steady-state flow. The pulse can only be applied to specific junctions, including a fixed flow pump or an assigned flow junction (these can be specified on a fixed steady mass flow or volumetric flow basis).

#### **Cutoff Frequency**

The PFA module will filter out content above the cut-off frequency (the expected maximum frequency) while passing content below this frequency through. If the pulsation source has been modeled as a PD pump, the cutoff frequency will be calculated using Equation 1.

$$f_c = rac{n\,N}{10} + \left( Pump\ Speed\ Buffer * rac{n\,N}{10} 
ight)$$
 (1)

#### Where:

- n is the number of pump heads
- N is the pump speed

Equation 1 is a typical rule-of-thumb that is somewhat arbitrary. As the analyst, you may have good reason to select a value different from this, so the option to define a User Specified Cutoff Frequency is also available.

### Low-Pass Filtering

Frequencies above the cutoff frequency are not of interest for pulsation analysis, so a low pass filter is applied to simplify the analysis.

The filter type is the filter used to calculate which signals to pass. The Chebyshev filter is the only filter available in the PFA module. The default low-pass filter settings should be sufficient for most analyses. These settings should not be changed without an understanding of digital signal processing, such as can be found in Vazquez et. al, 2012.

#### **Pulsation Source**

The pulsation source section allows you to specify what will be applying the pulsation. Most commonly, users model the pulsation caused by a PD pump. Specifying the Pulsation Source as a PD Pump and inputting the number of heads, the pump speed, and speed buffer will allow the PFA module to automatically calculate the cutoff frequency. The speed buffer default is 15%, and this accounts for modeling uncertainties. This buffer is customizable.

Modeling the pulsation source as Other is used if the pulsation results from something other than a pump, such as a valve that is chattering. If this option is used, the natural frequencies can be graphed, but other PD Pump specific features will not be available.

### **Related Topics**

PD Pump Settings Panel	179
PFA - Pulsation Frequency Analysis	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Pump RPM Evaluation	587
PFA Module Glossary	594
PD Pulsation Study - PFA	992
API 674 Evaluation	593

#### **Related Examples**

PL	) Pulsation Study	7 - PFA	99	)′_	<u> </u>
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# **PD Pump Settings Panel**

If a PD pump is the source of pulsation, the PD Pump Settings panel is required to calculate the pump flow forcing function which is used in the Pump Speed child scenarios.

The required pump properties are as follows:

- Minimum Pump Speed affects the lower range of pump speeds at user-selected frequencies after the model has been run.
- Bore diameter of PD pump bore
- Stroke pump stroke length
- Rod Length connecting rod length of pump slider crank
- Clearance clearance ratio of cylinder expressed in volume units or percent of swept volume (dead volume/swept volume), also often referred to as Dead Volume in literature
- Suction Pressure average suction pressure
- Discharge Pressure average discharge pressure

#### **Related Topics**

Pulse Setup Panel	178
PFA - Pulsation Frequency Analysis	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Pump RPM Evaluation	587
PFA Module Glossary	594
PD Pulsation Study - PFA	992
API 674 Evaluation	593

### **Related Examples**

PD Pulsation Study - PFA 992

# **Forces Group**

The Forces group in <u>Analysis Setup</u> has one item: the <u>Forces panel</u>. By default, the Forces group is fully defined and will have a green checkmark next to its name.

#### **Related Examples**

Valve Closure with Pipe Forces 967

#### **Force Definitions Panel**

AFT Impulse includes the ability to calculate dynamic, unbalanced hydraulic forces. These unbalanced forces occur when a transient pressure wave passes through a portion of the system.

**Note:** As AFT Impulse is only a hydraulic solver, only hydraulic forces are accounted for. AFT Impulse is not a pipe stress analyzer and as such does not have the ability to directly model piping supports or similar objects. Hydraulic force files can be generated for <a href="import into software">import into software</a> designed for force analysis.

## **Defining Force Sets**

In order to process force data, the locations where the forces are to be calculated must be defined. Force Sets can be defined either from the Workspace or from the Force Definitions panel of the Forces group in Analysis Setup.

#### **Defining from Analysis Setup**

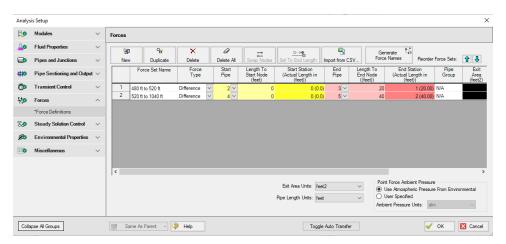


Figure 1: Force set data is defined on the Forces panel in the Analysis Setup window

- New Add a new force set to the table
- Duplicate Copy an existing force set
- Delete/Delete All Remove force sets
- **Swap Nodes** The calculation will be the same, but the sign of the force will be reversed. This may be important for proper interpretation of results or for exporting data to other applications.
- Set To End Length Automatically set the selected length field to the pipe length
- Import from CSV If force sets are defined in another application or by hand they can easily be imported with a comma separated value file. Click the Import from CSV button for an explanation on the required format.
- Generate Force Names Automatically changes the names for the selected force sets to "upstream junction name - downstream junction name" using the names from the connected junctions on the workspace.
- Point Force Ambient Pressure If using a Point force set, the ambient pressure is required to
  calculate the force balance. This defaults to the Environmental Properties panel value, but can be
  changed here.

Each individual force set has a number of required parameters:

- **Force Type** There are several force set types available. They are described in detail in <u>Force</u> Set Types.
- Force Set Name A unique name for the force set.
- Start Pipe Where the first (only for Point type) node is located.
- Length To Start Node The length from the beginning of the pipe to where the force set starts.
- Start Station (Actual Length) Because calculations must be performed at calculation stations (nodes), the exact length entered in the previous field may not be a valid calculation point. In this case, the nearest valid node will automatically be determined and displayed here. Keep in mind that the actual force set is between the two "Actual Length" fields, and can be different than the entered values.
- **End Pipe** The second (for difference types) node. Note that the selection must be valid for the specified force type. See Force Set Types.
- Length To End Node The length from the start of the pipe to the end node.
- End Station (Actual Length) As described above, the nearest calculation station to the entered length.
- Pipe Group For force sets across 3+ pipes, a group is required and is selected here.
- Exit Area For Exit type forces, an exit area is required.
- Force Unit Vector Coordinates Define unit vectors for your linear pipe to give the resulting forces a three-dimensional direction. Impulse is still only a one-dimensional fluid modeling software, and specifying a unit vector will not change the force calculations. However, by defining the XYZ vector for a given force set, that data can be brought into other software for further analysis using the <a href="Export Force Data">Export Force Data</a> tool. These unit vectors should be defined based on the coordinate system in the force stress analyzing software that the force sets will be exported to.

#### **Defining from the Workspace**

Force Sets for individual pipes can be defined directly from the workspace by right-clicking on a selected pipe. Choose the Create Force Set With Selected Pipe... option to launch the Create Force Set window, shown below in Figure 2. If multiple pipes are selected, an individual Difference Force Set will be created for each pipe applying the specified settings for each.

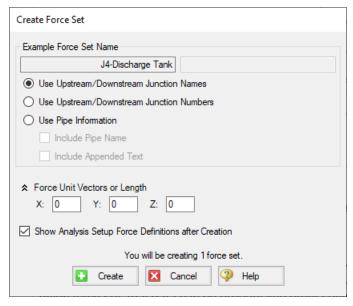


Figure 2: Create Force Set window in the Workspace

Each force has several of required and optional parameters:

- **Pipe Name** If the pipe has a name entered other than 'Pipe', the user can choose whether to include that pipe name or not in the Force Set name.
- Force Set Name Users can add a name for the Force Set to better organize and manage Force Sets in the model.
- Force Unit Vectors or Length Define unit vectors for your linear pipe to give the resulting forces a three-dimensional direction. Impulse still only a one-dimensional fluid modeling software, and specifying a unit vector will not change the force calculations. However, by defining the XYZ vector for a given force set, that data can be brought into other software for further analysis using the <a href="Export Force Data">Export Force Data</a> tool. These unit vectors should be defined based on the coordinate system in the force stress analyzing software that the force sets will be exported to.
- Show Force Definitions panel after Creation If checked the user will be brought to the Force Definitions panel to view all Force Set information defined for that scenario.

## **Related Topics**

Transient Forces	60
Related Examples	
Valve Closure with Pine Forces	96′

# **Steady Solution Control Group**

The user has control over a number of parameters that influence numerical convergence of the steady state solution.

Note: These values should only be changed by experienced users or under advisement by AFT Support. Poorly defined Solution Control settings can cause the model to converge on an incorrect solution without warning messages.

- <u>Tolerance panel</u> The iterative tolerances that define convergence for the steady state solution can be defined on this panel.
- Iterations panel Additional iteration controls that can affect whether or not a model converges for the steady state, or how quickly it will converge, can be defined here. Most settings on this panel will not affect the final result.

## **Related Blogs**

Having model convergence problems? Start here!

## **Tolerance Panel**

An iterative approach is used to obtain pipe flow solutions. When approaching any analysis iteratively, a stopping point must be defined. The simplest approach is to stop after a certain number of iterations. However, this either results in uncertain results because the result is still changing, or wasted processing time because there are too many iterations.

A solution is to use *iterative tolerance*. This tolerance is related to the change between iterations. When this change is smaller than the iterative tolerance, the solution is said to be *converged*. These settings are specified in the Tolerance panel.

# **Tolerance and Solution Accuracy**

Iterative tolerance does not have any relationship to an engineering tolerance.

An engineering tolerance is a familiar term to most engineers - it is a permissible limit in variation of a parameter. A simple example is the length of a steel bar - an engineer might specify that this length must be  $3 \pm 0.01$  meters. A steel bar manufactured by this specification is known to be within the engineering tolerance of the "true" or desired length. In other words, engineering tolerance describes an accuracy.

*Iterative tolerances* **do not** directly describe an accuracy. Convergence **only** means that the change between iterations was within the specified limit.

With sound iterative methods, and an appropriately specified iterative tolerance, the iterative solution will be close to the true solution. However, even with good settings, the iterative tolerance does not define *how close* the results are to the true solution.

If there is concern that the results may not be close enough to the true answer, the tolerances could be lowered and the results compared. If the results do not change appreciably, an appropriate tolerance was likely selected.

#### **Avoiding False Convergence**

It is important to keep the tolerance at least one order of magnitude smaller (two orders or more is recommended) than the <u>relaxation</u>. A false convergence can occur when the change from the old value to the new value is small enough to be within the tolerance because it is restricted by the relaxation. False convergence in the steady state can lead to <u>artificial transients</u> in the Transient Solver.

#### **Absolute Tolerance**

The **absolute change method** is generally more reliable for iterative solvers like the steady state solver for AFT Impulse because it is less sensitive to the magnitude of the solution, whether close to zero or very large. However, in principle, specifying absolute tolerance requires some knowledge of the final solution. If you specify mass flow convergence as sufficient when the flow no longer changes by 1 lbm/sec each iteration, then your solution will be compromised if the magnitude is also near 1 lbm/sec. In this case it would be better to set the tolerance 3 or 4 orders of magnitude below the solution.

#### **Relative Tolerance**

**Relative tolerances**, on the other hand, only check the relative change of the number. That is, each successive change is divided by the number itself. This removes the requirement to be knowledgeable about the steady state solution, but can give trouble for problems where one of the solutions is too close to zero (because the change is divided by a number close to zero, making a very large number).

There are options for combining absolute and relative tolerance. You can tell AFT Impulse to assess convergence based on whether either an absolute or relative criteria is satisfied, or whether both absolute and relative criteria are satisfied.

Table 1 shows an example of how the four different criteria would be applied to a flow rate iterations.

Table 1: Example of four tolerance methods for a mass flow rate example. Absolute tolerance = 0.0005 lbm/s,

Relative tolerance = 0.0001

Iteration #	Mass Flow Rate (Ibm/s)	Relative Change	Absolute Change (Ibm/s)	Meets Abs. Tolerance?	Meets Rel. Tolerance?	Meets Abs. OR Rel. Tolerance	Meets Abs. AND Rel. Tolerance
1	20.0000	-	-	-	-	-	-
2	12.0000	0.666667	8.000000	NO	NO	NO	NO
3	14.0000	0.142857	2.000000	NO	NO	NO	NO
4	13.5000	0.037037	0.500000	NO	NO	NO	NO
5	13.6000	0.007353	0.100000	NO	NO	NO	NO
6	13.5900	0.000736	0.010000	NO	NO	NO	NO
7	13.5913	0.000096	0.000130	NO	YES	YES	NO
8	13.5907	0.000044	0.000600	NO	YES	YES	NO
9	13.5909	0.000015	0.000200	YES	YES	YES	YES

#### **Related Topics**

Try Absolute Tolerance 736
Setting relaxation lower than relative pressure flow tolerance gives unreliable results 699

## **Related Blogs**

Having model convergence problems? Start here!

#### **Iterations Panel**

#### Relaxation

Relaxation slows iterative progress toward a solution reducing the destabilizing effect of non-linear systems. By default, the Solver implements an adaptive relaxation scheme that reduces the relaxation dynamically in response to highly non-linear features of the problem. Relaxation can be directly specified in the Iterations panel.

When applied to the flow solution, relaxation *r* is used as follows:

$$\dot{m}_{new} = r \left( \dot{m}_{new} - \dot{m}_{old} 
ight) + \dot{m}_{old}$$

A relaxation of 1 is the same as no relaxation. Each iteration's prediction is used directly in the next iteration.

A relaxation of 0 is not allowed, as this would prevent the parameter from changing.

- Flow Rate Relaxation For highly non-linear systems, a flow rate relaxation of 0.1 is advised. Experience shows that using flow rate relaxation factors between 0.5 and 1 has limited usefulness. If a flow rate relaxation of 1 does not work, you should generally try flow rate relaxation parameters between 0.1 and 0.5. In more extreme cases, a flow rate relaxation factor smaller than 0.1 may be required.
- **Pressure Relaxation** Because of the nature of the matrix solver, experience indicates that if pressure relaxation is used, it should **always** be set to 0.5 **or** 1 to maintain stability.

#### **Iteration Limit**

- **Maximum Iterations** 50000 by default, sufficient for the vast majority of models. Most models converge in a relatively small number of iterations. This limit does not directly affect the solution.
- Iteration Span for AutoDetect If the Solver detects that no meaningful progress has been made to convergence within this many iterations, relaxation is automatically lowered. This also automatically adjusts tolerance.

#### **Matrix Method**

<u>Network analysis</u> requires solving complex matrices potentially thousands of times. Different methods may solve faster or slower, but have no bearing on results. The default method of Gaussian Elimination is very robust and usually provides the fastest convergence.

## **Iteration History**

Iteration History shows a history of which pipe or junction is most <u>out of tolerance</u>, which is helpful for troubleshooting.

#### Related Topics

Lower the Flow Rate Relaxation	736
Review the Iteration History	737
Setting relaxation lower than relative pressure flow tolerance gives unreliable results	
Solution Progress Window	468

#### Related Blogs

Having model convergence problems? Start here!

# **Environmental Properties Group**

The Environmental Properties group in <u>Analysis Setup</u> has one item: <u>Environmental Properties panel</u>. By default, the Environmental Properties group is fully defined and will have a green checkmark next to its

name.

#### Related Topics

Environmental Properties Panel 188

# **Environmental Properties Panel**

The Environmental Properties panel, shown in Figure 1, controls the definition of the atmospheric pressure, gravitational acceleration, and transition Reynolds number used to model the system.

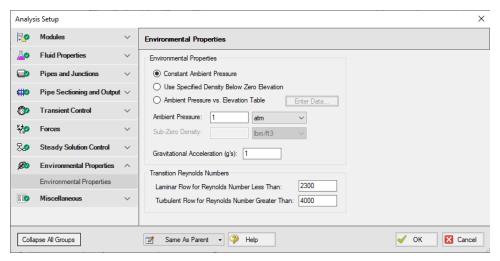


Figure 1: Default state of the Environmental Properties Panel

### **Environmental Properties**

Specify the ambient pressure and gravitational acceleration values for the solver to use in the calculations. By default, these values are 1 atm and 1 g, respectively.

#### **Ambient Pressure**

AFT Impulse uses a default atmospheric pressure of 1 standard earth atmosphere, or 14.696 psia. This pressure is also used to convert absolute pressures to gauge pressures. Keep in mind that atmospheric pressure varies with altitude. A project at Sea Level should not have the same atmospheric pressure as a project at 8500 feet. Impulse can adjust the atmospheric pressure automatically using the Ambient Pressure vs. Elevation Table option. Users can input a pressure profile to adjust ambient pressure depending on a junction's elevation.

#### **Gravitational Acceleration**

The default for gravitational acceleration is 1 standard earth gravitational acceleration, or 32.174 ft/s<sup>2</sup>. You can change this to a multiple of standard earth accelerations (that is, number of g's) according to the design environment for your system. In principle, the body force on a fluid system does not have to be due to gravity.

If the Variable g feature in the <u>Waterhammer</u> section of User Options is enabled, users are also able to add a transient to the gravitational acceleration. This could be used for systems in rockets or on a centrifuge.

#### **Transition Reynolds Number**

AFT Impulse allows you to modify the transition Reynolds numbers. The default values are Reynolds number less than 2300 is laminar and greater than 4000 is turbulent. In the transition zone a linear interpolation is assumed. This applies for friction factors.

#### **Related Topics**

Environmental Properties Group	18	37
Head output does not have meaning for zero g systems.	71	12

# **Miscellaneous Group**

The Miscellaneous group contains settings that are used infrequently. By default, the Miscellaneous Group is fully defined, with a green checkmark next to its name, without any additional input from the user.

The Miscellaneous group has three panels:

- <u>Artificial Transient Detection panel</u> Contains controls to determine when an artificial transient has occurred and to help troubleshoot artificial transients
- Threading panel Allows the user to enable or disable threading for the transient solver
- Advanced Parameters panel Contains advanced parameters that can be used for troubleshooting purposes

## **Related Blogs**

Are you for real? Understanding and Troubleshooting Artificial Transients in AFT Impulse

## **Artificial Transient Detection Panel**

Artificial Transients are non-real fluid transients that occur when the steady-state results do not match the initial step of the transient calculation. This mismatch will propagate an artificial wave through the system. If this Artificial Transient has significant magnitude and is not detected, it will interact with the real, physical transients being modeled and affect the results.

After the steady-state simulation has been completed, the results will be used as the initial conditions for the <a href="Method of Characteristics">Method of Characteristics</a> solution. To check for an Artificial Transient, the Method of Characteristics solution is allowed to proceed a single time step without any user transients applied. Because the system should remain steady-state without any imposed transients, the results after this "zero time step computation" should not change.

The relative change in pressure and flow from steady-state to this "zero time step" is determined for each calculation station. If any of these changes exceed the **Artificial Transient Criteria**, the simulation will be halted.

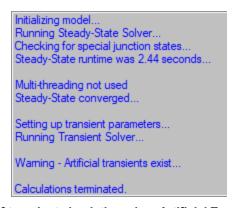


Figure 1: Halting of transient simulation when Artificial Transients are detected

Due to the nature of the changing calculation methods, it is possible that negligible differences between the two solutions will exist. While technically any difference no matter how small is an Artificial Transient, small differences are unavoidable in practice due to the differing solution methods. For this reason, the values are allowed to change within some tolerance. The Artificial Transient Detection panel provides several options to help troubleshoot and resolve artificial transients:

**Note**: See the <u>Troubleshooting Artificial Transients</u> topic for more information on how to change these settings appropriately

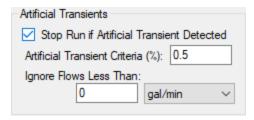


Figure 2: Default detection settings

- Stop Run if Artificial Transients Detected The one and only reason for this option to be disabled is for troubleshooting the cause of an Artificial Transient (see below). It should never be left disabled for non-troubleshooting simulations.
- Artificial Transient Criteria (%) The relative change that is considered small enough to ignore. For some models, it may be reasonable to increase this value. However, this depends in part on

- the nature of the Artificial Transient. In particular, it should be clear that allowing the Artificial Transient does not significantly impact the results.
- Ignore Flows Less Than Extremely small changes in flow can still be relatively high on a relative basis. For this reason, there may be Artificial Transients that meet the Artificial Transient Criteria but still have very little impact on the model. If this occurs in the model, small flows can be ignored in the detection, allowing the calculation to proceed. Again, when modifying this value it should be clear that the results are not significantly affected.

## **Related Topics**

Troubleshooting Artificial Transients	93
Artificial Transient Initial pressure conditions at Pipe X Station Y are not steady Error	
Z	698

## **Related Blogs**

Are you for real? Understanding and Troubleshooting Artificial Transients in AFT Impulse

# **Threading Panel**

Threading is enabled by default to decrease the run time of Impulse models, but can be turned off here if desired. Threading does not affect results.

# **Advanced Parameters Panel**

Advanced settings can be changed here. Users are strongly encouraged not to change these settings from their defaults unless directed by AFT Support or for troubleshooting purposes.

# **Working with Pipe and Junction Objects**

This section focuses on interactions with the Pipe and Junction objects in the AFT Impulse workspace. Topics include how to create pipes and junction objects, how to alter junctions already on the workspace, and how to ensure the inputs for objects are both correct and complete.

#### **Contents**

Selecting and Finding Objects		
Pipe Drawing Modes	197	

# **Selecting and Finding Objects**

AFT Impulse has a number of methods to assist in selecting multiple objects at once as well as finding objects for recall later. The contents of this section can be broken down into the two categories shown below. Follow the links to learn more.

- Methods for selecting objects
  - · Select Flow Path
  - · Select Special
  - Groups
- Methods for finding objects
  - · Workspace Find
  - · Workspace Search
  - · Find from Model Data or Output
  - · Jump Feature
  - Bookmarks

#### **Related Topics**

Working with Pipe and Junction Objects	192
Pipe Drawing Modes	197
Global Edit	
Selecting Objects	193
Finding Objects	195
Groups	196

# **Selecting Objects**

A single left click on any object will select that object.

Selecting multiple objects can be accomplished by:

- Holding the shift or control key and left clicking on objects
- Dragging the cursor over the objects, creating a selection area
  - Dragging left-to-right creates a selection area that will only select objects entirely bounded by the area
  - Dragging right-to-left creates a selection area that selects any objects completely or partially inside the area
- Using Select All from the Edit Menu, right-clicking on Workspace to open context menu, or keyboard shortcut (Ctrl-A)
- Using Select Last Selection from the Edit Menu or with F12 to reselect the previously selected objects
- Using Select Flow Path
- Using Select Special
- By selecting a Group

#### **Select Flow Path**

A flow path is a sequence of pipes and junctions where there is no branching or flow sources or sinks.

The pipes and/or junctions in a flow path may all be easily selected by selecting a pipe on the Workspace then clicking the Select Flow Path item on the <u>Edit menu</u>, <u>Toolbar</u>, or the right-click context menu.

This feature is very useful in duplicating or deleting sequences of pipes and junctions. It can also be used to quickly define groups for graphing or for selected Output or Model Data listings.

## Select Special

Select Special is a tool for selecting or deselecting <u>objects</u> based on certain criteria. It can be opened from all windows/menus that give you the option to choose what pipes and/or junctions are selected. These windows/menus include the Output Control window, the Model Data window, the Visual Report Control window, the Select Graph Data window, the <u>Edit menu</u>, right clicking on the <u>Workspace</u>, or pressing F6 on the keyboard.

Once Select Special is open, all pipe names and numbers and junction names and numbers are shown in numerical order under Pipe Selections and Junction Selections, respectively. At the top of the Select Special window is the Selection Type option. This option allows you to choose what criteria you would like to use to select certain pipes and junctions. You can choose from the following criteria to select certain pipes and/or junctions.

- Selected on Workspace
- Closed in Model

- Special Conditions Set
- Number Range
- Junction Type
- Pipe Input Properties
- Zero-length Connectors
- Notes
- Undefined Objects
- User-Colored Pipes
- Transient Data Exists
- Groups
- Pipe Output Properties (Only available when output is available)
- Junction Output Properties (Only available when output is available)

Choosing certain Selection Types will prompt a second or sometimes third option below the Selection Type to allow you to further specify the type of pipe or junction you want. For example, selecting Junction Type in the Selection Type box will prompt the Junction Type box to appear. The Junction Type box will allow you to specify what type of junctions you would like to select.

By default, the Selection Type is Selected on Workspace and any pipes or junctions selected on the Workspace are selected in the Select Special window with a black check mark next to the box corresponding to the pipe or junction.

Once you have fully specified the Selection Type, you must click Select Pipes and/or Select Junctions to automatically select the corresponding objects.

The selected pipes and junctions under Pipe Selections and Junction Selections do not automatically become unselected when you switch from one Selection Type to another. Therefore, you must first choose Deselect Pipes and/or Deselect Junctions located above the Pipe Selections and Junction Selections boxes, respectively. For example, if you select all of the pipes on the Workspace prior to opening the Select Special window, all of the pipes will be selected in the Select Special window when you open it. If you then choose Junction Type as the Selection Type and then specify All Junctions as the Junction Type, all junctions will be selected under Junction Selections, but all pipes previously selected will also remain selected. In this example, if you would like only junctions to be selected with none of the selected pipes on the Workspace to be selected in the Select Special window, first click the Deselect Pipes button, which is located above the Pipe Selections list.

Options to select all pipes/junctions, to deselect all pipes/junctions, and to invert the selected pipes/junctions are located below both Pipe Selections and Junction Selections boxes. Inverting the pipes/junctions deselects all currently selected pipes/junctions and selects all currently deselected pipes/junctions. This feature is helpful if you want to select all pipes/junctions that **do not** fit a certain criteria. For example, if you want to select all open objects in the model, you could specify Closed in Model in the Selection Type box, then click Select Pipes and Select Junctions. All pipes and junctions that are closed in the model will be selected. Because you want to select all open pipes and junctions in the model but only the closed pipes and junctions are selected, you would simply click Invert below both the Pipe Selections and Junction Selections lists to deselect all closed pipes and junctions and select all open pipes and junctions.

#### **Related Topics**

Selecting and Finding Objects	192
Finding Objects.	
Groups	

# **Finding Objects**

#### **Workspace Find**

The Find window utility helps you find a particular pipe or junction by its ID number and name. The Find utility becomes more useful for models that expand over multiple Workspace pages.

You can access the Find utility by selecting Find on the <u>View menu</u>, by clicking the button on the <u>Toolbar</u>, or by using the keyboard shortcut "Ctrl+F". After you double click on the pipe or junction you are searching for in the Find utility or when you click the Find button, the Workspace is moved so that the pipe or junction is located near the center of the screen. Additionally, the pipe or junction you are searching for is selected in the <u>Selected Items color specified in the <u>User Options</u> window in the <u>Tools menu</u>. By default, this color is red.</u>

#### **Workspace Search**

The Search window utility helps you search for a particular pipe or junction by its ID number, name, or notes you have inputted in the properties window. The Search utility becomes more useful for models that expand over multiple Workspace pages.

You can access the Search on the Common <u>Toolbar</u>. The search feature will list all objects related to your search term beneath itself in a list of search results. You can hover over each search results to see a preview of input and output (if the model has been run). Clicking on or pressing enter while the object is highlighted in the search results will select the object in the workspace and center the focus of the workspace on the object.

#### **Find From Model Data or Output**

Objects can be quickly located on the Workspace by right-clicking on a cell in Model Data or row header in Output and selecting "Find on Workspace..." the view will change to show the Workspace, with the object of interest selected.

#### **Jump Feature**

By clicking the Jump button in a <u>Properties window</u>, you can move directly to another Properties Window of another a pipe or junction that you specify.

The Jump button is located in the upper right corner of the Properties Window.

#### **Bookmarks**

Use the Bookmark tools on the View menu to set Bookmarks and to display different bookmarked pipes or junctions.

Bookmarks can be added on the <u>Workspace</u> in relation to individual pipes or junctions. You can quickly navigate around the Workspace by moving from Bookmark to Bookmark.

## **Related Topics**

Selecting and Finding Objects	192
Selecting Objects.	
Groups	196

# **Groups**

Groups of <u>pipes and junctions</u> can be named for later recall. This is done using the Group tools on the Edit menu. The easiest way to create a named Group is as follows:

- 1. First select the the pipes and junctions you want in the group
- 2. Choose Groups -> Create from the Edit menu.
- 3. You will be prompted for a name for the group. Enter a meaningful name and click OK.
- 4. The Group Manager then opens. The selection of pipes and junctions in the Group will match those currently selected on the Workspace. If you want to modify the selections once more, you can do it here.

You can include Subgroups inside of your Groups. Subgroups are existing Groups. If a Group contains one or more Subgroups and the Group is selected on the Workspace, then all pipes and junctions in the Group and Subgroup(s) will be selected. Additionally, if you include a Subgroup in your Group and then later change the contents of the Subgroup, the Group that contains the Subgroup will also be changed.

After you have created a Group, you can then quickly reselect that Group of pipes or junctions on the Workspace by choosing Group -> Select from the Edit menu and choosing the name of the Group.

The Group Manager can be opened by choosing Group -> Manager from the Edit menu. The Group Manager allows you to modify, create, delete or rename Groups.

Another place that Groups can be selected from is in the Select Special window.

# **Related Topics**

Selecting and Finding Objects	192
Selecting Objects	
Finding Objects.	

# **Pipe Drawing Modes**

AFT Impulse has 3 different pipe drawing modes. These pipe drawing modes are

- 2D Freeform
- 2D Orthogonal
- Isometric

This section will discuss the features of each drawing mode as well as how to adjust the pipe presentation in each including Snap to Grid.

## **Related Topics**

Working with Pipe and Junction Objects	192
Selecting and Finding Objects.	
Global Edit	
Snap to Grid	197
2D Freeform Grid	
2D Orthogonal	
Isometric	201

## **Related Examples**

Valve	Closure w	ith Pipe	Forces	967
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## **Related Blogs**

Iso love the new Pipe Drawing Mode!

# **Snap to Grid**

Toggled from Arrange > Snap to Grid.

All junctions, pipe endpoints, and pipe verticies will be snapped to the grid intersection points when Snap to Grid is on. Turning Snap to Grid on in an existing model will optionally attempt to move all existing junctions to the grid points.

#### **Related Topics**

Pipe Drawing Modes	197
2D Freeform Grid	
2D Orthogonal	199
Isometric	

# 2D Freeform Grid

The standard grid in AFT Impulse, enabled by default in the Arrange -> Pipe Drawing Mode menu.

This Pipe Drawing Mode allows placing pipes or junctions anywhere on the Workspace, with pipes at any angle.

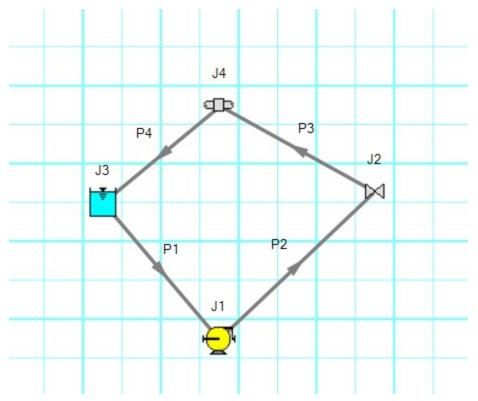


Figure 1: 2D Freeform with Snap to Grid off

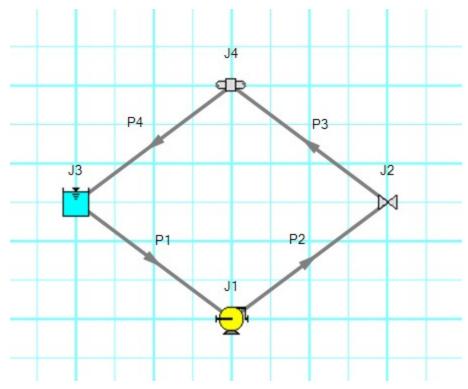


Figure 2: 2D Freeform with Snap to Grid on

## **Related Topics**

Pipe Drawing Modes	197
Snap to Grid	197
2D Orthogonal	199
Isometric	

# **2D Orthogonal**

The 2D Orthogonal Pipe Drawing Mode forces all pipes drawn in the model to be either horizontal or vertical. This is enabled in the Arrange -> Pipe Drawing Mode menu.

In 2D Orthogonal mode, segments are automatically inserted into pipes to enforce drawing only along the horizontal and vertical.

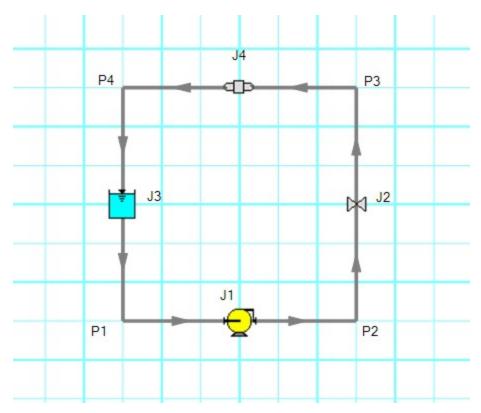


Figure 1: Model in 2D Orthogonal mode with Snap to Grid on

# **Tips for Using the Orthogonal Drawing Feature**

Orthogonal drawing can create some confusion for the user because segments from different pipes may overlap each other and hence become indistinguishable.

- Use the Add/Remove Segments button to add new vertices
- Use a fine grid and Snap to Grid features
- If you have a junction with several connecting pipes that interfere, enlarge the junction to 150% or 200% of normal size

## **Related Topics**

Pipe Drawing Modes	197
Snap to Grid	
2D Freeform Grid	198
Isometric	201

# **Isometric**

AFT Impulse allows the user to place pipe or junction objects anywhere in the Workspace.

In order to make building clean looking models easier, objects are snapped to the 2D Freeform grid by default. However, it may be convenient or desired to demonstrate the three dimensional nature of a system. A typical 2D grid has two sets of gridlines representing the x and y axes. An isometric grid has three sets of gridlines that are offset by 60°, representing the x, y, and z axes.

Enable the isometric grid by selecting Pipe Drawing Mode -> Isometric from the Arrange menu. There will be a prompt about converting non-isometric pipes - this is a required step, but may result in some unintended object placement. It is best practice to set the grid type before building a model and retain that type of grid if possible. It is also very helpful to show the Grid (Arrange -> Show Grid) when building an isometric model.

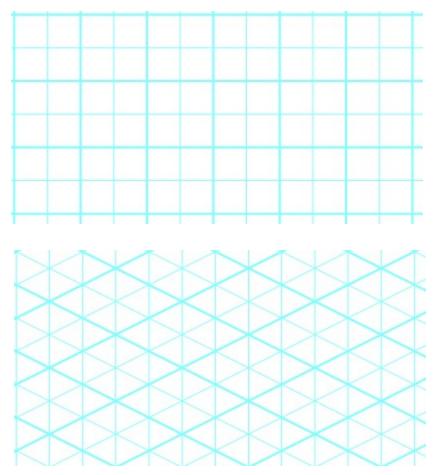


Figure 1: 2D (left) and isometric (right) grids

When drawing on the isometric grid, pipes are automatically segmented to lie on the gridlines as shown below. Dragging one of the handles on the pipe shows a preview line of where the pipe will be placed if adjustment needs to be made.

The placement of the preview line can be cycled through all possibilities by pressing the arrow keys or by scrolling the mouse scroll wheel.

Holding the alt key while dragging a pipe endpoint will retain the existing vertex and automatically add a new segment to the pipe - the placement of the line can be controlled with the arrow keys or scroll wheel as before.

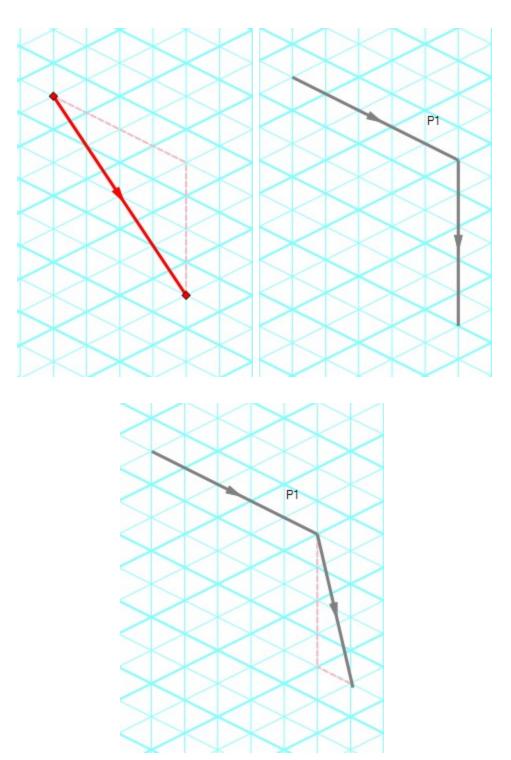


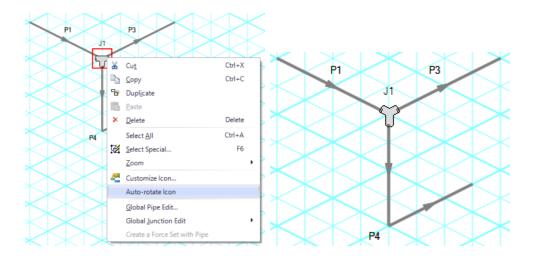
Figure 2: Automatic layout of isometric pipes

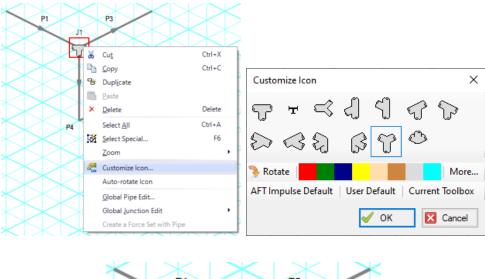
The default action is for pipes in the workspace to snap to the isometric gridlines. However, if desired, a given pipe can be set to not snap to the grid by clicking Edit -> No Snapping for Pipe or by right-clicking a selected pipe and clicking the Disable Pipes Snapping to Isometric Grid option.

## **Placing Junctions**

Placing junctions onto the Workspace follows the usual rules - however, the visual appearance of the icon is more complex than in an orthogonal grid. When icons are added after pipes are placed, AFT Impulse will rotate the icon automatically following the workspace arrangement. When pipes are connected to icons already placed in the workspace, right-click and select Auto-rotate Icon to adjust the icon. For manual control of icon appearance, right-click and select Customize Icon to choose the desired appearance.

**Note:** It may be easiest to make use of the Rotate button in the Customize Icon window to find the appropriate icon. With many possibilities to choose from, finding the proper rotation can be difficult.





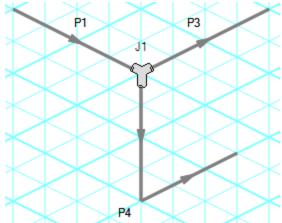


Figure 3: Icon rotations in isometric space

# **Related Topics**

Pipe Drawing Modes	197
Snap to Grid	
2D Freeform Grid	
2D Orthogonal	

# **Related Blogs**

Iso love the new Pipe Drawing Mode!

## **Global Edit**

AFT Impulse has the powerful capability to apply input parameters across a wide range of objects. This can be done for pipes by using the <u>Global Pipe Edit</u> or across junctions of the same type by using the <u>Global Junction Edit</u>.

#### Related Topics

Working with Pipe and Junction Objects	192
Selecting and Finding Objects	
Pipe Drawing Modes	
Global Pipe Editing	
Global Junction Editing	

## **Related Blogs**

Mass Modify your Model with Global Edit

# **Global Pipe Editing**

The Global Pipe Edit window allows you to edit data for multiple pipes at the same time. A Guide is available at the top of the Global Edit window to walk you through the global edit process.

Here is how you use it:

- Open the Global Pipe Edit window from the Edit menu, or from the right-click menu on the Workspace.
- 2. Select the pipes you want to edit from the Pipe list on the left (if pipes were selected in the Workspace, they will be automatically selected here)
- 3. Click the Select Pipe Data button. This will open a template Pipe Properties Window in which you can enter the data you want to change on each of the selected pipes. Alternatively, if you want to copy the data from an existing pipe, you can choose "Existing Pipe", then select the desired pipe number and skip to step 5.
- 4. Enter the pipe data you want to change and click the OK button in the Pipe Properties window.
- 5. The Global Pipe Edit window now lists the parameters to change in a list on the right. Select the parameters you want to change.
- 6. Click the Apply Selections button.

Note: You cannot change some data, like the pipe ID number, using this global method.

**Note:** There is no undo for global pipe editing. Therefore, you cannot revert your changes once you have exited the Global Edit window. However, hitting Cancel on the Global Edit window will undo any changes that were just applied.

## **Related Topics**

Global Edit	205
Global Junction Editing	206

#### **Related Blogs**

Mass Modify your Model with Global Edit

## **Global Junction Editing**

The Global Junction Edit window allows you to edit data for multiple junctions at the same time. A Guide is available at the top of the Global Edit window to walk you through the global edit process, or the instructions are provided below in this topic.

Junction data falls into the following two broad categories:

- Common Data data that applies to all junctions regardless of junction type; examples include elevation and initial pressure data.
- Junction Specific Data data that applies only to certain junctions; examples include pump curves and number of heat exchanger tubes.

To open the Global Junction Edit window, browse to the Global Junction Edit option on the Edit menu. From there, choose the category of junction you want to edit. The available categories include those junctions selected on the Workspace, any junction type used in the model, and common junction data. Global Junction Edit can also be launched by right-clicking on the Workspace.

**Note:** There is no undo for global junction editing. Therefore, you cannot revert your changes once you have exited the Global Edit window. However, hitting Cancel on the Global Edit window will undo any changes that were just applied.

## **Editing Common Junction Data**

You can open the Global Junction Edit window for common data editing in two ways. First, you can choose Common Data from the Global Junction Edit menu selection on the Edit menu, or you can choose one of the other specific junction types on the menu and then choose the Common option for the Junction Template in the upper left.

Here is how to globally edit junction common data:

- 1. Open the Global Junction Edit window.
- Select the Common option for Junction Template in the upper left.
- 3. Select the junctions you want to edit from the Junction list on the left. Note that all junctions in the model are shown, no matter what the junction type.

- 4. Click the Select Common Junction Data button. This will open the Common Junction Data Edit window in which you can enter the data you want to change on each of the selected junctions.
- 5. Enter the junction data you want to change and click the OK button in the Junction Properties Window.
- 6. The Global Junction Edit window now lists the parameters to change in a list on the right. Select the parameters you want to change.
- 7. Click the Apply Selections button.

Note: You cannot change some data, like the junction ID number, using this global method.

## **Editing Specific Junction Data**

You can open the Global Junction Edit window for specific data editing in two ways. First, you can choose the junction type from the Global Junction Edit menu selection on the Edit menu, or you can choose Common Data on the menu and then choose the desired junction template, or Existing Junction data for the desired junction type.

Here is how to globally edit specific types of junctions:

- 1. Open the Global Junction Edit window.
- Select the Junction Template option in the upper left. Alternatively, if you want to copy the data from an existing junction, you can choose "Existing Junction", then select the desired junction number and skip to step 6.
- 3. Select the type of junction you want to edit in the dropdown list in the upper left. Here Spray Discharge is selected.
- 4. Click the Select Spray Discharge Data button (the button name will change based on the type of junction selected). This will open the appropriate junction Properties Window, in this case the Spray Discharge Properties Window.
- 5. Enter the junction data you want to change and click the OK button in the Spray Discharge Properties Window (or whatever window type is displayed).
- 6. The Global Junction Edit window now lists the parameters to change in a list on the right. Select the parameters you want to change.
- 7. Select the junctions you want to edit from the Junction list on the left. Note that only junctions of type selected in the upper left are shown (Spray Discharge junctions in this case).
- 8. Click the Apply Selections button.

#### **Related Topics**

Global Edit	205
Global Pipe Editing	205

#### **Related Blogs**

Mass Modify your Model with Global Edit

# **Toolbox**

The bundle of tools at the left of the <u>Workspace</u> window that allows you to create pipes and junctions. The toolbox can be docked to the left, right, or floated within the workspace by clicking on the arrows on the top of the toolbox.

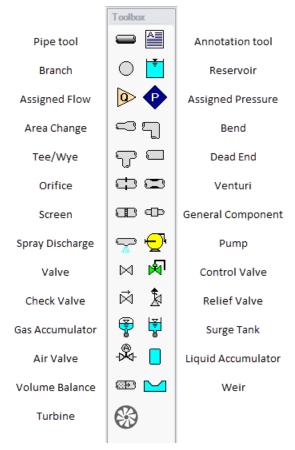


Figure 1: Toolbox items

#### **Related Topics**

Creating Pipes - the Pipe Drawing Tool	208
Creating Junctions	213
Keyboard Shortcuts for Workspace	475

# **Creating Pipes - the Pipe Drawing Tool**

The tool in the upper left corner of the <u>Toolbox</u> is the Pipe Drawing tool. With this tool you can draw new pipes on the Workspace, starting and ending at any desired location.

To draw a pipe, click the Pipe Drawing tool. The mouse pointer will change to a crosshair when you move it over the Workspace. Position the cursor at the pipe's starting point, hold down the left mouse button while dragging the cursor to the pipe end point, then release the mouse button.

To draw multiple pipes, double click the Pipe Drawing tool. This will keep the tool engaged until you click the Pipe Drawing tool again or press the escape key.

The length of the line on the Workspace has no relationship to the physical length of the pipe. The Workspace pipe is merely an abstract representation of a pipe, however, each pipe drawn must have a visible length on the Workspace. If the pipe drawn does not have a visible length, AFT Impulse eliminates the line immediately after you release the mouse.

When a single pipe is selected, two squares (or more if the pipe is segmented), called *handles*, appear. When the cursor is placed over a pipe handle it changes to a crosshair and the pipe handle can be moved or stretched by dragging with the left mouse button.

Another way to create new pipes is to duplicate existing pipes with the Duplicate or the Copy and Paste features found on the <u>Edit menu</u>. When a new pipe is derived from a previous pipe, the new pipe retains the input associated with the original pipe.

Each pipe must be connected to two junctions. There are no exceptions to this rule.

#### **Pipe ID Numbers**

When a new pipe is created, it is assigned a default ID number. When the pipe is displayed on the Workspace, the ID number is preceded by the letter "P" to indicate that it is for a pipe. From the <u>Pipe Properties Window</u>, you can change the ID number to any desired number greater than zero and up to 99,999, but the number must be unique to the pipe and cannot be replicated in any other pipes in the model. The pipe number remains with the pipe in descendant scenarios in the <u>Scenario Manager</u>. An arrow near the ID number indicates the <u>reference flow direction</u> for the pipe. The reference positive flow direction can be reversed by choosing <u>Reverse Direction</u> from the Edit menu or by selecting the reverse direction button on the <u>Toolbar</u>.

**Tip**: The pipe or junction ID number text can be dragged to a new location to improve visibility. The new location is saved with the model. If you want the text of one or more pipes and/or junctions returned to the default location, select those pipes/junctions on the Workspace and choose Reset Label Locations from the Arrange menu. From this box, click the Reset Labels For Currently Selected Pipes and Junctions. If you want all pipe and junction text returned to the default locations, choose Reset Label Locations from the Reset Label Locations box on the <a href="Arrange menu">Arrange menu</a>.

#### **Pipe Segments**

A pipe can be segmented or "bent" into numerous sections. This only affects the visual representation and does not affect the calculated results. It does not add an "elbow" to the model or the resulting pressure drop effects of an elbow. This feature is useful in graphically bending the pipe around another part of the model or graphically showing that there are embedded elbows as fittings & losses.

You can add a segment to a pipe in several ways. The easiest way to add a pipe segment is to first select the pipe, then click on the +/- image on the Add/Remove Segment icon from the Toolbar. A segment will

automatically be added. One or more segments can be added by clicking on the down-facing arrow on the Add/Remove Segment icon from the Toolbar, and then choosing the number of segments to be added. Alternatively, you can first select the pipe, then select Pipe Segments in the Arrange menu. A dropdown list will appear that allows you to choose Add a Segment or Add Multiple Segments.

The easiest way to remove a segment is to first select the pipe, then click on the down-facing arrow on the Add/Remove Segment icon from the Toolbar. A drop down list will appear that will allow you to choose Remove Segment. If you wish to remove all segments, click Remove All Segments. Alternatively, you can first select the pipe from which you want to delete one or more segments, then select Pipe Segments in the Arrange menu. A dropdown list will appear that allows you to remove one or all segments by clicking on either Remove Segment if you want to remove one segment, or by clicking on Remove All Segments if you want to delete all segments.

## **Keyboard Shortcuts**

See the <u>Keyboard Shortcuts for Workspace</u> topic for more information on additional Pipe Drawing Tool shortcuts.

#### **Related Topics**

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Creating Junctions	
Keyboard Shortcuts for Workspace	
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Status	

#### **Related Examples**

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# **Joining or Splitting Pipes**

When pipes are present in the <u>Workspace</u>, users can both combine and split up pipes. This can be done either to clean up the model visually or to further manipulate the model.

## **Joining Pipes**

When multiple pipes are placed in the workspace separated by junctions without having other <u>flowpaths</u> splitting off, those pipes and intermediate junctions can be combined into a single pipe. The new pipe will have a total length equal to the sum of the combined pipe lengths, and any losses associated with the intermediate junctions will be summed and entered as additional <u>Fittings & Losses</u>. It will also have the elevation profile of the original pipes and junctions entered as <u>Intermediate Pipe Elevations</u>.

The pipes being combined must have the same material, size, type, friction model, and wavespeed to be combined. In addition, the pipes must be pointing in the same direction.

Joining pipes may cause some junction data to be lost such as special conditions, loss factors for reverse flow, and ignored transients.

To join pipes and junctions in the model, select the "Join Pipes/Junctions" option from the Edit menu. The Join Pipes window will be shown with more information on pipes that can be combined in the model. The behavior of the Join Pipes/Junctions window will vary depending on if junctions are selected on the Workspace when the Join Pipes/Junctions option is selected.

**Note**: For maintenance releases prior to November 2022 the Join Pipes/Junctions window did not exist. Instead pipes and junctions selected in the Workspace would be joined automatically when the "Join Selected Pipes/Junctions" option was selected in the Edit menu.

- If junctions are selected on the Workspace, the Join Pipes/Junctions window will open with only the selected junctions shown in the list.
- If no junctions are selected on the Workspace, the Join Pipes/Junctions window will open with all junctions that can be combined shown in the list. Any junctions that can be combined and won't cause a loss in data at that junction will be selected automatically.

Once the Join Pipe/Junctions window is opened the selections can be modified before joining the pipes. The options below the table can be enabled/disabled in order to filter the shown junctions based on if they are selected on the workspace, if they will loose data when combined, or if they can't be combined.

If any junctions are selected that would loose data when combined, an additional button will appear near the bottom of the window that allows junctions that would have data loss to be deselected. It is recommended to select this button before joining the pipes/junctions unless you are certain the lost data is no longer required.

To join the pipes at the junctions selected in the Join Pipes/Junctions window, click the Join Selected Junction(s) button at the bottom of the window.

# Splitting Pipes

An existing pipe in the workspace can be split into multiple pipes two different ways. First, <u>holding the</u>
Shift key while placing a junction along the pipe will split the pipe in two and insert the selected junction.

Second, pipes with Intermediate Pipe Elevations can be split into separate pipes at any or all of those intermediate elevations. This can be done by selecting a pipe with Intermediate Pipe Elevations and

clicking Edit -> Split Pipe at Intermediate Elevations. A window will open to select which intermediate elevations to make into new junctions.

The pipe can be split at all intermediate elevations, or at selected locations by checking the box next to each elevation point the pipe should be split at. When the pipe is split, a branch will be created for each of the selected elevation points. If desired, a name can be entered for each new branch in the New Junction Name column of the table. Any points not selected will be retained in the intermediate elevation table of the appropriate pipe in the Workspace.

**Note:** When splitting a pipe at intermediate elevations, the pipe in the Workspace must be long enough to place the necessary number of branches in the pipe before the split can be completed. If insufficient space is available, the user will be required to exit the Split Pipe at Intermediate Elevations window and rearrange the model to create space before Impulse can perform the split action.

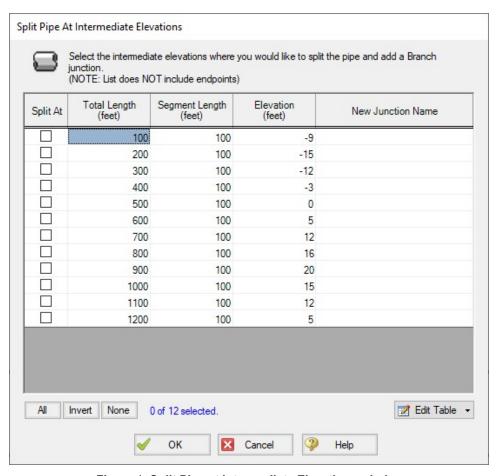


Figure 1: Split Pipe at Intermediate Elevations window

For pipes with a large number of intermediate elevations, it may be more convenient to define the split points in a spreadsheet. This can be done from the Edit Table button at the bottom of the window by selecting Export to File. This will export the table to a \*.csv table which can be opened in Excel, as is shown in Figure 2.

The table can be updated by changing the "Split At" column value to Yes for each location that the pipe will be split at. Branch names can also be entered under "New Junction Name" column for the appropriate points. Note that it is important to not change any of the Length or Elevation columns in the \*.csv file, as this will prevent the file from being imported. To import the file into Impulse, select "Import From File" from the Edit Table button, then browse to the updated \*.csv file.

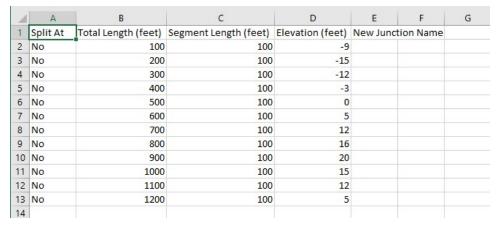


Figure 2: Exported \*.csv file for splitting a pipe at intermediate elevations

### Related Topics

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### **Related Blogs**

You Should Combine Your Pipes

# **Creating Junctions**

Below the pipe drawing and the annotation tools on the <u>Toolbox</u> are junctions, which allow you to model a large variety of pipe system components. To add a junction to a model, drag the desired icon from the Toolbox and drop it anywhere on the <u>Workspace</u>.

As you move the mouse pointer over the Toolbox, a tooltip identifies the type of junction under the mouse pointer.

When you duplicate a junction using the Duplicate, Copy, or Paste features on the <u>Edit menu</u>, the new junction retains the input associated with the original junction.

#### **Junction ID Numbers**

Junctions are shown on the Workspace with default ID numbers, which you can change in the <u>Junction</u> <u>Properties Window</u>. The letter "J" precedes the ID number to signify that it is for a junction. From the junction's Properties window, you can change the ID number to any desired number greater than zero and up to 99,999, but the number must be unique to the junction and cannot be replicated in any other junctions in the model. The junction number remains with the junction in descendant scenarios as long as the junction type is not changed.

Identical ID numbers can be assigned to both a pipe and a junction because the "P" or "J" will distinguish the two.

Unlike pipes, junctions do not have reference positive flow directions. Junctions for which the flow direction is important (such as control valves) derive the flow direction from the flow direction of the connecting pipes.

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# **Related Examples**

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# **Connecting Objects**

During construction of a new model, objects can be placed anywhere on the <u>Workspace</u>. In order to assemble a model that is ready for analysis, you must connect the objects properly.

Remember that *connectivity only exists between* junctions and pipes. There are no junctions that connect to junctions, and no pipes that connect to pipes.

AFT Impulse will attempt to automatically connect pipes and junctions when they are moved. If Impulse cannot make the connection automatically, then the following three steps may be required to establish a connection between a junction and a pipe:

 Graphically connect the objects on the Workspace. The pipe endpoint must terminate within the boundaries of a junction icon.

- After the pipe is graphically connected to two junctions, double-click the pipe to open its <u>Properties</u> <u>window</u>, then click OK to accept the connected junctions as determined by AFT Impulse. It is most efficient to do this when you are entering the pipe's data in its Properties window.
- 3. Open the Properties window of the corresponding junction and accept the pipe connectivity determination. In most junctions, this pipe connectivity determination will be located in the upper right hand corner of the Properties Window. In a few junctions, such as the <u>Assign Pressure Junction</u> and <u>Reservoir Junction</u>, the pipe connectivity will be shown under the tab containing Loss Coefficients. You can do this as you enter the junction's data in its Properties Window.

If the model seems to not be connected properly, you can also use the <u>Extended Model Check</u> feature on the View menu.

When you accept AFT Impulse's connectivity interpretation, the connection advances from a *graphical* connection to a *model* connection.

The model connectivity you establish on the Workspace is retained only as long as you maintain the graphical objects in their current visual relationship to each other. If you move a pipe or a junction and break the graphical connection, AFT Impulse disconnects the two objects. However, if you move a group of connected objects, their model connectivity is maintained.

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# **Moving Objects**

Objects on the <u>Workspace</u> can be moved individually or as groups. Clicking a Workspace object selects it. Pipe objects change color when selected. Junction objects are outlined in red when selected. These colors are configurable in the Workspace section of <u>User Options</u> (Tools menu).

To move an object, select it, drag it within the Workspace, and drop it in the desired location. When an object is dragged beyond the existing Workspace area, the Workspace is expanded accordingly.

A pipe object can be stretched by grabbing the handles (small red squares) at the pipe endpoints and moving an endpoint to a new location. To make these handles visible, select the pipe you want to move.

There are numerous ways to select a group of objects for movement or other operations.

To prevent accidental movement on the Workspace, lock the objects. A lock symbol appears next to locked pipes or junctions when an attempt is made to move the pipe or junction. The Lock feature is accessed from the Arrange Menu or the lock button on the Toolbar. To lock an object on the Workspace, select it and then activate the Lock feature either from the Arrange menu or from the lock button on the Toolbar. If you would like to lock multiple objects at the same time, ensure that all of the objects are selected prior to activating the Lock feature.

## **Keyboard Modifiers**

If you hold down the CTRL key when dragging a junction, the endpoints of any connected pipes are not moved with the junction, thus breaking the graphical connection.

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# **Editing Objects**

The <u>pipes and junctions</u> you place on the <u>Workspace</u> can be edited with the editing commands from the Edit menu or the <u>Toolbar</u>. Objects can be cut, copied, pasted, duplicated, and deleted. These operations can be performed on individual objects or on groups. The Edit menu provides multiple levels of undo for editing operatings on objects in the workspace. Alternately you can use the Undo button on the Toolbar.

The Copy Graphics feature on the <u>Edit menu</u> will copy the specified Workspace objects to the Windows clipboard. This image can then be pasted into other Windows applications.

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# **Morphing Junctions**

Occasionally you may want to change a junction's type in your model. You can do this by morphing the old junction into a new one.

If you hold down CTRL key and select a junction from the Toolbox and drop it onto an existing Workspace junction, the old junction will morph into the new one. The junction type will change to the new junction type, and data that can be kept will be copied into the new junction.

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# **Defining Objects**

To specify the required property data for an object, open its Properties window. This can be done in six ways:

- 1. Double-click the object on the Workspace
- 2. Select the object (by clicking on it once, or using the Selection Box) and press ENTER
- 3. Select the object and click the Open Pipe/Jct Window icon on the Toolbar
- 4. Double-click the left column of the appropriate table in the Model Data window (where the object ID number is shown)
- 5. Jump from another Properties window
- 6. Double-click the connected pipe or junction number in a Properties window

Parameters that functionally describe the pipe or junction are entered in the Properties window. Some parameters in the Properties windows are required and others are optional. The optional parameters offer you added control over your model and the ability to obtain specialized information.

The highlight feature shows the required input in pipes and junctions.

#### **Undefined Objects Window**

You can open the <u>Undefined Objects window</u> to view all undefined objects and the undefined properties. This is available on the <u>View</u> menu.

#### **Use Status Feature**

Each pipe and junction Properties window has a Status tab. The Status tab shows what required information for the pipe or junction is missing.

### **Satisfying Connectivity Requirements**

In addition to entering the required information for each object in the model, you must satisfy these connectivity requirements:

- · You must accept the connectivity information shown in each object's Properties window
- Each junction must have the appropriate number of pipes connected to it. For example, an area change junction must have exactly two connecting pipes, whereas a reservoir may have one to twenty-five connecting pipes.
- Pipes must always be connected to two junctions, one at each pipe endpoint.

Should you ever delete any of the required information in the Properties window or move a connected object from its connection, the object's status reverts to undefined.

For example, say you place a <u>check valve</u> on the Workspace. A check valve requires inlet and outlet piping. AFT Impulse reflects this by requiring each check valve to be assigned an upstream pipe and a downstream pipe. Entering only the Valve model details and setting an elevation is *necessary but not sufficient information to define the check valve* according to AFT Impulse's requirements. Once you have entered the check valve data and properly connected it, the check valve is defined.

# Show Object Status

The Show Object Status feature helps you identify which objects on the Workspace are defined and which are not. This feature can be toggled on and off by selecting it from the <u>View menu</u> or by clicking the floodlight button on the <u>Toolbar</u>.

Turning Show Object Status on displays the undefined junction and pipe ID numbers in the Undefined Color, which is red by default. The color can be changed through the <u>User Options window</u> on the <u>Tools menu</u>. Show Object Status helps you rapidly assess where your model requires additional information.

Leaving Show Object Status always toggled on is not recommended for large models, as it will slow the Workspace graphics response. When this feature is on, every Workspace graphical operation you perform must be accompanied by a check of all pipe and junction connections. This check takes time, and could degrade your graphics performance.

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## **Related Examples**

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# **Highlight Required Input**

The highlight feature functions to identify required input data for the Properties Window for each pipe and junction. You can toggle the highlight feature on and off in the following ways:

- From the Properties Window
  - Double-click anywhere in the Properties Window
  - Press the F2 function key
- From the View Menu
  - Toggle the Highlight in Pipe and Jct Windows to Off

The highlighting feature may be especially useful when you are first learning to use AFT Impulse or when you are having difficulty obtaining a defined object status.

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# **Inspecting Objects**

The Inspection feature is a time saving feature for reviewing the data associated with a Workspace object. Inspection displays the data for an object in read-only format (see Figure 1).

To inspect an object, position the mouse pointer on the object and hold down the right mouse button. Inspecting is quicker than opening the Properties Window if you want to look at an object's input data but not edit it.

The Inspection feature is also available in each Properties Window. This is useful if you want to check the input data of objects connected to the one you are working on.

For example, when working in a <u>Valve Properties</u> window, you may wish to quickly check the upstream and downstream pipe diameters previously defined. Holding down the right mouse button on each connected pipe ID number will show you that pipe's primary input parameters.

The Inspection feature works similarly in <u>Pipe Properties</u> windows when you inspect connected junctions. Judicious inspecting can save you time when assembling or debugging a model.

If output data exists it will also be displayed.

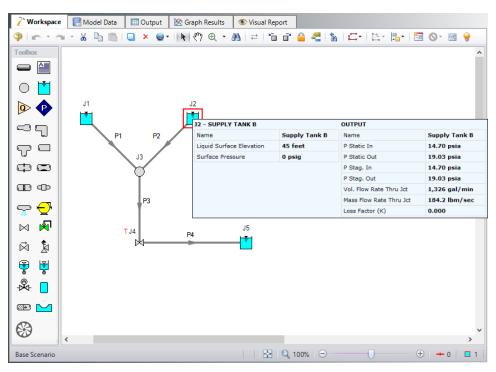


Figure 1: Inspecting from the Workspace with right mouse button

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# **Related Blogs**

### AFT Responds to 2020 Customer Survey Feedback

# **Notes**

Each object can have notes associated with it. This is useful for listing assumptions, reference documents, drawings, measurements, etc.

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# **Status**

The status tab lists all undefined parameters that are required to define the pipe or junction.

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# **Workspace Pan**

The user can use Workspace Pan mode to move around, or pan, the model. If the Workspace has been enlarged beyond the default one screen size (Workspace scrollbars will be visible), then the <a href="Workspace">Workspace</a> can be panned by activating Workspace Pan mode. There are several ways to activate Workspace Pan Mode:

- Click the Workspace Pan button (represented with a hand icon) on the toolbar
- Select the Workspace Pan option in the View menu
- If your mouse has a center button (a scroll wheel), hold the scroll wheel button down
- Hold CTRL and use the arrow keys

Once in pan mode, the cursor will change to an open hand that can be used to grab and move a point in the Workspace. The Workspace can be panned by holding down the left mouse button (if the Workspace Pan mode has been activated using the Workspace Pan button on the toolbar or the Workspace Pan option has been selected in the View menu) and moving the mouse in the desired direction, or by holding down the mouse scroll wheel (if using the scroll wheel to keep Workspace Pan mode activated) and moving the mouse in the desired direction.

To switch off the pan mode, click the mouse scroll wheel or the Workspace Pan button on the toolbar a second time. If Workspace Pan mode is maintained using the mouse scroll wheel, it will automatically turn off once you release the mouse scroll bar.

# Related Topics

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# Related Blogs

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# **Moving Pipe and Junction Labels**

Each pipe and junction on the <u>Workspace</u> also displays text (or label) referring to the number and/or name of the object. This label can be dragged to improve model aesthetics. AFT Impulse keeps track of the relative location of the label to the object so that if the object is moved, the label moves with it.

### **Returning Label to Default Location**

To return the label to its default location, you can:

- Right-click the label for an individual object and choose Reset Label Location
- Use Arrange -> Reset Label Locations and respond to the dialog

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# **Special Conditions**

Some junctions have Special Conditions which alter the normal state of the junction. For example, a valve can be closed, a pump turned off, or a relief valve opened.

The special conditions are set in one of three ways:

- By selecting the junction(s) on the <u>Workspace</u> and choosing Special Conditions from the <u>Edit</u>
   Menu
- By selecting the junction(s) on the Workspace and clicking the Special Condition icon on the <u>Toolbar</u>
- By opening the junction's Properties window and clicking the appropriate condition on the Optional folder tab.

The junctions which have special conditions set are shown using a special symbol before the ID number (an X by default). This symbol can be customized in the Tools/User Options window.

When the special condition results in a section of the model being closed or "turned off", the pipes which will have zero flow are display as dotted lines. This indicates visually that they are cut off from flow; the junctions are outlined with a dotted line. The default dotted line can be changed in the Tools/User Options window.

The user can specify Special Conditions for <u>Control Valves</u> to be either closed or fully open. Similarly, pumps can be turned off and either allow flow through or stop the flow.

#### Special Condition: Ignore

The Air Valve, Gas Accumulator, Liquid Accumulator, Surge Tank, Relief Valve and Weir junctions have a unique kind of Special Condition called Ignore. This makes the steady-state and transient solvers ignore the presence of the junction. Thus not only is the data ignored, the junction itself is ignored. This is convenient when locating one of these devices by trial and error. Rather than having to delete the junction, it can be ignored.

### Global Edit

As an example, assume that one is trying to find the best location for a gas accumulator. If one does this with a single gas accumulator junction, it will be required to run a case, view the results, then relocated the junction by changing the pipe lengths and rerunning. If one uses the Special Condition Ignore, one can place multiple gas accumulator junctions in the model and then set all of them except one to Ignore so that only one of the junctions is used at a time.

# **Related Topics**

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Turn Off Parts of the Model	

# **Pipes**

This section focuses on specifying and modifying the Pipe object in the AFT Impulse Workspace. Topics include an overview of the Pipe Properties window, how to input pipe specification data, a description of the methodology used for heat exchange within pipes for AFT Impulse, and how to insert fittings and losses within the pipes.

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# **Pipe Properties Window**

Each pipe on the <u>Workspace</u> has engineering information associated with it. Each pipe must have an ID number, a length, a diameter, a roughness specification, and two connecting junctions. If the pipe is not purely cylindrical, additional geometry information is also required.

The Pipe Properties Window allows the user to define all data for a pipe on the Workspace. An example on a fully defined Pipe Properties Window is shown below in Figure 1. The various Pipe inputs are discussed in the respective pipe pages listed in the Related Topics section below.

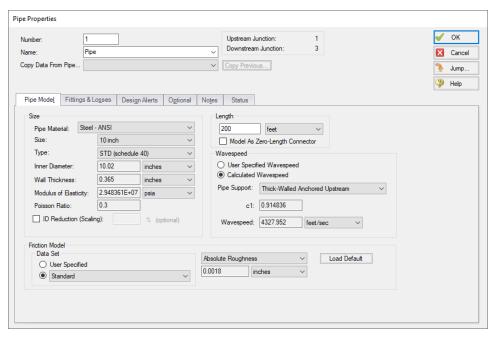


Figure 1: Fully Defined Pipe Properties Window

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### **Related Blogs**

Intermediate Elevations and Splitting Pipes

# **Common Pipe Input Parameters**

The common input parameters are located above the tabs in the Pipe Properties Window.

#### Number

Every pipe must have a unique ID number. When new pipes are created, a pipe number is automatically allocated.

The pipe number can be changed by the user to any unique value greater than zero and less than 100,000. Pipe numbers are only identifiers and have no affect on the model behavior.

#### Name

A name can be assigned to each pipe for reference purposes. The default name is simply "Pipe". Names do not need to be unique. The name can be shown on the Workspace, in the Visual Report, and in the Output window.

### Copy Data From Pipe...

The Copy Data From Pipe dropdown list allows you to copy all or some of an existing pipe's properties to the current pipe. Selecting an existing pipe will prompt the user on what parameters should be changed. The Copy Previous button functions similarly, copying parameters from the previously edited pipe.

In child scenario, Copy Data From Pipe lists "Parent Pipe Data," allowing the user to copy all or some parameters from the parent pipe.

#### **Connected junctions**

All pipe objects have a <u>reference positive direction</u>, as indicated on the Workspace by an arrow in the center of the pipe. The upstream and downstream junctions are identified with this direction. The connected junctions area displays these junctions. Every pipe must be <u>connected to two junctions</u> in order to be completely defined.

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# **Pipe Model**

#### Size

The size section of the Pipe Model tab specifies the pipe geometry.

- Pipe Material
  - User Specified If selected, the geometry of the pipe must be directly specified.
  - Library Material Many common pipe materials are included in the standard Pipe Material
     <u>Library</u>. These and any other accessible library materials can be selected. When a library
     material is selected, the parameters defining the geometry cannot be modified.
- Size Select from a list of defined nominal sizes for the selected Pipe Material. Only available for library materials.
- **Type** Select from a list of defined types (classes/schedules) for the selected Pipe Material. Only available for library materials.
- **ID Reduction (Scaling)** Reduction in hydraulic diameter due to scaling can be accounted for by entering a percent reduction in this field. Zero represents no reduction.

#### Length

The Length is defined as the distance between the two connecting junctions. This length has no relationship to the visual length of the pipe drawn on the Workspace.

**Model As Zero-length Connector** can be checked to turn the pipe into a lossless connection between two junctions, such as for two components that are directly welded together. Zero-Length Connectors (ZLCs) are denoted by a red C icon next to the pipe name on the Workspace. Intermediate branching flow is not allowed between two ZLCs, and they can only be used in up to two sequential pipes.

ZLCs are hidden by default in the Model Data and Output. Generally the output for ZLCs is not of interest because they will have the same inlet and outlet properties.

You can enable ZLCs to be shown in the Model Data by opening the Model Data Control, going to the Show Selected Pipes/Junctions tab, and selecting the Show Zero-Length Connectors checkbox under the list of pipes. The same checkbox is present in the Output Control on the Show Pipes/Jcts tab. You will then need to click on the pipe numbers in the list to make them visible in the Model Data or Output, or you can use the All button to select all pipes in the model.

Due to the nature of the solution method for ZLCs, there are several configurations that are not allowed to be used. See below for a list of restricted options:

- Junctions that can only be connected to one zero-length connector
  - Reservoir with Infinite Reservoir tank model and no loss factors defined on the Pipe Depth
     & Loss Coefficients tab
  - Assigned Pressure
  - Tee/Wye with simple loss model

- Spray Discharge
- Branch with Flow Source/Sink defined on Optional tab and no loss factors on the Pipe Depth & Loss Coefficients tab

#### Junctions not allowed to be connected to zero-length connectors

- Reservoir with Finite Open tank model
- Check Valve with Force Balance valve model
- Gas Accumulator
- Surge Tank
- Air Valve
- Liquid Accumulator
- Weir
- Turbine
- Tee/Wye with detailed loss model
- Branch with loss factors on the Pipe Depth & Loss Coefficients tab
- Reservoir with loss factors on the Pipe Depth & Loss Coefficients tab
- Pumps with Four Quadrant Curve
- Relief Valve with Internal or Inline Exit valve model
- Volume Balance

### Wavespeed

The <u>wavespeed</u> is the speed at which transient events propagate through the pipe. Typical values for the wavespeed are 2000-5000 ft/sec (700-1600 m/sec). This parameter depends on the liquid acoustic velocity and the pipe material and support.

There are two options to determine a wavespeed for the pipe:

- User Specified Wavespeed If this option is selected the wall thickness, modulus of elasticity, poisson ratio, and pipe support fields will no longer be used and will be grayed out so that the user can enter their own wavespeed.
- Calculated Wavespeed This option will use information from the Fluid panel, the Pipe Material Library, and the chosen Pipe Support model to estimate the wavespeed for the user.

The Pipe Support selection is made from the provided drop down list to obtain the constant c1. This constant is required for pipes in which the wavespeed is calculated. AFT Impulse provides nine common pipe support types from Wylie, et. al, 1993.

- **Thin-Walled** Piping in which the wall is relatively thin with respect to diameter so that D/e > 25, where D is diameter and e is thickness. Three types are available:
  - Thin-Walled Anchored Upstream Pipe anchored at its upstream end only.
  - Thin-Walled Anchored Throughout Pipe anchored throughout against axial movement.
  - Thin-Walled With Expansion Joints Pipe anchored with expansion joints throughout.

- **Thick-Walled** Piping in which the wall is relatively thick with respect to diameter so that D/e < 25, where D is diameter and e is thickness. Three types are available:
  - Thick-Walled Anchored Upstream Pipe anchored at its upstream end only.
  - Thick-Walled Anchored Throughout Pipe anchored throughout against axial movement.
  - Thick-Walled With Expansion Joints Pipe anchored with expansion joints throughout.
- Circular Tunnel (unlined) Models a conduit through solid rock or concrete.
- Circular Tunnel (lined) Accounts for increase in wavespeed due to a steel liner in contact with a solid rock or concrete tunnel. An additional input for the Rock Modulus of Rigidity is required for this model.
- **Buried Pipe** Accounts for wavespeed in a buried pipeline. An additional input for the Soil Modulus of Rigidity is required for this model.

#### **Friction Model**

Multiple <u>friction data sets</u> can be compiled for each library pipe material. These different data sets are then made available in the Data Set drop down list. For AFT standard materials, the friction data set is generally "Standard."

The Friction Model can be modified for any individual pipe, and the default friction model can be set in <a href="Parameter Options">Parameter Options</a>. The Friction Model for a library material can be modified by selecting the User Specified radio button in Data Set, and must be directly specified for User Specified materials.

Theses models apply to Newtonian viscosity models. If a <u>non-Newtonian</u> model is selected in the <u>Viscosity Model panel</u>, the below friction models may not be used.

- **Absolute roughness (default) -** Absolute average roughness height. Values of pipe roughness can be found in many pipe handbooks or from manufacturer's data.
- Relative roughness Relative roughness is the absolute roughness divided by the pipe diameter.
- **Hydraulically smooth** Hydraulically smooth implies that roughness is negligible. This is not the same as frictionless.
- **Hazen-Williams** A method using an empirical factor to relate flow and pressure drop, common in water distribution.
- Explicit Friction Factor friction factor for the pipe, you can enter the value explicitly.
- **Resistance** You can specify a pipe resistance in terms of head loss and volumetric flow rate. The pipe head loss will then be as follows: dH = RQ<sup>2</sup>.
- **Frictionless** For troubleshooting purposes, it is occasionally useful to model a pipe as having no friction. There are limitations to where such a pipe can be located in your model.
- MIT Equation A model appropriate for crude oil.
- Miller Turbulent A model appropriate for light hydrocarbons.

For detailed information on how these Friction Models are defined, see <u>Pressure Drop in Pipes - Detailed Discussion</u>.

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# Fittings & Losses

Fittings & Losses allows the user to define additional losses directly in a pipe. This is useful to account for pressure losses without modeling large numbers of elbows or similar fittings.

To specify library losses, click Specify Fittings & Losses to open the Pipe Fittings & Losses window. An additional K Factor loss can also be user specified.

## **Pipe Fittings & Losses**

The Fittings & Losses library contains many standard loss values. Because many of these values are dependent on pipe diameter, a pipe diameter must be specified to open the Pipe Fittings & Losses window.

Losses are divided into several categories represented by tabs. To add fittings to the pipe, select the type, and adjust the quantity column next to the desired fitting.

After accepting the changes by clicking OK, a summary of the pipe's Fittings & Losses will be displayed in the pipe's properties window.

**Note**: Area Change fittings do not change the size of the pipe, they only represent the loss factor based on the pipe diameter and the area ratio of the loss. When including area changes, notice the illustration of how the loss is defined, where Apipe is the area of the pipe and As is the area of the loss. These area changes are useful to model fittings between a pipe and another junction like a pump.

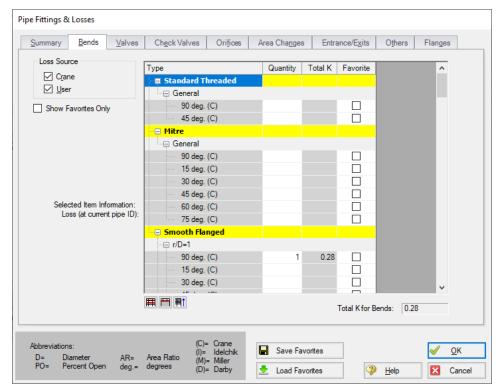


Figure 1: Pipe Fittings & Losses

# Fittings & Losses Workspace Symbol

When a pipe has any loss value assigned through the Fittings & Losses tab, a symbol (<u>default of &</u>) is added before the pipe number.

#### **Favorite Fittings & Losses**

In the Pipe Fittings & Loses window, there is a column labeled Favorite for each of the loss types. Check the box for favorite to add it to the list of favorite fittings and losses. On the left side of the window there are several options to filter the list. For example, one may only want to see Crane fittings. In which case, Crane should be checked, and all others unchecked on the left hand side of the window. If a list of only favorite fittings is desired, check the box to "Show Favorites Only".

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# **Fluid Properties for Pipes**

This folder tab is only visible when variable properties are being modeled. Variable property modeling is enabled in the Analysis Setup window.

For models with variable fluid properties, you can assign different fluid properties to each pipe in the model. This is convenient for modeling systems that are subject to temperature variations and systems that have multiple fluids. The pipe fluid properties are displayed in the <a href="Pipe Properties window">Pipe Properties window</a>, and can be modified by selecting the Fluid Properties button. Besides varying the fluid properties, the viscosity model can varied from pipe to pipe. Thus, some pipes in the model can be modeled as Newtonian, with others as non-Newtonian.

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# **Optional Input**

#### **Initial Flow Rate Guess**

The Initial Flow Guess for a pipe can be specified. An appropriate initial guess can decrease the number of iterations required to arrive at a converged solution. This initial guess will only affect the steady-state solution process.

The Solver generates initial guesses on its own, which is usually sufficient to get the Solver going in the right direction so a converged solution results. If this is not the case, user defined guesses can help obtain a solution.

### **Stagnant Region Steady-State Pressure**

You can specify a reference pressure in a pipe that will be closed during steady-state which will be used for the transient simulation. Only specify one pressure per stagnant region or you will receive an error

stating there is more than one stagnant pressure defined. A single stagnant pressure will allow Impulse to calculate the pressures in the region with hydrostatic pressure differences due to elevation change being taken into account.

#### **Pipe Line Size and Color**

Each pipe may have its line size and color changed from the defaults configured in Workspace Options.

#### **Workspace Display**

By default, only the pipe number is displayed on the <u>Workspace</u>. In addition to this, the pipe name, nominal size, and type/schedule can be displayed.

#### Design Factors

A design factor can be used to add safety margins into the hydraulic analysis. For pipes, two design factors exist:

- Pipe Friction: friction factor is multiplied by the design factor assigned to the pipe.
- **Pipe Fittings & Losses:** total loss factor (K factor or Equivalent Lengths) is multiplied by the design factor assigned to the pipe.

#### Support for Partially Full Pipe

There is checkbox which indicates the pipe supports partially full pipe calculations. This means partially full along the axial direction (length), as opposed to partially full along the radial direction (radius). This function only works for pipes that have a slope, and when the pipe is partially full it drains from the end with the higher elevation.

If this feature is not selected, the pipe will always be assumed to be liquid full. Selecting this feature implies that one end of the pipe is connected to a junction at its higher elevation endpoint which allows gas to flow in, thus allowing the pipe to drain.

If the option is selected, and the entry is 100%, it means the pipe is initially 100% full, but can drain if backflow occurs at the high elevation endpoint. The percent full can also be set to something less than 100%. In this case, the pipe is assumed to be partially full initially. This is only valid when the steady-state condition for the pipe is such that there is no flow, since if there were flow in that pipe during steady-state, the pipe would not be partially full.

This feature only works with pipes which connect to a <u>air valve</u>, <u>spray discharge</u>, <u>assigned pressure</u> or <u>exit valve junction</u> at the high elevation end. When selected, the predicted level of the liquid surface and other related parameters can be graphed in the <u>Graph Results window</u>. When pipes can be partially full, more accurate predictions result when the pipe is modeled with more sections. At least two <u>sections</u> should be used, and more if possible. This is because Impulse will model each section in the pipe as

either completely liquid full or empty. Therefore, more sections in the partially full pipe will allow Impulse to more precisely determine the liquid level.

#### **Parallel Pipes**

A single <u>pipe</u> object can be specified as a number of parallel pipes. When multiple pipes are defined, the parameters in the pipe properties window represent only one of the parallel pipes.

# **Intermediate Pipe Elevations**

The inlet and exit elevations of a pipe are equal to the elevations of the upstream and downstream junctions. The pipe elevation is assumed to vary linearly between the junctions. In other words, the pipe is assumed to be perfectly straight.

Modeling a large number of elevation changes with straight pipes would require a large number of junctions, as shown below:



Figure 1: Accounting for elevation changes with many pipes and junctions

This is tedious and not required for overall hydraulic calculations - only the elevation change across a (fluid full) pipe is needed. However, intermediate pressure results along the pipe will be affected.

For example, Figure 1 shows elevation extremes both lower and higher than the elevations at the ends of the pipeline. Low points may exceed maximum allowable pressures, and high points could drop below vapor pressure. If this is modeled as a single straight pipe these issues would not be easily identified. In fact, if these pipes were replaced with a single pipe it would show no elevation change at all!

Instead of using a large number of pipes, these effects can be accounted for in a single pipe using intermediate pipe elevation feature.

With length defined, check Use Intermediate Pipe Elevations, choose the elevation units, the number of intermediate elevations (a 2 segment pipe has 1 intermediate elevation), and whether the entered values are Point to Point or Length Along Pipe.



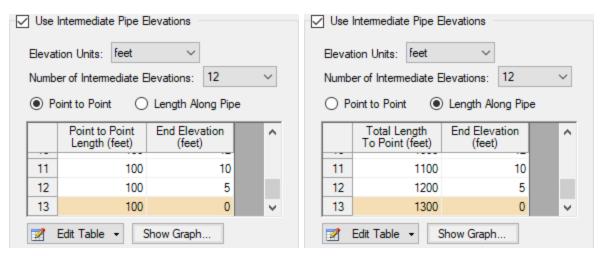


Figure 2: Intermediate Elevations - Identical Profiles defined with both methods

AFT Impulse will ensure the total length matches the length on the Pipe Model tab. It does so by fixing the length of the final section to the difference between the sum of the lengths in the table and the actual length entered by the user. The end elevation is also fixed by the downstream junction. If the user later modifies the downstream junction elevation, the pipe's final elevation section will be automatically updated. The maximum number of rows available in this table can be changed in User Options.

After the intermediate elevations have been entered, a graph showing the data can be displayed. Below is the profile graph of the pipe described above.

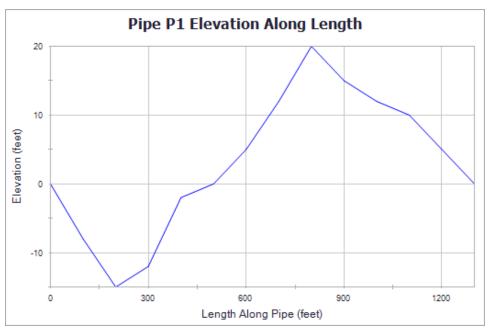


Figure 3: Intermediate Elevation Graph

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Pipe X segment length Y is shorter than the elevation change	
Make Initial Flow Rate Guesses for Pipes.	
Transfer Results to Initial Guesses	

# **Related Blogs**

Intermediate Elevations and Splitting Pipes

# **Add/Remove Pipe Segment**

Visual segments can be added to pipes in the Workspace.

To add or remove segments, use the Arrange -> Pipe Segments submenu. These options are also available on the Workspace Toolbar.

**Note**: These segments are useful for creating a clear layout of the system, but have no impact on the solution - a visual "bend" is not the same as adding a <a href="Branch junction">Branch junction</a>.

### **Related Topics**

Pipes	226
Pipe Properties Window	
Common Pipe Input Parameters	
Pipe Model	
Fittings & Losses	
Fluid Properties for Pipes	
Optional Input	
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# **Related Blogs**

Intermediate Elevations and Splitting Pipes

# **Reverse Pipe Direction**

Every pipe has a <u>reference positive flow direction</u> as indicated by its arrow. This direction can be easily reversed by selecting Reverse Direction from the <u>Arrange menu</u> or clicking the Reverse Direction button on the Workspace <u>Toolbar</u>.

### **Related Topics**

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Pipe Properties Window	
Common Pipe Input Parameters	
Pipe Model	
Fittings & Losses	
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# **Pressure Drop in Pipes - Detailed Discussion**

Depending on the viscosity model and pipe friction model selected, the calculation of pressure drop in a pipe differs.

## **Darcy-Weisbach Loss Model**

AFT Impulse utilizes the Darcy-Weisbach loss model to relate the Darcy Friction Factor, the pipe geometry, fluid density, and fluid velocity to pressure drop in the pipe. The Darcy Friction Factor differs from the Fanning Friction Factor by a factor of 4.

$$\Delta P = frac{L}{D}rac{1}{2}
ho\,V^2$$

This model requires the calculation of a friction factor, as described below.

Roughness-Based Methods - This method calculates the friction factor based on the roughness
of the pipe wall. Different equations are used based on flow regime - laminar flow uses the standard laminar relationship, while turbulent flow uses the implicit Colebrook-White equation. In the
transition range between laminar and turbulent flow, a linearly interpolated value is used. The
default transition Reynold's Numbers can be modified in Analysis Setup window.

$$f=rac{64}{Re}$$
 Laminar,  $Re < 2300~(default)$   $f=\left[1.14-2\log\left(rac{\epsilon}{D}+rac{9.35}{Re\sqrt{f}}
ight)
ight]^{-2}$  Turbulent,  $Re > 4000~(default)$ 

- Absolute Roughness (default) The absolute average roughness height ε is specified directly.
- Relative Roughness The roughness is specified as a ratio ε/D.
- Hydraulically Smooth The ratio ε/D is set equal to zero.
- Explicit Friction Factor The friction factor to be used in the Darcy-Weisbach equation is specified directly

#### **Frictionless**

The pipe will not have any pressure drop across it. This is inherently **unrealistic** behavior, but can be useful for troubleshooting purposes.

#### Resistance

The pipe resistance relates head loss to volumetric flow rate. In equation form, the head loss is:

$$\Delta H = R \, Q^2$$

Using standard relationships, the friction pressure drop is related to volumetric and mass flow rate as follows:

$$\Delta P = 
ho\,g\,R\left(rac{\dot{m}}{
ho}
ight)^2 = rac{R\,g\,\dot{m}^2}{
ho}$$

#### **Non-Newtonian Pressure Loss**

The pressure loss behavior for Non-Newtonian fluids depends on the specific viscosity model selected in the Viscosity Model panel. See Non-Newtonian fluids for more information.

#### Hazen-Williams Method

AFT Impulse also offers the Hazen-Williams method of specifying irrecoverable loss information. The Solver converts the Hazen-Williams factor to a Darcy-Weisbach friction factor (Walski 1984, 37). This allows a consistent solution approach to be used for all pipe system models, while retaining the flexibility of the two approaches to account for losses.

$$C_{HW} = rac{17.25}{f^{0.54} \, (V \, D)^{0.081}}$$

where V is in ft/s and D is in ft.

#### MIT Equation for Crude Oil

The MIT Equation is appropriate for crude oil and is given by the following equation (*Pipe Line Rules of Thumb Handbook*):

$$rac{dP}{L} = rac{(0.241\,f\,s\,Q^2)}{d^5}$$

$$r = rac{0.0119\,Q}{dv} \quad MIT\ Reynold's\ Number$$

$$f = egin{cases} 0.00207 \left(rac{1}{r}
ight) & laminar & 0.1 \leq r \leq 0.135 \ 0.0018 + 0.00662 \left(rac{1}{r}
ight)^{0.355} & turbulent & r > 0.4 \end{cases}$$

#### where:

- *dP* = pressure drop (psi)
- L = length (miles)
- f = friction factor, MIT
- Q = volumetric flow rate (barrels/hour)
- s = specific gravity
- *d* = inside diameter (inches)
- v = kinematic viscosity (centistokes)

The friction factor calculated by the MIT equations is not the same as the Darcy friction factor. Once the pressure drop (dP) in the pipe is determined, AFT Impulse uses the Darcy equation to back calculate the equivalent Darcy friction factor.

The MIT equation defines the lower bound for the laminar equation as r=0.1, but offers no explanation as to the validity of calculations below this point. AFT Impulse continues to use the laminar flow equation for Reynolds numbers below 0.1. The older version of the MIT equations did not have this lower limit, and the results from AFT Impulse 10 agree closely with values from the older equations at these lower Reynolds number values.

For Reynolds numbers in the Indeterminate flow regime, the value for the MIT friction factor is determined by linearly interpolating between the friction factors for the highest laminar Reynolds number and the lowest turbulent Reynolds number.

#### Miller Turbulent Method

The Miller Turbulent method is appropriate for light hydrocarbons and is given by the following equation (Pipe Line Rules of Thumb Handbook):

$$Q = rac{d^{2.5}(rac{dP}{L})}{5.9113 \Big(rac{
ho}{
ho_{water}}\Big)^{0.5}} \Bigg[ \log \Bigg(rac{d^3\left(rac{
ho}{
ho_{water}}
ight)\left(rac{dP}{L}
ight)}{\mu^2}\Bigg) + 4.35 \Bigg]$$

#### where:

- *dP* = pressure drop (psi)
- L = length (miles)
- Q = volumetric flow rate (barrels/hour)
- $\rho$  = density (lbm/ft3)
- $\rho_{water}$ = density of water (62.3 lbm/ft3)
- d = diameter (inches)
- $\mu$  = dynamic viscosity (centipoise)

#### **Design Factors**

In each pipe you can specify a <u>Design Factor</u> for the pipe friction. This is a multiplier that is applied to the friction factor calculated with the preceding methods.

# **Related Topics**

Features for Modeling Irrecoverable Losses	98
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Transient Friction Panel	
Pipes	
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### **SSL Module**

#### **Settling Slurry Module**

An optional add-on module to AFT Impulse which allows users to simulate settling slurries.

# **Junctions**

This section focuses on the Junctions in the AFT Impulse workspace as well as the theories that govern the junctions. Topics included discuss the types of junctions that AFT Impulse provides, the required inputs for each junction, and theory topics that indicate how the inputs to the junction are used.

#### **Contents**

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### **General Junction Information**

The different types of junctions on the Toolbox offer a great degree of freedom in assembling a pipe network model. While there is some redundancy in capabilities between the junctions, each of the types of junctions offers specialized features to allow you to prepare a good conceptual model of the physical system of interest. Table 1 compares the features of the junction types.

There is a junction Properties window for each junction type. Each junction Properties window falls into one of <u>two basic window formats</u>, depending on the number of connecting pipes allowed for that junction type.

**Note:** AFT Impulse does not prevent negative flow through junctions. Should this occur, AFT Impulse will use the same loss factor or pressure drop data referenced to the defined upstream pipe, just as in forward flow. Because it is possible that the loss factor or pressure drop data would not be the same for both flow directions, the flow solution could be misleading. For this reason it is important that you either properly define the pipe flow directions for junctions or pay close attention to the flow directions that result. AFT Impulse will not always give a warning for this, though it will for certain junctions.

Table 1: Comparison of junction capabilities

Junction Type	Connecting Pipes	Special Condi- tions	Custom Library	Window Format
Air Valve	1-2	Yes	Yes	1
Area Change	2		Yes	1
Assigned Flow	1	Yes	Yes	1
Assigned Pressure*	1/1-25		Yes	1
Bend/Elbow	2		Yes	1
Branch	2-25	Yes	Yes	2
Check Valve	2	Yes	Yes	1
Control Valve	2	Yes	Yes	1
Dead End	1			1
Gas Accu- mulator	1-25	Yes	Yes	2
General Com- ponent	2	Yes	Yes	1
Liquid Accu- mulator	1-25	Yes	Yes	2
Orifice	2		Yes	1
Pump	2	Yes	Yes	1
Relief Valve	1-2	Yes	Yes	1
Reservoir	1-25		Yes	2
Screen	2		Yes	1
Spray Dis- charge	1-4	Yes	Yes	2
Surge Tank	1-25	Yes	Yes	2
Tee/Wye**	3			2
Turbine	2	Yes	Yes	1
Valve	1-2	Yes	Yes	1

Venturi	2		Yes	1
Volume Bal- ance	2			1
Weir	2	Yes	Yes	1

<sup>\*</sup>Assigned Pressure junction connects to only one pipe for static pressure, and up to 25 for stagnation

\*\*Tee/Wye junctions have a unique format closer to Format #2 than Format #1

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# **Two Window Formats**

### Format #1: Junctions With One or Two Connecting Pipes

The first basic window format is for junction types that allow only one or two connecting pipes (see Figure 1). While junctions do not have an explicitly defined flow direction like pipes do, those with one or two pipes adopt a direction from the connecting pipes. For these junction types, upstream and downstream pipes are recognized by AFT Impulse based on the <u>reference positive flow direction</u> of the connecting pipes. The upstream and downstream pipes are displayed separately near the top of the window.

In this first basic window type, it is important to have the pipes' reference positive flow directions specified in the physically correct directions. A good example of this is a <a href="Pump junction">Pump junction</a>. A pump will add pressure to the system, but it does so only in the direction of positive flow through the connecting pipes. The Pump junction interprets where to add the pressure based on the directions of the connecting pipes.

To <u>inspect</u> in this window format, position the mouse pointer over the connected pipe ID and hold down the right mouse button.

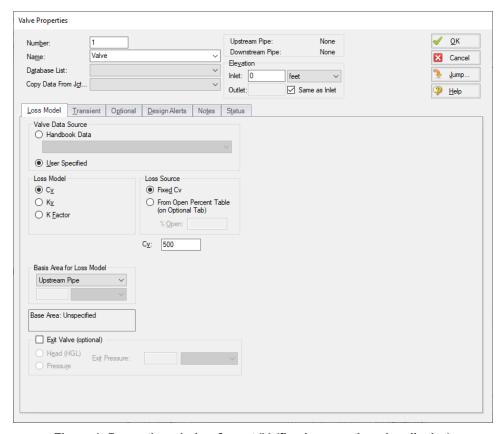


Figure 1: Properties window format #1 (fixed connecting pipe display).

#### Format #2: Junctions With More Than Two Connecting Pipes

The second basic window format for junction Properties windows is for junctions that allow more than two connecting pipes (see Figure 2). These junctions typically allow up to 25 connecting pipes; the exception is the Tee/Wye junction, which allows only three.

Because the number of pipes connected to a junction may vary, the second basic format uses a table sized according to the number of connecting pipes.

An example of this second window format is the <u>Branch Properties</u> window, shown in Figure 2, which has three connecting pipes. To determine AFT Impulse's interpretation of the model connectivity for this second window format, you can review the contents of the table areas.

K factors in the first column will be applied for flow into the pipe and out of the junction, while K factors in the second column will be applied for flow out of the pipe and into the junction.

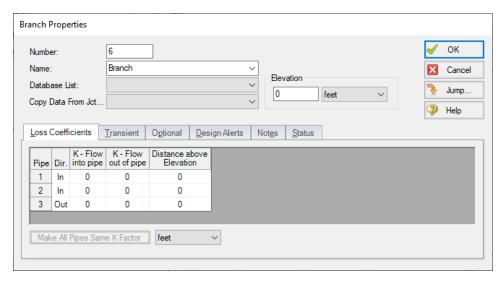


Figure 2: Properties window format #2 (pipes displayed in a table).

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# **Common Junction Input Parameters**

#### Number

Every junction must have a unique ID number. When new junctions are created, a junction number is automatically allocated.

The junction number can be changed by the user to any unique integer value greater than zero and less than 100,000. Junction numbers are only identifiers and have no effect on the model behavior.

#### Name

A name can be assigned to each pipe for reference purposes. Names do not need to be unique. The name can be shown on the Workspace, in the Visual Report and in the Output window.

## **Library List**

A list of all available custom components. It displays components from any connected library.

Selecting a component from this list automatically retrieves the junction settings and populates the properties window. Changing the input manually will deselect the component in the list.

### **Copy Data From Jct**

The Copy Data From Junction dropdown list allows you to copy all or some of an existing junction's properties to the current junction. Selecting an existing junction will prompt the user on what parameters should be changed.

In child <u>scenarios</u>, Copy Data From Junction lists "Parent Junction Data," allowing the user to copy all or some parameters from the parent junction.

#### **Pipe Connectivity**

The connected pipes are displayed. This is helpful to determine potential <u>connection</u> issues and easily identify which pipes are upstream and downstream of the junction.

#### Elevation

Every junction must have an elevation reference. This value is the centerline elevation of the connected pipe(s).

If multiple pipes are connected to a single junction, there are multiple elevations that must be defined. By default, all connected pipe centerlines are assumed to be at the same elevation. A different inlet/outlet elevation can be specified by unchecking the "Same as Inlet" box.

For junctions with more than two pipe connections, these elevations can be specified in the Pipe Depth or Loss Coefficients tab, depending on junction.

Elevations are used to account for pressure changes due to gravity. There can be a pressure changes due to elevation change in a pipe or a junction. Junction elevation changes will have no effect on the flow solution, but will offset the local static pressure by the hydrostatic pressure difference.

A default elevation can be specified in Parameter Options, automatically setting new junctions to the specified elevation.

#### Jumping to Another Junction

Quickly move to the next junction. See Jump Feature in Finding Objects.

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Lumped Inertia Pipe with Orifice Waterhammer Theory	255
Pipe X length is shorter than the elevation change between Junction Y and Z	714

# **Optional Input**

#### **Initial Guesses**

A user defined initial guess can be entered for pressure (or head) for most junctions. This is only an initial guess for the Solver - the solution **will** vary from this value, and the value has **no effect** on the end solution.

A good initial guess can be helpful to decrease the number of Steady-Solver iterations required.

## **Workspace Display**

By default, only the junction number is displayed on the <u>Workspace</u>. In addition to this, the junction name can be displayed.

#### **Special Conditions**

The <u>Special Condition</u> can be changed for some junctions. For example, a valve can be set to closed, preventing all flow. A symbol (default of "X") will be placed before the junction label indicating that a special condition is applied.

#### **Design Factor**

A design factor can be used to add safety margins into the hydraulic analysis. For junctions, two types of design factors exist:

- Pump Junctions: head rise at the pump is multiplied by the design factor assigned to the pump.
- All other junctions: total loss factor is multiplied by the design factor assigned to the junction.

Note: The design factor for pumps has the opposite effect on a system that the design factor for other junction types has. A design factor of 1.1 for junctions with a pressure loss will give an extra 10% pressure drop at that junction, adding resistance to the system. A design factor of 1.1 for the pump junction will give an extra 10% pressure rise, effectively modeling the pump as having extra capacity than expected. To add a 10% safety margin to the pump junction, a design factor of 0.9 should be used.

#### Workspace Icon

You may want to change the icon to better represent a specific junction type. This is accomplished by clicking the Change Icon button on the Optional folder tab. The Change Icon window appears, allowing you to choose a new icon from a list of available icons.

You may want to change the size of the junction to distinguish it from other junctions. This is accomplished by clearing the use Workspace Default for Size checkbox and selecting the desired size in the drop down list.

### Related Topics

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Common Junction Input Parameters	248
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Make Initial Flow Rate Guesses for Pipes.	736
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# **Specifying Losses**

Losses can be specified in two ways. The most flexible way of including a loss factor in an AFT Impulse model is to associate it with a junction specifically defined for that type of loss. This allows you to define a loss as a function of a flow parameter such as Reynolds number or volumetric flow rate, or as a function of the area change ratio between the upstream and downstream pipes.

Secondly, you can include loss factors with pipes. When you specify <u>Fittings & Losses</u> in the <u>Pipe Properties window</u>, the loss is assumed to be distributed evenly along the pipe length, much like friction losses. For this reason a pipe-associated loss factor is referred to as a distributed loss. The losses at junctions, on the other hand, are point losses. When modeling for waterhammer, it is preferred that losses for all static components be included in pipes as Fittings & Losses. This reduces the number of pipes and model run time.

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# **Conventions for Specifying Base Area**

Loss factors are area dependent. When specifying a loss factor at a junction, the base area is of critical importance. By default AFT Impulse adheres to the following convention: whenever it makes sense physically, the base area is always the upstream pipe flow area. However, this can be modified by the user. In most Junction Properties windows (on the Optional tab), the base area can be specified as the upstream pipe, downstream pipe, user specified area, or user specified diameter.

However, some junction types, especially those that allow three or more connecting pipes, specify loss factors based on each connecting pipe flow area, whether upstream or downstream. An example of this is a <a href="wye">wye</a> in which each of the connecting pipes has a different diameter. The idea of specifying a loss factor based on upstream flow area loses meaning because there may be more than one upstream pipe. In these cases the loss factor is referenced to the base area of the actual downstream pipe(s) where it connects to the junction. The types of junctions that do not always follow the upstream pipe area convention are <a href="Yee/Wye">Yee/Wye</a>, <a href="Branch, Reservoir">Branch</a>, <a href="Reservoir">Reservoir</a>, <a href="Assigned Pressure">Assigned Pressure</a>, <a href="and Assigned Flow">and Assigned Flow</a>. Other exceptions are <a href="Valves">Valves</a> and <a href="Relief Valves">Relief Valves</a> specified as exit valves.

# Related Topics

Features for Modeling Irrecoverable Losses	98
Pressure Drop in Pipes - Detailed Discussion	
General Junction Information	
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# **Reference Density**

A relationship can be drawn for many components between *flow energy* and *flow rate*. This can be a decrease (e.g., a loss across a valve) or increase in energy (e.g. energy added by a pump). The specific parameter used to represent *flow energy* can vary depending on application. It can be given in terms of

pressure change or head change, and there is a critical difference between the two.

Consider a centifugal turbomachine (a pump or radial compressor): Kinetic energy is imparted to the fluid by accelerating it along the radius of the impeller. If the rate of rotation is held constant, a denser fluid will have more energy imparted to it than a lighter weight fluid. This would give rise to higher pressures. In other words, the *pressure change* depends on the density of the fluid.

Pump curves are generally provided in terms of head. This is convenient because head is a unit of specific energy - or energy per weight. Therefore, it does not vary with fluid density like pressure does. The head added to a fluid by a pump at a fixed speed, for example, will be the same for water and liquid mercury.

However, head relationships are not always available or meaningful. If a *pressure vs flow* relationship is used, a **reference density** must be specified. This is the fluid density used during testing and creation of the curve.

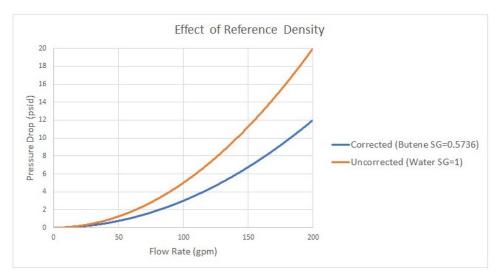


Figure 1: Visual comparison of Pressure Loss Curves for differing densities. Head curves would be identical for this component.

#### **Affected Parameters**

There are several parameters that are affected by the density of the fluid:

- Pressure As discussed above
- Mass Flow The mass term contains information about the density of the fluid
- Power More power is demanded by a pump to meet the head curve for a denser fluid. While
  head is independent of density and therefore often reported by manufacturers, power is not independent of density. Therefore, a proper specification sheet that includes power must also include
  the reference fluid density.

## **Accounting for Reference Density**

<u>Pumps</u> and any Resistance Curve allow for the specification of a reference density if one of the above parameters is selected. The selection appears below the curve fit area as shown in Figure 2.



Figure 2: Reference Density Selection

#### There are three options:

- No Correction (default) This selection assumes that the component was tested with the fluid defined in the Fluid panel.
- Water @STP This selection assumes density of the test fluid is that of water at standard temperature and pressure. If the System Property fluid differs, the entered curve will be corrected.
- User Specified This directly specifies the reference density. If the System Property fluid differs, the entered curve will be corrected.

## **Related Topics**

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Two Window Formats	246
Common Junction Input Parameters	
Optional Input	
Specifying Losses	
Conventions for Specifying Base Area	
Equal Percentage Valves.	
Lumped Inertia Pipe with Orifice Waterhammer Theory	

## **Equal Percentage Valves**

Equal Percentage valves have a valve plug shaped so that each increment in valve percent open (lift) increases the flowrate by a certain percentage of the previous flow.

The relationship between valve lift and orifice size is not linear but logarithmic.

It is expressed mathematically as follows:

$$C_v = rac{e^x}{ au} \, C_{v,max}$$

# $x=\ln( au)\,H$

#### Where:

- $\tau$  = valve rangeability (ratio of the maximum to minimum controllable flowrate)
- H = valve percent open or lift (0 = closed; 1= fully open)
- $C_{v,max}$  = full open valve loss value

### **Related Topics**

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Lumped Inertia Pipe with Orifice Waterhammer Theory	

## **Lumped Inertia Pipe with Orifice Waterhammer Theory**

Some junctions in AFT Impulse use a pipe as a connector for some elements, although it is not a complete element by itself. Such an element may also include an orifice as shown in Figure 1. These connector pipes are modeled as pipes with lumped inertia (<u>Wylie, 1993</u>), such that their losses are included with the junction calculations.

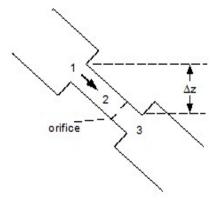


Figure 1: Lumped inertia with friction schematic

Summing forces acting on the lumped section, 2,

$$F_1 - F_3 - F_{friction} - F_{orifice} + F_g = 
ho \, A_2 \, L_2 \, rac{dV_2}{dt}$$

or,

$$F_{1}-F_{3}-F_{friction}-F_{orifice}+F_{g}=L_{2}~rac{d\dot{m}_{2}}{dt}$$

Now,

$$F_1 = P_1 A_2$$

$$F_3=P_3\,A_2$$

$$F_{friction} = rac{f\,L_2}{D_2} rac{{\dot m_2}^2}{2\,
ho\,{A_2}^2} A_2$$

$$F_{orifice} = rac{{\dot m_2}^2}{2\,
ho\,{C_D}^2\,{A_0}^2} A_2$$

$$F_g = 
ho\,A_2\,g\,\Delta z$$

Substituting terms and dividing by area A2

$$P_1 - P_3 - rac{f\,L_2}{D_2}rac{1}{2\,
ho\,{A_2}^2}\dot{m}_2{}^2 - rac{1}{2\,
ho\,{C_D}^2\,{A_0}^2}\dot{m}_2{}^2 - 
ho\,g\,z = rac{L_2}{A_2}rac{d\dot{m}_2}{dt}$$

Taking average values over time, and denoting current time by a prime,

$$egin{aligned} rac{P_1'+P_1}{2} - rac{P_3'+P_3}{2} - rac{f\,L_2}{D_2} rac{1}{2\,
ho\,A_2} \dot{m}_2' \, |\dot{m}_2| - rac{1}{2\,
ho\,C_D^{\,2}\,A_0^{\,2}} \dot{m}_2' \, |\dot{m}_2| \ - 
ho\,g\,z = rac{L_2}{A_2} rac{(\dot{m}_2'-\dot{m}_2)}{\Delta t} \end{aligned}$$

Collecting terms and simplifying

$$P_1'-P_3'=C_1+C_2\,\dot{m}_2'$$

where

$$C_1 = P_3 - P_1 + 2 \, 
ho \, g \, z - rac{2 \, L_2}{A_2 \, \Delta t} \dot{m}_2$$

$$C_2 = rac{f\,L_2}{D_2}rac{1}{
ho\,{A_2}^2}|\dot{m}_2| + rac{1}{
ho\,{C_D}^2\,{A_0}^2}\dot{m}_2 + rac{2\,L_2}{A_2\,\Delta t}$$

If a connector pipe exists but no orifice then

$$C_1 = P_3 - P_1 + 2\,
ho g\,z - rac{2\,L_2}{A_2\,\Delta t}\,\dot{m}_2$$

$$C_2 = rac{f\,L_2}{D_2}rac{1}{
ho\,{A_2}^2}\,|\dot{m}_2| + rac{2\,L_2}{A_2\,\Delta t}$$

If an orifice exists but no connector pipe

$$C_1 = P_3 - P_1$$

$$C_2 = rac{1}{
ho\,{C_D}^2\,{A_0}^2}\,|\dot{m}_2|$$

If neither exist then

$$C_1=0$$

$$C_2=0$$

### **Related Topics**

General Junction Information	244
Two Window Formats	
Common Junction Input Parameters	
Optional Input	
Specifying Losses	
Conventions for Specifying Base Area	
Reference Density	
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## **Junction Loss Models**

There are a number of loss models available in Impulse to account for frictional losses at the junctions in the model. See the below topics for more information on how losses are calculated for each of the available models.

#### **Related Topics**

K Factor Loss Model	258
Kv and Cv Loss Model	260
Resistance Curve Loss Model	261

## **K Factor Loss Model**

AFT Impulse models K factor component losses according to the following equation:

$$\Delta P_{loss} = K\,rac{1}{2}\,
ho\,V^2$$

where K is commonly referred to as the loss factor.

Table 1 lists the sources for the loss models used in AFT Impulse. The losses implemented directly in the code were chosen on the basis of ease of use. Many loss factor types are functions of the flow, and thus too general to be easily incorporated.

**Junction Type** References Crane 1988, A-29 Bend Miller 1990, 207-209 Crane 1988, A-26 Area Change Idelchik 2007, 246 & 254 Orifice Idelchik 2007, 258-259 & 262 Screen Idelchik 2007, 598 Idelchik 2007, Chapter 7 Tee/Wye Miller 1990, 315-316 & 323 Ingersoll-Rand 1970 Valve Crane 1988, A-29

Table 1: Loss model references

<u>Crane (1988)</u> offers good general purpose correlations for modeling irrecoverable losses in pipe systems.

Another lesser known source of loss factor information is <u>Idelchik's Handbook of Hydraulic Resistance</u> (2007). This reference is indispensable for the engineer who must make detailed hydraulic assessments of pipe systems in which so-called minor losses play a significant role. The reference is voluminous in scope and full of tables, charts and equations for calculating loss factors for almost any pipe arrangement.

Miller's Internal Flow Systems (1990) is another reference offering good general purpose hydraulic data.

#### **Related Topics**

Junction Loss Models	258
Kv and Cv Loss Model	260
Resistance Curve Loss Model	261

## Kv and Cv Loss Model

AFT Impulse allows the user to enter valve coefficient data in terms of  $K_V$  or  $C_V$ . Conversions are handled seamlessly in the background.  $K_V$  is the metric equivalent to  $C_V$ .

## Manufacturer Testing in Standard Units

 $C_V$  (Coefficient of flow for Valves) is a single parameter which relates fluid density (given in units of specific gravity), pressure drop (in psi), and flow rate (in gallons per minute).

$$C_v = Q \sqrt{rac{SG}{\Delta P}}$$

One can get a better understanding of the role of  $C_V$  by setting the pressure drop (dP) and SG to 1, in which case  $C_V$  is equal to flow in gallons per minute.  $C_V$  could be considered the flow capacity (in gpm) of a given fluid (i.e. a given SG) for a given pressure drop. Or, one may wish to calculate the pressure drop through a valve, with a given  $C_V$  at a given flow rate.

$$\Delta P = SGigg(rac{Q}{C_v}igg)^2$$

## **Manufacturer Testing in Metric Units**

If the engineer is provided with valve data in metric units, they are also likely to be provided a value for  $K_V$  and not  $C_V$ .

$$K_v = Q \sqrt{rac{SG}{\Delta P}}$$

$$K_v=0.8646\,C_v$$

$$C_v = 1.157 \, K_v$$

The only difference is the units used for Q and dP.  $K_V$  uses flow units of  $m^3$ /hr and pressure drop units of bar.

If one wishes to calculate pressure drop through a valve, with a given  $K_V$ , at a given flow rate, the same relationship applies.

$$\Delta P = SGigg(rac{Q}{K_v}igg)^2$$

## **Related Topics**

Junction Loss Models.	258
K Factor Loss Model	258
Resistance Curve Loss Model	261

### **Resistance Curve Loss Model**

The resistance curve loss model is only available in several junctions, including the General Component and Heat Exchanger junctions. It is useful when measured flow vs loss data is available for a component.

It is not uncommon to obtain from an equipment manufacturer a single data point. For example, the data might be 3 psi pressure drop at 1 lbm/sec. Along with this data point, another always comes along for free. The second data point is zero pressure drop at zero flow.

The pressure drop characteristics of most equipment follows the square law. As the flow rate increases, the pressure increases with the square of the flow rate.

Therefore, in our example, an increase in the flow rate to 2 lbm/sec would result in a pressure drop of 12 psi. Although this may not be exactly correct, it is much better than assuming a flat 3 psi drop for all flow rates, which we know for certain is not correct.

Table 1: Example data points for pressure drop modeling using manufacturer data

Data Point	Flow Rate (lbm/sec)	Pressure Drop (psid)	Comment
1	0	0	Always valid for passive equipment
2	1	3	Given by man- ufacturer
3	2	12	Extrapolated assuming square law

## Junctions

Related Topics	
Junction Loss Models	258
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Kv and Cv Loss Model	260
Troubleshooting Resistance Curves	733
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Pump Trip with Backflow - Four Ouadrant Modeling	899

## **Defining Junction Transients**

This section contains information related to defining transient behavior for junctions in Impulse. Topics include discussions on standard junction transient information, transient initiation options, the infinite pipe boundary condition, and the Waterhammer assistant. For information on overall transient simulation controls see the Pipe Sectioning and Output group and Transient Control group.

### **Contents**

## **Related Blogs**

And, Not, Or - Starting Transient Events with Complex Logic

## **Junction Transient Data**

Many junction types have an area where active transient data can be specified. **Active transient** in this context means that the behavior of a component over time is being directly defined by the user. It is also possible for components to react **passively** during the simulation as well - for example, a relief valve opening under excess pressure.

Table 1: Junctions that support transient data

Junction Type	Type of Transient
Branch	Flow rate
Reservoir	Surface Elevation
Assigned Flow	Flow rate
Assigned Pressure	Pressure
Control Valve	Control Setpoint
Valve	Loss
Surge Tank	Surface Pressure
Spray Discharge	Loss
Pump	Speed vs Time, Trip, Startup
Turbine	Gate Position

The active transient data is entered on the junction's Transient tab.

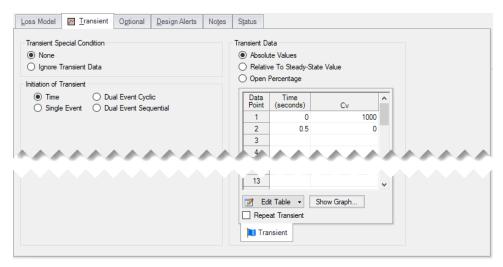


Figure 1: Transient tab for a Valve

In most cases, transient data can be entered as absolute values or as a percentage of steady-state, as defined by the first options in Transient Data.

The first data point always needs to match the steady-state value which is usually entered on the Loss Model tab. If, for example in Figure 1, the steady-state data for  $C_V$  of 1000 is changed to 750, the transient data will also need to be changed.

**Note:** If a junction does not have any active transient behavior, there is no need to enter any data on the Transient Data tab.

### Repeat Transient

If the transient data is periodic, you can enter the data for one cycle of the period and then tick the check box for Repeat Transient. This will cause the one cycle of transient data to be repeated once it has reached the end. The repetition will continue until the end of the simulation.

#### Transient Special Condition

There are instances where you will only wish to use the defined transient data in certain cases or scenarios. Instead of deleting the transient data, specify the Transient Special Condition as Ignore Transient Data. The data will be left in the window for future use, but will not activate during the run.

A third type of Transient Special Condition is available for <u>Assigned Flow</u> and <u>Assigned Pressure</u> junctions. This is the No Reflections (Infinite Pipe) option. In such a case, the flow or pressure is used only for steady-state calculations. During the transient the flow or pressure is not fixed, but varies in accordance with the concept that no transient reflections occur. All transient data at this junction will be ignored. For more information see <u>Infinite Pipe</u>.

#### **Initiation of Transient**

There are multiple ways that the data entered in Transient Data can be applied during the simulation. The default selection is Time for most junctions, meaning that the behavior vs simulation time is directly defined by the user.

It is also possible to initiate a transient based on a system event. This will execute the Transient Data when a user defined parameter reaches a certain setting. For example, a valve can be set to close only when a specific flow rate becomes too low.

See Initiating a Transient for detailed information.

## **Related Topics**

Pipe Sectioning and Output Group	
Transient Control Group	
Infinite Pipe	265
Waterhammer Assistant	
Initiation of Transients	267
Multi-Condition Events	
Muiti-Condition Events	21

## **Related Examples**

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#### **Related Blogs**

And, Not, Or - Starting Transient Events with Complex Logic

## **Infinite Pipe**

Infinite pipe is a special feature enabled with a Transient Special Condition in the <u>Assigned Flow</u> and <u>Assigned Pressure</u> junctions. This feature prevents the junction from reflecting pressure waves.

This is useful in modeling the part of a pipe system which is so long that its <u>communication time</u> prevents wave reflection interactions with the rest of the system during the simulation. During steady-state the flow or pressure is fixed, but during transient flow both the pressure and flow change in a manner consistent with the fact that no waves are reflected.

The infinite pipe feature can significantly reduce model run time. Any pipe long enough that it does not reflect any waves during a meaningful simulation time will also require a large number of <u>sections</u>. This may dramatically increase the number of calculations required, even if the behavior in that particular pipe is not of interest. Using an infinite pipe is a way of avoiding significant computations for the pipe but still maintaining its effect on the system.

**Note:** The connected pipe must have at least two sections.

The theory for an infinite pipe is given in Infinite Pipe Transient Theory. (Wylie et al., 1993, pp. 121-122)

## **Example**



Figure 1: Example application of infinite pipe

Gasoline flows from a refinery to a tank farm 30 miles away. We want to know what the effect of closing the storage tank valve will be on the tank farm equipment.

The wavespeed of gasoline in these pipes is about 3500 ft/s - meaning that the communication time in P1 is about 90 seconds. If the transient simulation is less than this time, there is no need to model the entire pipe. Furthermore, P101 will require at least one section as the controlling pipe - this means that P1 will require almost **800 sections**.

Alternatively, we can model P1 as only 400 feet in length (infinite pipes must be long enough to contain 2 sections) and apply the infinite pipe feature. **This reduces the total number of sections in the model to about 5**. For the same time step, this would mean that the number of calculations required is reduced by a factor of more than 100.

The results from the second run will be identical as long as the simulation time is less than the communication time of P1.

#### **Related Topics**

Pipe Sectioning and Output Group	166
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### Related Examples

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### **Initiation of Transients**

In general, transients can be initiated according to a certain time or according to certain events that happen in the system. These two categories are referred to as time based and event based transients. This is defined in the *Initiation of Transient* area of a junction's transient tab.



Figure 1: Type of transient initiation

It is helpful to consider the different time scales that are used when referring to the initiation of a transient, as shown in Figure 2.

Absolute and Simulation Time are often identical. The simulation Start Time is set in <u>Simulation Mode/Duration panel</u> to an Absolute Time of zero seconds by default, but it could be non-zero. In Figure 2, the Simulation Start Time is set to a value of 2 seconds – the entire Simulation Time timeline is shifted forward 2 seconds.

Event Time refers to the time data defined in Transient Data this could be equal to Simulation Time (and Absolute Time) depending on how the event is defined. For example, all three time bases will match for a pump trip event starting at the beginning of a simulation with Start Time equal to zero. However, the event may not start until a certain system condition is met and zero Event Time could be well into the simulation.

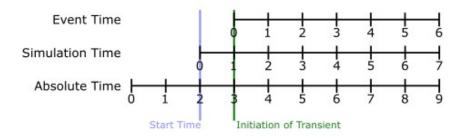


Figure 2: Time bases

#### **Time**

Time based transients modify a parameter directly according to Simulation Time.

For example, consider a valve closure transient. The valve starts to close at two seconds into the simulation, and the time it takes for the valve to close is one second. After that, the valve stays closed. To define this event with the Time option, the Start Time must be set to zero, and the Transient Data must look something like the data shown in Figure 3.

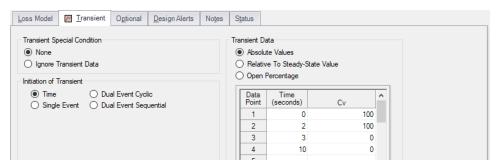


Figure 3: Defining a valve closure at a specific time

#### Single Event

Single Event initiated transients do not begin until a certain condition is met.

To completely define an Event, four parameters are required:

- **Event Type** What parameter is being considered to initiate the transient. See Table 1 below for a list of the possible Event Types.
- Condition The logical relationship between Event Type and Value (e.g. greater than, less than, etc)
- Value The specific magnitude of the Event Type parameter at Location
- Location Where in the model the Value should be observed

Given the same valve closure profile described in Figure 3, we can set the valve to remain open until (and if) the pressure at the inlet of P7 exceeds 100 psia. Note that the Transient Data is identical - but the initiation of the event may happen at a very different time.

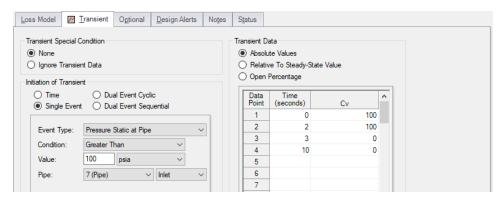


Figure 4: Event definition

Table 1: Event types

** Multi-Condition **	Mass Flow Rate in Pipe	Reservoir Surface Elevation (XTS)
Check Valve State	Pressure Stag. Diff. at Junction	Reservoir Surface Pressure (XTS)
Control Valve State	Pressure Stag. Diff. Between Pipes	Spray Discharge Outflow
Cv	Pressure Stagnation at Pipe	Surge Tank Gradeline (Impulse)
EGL at Pipe	Pressure Static at Pipe	Surge Tank Liquid Height (Impulse)
EGL Diff. at Junction	Pressure Static Diff. at Junction	Time Absolute
EGL Diff. Between Pipes	Pressure Static Diff. Between Pipes	Time Difference
HGL at Pipe	Pump Speed	Valve Open Percent (XTS)
HGL Diff. at Junction	Relief Valve State	Velocity in Pipe
HGL Diff. Between Pipes	Reservoir Liquid Height (XTS)	Volumetric Flow Rate in Pipe
Kv	Reservoir Liquid Volume (XTS)	

### **Dual Event Cyclic**

The Dual Event options, as the names imply, require the definition of two events. The definition for each event follows the same structure as a Single Event.

Dual Event Cyclic will continue monitoring both triggering events throughout the simulation and will apply the corresponding transient data when the conditions are met.

To continue with the valve example, we can define our valve not only to open when a pressure is exceeded, we can tell it to close when the pressure drops below a certain setting.

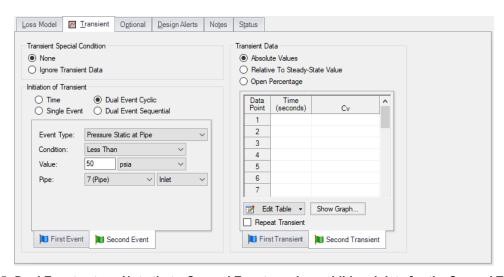


Figure 5: Dual Event set up. Note that a Second Event requires additional data for the Second Transient

## **Dual Event Sequential**

Dual Event Sequential is nearly identical to Dual Event Cyclic. In fact, all of the required user input is the same.

The difference is that the two defined events are only applied once. That is – after the second event is complete, no more transients will be applied even if the conditions are met. One common situation where this is useful is tripping and restarting a pump in AFT Impulse. Pump tripping is often a one-time event rather than a function of normal operation, so it may not be desirable to define this as a cyclic event.

## **Junctions With Inherent Event Logic**

There are three junction types in AFT Impulse which have built-in, or inherent, event logic. These are the check valve, relief valve and air valve. The user does not need to specify the nature of the events, and in fact is not allowed to.

The inherent event logic is very similar to the Dual Event Cyclic logic described previously.

- Check valve The <a href="mailto:check valve">check valve</a> has two built-in events. The first is that it closes when backflow starts to occur. The second is that it reopens when sufficient pressure differential occurs. If the user does not enter a closing or opening transient in the check valve window, these transients are assumed to be instantaneous.
- Relief valve The relief valve has two built-in events. The first is that it opens when the cracking pressure is reached. The second is that it closes again when the pressure falls back below the cracking pressure. If the user does not enter an opening or closing transient in the relief valve window, these transients are assumed to be instantaneous.
- **Air valve** The <u>air valve</u> is very similar to the relief valve, and has two built-in events. The first is that it opens when the set pressure is reached. The second is that it closes again when the pressure rises above the set pressure and all gas is expelled.

## **Related Topics**

Pipe Sectioning and Output Group	166
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Junction Transient Data	
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Simulation Mode/Duration Panel	174

#### **Related Examples**

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## **Related Blogs**

And, Not, Or - Starting Transient Events with Complex Logic

## **Multi-Condition Events**

An available <u>Event Type</u> is Multi-Condition. This feature allows starting a transient based on more than one parameter in the model.

For example, it may be desirable to open a valve when either of two pressures is exceeded.

To define a Multi-Condition Event, first select Multi-Condition as the Event Type from the junction's Transient tab.

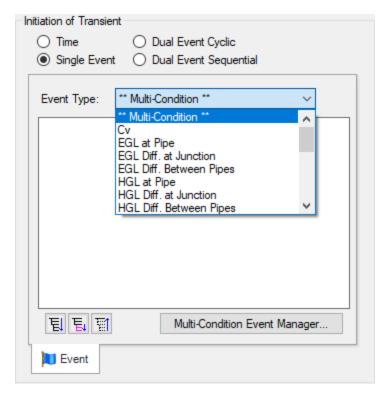


Figure 1: Selecting Multi-Condition Event Type

#### **Event Manager**

Clicking Multi-Condition Event opens the Event Manager, where Simple Events and Multi-Condition Events can be defined.

The Event Manager defines events model-wide. That is, if the active scenario is changed, the same events will be accessible.

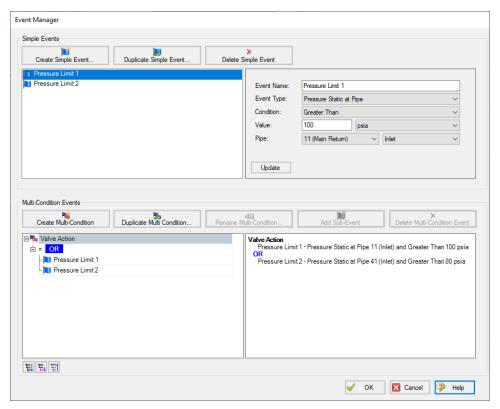


Figure 2: The Event Manager

#### Simple Events

The Event Manager allows for the definition of Simple Events and Multi-Condition Events.

Simple Events are nearly identical to normal (non Multi-Condition) events defined in a Transient tab. They require a Parameter, Condition, Value, and Object as well as a unique Name.

Clicking "Create Simple Event..." adds a new Simple Event to the list with default values. These values should be updated with the desired values and applied with the Update button. Simple Events can be duplicated to help reduce repeated data entry.

#### **Multi-Condition Events**

Multi-Condition Events are a collection of other Events with a logical condition applied to them. When creating a new Multi-Condition Event, a prompt for a Name appears. After entering a name, an empty Multi-Condition is created with a default logical condition of AND. This logical condition can be:

- AND All of the Simple Event conditions must be met for the Multi-Condition Event to trigger.
- NOT The Multi-Condition Event triggers when none of the conditions evaluate to true.

• **OR** - One or more of the Simple Event conditions must be met for the Multi-Condition Event to trigaer.



Figure 3: Conditional logic for Multi-Condition Events

Any number of Simple Events can be added to a Multi-Condition Event as Sub-Events:



Figure 4: Multiple Events

## **Complex Multi-Condition Events**

More complex events can be defined by adding one or several Multi-Condition Events as Sub-Events to another Multi-Condition Event.



Figure 5: A Multi-Condition Event containing another Multi-Condition Event (trigger if Limit 3 AND (Limit 1 OR Limit 2))

## **Using Multi-Condition Events**

All Multi-Condition Events are listed in the junction's Initiation of Transient section. Only one Multi-Condition Event can be selected as the Initiating Event for any particular Transient Data.

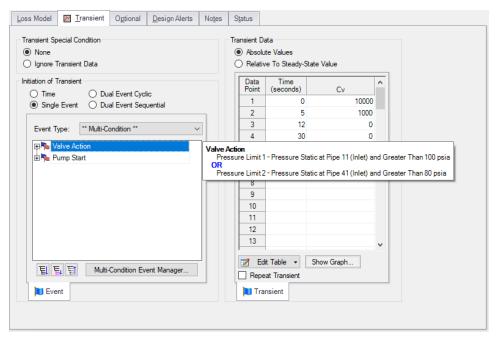


Figure 6: The selected Multi-Condition Event controls the trigger of the Transient Data. Hovering over the Multi-Condition events here shows an expanded definition of the event.

## **Related Topics**

Pipe Sectioning and Output Group	166
Transient Control Group	
Junction Transient Data	263
Infinite Pipe	265
Waterhammer Assistant	468
Initiation of Transients	267

#### **Related Blogs**

And, Not, Or - Starting Transient Events with Complex Logic

#### Air Valve

The Air Valve junction type (also called a vacuum breaker valve) requires either one or two connecting pipes, which can be specified on the bottom of the Valve Model tab.

The Air Valve Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The flow direction through the junction is determined by the defined directions of the connecting pipes. The Air Valve offers protection for low pressure conditions. When the internal pressure drops below the cracking pressure (usually atmospheric), it opens to admit air (or whatever gas you specify). This keeps the pressure from dropping much below the atmospheric

pressure. When the internal pressure rises above the atmospheric pressure, the air is discharged. To prevent large pressure spikes, the discharge flowrate is frequently kept lower than the incoming flowrate by using a smaller discharge flow area for outflow than inflow.

An air valve junction can connect with one pipe or two by changing this setting at the bottom of the Valve Model tab. When connected to one pipe, the valve is located at the end of the pipe. When connected to two pipes, the valve is inline and allows air to flow in and out at that location. During steady-state an air valve with one connecting pipe acts as a <u>dead end</u>. If connected to two pipes, it acts as a lossless valve allowing liquid to flow between the two pipes.

#### **Assumptions**

- Gas volume entering the system stays at the junction which is a one dimensional point in space, and does not propagate down the length of the pipes.
- The Air Valve opens and closes instantaneously when the cracking conditions are met.
- AFT Impulse does not model two-phase flow; therefore, as the gas volume increases, so does the
  uncertainty in the simulation results.

## Valve Type

There are four valve types available. The required information for Full Open Orifice CdA and the intermediate orifice will vary based on the selected Valve Type as described below.

- Vacuum Breaker and Gas Release Default option. This valve type allows gas inflow when the
  pressure in the pipe drops below the cracking pressure, then allows gas outflow when the pressure in the pipe rises above the cracking pressure.
- Vacuum Breaker This valve type allows gas inflow when the pressure in the pipe drops below the cracking pressure, but does not allow for gas outflow.
- Gas Release This valve type allows gas outflow, but does not allow any gas inflow. This is
  mainly intended to be used to model a scenario where there is gas inside the pipe at the beginning
  of the simulation, which is allowed to exit the pipe during the transient. Note that Impulse cannot
  model gas pockets travelling through the pipes, so this case assumes the gas is directly at the air
  valve.
- Vacuum Breaker and 2-Stage Gas Release This valve type works the same as the vacuum breaker valve type when gas is flowing in, but has two orifice sizes when gas flows out. Pressure difference or volumetric flowrate criteria specify which orifice to use. When the actual value is less than the specified value, the normal Outflow CdA is used. When the actual value is higher, the intermediate orifice CdA is used. The intermediate orifice CdA values are typically much smaller than the normal outflow CdA.

#### Gas Properties

By default, Impulse chooses air as the default gas entering/exiting the Air Valve junction, and provides standard information for air including molecular weight and Cp/Cv for isentropic flow. These values can be adjusted by choosing Other for the gas type.

The gas external pressure, external temperature, and initial gas mass are set to typical values for an air valve. The Initial Gas Mass should generally be zero, unless the air valve will be open in the steady state.

## **Inlet Cracking Conditions**

By default the inlet cracking conditions will be set equal to the external gas pressure/temperature defined in the Gas Properties section. The cracking conditions can be user specified if that option is enabled in the Advanced Parameters panel.

A cracking delay can also be specified to account for physical limitations of the valve, or distance from the line if the valve is modeled inline.

### **Liquid Temperature**

Since the temperature of the liquid in the air valve is used for air valve calculations, the option is given to either use the temperature that was entered in the <u>Fluid panel</u> in the Analysis Setup window, or to explicitly define the temperature of the liquid at the valve.

### **Special Conditions**

The Air Valve offers the special condition to Ignore calculations for the vacuum valve, meaning that it will be treated like a lossless valve. For more information, see Special Conditions.

#### **Graphing Air Valve Data**

By default, the air volume and mass flowrate in the junction will be saved to the output file, and the parameters can be graphed or reviewed in the Output window. The options for saving output are located in the Output Junctions panel of the Pipe Sectioning and Output group.

#### **Related Topics**

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#### **Related Blogs**

Raise the bar using Vacuum Breaker Valves

## **Air Valve Waterhammer Theory**

An air valve (sometimes called a vacuum breaker valve) allows air to flow into the pipe during low pressure events, and expels the air when the pressure rises again. Typically the cracking pressure is atmospheric. The theory is summarized in Wylie, et al., 1993, pp. 130-131, and detailed here.

There are four cases that can occur – two for inflow and two for outflow. The inflow can be subsonic or sonic, as can the outflow. These make up the four cases. The flowrate equations are given as follows:

Sonic Inflow -

$$\dot{m} = rac{C_d \, A_{in} \, P_o}{\sqrt{R \, T_o}} \sqrt{\gamma} \left(1 + rac{\gamma - 1}{2}
ight)^{(\gamma + 1)/2(1 - \gamma)}$$

Subsonic Inflow -

$$\dot{m} = rac{C_d \, A_{in} \, P_o}{\sqrt{R \, T_o}} \sqrt{rac{2 \, \gamma}{\gamma - 1} igg(igg(rac{P_i}{P_o}igg)^{2/\gamma} - igg(rac{P_i}{P_o}igg)^{(\gamma + 1)/\gamma}igg)}$$

Sonic Outflow -

$$\dot{m} = rac{C_d \, A_{out} \, P_i}{\sqrt{R \, T_L}} \sqrt{\gamma} igg( 1 + rac{\gamma - 1}{2} igg)^{(\gamma + 1)/2(1 - \gamma)}$$

Subsonic Outflow -

$$\dot{m} = rac{C_d \, A_{out} \, P_i}{\sqrt{R \, T_L}} \sqrt{rac{2 \, \gamma}{\gamma - 1} \left( \left(rac{P_i}{P_o}
ight)^{-2/\gamma} - \left(rac{P_i}{P_o}
ight)^{-(\gamma + 1)/\gamma}
ight)}$$

where:

- $P_i$  = pressure in the pipe at the junction node
- $P_0$  = atmospheric pressure
- $T_o$  = atmospheric temperature
- $T_I$  = liquid temperature

- $C_d A_i$  = flow area for inflow (discharge coefficient times inflow orifice area)
- $C_d A_{out}$  = flow area for outflow (discharge coefficient times outflow orifice area)
- R = gas constant
- g = specific heat ratio cp/cv

### **Equation of State**

Besides the compatibility <u>equations 1 and 2</u> and , we need another equation to form a complete set. The ideal gas equation of state is used:

$$PV = mRT$$

Substituting terms one obtains

$$egin{aligned} rac{P_i}{RT_L} \Big( V_{old} + rac{\Delta t}{2} (Q_{down,new} + Q_{down,old} - Q_{up,new} - Q_{up,old}) \Big) \ &= m_{old} + rac{\Delta t}{2} (\dot{m}_{gas,new} + \dot{m}_{gas,old}) \end{aligned}$$

Eliminating the volumetric flowrate using the mass flowrate obtains

$$egin{split} rac{P_i}{RT_L} igg(rac{2\,V_{old}}{\Delta t} + rac{1}{
ho_L} ig(\dot{m}_{down,new} + \dot{m}_{down,old} - \dot{m}_{up,new} - \dot{m}_{up,old}ig)igg) \ &= rac{2\,m_{old}}{\Delta t} + \dot{m}_{gas,new} + \dot{m}_{gas,old} \end{split}$$

Using the Compatibility Equations to eliminate mass flowrate yields:

$$\begin{split} \frac{P_{i}}{RT_{L}} \left( \frac{2V_{old}}{\Delta t} + \frac{1}{\rho_{L}} \left( \frac{P_{i} - C_{M}}{B_{M}} + \dot{m}_{down,old} - \frac{C_{P} - P_{i}}{B_{P}} - \dot{m}_{up,old} \right) \right) \\ &= \frac{2m_{old}}{\Delta t} + \dot{m}_{gas,new} + \dot{m}_{gas,old} \end{split} \tag{1}$$

Now we can use the Flowrate equations for each of the four inflow and outflow cases to eliminate  $\dot{m}_{gas,new}$  as follows:

### **Sonic Inflow**

The pressure at the junction can be solved directly from Equation 1 as follows:

$$P_i^2 \left(rac{1}{
ho_L \, B_M} + rac{1}{
ho_L \, B_P}
ight) + P_i \left(-rac{C_M}{
ho_L \, B_M} - rac{C_P}{
ho_L \, B_P} + rac{\dot{m}_{down,old}}{
ho_L} - rac{\dot{m}_{up,old}}{
ho_L} + rac{2 \, V_{old}}{\Delta t}
ight) - R \, T_L \left(rac{2 \, m_{old}}{\Delta t} + \dot{m}_{gas,old} + \dot{m}_{sonic}
ight) = 0$$

where  $\dot{m}_{sonic}$  is the sonic inflow which can be calculated from the Sonic Inflow Flowrate equation based completely on input data.

#### **Subsonic Inflow**

Equation 1 is modified using the Subsonic Inflow Flowrate equation and solved iteratively using Newton-Raphson. Defining  $P_r = P_i/P_0$  obtains:

$$\begin{split} P_r^2 \, P_o^2 \left( \frac{1}{\rho_L \, B_M} + \frac{1}{\rho_L \, B_P} \right) + P_r \, P_o \left( -\frac{C_M}{\rho_L \, B_M} - \frac{C_P}{\rho_L \, B_P} + \frac{\dot{m}_{down,old}}{\rho_L} - \frac{\dot{m}_{up,old}}{\rho_L} + \frac{2 \, \mathcal{V}_{old}}{\Delta t} \right) \\ - R \, T_L \left( \frac{2 \, m_{old}}{\Delta t} + \dot{m}_{gas,old} \right) + C_d \, A_{in} \, P_o \, T_L \sqrt{\left( \frac{2 \, \gamma \, R}{(\gamma - 1) \, T_o} \right) \left( P_r^{2/\gamma} - P_r^{(\gamma + 1)/\gamma} \right)} = 0 \end{split}$$

Defining terms for Newton-Raphson solution yields

$$C_1 \left( P_r{}^a - P_r{}^b 
ight)^{0.5} + C_2 \; P_r{}^2 + C_3 \; P_r + C_4 = F$$

$$0.5\,C_1 \left(P_r{}^a - P_r{}^b
ight)^{-0.5} \left(a\,P_r{}^{a-1} - b\,P_r{}^{b-1}
ight) + 2\,C_2\,P_r + C_3 = rac{dF}{dP_r}$$

$$a=rac{2}{\gamma}$$

$$b=\frac{\gamma+1}{\gamma}$$

$$C_1 = C_d A_{in} \, P_o \, T_L \sqrt{rac{2 \, \gamma \, R}{\left(\gamma - 1
ight) T_o}}$$

$$C_2 = P_o^2 \left(rac{1}{
ho_L\,B_M} + rac{1}{
ho_L\,B_P}
ight)$$

$$C_3 = P_o \left(rac{2\,V_{old}}{\Delta t} - rac{C_M}{
ho_L\,B_M} - rac{C_P}{
ho_L\,B_P} + rac{\dot{m}_{down,old}}{
ho_L} - rac{\dot{m}_{up,old}}{
ho_L}
ight)$$

$$C_4 = -R\,T_L\left(rac{2\,m_{old}}{\Delta t} + \dot{m}_{gas,old}
ight)$$

where the function F is solved for  $P_r$ .

#### **Subsonic Outflow**

Equation 1 is modified using the Subsonic Inflow Flowrate equation and solved iteratively using Newton-Raphson. Defining  $P_r = P_1/P_0$  obtains:

$$\begin{split} &P_r^2\,P_o^2\left(\frac{1}{\rho_L\,B_M}+\frac{1}{\rho_L\,B_P}\right)+P_r\,P_o\left(-\frac{C_M}{\rho_L\,B_M}-\frac{C_P}{\rho_L\,B_P}+\frac{\dot{m}_{down,old}}{\rho_L}-\frac{\dot{m}_{up,old}}{\rho_L}+\frac{2\,\Psi_{old}}{\Delta t}\right)\\ &-R\,T_L\left(\frac{2\,m_{old}}{\Delta t}+\dot{m}_{gas,old}\right)+P_r\left(C_dA_{out}\,P_o\right)\sqrt{\left(\frac{2\,\gamma\,R\,T_L}{\gamma-1}\right)\left(P_r^{-2/\gamma}-P_r^{-(\gamma+1)/\gamma}\right)}=0 \end{split}$$

Defining terms for Newton-Raphson solution yields

$$C_1 ig( P_r^{-a} - P_r^{-b} ig)^{0.5} + C_2 \, P_r + C_3 + C_4 rac{1}{P_r} = F$$

$$0.5\,C_1\;P_r\left(P_r^{-a}-P_r^{-b}
ight)^{-0.5}\left(-a\,P_r^{-a-1}+b\,P_r^{-b-1}
ight)+C_2-C_4rac{1}{P_r^2}=rac{dF}{dP_r}$$

$$a=rac{2}{\gamma}$$

$$b=\frac{\gamma+1}{\gamma}$$

$$C_1 = C_d A_{out} \ P_o \sqrt{rac{2 \, \gamma \, R \, T_L}{\gamma - 1}}$$

$$C_2 = P_o^2 \left( rac{1}{
ho_L \, B_M} + rac{1}{
ho_L \, B_P} 
ight)$$

$$C_3 = P_o \left(rac{2\,V_{old}}{\Delta t} - rac{C_M}{
ho_L\,B_M} - rac{C_P}{
ho_L\,B_P} + rac{\dot{m}_{down,old}}{
ho_L} - rac{\dot{m}_{up,old}}{
ho_L}
ight)$$

$$C_4 = -R\,T_L\left(rac{2\,m_{old}}{\Delta t} + \dot{m}_{gas,old}
ight)$$

where the function F is solved for  $P_r$ .

#### **Sonic Outflow**

Using the Sonic Outflow equation from above, the pressure at the junction can be solved directly from Equation 1 as follows:

$$\begin{split} &P_i^2 \left(\frac{1}{\rho_L \, B_M} + \frac{1}{\rho_L \, B_P}\right) + P_i \left(-\frac{C_M}{\rho_L \, B_M} - \frac{C_P}{\rho_L \, B_P} + \frac{\dot{m}_{down,old}}{\rho_L} - \frac{\dot{m}_{up,old}}{\rho_L} + \frac{2 \, V_{old}}{\Delta t}\right) \\ &+ P_i \left(C_d A_{out} \sqrt{\gamma \, R \, T_L} \left(1 + \frac{\gamma - 1}{2}\right)^{(\gamma + 1)/2(1 - \gamma)}\right) - R \, T_L \left(\frac{2 \, m_{old}}{\Delta t} + \dot{m}_{gas,old}\right) = 0 \end{split}$$

### Related Topics

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#### **Related Blogs**

Raise the bar using Vacuum Breaker Valves

## **Area Change**

The Area Change junction type must always have two connecting pipes. This junction type allows you to model the irrecoverable loss that occurs at the area transition between two pipes, whether expansion or contraction.

The Area Change Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. A flow direction through the junction is adopted from the defined directions of the two connecting pipes.

The Area Change Properties window offers two standard types of area change losses: the Conical Transition and the Abrupt Transition.

The critical parameter that influences the magnitude of the area change loss is the area ratio between upstream and downstream pipes. Until you have input the information for the upstream and downstream pipes that allow for flow area determination, the standard Area Change junction loss factor is not calculated. For conical transition geometries, you also need to specify the conical angle. This angle has a range of 0-180 degrees, with a 0 degree angle representing a transition taking place over an infinitely long length, and a 180 degree angle representing an abrupt transition.

If the standard loss factors provided are inadequate for your application, you may specify your own custom loss factor referenced to the base area you specify.

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Area Change Loss Model	283

## **Area Change Loss Model**

Two standard area change loss geometries are available: the conical transition and the abrupt transition. The conical expansion correlation (Crane, 1988, A-26) is

$$K_{up}=2.6\left(\sinrac{\mu}{2}
ight)\left(1-rac{A_{up}}{A_{down}}
ight)^2 \qquad \qquad \mu < 45^\circ 
onumber$$
  $K_{up}=\left(1-rac{A_{up}}{A_{down}}
ight)^2 \qquad \qquad \mu > 45^\circ 
onumber$ 

The conical contraction correlation (Crane, 1988, A-26) is

$$K_{up} = rac{0.8 \left( \sin rac{\mu}{2} 
ight) \left( 1 - rac{A_{down}}{A_{up}} 
ight)}{\left( rac{A_{down}}{A_{up}} 
ight)^2} \qquad \mu < 45^\circ \ K_{up} = rac{0.5 \left( 1 - rac{A_{down}}{A_{up}} 
ight) \sqrt{\sin rac{\mu}{2}}}{\left( rac{A_{down}}{A_{up}} 
ight)^2} \qquad \mu > 45^\circ$$

The abrupt expansion correlation (Idelchik, 2007, 246) is

$$K_{up} = \left(1 - rac{A_{up}}{A_{down}}
ight)^2$$

The abrupt contraction correlation (Idelchik, 2007, 254) is

$$K_{up} = rac{0.5igg(1-rac{A_{down}}{A_{up}}igg)^{0.75}}{igg(rac{A_{down}}{A_{up}}igg)^2}$$

**Note:** While a 180 degree conical transition is the same as an abrupt transition, Crane's conical contraction equation gives a different result at 180 degrees compared to Idelchik's abrupt contraction equation. Therefore, it is up to the user to determine which one to use.

All K factor equations are provided here in terms of the upstream pipe. The K factor in terms of the down-stream pipe can be found as follows:

$$K_{down} = K_{up} igg(rac{A_{down}}{A_{up}}igg)^2$$

## **Related Topics**

K Factor Loss Model	
Area Change	282

## **Assigned Flow**

The Assigned Flow junction type allows you to connect one pipe and to input a known steady-state and/or transient flowrate entering or leaving at a particular location. An irrecoverable loss can also be included.

The Assigned Flow Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipe information in a fixed format. Depending on whether you specify the junction as an inflow or outflow type, the required connecting pipe (upstream/inlet or downstream/outlet) will be enabled while the other pipe is disabled. Note that if the flow is specified as Inflow (to the system) then the reference positive flow direction of the connected pipe must be away from the junction (i.e. the junction is upstream of the pipe).

The Assigned Flow junction will automatically switch the inflow/outflow parameter based on the reference flow direction of the connected pipe.

The Assigned Flow junction type allows you to specify positive flow rates as volumetric or mass flow rates. Negative flow rates are not accepted for steady flow, although they are for transient flow. If, for example, you have an outflow type junction and your system is physically flowing in, you cannot assign a

negative flow rate to the junction. You must reverse the connecting pipe flow direction to be consistent with the actual direction and change from an outflow type to an inflow type.

#### **Transient Data**

On the transient data tab a flowrate transient can be entered. A special feature is the ability to model a sinusoidal flowrate transient. Input for the amplitude and frequency is required. If data is present in the transient data table, the sinusoidal transient is summed with the data in the transient data table.

A chopped sine wave takes the absolute value of the sine function. The end effect looks like doubling the frequency in the positive domain only, and having nothing in the negative domain.

A transient special condition also exist for assigned flow junctions. This is the <u>No Reflections (Infinite Pipe)</u> special condition.

For more information on transient data, including event transients, see Junction Transient Data.

## **Special Conditions**

You can set a <u>Special Condition</u> for an Assigned Flow junction, which will turn the flow off and make it act like a Dead End during steady-state.

## **Special Features for Steady Flow**

If the steady-state flow is zero at the junction, there may be occasions where you want the Assigned Flow junction to act like a pressure junction during the steady-state calculation. This would occur, for instance, if a known flowrate profile, initially zero, exists at the junction, and there are no other suitable pressure junctions in the system. In such a case, the pressure is assigned on the Optional tab.

Usually this feature would be used in conjunction with a Special Condition on the junction where its flow was turned off during steady-state.

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Assigned Flow Waterhammer Theory	
SSL Flow Rates	

#### **SSL Module**

#### **Settling Slurry Module**

An optional add-on module to AFT Impulse which allows users to simulate settling slurries.

## **Assigned Flow Waterhammer Theory**

With an assigned flow, the flow rate is known at the pipe inlet or outlet (<u>Wylie et.al 1993</u>, pp. 43). The unknown is then the pressure, which can be obtained by solving the appropriate compatibility equation. If the flow rate is known at the upstream end of the pipe, the negative compatibility equation is used.

$$P_{i,new} = C_M + B_M \; \dot{m}_{known}$$

Conversely, if the pressure is known at the downstream end, the positive compatibility equation is used.

$$P_{i,new} = C_P - B_P \; \dot{m}_{known}$$

If the known flow rate changes with time, then a current flow rate is obtained for the current time step and used in the equations.

## **Assigned Flow Vapor Cavitation Theory**

When the calculated pressure at an Assigned Flow junction drops below vapor pressure, a vapor cavity forms at the junction.

Assuming the specified flow is an inflow, the vapor volume calculation is as follows:

$$m{V}_{vapor,new} = m{V}_{vapor,old} + (-\dot{m}_{up,new} - \dot{m}_{up,old} + \dot{m}_{down,new} + \dot{m}_{down,old}) \, rac{\Delta t}{2 \, 
ho}$$

The  $\dot{m}_{up}$  terms are known because they are specified terms for inflow junctions. For outflow junctions the  $\dot{m}_{down}$  terms are known. Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

#### **Related Topics**

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Method of Characteristics	
Assigned Flow	284

## **Assigned Pressure**

The Assigned Pressure junction allows for the specification of a fixed boundary pressure. The Assigned Pressure window follows the second of the two basic <u>Properties window formats</u>. A table on the Loss Coefficients tab displays the connecting pipe information.

This junction is very similar to the Infinite Reservoir in that it fixes a pressure at a boundary. However, the Assigned Pressure allows the definition of either a static or stagnation pressure boundary, whereas Reservoirs are always stagnation pressure. Typically, any pressure gauge on a pipe will be reporting

static pressure - it is important to select static pressure if this is the actual boundary in the real system. A Reservoir would be inappropriate to represent such a piping connection with non-zero flow.

If stagnation is selected, the Assigned Pressure accepts the connection of up to twenty-five pipes. Static selection limits the connection to one pipe.

#### **Transient Data**

On the transient data tab a flowrate transient can be entered. A special feature is the ability to model a sinusoidal flowrate transient. Input for the amplitude and frequency is required. If data is present in the transient data table, the sinusoidal transient is summed with the data in the transient data table.

A chopped sine wave takes the absolute value of the sine function. The end effect looks like doubling the frequency in the positive domain only, and having nothing in the negative domain.

A transient special condition also exist for assigned pressure junctions. This is the No Reflections (Infinite Pipe) special condition.

For more information on transient data, including event transients, see Junction Transient Data.

## **Related Topics**

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Assigned Pressure Waterhammer Theory	
Role of Pressure Junctions and How They Work	

#### **Related Online Content**

• Static vs. Stagnation Pressure Video

## **Assigned Pressure Waterhammer Theory**

With an assigned pressure, the pressure is known at the pipe endpoint. The unknown is then the flow rate, which can be obtained by solving the appropriate compatibility equation.

If the pressure is known at the upstream end of the pipe, the <u>negative compatibility equation is used</u> (Equation 2).

$$\dot{m}_{i,new} = rac{P_{known} - C_M}{B_M}$$

Conversely, if the pressure is known at the downstream end, the <u>positive compatibility equation is used</u> (Equation 1).

$$\dot{m}_{i,new} = rac{C_P - P_{known}}{B_P}$$

If the known pressure changes with time, then a current pressure is obtained for the current time step and used in the equations.

#### **Assigned Pressure Vapor Cavitation Theory**

Assigned Pressure junctions cannot reach vapor pressure because the pressure is specified and is therefore always above vapor pressure.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Assigned Pressure	286
Role of Pressure Junctions and How They Work	

### **Bend**

The Bend junction type must always have two connecting pipes. This junction type allows you to model the irrecoverable loss that occurs when the flow direction changes through a bend or elbow.

The Bend Properties window follows the first of the two basic <u>Properties Window formats</u>, displaying the connecting pipes in a fixed format. A flow direction through the junction is adopted from the defined directions of the two connecting pipes.

The Bend Properties Window offers three standard types of bend losses: the Smooth Bend, the Standard Elbow (the standard short radius threaded elbow), and the Mitre Bend. The window shows a schematic of the selected geometry. Until you have input the information for the upstream pipe that allows flow area determination, the standard Bend junction loss factor is not calculated. For smooth radius bends, you also need to specify r/D, which is the radius of curvature over the pipe diameter. At r/D less than one the Reynolds number must be known to calculate the loss factor, and therefore cannot be displayed until output is available.

For bends that are not at a 90-degree angle, you can enter the angle and the standard loss factor will be calculated.

If the standard loss factors provided are inadequate for your application, you may specify a custom loss factor referenced to the upstream pipe flow area.

**Note:** In principle, the upstream and downstream pipe diameters should be the same. However, the Bend junction only uses the reference area specified under Basis Area for Loss Model, even if the physical flow is in the opposite direction. If you are working with a user-specified loss, your geometry may have different diameter pipes connecting to the elbow. In this case, you would purposely define different upstream and downstream pipe areas. However, you would still want to be careful that the custom loss factor you assign is referenced to the correct area that is specified in Basis Area for Loss Model.

### **Related Topics**

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Bend Loss Model	

## **Bend Loss Model**

### 90 Degree Bends

The three Bend loss correlations are all for turbulent Reynolds numbers (Crane 1988, A-29).

The K-factors for a **smooth flanged bend** with  $r/D \ge 1$  are provided in Table 1.

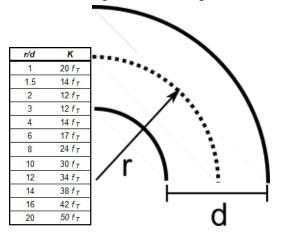


Table 1: K values for 90 degree smooth flanged bends with r/D > 1

The standard threaded elbow is given by

$$K=30~f_T$$

where  $f_T$  is the turbulent friction factor given in Table 2.

Table 2: Pipe friction factors used for Crane formulas

Nominal Size	Friction Factor f <sub>T</sub>
1/2"	0.027
3/4"	0.025
1"	0.023
1 1/4"	0.022
1 1/2"	0.021
2"	0.019
2 1/2",3"	0.018
4"	0.017
5"	0.016
6"	0.015
8"-10"	0.014
12"-16"	0.013
18"-24"	0.012

The Mitre bend is given by

$$K = 60 f_T$$

## Non-90 Degree Bends

The two non-90 degree bend loss correlations are for turbulent Reynolds numbers (Crane 1988, A-29).

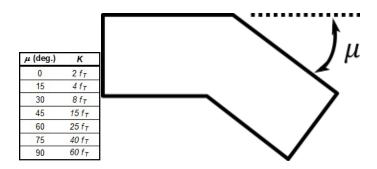
A **smooth flanged bend** with  $r/D \ge 1$  is given by

$$K_B = (n-1) \left( 0.25 \ \pi \ f_T \ rac{r}{D} + 0.5 K 
ight) + K$$

where n is the number of 90 degree bends, K is the loss factor for one 90 degree bend (Table 1), and  $f_T$  is given by Table 2.

The **Mitre bend** is given by Table 3.

Table 3: K values for Mitre bends



## Smooth Flanged Bends, r/D < 1

The smooth flanged bend with r/D < 1 loss factor uses a correlation applicable for turbulent Reynolds numbers (Miller 1990, 209)

The loss coefficient is calculated based on Miller's class 2 bend model, which is sufficient for general design purposes, and is given by

$$K_b = K_b^* C_{Re} C_0 C_f$$

 $C_0$  and  $C_f$  are assumed to be 1 for class 2 bends.  $K^*_b$  is given by the nomograph on page 207 of Miller. For r/D > 0.7 or  $K^*_b < 0.4$ ,  $C_{Re}$  is given by Miller Figure 9.3. Otherwise,  $C_{Re}$  is given by the equation below.

$$C_{Re} = rac{K_b^*}{K_b^* - 0.2 \, (C_{Re} \; for \, r/D = 1) + 0.2}$$

where the  $C_{Re}$  for r/D = 1 is also found from Miller Figure 9.3.

### Related Topics

K Factor Loss Model	258
Bend	

### **Branch**

The Branch junction allows up to twenty-five connecting pipes. The Branch junction is the most flexible junction type for building network models that have flow splits. Other significant features are the ability to impose a steady-state and/or transient flow source or sink at the junction and the ability to specify separate loss factors for each connecting pipe. The Branch junction must have at least two connecting pipes.

The Branch Properties window follows the second of the two basic Properties window formats.

A table on the Loss Coefficients tab displays the connecting pipe information. This table grows in size to accommodate up to twenty-five connecting pipes. For each connecting pipe, the pipe table lists the reference flow direction and up to two loss factors. The first loss factor is for physical flow out of the branch and into the pipe. The second is for physical flow into the branch and out of the pipe. The loss factors can be specified independently or left as zero. The distance of each connecting pipe (if any difference exists) from the elevation can be entered in the pipe table.

The Branch junction also offers you the option of specifying a flow source or sink at the junction in the Optional tab. According to AFT Impulse's convention, a source of flow into the system is defined as positive, while a flow out of the system (a sink) is defined as negative.

#### **Transient Data**

On the transient data tab a transient source or sink flowrate can be entered. For more information on transient data, including event transients, see <u>Junction Transient Data</u>.

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Branch Waterhammer Theory	

## Related Examples

## **Branch Waterhammer Theory**

At a branch, there can be multiple pipes ( $\underline{\text{Wylie et.al 1993}}$ , pp. 51-53). An additional relationship is needed, and that relationship is the conservation of mass. The total mass flow in and out of the junction must sum to zero. In addition, the branch has a single pressure solution,  $P_j$ , and this solution is common to all in-flowing pipes. The compatibility equation is written for each junction. For the pipes flowing into the branch, the positive equation is used (Compatibility Equations, Equation 1)

$$\dot{m}_{i,new} = rac{C_P - P_j}{B_P}$$

where  $P_i$  is the branch junction pressure, as yet unknown.

For the pipes flowing out of the branch, the <u>negative equation is used (Compatibility Equations, Equation 2)</u>

$$\dot{m}_{i,new} = rac{P_j - C_M}{B_M}$$

Now, sum all of the pipe flow rates into the junction

$$\sum \dot{m}_{i,new} = S_C - S_B \; P_J = 0$$

where

$$S_C = \sum \frac{C_P}{B_P} + \sum \frac{C_M}{B_M}$$
 (2)

$$S_B = \sum \frac{1}{B_P} + \sum \frac{1}{B_M} \tag{3}$$

In general, there may be a known flow into the branch (a flow sink) or into the branch (a flow source). Therefore rewrite Equation 1 as

$$\sum \dot{m}_{i,new} = S_C - S_B \; P_j = -\dot{m}_{applied}$$

Now solve for the junction pressure

$$P_j = rac{S_C + \dot{m}_{Applied}}{S_B}$$

With the pressure known, substitute back into the compatibility equations to obtain the flow rate into the branch coming from each connecting pipe.

The applied flow rate may vary with time.

#### **Branch Vapor Cavitation Theory**

When the calculated pressure at a Branch junction drops below vapor pressure, a vapor cavity forms at the junction.

Assuming a flow source/sink is specified, the vapor volume calculation is as follows:

$$egin{aligned} oldsymbol{V}_{vapor,new} &= oldsymbol{V}_{vapor,old} + \left(egin{aligned} \sum \left(-\dot{m}_{in,new} - \dot{m}_{in,old}
ight) \ + \sum \left(\dot{m}_{out,new} + \dot{m}_{out,old}
ight) \ - \left(\dot{m}_{B,new} + \dot{m}_{B,old}
ight) \end{aligned} 
ight) rac{\Delta t}{2 \, 
ho}$$

where  $\dot{m}_B$  is the branch source/sink term defined as positive flow into the branch. The  $\dot{m}_{in}$  terms are obtained from the positive compatibility equation, while the  $\dot{m}_{out}$  terms are obtained from the negative equation.

Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

### **Related Topics**

Nomenclature	636
Method of Characteristics	
Branch	

## **Check Valve**

The Check Valve junction type requires two connecting pipes. This junction type allows you to model the effect of a check valve which closes to prevent back flow.

The Check Valve Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The Check Valve junction does not have an explicit flow direction, but adopts a flow direction from the connecting pipes for calculating loss. The user can define the base area for the loss model, though the default is set to use the upstream flow area.

A check valve is a device that allows flow in only one direction. AFT Impulse assumes that the Check Valve is initially open (unless modeled as Closed on the Optional tab). If the flow solution indicates that the system hydraulics are insufficient to keep the check valve open based upon the check valve input, AFT Impulse closes the valve. The valve can close during the steady-state or transient portion of the simulation.

AFT Impulse allows you to model the check valve by entering a User Specified closing velocity, using valve performance data to Estimate from Fluid Deceleration, or with a Force Balance calculation. Further details about each of these types of check valve are discussed below.

For all of these options the Loss Model for the open valve can be specified as a Cv, Kv or K factor by choosing an option on the Valve Model tab and entering the Full Open value.

### **User Specified**

The User Specified option opens and closes based on user-defined values for velocity to close and a delta pressure to reopen. For steady-state analysis the valve is either fully open, or fully closed. In a transient analysis, the valve opens and closes instantaneously.

The inputs are as follow:

- Forward Velocity to Close Valve By default this value is zero. Some valves are designed to start closing at some reverse velocity - you can specify that here as a negative value. Entering a positive value in this field would imply that the check valve closes while the flow is still continuing forward.
- **Delta Pressure/Head to Reopen** Frequently after a check valve closes, there is pressure across the valve at which it will open again. You can specify that delta pressure here.

#### **Estimate from Fluid Deceleration (no reopen)**

This option attempts to predict the maximum reverse velocity at which the valve will close. This maximum velocity is based on experimental predictions involving fluid deceleration and various check valve types from (pages 241-243). Once the fluid deceleration is determined, the chart for Maximum Reverse Velocity vs. Fluid Deceleration is used to determine the Forward Velocity to Close for the check valve. If the deceleration is above the range given in the chart for the specific valve type selected, the transient run will be terminated, and a different valve type must be selected. Once the check valve closes, it will not reopen.

There are three options provided to choose the Valve Performance Data Type that will be used for the Maximum Reverse Velocity vs. Fluid Deceleration chart.

- **Non-dimensional -** The non-dimensional data sets are provided from and . If this option is chosen, the user must provide the Minimum Velocity Required to Fully Open Valve, which is then used to find the <u>Dimensionless Maximum Reverse Velocity</u>.
- Dimensional This option uses the original dimensional data from and, eliminating the need to
  convert to dimensionless values. This option may not be appropriate if the valves being modelled
  are not similar to the valve sizes used to obtain the experimental data. The dimensional data from
  Thorley was obtained for 600 mm swing check valves and 500 mm nozzle check valves. The Ballun data uses 8 in valves.
- **User Defined** If dimensional data is available for the Maximum Reverse Velocity vs. Fluid Deceleration from the manufacturer, this option allows the user to directly define the curve to be used.

The **Deceleration Calculation Interval** is an optional input which allows the user to specify the time interval used to calculate the fluid deceleration. See the <u>Deceleration Calculation Interval</u> section below for further explanation. The resultant deceleration values can be viewed in the <u>Output window</u>.

#### **Force Balance**

Force Balance data can be used to model two valve types, Swing Check and Translating Nozzle/Plug valves. Both models are based on work published in .

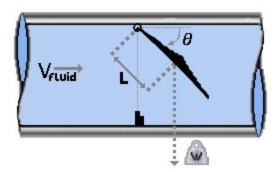


Figure 1: Swing Check valve diagram

The Swing Check Valve model uses a torque balance to estimate rate and position over time for a swing check valve. The inputs for the swing check valve are as follows (reference Figure 1):

#### Disk Properties

- Distance to CG (L) The distance from the pivot point to the disk assembly center of gravity.
- Area (A) The surface area of the disk.
- Weight (submerged, W) The submerged weight of the disk assembly. If you do not
  know this value for the check valve you are trying to model, refer to the <u>Approximating Sub-</u>
  merged Weight for the <u>Swing Check Valve</u> section.
- Inertia (I) The moment of inertia of the disk about the pivot point. If you do not know this value for the check valve you are trying to model, refer to the <a href="#">Approximating Disk Inertia for the Swing Check Valve section.</a>
- Mass of Displaced Fluid By default, a mass of fluid equal to the mass of a sphere of fluid the same diameter as the valve disk is added to the valve inertia term. The user can specify a custom fluid mass to be included by choosing User Specified, or choose to neglect the fluid mass entirely by choosing None.
- Valve Loss vs. θ Data The fully open (minimum) angle and the fully closed (maximum) angle of
  the disk must be defined, as shown in the diagram. Additionally the Cv vs. θ data must be defined
  in the table. A warning will be given to the user if the data in the table is inconsistent with the specified fully open and fully closed angles, or with the specified fully open Cv.

#### Include Spring

- **Spring Constant (k)** The torsional spring stiffness, if a spring is present. The value is zero if there is no spring.
- Spring Torque With Valve Closed (T) The residual torque exerted by the spring when valve is fully closed. The value is zero if there is no spring torque when the valve is closed.
- **Custom Orientation** By default, the orientation will be assumed to be horizontal which is shown in parentheses when the box is unchecked. Enabling this box allows the user to either specify the valve orientation as vertical, or for a user specified angle as measured from horizontal.

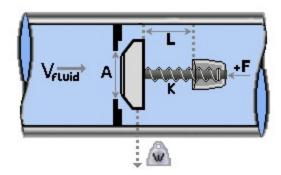


Figure 2: Translating nozzle/plug check valve diagram

The translating disk/plug check valve inertia model is solved using the force balance equation, the valve equation, and the positive and negative characteristic equations. The inputs are as follows (reference Figure 2):

- Nozzle/Plug Properties
  - Max Travel Length (L) The distance the disk/plug travels from fully closed to fully open.
  - Area (A) The cross-sectional surface area of the disk/plug perpendicular to the flow.
  - Weight (W) The weight of the disk/plug assembly.
- Mass of Displaced Fluid By default, the displaced fluid mass will be calculated using the distance travelled by the nozzle/plug. The user can specify a custom fluid mass to be included by choosing User Specified, or choose to neglect the fluid mass entirely by choosing None.
- Valve Loss vs. Travel Length Variation of valve Cv in terms of Travel Length to Fully Open.
- Spring Properties
  - **Spring Constant (k)** The linear spring stiffness, if a spring is present. The value is zero if there is no spring.
  - Spring Force with Valve Closed (F) The residual force exerted by the spring when valve is fully closed. The value is zero if there is no spring force when the valve is closed. This is used to calculate Xs, the spring length at which the spring force is zero.
- **Custom Orientation** By default the orientation will be assumed to be horizontal, which is shown in parentheses when the box is unchecked. Enabling this box allows the user to either specify the valve orientation as vertical, or for a user specified angle as measured from horizontal.

#### **Deceleration Calculation Interval**

This optional input is only applicable when using the *Estimate from Fluid Deceleration* check valve model. AFT Impulse needs to use the fluid deceleration to calculate the velocity at which the check valve will close (and therefore the time step of closure). Due to certain transient behavior in a model, the deceleration may vary over time. For example, see Figure 3 below where the slope of the blue line changes over time. However, the Valve Performance Data (either the aforementioned Thorley/Ballun data or a user defined curve) will need a single deceleration value to calculate the fluid velocity at closure (Max Reverse Velocity). Therefore, Impulse will approximate the deceleration using the slope of a linear line from the time of initial deceleration (point 1) to the time when reverse velocity starts (point 2), as seen in

the black dashed line. The default deceleration calculation might not accurately predict the velocity at which the check valve closes due to the slope of the blue and black lines differing at point 2.

The Deceleration Calculation Interval allows the user to manually specify a value for the time interval over which the slope (deceleration) is calculated. This effectively moves point 1 to a different time step. Impulse will then use the slope of the red dashed line as the value for deceleration. In this case shown in Figure 3, the default method likely provides a more conservative estimate because higher deceleration (steeper slope) would result in a larger Max Reverse Velocity, which then can result in a larger hydraulic force from check valve slam.

**Note:** This option is best used after you have already run the model, analyzed a Velocity vs Time graph, and determined that the deceleration (slope of the Velocity curve) differs significantly over time. In some cases using this setting may produce a less conservative estimate for a pressure/force spike (ex. pump trips), while other times it will produce a more conservative estimate (ex. valve closure elsewhere in the system where the effective closure time is short).

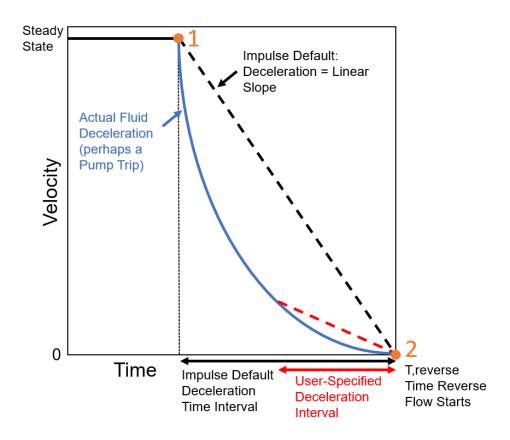


Figure 3: Example plot demonstrating how Impulse approximates the fluid deceleration for the Estimate From Fluid Deceleration Check Valve Model

## **Approximating Disk Inertia for the Swing Check Valve**

The swing check valve model requires the user to input the disk inertia and the submerged disk weight of the check valve disk. If you do not know these values for the check valve you are trying to model, you can use the following equations to approximate these.

To approximate the disk inertia:

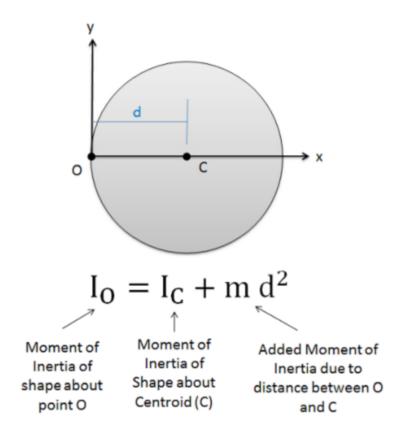


Figure 3: Approximate disk inertia

Where:

$$I_c = \frac{1}{4} * Mass of Disk * (Radius of Disc)^2$$

## **Approximating Submerged Weight for the Swing Check Valve**

You can use Archimedes' Principle to approximate the submerged disk weight:

$$W_{submerged} = W_{disk} - \rho_{fluid} V_{fluid} g$$

### **Special Conditions**

A check valve can have a <u>Special Condition</u> of None, Closed (stays closed or allowed to reopen in transient), or Open (stays open).

## **Related Topics**

Junctions	244
General Junction Information	
Junction Loss Models	
Defining Junction Transients	
Kv and Cv Loss Model	260
Check Valve Waterhammer Theory	300

#### **Related Examples**

Chaolr Walre	e Modeling	920
Check valve	: NIOGEIII9	

## **Check Valve Waterhammer Theory**

#### Fluid Velocity at Valve Closure

Because a  $C_V$  is known in the models using either a user specified or estimated fluid velocity, the water-hammer theory for these is identical to a regular valve, except that the check valve closes when reverse flow occurs.

For the "Estimate from Fluid Deceleration" check valve, the fluid deceleration is calculated from the initial steady-state fluid velocity, the time at which the fluid begins to decelerate, and the time and velocity when the fluid first reverses through the valve by default. If a Deceleration Calculation Interval has been entered, this value will be subtracted from the time when reverse velocity begins to determine the time of initial deceleration (*t,initial deceleration = t,reverse - Deceleration Calculation Interval*). The velocity at this time will then be used as the steady state velocity.

For the Non-dimensional performance data, see the equations below.

$$Dimensionless \ Deceleration = \left(rac{V_{steady} - V_{reverse}}{t_{initial \ deceleration} - t_{reverse}}
ight)rac{D_{pipe}}{V_{steady}}^{2}$$

#### Where:

- V<sub>steady</sub> = Steady state fluid velocity
- V<sub>reverse</sub> = Fluid Velocity upon reversal
- tinitial deceleration = Time at initiation of fluid deceleration
- treverse = Time at fluid velocity reversal
- D<sub>pipe</sub> = Diameter of upstream pipe
- V<sub>0</sub> = Minimum fluid velocity to fully open the valve

$$Dimensionless~Maximum~Reverse~Velocity = \left(rac{V_{max,reverse}}{V_0}
ight)$$

#### Where:

V<sub>max,reverse</sub> = Maximum reverse velocity at which valve will close

The maximum velocity at which the valve will close is determined from the specified Maximum Reverse Velocity vs. Fluid Deceleration chart using the calculated fluid deceleration. As an example, see the chart in Figure 1.

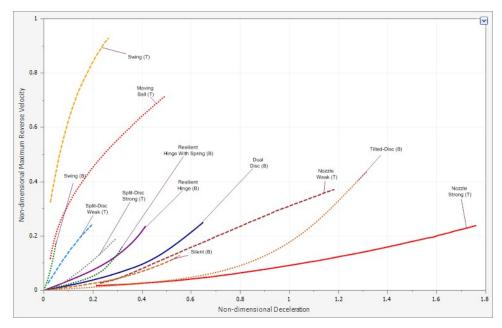


Figure 1: Non-Dimensional Fluid Deceleration vs. Maximum Reverse Velocity Chart with data from Thorley 2004(T) and Ballun 2007(B).

## Force Balance (Swing Check Valve)

The swing check valve force balance model is solved using the torque balance equation, the valve equation, and the positive and negative characteristic equations.

From Wylie equation 6-42, neglecting friction torque and any torques exerted by external ballast or springs (torsion springs on the disk pivot are included):

$$T_w + T_e + T_p = I rac{d^2 heta}{dt^2}$$

Where:

 $T_W$  = Torque due to the submerged weight of the disk

T<sub>e</sub> = Torque due to spring torque applied at the disk pivot point

 $T_D$  = Torque due to hydrodynamic pressures on the disk

*I* = Moment of Inertia of the disk about the pivot point

 $d^2\theta$ 

 $\overline{dt^2}$  = Angular acceleration of the disk about the pivot point

Wylie equation 6-43 for  $T_W$ :

$$T_w = W \, L \, \cos( heta - lpha)$$

Where:

W = submerged weight of the disk

L = distance from the pivot point to the disk center of gravity

 $\alpha$  = Valve orientation angle (for inclined or vertical pipes)

From Wylie equation 6-44 for  $T_e$ :

$$T_e = S(\theta_s - \theta)$$

Where:

S = torsional spring constant

 $\theta$  = angle of zero spring torque

 $\theta_s$  = current disk angle

From Wylie equation 6-46 for  $T_p$ :

$$T_p = 144 \, \Delta P \, L \, A$$

Where:

 $\Delta P$  = pressure difference across valve, in psid

L = distance from the pivot point to the disk center of gravity

A = surface area of the disk

The valve equation (Equation 1) can be solved for  $\Delta P$  as shown in Equation 2, which is substituted in Wylie 6-46:

$$\dot{m} = C_v \sqrt{\Delta P \, 62.375 \, 
ho}$$

$$\Delta P = rac{\dot{m}^2}{{C_v}^2~62.375~
ho}$$

Wylie equation 6-42 combined with the above equations becomes:

$$WL\cos\left( heta-lpha
ight)+S\left( heta_s- heta
ight)-rac{144\ \dot{m}^2\ L\ A}{{C_v}^2\ 62.375\ 
ho}-Irac{d^2 heta}{dt^2}=0$$

Along with the valve equation and the compatibility equations (Equations 3 through 5):

$$P_{up} - P_{dn} = rac{\dot{m}^2}{C_v^2 \; 62.375 \; 
ho}$$
 (3)

$$P_{up}=C_P-B_p\,\dot{m}$$

$$P_{dn} = C_m + B_m \, \dot{m} \tag{5}$$

These four equations can be solved for  $\theta$ ,  $\dot{m}$ ,  $P_{up}$ , and  $P_{dn}$ .

## Force Balance (Translating Nozzle/Plug Valve)

Similar to the swing check valve, the translating nozzle/plug check valve force balance model is solved using the force balance equation, the valve equation, and the positive and negative characteristic equations.

From Wylie equation 6-51, neglecting friction force, and any force exerted by external ballast or springs (linear springs on the disk/plug are included), the force balance on the disk/plug is given by:

$$F_w + F_e + F_p = M rac{d^2 X}{dt^2}$$

Where:

 $F_W$  = Force due to the weight of the disk/plug

 $F_e$  = Force due to spring applied to the disk/plug

 $F_p$  = Force due to hydrodynamic pressures on the disk/plug

M = Mass of the disk/plug and the mass of fluid that is moved

 $d^2X$ 

 $dt^2$  = linear acceleration of the disk/plug

Force due to the weight of the disk/plug is given by:

$$F_w = W \sin \alpha$$

Where:

W = Weight of the disk/plug

 $\alpha$  = Valve orientation angle (for inclined or vertical pipes)

The force due to spring applied to the disk/plug is given by:

$$F_e = k \left( X_s - X \right)$$

k =Linear spring constant

 $X_{S}$  = Length of spring at zero force

X = Current disk/plug position

The force due to hydrodynamic pressures on the disk/plug is given by:

$$F_p=144~\Delta P\,A$$

Where:

 $\Delta P$  = pressure difference across valve, in psid

A = cross-sectional area of the disk/plug

The valve equation, can be solved for  $\Delta P$  as shown in the swing check valve section and substituted into the hydrodynamic force equation above:

$$F_p = rac{144\,\dot{m}^2\,
ho\,A}{{C_v}^2\,62.375}$$

The mass of the disk/plug and the mass of the fluid that is moved is given by:

$$M = rac{W}{g} + 
ho\,A\,(X_{prev} - X)$$

By substituting in the force equations and mass equation given above, Wylie equation 6-51 becomes:

$$W\sinlpha+k\left(X_{s}-X
ight)-rac{\dot{m}^{2}A}{62.375\,
ho\,C_{v}^{2}}-\left[rac{W}{g}+
ho\,A\left(X_{prev}-X
ight)
ight]rac{d^{2}X}{dt^{2}}=0$$

Along with the valve equation and the <u>compatibility equations</u> shown above in equations 3-5 in the swing check valve section, with Cv expressed as a function of X, these four equations can be solved for X,  $\dot{m}$ ,  $P_{up}$ , and  $P_{dn}$ .

## **Check Valve Vapor Cavitation Theory**

The check valve vapor cavitation model is identical to a regular <u>valve</u> for all three types of check valve models, except that it closes when reverse flow occurs.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	
Check Valve	

#### Related Examples

C11-	17-1	1/-1-1	in ~	020
Cneck	vaive	wodei	ing	<i>გაყ</i>

## **Control Valve**

Control Valve junctions are always internal to the system, with two connecting pipes. This junction type allows modeling of valves that offer special pressure or flow control characteristics at a location in the pipe system.

The Control Valve Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The Control Valve junction does not have an explicit flow direction, but adopts a flow direction from the connecting pipes.

## Control valve types

You can model four types of control valves: Pressure Reducing Valves (PRV's), Pressure Sustaining Valves (PSV's), Flow Control Valves (FCV's), and Pressure Drop Control Valves (PDCV's). Loss information for a control valve is not required, because control valves are dynamic devices that change their geometry in response to the pipe system behavior. The loss that results is that required to maintain the control parameter. You can, however, specify the full open loss. This is the loss that will occur should the valve fail to a full open state.

- A PRV is a device that controls the pressure in a pipe system. The PRV maintains a constant control pressure downstream of the junction as long as the upstream pressure exceeds the control pressure. If the upstream pressure is lower than the control pressure, the ability to control pressure is lost.
- A **PSV** is similar to a PRV in that it controls pressure in a pipe system. While the PRV maintains a constant downstream pressure, the PSV maintains a constant upstream pressure. If the downstream pressure rises higher than the control pressure, the ability to control pressure is lost.
- An **FCV** is a device that maintains a constant flow rate in a pipe system. By setting the junction to an FCV type and entering a flow rate, the junction will limit the flow through the connecting pipes to be equal to the control flow rate. The FCV can lose its ability to control flow when the pressure drop across it becomes zero or backward flow begins.
- A PDCV is a device that maintains a constant (stagnation) pressure drop. For this option, the
  valve is never allowed to not meet its setpoint. An indicator that an unrealistic pressure drop has
  been demanded is a failure to obtain a converged solution.

## PRV/PSV Static vs Stagnation Pressure

The control pressure for a PRV or PSV can be either <u>static or stagnation</u> (HGL or EGL for controlled Head). The default selection is static (HGL), as this is the most frequent application in industry.

### **Action if Setpoint Not Achievable**

 Always Control During Steady State - It is possible that a control valve cannot achieve a given set point. By default this option is off - this can be changed in the <u>Parameters</u> section of <u>User</u> <u>Options</u>. For additional information, see <u>Control Valve Setpoint Not Achievable</u>. • **Use Default Actions** - The behavior of the control valve when it fails can be modified by unchecking this option. The default behaviors represent the normal behaviors for the standard valve types.

## Loss When Fully Open

By default, the valve will be set to model the valve with no loss if it fails open. This can be changed by choosing a loss model on the Control Valve Model tab to use  $C_{V_i}$   $K_V$ , or a K factor. When  $C_{V_i}$  or  $K_V$ , is selected, the option becomes available to pull the value from an open percentage table on the Optional tab, and the option to apply an Opening/Closing Rate limit for the valve becomes available.

## **Open Percentage Table**

The Optional tab allows data to be entered for special control valve characteristics. Specifically, the valve  $C_V$  and Flow Area can be Specified vs. the Open Percentage of the valve. This data does not affect AFT Impulse's flow solution. However, engineers frequently desire to know the valve's open percentage during operation to ensure it meets design requirements. The Valve Summary (in the Output window) always displays the valve  $C_V$ , and if data is specified for open percentage and flow area it will also display open percentage and flow area at the operating point.

AFT Impulse can assist in creating this  $C_V$  vs Open percent curve. This is accessible in the optional by by selecting "Edit Table" and then "Create  $C_V$  vs. Open Percent...". This then opens a window in which a user defined, linear, equal percentage, or Pre-defined curve can be defined and transferred to the  $C_V$ . vs. Open Percentage table.

#### **Opening/Closing Rate Limits**

If the default options for "Action if Setpoint is Not Achievable" are being used and the loss When Fully open is defined in terms of  $C_V$  or  $K_V$ , the maximum valve opening and closing rate limits can be specified. Rate limits allow the modeling of valves that have some type of limiting device which prevents the valves from opening or closing too quickly. If, during the transient, the pressures would cause the valve to open or close faster than the rates specified in the rate limits table, the valve's loss value will be set to the value dictated by the rate limits. If no rate limits are defined Impulse will assume that the valve will close or open instantly if it fails.

#### **Transient Data**

Control Valve transients provide two Transient Parameter options, Control Setpoint and C<sub>V</sub>.

The **Control Setpoint transient** can be applied to adjust the control setting of the valve during the transient. For instance, a change in control pressure for a regulator valve can be modeled.

The **Cv transient** is intended to model a case where the control valve transitions to a static valve at a fixed  $C_v$ . For example, a control valve in a feedback loop for a pump may transition to a fixed open percentage when a certain pressure is reached at the pump discharge. Another case would be if a control

valve were to be fully closed or fully opened in an emergency situation. Once a  $C_{\nu}$  vs. Time transient begins, the control valve will not be able to regain control.

If the valve  $C_V$  when controlling is within the defined  $C_V$  vs. Time data when the control valve transient begins, the control valve will begin at the corresponding point on the Transient graph and open/close from that point, rather than starting at the defined time zero. If the valve  $C_V$  when controlling falls above or below the defined table, the valve will jump to the closest point in the table, then proceed with the defined transient. For example, consider a defined closing transient which goes from a  $C_V$  of 200 to 100 as shown in Figure 1. If the valve is controlling at a  $C_V$  of 150, the valve will begin in the middle of the line at  $C_V$  = 150, then decrease to 100 (green line). If the valve  $C_V$  is 300 when the valve is controlling, then at the beginning of the transient the valve  $C_V$  will jump from 300 to 200, then follow the defined table until it reaches 100 (red line). If the valve is controlling at  $C_V$  = 50, then the valve will jump to a  $C_V$  of 100 and remain at 100 (purple line).

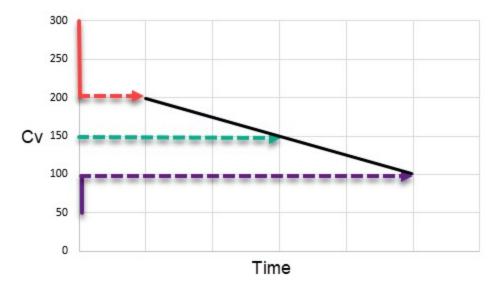


Figure 1: Example cases for Cv vs. Time defined for a closing valve

Control valve transients support single events. Thus the regulator pressure could be modified when some event occurred in the system.

For more information on transient data, including event transients, see Junction Transient Data.

#### **Special Conditions**

Control valves have two special conditions: to open fully and not control, or to close.

#### **Related Topics**

Junctions	244
General Junction Information	244
Junction Loss Models	258

Defining Junction Transients	263
Kv and Cv Loss Model	260

## **Related Blogs**

Get in Control with Control Valves

## **Control Valve Setpoint Not Achievable**

It is possible that the control valve cannot achieve the specified control setpoint. There are several actions the valve can take in such cases.

## **Always Control During Steady State**

The Always Control During Steady State feature is turned off by default since this option is physically unrealistic, but it can be useful for troubleshooting purposes. The reason this option is physically unrealistic is that the valve can add pressure to maintain control, thus acting like a pump. If this occurs, the user is clearly warned in the output. The Always Control option is useful because it gives a clear indication to the user of how far away the valve is from being able to control in the steady state. The default option for setting the control valve to Always Control can be adjusted in the Parameters section of User Options.

For transient analyses, if the Always Control is used during the steady state and the valve cannot meet the setpoint, the transient analysis will terminate.

#### **Flow Control Valves**

For flow control valves, other options for valves which cannot achieve control are to have the valve Open Fully or Close. By default the valve fully opens. Once the control valve loses control in the steady state, whether open or closed, AFT Impulse will solve the model again, using the defined loss model if the valve is open.

#### **Pressure Control Valves**

Pressure control valves are more complicated. These valves have two potential actions when control cannot be achieved. The first action is when the control cannot be achieved due to insufficient upstream pressure. The second is due to excessive downstream pressure. The default behavior for pressure reducing valves is to Open Fully due to insufficient upstream pressure, and close due to excessive downstream pressure. The defaults for pressure sustaining valves are the opposite. You can override the default behavior by clearing the Use Default Actions selection and specifying the desired actions.

AFT Impulse will determine if the valve can maintain control based on the Loss When Fully Open value. If this fully-open pressure drop is greater than the pressure drop which balances the system, the control valve can't achieve its setpoint. In other words, the control valve can't open wide enough (becoming less restrictive) to achieve control, and will revert to using the Loss When Fully Open specified by the user. If you enter data in the Open Percentage table on the Optional tab, you can select to have the data taken

directly from the table for the 100% open case. You can also choose to not have any losses associated with the valve in the full-open state by selecting None.

It is possible for the valve to control properly during the steady-state, and then lose control during the transient part of the run. In fact, it can lose control and regain it repeatedly as long as a  $C_V$  vs. Time transient event is not triggered.

## **Related Topics**

Control Valve 306

## **Control Valve Waterhammer Theory**

We can use the methods for known flow or pressure to calculate the conditions at a control valve. AFT Impulse flow and pressure control valves allow the control setting to be changed with time. Whether constant or changing, the flow or pressure is known and can be used to solve the equations.

#### **Flow Control Valves**

With the known flowrate, one can substitute into <u>Equation 1</u> and <u>Equation 2</u> and solve for the upstream and downstream pressures, respectively, at the valve. These can then be compared to the Action if Setpoint not Achievable settings to see if loss of control occurs. For instance, if the upstream pressure was less than the downstream, that would indicate loss of control.

Once the valve loses control, it acts like a regular <u>valve</u>. However, it is possible for the control valve to later regain control if the upstream pressure raises sufficiently.

#### **Pressure Control Valves**

Pressure control can be specified on the upstream or downstream side of the valve. A discussion of one these control locations will apply to the other. Let's consider the downstream pressure control case – a Pressure Reducing Valve (PRV).

With the known pressure downstream, one can substitute the known pressure into <u>Equation 2</u> and solve for the flowrate through the valve. This flowrate can then be substituted into <u>Equation 1</u> to solve for the upstream pressure. The upstream pressure can then be compared to the control pressure and Action if Setpoint Not Achievable settings to see if loss of control occurs. For instance, if the upstream pressure was less than the control pressure, that would indicate loss of control.

Once the valve loses control, it acts like a regular <u>valve</u>. However, it is possible for the control valve to later regain control if the upstream pressure raises sufficiently.

#### **Pressure Drop Control Valves**

The flow through a constant pressure drop is obtained by subtracting <u>Equation 1</u> and <u>Equation 2</u> and solving for flowrate.

$$\dot{m}_{i,new} = rac{C_P - C_M - \Delta P}{B_P + B_M}$$

## **Related Topics**

Nomenclature	636
Method of Characteristics	654
Control Valve	306

## **Dead End**

The Dead End junction must always have one connecting pipe. This junction type is one way to define flow in a pipe as truly zero.

In steady flow, dead ends have no flow and thus play no role in the hydraulic solution to the system. However, in transient flow pipes that terminate in dead ends can have flow. Thus dead ended lines can and do influence the transient response of the system. Unless you know otherwise for a specific system, dead ends should always be included in the model.

The Dead End Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The only required information is the connecting pipe and the elevation.

#### **Related Topics**

Junctions	244
General Junction Information	244
Junction Loss Models	258
Defining Junction Transients	263
Dead End Waterhammer Theory	311

## **Dead End Waterhammer Theory**

A dead end is similar to an <u>assigned flow</u>, except the flow rate is zero (<u>Wylie et.al 1993</u>, pp. 44). The unknown is then the pressure, which can be solved by calling the appropriate compatibility equation. If the dead end is at the upstream end of the pipe, the <u>negative compatibility equation</u> is used with zero flow.

$$P_{i,new} = C_P$$

Conversely, if the dead end is at the downstream end, the <u>positive compatibility equation</u> is used with zero flow.

$$P_{i,new} = C_M$$

## **Dead End Vapor Cavitation Theory**

When the calculated pressure at a Dead End junction drops below vapor pressure, a vapor cavity forms at the junction.

Assuming the dead end is at the end of a pipe, the vapor volume calculation is as follows:

$$m{V}_{vapor,new} = m{V}_{vapor,old} + (-\dot{m}_{up,new} - \dot{m}_{up,old}) \, rac{\Delta t}{2 \, 
ho}$$

since the  $\dot{m}_{down}$ terms are always zero. For dead ends at the beginning of a pipe, the  $\dot{m}_{up}$  terms are zero. Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	
Dead End	311

### **Gas Accumulator**

The Gas Accumulator junction allows up to twenty-five connecting pipes. This junction type is useful for modeling a gas volume designed as a surge protection device (Figure 1). The Gas Accumulator may be integral with the pipe system, separated by an orifice, or by a short connector pipe. During steady flow the gas accumulator typically acts a loss-less branch junction, although it can be made to act like a pressure junction. This is discussed later in the gas accumulator section.

The Gas Accumulator Properties window follows the second of the two basic <u>Properties window formats</u>. A table displays the connecting pipe information. The table grows in size to accommodate up to twenty-five connecting pipes.

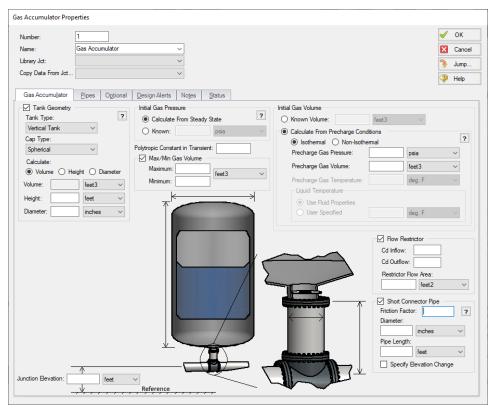


Figure 1: Schematic of a gas accumulator

### **Tank Geometry**

The tank geometry is an optional input which allows Impulse to account for variations in the liquid level within the gas accumulator.

Th vertical and horizontal tank types are programmed to allow Impulse to calculate the tank volume, height, or diameter based on two provided dimensions. For non-cylindrical tanks the other geometry option can be selected, which requires the user to directly input Accumulated Volume vs Liquid Height data.

Cap type selections are available to define the geometry of the tank cap/head as are defined in <u>Crookston 2011</u> (see <u>References</u> for link).

#### **Initial Gas Pressure**

The Gas Accumulator provides two options for determining the steady state pressure at the accumulator.

 Calculate From Steady State - This option treats the gas accumulator junction like a lossless branch junction during the steady state. The pressure at the inlet of the gas accumulator is determined based on the steady state pressure in the connected pipes. Known - This option fixes the gas pressure to the specified value. The gas accumulator junction
then acts like an assigned pressure junction based on the defined gas pressure. If the tank geometry is defined the hydrostatic pressure from the liquid is also accounted for. The main purpose
of this option is to model a pressurizer as is discussed further below in the Known Pressure for
Steady Flow section.

#### **Initial Gas Volume**

The Gas Accumulator provides two options for determining the steady state gas volume in the accumulator.

- Known Volume This option will fix the gas volume during the steady state to the specified value.
- Calculate From Precharge Conditions This option will determine the steady state gas volume using the provided precharge conditions. The thermodynamic calculations for the steady state can be treated as isothermal or nonisothermal as described below:
  - **Isothermal** Impulse assumes that the temperature is constant, so *PV* = constant. The steady state volume can be determined directly using the precharge volume and pressure, and the steady state pressure.
  - Non-Isothermal Impulse assumes that the gas is an ideal gas in the steady state, so PV/T = constant. The precharge temperature must be provided in addition to the pressure and volume. The steady state volume can then be calculated using the precharge conditions, the steady state pressure, and the steady state temperature. The steady state gas temperature is assumed to be equal to the liquid temperature in the gas accumulator. The User specified liquid temperature option may be required if the fluid specified in the Fluid panel did not have a specified temperature.

#### **Polytropic Constant in Transient**

Regardless of the method used to calculate initial conditions the gas volume will change during the transient according to the thermodynamic law described in <u>Gas Accumulator Waterhammer Theory</u>. The law requires a polytropic constant to relate the pressure to the gas volume. An isentropic process should use a polytropic constant equal to the specific heat ratio of the gas (for air it is 1.4). An isothermal process should use a polytropic constant of 1. Typically the process falls in between the two and an average polytropic constant can be assumed (for air the average is 1.2).

The gas in the accumulator is assumed to behave as an ideal gas.

#### **Maximum and Minimum Gas Volumes**

If the gas is constrained in some way to a maximum or minimum volume, this can be entered in the optional fields. If a maximum or minimum exists, AFT Impulse will not allow the gas volume to exceed this value. If no data is entered, the volume can grow as large or small as necessary, though the gas volume will still be constrained to be less than the tank volume if Tank Geometry information has been entered.

### Interface with Pipe System

The Gas Accumulator can connect into the pipe system in three ways: it can be integral with the pipe, it can be separated by an orifice, or it can be connected by a short pipe.

These options are provided in the Flow Restrictor and Short Connector Pipe areas. If neither option is used, the accumulator is assumed to be attached directly to the pipe with no hydraulic loss.

- Flow Restrictor The accumulator is assumed to be separated from the pipe system by an orifice, which causes a hydraulic loss as the liquid flows in and out of the accumulator. The loss is specified by entering a flow area and inflow/outflow discharge coefficient.
- Short Connector Pipe This pipe is considered to be short in relation to the other pipes in the system after they are sectioned. If the pipe is short, it can be assumed to react instantaneously with the accumulator. The short pipe accounts for liquid inertia and friction. If a connector pipe exists which cannot be considered short, it should be modeled as an actual AFT Impulse pipe.

The Flow Restrictor and Connector Pipe can both exist in the same accumulator. That is, a flow restrictor can be modeled at the top of a connector pipe, and the effect of both will be included. The loss model for the Flow Restrictor and Short Connector Pipe options is discussed in the <a href="Lumped Inertia Pipe with Orifice"><u>Lumped Inertia Pipe with Orifice</u></a> topic.

#### **Model Relief Valve**

On the optional tab on the Gas Accumulator Properties window there is an additional option to model a relief valve on the gas accumulator. This option allows gas to be expelled from the accumulator to prevent pressures from exceeding the relief pressure specified. The relief valve on a gas accumulator is one way and gas will not flow into the accumulator. Once all of the gas has been expelled or the minimum volume is met the accumulator will essentially be a liquid full stagnant region and will not have dynamic system behavior. In other words, once all of the gas is expelled from the gas accumulator it will behave as a loss-less <a href="mailto:branch">branch</a> if the accumulator is inline or as a <a href="mailto:dead end">dead end</a> if the accumulator is at the end of a pipe.

#### **Special Condition**

The special condition for the Gas Accumulator on the optional tab allows the user to set Impulse to ignore the accumulator. See Special Conditions for more information.

## Known Pressure in Steady Flow

As mentioned previously, the gas accumulator acts like a branch junction during steady flow. However, the user can specify that it behaves like a <u>pressure junction</u> by using the Known Initial Pressure option. Why would one want to do this? The most obvious case is where the gas accumulator is modeling a pressurizer type of component in a <u>closed system</u>. A pressurizer is sometimes called an expansion tank or accumulator. The main purpose is to provide thermal expansion volume when the temperature of the

process fluid changes. Sometimes these tanks are open to the atmosphere, in which case a <a href="Surge Tank">Surge Tank</a> would be a better choice than a gas accumulator. When a pressurizer is modeled as a gas accumulator, there will typically be no other pressure type junctions in the system. In fact, the pressurizer is the component which controls the static pressure on the system during steady-state operations. However, during transients the pressure will change. Thus there is a need to allow a gas accumulator to act as a pressure junction during the steady-state, and then like a normal gas accumulator during the transient, as can be done with the Known Initial Pressure option. When the accumulator is a pressurizer during steady-state, it has zero net flow. The pressure entered will be the steady-state static system pressure.

The gas accumulator junction can also be used with the Known Pressure in Steady Flow option to represent a closed tank with a known steady state pressure. In this case the steady state flow to the gas accumulator junction will be non-zero, and a caution will be given at run-time.

## **Graphing Gas Accumulator data**

You can track the gas volume, liquid volumetric and mass flowrate, gas pressure, and liquid height in the accumulator by selecting these options in the <u>Output Junctions panel</u> of the <u>Pipe Sectioning and Output group</u>. These parameters can be graphed or reviewed in the Output window.

### **Related Topics**

Junctions	244
General Junction Information	244
Junction Loss Models	258
Defining Junction Transients	263
Gas Accumulator Waterhammer Theory	316
Lumped Inertia Pipe with Orifice Waterhammer Theory	255
Typical Approaches to Reducing Transient Pressures	63

## **Related Examples**

Pump Trip with Accumulator	874
Pump with Variable Speed Flow Control	948

## **Gas Accumulator Waterhammer Theory**

A gas accumulator (shown in Figure 1) is an enclosed tank filled with gas and has a free surface. It is used as a surge suppressor (<u>Wylie, et al., 1993, pp. 125-128</u>). The flow balance on the accumulator junction is similar to a <u>branch junction</u>, with the deficit equaling the flow out of the accumulator,  $\dot{m}_A$ .

Similar to a branch, it can be shown that for all connecting pipes to the junction,

$$P_{j,new} = rac{S_C + \dot{m}_{A,new}}{S_B}$$

where  $S_C$  and  $S_B$  are given by Equations 2 and 3 from <u>Branch Waterhammer Theory</u>. The potential connector pipe and orifice effect is incorporated by the lumped inertia relationship as follows

$$P_{j,new} = P_{A,new} - C_1 - C_2 \ \dot{m}_{A,new} + 
ho g \Delta h_{liquid}$$

where  $C_1$  and  $C_2$  are defined in conjunction with lumped inertia. Refer to Equations 1 and 2 from the Lumped Inertia Pipe topic. The  $\Delta h_{liquid}$  is the height of liquid in the accumulator from the bottom of the accumulator, and is assumed to be zero if the tank geometry is not defined.

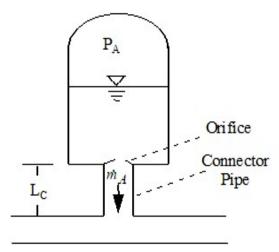


Figure 1: Gas accumulator schematic

The gas volume and pressure in the accumulator can be related by the thermodynamic law

$$P_A V_A^n = C_A$$

where n is the polytropic constant (1.4 for isentropic air, 1.0 for isothermal) and  $C_A$  is a constant. Therefore,

$$P_{A,new} V_{A,new}^{\quad n} = C_A$$

and

$$m{V}_{A,new} = m{V}_{A,old} - (\dot{m}_{A,new} + \dot{m}_{A,old}) \, rac{\Delta t}{2 \, 
ho}$$

By substitution

$$rac{S_C + \dot{m}_{A,new}}{S_B} = P_{A,new} - C_1 - C_2 \, \dot{m}_{A,new} + 
ho g \Delta h_{liquid}$$

or

$$P_{A,new} = rac{S_C + \dot{m}_{A,new}}{S_B} + C_1 + C_2 \, \dot{m}_{A,new} - 
ho g \Delta h_{liquid}$$

Combining equations and simplifying,

$$\left(C_3+C_4\;\dot{m}_{A,new}
ight)\left(C_5+C_6\;\dot{m}_{A,new}
ight)^n=C_A$$

where

$$C_3 = rac{S_C}{S_B} + C_1 - 
ho g \Delta h_{liquid}$$

$$C_4 = \frac{1}{S_B} + C_2$$

$$C_5 = V_{A,old} + \dot{m}_{A,old} rac{\Delta t}{2\,
ho}$$

$$C_6=rac{\Delta t}{2\,
ho}$$

This is a non-linear equation that can be solved using Newton-Raphson iteration. Newton-Raphson has the following form:

$$x_{i+1} = x_i - rac{F\left(x_i
ight)}{F'\left(x_i
ight)}$$

where  $x_i$  is the current value of x,  $x_{i+1}$  is the new value, F is the function of x to drive to zero, and F' is the derivative.

In this case

$$F = \left(C_3 + C_4 \, \dot{m}_{A,new}
ight) \left(C_5 + C_6 \, \dot{m}_{A,new}
ight)^n - C_A$$

When the value of  $\dot{m}_{A,new}$  has been found that causes F to equal zero, the equation will be satisfied. To solve by Newton-Raphson the derivative of F is given by,

$$rac{dF}{d\dot{m}_{A,new}} = F' = rac{C_7}{C_5 + C_6 \, \dot{m}_{A,new}} + C_4 \left(C_5 + C_6 \, \dot{m}_{A,new}
ight)^n$$

where

$$C_7 = -n \, C_A \, C_6$$

By iteration,  $\dot{m}_{A,new}$  is calculated. This value can then be back-substituted to obtain the new junction pressure and new gas volume.

## **Gas Accumulator Vapor Cavitation Theory**

Any short-lived vapor cavities that develop at a Gas Accumulator junction are assumed to have a negligible effect compared to the accumulator itself. Conceptually, vapor bubbles would rise by buoyancy to the accumulator surface and evaporate into the accumulator gas. Their effect on the system would thus be negligible compared to that of the accumulator gas. Therefore, vapor cavitation is ignored at gas accumulators.

## Related Topics

Nomenclature	636
Method of Characteristics	654
Gas Accumulator	312

## **Related Examples**

Pump Trip with Accumulator	. 874
Pump with Variable Speed Flow Control	. 948

## **General Component**

The General Component junction type is internal to the system and requires two connecting pipes. This junction type allows you to model the irrecoverable loss that occurs through equipment that may not be explicitly represented on the Toolbox and to specify loss factors as a function of a flow parameter.

The General Component Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The flow direction through the junction is determined by the defined directions of the connecting pipes.

When you select Variable K-Factor or Resistance Curve, the General Component Properties Window makes additional features available. You can specify polynomial constants, <u>fit a curve</u> to available data, or use interpolated x-y data.

When a variable loss is specified, AFT Impulse modifies the loss factor in the Solver to agree with the solution. You can choose any of the optional flow and pressure parameters provided, and you can specify the most convenient units.

No transient data can be entered for a General Component. From a transient point of view, the junction is a static element. For this reason the user should use General Components with caution. Where possible all static element hydraulic losses should be entered into pipes and not junctions.

#### **Related Topics**

Junctions	244
General Junction Information	
Junction Loss Models	
Defining Junction Transients	
Resistance Curve Loss Model	
Troubleshooting Resistance Curves	733

## **Related Examples**

D	D - 1-01	O 1 M- 1-1:	900
Pumb Trib With	Backflow - Four	Ouadrant Modeling	899

## **Liquid Accumulator**

The Liquid Accumulator junction allows up to twenty-five connecting pipes. This junction type is useful for modeling a liquid chamber that has more elasticity than the pipe itself. This may be a liquid-solid tank or a condenser box, for example.

The Liquid Accumulator Properties window follows the second of the two basic <u>Properties window</u> <u>formats</u>. A table displays the connecting pipe information. The table grows in size to accommodate up to twenty-five connecting pipes.

#### **Initial Conditions and Elastic Process**

The relationship between liquid accumulator volume and pressure is assumed to be linear. The amount of volume change for a given amount of pressure change is given by the elasticity of the accumulator. This input will need to be obtained from test data or approximated based on mechanical correlations.

The Initial Volume of the tank is a required input. This volume will change during the transient according to the linear law.

#### **Special Condition**

The special condition for the Liquid Accumulator on the Optional tab allows the user to set Impulse to ignore the accumulator. See Special Conditions for more information.

#### **Related Topics**

Junctions	244
General Junction Information	
Junction Loss Models	
Defining Junction Transients	
Liquid Accumulator Waterhammer Theory.	

# **Liquid Accumulator Waterhammer Theory**

A liquid accumulator, also called a lumped capacitance, models a liquid-filled container in a system (Wylie 1993, pp. 124-125). The interaction with the pipe system occurs as the container stretches and contracts in response to transient pressures. The liquid accumulator is similar to a <a href="mailto:branch">branch</a>, and thus the same equations are involved.

$$P_{j,new} = rac{S_C + \dot{m}_{A,new}}{S_B}$$

where  $S_C$  and  $S_B$  are given by Equations 2 and 3 from <u>Branch Waterhammer Theory</u>. The relationship between accumulator pressure and volume is assumed to be linear,

$$K' = rac{\Delta P}{\Delta V/V}$$

where K' is the effective bulk modulus of the container, and has units of pressure. The change in volume can be related to flow rate as follows:

$$\Delta V = -\left(\dot{m}_{A,new} + \dot{m}_{A,old}
ight) rac{\Delta t}{2 \; 
ho}$$

Therefore,

$$P_{j,new} = P_{j,old} - rac{K' \, \Delta t \, \left( \dot{m}_{A,new} + \dot{m}_{A,old} 
ight)}{2 \, V \, 
ho}$$

Substituting and eliminating flow rate

$$P_{j,new} = rac{S_C + P_{j,old} rac{2 \, V \, 
ho}{K' \, \Delta t} - \dot{m}_{A_{old}}}{S_B + rac{2 \, V \, 
ho}{K' \, \Delta t}}$$

## **Liquid Accumulator Vapor Cavitation Theory**

When the calculated pressure at a Liquid Accumulator junction drops below vapor pressure, a vapor cavity forms at the junction.

The vapor volume calculation is as follows:

$$egin{aligned} V_{vapor,new} = V_{vapor,old} + \left(egin{aligned} \sum \left(-\dot{m}_{in,new} - \dot{m}_{in,old}
ight) \ + \sum \left(\dot{m}_{out,new} + \dot{m}_{out,old}
ight) \ - \left(\dot{m}_{A,new} + \dot{m}_{A,old}
ight) \end{aligned}
ight) rac{\Delta t}{2\,
ho} \end{aligned}$$

where  $\dot{m}_A$  is the accumulator flow out of the junction. The  $\dot{m}_{in}$  terms are obtained from the positive compatibility equation, while the  $\dot{m}_{out}$  terms are obtained from the negative equation.

Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	654

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### **Orifice**

The Orifice junction type requires two connecting pipes, unless you specify it as an exit orifice, in which case only one connecting pipe is allowed. This junction type allows you to model the irrecoverable loss that occurs through a plate-type flow restriction. It also allows you to specify loss factors as a function of a flow parameter and an orifice loss for pipes with an area change.

The Orifice Properties window follows the first of the <u>two basic Properties Window formats</u>, displaying the connecting pipes in a fixed format. The Orifice junction does not have an explicit flow direction, but adopts a flow direction from the connecting pipes.

Orifices that are located at an exit are specified as exit orifices. These orifices require an associated back pressure definition. Exit orifices can only be connected to a single upstream pipe. To specify an exit orifice, select the Exit Orifice checkbox, then specify the exit pressure/head.

## **Orifice Types**

AFT Impulse provides two standard orifice types: sharp-edged and rounded. These loss factors are calculated based on <u>correlations</u>. In addition to the standard orifices that AFT Impulse provides, you may enter your own custom orifice loss factor that is consistent with the application.

For convenience, you can specify constant loss characteristics of an orifice as a discharge coefficient  $(C_d)$  or as a loss factor (K). The standard orifice geometries include a functional dependence on the upstream and downstream pipe areas, which may be different.

When you select Resistance Curve, the Orifice Properties Window makes additional features available. Using these new features, you can input orifice loss factors or pressure drops that vary with flow. To enter these factors, you can specify polynomial constants, <u>fit a curve</u> to available data, or use interpolated x-y data. When a variable loss is specified, AFT Impulse modifies the loss factor in the Solver (the part of AFT Impulse that applies the governing incompressible flow equations to obtain a solution to the pipe system) to agree with the solution. Here you can specify any of the available optional flow and pressure parameters using your preferred units.

#### **Related Topics**

Junctions	244
General Junction Information	. 244
Junction Loss Models	. 258
Defining Junction Transients	. 263
Resistance Curve Loss Model	
Troubleshooting Resistance Curves	733
Orifice Loss Model	324

## **Orifice Loss Model**

### Sharp-Edged Orifice with Identical Upstream and Downstream Diameters

The orifice loss factors are all for turbulent Reynolds numbers. The sharp-edged orifice shown in Figure 1, is given by the following (Idelchik 2007, 259):

$$K_{up} = \left(rac{A_{up}}{A_{orifice}}
ight)^2 \Biggl[0.707 igg(1 - rac{A_{orifice}}{A_{up}}igg)^{0.375} + igg(1 - rac{A_{orifice}}{A_{down}}igg)\Biggr]^2$$

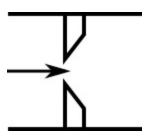


Figure 1: Sharp-edged orifice (in this case  $A_{up} = A_{down}$ )

## Round-Edged Orifice with Different Upstream and Downstream Diameters

When the upstream and downstream pipe diameters are different for a round-edged orifice as shown in Figure 2, the round-edged orifice equation for different pipe areas is used and is given by the following (Idelchik 2007, 258)

$$K_{up} = \left(rac{A_{up}}{A_{orifice}}
ight)^2 \left[K' \left(1 - rac{A_{orifice}}{A_{up}}
ight)^{0.75} + \left(1 - rac{A_{orifice}}{A_{down}}
ight)^2 + 2\left(1 - rac{A_{orifice}}{A_{down}}
ight)\sqrt{K' \left(1 - rac{A_{orifice}}{A_{up}}
ight)^{0.375}}
ight]$$

where

$$K' = 0.03 + 0.47*10^{-7.7} \, r_{edge}/D_{orifice}$$

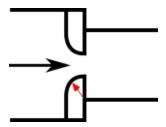


Figure 2: Round-edged orifice with different upstream and downstream pipe areas

#### Round-Edged Orifice with Identical Upstream and Downstream Diameters

When the upstream and downstream pipe diameters are the same for a round-edged orifice as shown in Figure 3, the **round-edged orifice equation for the same pipe areas** is used and is given by the following (Idelchik 2007, 262)

$$K_{up} = \left(rac{A_{up}}{A_{orifice}}
ight)^2 \left[1 - rac{A_{orifice}}{A_{up}} + \sqrt{K'} \left(1 - rac{A_{orifice}}{A_{up}}
ight)^{0.75}
ight]^2$$

where

$$K' = 0.03 + 0.47*10^{-7.7} \, r_{edge}/D_{orifice}$$

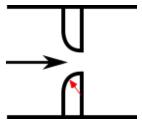


Figure 3: Round-edged orifice with the same upstream and downstream pipe areas

For other orifice configurations, see Chapter 4 of Idelchik's Handbook of Hydraulic Resistance (2007).

## **Orifice Discharge Coefficient**

The relationship between orifice  $C_D$  and K is given by Crane A-20:

$$K = rac{(1-eta^2)(1-eta^4)}{C_D^2eta^4}$$

where  $\beta$  is the diameter ratio of the orifice diameter to the upstream pipe diameter, or

$$eta = rac{d_{orifice}}{d_{up}}$$

#### **Related Topics**

K Factor Loss Model	258
Orifice	323

## **Pumps**

The Pump junction allows you to model the pressure added to a system by a pump, and model many transient events involving pumps. Because all pumps are different, AFT Impulse does not provide any standard pump types. Pressure and flow data that describes the pump must be obtained from the manufacturer or from test data. To reduce repeated data entry, frequently-used pumps can be added to the Junction library.

## **Common Input Information**

Like all junctions, pump junctions require a junction number, junction name, and inlet and outlet elevations. Similar to other junctions, pumps can have <u>Design Alerts</u> and Notes applied to them. They require two connecting pipes, unless the Submerged Pump option is enabled. Note that the direction of the connected pipes define what side of the pump is suction and which is discharge.

#### **Pump Model**

This tab requires the selection and definition of what type of pump the junction represents. There are two models currently available:

- <u>Centrifugal (Rotodynamic)</u> Represents a typical centrifugal pump where the head added to the fluid is related to the flow through the pump via a pump curve.
- Positive Displacement Represents a steady state approximation of a positive displacement pump. The flow is fixed to a constant value, and whatever head is necessary to obtain that flow will be supplied.

• Pump As Turbine - Under reverse flow, centrifugal pumps can be made to generate power and act as a turbine. This option represents such a situation.



Figure 1: Pump Models

#### Variable Speed

This tab allows the speed of the pump to vary either by a fixed amount, or dynamically. These options are only available for a centrifugal pump.

- **Fixed Speed (%)** Directly modify the pump curve according to the <u>Affinity Laws</u>. The Pump Curve entered in Pump Configuration is always assumed to be the 100% speed curve.
- Controlled Pump (Variable Speed) Dynamically change the speed of the pump to meet a specified control setpoint. Instead of allowing the flow or head to vary with a fixed speed, the speed of the pump (and thus Pump Curve, according to the Affinity Laws) varies to meet a fixed flow or head. If modeling a suction or discharge pressure, control can optionally be enforced only if the value is above/below the setpoint.

#### Slurry De-Rating

#### (SSL Module Only)

Pump head degradation occurs when pumping solids. This is known as <u>de-rating</u>. This option is not available for the Pump as Turbine.

#### **Transient**

The pump junction allows several types of transients:

- Without Inertia
  - **None** Do not apply any transient, maintain the speed set throughout the transient, or modify the speed to meet the Variable Speed setpoint.
  - Speed vs. Time Directly specify how the speed of the pump changes over time. This can be used to model startups, trips, or control transients.
- With Inertia Account for speed changes of a centrifugal pump impeller with an Inertial Model.

- <u>Startup</u> Along with the torque characteristics of the associated motor or driver, determine the speed change over time of the pump under an uncontrolled startup.
- <u>Trip</u> Determine the speed change of the pump under instantaneous loss of motor or driver torque, such as during a power failure.
- PAT Transient
  - <u>Full Load Rejection</u> Decouples the pump impeller from the motor and the PAT transitions from operating as a turbine to operating while decoupled.

For more information on transient data, including event transients, see <u>Junction Transient Data</u>.

All of the transient options need to know when to start with <u>Initiation of Transient</u> and allow the definition of a <u>Transient Special Condition</u>.

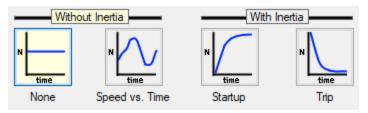


Figure 2: Pump Transients

#### **Optional**

There are several optional parameters that can be defined for a pump. Some of these are available to most junctions such as Initial Guesses, Display on Workspace, Design Factor, and Workspace Icon.

Also present are several pump junction specific options:

- Special Condition
  - None The pump operates normally.
  - Pump Off No Flow The pump is shut off and blocked. This is identical to a closed valve.
  - **Pump Off With Flow Through** The pump is shut off but allows flow to continue through. This is identical to a lossless connection.
- Number of Pumps at This Location Several pumps can be represented by one pump junction.
  This simplifies the model by reducing the number of pipes and junctions present, as well as automatically calculating the resulting composite pump curve. This option is not available for the Pump as Turbine.
- Use <u>Viscosity Correction</u> Pump performance changes if the system fluid viscosity is different than the pump test fluid viscosity. Viscosity Corrections allow the user to account for these changes. This option is only available for the Centrifugal Pump model.

#### **Related Topics**

## **Defining Junction Transients**

Junctions	244
General Junction Information	244
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## **Related Blogs**

What Does "Head (HGL)" Mean for Submerged Pumps and Exit Pressures?

# **Centrifugal Pump Overview**

## **Standard Pump Curve**

A Standard Pump Curve is required to model a centrifugal pump. This is the typical Head or Pressure vs. Flow information that will be available from any pump manufacturer. Certain features also require the definition of an NPSHR curve, and Power or Efficiency curves.

To enter these curves, click <u>Enter Curve Data</u>. Once this data has been defined, previews of the applied curves can be seen here.

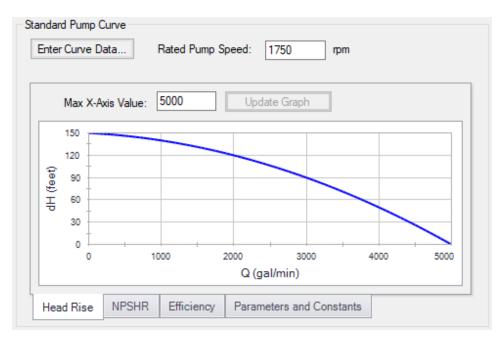


Figure 1: Standard Pump Curve

#### **Performance Curve Used in Simulation**

This section allows users to specify whether their pump will operate on the <u>Standard Pump Curve</u> they have defined, or on a <u>Four Quadrant Curve</u>. If it is known that the pump will never experience reverse flow, the Standard Pump Curve is sufficient. However, if it is possible for reverse flow to occur, the user should use the Four Quadrant Curve option, as it is important to accurately account for effects outside the <u>Normal Pumping Zone</u> (positive head, flow, and speed).

If the Standard Pump Curve is chosen, the only required input is the pump curve data, and that curve will always be used in the transient simulation. If reverse flow is encountered during the transient simulation, a warning will be presented, and the model should be adjusted accordingly. Impulse will attempt to estimate the effects of reverse flow by applying the zero-flow (deadhead) value to the fluid, but this is a rough estimate, and the users should modify the pump junction to use a four-quadrant curve if the pump sees large or sustained reverse flows.

If the Four Quadrant Curve is chosen, the user will be required to input the pump curve data, and select a Four Quadrant data set. To select a Four Quadrant data set, the user can either allow Impulse to Automatically Select the data set, or they can select a set manually. The Automatically Selected option will chose a data set based on the estimated specific speed of the user's pump.

When a Four Quadrant Curve is being used, the user has the option to allow Impulse to Prevent Reverse Rotation. This setting would reflect a physical device used to prevent the pump impeller from rotating in reverse, such as an impeller ratchet or similar. Reverse rotation can be prevented independently of reverse flow - enabling only this option will still allow reverse flow, but the impeller will not change directions under sustained reverse flow.

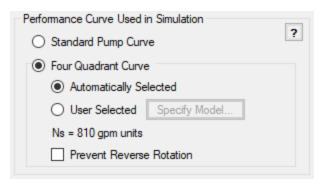


Figure 2: Performance Curve and related options

## Model Combined Check Valve and Pump

This option adds a simple check valve to the pump junction to limit the reverse flow.

- Forward Velocity to Close The forward velocity under which the check valve closes. Once this velocity is reached during the simulation, the check valve will instantly close, preventing further flow. A check valve that closes under reverse flow requires a **negative** value to be entered for the Forward Velocity to Close.
- **Delta Head/Pressure to Re-Open** The check valve can re-open during the simulation. In order to do so, it must have a corresponding pressure or head difference across it defined. A positive value here indicates that the upstream pressure must be higher than the downstream pressure.

**Note:** The Combined Check Valve is limited in its ability to capture the potentially complex behavior of a check valve. Including the Check Valve within the Pump provides a convenient input method and also avoids modeling short pipes which lengthen the transient simulation. If the behavior of the check valve is critical to the system, it is recommended to use the <a href="Check Valve junction">Check Valve junction</a>.

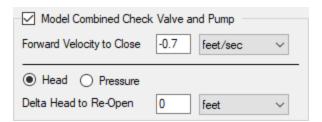


Figure 3: Model Combined Check Valve and Pump

#### **Trimmed Impeller**

These values allow representation of different impeller trims without the need to input new curves.

- Ratio as Percent This option assumes that the pump curve represents 100% trim. Entering different values adjusts the pump curve with the Affinity Laws.
- Actual Impeller Only available if Multiple Configurations are defined. In this case, a dimensional value for impeller size can be entered here.



Figure 4: Trimmed Impeller

#### **Submerged Pump**

Represents a pump with a fixed head or pressure at suction. See Submerged Pump.

#### Flow Directional Behavior

A visual representation of the modeled pump is presented in the lower right of the properties window. This provides immediate feedback on what the various options represent. In the pump depicted in Figure 5, a Four Quadrant Curve is being used, modeled to prevent reverse rotation and have a check valve that closes at a negative forward velocity.

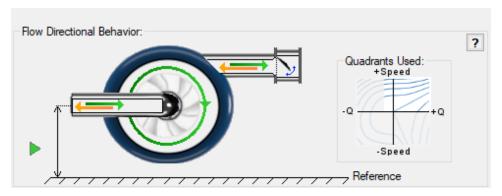


Figure 5: Visual diagram of model

#### **Related Topics**

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related biogo	

Determine Your Pumps BEP and Know API-610's Recommendations

## **Centrifugal Pump Configuration**

The pump configuration window is used to define the specific operation of a centrifugal pump. It is opened with the Enter Curve Data button from the <a href="Pump Properties">Pump Properties</a> Pump Model tab when <a href="Centrifugal">Centrifugal</a> is selected.

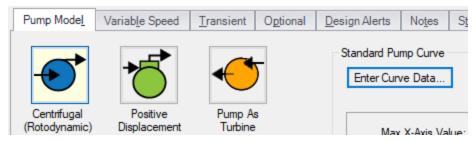


Figure 1: Enter Curve Data

#### **Configuration Method**

By default a pump is defined as a Simple configuration. This indicates that the pump junction can represent only one pump - defined by the curves in pump configuration.

If the Configuration Method is changed to Multiple, additional input becomes available on the right of the configuration window. This allows defining different operating speeds or impeller diameters for this pump, along with those configuration's specific curves. See a detailed description in <a href="Multiple Configurations"><u>Multiple Configurations</u></a>.

#### **Pump Data**

The first tab of the pump configuration controls the pump's most basic behavior - the pump curves.

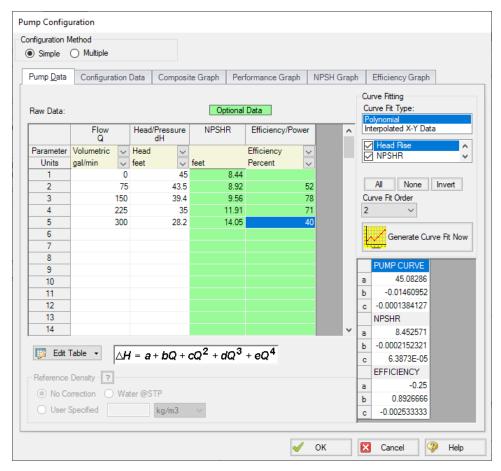


Figure 2: Pump Configuration Window

A Pump can have three curves defined:

- Flow vs. Head/Pressure Required. This is what is commonly referred to as the "pump curve" and defines how much head a pump can add to a fluid at any given flowrate.
- Flow vs. NPSHR (Optional) The NPSHR varies with flow and can be specified for a pump. Without specifying this curve, it is impossible to determine if cavitation may exist within the pump.

**Note**: NPSHR calculations require a reference elevation, which is defined in the Pump Properties window. For most pumps, the NPSH Reference elevation is the centerline of the suction of the pump. However, this should be checked with the pump manufacturer to determine where the NPSH curve is referenced.

• Flow vs. Efficiency/Power - (Optional) The efficiency or power curve can be used to calculate the Best Efficiency Point (BEP), which is used for a variety of purposes. The definition of this curve also allows for the calculation of the actual power used or efficiency of the pump at it's operating point. Without this curve, pump efficiency is assumed to be 100%.

After entering the raw values into the table, the data needs to be curve fit.

If Mass Flow, Pressure, or Power are used in the curve definitions, <u>Reference Density</u> becomes an additional required input.

#### **Configuration Data**

This tab controls some additional behavior or input for a pump junction. Entering or changing values on this tab is optional.

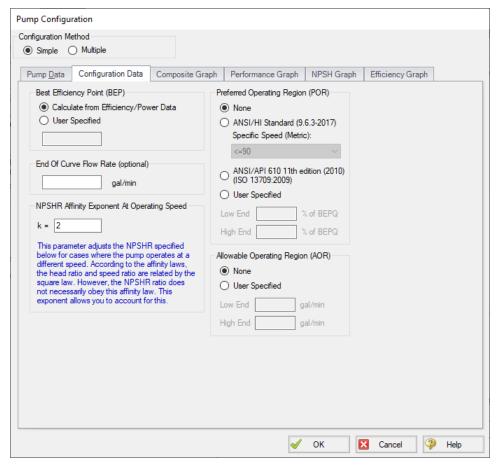


Figure 3: Configuration Data

- Best Efficiency Point (BEP) The Best Efficiency Point (BEP) by default is calculated from the
  entered efficiency or power curve. This is generally the preferred option as it best relates to the
  true meaning of BEP. A User Specified value can be entered if no efficiency or power curve is
  available, or if it is desired to force the BEP to a certain flow.
- End Of Curve Flow Rate (optional) This value is used to create a warning in the output if it is
  exceeded. It does not affect the solution the model will behave identically however this value is
  defined.
- NPSHR Affinity Exponent At Operating Speed Pump curves flow, head, and power generally follow the affinity laws. However, NPSHR does not always follow a standard relationship.

The default is to assume the NPSHR varies with the square of the operating speed. If this is not the case, the value can be adjusted here.

$$NPSHR_{adjusted} = NPSHR_{original} \, * \, (Speed \, Ratio)^{Affinity \, Exponent}$$

$$Speed~Ratio = rac{Speed~adjusted}{Speed~original}$$

- Preferred Operating Region (POR) % of BEP values falling outside of the defined range will
  generate a warning in the model output. This range can be taken from <u>HI 9.6.3</u> based on the specific speed of the pump, from ANSI/API 610 11th Edition, or can be defined by the user.
- Allowable Operating Region (AOR) Similarly, this flow range creates a warning in the output when the user specified flow range is not adhered to.

#### **Graphs**

The following tabs display the curves that have been fit to the given data. If multiple curves are defined, the Composite Graph tab becomes available. The other graph tabs show the individual curves, along with points representing the raw data. It is a good idea to check that these graphs to confirm the curve fit is reasonable for any potential operating region.



Figure 4: Composite Graph

## **Related Topics**

Centrifugal Pump Overview	329
Multiple Configurations	
Standard Pump Curve Waterhammer Theory	
Viscosity Correction	
Four Quadrant Model Overview	

## **Related Examples**

Pump Trip with Check Valve 826

## **Related Blogs**

Determine Your Pumps BEP and Know API-610's Recommendations

## **Multiple Configurations**

A single <u>pump junction</u> can contain information for multiple pump configurations - impeller trims and operating speeds. This is useful to compare different variations of a pump without needing to redefine a new pump junction for every case. The configuration of the pump can easily be changed without losing any information.

## **Defining Multiple Configurations**

When opening the <u>pump configuration</u>, change the Configuration Method from Simple to Multiple. When doing so, an additional user input panel appears on the right hand side of the window.

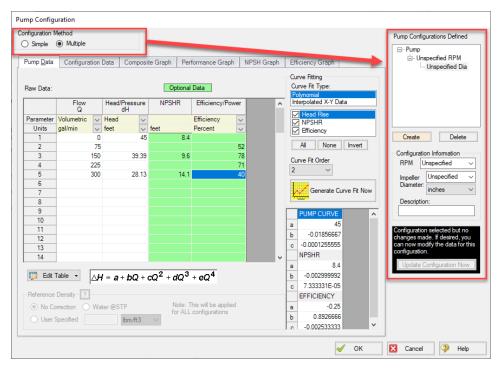


Figure 1: Multiple Configuration Method Selected

In order to make use of the multiple configuration feature, an RPM and Impeller Diameter under Configuration Information should be filled in. A Description can optionally be added. After modifying any information that affects the definition of this configuration the Update Configuration box turns yellow:

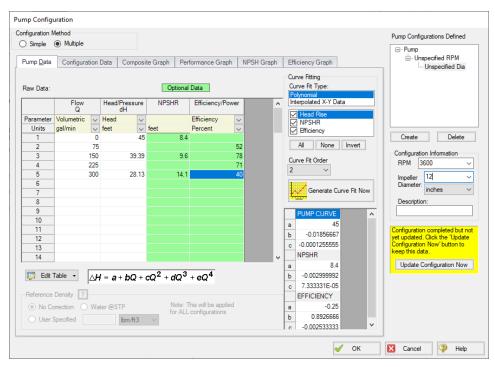


Figure 2: Update Configuration

Clicking Update Configuration Now adds the Configuration to the Pump Configurations listed in the topright.

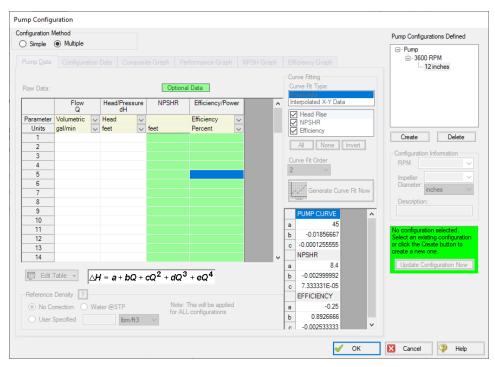


Figure 3: Current Pump Configurations

To create an additional configuration, click Create.

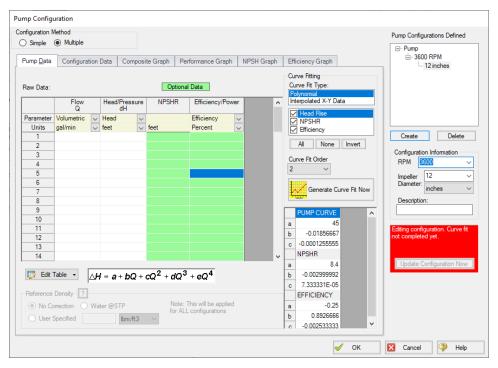


Figure 4: Creating a new Configuration

The pump curves must be created and curve fit, as with a single configuration pump. After completing this and clicking Update Configuration Now, the new configuration will be created and shown in the Pump Configurations area. Configurations can be edited by selecting them in this area

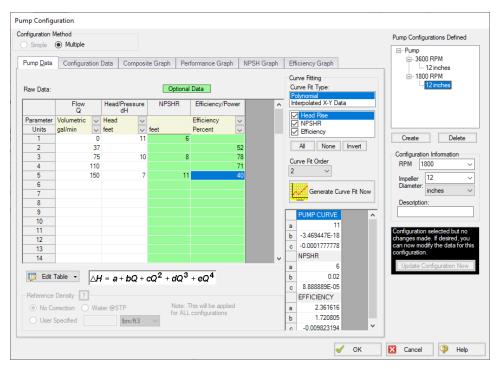


Figure 5: Editing a Configuration

Now that multiple configurations are available, they can be selected on the Pump Model tab:

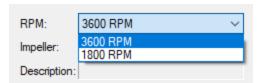


Figure 6: Selection of a Configuration

## **Standard Pump Curve Waterhammer Theory**

A pump head curve is a function of flow and speed.

$$\Delta H = f(Q, N)$$

For any given fixed speed, the head curve is only a function of flow. The head curve can be directly adjusted for speed using the affinity laws.

Considering the case where the head/flow curve follows a polynomial relationship, and including a speed ratio term **s**:

$$\Delta H = s^2 a + s \, b \, Q + c \, Q^2 + rac{d}{s} \, Q^3 + rac{e}{s^2} \, Q^4$$

where

$$s=rac{N}{N_{100\%}}$$

Converting volume flow to mass flow and head to pressure:

$$\Delta P = 
ho\, g\, \Delta H \qquad \qquad Q = rac{\dot{m}}{
ho}$$

$$\Delta P = 
ho\,g\left(s^2a + s\,b\,rac{\dot{m}}{
ho} + c\left(rac{\dot{m}}{
ho}
ight)^2 + rac{d}{s}igg(rac{\dot{m}}{
ho}igg)^3 + rac{e}{s^2}igg(rac{\dot{m}}{
ho}igg)^4igg)$$

Because  $\rho$ , g, and the curve constants are constant throughout the simulation, they can be combined and the equation simplified.

$$\Delta P = s^2 a' + s \, b' \, \dot{m} + c \, \dot{m}^2 + rac{d'}{s} \dot{m}^3 + rac{e'}{s^2} \dot{m}^4$$

Solving for *AP* with Compatibility Equations 1 and 2:

$$\Delta P = P_{down,new} - P_{up,new} = (C_M + \dot{m}\,B_M) - (C_P - \dot{m}\,B_P)$$

and equating the two:

$$\dot{C}_{M} = \dot{m} \, B_{M} \, (C_{P} - \dot{m} B_{P}) = s^{2} a' + s \, b' \, \dot{m} + c' \, \dot{m}^{2} + rac{d'}{s} \dot{m}^{3} + rac{e'}{s^{2}} \dot{m}^{4} \, .$$

For a fixed speed, the only unknown is mass flow. For quadratic curve fits (d and e are zero), this equation is solved analytically. For higher order curve fits, it is solved for with Newton-Raphson iteration. Upstream and downstream pressures can then be determined from the compatibility equations.

For variable speed pumps, another parameter must be considered fixed - for example, suction or discharge pressure. In these cases, the above equations can be arranged to solve for the speed required.

If the speed and flow can vary throughout the transient without any parameter being fixed - for example, during a pump trip or startup - further equations and data are required. See Inertial Models.

## Flows Outside the Normal Pumping Zone

The Standard Pump Curve is only valid for the <u>Normal Pumping Zone</u> - positive speed, flow, and head. To model such situations without additional four quadrant data, assumptions must be made.

Behavior from negative speed is not considered as the characteristics can be significantly different. This leaves two situations not normally covered - reverse flow and flow past the pump maximum.

- Reverse Flow It is assumed that the head rise across the pump for all reverse flows is equivalent to the head rise at zero flow for the given curve at the given speed. This is a very rough estimate and will not be accurate for large or sustained flows, and a warning will be generated to this effect.
- Flow Exceeding Maximum At high flows for a given speed there will be a point where head is
  actually lost across a pump. The Standard Pump Curve does not account for this instead, it is
  assumed that the head rise is zero.

## Submerged Pumps

If a Pump is defined as <u>Submerged</u>, the upstream pressure is known and fixed. The same process as before can be used to solve for flow.

#### Vapor Cavitation Theory

When the calculated pressure at the upstream side of a Pump junction drops below vapor pressure, a vapor cavity forms on that side of the junction.

Usually vapor cavities form on the upstream side of the pump only, but in cases where there is reverse flow through the pump cavities can also form on the downstream side.

$$egin{aligned} V_{vapor,up,new} \ &= V_{vapor,up,old} \ &+ \left( -\dot{m}_{up,new} - \dot{m}_{up,old} + \dot{m}_{pump,new} + \dot{m}_{pump,old} 
ight) rac{\Delta t}{2 \, 
ho} \end{aligned}$$

$$egin{aligned} m{V}_{vapor,down,new} &= m{V}_{vapor,down,old} \ &+ (-\dot{m}_{pump,new} - \dot{m}_{pump,old} + \dot{m}_{down,new} \ &+ \dot{m}_{down,old}) \, rac{\Delta t}{2 \, 
ho} \end{aligned}$$

When a vapor cavity forms upstream of a pump, the upstream pressure becomes fixed at the vapor pressure. The calculation then is similar to a submerged pump, which also flows from a fixed pressure. Similar to a pipe interior node, when the vapor volume is negative the cavity collapses and the fluid pressure then rises above the vapor pressure.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	
Affinity Laws.	381
Four Quadrant Model Overview.	
Compatibility Equations	

## **Related Examples**

# **Specific Speed**

Specific speed is an index which can be used to characterize the behavior of a pump. Pumps of identical specific speed will, in general, have similar behavior at the rated conditions. It is important that specific speed be calculated for maximum impeller diameter, and at the pump's BEP, considering head per stage. It is possible to use this formula with a trimmed impeller, or at operating conditions away from BEP, but the number will no longer have the same meaning.

The dimensionless form of specific speed is defined as:

$$N_s = rac{\omega_{Rated} \, \sqrt{Q_{Rated}}}{(g \, H_{Rated})^{3/4}}$$

More commonly, a dimensional form is used. This equation is listed in both <u>ANSI-HI 14.3.1.3.1-2019</u> and API 610 11th Edition

$$N_s = rac{N_{Rated} \sqrt{Q_{Rated}}}{H_{Rated}^{3/4}}$$

**Note**: Specific speeds using this definition are often presented as "dimensionless" numbers - but the value returned depends on the unit system used. In such cases it should be made clear what unit system is involved - for example Ns = 4000 (gpm units) or Ns = 77.5 (metric units). There is a conversion factor of 51.6 between the two versions.

- N<sub>s</sub> = Specific speed
- N<sub>Rated</sub> = Rotational speed in revolutions per minute
- $\omega_{Rated}$  = Rotational speed in radians per second
- **Q**<sub>Rated</sub> = Total pump flow rate in cubic meters per second (US gallons per minute)
- **H**<sub>Rated</sub> = head per stage in meters (feet)

There are alternative methods used to calculate specific speed that include dividing the flow rate (Q) in the above equation by 2 if the impeller is of a double suction design. This will result in the calculated specific speed being less by a multiplying factor of  $1/\sqrt{2}$ , or approximately 0.707 times less. Therefore the user is urged to take caution and determine how the manufacturer of their pump determined specific speed.

## **Relation to Pump Design**

Specific speed is common in pump design - it conveys information about the type of pump or impeller that will be required. Low specific speeds represent radial machines - delivering high head at relatively low flow. High specific speeds represent axial flow devices - delivering high flow at low head. Mixed flow devices have an intermediate specific speed. With specific speed alone it is possible to make an estimate of the physical construction of a pump.

#### **Related Examples**

Selecting a Pump Four Quadrant Curve 91:

#### **Four Quadrant Model Overview**

#### **Four Quadrants of Operation**

To accurately model a <u>pump</u> undergoing reverse flow or speed, or pumps past the runout flow, test data for those regions must be available. In certain cases <u>rough approximations</u> can be made without this

data, but as with any model, good results require good data that reflect the actual characteristics.

Turbomachines can operate at any flow or speed, positive or negative. The speed-flow plane thus creates four quadrants - hence the name *Four Quadrant*.

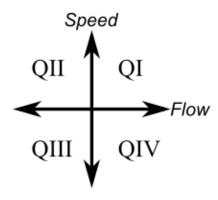


Figure 1: The speed-flow plane, showing the four possible quadrants of operation.

At any given speed and flow combination, there is an associated head and torque. Any given turbomachine must operate on these surfaces of points defined by head-speed-flow and torque-speed-flow in steady-state.

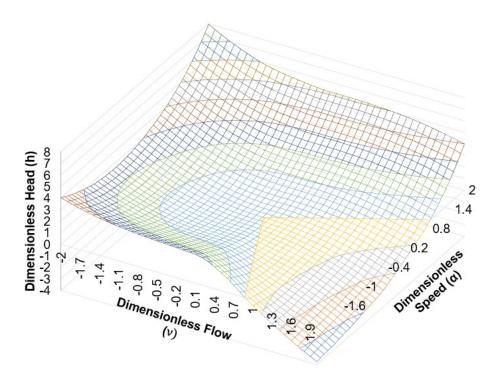


Figure 2: Relationship of head to flow and speed over all four quadrants

Such a surface is usually presented as a contour plot, with curves of constant head and torque drawn on a 2 dimensional speed-flow diagram.

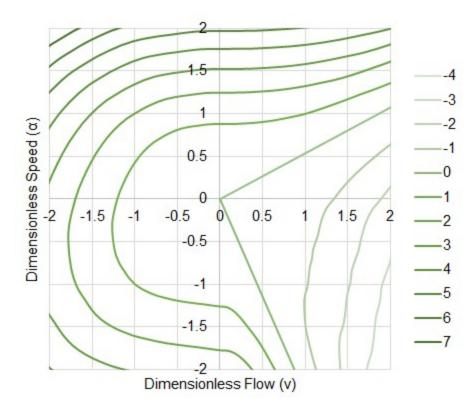


Figure 3: Contour plot showing lines of constant head. Same data as Figure 2.

Similar data for torque can be presented on the same plot, commonly referred to as a Karman-Knapp Circle Diagram.

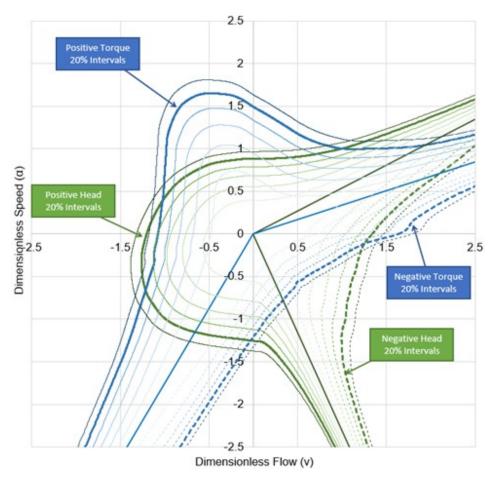


Figure 4: Constant contours of torque and head for a particular turbomachine. This is the same pump as Figure 4: Constant contours of torque and head for a particular turbomachine. This is the same pump as Figure 4: Constant contours included.

This is the data required to model a turbomachine under reverse flow and speed. But how do we apply it? And what simplifications can be made?

#### Simplifying the Data with the Affinity Laws

A real turbomachine has characteristics unique to certain operating speeds or flows. For example, a very high flow or speed may induce transient cavitation, severely impacting head generated. On the other end of operation, a very low speed will be more impacted by friction of the various rotating components. If the flow is low enough, it will become laminar, changing the behavior of the fluid dramatically.

To fully account for these real effects, a simulation would need actual data for every possible situation. In other words, a set of curves such as that shown in Figure 4 would be the minimum data entry. Clearly, this would be an enormous amount of data to enter, if it was even possible to acquire. Fortunately, these effects - although real - do not need to be considered for the vast majority of pump studies.

To greatly simplify the data required, the pump can be considered as completely homologous - meaning that the <u>affinity laws</u> apply for all speeds, flows, heads, and torques. This means that instead of a large

collection of curves, only a handful of curves are required, as the others can be appropriately "scaled" from the source curve.

In fact, the curves shown in the figures above represent exactly this scaling - they do not represent raw measurements for each combination of speed and flow. Instead, most of the contours were generated using the relationships defined by the affinity laws, with only full speed (positive and negative) values being measured, as represented by the bold contours.

## **Applying the Data in Numerical Simulation**

It would be possible to use the raw data defined by a set of curves such as that shown above directly in a numerical simulation. One approach used in the early days was to store many curves in familiar forms such as head vs flow and torque vs flow at a variety of speeds. This approach, while valid, can pose great difficultly in computational analysis because every parameter - head, torque, speed, and flow - can become zero at any point during the simulation. Determining which curves to use and handling zero values dynamically is difficult.

An alternative method, proposed by <u>Suter, 1966</u>, involves transforming the data into a different coordinate system such that the values of numerical interest never become zero. This method, used by AFT Impulse, is commonly referred to as the "Suter Method."

Before proceeding with the transformation, the measured data from a particular turbomachine is made dimensionless by dividing through by a <u>Dimensional Reference Point</u>. It should be noted that these rated values are traditionally considered to be the rated values at the Best Efficiency Point. However, alternative references can be used in some situations.

Because there are four parameters, four reference values are required to make the data dimensionless, like the data presented in Figure 4 above.

$$h = rac{H}{H_{Ref}} \qquad eta = rac{T}{T_{Ref}} \qquad lpha = rac{N}{N_{Ref}} \qquad v = rac{Q}{Q_{Ref}}$$

where

**h** = Dimensionless head

H = Dimensional head

 $\beta$  = Dimensionless torque

T = Dimensional torque

 $\alpha$  = Dimensionless speed (note that  $\alpha$  is commonly used to denote angular acceleration. To maintain consistency with the literature, this represents the dimensionless speed here)

N = Dimensional speed

v = Dimensionless flow

Q = Dimensional flow

The data can now be transformed into a more useful coordinate system. For any given point on one of the head curves (as an example), there is a specific value of speed, flow, and head. Drawing a line from the origin to this point creates an angle to the exiting axis.

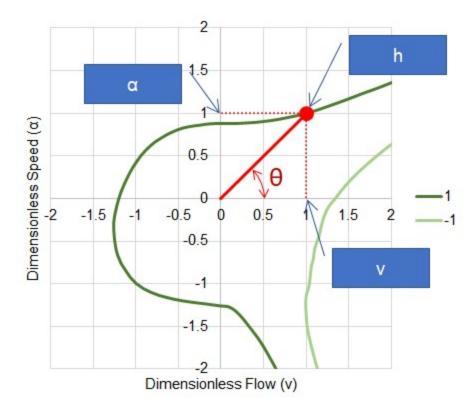


Figure 5: Transforming the data

The angle is simply defined with trigonometry:

$$heta = an^{-1} ig(rac{lpha}{v}ig)$$

or in some definitions:

$$heta = \pi + an^{-1} ig(rac{v}{lpha}ig)$$

To define the point itself, the following equations are used for head and torque, respectively:

$$F_H( heta) = rac{h}{lpha^2 + v^2}$$

$$F_B( heta) = rac{eta}{lpha^2 + v^2}$$

For the point shown in Figure 5,  $F_H$  evaluates to 0.5, with a  $\Theta$  of 45 degrees. Applying this transformation to all of the data in the speed-flow plane, we can construct values of  $F_H$  and  $F_B$  for all  $\Theta$ . In other words,  $F_H$  and  $F_B$  are continuous functions of  $\Theta$ .

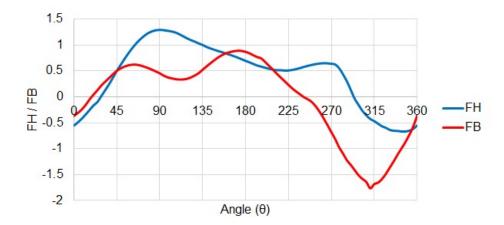


Figure 6:  $F_H$  and  $F_B$  values for all  $\Theta$ . This is still representing the same data as all previous Figures.

By reversing the transformation, data in a standard form such as head vs flow can be recovered fully.

**Note:** All of the above example Figures represent the Ns = 0.66 (1800 gpm units) <u>data set</u>, available in AFT Impulse. For this reason Figures 2 - 4 do not show divergence from the affinity laws (it is not raw data, but back-calculated from the data shown in Figure 6).

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## **Four Quadrant Zones of Operation**

While a turbomachine can operate anywhere in the four quadrants of the speed-flow plane, it will only act as a pump in certain areas. It can also act as a turbine, or be in an "energy dissipation" zone.

The behavior of a pump changes significantly depending on its design - a radial (low <u>specific speed</u>) pump has different characteristics than an axial (high specific speed) pump.

## **Zones of Operation**

- Zone A Normal Pumping This is the region represented by a Standard Pump Curve, generally available from the manufacturer. Energy is transferred from the driver to the fluid, imposing flow and positive head.
- **Zone B Energy Dissipation** Region exceeding maximum pump flow (or runout flow). Head is lost across the pump.
- **Zone C Reverse Turbine** Flow and speed are in the positive direction, driving the shaft. This is termed "reverse" because it is typical for turbines to run in the opposite direction.
- Zone D Energy Dissipation Energy entering the system is actively opposing the natural flow direction.
- Zone E Reverse Pump The impeller is rotating backwards, but pumping action is still taking
  place. Energy is transferred from the driver to the fluid, imposing flow and head. The behavior of
  this zone varies based on design radial designs can still pump in the normal direction when rotating backwards, whereas axial machines can force the flow in the reverse direction.
- **Zone F Energy Dissipation -** The impeller is rotating backwards, with negative flow. However, head is increased. This zone is similar to Zone B.
- **Zone G Normal Turbine** Flow and speed are in the reverse direction, driving the shaft, causing the machine to generate power.
- Zone H Energy Dissipation Energy entering the system is actively opposing the natural flow direction. This zone is similar to Zone D.

Fluid Power Shaft Power Useful Work Torque (Sign of Q\*H) (Sign of N\*T) (Powers same sign) Head Zone Behavior Flow Speed Positive Positive Positive Positive Positive Α Normal Pumping Positive Yes Positive Positive Positive Positive В **Energy Dissipation** Negative C Reverse Turbine Positive Positive Yes D **Energy Dissipation** Positive Positive Positive Positive Positive E (Radial) Reverse Pump Positive Yes E (Axial) Reverse Pump Positive Positive Yes F Positive Negative Positive **Energy Dissipation** Positive Positive G Normal Turbine Yes Positive Positive Positive **Energy Dissipation** Positive

Table 1: Characteristics of Zones

#### **Transient Behavior**

The operation of a pump must move continuously from one point on the speed-flow plane to another. It can never "jump" to an entirely different zone.

For example, consider a pump lifting fluid over a hill under a trip event.

The pump will initially be operating in Zone A, but under loss of driver torque will immediately begin to change speed and flow.

The inertia of the device will maintain forward speed while flow reverses - in other words, the Zone will change from A to H. The energy dissipation Zone H is unstable - the act of reverse flow on the forward rotating impeller with no applied torque will slow the impeller down and eventually reverse its direction.

Once speed direction changes, the pump is now operating in Zone G. Energy could theoretically be extracted in this turbine zone, however, there is no connected driver. The energy from the still positive torque must go somewhere - into speeding up the impeller.

At some point, the impeller will speed up enough that operation crosses into Zone F. In Zone F, the torque changes sign - causing the impeller to slow down and return to Zone G. The device will oscillate around the zero torque line, eventually coming to a new steady-state - runaway conditions.

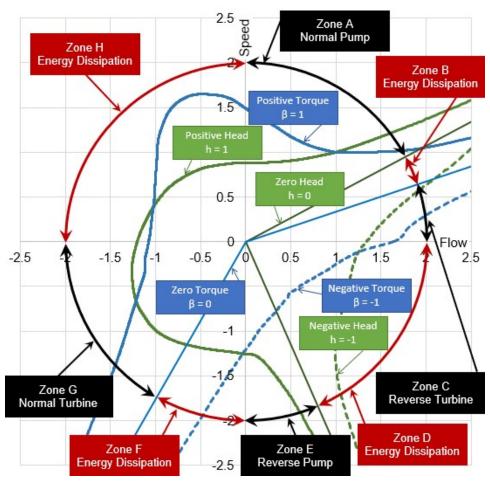


Figure 2: Zones of operation for a radial design pump, from data set Ns = 1800 gpm (34.9 m3/s)

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## **Four Quadrant Data Sets**

Four Quadrant data for a specific pump is rarely available. Manufacturers generally will only test pumps in the <u>Normal Pumping Zone</u> - positive flow, speed, head, and torque. Testing a pump outside of this range is expensive, and often requires testing apparatus beyond what is required for the standard range.

Even though four quadrant data specifically related to a certain pump may not be available, it is still important to account for the effects of reverse flow and speed when they occur. Making an estimation with a Standard Pump Curve is not sufficient in most cases, so another approach must be taken.

This approach - also an estimation - is to utilize four quadrant data from a **similar** pump. It is not unreasonable to assume that two pumps of similar construction would behave similarly under any given flow condition. It may be that the specific pump of interest may have only been tested in the Normal Pumping Zone, whereas the very similar pump may have been tested in all four quadrants. The test data may be used as a basis for the simulation of the pump of interest, with some adjustments.

## What Makes a Similar Pump?

Accepting that data from a similar pump can be used for the simulation, we can proceed with selecting some data from an appropriate pump with all of the required data. However, how do we know what data is appropriate? It is highly unlikely that a physical comparison between the two pumps can be made. It is even unlikely that the rated parameters for the similar pump will be available, as the data is almost always stored in a dimensionless form as described in Four Quadrant Model Overview.

Fortunately, there is one convenient parameter that is traditionally used to characterize pumps of similar operation - <a href="mailto:speed">specific speed</a>. Specific speed attempts to describe the overall characteristics of a pump by relating its discharge and head. Pumps of an identical specific speed can generally be assumed to behave the same, even if they are of different design or size.

This means that if a set of four quadrant data has a specific speed similar to the pump being analyzed, this data can be applied without needing to know anything further about the pump that was actually tested.

## **Potential Issues Using Specific Speed to Measure Similarity**

Turbomachines are complex devices with many components that affect their behavior. Breaking down this behavior into a single number - specific speed - necessarily has some drawbacks. Two pumps of identical specific speed may not show exactly the same behavior at all flows and speeds. Some references (Brown and Rogers, 1980) indicate that the correlation between overall behavior and specific speed is less than may be expected, especially for low specific speed (radial) devices.

It could be the case that a four quadrant data set developed for a pump of a *different* specific speed may be more appropriate in a given simulation, as it may better reflect the behavior of the pump in question.

#### **Using Existing Data is an Estimation**

When applying existing data to simulation, it is critical to remember that this method is an estimation. For accurate results, test data from the actual pump should be used. Experience shows that

#### **Defining Junction Transients**

this estimation, when properly applied, is acceptable within the normal bounds of fluid transient analysis. The accuracy of the estimation depends heavily on the specific pump, the data set used, the system, and how the estimation is applied.

Furthermore, because the four quadrant data sets are stored in a dimensionless form, to be used in simulation they must be made dimensional. The dimensional data can be forced to match in certain conditions, which will force the data **not** to match in other conditions. Because the data sources represent **two different pumps**, a perfect match under all conditions is impossible.

The data is made dimensional with a given reference point based on the Standard Pump Curve. This choice can have dramatic impacts on the simulation, as described in <a href="Four Quadrant Dimensional Reference Point">Four Quadrant Dimensional Reference Point</a>.

## Four Quadrant Data Sets Available in AFT Impulse

There are many four quadrant data sets available for use in AFT Impulse, from a variety of sources. Many of these data sets appear in multiple references throughout the technical literature on four quadrant methods. The available data sets are listed in Table 1 below.

Notice that each data set is labeled as Preferred, Average, or Use With Caution. By default only preferred and average data sets will be shown. These recommendations are based on Walters, Dahl & Rogers (2020) which uses a comparison of the four quadrant data sets to the stepanoff curves to evaluate the quality of the test data and the accuracy of the reported specific speed for each data set. Figure 1 which was adapted from Walters, Dahl & Rogers (2020) shows several of the four quadrant data sets used in Impulse compared to the stepanoff curves. The 13500(262) and 1800(34.9) curves, shown in red and blue on the figures, are listed as preferred in Impulse, while the 7600(147) curve, shown in yellow, is listed as average.

Table 1: Four Quadrant Data Sets Available

Speci	fic Speed			
	metric units			
gpm units	(gpm units / 51.6)	Data Range	Status	Reference
810	15.7	Partial (45-220°)	Preferred	Brown and Rogers 1980
1030	20.0	Full	Preferred	Ayder, Ilikan et al. 2009
1140	22.1	Full	Preferred	Brown and Rogers 1980
1320	25.6	Partial (45-220°)	Use With Caution	Brown and Rogers 1980
1490	28.9	Partial (45-220°)	Use With Caution	Brown and Rogers 1980
1500	29.1	Full	Preferred	Kittredge 1956
1565	30.3	Partial (45-220°)	Use With Caution	Brown and Rogers 1980
1700	33.0	Full	Preferred	Ayder, Ilikan et al. 2009
1800	34.9	Full	Preferred	Donsky 1961/Knapp 1941
1935	37.5	Full	Preferred	Kittredge 1956
2160	41.9	Full	Average	Thorley 1996
3300	64.0	Full	Average	Thorley 1996
3725	72.2	Full	Preferred	Thorley 1996
3940	76.4	Full	Preferred	Thorley 1996
4400	85.3	Full	Preferred	Brown and Rogers 1980
5000	96.9	Full	Preferred	Thorley 1996
5200	101	Full	Use With Caution	Thorley 1996
5420	105	Full	Average	Ayder, Ilikan et al. 2009
6340	123	Full	Use With Caution	Thorley 1996
6790	132	Full	Use With Caution	Thorley 1996
6940	134	Full	Use With Caution	Thorley 1996
7600	147	Full	Average	Donsky 1961
8760	170	Full	Use With Caution	Thorley 1996
10800	209	Full	Average	Ayder, Ilikan et al. 2009
13500	262	Full	Preferred	Donsky 1961
13500	262	Full	Preferred	Ayder, Ilikan et al. 2009

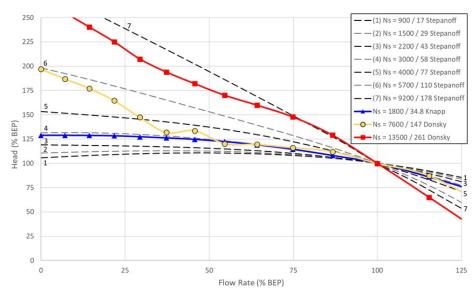


Figure 1: Comparison of head curves from several four quadrant data sets to Stepanoff curves

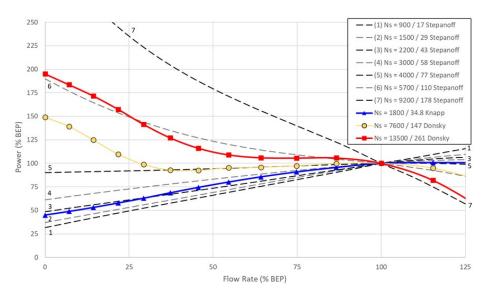


Figure 2: Comparison of power curves from several four quadrant data sets to Stepanoff curves

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## **Four Quadrant Dimensional Reference Point**

As described in <u>Four Quadrant Data Sets</u>, data specific to a given pump is rarely available. Instead, four quadrant test data from a different pump with similar specific speed is commonly used as an estimation. Because the Suter method stores the four quadrant data in dimensionless form, the data must be made dimensional.

As described in <u>Four Quadrant Model Overview</u>, the data is made dimensionless by dividing each parameter by some reference value:

$$h = rac{H}{H_{Ref}} \qquad eta = rac{T}{T_{Ref}} \qquad lpha = rac{N}{N_{Ref}} \qquad v = rac{Q}{Q_{Ref}}$$

To obtain the original values, the dimensionless parameters can simply be multiplied by the original reference values. This only works to recreate the values for the original pump - the pump of interest (the "similar" pump) - may be of a similar specific speed, but of different size. In this case, different values will be used in dimensionalizing the data. These four reference values are referred to as the **Four Quadrant Dimensional Reference Point**.

## Multiple Choices for a Dimensional Reference Point (DRP)

Traditionally, the Dimensional Reference Point used to create the dimensionless data will be the rated conditions at the pump's Best Efficiency Point. Applying these same rated conditions to the dimensionless data will fully recover the original data. Due to the nature of using similar four quadrant data sets to estimate behavior, the DRP used to "unpack" the data will almost certainly be different than the DRP originally used in its creation. There are a couple of reasons for this.

First, the tested pump may have identical specific speed - and perhaps even identical *behavior* - to the pump under analysis, yet still have a different pump curve. This is because a pumps of different size but identical construction will behave in a similar way. This is at the root of the homologous pump laws, which are used to derive the <u>affinity laws</u>. The data from one pump can be made dimensionless with that pump's DRP, and made dimensional for the *other* pump with the *other pump's* DRP. If these two pumps are truly homologous, then the actual, dimensional behavior of the second pump will be fully and accurately represented. Of course, two pumps are very unlikely to be truly homologous and therefore this process will introduce some error.

Second, it is not necessarily required to use the same "type" of DRP for unpacking the data. By default, AFT Impulse uses the rated conditions at **Best Efficiency Point**. Also available is the option to use the

**Steady-State Operating Point**. Both of these options are estimations, and both have certain advantages and disadvantages.

Note: The choice of Dimensional Reference Point should not be taken lightly. The choice can have significant impacts on the results of a transient simulation, potentially indicating a system is safe when significant transient cavitation could occur, or perhaps indicating that cavitation will occur when it may in fact be unlikely. (Walters, Lang, and Miller, 2018)

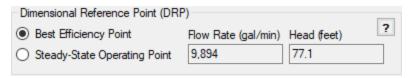


Figure 1: Specification of DRP in AFT Impulse.

## Using Best Efficiency Point as the DRP

AFT Impulse can calculate the pump's rated parameters at the Best Efficiency Point (BEP) when the Standard Pump Curve is defined with the required efficiency/power data and a rated speed. With this option selected, these parameters become the DRP.

As mentioned, the Four Quadrant Data Set in use was likely created with the BEP of the test pump as the DRP. If the two pumps are similar, it is therefore reasonable to use the BEP of the new pump as the DRP. If the Four Quadrant Data Set is well matched, the resulting Four Quadrant Curves will closely match the Standard Pump Curve. If the curves appear to be well matched in the Normal Pumping Zone having similar shape, shutoff, and runout head - it is likely, although not guaranteed, that the Four Quadrant Curve is reasonably accurate under reverse flow and speed conditions as well.

Because the BEP of the pump is an unchanging value, the same Four Quadrant Curve will always be generated regardless of where the pump is running on its curve. This means that if the pump is not running exactly at BEP, even a well matched Four Quadrant Data Set will likely not agree exactly with the Standard Pump Curve. A "jump" from one curve to another can not be allowed during a transient simulation as this would induce an Artificial Transient. To avoid this, the Standard Pump Curve is not used in simulation when BEP is selected as the DRP. The Standard Pump Curve is only used for the purpose of generating the required DRP.

This means that the **steady-state results will not agree with the the Standard Pump Curve** unless the data was perfectly matched. This is an area where the estimation begins to have an impact. If the steady-state results are of critical importance in the transient simulation this may be unacceptable. Typically, variations in steady-state behavior are acceptable when analyzing a transient event, as the magnitude of pressure and velocity changes from transient events far outweigh small steady-state differences.

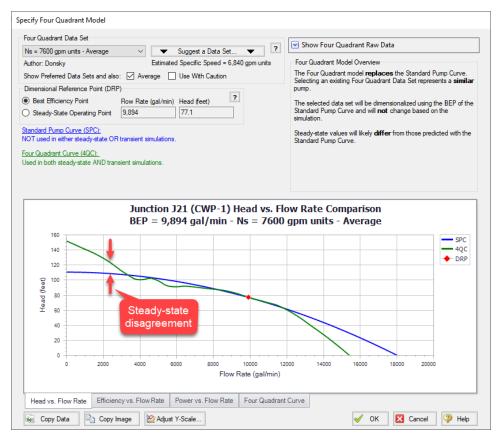


Figure 2: Using Best Efficiency Point as the DRP. The Four Quadrant Curve is static and disagrees in some areas with the Standard Pump Curve. However, the curve matches reasonably, especially near BEP.

## Using Steady-State Operating Point as the DRP

If the decrease in accuracy of the steady-state results is unacceptable, it is possible to use the Standard Pump Curve in the steady-state simulation to obtain accurate results. If this is done, another approach must be taken to avoid "jumping" curves and inducing an Artificial Transient. Instead of using the BEP, it is possible to use the Steady-State Operating Point as determined directly with the Standard Pump Curve during the steady-state simulation.

When dimensionalizing the Four Quadrant Data Set with the DRP, the resulting Four Quadrant Curves will be forced to pass through the DRP. In other words, the Standard Pump Curve and the Four Quadrant Curve will be made to intersect exactly where the pump is operating. This has the effect of eliminating any Artificial Transient, while allowing the steady-state simulation to use one curve (the Standard Pump Curve) and the transient simulation to use a different curve (the Four Quadrant Curve).

Keep in mind that the method itself is identical - only the DRP used to carry it out has changed. In fact, if the pump happened to be operating exactly at BEP, the two methods would be completely identical.

Unlike the BEP option, the generated Four Quadrant Curve will change based on where the pump is running on its curve. In effect, the original Four Quadrant Data Set is being *distorted* to match at the steady-state condition. This means that despite the increase in steady-state accuracy we are not

able to get away from the fact that this is still an estimation. By reducing error in one area, it has been amplified in another.

What does it mean to say the curve has been distorted? Because the Four Quadrant Data Set represents a certain "character" of pump, the overall shape and trends of the data cannot be changed. By using a different DRP, the data is instead "shifted" as necessary in the appropriate directions. For example, if the Steady-State Operating Point is calculated to have lower flow and higher head than the BEP, the entire Four Quadrant data set will be compressed in the "flow direction" and stretched in the "head direction" to force the original reference point to meet the new reference point.

If the pump is operating far from BEP, this can potentially result in **severe** distortion of the Four Quadrant Pump Curve. In such cases, the pump behavior is accurate during the steady-state simulation, but may differ wildly from the Standard Pump Curve under different flow conditions.

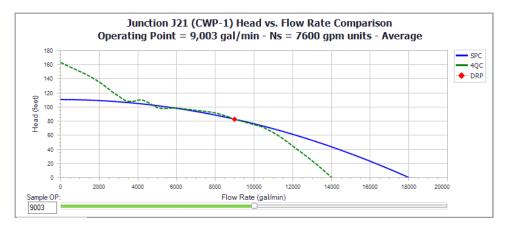


Figure 3: Using a Sample Steady-State Operating Point as the DRP for the same Standard Pump Curve shown in Figure 2. The point is near BEP so the curve still matches reasonably well.

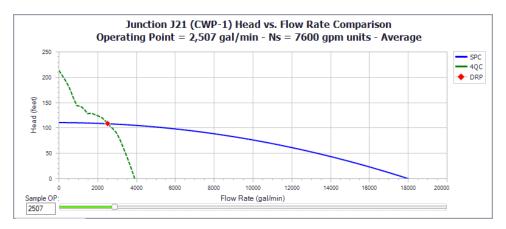


Figure 4: Using a Sample Steady-State Operating Point far from BEP introduces significant distortion. The curves still match at the DRP, but the differences are severe at other flows.

#### Which DRP should I use?

The question of which point should be used may be obvious, but the answer is not. The best approach is to try and ensure that the Four Quadrant Curve reasonable matches the Standard Pump Curve for the expected range of operation.

If it is not clear which option is better, it is recommended to do a sensitivity analysis and run cases of the model with both options. Note that because *both* methods are estimations, this does not "bound" the possible solutions. Instead, it will give some idea of how impactful the choice is. Large differences in simulation results should encourage close attention and high safety factors. See the <a href="Four Quadrant Data Set Selection">Four Quadrant Data Set Selection</a> topic for more details.

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#### **Four Quadrant Data Set Selection**

As discussed in the Four Quadrant Model Overview, four quadrant data sets are measured data sets intended to approximate the pump behavior outside of the Normal Pumping Zone (i.e. pump operating at positive speed and positive head with forwards rotation). In cases where the pump operates beyond these boundaries, four quadrant data may be used as a tool to predict the head and flow at the pump when measured data is not available. Thus, when the pump is operating in the first quadrant, results generated using the pump performance data provided by the manufacturer (the manufacturer curve) will provide the most accurate results. Once the pump begins operating beyond this region, such as when reverse flow begins, the dimensionalized four quadrant data set (four quadrant curve) will likely provide more accurate results than the manufacturer curve. However, different four quadrant sets can provide widely varied results. Caution should be used to ensure that the chosen four quadrant data set provides reasonable results.

In Impulse, a four quadrant curve can either be selected automatically, or may be selected directly by the user.

### **Automatically Selected Four Quadrant Curve**

When the Four Quadrant Curve option is first selected, a four quadrant curve will automatically be selected by Impulse. Impulse selects a four quadrant curve by doing the following:

- 1) The specific speed for the pump is estimated using the BEP calculated from the user-specified pump curve, and assuming that the pump includes only a single stage and the impeller is untrimmed.
- 2) Using the estimated specific speed from step 1, the four quadrant data set with the nearest specific speed is selected. By default Impulse will only choose a Preferred or Average data set.
- 3) The BEP, which is either specified directly by the user in the Pump Configuration window or calculated based on the user-specified pump curve, is used as the Dimensional Reference Point to dimensionalize the four quadrant curve

This automatically selected four quadrant curve will provide a reasonable estimate for most cases. However, it is advised that the user check the validity of Impulse's selection by using the considerations and procedure described below.

### **Considerations for Selecting a Four Quadrant Curve**

The following recommendations from section 6.2 of <u>Walters</u>, <u>Dahl</u>, <u>and Rogers</u>, <u>2020</u> should be considered when selecting a four quadrant data set for the waterhammer analysis.

#### 1) Comparison to the Manufacturer Curve

The manufacturer curve is measured data from the actual pump being used in the system, and thus will provide the most accurate prediction for the pump behavior. Though it cannot be used to predict behavior beyond the range of the measured data, it can be used for comparison to the four quadrant curve(s) for the steady state simulation. In some systems, the transient results can be highly sensitive to the steady state of the system, thus accuracy of the pump curve used in the steady state can be an indicator of accuracy during the transient. In addition, the final steady state for the system once the transient response has concluded can be compared as an indicator of how close the four quadrant curve will behave to the manufacturer curve during the transient.

#### 2) Pump Specific Speed

As discussed in a previous topic on Four Quadrant Data Sets, it is typically a good practice to select a four quadrant data set based on the specific speed of the pump, as pumps with similar specific speeds will typically be constructed similarly. However, this does not always hold true. Thus, comparing multiple data sets at specific speeds close to the specific speed specified by the pump manufacturer is advised.

#### 3) Dimensional Reference Point

As was previously discussed, the <u>Four Quadrant Dimensional Reference Point</u> can be defined as either the Best Efficiency Point (BEP) or the steady state operating point (SSOP) from the manufacturer's curve. Using the BEP will result in a different operating point during the steady state, but may provide a closer match for the final steady state using the manufacturer's curve. Using the SSOP will allow the steady state operating point to exactly match the manufacturer's curve, but may diverge widely from the final steady state operating point predicted by the manufacturer's curve due to distortions in the dimensionalized curve.

#### **Procedure for Four Quadrant Data Set Selection**

A generic procedure for creating a model and analyzing the results when using four quadrant data is given below:

- 1. Create a child scenario of the scenario that is defined using the manufacturer's curve
- 2. Open the Pump Properties window and select Four Quadrant Curve as the Performance Curve Used in Simulation
- 3. Choose User Selected and click Specify Model to launch the Specify Four Quadrant Model window
- 4. Choose the desired four quadrant data set from the drop-down list at the top of the window, and select Best Efficiency Point as the Dimensional Reference Point.
- 5. Select Ok to accept the changes
- 6. Clone the current scenario and change the Dimensional Reference Point to the Steady-State Operating Point in the cloned scenario
- 7. Repeat steps 1 6 for each data set to be analyzed
- 8. Run all of the newly created scenarios and compare the transient results. Note that frequently results will not differ greatly among scenarios. In that case, results are not very sensitive to the specific choice of four quadrant curve. In order to be most conservative, use the worst case predictions from among the various four quadrant scenarios for design purposes.
- 9. If the worst case predictions lead to excessive and/or expensive implications in design and/or operations, take a closer look at results. Compare each four quadrant pump curve to the manufacturer's curve at the initial steady state and, if applicable, the final steady state operating points to determine which scenario(s) appears to give the most accurate results. Criteria used to decide the most reliable four quadrant curve(s) include:
  - 1. Similarity of specific speed, Ns when making this comparison, be sure you have an accurate Ns value for your pump
  - 2. Overall agreement between the manufacturer's curve (Standard Pump Curve) and dimensionalized four quadrant curve for head and power vs. flow rate in the normal zone of pump operation (Impulse compares these curves for you review the comparisons)
  - 3. Give more weight the four quadrant curves which show closer agreement within the range of flow rates that the manufacturer tested the pump at (i.e. the range of flow rates that the pump curve is graphed for on the specification sheet)
  - Give more weight to four quadrant curves which generate transient results similar to the Standard Pump Curve during time frames when the pump is operating in the normal zone of operation (positive flow, head and rotation)
  - 5. Give more weight to four quadrant curves Impulse categorizes as Preferred
  - 6. Good agreement in initial steady-state flow rates between SPC and four quadrant curve
  - Good agreement in final steady-state flow rates between SPC and four quadrant curve –
    this not as important as agreement in initial steady-state flow rates, but should be considered

Note that there are several reasons why the engineer may choose to skip step 9 above. One reason would be if the transient results for the different scenarios show only minor differences as noted in Step 8. In that case it would be unnecessary to determine which scenario is most accurate, as any scenario will

produce similar results. Another reason would be if the engineer's analysis involves a project where highly conservative results are desired, such as for a nuclear system, or another such instance where less accurate results would be costly (e.g., force installation of an expensive surge relief system that may not truly be needed). In that case the engineer could choose to simply use the most extreme results for the analysis for their design purposes. Note this means that if different scenarios produce the worst-case pressures in different areas of the model, then the engineer may want to use the most extreme results (e.g., highest or lowest pressure) regardless of scenario, rather than only using the results from one scenario.

### **Four Quadrant Data Set Selection Example**

Several walk-through examples describing the basics of four quadrant modeling can be found in AFT Impulse's walkthrough examples.

For a basic introduction to using four quadrant curves see the "Pump Trip With Backflow - Four Quadrant Modeling" example.

An advanced example on performing a sensitivity study to select a four quadrant curve is also available, titled "Selecting a Pump Four Quadrant Curve".

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# **Four Quadrant Waterhammer Theory**

The waterhammer theory when using four quadrant data in <u>Suter</u>Suter form follows a similar approach to the <u>Standard Pump Curve Waterhammer Theory</u>.

First, we know from the compatibility equations that the pressure change across the pump is related to the mass flow:

$$\Delta P = C_M - C_P + (B_M + B_P)\,\dot{m}$$

We also know that the dimensionless four quadrant parameters are related to the values used for the Dimensional Reference Point:

$$h = rac{H}{H_{Ref}} \qquad v = rac{Q}{Q_{Ref}}$$

From the definition of h we have a relationship between the curve  $F_{H}(\Theta)$ , speed and flow.

$$\Delta H = R_{Ref} \, h = H_{Ref} \, (lpha^2 + v^2) \, * \, F_H( heta)$$

Multiplying through by  $\rho g$  we can attain a similar expression in pressure terms:

$$\Delta P = P_{Ref} \left( lpha^2 + v^2 
ight) \, * \, F_H( heta)$$

Similarly, there is a relationship for volumetric flow that can be converted to mass flow by multiplying by density:

$$Q = Q_{Ref} \, v \qquad \dot{m} = \dot{m}_{Ref} \, v$$

The previous equations can be combined with the compatibility equation for the pump:

$$C_P - C_M - \dot{m}_{Ref}\,
u\left(B_M + B_P
ight) + P_{Ref}\left(lpha^2 + 
u^2
ight)\,*\,F_H( heta) = 0$$

This equation contains three potential unknowns - speed ( $\alpha$ ), flow ( $\nu$ ), and  $F_H(\Theta)$ .  $F_H$  and  $\Theta$  are related via tabulated data. The value of  $\Theta$  is related to the speed and flow, bringing the unknown variables down to just speed and flow:

$$heta = an^{-1}ig(rac{lpha}{v}ig)$$

As with the Standard Pump Curve, for a fixed speed there is only one unknown - flow. The equations and tabulated data can be iterated on to find a solution for flow and therefore pressure rise across the pump.

During a pump trip or startup, when neither speed nor flow are known, additional equations are required. The necessary torque balance terms are described in <u>Transient - Inertial Models</u> resulting in the below equation for speed change:

$$\omega_{new} = \omega_{old} + rac{\Delta t}{I_{total}} igg( rac{T_{driver,old} + T_{driver,new}}{2} - rac{T_{pump,old} + T_{pump,new}}{2} igg)$$

It is helpful to modify this equation so that it is directly applicable in four quadrant terms. The following relations are required:

$$\omega = rac{2\,\pi}{60} N \qquad N = N_{Ref}\, lpha \qquad T = T_{Ref}\, eta$$

resulting in the following:

$$lpha_{new} = lpha_{old} + rac{30\,\Delta t}{I_{total}\,\pi\,N_{Ref}}igg(rac{T_{driver,old} + T_{driver,new}}{2} - T_{Ref}rac{eta_{pump,old} + eta_{pump,new}}{2}igg)$$

This equation represents the full torque balance with unknown driver torque, pump torque, and pump speed in four quadrant form. For a pump trip, the driver torque is zero leaving only two unknowns. For a startup, the driver torque vs speed must be specified. Like the head term above, the dimensionless torque  $\beta$  can be solved for in terms of speed ( $\alpha$ ), flow ( $\nu$ ), and  $F_{B}(\Theta)$ .

$$eta = (lpha^2 + v^2) * F_B( heta)$$

These equations can then be solved for speed, flow, torque and head.

### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Four Quadrant Model Overview	
Four Quadrant Zones of Operation	
Four Quadrant Data Sets	
Four Quadrant Dimensional Reference Point	359
Four Quadrant Data Set Selection	363
Specific Speed	344

#### **Related Examples**

Pump Trip with Backflow - Four Quadrant Modeling	899
Selecting a Pump Four Quadrant Curve	915

# **Viscosity Correction**

Most <u>pump</u> curves are developed with pure water, however, pumping a fluid more viscous than water will result in a reduction for pump performance - even if the <u>fluid reference density</u> is the same as water. AFT Impulse employs the methods described in <u>ANSI/HI 9.6.7-2021</u> to correct for losses in performance due to viscosity.

Correction factors referred to as  $C_H$ ,  $C_Q$  and  $C_E$  are defined. These correction factors are defined as:

$$C_H = rac{H_{viscous}}{H_{water}} \hspace{0.5cm} C_Q = rac{Q_{viscous}}{Q_{water}} \hspace{0.5cm} C_E = rac{\eta_{viscous}}{\eta_{water}}$$

#### **Scope of Correction**

It is important to keep in mind that, like all mathematical models, this standard is not universally applicable. Below are the primary requirements:

- Single or multistage centrifugal pump
- Essentially radial discharge with specific speed under 3000 (US units)
- Newtonian Fluid
- Kinematic viscosity between 1 and 4000 cSt

For detailed information regarding these limitations and the application of the standard, please consult ANSI/HI 9.6.7-2021

#### **Related Topics**

Centrifugal Pump Overview	329
Centrifugal Pump Configuration	
Multiple Configurations	
Standard Pump Curve Waterhammer Theory	
Four Quadrant Model Overview.	345

# **Positive Displacement Pump**

The Positive Displacement pump option allows users to model the behavior (either steady or periodic flow) of a reciprocating positive displacement pump.

#### **Parameter**

- Volumetric Flow Rate Fix the volumetric flow rate through the pump.
- Mass Flow Rate Fix the mass flow rate through the pump.

#### **Flowrate**

There are three ways to define the flowrate:

- **Steady** The flowrate will be fixed at the specified value throughout the transient. This is a good approximation for many Positive Displacement Pumps.
- **Periodic (simple)** Some Positive Displacement Pumps have a distinct pulsing behavior depending on the number of Heads and speed of the pump. This can be defined here, with a preview of the imposed flow being shown on the right of the tab.
- Periodic (detailed) If detailed information is known about the positive displacement pump, a
  more accurate periodic behavior can be defined by providing the bore diameter, pump stroke
  length, and connecting rod length of pump slider crank.

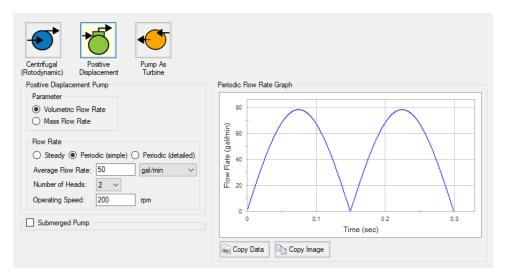


Figure 1: Simple Periodic Positive Displacement Pump

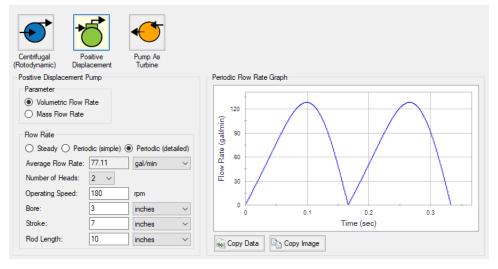


Figure 2: Detailed Periodic Positive Displacement Pump

### **Submerged Pump**

Represents a pump with a fixed head or pressure at suction. See Submerged Pump.

## **Related Examples**

Pump with Variable Speed Flow Control 948

# **Pump as Turbine Overview**

Running a pump as a turbine allows the pump to produce electrical power when the pump sees reverse flow. During reverse flow, the motor coupled to the Pump as Turbine (PAT) spins in reverse, causing the magnetic rotor to induce a current in the motor coils, turning the motor into a generator.

**Note:** The positive flow direction for the pipes connected to the PAT should be the direction in which flow will travel when the pump is operating as a turbine, rather than the direction in which flow will travel when the pump is operating as a pump. Thus, while the physical pump equipment will see reverse flow while operating as a turbine, the pump as a PAT will see positive flow.

#### **Standard Turbine Curve**

A Standard Turbine Curve is required to model a PAT and must include both head and power data. The head loss vs flow curve defines the head loss seen at the PAT while coupled to the motor and generating power. The power versus flow curve defines the power generated by the PAT while coupled to the motor and generating power.

To enter these curves, click Enter Curve Data. Previews of the applied curves can be viewed in the Standard Turbine Curve frame once the data has been defined.

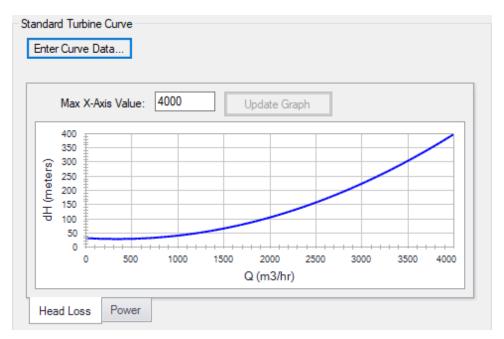


Figure 1: Standard Turbine Curve

#### Flow Directional Behavior

A visual representation of the modeled PAT is presented in the lower right of the properties window to provide immediate feedback on what the various options represent. In the PAT depicted in Figure 2, head loss and power information have been defined, and the PAT is in normal operation, with reverse flow seen at the pump.

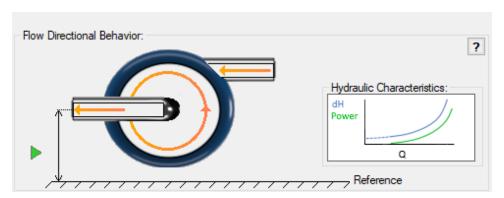


Figure 2: Flow Directional Behavior image for an example PAT.

# **Related Topics**

Pump As Turbine Configuration	373
PAT Operation as a Turbine	
PAT Operation While Decoupled	
PAT Operation During Decoupling	
Full Load Rejection	

## **Related Blogs**

It's a Pump! It's a Turbine! It's a Pump as Turbine!

# **Pump As Turbine Configuration**

The Pump as Turbine Configuration window is used to define the specific operation of a Pump as Turbine. It is opened by clicking Enter Curve Data from the Pump Properties window on the Pump Model tab when Pump as Turbine is selected.

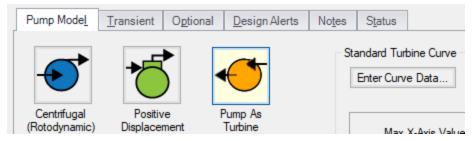


Figure 1: Enter Curve Data

#### **Turbine Data**

The first tab of the PAT configuration defines the PAT's most fundamental behavior - the turbine curves.

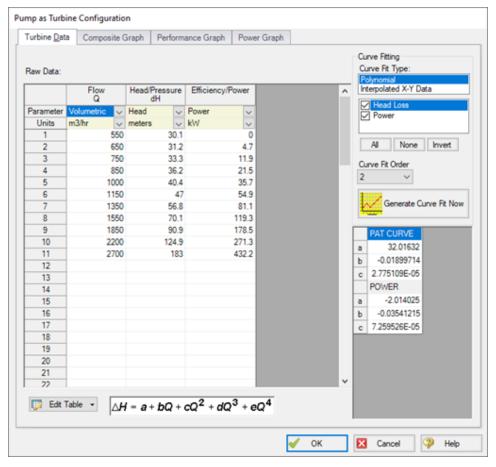


Figure 2: PAT Data

#### A PAT can have two curves defined:

- Head or Pressure vs. Flow: Required. This curve is commonly referred to as the "turbine curve" and defines the head loss across the PAT at any given flowrate.
- **Power vs. Flow:** Required. The power curve is used for two purposes for the PAT. First, it is used to determine the power generated while the pump is operating as a turbine. Second, it is used to determine if or when the pump and motor decouple.

### **Graphs**

The following tabs display the curves that have been fit to the given data.

- Composite Graph: Shows the curve-fit PAT Performance and Power curves.
- **Performance Graph:** Shows the curve-fit PAT Performance curve overlaid on the raw data points. The solver will ignore the raw data points and operate on the curve fit.

Power Graph: Shows the curve-fit Power curve overlaid on the raw data points. The solver will
ignore the raw data points and operate on the curve fit.

#### **Related Topics**

Pump as Turbine Overview.	371
PAT Operation as a Turbine	
PAT Operation While Decoupled	
PAT Operation During Decoupling	
Full Load Rejection	

#### **Related Blogs**

It's a Pump! It's a Turbine! It's a Pump as Turbine!

# **PAT Operation as a Turbine**

The main function of the PAT model is to allow a pump to operate as a turbine. In this mode of operation, the PAT generates power by removing energy in the form of a head loss across the pump, compared to normal <u>centrifugal pump</u> operation where the pump adds energy in the form of a head rise across the pump.

The turbine operating point is determined using the <u>Turbine Performance Curve</u> defined by the user. This curve relates head loss to flow rate similar to how the <u>Pump Curve</u> relates head rise to flow rate. Note that the PAT uses the turbine's frame of reference for this data rather than the pump's. Head loss and flow rate should be entered as positive values for the PAT. The Turbine Performance Curve will likely see a head loss greater than zero at zero flow and should see increasing head loss with increasing flow. An example Turbine Performance Curve is shown in Figure 1 below.

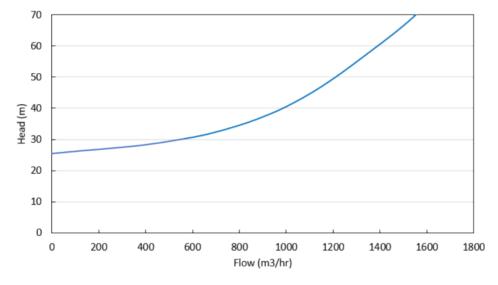


Figure 1: Example Turbine Performance Curve

The power generated by the PAT is determined by the user-defined <u>Turbine Power Curve</u>. This curve relates power generated to flow rate, similar to how the Pump Curve relates pump power to flow rate. Note the PAT uses the turbine's frame of reference for this data rather than the pump's. The Turbine Power curve should have zero power generated at some non-zero flow rate and should see increasing power output with increasing flow. An example Turbine Power Curve is shown in Figure 2 below.

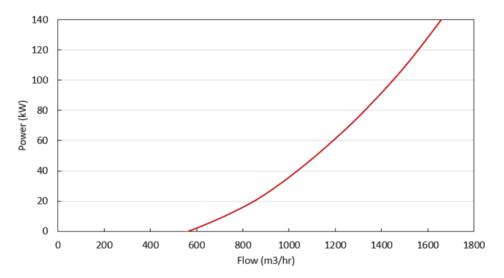


Figure 2: Example Turbine Power Curve

The flow rate at which the PAT generates zero power is called the 'no load' point. At this flow rate, the pump impeller is spinning with the fluid, neither adding nor removing energy from the fluid. At higher flow rates, the impeller's speed is resisted by the motor, removing energy from the fluid and generating electricity. At lower flow rates, the impeller's speed is resisted by the fluid, requiring energy to be added via the motor. These operating conditions are shown in Figure 3 below.

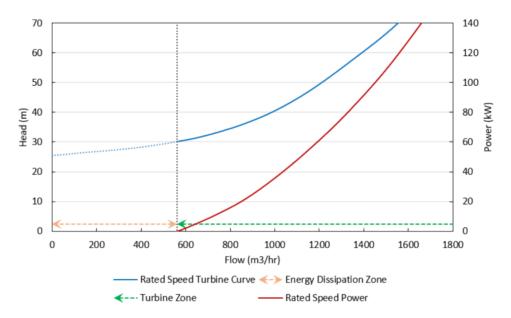


Figure 3: General turbine operating conditions

#### **Related Topics**

Pump as Turbine Overview	371
Pump As Turbine Configuration	
PAT Operation While Decoupled	
PAT Operation During Decoupling	
Full Load Rejection	

# **Related Blogs**

It's a Pump! It's a Turbine! It's a Pump as Turbine!

# **PAT Operation While Decoupled**

Operation as a Turbine means the PAT is coupled to the motor, but the PAT can also operate while decoupled from the motor, meaning the pump's impeller is spinning freely in the fluid stream. The PAT will be decoupled from the motor when it is operating below the No Load point (the flow rate with zero power generation) on the Turbine Curve, since below that flow rate the motor would be required to input power to the system.

Figure 1 below shows these operating conditions. Since the PAT is decoupled from the motor, the generator does not impart a torque on the pump impeller to counteract the torque applied by the fluid, and the pump impeller becomes free-spinning. When the free-spinning impeller reaches a steady-state speed, no torque is imparted on the impeller by the fluid. This speed is called the runaway speed.

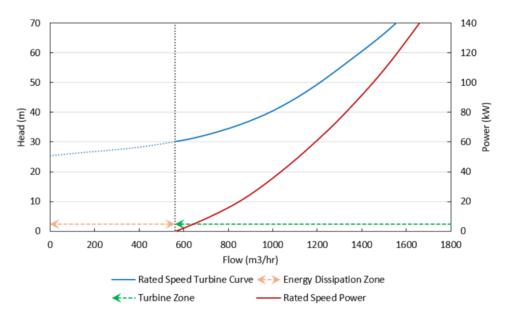


Figure 1: General Turbine Operating Conditions

The pressure loss of a free-spinning PAT is determined by the <u>Turbine Performance curve</u>, adjusted by the pump Affinity Laws. The user-defined Rated Turbine Speed is considered 100% speed, and the <u>Affinity Laws</u> are used to adjust the curve based on speed. The Affinity Laws adjust the Turbine Performance curve in the same direction they adjust a Pump Performance curve (i.e., head loss and power increase with impeller speed).

The speed of a free-spinning impeller is determined by the following equation. Here time step i is the current time step, i+1 is the next time step, i+1 is the next time step, i+1 is the power impeller speed (in RPM), i+1 is the power imparted on the impeller by the fluid, and i+1 is the total rotating inertia of the PAT impeller and shaft.

$$N_{i+1} = N_i - rac{900\,\Delta t}{2\,g\,\pi^2\,I}igg(rac{P_i}{N_i} + rac{P_{i+1}}{N_{i+1}}igg)$$

The power term is always dictated by the Turbine Power Curve, adjusted using the Affinity Laws for speed. When the decoupled PAT nears runaway speed, the PAT approaches the No Load point (flow rate where the power curve is equal to zero) and power approaches zero. Thus, the speed does not change from time step to time step.

#### **No Load Curve**

Each runaway speed of the PAT has a different No Load point, meaning a No Load curve can be created to describe how head loss is related to flow across the range of potential runaway speeds. Each point on the curve represents a different runaway speed and different steady state. Figure 2 below shows an example No Load curve overlaid with a Turbine Performance Curve and a Turbine Power Curve. Notice

how the No Load curve intersects the Turbine Performance Curve at the point where the Turbine Power Curve has zero power.

This No Load curve can be created by plotting the head loss for multiple Turbine Performance Curves (adjusted for speed) at the flow where their corresponding Turbine Power Curves cross the zero power line. Note that Impulse does not calculate, use, or require the No Load curve for its calculations. Rather, the No Load curve is merely an observable consequence of the physics the PAT follows.

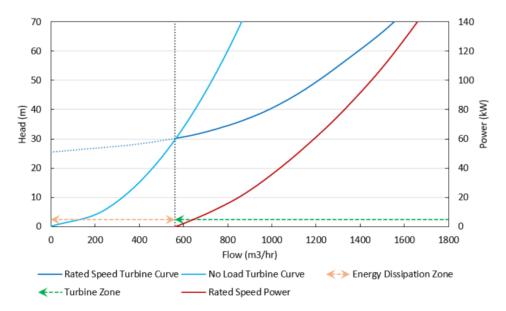


Figure 2: Example No Load Curve showing general turbine operating conditions.

### **Related Topics**

Pump as Turbine Overview.	371
Pump As Turbine Configuration	
PAT Operation as a Turbine.	
PAT Operation During Decoupling	
Full Load Rejection	395

#### **Related Blogs**

It's a Pump! It's a Turbine! It's a Pump as Turbine!

# **PAT Operation During Decoupling**

The PAT transitions between the <u>turbine</u> and <u>decoupled</u> operating conditions in two situations: when manually decoupled or whenever the power generated is equal to zero. In Impulse, the PAT can never recouple after becoming decoupled.

The first transition from coupled to decoupled is referred to as <u>Full Load Rejection</u> and can be set as a transient event in the Transient tab of the Pump Properties window.

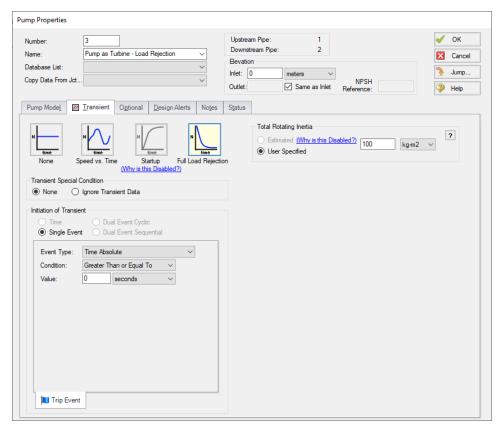


Figure 1: Transient tab of the Pump Properties window for a PAT showing the Full Load Rejection option.

When this transient event is initiated, the PAT is immediately uncoupled from its motor, the speed is allowed to change as dictated by the fluid, and the PAT speed is determined for each time step using the below equation. Here time step i is the current time step, i+1 is the next time step, N is the impeller speed (in RPM), P is the power imparted on the impeller by the fluid, and I is the total rotating inertia of the PAT impeller and shaft.

$$N_{i+1} = N_i - rac{900\,\Delta t}{2\,g\,\pi^2\,I}igg(rac{P_i}{N_i} + rac{P_{i+1}}{N_{i+1}}igg)$$

This equation is the same equation used to predict PAT speed when decoupled.

During a full load rejection, the PAT will rapidly spin up as the generator is no longer resisting the torque applied on the impeller by the fluid. The flow rate through the PAT also slows down as the PAT shifts from operating in the Turbine Zone to operating at the No Load point.

The second transition from coupled to decoupled occurs when the PAT reaches the No Load point due to other transient events in the system. This transient event is always ready to occur regardless of the transients defined for the PAT. When the flow rate through the PAT becomes low enough such that zero

power is generated by the pump, the pump will immediately become uncoupled from the motor and become free-spinning with its speed determined by the equation described above.

#### Related Topics

Pump as Turbine Overview.	371
Pump As Turbine Configuration	
PAT Operation as a Turbine	
PAT Operation While Decoupled	
Full Load Rejection	

#### **Related Blogs**

It's a Pump! It's a Turbine! It's a Pump as Turbine!

# **Affinity Laws**

Pumps can operate at variable speeds during either steady operation or a transient event. Affinity laws (also called homologous laws) allow an estimation of the pump performance at speeds other than the design speed. For the <a href="Centrifugal">Centrifugal</a> (Rotodynamic) Pump model, these Affinity laws are used to model a variable speed pump during steady operation and to model the performance of a pump during any of the available transient models. For the <a href="Pump as Turbine model">Pump as Turbine model</a>, these affinity laws are used to determine power generation or head loss while decoupled.

To a somewhat lesser degree, impeller diameter changes follow the same laws as speed changes. Substituting impeller changes for speed changes below can be used to see the effect of an impeller change or for a small impeller trim (larger trims deviate significantly from this estimation).

Before discussing the affinity laws, it should be noted that the affinity laws are an approximation. In many cases, pump manufacturers will have performance data for a number of speeds. This data should be used if available. When not available, the affinity laws can be used with an understanding that an approximation is being made.

Pump curves can generally be curve fit to a polynomial:

$$\Delta H = a + b\,Q + c\,Q^2 + d\,Q^3 + e\,Q^4$$

The speed ratio is defined in terms of the design impeller speed,  $N_1$  and the desired operating speed  $N_2$  as:

$$s=rac{N_1}{N_2}$$

### **Affinity Laws**

For the following ratios, subscript 1 represents the parameter from the defined curve (assumed to be at 100% speed). Subscript 2 represents the given parameter at the desired operating speed N2.

Flow rate -

$$rac{Q_1}{Q_2}=s$$

• Pump head -

$$rac{\Delta H_1}{\Delta H_2} = s^2$$

**Note**: By default NPSHr will follow the same relationship as pump head rise. The speed ratio exponent used for NPSHr can be changed on the <u>Configuration Data</u> tab in the Pump Configuration window.

Power consumption -

$$rac{P_1}{P_2}=s^3$$

Efficiency -

$$rac{\eta_1}{\eta_2}=1$$

# **Application to Transients**

During a transient event, the speed of the pump may change. In such cases, the affinity laws are used to adjust the head and power curves appropriately for the new speed. This is a process that often requires additional iteration.

### **Related Topics**

Pumps	326
Submerged Pump	
Pump Transients	
Speed vs. Time	
Setpoint vs. Time	
Defining Junction Transients	

### **Related Examples**

Pump	with	Variable	Speed Flow	Control	948
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### **Related Blogs**

To Affinity and Beyond!

# **Submerged Pump**

A <u>pump junction</u> can be defined as Submerged, meaning the process fluid directly enters the pump without any entrance piping. This definition is convenient to avoid the need of modeling suction piping when the suction HGL or pressure is a known and fixed value. The submerged pump feature is only available for the Centrifugal and Positive Displacement models.

There are three options to choose from to define a submerged pump: Head (HGL), Pressure, and Surface Conditions.

## Head (HGL)

With the Heat (HGL) option selected, the only required value is Liquid Surface HGL. This value refers to the liquid surface elevation relative to the reference elevation, as can be seen in Figure 1. This is important when the elevation of the pump is a non-zero value. The specified elevation for the pump is then used to determine the depth of the submerged pump.

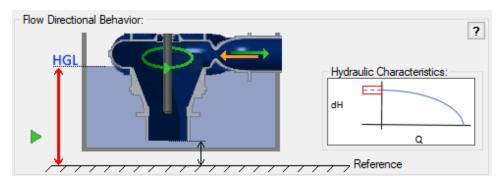


Figure 1: Diagram of Submerged Pump, Liquid Surface HGL input

#### **Pressure**

With the Pressure option selected, the only required value is Suction Pressure. This value refers to the fluid pressure at the inlet of the submerged pump.

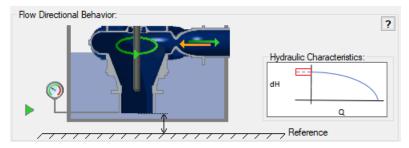


Figure 2: Diagram of Submerged Pump, Pressure input

### **Surface Conditions**

With the Surface Conditions option selected, there are two required values: Surface Pressure and Liquid Depth. Similar to how a reservoir junction is defined, the Surface Pressure is the pressure of the fluid at the surface, which is helpful when the liquid surface is not at atmospheric pressure. The Liquid Depth is the distance between the liquid surface and the inlet of the submerged pump.

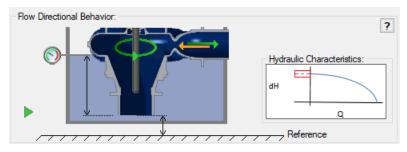


Figure 3: Diagram of a Submerged Pump, Surface Conditions input

#### **Related Topics**

Pumps	326
Affinity Laws	381
Pump Transients	

## **Related Blogs**

Back to the Basics: Calculating and Defining Head

What Does "Head (HGL)" Mean for Submerged Pumps and Exit Pressures?

# **Pump Transients**

The Pump junction offers several transient event options on the Transient tab of the Pipe Properties window. Depending on the pump configuration, the available transient events will change. Each transient event is described below including: the situation in which it is available, the required inputs, and how to define the transient.

## Related Blogs

Where to Start with Pump Startups

Start your engines! Modeling an Inertial Pump Startup

# Speed vs. Time

<u>Pump configurations</u> other than pumps defined with a fixed setpoint allow the direct specification of Speed vs. Time. This is not an <u>Inertial Model</u> - it is possible to specify a speed change that would be unrealistic without an external force on the Motor or Pump.

#### **Transient Data**

The Speed vs. Time data must be directly defined in Transient Data. The speed of the pump will be forced to meet this data at each time step of the transient simulation, with the pump curves being adjusted every time step according to the affinity laws.

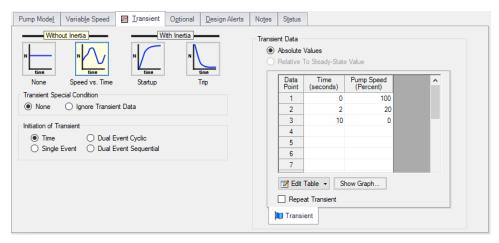


Figure 1: A Speed vs. Time transient

## **Related Topics**

Setpoint vs. Time	386
Affinity Laws	381
Defining Junction Transients	263

# **Related Examples**

Pump Startup with Event Transients 881

## **Related Blogs**

Where to Start with Pump Startups

Start your engines! Modeling an Inertial Pump Startup

# Setpoint vs. Time

If modeling a <u>Controlled Pump (Variable Speed)</u> or a <u>Positive Displacement Pump</u> with a steady setpoint, users can define a transient setpoint vs time profile. This replaces the <u>Speed vs. Time</u> option, as defining both the speed and the setpoint would over constrain the system.

#### **Transient Data**

The Setpoint vs. Time data must be directly defined in Transient Data. The selected parameter will be forced to meet this data at each time step of the transient simulation, with the pump curves being adjusted every time step following the <u>affinity laws</u>. The resulting speed variation over time will be visible in the output.

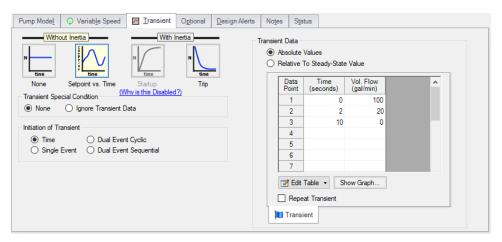


Figure 1: A Setpoint vs. Time transient

### **Related Topics**

Speed vs. Time	385
Affinity Laws	381
Defining Junction Transients	263

## **Related Examples**

Pump with Variable Speed Flow Control 948

# Startup with Inertia

The Startup with Inertia transient is the first of two inertial transients that can be defined for the <a href="Cent-rifugal">Cent-rifugal (Rotodynamic) Pump</a>. Modeling an <a href="inertial">inertial</a> pump startup simulates a pump which is connected to a motor that is initially supplying no torque, and is suddenly switched on. The inertial startup is an <a href="uncontrolled">uncontrolled</a> start - meaning the torque characteristics of the motor alone will drive the speed change behavior. The inertial startup does not capture a controlled start, where there may be complex equipment such as a PID-controlled VFD slowing down the startup of the pump, and cannot be used in combination with the Variable Speed Controlled Setpoint options for a pump.

#### **Inertial Characteristics**

The total rotating inertia of the pump/motor system must be available. This must include all rotating components - the motor rotor, shaft, impeller, entrained liquid, and any other connected components. This value can be estimated or directly specified.

#### **Transient Data**

To solve the <u>torque balance equations</u>, the torque on the shaft at any given speed must be known. The torque exerted by the pump on the shaft (that is, from the fluid) can be determined with the Standard Pump Curve power curve. The torque characteristics of the device driving the pump must be defined by the user. Typically, this is an induction motor. It could also be a synchronous motor, a DC motor, or another device entirely such as a shaft-connected turbine or diesel engine.

Induction motors generally follow one of a few standard torque vs speed profiles. Shown below is torque profile of a motor showing typical NEMA Design B characteristics. Also shown is the torque behavior of the pump, as determined with the affinity laws.

**Note:** The pump torque characteristics can be considered ideal for the user defined power curve. A real pump will have higher torque during startup due to friction and other startup effects. These are not represented here, as including them would make the model and required input much more complicated for little benefit.

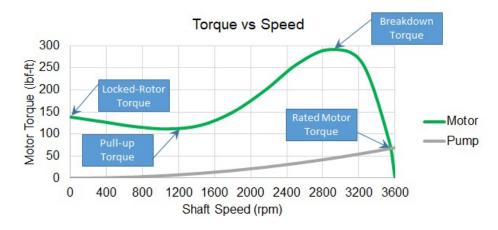


Figure 1: A typical NEMA Design B motor torque curve and ideal pump torque curve.

AFT Impulse allows the definition of the Motor or Driver Torque curve vs. relative or absolute speeds.

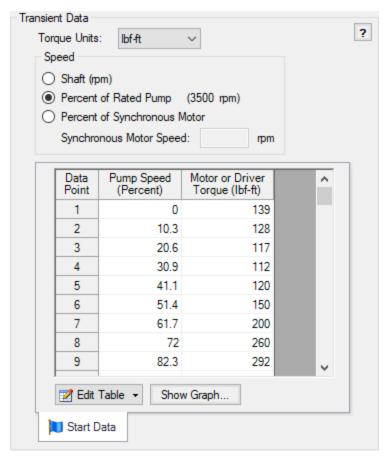


Figure 2: Motor or Driver Torque curve entered as Percent of Rated Pump Speed vs Torque.

It is important to note that **Rated Pump Speed**, **Rated Motor Speed**, **and Synchronous Motor Speed** are **different values**. If the motor is perfectly matched to the pump, the two rated speeds may be the same. If entering the data as Shaft Speed (rpm), then no concern over a rated speed is required. However, they are important for relative (%) data entry.

To clarify the difference between these options consider the following values (which correspond to Figure 1):

- Rated Pump Speed 3500 rpm Rated by the pump manufacturer
- Rated Motor Speed 3540 rpm Rated by the motor manufacturer, the speed at which the motor is designed to handle its rated torque
- Synchronous Motor Speed 3600 rpm A characteristic of most electric motors the speed at
  which the electrical field rotates. Available from the motor manufacturer, and often the torque characteristics are plotted against percent of synchronous speed.

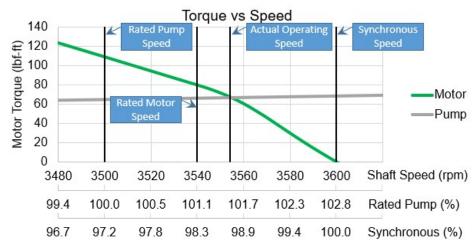


Figure 3: Various speeds for the Figure 1 characteristics. Note that the corresponding torque value for 100% Synchronous and 100% Rated Pump are different.

Of interest in Figure 3 is that not only are there three different commonly referenced speed references, when placed into a system the actual operating speed is not any of these values! Why is this? The actual operating point depends on how well matched the motor is to the pump and its operating point. In this instance, the motor is providing enough torque that the rated pump speed is exceeded. Additionally, the system is configured in such a way that the resistive torque is lower than the motor's rated torque at rated motor speed. This causes the motor to speed up further until the pump torque and motor torque match.

## **Special Condition**

The pump will need to have its special condition set to Pump Off With Flow Through to model a Startup.

#### **Related Topics**

Inertial Models Detailed Theory	391
Trip with Inertia	
Defining Junction Transients	263

#### **Related Blogs**

Where to Start with Pump Startups
Start your engines! Modeling an Inertial Pump Startup

# **Trip with Inertia**

The Trip with Inertia transient is the second of two <u>inertial transients</u> that can be defined for the <u>Centrifugal (Rotodynamic) Pump</u>. Modeling an inertial pump trip allows the representation of a situation where a pump is operating normally, but all motor or driver torque is instantaneously lost. This trip is uncontrolled - meaning that the torque characteristics of the pump alone will drive the speed change behavior.

#### **Inertial Characteristics**

The <u>total rotating inertia</u> of the pump/motor system must be available. **This must include all rotating components - the motor rotor, shaft, impeller, entrained liquid, and any other connected components.** This value can be estimated or directly specified.

#### **Transient Data**

No further data is required from the user to define a trip.

To solve the torque balance equations, the torque on the shaft at any given speed must be known. The torque exerted by the pump on the shaft (that is, from the fluid) can be determined with the Standard Pump Curve, which is already defined. The torque of the motor or driver is assumed to instantly fall to zero.

### **Related Topics**

Startup with Inertia	387
Inertial Models Detailed Theory	
Defining Junction Transients	

## **Related Examples**

Pump Trip with Check Valve	826
Check Valve Modeling	
Relief Valve Modeling	
Pump Trip with Accumulator	
Pump Trip with Backflow - Four Quadrant Modeling	899

# **Inertial Models Detailed Theory**

Any device has an inertial resistance to change in motion. <u>Pumps</u> are no different - in order to change their speed, a torque must be applied. Instantaneous speed change would require infinite torque. When modeling <u>fluid transients</u>, a more realistic expectation of pressures and flows can be determined when taking this into account. As expected, accounting for inertia requires some additional information.

#### **Inertial Model Theory**

Pumps in AFT Impulse are considered completely homologous. This means that the pump curves used are considered to be scalable to any speed with the <u>affinity laws</u> - real pumps will deviate somewhat from this behavior. Accounting for this behavior would require much more data for little benefit. Fortunately, this simplification makes approaching something like an inertial model much more straightforward.

Due to the above simplification we can use standard relationships for power, torque, rotational speed, and rotational acceleration.

$$P_{shaft} = T_{shaft} \, \omega$$

$$T_{shaft} = I_{total} rac{d\omega}{dt}$$

where

**P**<sub>shaft</sub> = power required to drive the shaft at a given torque and speed

 $T_{shaft}$  = the torque applied to the impeller shaft.

 $\omega$  = the angular speed of the shaft, in rad/s

**I**total = the total rotational inertia of the assembly. This must include the inertia of the pump impeller, entrained fluid, the shaft, and the motor rotor - all of the connected rotating components.

The shaft is acted on by the driver (typically a motor), and the pump (the impeller). Positive torque and speed are defined to be in the same direction, with positive relating to normal pumping conditions.

$$T_{shaft} = T_{driver} - T_{pump}$$

Under steady conditions, there is no torque imbalance meaning that  $T_{shaft}$  and angular acceleration are zero

There are a couple of common ways the torque becomes imbalanced - when starting up a pump a large torque is applied by the driver, while the pump torque is initially zero. When tripping a pump, the driver torque drops to zero. In both cases the shaft torque is not zero, meaning the speed must change.

We can integrate the torque balance equation over a time step to get a form that is useable in numerical simulation. Torque is a function of time, so we consider the average torque over the time step.

$$\int_{0}^{\Delta t} \left(T_{driver} - T_{pump}
ight) dt = \int_{\omega_{old}}^{\omega_{new}} I_{total} \ d\omega$$

$$\left(rac{T_{driver,old} + T_{driver,new}}{2} - rac{T_{pump,old} + T_{pump,new}}{2}
ight) \Delta t = I_{total}(\omega_{new} - \omega_{old})$$

Solving for the new speed:

$$\omega_{new} = \omega_{old} + rac{\Delta t}{I_{total}} igg( rac{T_{driver,old} + T_{driver,new}}{2} - rac{T_{pump,old} + T_{pump,new}}{2} igg)$$

There are three unknowns in this equation:  $\omega_{new}$ ,  $T_{driver,new}$ , and  $T_{pump,new}$ . We need two more equations for a solution.

To represent the driver, we need raw data relating speed  $\omega$  and torque  $T_{driver}$ 

This leaves two unknowns:  $\omega_{new}$  and  $T_{pump,new}$ . A function (curve fit) relating power and flow is required input - with the affinity laws, this is further a function of speed.

$$P = f(Q, \omega)$$

We know that the torque is related to power by a factor of speed from the first equation above, which means torque is also a function of speed and flow.

$$T=f\left( Q,\omega 
ight)$$

We have a relationship for  $\omega_{new}$  and  $T_{pump,new}$ , but have introduced one more variable - flow. This is solved for with the pump head curve and the Method of Characteristics, as its magnitude depends on the system as well.

With iteration, we can now determine a new speed and new torque for the new time step. The only additional input required is the behavior of  $T_{driver}$  and the value of  $I_{total}$ . A <u>pump trip</u> is defined as an event where all driver torque is immediately set to zero. A <u>pump startup</u> is represented as an "uncontrolled" start - driver speed vs torque provides the information required.

#### **Total Rotating Inertia**

To model an inertial startup or trip, the total inertia of the rotating system must be known. **This must** include all rotating components - the motor rotor, shaft, impeller, entrained liquid, and any other connected components.

Obtaining this information is often quite difficult. Determining the rotational inertia of a single material component with a complex shape like an impeller is challenging enough on its own, and this is only part of the puzzle. Instead of calculating a value analytically, it is possible to use test data to determine a value for inertia. The best test data will come directly from the pump/motor assembly of interest, but again, this can be difficult to get.

An alternative method is to use statistical analysis of industry pumps and motor to determine a likely inertia value for a given pump and motor. <u>Thorley (2004)</u> presents just such analysis of pumps and motors across industries, and AFT Impulse employs this estimate when the appropriate option is selected.

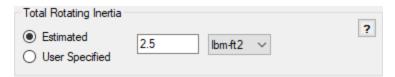


Figure 1: Estimated Total Rotating Inertia

For pumps, Thorley presents the following correlation derived from a linear regression of 284 data points (the formula has been adjusted to use rpm instead of 1,000's of rpm):

$$I_{pump} = 1.5\,\cdot\,10^7 igg(rac{P}{N^3}igg)^{0.9556}$$

where

 $I_{pump}$  = The rotational inertia of only the pump in kg-m<sup>2</sup>

**P** = shaft power at rated conditions and BEP in kW. To determine the power at rated conditions, the system fluid must be defined and a Standard Pump Curve with Power/Efficiency data must be available.

N = shaft speed in rpm

Thorley notes that this correlation has a very good correlation coefficient of 0.96. However, he further notes that the actual values of inertia range from +100 to -50% from the predicted value.

**Note:** Thorley presents two correlations - the one above is applicable to most pumps, however, one type of pump from a particular manufacturer in the study followed a slightly different trend. This is not presented here, and AFT Impulse uses the above correlation in its estimate.

For motors, Thorley presents the following, from 272 data points (the formula has been adjusted to use rpm instead of 1,000's of rpm):

$$I_{motor} = 118 igg(rac{P}{N}igg)^{1.48}$$

where

 $I_{motor}$  = The rotational inertia of only the motor in kg-m<sup>2</sup>

P = shaft power at rated conditions and BEP in kW

**N** = shaft speed in rpm

Similar to pumps, this has a good correlation of 0.97 with a similar spread.

The total rotational inertia is then considered to be the combination of the two estimates:

$$I_{total} = I_{pump} + I_{motor}$$

**Note:** Remember that this value is **only an estimate**. As Thorley notes, there is significant spread in the statistical data. If pump speed change is a critical parameter, total rotational inertia is also a critical parameter. **In such cases, a sensitivity study should be completed by doubling and halving the estimated inertia value.** 

### **Related Topics**

Startup with Inertia	387
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# **Full Load Rejection**

The Pump as Turbine (PAT) model has one unique transient definition: a Full Load Rejection. This option is shown in the Transient tab of the Pump Properties window.

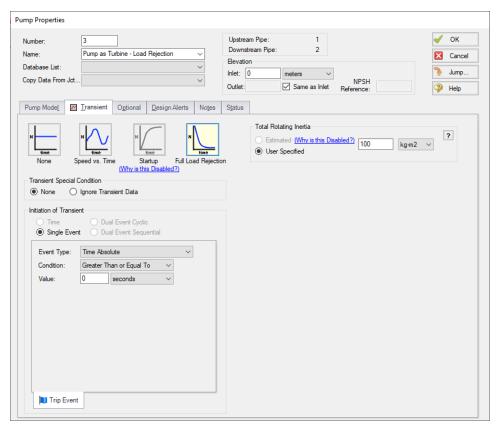


Figure 1: Transient tab of the Pump Properties window for a PAT showing the Full Load Rejection option.

During this event, the PAT is decoupled from its motor at the specified Transient Initiator, and the PAT undergoes decoupling. The PAT then spins with the fluid until it reaches runaway speed.

## **Related Topics**

Pump as Turbine Overview	371
Pump As Turbine Configuration	
PAT Operation as a Turbine	
PAT Operation While Decoupled	
PAT Operation During Decoupling	

# **Relief Valve**

The Relief Valve junction allows users to model a valve that opens at a specified pressure in the system. Depending on how the relief valve operates, that pressure could either be the pressure at the relief valve inlet or the pressure at some remote point in the system. The differences between those valves are discussed below.

The Relief Valve Properties window follows the first of the <u>two basic Properties Window formats</u>, displaying the connected pipes in a fixed format. The Relief Valve junction adopts a flow direction from the connecting pipes.

There are three types of relief valves available:

- Internal Relief Valve Contains two connecting pipes and relieves into the downstream pipe.
   This type of relief valve acts like a regular valve that is closed until the specified pressure is reached.
- **Exit Valve** Contains one connecting pipe and relieves to an external ambient pressure when the specified pressure is reached.
- Inline Exit Contains two connecting pipes and relieves to an external ambient pressure when a specified pressure is reached. This type of relief valve acts as a lossless connection when closed and allows flow between the connecting pipes.

## **Opening and Closing Profiles**

The Relief Valve junction has four different methods for the valve to open or close. There are also four preset valve profiles with a fixed combination of these methods that the user can choose from. These options are listed below.

The four methods by which the valve can open or close are:

- **Instant** The relief valve opens fully or closes fully from one time step to the next as the opening or closing conditions are met.
- **Time** The valve opens or closes according to a Cv vs. Time profile as the opening or closing conditions are met. The Cv vs. Time profiles are entered on the Transient tab, as needed.
- Pressure The valve passively opens or closes according to a Cv vs. Pressure profile as the
  opening or closing conditions are met. The Cv vs. Pressure profiles are based on the Valve Setpoints and the data entered in the Loss Model tab. Maximum Cv vs. Time rate limits can be
  applied.
- Never The valve never closes. This method cannot be applied to the valve opening.

The four preset valve profiles are:

- Passive The valve is set to open and close based on pressure setpoints.
- **Pilot Operated** The valve is set to open based on time and close based on pressure setpoints. Users must define an Opening Transient in the Transient tab.
- Rupture Disk The valve is set to open instantly when the set pressure is exceeded and never close.
- Surge Anticipator The valve is set to open and close based on pressure setpoints. This profile
  also sets the valve to use remote sensing with high and low pressure setpoints and with opening
  and closing Cv vs. Time rate limits.

The relief valve also has a General profile. This profile allows the user to customize the method by which the valve opens and closes. The only restriction placed on combinations of opening and closing methods is that if the valve opens based on pressure, it can only close based on pressure.

Finally, it is important to note that if the valve opens based on time and closes based on pressure, the valve cannot open faster than pressure at the valve allows. If the opening transient were to open the valve to a Cv larger than what the pressure at the relief valve dictates, the valve would immediately start to close. Thus, a time opening transient is effectively rate limited to what the relief valve inlet pressure dictates.

#### **Balanced vs Unbalanced Valves**

Relief valves can either be hydraulically balanced (constant backpressure) or non-hydraulically balanced. This characteristic of the valve is determined by how the dome of the relief valve is pressurized.

For an unbalanced valve, the dome of the valve is pressurized via the fluid downstream of the valve. Since the downstream pressure can change during the transient, the valve position is based on a pressure differential between the upstream and downstream pipes rather than based solely on the upstream pressure.

For the balanced valve, the dome of the valve is pressurized to a constant pressure, often by attaching some type of bellows device. With this system, the valve position is based only on the actual upstream pressure.

## **Valve Setpoints**

The valve setpoints determine when the relief valve will open and when it will be closed. These setpoints can be defined using either pressure or head.

There are four possible valve setpoints the user needs to define:

- Exit Pressure The ambient pressure downstream of the relief valve for the Exit or Inline Exit valve types. This pressure will only be used to determine when the valve opens and closes when the relief valve is unbalanced.
- Overpressure The upstream pressure at which the valve is fully open. This input is only needed when the valve opens or closes based on pressure.
- Set Pressure The upstream pressure at which the valve opens. This input must be specified for all valve profiles and is replaced by the High and Low Pressure Setpoints when Remote Sensing is enabled.
- Blowdown Pressure The upstream pressure at which the valve is fully closed. All options for
  valve opening and closing require this input, with the exception of the Never profile. If the relief
  valve closes at the same pressure where it opens, the Set Pressure and the Blowdown Pressure
  should be set to the same value.

**Note:** The Relief Valve junction operates exclusively using stagnation pressure. All setpoints are defined as <u>stagnation pressure</u> and all calculations are based on stagnation pressure. In most cases, the assumption that stagnation pressure is equal to static pressure is valid.

### Pilot Operation, Remote Sensing, and Surge Anticipation

The Relief Valve junction gives users the ability to model Pilot Operated Relief Valves (PORVs), Remote Sensing Relief valves, and Surge Anticipation Relief Valves. The PORV is enabled with the Pilot Operated preset profile, while the other options are available anytime the valve operates as a Passive pressure/pressure valve.

A PORV is a relief valve that can more rapidly respond to pressure surges. This rapid response is accomplished with two changes from a passive pressure relief valve. First, the pressure on both sides of the PORV's plug is maintained at the upstream pressure via a pressure sense line (see Figure 1). Since the area above the plug is larger than the area below the plug, the net force on the plug acts to keep the valve closed regardless of pressure. Second, the valve is controlled by a Pilot. When the set pressure is reached upstream, the pilot acts to vent the dome of the valve (above the plug), rapidly changing the net force on the plug and opening the relief valve.

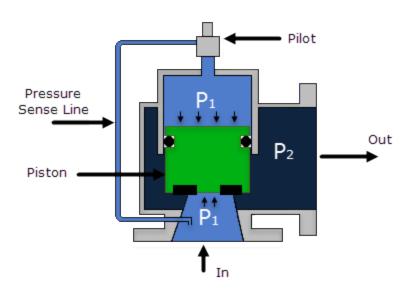


Figure 1: Pilot Operated Relief Valve Schematic

A Remote Sensing Relief Valve is a relief valve that opens based on the pressure at a specified location in the system other than the upstream side of the valve. This design allows the relief valve to be more responsive to surge events by opening the valve before the pressure surge arrives at the valve itself. The degree to which the relief valve is open is still determined by the pressure at the valve, but the pressure wave will be immediately relieved by the valve instead of first having to open the valve.

A surge Anticipation Relief Valve is a relief valve that opens when the pressure at a specified remote location in the system drops below a low pressure set point. These valves are typically paired with a pump and help mitigate high-pressure surges that are preceded by a low-pressure front. When the remote location's pressure falls below the Low Pressure setpoint, the low-pressure pilot partially vents the dome of

the valve above the plug. Then, if the remote location's pressure rises above the High Pressure setpoint, the Surge Anticipation Relief Valve will behave the same as the PORV, opening based on the pressure at the relief valve inlet.

For the Surge Anticipation Relief Valve, the valve will only close when one of two conditions is met. The first condition is when the pressure at the valve falls back below the blowdown pressure and the valve is reset. The second condition is when the pressure rises above the High Pressure setpoint, the valve opens based on pressure, and then the pressure falls again, closing and resetting the valve. Effectively, if the remote pressure rises above the High Pressure Setpoint, the valve will behave as if it is a PORV and will not return to Surge Anticipation until the valve closes again.

#### Loss Model

The Relief Valve loss information is entered on the Loss Model tab. The available options change depending on how the valve opening and closing are defined. For all options, the Base Area for Loss Model can be specified, with the upstream pipe being used by default.

The following loss model options are available depending on which profiles are selected:

#### Instant/Time Profiles

- Cv (Constant) The relief valve instantly changes from closed to a fixed Cv.
- Kv (Constant) The relief valve instantly changes from closed to a fixed Kv.
- CdA (Constant) The relief valve instantly changes from closed to a fixed CdA. This CdA is defined as the product of an Orifice Effective Area (A) and a Discharge Coefficient (Cd).
  - The Orifice Effective Area can come from an <u>API 526</u> letter designation or it can be User Specified.
  - The Discharge Coefficient must always be specified by the user. The value is typically specified by the manufacturer.
- K Factor The relief valve instantly changes from closed to a fixed K Factor.

#### Pressure Profiles

- Cv (Variable) The relief valve moves between the closed and open states with the Cv varying between 0 and the Fully Open Cv value.
- Kv (Variable) The relief valve moves between the closed and open states with the Kv varying between 0 and the Fully Open Kv value.

The Variable Data option for the Relief Valve Loss Model allows users to model the valve losses based on where the valve is between fully open and fully closed. The Linear based on setpoints option has Impulse determine those losses solely based on the setpoints the user has specified. If the user knows enough about the valve to describe a detailed loss profile, they can select the Non-linear option. The first data point must have a loss value of 0 at the Blowdown pressure. The final data point must have a loss value equal to the Fully Open loss value, at the Overpresure. The entered data is interpolated during the transient simulation.

Users can also define Rate Limits for valves that open or close based on pressure. These limits allow the user to restrict how fast the valve can change position. Some relief valves may have hardware in place to

limit valve movement, other relief valves may have enough mass that their inertia prevents them from immediately responding to pressure changes.

#### **Transient Data**

Transient Cv, Kv, or K Factor vs. Time data can be entered on the Transient tab when the valve opens or closes based on time.

For a valve that opens and closes based on time, the transient data will be used exclusively to determine the valve's position. If the valve opens based on time but closes based on pressure, the valve position will be limited by the pressure at the valve during the opening transient. The valve will switch to passive pressure control and remain at passive pressure control if the Loss Factor vs. Time data would cause the valve to open past what the pressure conditions dictate.

For more information about how to create Loss Factor vs. Time tables based on Open Percent data, please see the Valve Properties Window page.

## **Special Conditions**

The relief valve has two Special Conditions:

- Failed Open The valve is forced to remain open regardless of pressure conditions.
- Ignore Relief Valve The valve is forced to remain closed regardless of pressure conditions.

For more information see Special Conditions.

### **Related Topics**

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### Related Examples

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#### Related Blogs

Looking to relieve pressure? Let's talk about Relief Valves in AFT Impulse

# **Relief Valve Waterhammer Theory**

Relief Valve junction models a valve that opens at a specified pressure in the system. The valve can relieve either to an outside ambient pressure or into another pipe in the system. The Relief Valve junction has three different types.

#### Internal Relief Valve

An internal relief valve behaves similarly to a <u>regular valve</u>. When it is closed it behaves identically to a closed Valve junction. When it is open, the loss factor at the valve is first determined based on the pressure conditions at the valve. Then, the pressure loss and flowrate at the valve are determined as if the relief valve is a regular valve junction with the loss factor assigned for that time step.

#### **Exit Relief Valve**

An exit relief valve behaves similarly to a regular exit valve. When it is closed it behaves identically to a closed exit valve. When the valve is open, it relieves to the user-specified Exit Pressure.

$$P_{j,new} = rac{S_C - \dot{m}_{exit,new}}{S_B}$$

where  $S_C$  and  $S_B$  are given by Equations 2 and 3. The pressure drop across the exit is

$$\Delta P = rac{1}{2} \, 
ho \, V^2$$

or,

$$\Delta P = P_{j,new} - P_{exit} = rac{K}{2\,
ho\,A_{exit}^{-2}} \dot{m}_{exit,new}^{-2}$$

Substituting

$$\Delta P = rac{S_C - \dot{m}_{exit,new}}{S_B} - P_{exit} = rac{K}{2\,
ho\,A_{exit}^{\phantom{exit}2}} \dot{m}_{exit,new}^{\phantom{exit}2}$$

This is a quadratic equation in which  $\dot{m}_{exit.new}$  can be obtained from the quadratic formula.

$$\left.\dot{m}_{exit,new}
ight.^2 + rac{1}{S_B}rac{2\,K}{{A_{exit}}^2}\dot{m}_{exit,new} + rac{2\,K\,
ho}{{A_{exit}}^2}igg(P_{exit} - rac{S_C}{S_B}igg) = 0$$

#### Inline Relief Valve

An inline relief valve behaves similarly to a Branch or Spray Discharge junction, depending on if it is closed or open. When the valve is closed, it acts like a lossless <u>Branch junction</u> with two pipes. When the valve is open, it acts like a <u>Spray Discharge junction</u> with two connected pipes.

### **Relief Valve Vapor Cavitation Theory**

Cavitation at a relief valve can be complicated to model and understand. If cavitation is present while the valve is closed, the valve will behave as described below. If cavitation is present while the valve is open, the user should closely examine the results to ensure the results are accurate and reasonable.

When the relief valve is closed, cavitation is modeled differently for each type of relief valve:

- **Internal Relief Valve:** the cavitation at the valve is identical to that of a <u>regular valve</u>. Note that for this type of relief valve, cavitation is modeled like a regular valve even when open.
- Exit Relief Valves: the cavitation at the valve is identical to that of a dead end junction.
- **Inline Relief Valves:** the cavitation at the valve is identical to a <u>branch junction</u> connected to two pipes.

#### **Related Topics**

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Method of Characteristics	
Relief Valve	396

### **Related Examples**

Relief Valve Modeling 856

#### Related Blogs

Looking to relieve pressure? Let's talk about Relief Valves in AFT Impulse

# Reservoir

The Reservoir junction type allows you to connect up to twenty-five pipes. One connecting pipe is required.

The Reservoir Properties window follows the second of the two basic <u>Properties window formats</u>. A table on the Loss Coefficients tab displays the connecting pipe information. This table grows to accommodate up to twenty-five pipes. After you add a fifth connecting pipe, a scroll bar appears, allowing you to review and enter loss factors for all pipes in the table. The pipe table displays the reference positive flow direction of each connecting pipe. To enter loss factors, select the cell in the table and edit the value. Each pipe can use a different loss model or custom value.

#### **Tank Model**

There are two possible Tank Models available in the Reservoir junction, Infinite Reservoir and Finite Open Tank.

- Infinite Reservoir Infinite reservoirs refer to a massive body of fluid whose surface level does not change appreciably as a result of liquid inflow or outflow during the time frame of the simulation. An example is a large lake or the ocean. The Infinite Reservoir model is convenient for specifying a fixed pressure in your system. This tank model applies a defined pressure at the junction location in the model. When solving a pipe flow system, an Infinite Reservoir causes the rest of the system to distribute the flow in a manner consistent with the defined pressure.
- Finite Open Tank Finite reservoirs (also called finite tanks) refer to a body of fluid which is small enough that its surface level changes significantly during the time frame of the simulation as a result of liquid inflow or outflow. An example is a tank which drains as the simulation progresses. Finite open reservoirs are open to the atmosphere or some other fixed surface pressure. Finite reservoirs require specification of tank geometry. Typically, the liquid level and surface pressure are defined initially, and then calculated over time based on the tank geometry.

For both models the Liquid Surface Elevation, Liquid Surface Pressure, and Pipe Depth/Elevation will be required to be defined by default.

If the Finite Open Tank model is chosen, additional information for the Cross-Sectional Area, Tank Height, and Tank Bottom Elevation will be required. The cross-sectional area can be defined as a constant area if it is a standard cylinder, or can be modeled as variable. If the variable option is chosen, an additional Tank Geometry input will be required on the Pipe Depth & Loss Coefficients tab to enter the Accumulated Volume in the Tank vs the Liquid Height.

## **Known Parameters Initially**

For the Finite Open Tank option, the options become active to specify whether some parameters are defined by the user for the steady state. In some cases, the initial liquid level or pressure may not be known, and it is desired to have this calculated based on a mass balance in the system. This can be selected using the check box options provided. Impulse will only allow one of these parameters to be left unknown at a time.

## **Specifying Pipe Connectivity**

If there is a single pipe connected to the junction, its elevation can be directly specified on the Reservoir Model tab. The elevation can be specified either as an absolute Elevation, or as a depth below the liquid surface. This means there are two ways to define the same pipe elevation.

If multiple pipes are connected, they can each have a unique elevation. This is displayed on the Pipe Depth and Loss Coefficients tab. In this table, all elevations must be specified as either depth or elevation. Additionally, losses such as re-entrant losses can be added to the pipe connections in this table. Loss factors can optionally be specified for flow into and flow out of the pipe.

**Tip:** Since transient models allow the liquid level to change, and the user may desire to run different scenarios with different initial liquid levels, it is better to specify reservoir pipe connections based on elevation and not depth.

## **Pipes Connected Above Liquid Surface**

A pipe elevation can be specified higher than that of the liquid surface. Pipes that empty into the Reservoir above the liquid surface are assumed to have liquid free fall to the liquid surface. AFT Impulse applies the proper boundary condition for above the liquid surface.

If the pipe is above the liquid surface, the only appropriate condition is for the fluid to be flowing from the pipe into the reservoir. Fluid cannot flow from the reservoir into the pipe as the pipe is above the liquid surface. However, AFT Impulse will assume the fluid flowing into the pipe is the same as the reservoir fluid, solve the system, then issue a warning to the user in the output that this is unrealistic.

#### Finite Tank Overflow/Drain

When a finite tank liquid level reaches the top, it is assumed that the liquid spills over the top. Hence the liquid height is maintained at the top of the tank. Note that this causes a loss of mass from the system model.

When a tank drains to the bottom, it cannot supply any more liquid to the connected pipes. The system behavior after a tank has drained cannot be accurately modeled by AFT Impulse. In a real system, and in the absence of a valve to stop the flow, a drained tank which continues to flow would result in the connected pipes themselves draining and a gas/liquid interface moving down the pipes. AFT Impulse assumes all pipes are liquid full, and cannot model draining pipes. A <u>warning</u> will be displayed in the output tab if this occurs.

Since it is not desirable in most applications to have the pipes drain, this limitation is not a significant issue. The user can, for example, use a valve in the pipe which closes when the tank drains. This would use an event transient.

#### **Transient Data**

On the transient data tab the surface elevation can be changed with time. For more information on transient data, including event transients, see <u>Junction Transient Data</u>.

### **Graphing Reservoir Data**

You can graph various parameters such as tank liquid height and total mass or volume inflow by selecting to save the transient output for these junctions in the <u>Output Junctions panel</u> of the <u>Pipe Sectioning</u> and <u>Output group</u>. These parameters can be graphed or reviewed in the Output window.

## **Related Topics**

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# Related Examples

# **Reservoir Waterhammer Theory**

A reservoir is similar to an <u>assigned pressure</u>. With the known reservoir height, the pressure can be obtained at the junction and the flow can be solved directly (Wylie 1993, pp. 43):

$$P_{known} = P_{i,new} = H_R \, 
ho \, g + P_{surface}$$

Then the flow rate is obtained by employing the compatibility equations.

If the pressure is known at the upstream end of the pipe, the <u>negative compatibility equation is used</u> (Equation 2).

$$\dot{m}_{i,new} = rac{P_{known} - C_M}{B_M}$$

Conversely, if the pressure is known at the downstream end, the <u>positive compatibility equation is used</u> (Equation 1).

$$\dot{m}_{i,new} = rac{C_P - P_{known}}{B_P}$$

If the reservoir height changes with time, then a current height is obtained for the current time step and used in the equations.

## **Reservoir Vapor Cavitation Theory**

Infinite Reservoir junctions cannot reach vapor pressure because the pressure is specified and is therefore always above vapor pressure.

Any short-lived vapor cavities that develop at a Finite Open Tank junction are assumed to have a negligible effect compared to the tank itself. Conceptually, vapor bubbles would rise by buoyancy to the open tank surface and evaporate at the surface.

Therefore, vapor cavitation is ignored at finite open tanks.

### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Reservoir	404
Role of Pressure Junctions and How They Work	100

#### Screen

The Screen junction type requires two connecting pipes. This junction type allows you to model the irrecoverable loss that occurs through a screen, mesh, or filter flow restriction. It also allows you to specify loss factors as a function of a flow parameter.

The Screen Properties Window follows the first of the <u>two basic Properties Window formats</u>, displaying the connecting pipes in a fixed format. The Screen junction does not have an explicit flow direction; it adopts a flow direction from the connecting pipes.

AFT Impulse provides four standard screen types for your use:

- Sharp-edged perforated plate
- Round-edged perforated plate
- Circular wire screen
- Silk thread screen

The loss factors for these screens are taken from handbook values. In addition to the standard screens that AFT Impulse provides, you may enter your own custom screen loss factor that is consistent with the application.

When you select Resistance Curve in the Loss Model section on the Loss Model tab, the Screen Properties window makes additional features available. Using these features, you can input pressure drops that vary with flow. To enter this information, you can specify polynomial constants, <u>fit a curve</u> to available data, or use interpolated x-y data.

### **Related Topics**

Junctions	244
General Junction Information	244
Junction Loss Models.	
Defining Junction Transients	
Resistance Curve Loss Model	
Troubleshooting Resistance Curves	733
Screen Loss Model	

### Screen Loss Model

The screen loss factors have much in common with orifice loss factors. In fact, the **sharp-edged perforated plate** screen losses are the same as for orifices with similar area ratios and equal upstream and downstream areas. Refer to the <u>orifice loss factor</u> equations for these relationships. The relationships are good for screen area Reynolds numbers above 100,000.

The **circular metal wire screen**, shown in Figure 1, is given by the following equation for screen area Reynolds numbers above 1000 (<u>Idelchik 2007</u>, 598):

$$K_{up} = 1.3 \left(1 - rac{A_{screen}}{A_{up}}
ight) + \left(rac{A_{up}}{A_{screen}} - 1
ight)^2$$

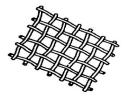


Figure 1: Circular metal wire screen

The **silk thread screen**, shown in Figure 2, is given by the following equation for screen area Reynolds numbers above 500 (Idelchik 2007, 577):

$$K_{up} = 2.1 \left(1 - rac{A_{screen}}{A_{up}}
ight) + \left(rac{A_{up}}{A_{screen}} - 1
ight)^2$$

For other screen configurations, see Chapter 8 of Idelchik's Handbook of Hydraulic Resistance (2007).

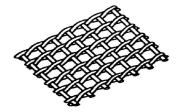


Figure 2: Silk thread screen

### **Related Topics**

K Factor Loss Model	258
Screen	407

# **Spray Discharge**

The Spray Discharge junction must have at least one connecting pipe, and it allows up to four. This junction offers a flexible way of modeling a flow exiting the system through a nozzle or spray device. The flow occurs across a user specified hydraulic loss such as a discharge coefficient. This can be varied with time to open or close the Spray Discharge junction.

The Spray Discharge Properties window follows the second of the two basic <u>Properties window formats</u>. A table displays the connecting pipe information. The pipe table grows in size to accommodate up to four connecting pipes.

The exit pressure to which the Spray Discharge junction discharges must be entered.

Two geometries can be modeled. The first is a normal, one hole spray, where the discharge flow area of the hole is entered. The second is a sparger which, in principle, works in the same way as a spray. For the sparger, the flow area of a single hole and the number of holes are entered. This assumes that the holes are hydraulically close in proximity and are the same area.

For each connecting pipe, the pipe table on the Pipe Losses tab lists the reference flow direction and up to two loss factors. The first loss factor is for physical flow out of the pipe and into the junction, the second is for physical flow into the pipe and out of the junction. The loss factors can be specified independently or left as zero. To edit within the pipe table, click in the appropriate column and row.

The distance of each connecting pipe (if any difference exists) from the elevation can be entered in the pipe table.

#### **Loss Model**

The <u>discharge coefficient</u> for the junction is entered under the Loss Model tab in the box near the bottom of the window. The physical area of the exit flow can also be entered under the discharge coefficient input box. These two parameters are used to calculate the discharge flow rate, which depends on the difference between the internal pressure in the system and the specified exit pressure.

The K Fire Sprinkler model uses the K value as defined by the fire sprinkler industry. Whereas the standard K loss value is dimensionless, the K Fire Sprinkler has units associated with it. You can adjust these units according to your data.

#### **Transient Data**

On the transient data tab the discharge flow area or K data can be varied with time to simulate the opening or closing of the junction. For more information on transient data, including event transients, see <u>Junction Transient Data</u>.

## **Graphing Spray Discharge Data**

You can track the discharge flowrate and total mass or volume discharged at the spray discharge junction by selecting to save the transient output for these junctions in the <a href="Output Junctions panel">Output Junctions panel</a> of the <a href="Pipe">Pipe</a> Sectioning and Output group. These parameters can be graphed or reviewed in the Output window.

### **Related Topics**

Junctions	244
General Junction Information	244
Junction Loss Models	258
Defining Junction Transients	263
Spray Discharge Fire Sprinklers	
Spray Discharge Waterhammer Theory	

#### **Related Examples**

Pump Trip with Backflow - Four Quadrant Modeling	899
Pump with Variable Speed Flow Control	948

# **Spray Discharge Fire Sprinklers**

The definition of the *K* value for fire sprinklers is:

$$K_{sprinkler} = rac{Q}{\sqrt{\Delta P}}$$

where Q and  $\Delta P$  can be in the units of your choice. The preference in the USA is gpm for flowrate and psid for pressure. In Europe it is frequently liter/min for flow rate and bar for pressure. Note that  $K_{sprinkler}$  is not dimensionless, but has units associated with it. Also, note that sprinkler vendor values for  $K_{sprinkler}$  implicitly assume that water is the fluid, so there is a built-in density of 62.3 lbm/ft3 or 1000 kg/m3. If this sprinkler is used for something other than water, the  $K_{sprinkler}$  value will need to be adjusted.

Also note that if the spray is into the atmosphere, as is typical, the  $\Delta P$  is the same thing as the gage pressure. That is why the previous equation is stated by some vendors as just P in the denominator, rather than  $\Delta P$ . When stated as just P, the pressure is gage.

Finally, note that the Exit Pressure, as defined by AFT Impulse, is different than the concept of Discharge Pressure, an often used parameter in the Fire Protection industry. AFT software defines Exit Pressure as the pressure of the ambient surroundings, which in an unpressurised location at sea-level, is 1 atm.

**Note:** The fire sprinkler K is not the same as the dimensionless K value as given by <u>Equation 1</u> in the K Factor Loss Model section and used extensively throughout AFT Impulse.

The K<sub>sprinkler</sub> is related to the discharge coefficient. It can be shown that the relationship is given by

$$C_D\,A = \sqrt{rac{
ho_{water}}{2}}\,K_{sprinkler}$$

#### **Related Topics**

Spray Discharge	409
Spray Discharge Waterhammer Theory	411

# **Spray Discharge Waterhammer Theory**

Spray discharge junctions (shown in Figure 1) model spray locations in a system. The spray junction discharges to a known pressure through an orifice or nozzle of some kind.

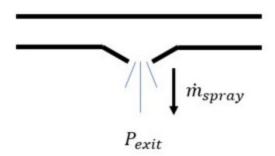


Figure 1: Spray discharge schematic

The relationship for pressure drop across the nozzle is as follows

$$\Delta P = rac{1}{2} \, 
ho \, V^2$$

$$\Delta P = P_{j,new} - P_{exit} = sign\left(\dot{m}_{spray}
ight)rac{1}{2\,
ho\left(C_D\,A_{spray}
ight)^2}\dot{m}_{spray}^{\;\;\;2}$$

where, for clarity,  $\dot{m}_{spray}$  is defined positive flowing out of the system.

In addition, the spray junction is similar to a <u>branch junction</u>, so the following equation applies with the flowrate defined positive out.

$$P_{j,new} = rac{S_C - \dot{m}_{spray}}{S_B}$$

where  $S_C$  and  $S_B$  are given by Equations 2 and 3 and .Combining the preceding equations and eliminating flow rate,

$$sign\left( \dot{m} 
ight) rac{1}{2\,
ho\,{C_{D}}^{2}\,{A_{spray}}^{2}} \dot{m}^{2} + rac{1}{S_{B}} \dot{m} + P_{exit} - rac{S_{C}}{S_{B}} = 0$$

or

$$sign(\dot{m})~\dot{m}^2 + rac{2\,
ho\,{C_D}^2\,A_{spray}^2}{S_B}\dot{m} + rac{2\,
ho\,{C_D}^2\,A_{spray}^2\,(S_B\,P_{exit} - S_C)}{S_B} = 0$$

This is a quadratic equation, and the mass flowrate can be obtained by use of the quadratic formula.

**Note:** If the spray junction pressure falls below the exit pressure, reverse flow will occur. If the exit pressure is the atmosphere, the reverse flow will be air. However, Impulse assumes the inflow is at the pipe system density. This can lead to erroneous results if ignored. Reverse flow can be determined by graphing the flow at the spray junction or looking at the summary of maximum and minimum flows in the Output window.

## **Spray Discharge Vapor Cavitation Theory**

When the calculated pressure at a Spray Discharge junction drops below vapor pressure, a vapor cavity forms at the junction. This is similar to a Branch junction. The vapor volume calculation is as follows:

$$egin{aligned} oldsymbol{V}_{vapor,new} &= oldsymbol{V}_{vapor,old} + \left(egin{aligned} \sum \left(-\dot{m}_{in,new} - \dot{m}_{in,old}
ight) \ + \sum \left(\dot{m}_{out,new} + \dot{m}_{out,old}
ight) \ + \left(\dot{m}_{Spray,new} + \dot{m}_{Spray,old}
ight) \end{aligned} egin{aligned} rac{\Delta t}{2\,
ho} \end{aligned}$$

where  $\dot{m}_{spray}$  is the spray outflow term. The  $\dot{m}_{in}$  terms are obtained from the positive compatibility equation, while the  $\dot{m}_{out}$  terms are obtained from the negative equation.

Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

#### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Spray Discharge	409
Spray Discharge Fire Sprinklers	

# **Related Examples**

# Surge Tank

The Surge Tank junction allows up to twenty-five connecting pipes. This junction type is useful for modeling a small open tank vessel designed as a surge protection device (see Figure 1). The Surge Tank may be integral with the pipe system, separated by an orifice, or by a short connector pipe.

The Surge Tank Properties window follows the second of the two basic <u>Properties window formats</u>. A table on the Pipes tab displays the connecting pipe information, including flow direction and loss values. The table grows in size to accommodate up to twenty-five connecting pipes.

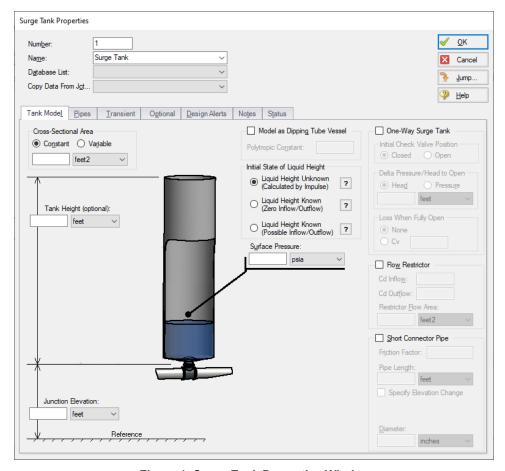


Figure 1: Surge Tank Properties Window

#### **Tank Geometry**

The Tank Height is the physical top of the tank in relation to the elevation. If there is a Connector Pipe, then the Tank Height is relative to the top of the Connector Pipe. This height is used in the case of overflow. If the surge tank overflows, spillage will occur and the liquid will exit the pipe system not to be recovered. If you do not want to model the overflow, specify a very tall tank or do not enter a Tank Height.

If the Tank Cross-Sectional Area is specified as Constant, the surge tank is assumed to be a vertical tank with constant cross-sectional area. If the tank cross-sectional area changes with height, this can be entered by selecting the variable option and entering the cross-sectional variation in the table.

The Tank Cross-Sectional Area is used for the purpose of determining the liquid volume. It will determine how high the liquid will rise or drop, since a given volume of liquid will flow into the tank during a time step.

## **Initial State of Liquid Height**

The Initial State of Liquid Height must be defined based on the application of the surge tank. There are three available options.

- Liquid Height Unknown (Calculated by Impulse) This is the default option which allows
  Impulse to calculate the liquid height based on the static head at the junction, and is typical for
  most applications. During the transient, flow will go in and out of the tank, and the liquid level will
  change.
- Liquid Height Known (Zero Inflow/Outflow) This option allows the surge tank to act as a pressurizer, similar to a reservoir junction. In this case it is assumed that the surge tank is acting as a reference pressure for a closed loop, in which no inflow/outflow is possible in the steady state. The defined initial liquid height in the tank will be converted to a reference pressure. During the transient, flow will go in and out of the tank, and the liquid level will change.
- Liquid Height Known (Possible Inflow/Outflow) This option again allows the surge tank to act as a pressurizer. In this case it is assumed that the surge tank is providing a reference pressure for an open system, in which steady state inflow/outflow would be possible. The defined initial liquid height in the tank will be converted to a reference pressure. During the transient, flow will go in and out of the tank, and the liquid level will change. This option is similar to using the Finite Open tank model in the Reservoir junction.

### Interface with Pipe System

The Surge Tank can connect into the pipe system in three ways: it can be integral with the pipe, it can be separated by an orifice, or it can be connected by a short pipe.

These options are provided in the Flow Restrictor and Connector Pipe areas. If neither option is used, the surge tank is assumed to be attached directly to the pipe with no hydraulic loss.

If the Flow Restrictor is used, the surge tank is assumed to be separated from the pipe system by an orifice, which causes an hydraulic loss as the liquid flows in and out of the surge tank. The loss is specified by entering a flow area and discharge coefficient. Further, this loss can be different for inflow vs. outflow.

Lastly, the surge tank can be connected by a short pipe which is considered to be short in relation to the other pipes in the system after they are sectioned. If the pipe is short, it can be assumed to react instant-aneously with the surge tank. The short pipe accounts for <u>liquid inertia and friction</u>. If a connector pipe exists which cannot be considered short, it should be modeled as an actual AFT Impulse pipe.

The Flow Restrictor and Connector Pipe can both exist in the same surge tank. That is, a flow restrictor can be modeled at the top of a connector pipe, and the effect of both will be included.

#### One-Way Surge Tank

One drawback of surge tanks is that they must be located in low pressure parts of the system because high pressure locations require a very tall surge tank (a water surge tank located where the pipe system is at 100 psig must have a liquid surface at least 230 feet higher than the pipe), unless there is a check valve connecting the surge tank to the pipe. Since the tank can only flow out, it is only useful to limit low

transient pressures by flowing liquid into the system when the pressure drops. However, when the pressure rises, the check valve closes and the tank cannot accept any fluid and thus decrease the system pressure.

Such a design is called a One-Way Surge Tank, and it can be modeled by clicking the check box next to One-Way Surge Tank on the Tank Model Tab, then defining the check valve characteristics and initial liquid height which subsequently become active.

### Model as Dipping Tube Vessel

A dipping tube vessel is a combination surge tank and gas accumulator (see Figure 2). As long as the liquid level remains below the Height at Tube Bottom as shown in Figure 2, it acts like a conventional surge tank. If the liquid level rises above the bottom of the tube,gas gets trapped in the upper region and the device acts like a gas accumulator.

The dipper tube capability can be enabled by checking the box on the Tank Model tab, which will update the window with the required additional inputs of polytropic constant, height at tube bottom, and tank height.

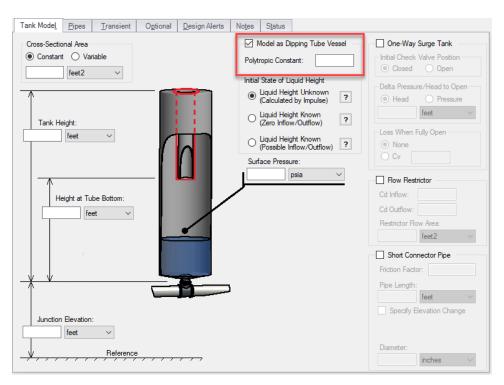


Figure 2: Dipping tube vessel geometric representation. When the liquid level rises above the height of the tube bottom, it acts like a gas accumulator

#### **Transient Data**

On the transient data tab the surface pressure can be varied with time to simulate a tank pressurization. For more information on transient data, including event transients, see <u>Junction Transient Data</u>.

## **Special Condition**

The special condition for the Surge Tank on the optional tab allows the user to set Impulse to ignore the surge tank. See Special Conditions for more information.

# **Graphing Surge Tank Data**

You can track the surge tank flowrate, total mass or volume, and liquid surface level pressure by selecting these options in the <u>Output Junctions panel</u> of the <u>Pipe Sectioning and Output group</u>. These parameters can be graphed or reviewed in the Output window.

### Related Topics

Junctions	244
General Junction Information	244
Junction Loss Models	258
Defining Junction Transients	263
Lumped Inertia Pipe with Orifice Waterhammer Theory	255
Typical Approaches to Reducing Transient Pressures	63
Surge Tank Waterhammer Theory	417

# Related Examples

Relief Valve Modeling 856

# **Surge Tank Waterhammer Theory**

A surge tank is an open tank to the atmosphere (Figure 1) and is used as a surge suppression device (Wylie 1993, pp. 128-129). The flow balance on the surge tank junction is similar to a branch junction, with the deficit equaling the flow out of the surge tank,  $\dot{m}_T$ 

Similar to a branch, it can be shown that for all connecting pipes to the junction

$$P_{j,new} = rac{S_C + \dot{m}_{T,new}}{S_B}$$

where  $S_C$  and  $S_B$  are given by Equations 2 and 3 from Branch Waterhammer Theory.

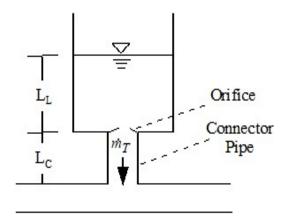


Figure 1: Surge tank schematic

The optional connector pipe and orifice effect is incorporated by the lumped inertia relationship as follows:

$$P_{j,new} = P_{surface} + 
ho\,g\,L_{L,new} - C_1 - C_2\,\dot{m}_{T,new}$$

where  $C_1$  and  $C_2$  are defined in conjunction with lumped inertia. Refer to Equations 1 and 2 for lumped pipe inertia. The new tank liquid height can be related to the old height by the following:

$$L_{L,new} = L_{L,old} - rac{\dot{m}_{T,new} + \dot{m}_{T,old}}{2\,
ho\,A_T} \Delta t$$

Substitution yields

$$rac{S_C + \dot{m}_{T,new}}{S_B} + P_{surface} + 
ho \, g \left( -L_{L,old} + rac{\dot{m}_{T,old}}{2 \, 
ho \, A_T} \Delta t 
ight) + g rac{\dot{m}_{T,new} \, \Delta t}{2 \, A_t} - C_1 - C_2 \, \, \dot{m}_{T,new} = 0$$

Solving for  $\dot{m}_{T,new}$ 

$$\dot{m}_{T,new} = rac{rac{S_C}{S_B} - P_{surface} - 
ho\,g\left(L_{L,old} + rac{\dot{m}_{T,old}\,\Delta t}{2\,
ho\,A_T}
ight) + C_1}{-\left(C_2 + rac{g\,\Delta t}{2\,A_T} + rac{1}{S_B}
ight)}$$

This flow rate can be back substituted to obtain the junction pressure and surge tank liquid height.

### **Surge Tank Vapor Cavitation Theory**

Any short-lived vapor cavities that develop at a Surge Tank junction are assumed to have a negligible effect compared to the surge tank itself. Conceptually, vapor bubbles would rise by buoyancy to the surge tank surface and evaporate at the surface.

Therefore, vapor cavitation is ignored at surge tanks.

### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Surge Tank	413

## **Related Examples**

Relief Valve Modeling 856

# Tee/Wye

The Tee/Wye junction type requires three connecting pipes.

#### **Loss Factors**

There are two Loss Models available for Tee/Wye junctions: Simple and Detailed. If you choose the Simple type of Tee/Wye, no loss factors will be calculated. This is equivalent to a Branch with no loss factors entered for the connecting pipes. In some systems the losses associated with a Tee/Wye are small compared to the overall loss in the system. To avoid unnecessary calculations you should choose the Simple type of Tee/Wye unless you need the actual losses.

If the Detailed loss model is chosen, additional features will become available to define the arrangement of the pipes connected to the tee/wye, as well as information on the tee/wye geometry. By default, Impulse will automatically define the straight and branch run pipes based off of the arrangement in the Workspace. If Impulse cannot determine an arrangement, the user will be required to define the pipe

arrangement in the Tee/Wye Properties window. The arrangement defined in this window will affect the calculated loss factors.

The Detailed type of Tee/Wye will calculate the loss factors as they depend on the flow split as well as the geometry. Because of the dependence on the flow split, loss factors usually cannot be calculated before performing an analysis. AFT Impulse incorporates the best available models to calculate tee and wye loss factors during the actual solution. These calculations account for the developed flow pattern, requiring additional iteration. See <a href="Tee/Wye Loss Model">Tee/Wye Loss Model</a> and <a href="Tee/Wye Junction Complexity">Tee/Wye Junction Complexity</a> for an in-depth discussion of Detailed Tees.

If you have specific loss factors that you want to use for a tee/wye junction, you should use a <u>Branch junction</u> instead.

The Tee/Wye junction functions the same during the steady-state and transient.

### **Related Topics**

Junctions	244
General Junction Information	
Junction Loss Models	
Defining Junction Transients	
Tee/Wye Loss Model	
Tee/Wye Waterhammer Theory	
Tee/Wye Junction Complexity	

# **Related Blogs**

Having model convergence problems? Start here!

Give me some details about Detailed Tees!

# **Tee/Wye Loss Model**

The loss factors calculated for tee and wye junctions involve complicated correlations that depend on the flow split, the ratio of flow areas, and the angle of the connecting pipes. The models used by AFT Impulse are taken mostly from Chapter 7 of Idelchik's <a href="Handbook of Hydraulic Resistance">Handbook of Hydraulic Resistance</a>, 2007. The equations will not be shown in this topic, but the references are given in the table below.

All tees and wyes have either diverging or converging flow streams. Two sets of equations are required for each configuration.

In the following discussion, the parameter  $K_{C,S}$  represents the loss factor based on the combined flow, stream flow area, and velocity for the side branch. Similarly,  $K_{C,St}$  is for the straight-through pipe (the run).

Figure 1 depicts the nomenclature. K factor subscripts refer to base area reference and location in the Tee. For example,  $K_{c,s}$  represents the K factor for the side branch (s) referenced to the combined (c) pipe flow area.

Figure 1: Idelchik's nomenclature for diverging and converging flow through Tee/Wye junction

In the AFT Impulse Tee/Wye window, a simpler and more general nomenclature is used. AFT Impulse refers to the *a*, *b* and *c* pipes. This allows AFT Impulse to cover all the possibilities in Table 3 without specifying exactly which pipe is combined flow pipe. In some cases, you may not know all the flow directions in a system, and might not be able to specify which is the combined flow pipe.

AFT Impulse's input method allows you to specify which pipe is the branch pipe. Idelchik calls this the "s" pipe for "side branch". AFT Impulse calls it the *c* pipe. If the tee angle is 90 degrees, it is not important which pipe you call the *a* pipe and which the *b* pipe. The distinction between *a* and *b* takes on more importance for non-90 degree pipes. In this case, AFT Impulse allows you to specify the angle of the branch pipe.

For tees/wyes the correlations used to calculate loss assume that the angle between the side branch and straight through flow pipes (labeled as As and Ast in Figure 2 above) can be at maximum 90 degrees. If the angle entered in the tee/wye junction exceeds 90 degrees between the side branch and straight through flow pipe, then the loss factor will be assumed to be equivalent to the loss with a 90 degree angle.

Figure 2 shows the Tee/Wye Properties window, with the Arrangement information at the bottom of the window. The  $\alpha$  angle itself is specified on the Tee/Wye Model tab, where there are other options for how to model the tee.

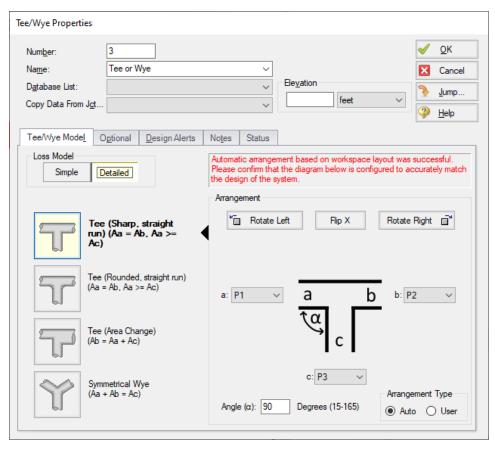


Figure 2: Tee/Wye Properties window allows you to specify the a, b and c pipes. The c pipe is always the branch pipe. This general method means you do not need to know the flow direction ahead of time.

Table 3: References for Tee/Wye junction correlations

Geometry	Туре	Direction	Reference	Page
Constant Area, Sharp	Diverging Tee	Branch	Idelchik 2007	523
	Diverging Tee	Run	Idelchik 2007	525
	Converging Tee	Branch	Idelchik 2007	501-504
	Converging Tee	Run	Idelchik 2007	501-504
	Splitting Tee	From Branch	Miller 1990	323*
	Combining Tee	To Branch	Miller 1990	316*
Constant Area, r/D = 0.1	Diverging Tee	Branch	Idelchik 2007	531-533
	Diverging Tee	Run	Idelchik 2007	526
	Converging Tee	Branch	Idelchik 2007	512-514
	Converging Tee	Run	Idelchik 2007	512-514
	Splitting Tee	From Branch	Miller 1990	323*
	Combining Tee	To Branch	Miller 1990	315*
Area Sum, Sharp	Diverging Tee	Branch	Idelchik 2007	524
	Diverging Tee	Run	Idelchik 2007	526-527
	Converging Tee	Branch	Idelchik 2007	505-509
	Converging Tee	Run	Idelchik 2007	512-514
	Splitting Tee	From Branch	Miller 1990	323*
	Combining Tee	To Branch	Miller 1990	315*
Wye	Diverging Wye	Branch	Idelchik 2007	523
	Congering Wye	Run	Idelchik 2007	545
*Es	timates have been	made on availabl	e data	

### **Related Topics**

K Factor Loss Model	258
Tee/Wye	419
Tee/Wye Waterhammer Theory	
Tee/Wye Junction Complexity	735

# Related Blogs

Give me some details about Detailed Tees!

# **Tee/Wye Waterhammer Theory**

The Tee/Wye junction is a static element, and its solution method is essentially the same as the <u>Branch junction</u>. The only difference is that the loss factors are updated dynamically similar to steady flow if the Detailed model is in full use during the transient.

Generally it is not recommended to use the detailed loss model during the transient run for multiple reasons. One is that the complexity of iterations required for the detailed tee can increase the run time. The iterations can also easily become unstable, especially in cases where the direction of the flow is changing or oscillating at the tee/wye. Additionally, the detailed tee model was not developed with the intention of calculating transient loss, so this model should be applied in the transient run with care.

In most cases, the loss at the tee is small enough that there will not be much difference between the simple and detailed models in the steady state, making it wise to just use the simple model. However, in some cases it may be required to use the detailed tee model. In that case, there are several options available on the Optional tab in the Transient K Factor section.

- Calculated This is the default option, which dynamically updates the loss factors throughout the transient.
- Calculated but Limited This option allows the K factor to be dynamically updated, but defines a
  Maximum K factor for the calculations, which may be useful in the case of large oscillations in the
  transient run
- **Keep Steady State Values** This option allows the loss to be calculated normally in the steady state, then behaves like a branch junction with static K factors during the transient. This may be a good assumption in the case of small changes at the tee junction.

### **Related Topics**

Nomenclature	636
Method of Characteristics	654
Tee/Wye	419
Tee/Wye Loss Model	
Tee/Wye Junction Complexity	

## **Related Blogs**

Give me some details about Detailed Tees!

#### **Turbine**

The Turbine Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. A flow direction through the junction is adopted from the defined directions of the connecting pipes.

The AFT Impulse turbine junction is intended to model a hydroelectric turbine, in which hydraulic power is converted to shaft power, which drives an electric generator. There are many different hydro-turbine designs, but they are generally placed into one of two categories:

- Impulse-Type Turbine (e.g. Pelton Wheel)
- Reaction-Type Turbine (e.g. Francis or Kaplan)

AFT Impulse models only the reaction-type turbine; specifically, the Francis turbine.

The conventional method for modeling Francis turbine behavior employs four quadrant characteristic data. Four quadrant data relates flow, head loss, torque, and speed in a format which is convenient for digital computers. Similar four quadrant data is used to model pump behavior; however, the turbine does not generally involve reverse flow or reverse rotation.

Typical turbine head loss data will look something like Figure 1:

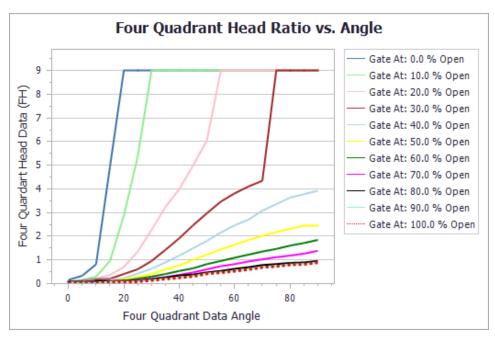


Figure 1: Typical turbine head loss data

Notice in Figure 1 that the turbine head loss data is represented by an array of curves, one for each wicket gate position. A similar array of curves is used to describe turbine net-torque (see Figure 2):

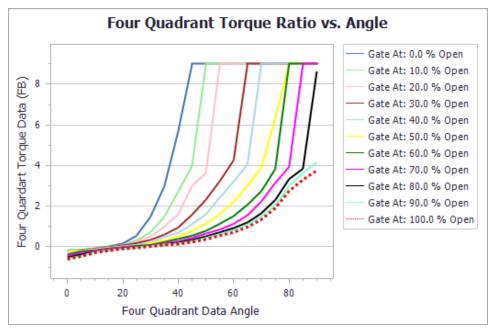


Figure 2: Turbine net-torque curve

The user must specify how many wicket gate positions are to be modeled, and how many four quadrant angles are to be modeled. With these parameters given, complete FH and FB data can be entered in the Turbine Four Quadrant Data table, as seen in Figure 3.

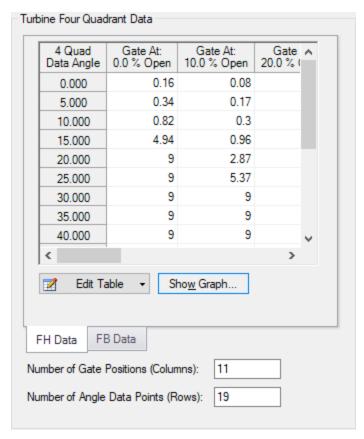


Figure 3: Sample FH data entered in the Turbine Four Quadrant Data table

The turbine four quadrant data relies on having a complete set of rated turbine performance parameters. Examples of these parameters entered in the properties window are shown in Figure 4. The importance and use of these parameters can be seen in the Turbine Waterhammer Theory help topic.

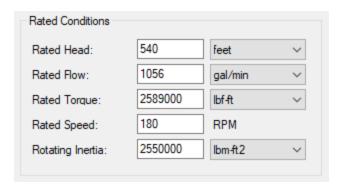


Figure 4: Sample turbine rated conditions

#### **Turbine Transients**

Generally speaking, there are three kinds of turbine transients which can be modeled in AFT Impulse.

- Turbine Trip Gates Initially Open, Closing During Transient Simulation
- Turbine Startup Gates Initially Closed, Opening During Transient Simulation
- No Transient Reactive Only, No Transient Gate Behavior

#### **Turbine Trip**

The turbine trip assumes the generator torque drops out instantly, between steady state and the first time step of the transient solution. Generator torque is not specified. Instead, the initial speed and four quadrant torque data provide an initial torque imbalance The initial torque imbalance is immediately resolved by an appropriate speed change (damped by inertia) when the transient simulation begins.

### **Turbine Startup**

The turbine initial conditions may be specified as zero speed and zero flow. When this is the case, the Steady State Special Condition, in the Optional tab, must be set to "Closed". The turbine will have zero flow in steady state, and will remain at zero flow until the gates are opened, according to the Transient Data, specified in the Transient tab. See Figure 5 for an example of this data entered in the Transient Data tab.

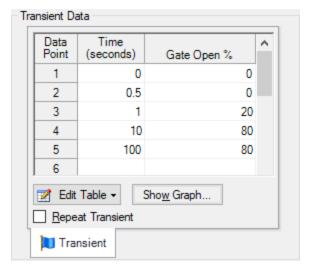


Figure 5: Sample input for a turbine startup

As the wicket gates open, flow and speed will increase accordingly.

#### No Transient

No transient data is required to simulate turbine behavior, as it reacts to circumstances. Specify only the parameters required in the Turbine Model tab. The turbine speed and flow will continuously adjust to changes in supply pressure and or discharge pressure. Keep in mind; this is essentially the same as a turbine trip, but without commanding the gates to close. The turbine speed will immediately find equilibrium with the specified initial conditions. It can be seen in the torque data that there is a crossover point, where the torque ratio goes from positive to negative. If the initial specified conditions produce an initial Theta which lies in the region of this crossover point, the turbine will be initially stable. However, if the initial torque ratio, as determined by the initial speed and flow, is NOT in the region of the crossover point, the turbine will have to resolve the non-zero net-torque with a speed change, until equilibrium is established. This speed change will occur as soon as the transient simulation begins.

### **Related Topics**

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Turbine Waterhammer Theory	

# **Turbine Waterhammer Theory**

Four quadrant data is defined by the following dimensionless parameters ("R" subscript refers to rated values). Reference .

Head Loss Ratio:

$$h=rac{H_L}{H_R}$$

Torque Ratio (unbalanced torque):

$$\beta = \frac{T}{T_r} \tag{2}$$

Flow Ratio:

$$\nu = \frac{Q}{Q_R} \tag{3}$$

Speed Ratio:

$$lpha = rac{N}{N_R}$$

Function Relating Head Loss to Flow and Speed:

$$Fh\left(n( heta)_{int}
ight)=rac{h}{lpha^2+
u^2}$$
 (5)

Function Relating Torque to Flow and Speed:

$$Fb\left(n( heta)_{int}
ight) = rac{eta}{lpha^2 + 
u^2}$$
 (6)

Four Quadrant Data Angle:

$$\theta = \tan^{-1}\left(\frac{\nu}{\alpha}\right) \tag{7}$$

• Integer function for Fh and Fb indices:

$$n=int\left(rac{ heta}{\Delta heta}
ight)+1$$

For the Speed change related to net torque, we start with Eq. 7 - 47 from Wylie (similar to Eq. 7 - 20, without the negative sign)

$$T = I \frac{d\omega}{dt} \tag{9}$$

$$\omega = \alpha \ N_R rac{2\pi}{60}$$

$$T=\left(N_Rrac{2\pi}{60}
ight)rac{dlpha}{dt}$$

$$T = \beta T_R$$
 (12)

$$eta\,T_R=\left(N_Rrac{2\pi}{60}
ight)rac{dlpha}{dt}$$

$$\int_{t}^{t+\Delta t}eta T_{R}\,dt=\int_{t}^{t+\Delta t}\left(N_{R}rac{2\pi}{60}
ight)rac{dlpha}{dt}dt$$
 (14)

$$\int_t^{t+\Delta t} eta T_R \, dt = T_R rac{(eta+eta_0)}{2} \Delta t$$
 (15)

$$\int_{t}^{t+\Delta t} \left(N_R rac{2\pi}{60}
ight) rac{dlpha}{dt} dt = \left(N_R rac{2\pi}{60}
ight) \left(lpha - lpha_0
ight)$$
 (16)

$$T_R rac{eta + eta_0}{2} \Delta t = \left(N_R rac{2\pi}{60}
ight) (lpha - lpha_0)$$

$$(eta+eta_0)=rac{2\left(N_Rrac{2\pi}{60}
ight)}{\Delta t\,T_R}(lpha-lpha_0)$$

$$eta = rac{2\left(N_Rrac{2\pi}{60}
ight)}{\Delta t\,T_R}(lpha-lpha_0) - eta_0$$

This is a modified version Eq 7-22 from Wylie. Wylie integrates over two time steps, to be consistent with the "staggered grid" solution of the Method of Characteristics grid. The above result is based on integration over only one time step for use in the "complete grid".

It's convenient, at this point, to lump constants together and simplify.

$$C_T = rac{2\left(N_Rrac{2\pi}{60}
ight)}{\Delta t\,T_R} = rac{N_Rrac{\pi}{15}}{\Delta t\,T_R}$$

$$\beta = C_T \left( \alpha - \alpha_0 \right) - \beta_0 \tag{21}$$

$$Fb\left(n( heta)_{int}
ight) = rac{eta}{lpha^2 + 
u^2}$$

$$Fb\left(n(\theta)_{int}\right) = B_1 + B_2 \,\theta \tag{23}$$

$$B_{2} = \frac{Fb\left(n+1\right) - Fb\left(n\right)}{\Delta\theta} \tag{24}$$

$$B_1 = Fb(n+1) - n\beta_2 \Delta\theta \tag{25}$$

$$\frac{\beta}{\alpha^2 + \nu^2} = B_1 + B_2 \theta \tag{26}$$

$$eta = (B_1 + B_2 \, heta)(lpha^2 + 
u^2)$$

$$(B_1 + B_2 \theta) (\alpha^2 + \nu^2) = C_T (\alpha - \alpha_0) - B_0$$
(28)

$$0=C_T\left(lpha-lpha_0
ight)-B_0-\left(B_1+B_2\, heta
ight)\left(lpha^2+
u^2
ight)$$

$$F_T = C_T (\alpha - \alpha_0) - B_0 - (B_1 + B_2 \theta) (\alpha^2 + \nu^2)$$
 (30)

Eq. 30 is a modified version of Wylie's Eq. 7-26. Wylie uses Eq. 7-20 (for pumps) but Equation 30 above uses Eq. 7-47 (for turbines).

Head loss can be described using a similar procedure, along with the characteristic equations.

$$H_{Up} = C_P - B_P Q \tag{31}$$

$$H_{Dn} = C_P + B_M Q \tag{32}$$

$$Fh\left(n( heta)_{int}
ight) = rac{h}{lpha^2 + 
u^2}$$
 (33)

$$Fh\left(n(\theta)_{int}\right)\left(\alpha^2 + \nu^2\right) = h \tag{34}$$

$$h = \frac{H_L}{H_R} \tag{35}$$

$$Fh\left(n( heta)_{int}
ight)(lpha^2+
u^2)=rac{H_L}{H_R}$$

$$Fh\left(n(\theta)_{int}\right)(lpha^2+
u^2)H_R=H_L$$
 (37)

$$Fh\left(n(\theta)_{int}\right) = A_1 + A_2 \,\theta \tag{38}$$

$$H_L = (A_1 + A_2 \, \theta)(\alpha^2 + \nu^2) \, H_R$$
 (39)

$$H_L = H_{Up} - H_{Dn} \tag{40}$$

$$H_{Up} - H_{Dn} = (A_1 + A_2 \, \theta)(\alpha^2 + \nu^2) \, H_R$$
 (41)

$$(C_P - B_P Q - (C_m + B_m Q)) = (A_1 + A_2 \theta)(\alpha^2 + \nu^2) H_R$$
 (42)

$$C_P - C_m - Q(B_P + B_m) = (A_1 + A_2 \theta)(\alpha^2 + \nu^2) H_R$$
 (43)

$$F_H = (A_1 + A_2 \theta)(\alpha^2 + \nu^2) H_R - C_P + C_m + Q(B_P + B_m)$$
(44)

Eq. 44 comes from Wylie Eq. 7-19. Wylie includes a valve loss term in Eq. 44, which is not included here. Also, signs are reversed to be consistent with turbine head loss, as opposed to pump head rise.

At this point, FH and FT can be solved using Newton Raphson, in 2x2 matrix form.

## **Related Topics**

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Turbine	424

### **Valve**

The Valve junction type requires two connecting pipes, unless you specify it as an exit valve, in which case only one connecting pipe is allowed. This junction type allows you to model the irrecoverable loss that occurs through a flow control component. You also have the ability to change the loss with time to open or close the valve in full or in part.

The Valve Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. A flow direction through the junction is adopted from the defined directions of the connecting pipes.

#### Valve Data Source and Loss Model

In order to completely define a valve junction, you must specify the valve data source by clicking on the appropriate radio button under Valve Data Source. For this data source, you can use handbook data from the Impulse library by clicking the radio button next to Handbook Data and then specifying what type of valve you are modeling to use a loss factor from handbook data, or you can choose User Specified and separately input the valve loss information.

The valve loss model can be defined using one of three different valve parameters. These four parameters include specifying the valve:  $C_V$ ,  $K_V$ , or K factor.

A special reduced port configuration can be specified by selecting User Specified under Valve Data Source, and then checking the box next to Reduced Port Losses in the center of the window under the Loss Model tab. Once this section has been enabled, you will need to specify the valve type and complete any required input for the specified valve.

The upstream pipe is selected by default as the Base Area for Loss Model. This can be changed by selecting the downstream pipe instead, or choosing to define a User Specified Area or Diameter.

#### **Exit Valves**

Valves that are used as exit flow control mechanisms are specified as exit valves. These valves require an associated back pressure definition. Exit valves can only be connected to a single upstream pipe. To specify an exit valve, check the Exit Valve check box, located at the bottom of the Loss Model tab. After this box is checked, you will be required to input the exit pressure.

#### **Transient Data**

On the transient data tab a transient  $C_V$ ,  $K_V$ , or K, or Open Percent table can be entered to simulate the opening or closing of the valve. For a closed valve, the K factor is infinite. To account for this, enter a K factor of -1 (negative one) in the transient data table. For more information on transient data, including event transients, see Junction Transient Data.

AFT Impulse can also create a  $C_V$  vs. Time profile based off of the open percentage table, using the assumption the valve is linearly actuated. To access this in the transient tab select "Edit Table" and then "Create  $C_V$  vs. Open Percent...". This option enables the  $C_V$  vs. Open percent to be defined from several options:

- Transferred If a table has already been defined on the Optional tab of the Valve Properties window, it can be copied over
- User Defined Data can be entered directly into the table, or imported from existing data
- Linear A linear curve is generated based on the user defined full open C<sub>V</sub> and percent increment
- Equal Percentage Generated as an equal percentage curve
- Pre-Defined Pre-defined curves for several common valve C<sub>V</sub> vs. Open profiles can be chosen
  and adjusted for a defined full open C<sub>V</sub> value based on data from <u>Val-Matic 2009</u>.

After the  $C_V$  vs. Open Percent is defined a transient can be defined based on duration, increment for the curves data points, and whether the valve is opening or closing. A linear  $C_V$  vs. Time curve will then be generated for the given data.

## **Open Percentage Table**

The Optional tab allows data to be entered for special valve characteristics. Specifically, the valve  $C_V$  and Flow Area can be Specified vs. the Open Percentage of the valve. This data does not affect AFT

Impulse's flow solution. However, engineers frequently desire to know the valve's open percentage during operation to ensure it meets design requirements. The Valve Summary (in the Output window) always displays the valve  $C_V$ , and if data is specified for open percentage and flow area it will also display open percentage and flow area at the operating point.

AFT Impulse can assist in creating this  $C_V$  vs Open percent curve. This is accessible in the optional by by selecting "Edit Table" and then "Create  $C_V$  vs. Open Percent...". This then opens a window in which a user defined, linear, equal percentage or pre-defined curve can be defined as described in the Transient Data section and transferred to the  $C_V$  vs. Open Percentage table. If a  $C_V$  vs. Open Percent table was already defined on the transient tab in the window to create a  $C_V$  vs. Time profile as described in the Transient Data section, then this curve will be automatically transferred.

## **Special Conditions**

The Special Condition for a valve always closes it.

## **Related Topics**

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Kv and Cv Loss Model	260
Modeling Valve Closures using K Factors	436
Valve Waterhammer Theory	

### Related Examples

ŀ	Beginner i	Valvo	e Closure	7	6	(

#### **Related Blogs**

<u>That Valve's Got Character – Applying Pre-defined Characteristic Curves</u>
A Clever Way to Mitigate Waterhammer During a Valve Closure

# **Modeling Valve Closures using K Factors**

A closed valve would have an infinite K-factor. Since infinity is not a possible input, AFT Impulse uses the convention of K = -1 (negative one) to represent a closed valve.

This input is only valid when defining a valve transient. To represent a valve that is closed in steady state, use the valve Special Conditions in the Optional tab.

K Factor Loss Model	258
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## **Related Blogs**

That Valve's Got Character – Applying Pre-defined Characteristic Curves

A Clever Way to Mitigate Waterhammer During a Valve Closure

## **Valve Waterhammer Theory**

A valve junction has a pressure loss across the valve. When the valve closes this loss becomes infinite (<u>Wylie 1993</u>, pp. 57). With two connecting pipes, the upstream and downstream pipe pressures are obtained from Compatibility Equations 1 and 2:

$$P_{i,new,up} = C_{P,up} - B_{P,up} \, \dot{m}_{i,new,up}$$

$$P_{i,new,down} = C_{M,down} + B_{M,down} \, \dot{m}_{i,new,down}$$

From a mass balance:

$$\dot{m}_{i,new,up} = \dot{m}_{i,new,down} = \dot{m}_{valve}$$

The pressure drop is related to the flow rate according to the following:

$$P_{i,new,up} - P_{i,new,down} = R_{valve} \: \dot{m}_{valve}^{-2}$$

where

R<sub>valve</sub> = Valve Resistance

Substituting the compatibility equations (Equations 1, 2) in and eliminating the pressures

$$(C_{P,up}-B_{P,up}\,\dot{m}_{valve})-(C_{M,down}+B_{M,down}\,\dot{m}_{valve})=R_{valve}\,\dot{m}_{valve}^{-2}$$

Rearranging terms,

$$\left.\dot{m}_{valve}^{-2}-rac{1}{R_{valve}}(C_{P,up}-B_{P,up}\,\dot{m}_{valve})+rac{1}{R_{valve}}(C_{M,down}+B_{M,down}\,\dot{m}_{valve})=0
ight.$$

Using the quadratic equation, the solution for positive flow through the valve is

$$\dot{m}_{valve} = -rac{1}{R_{valve}}(B_{P,up} + B_{M,down}) + \sqrt{rac{1}{R_{valve}^{2}}(B_{P,up} + B_{M,down})^{2} + rac{4}{R_{valve}}(C_{P,up} - C_{M,down})}$$

For negative flow, the solution is

$$\dot{m}_{valve} = rac{1}{R_{valve}}(B_{P,up} + B_{M,down}) - \sqrt{rac{1}{R_{valve}^{-2}}(B_{P,up} + B_{M,down})^2 - rac{4}{R_{valve}}(C_{P,up} - C_{M,down})}$$

After solving for flow rate,  $\dot{m}_{valve}$ , the upstream and downstream pressures can be obtained from the compatibility equations.

If the valve closes then  $1/R_{valve} = 0$  and  $\dot{m}_{valve} = 0$ .

### **Exit Valves**

If the valve is an exit valve, then the downstream pressure is known and

$$\dot{m}_{valve} = -rac{1}{R_{valve}} B_{P,up} + \sqrt{rac{1}{{R_{valve}}^2} {B_{P,up}}^2 + rac{4}{R_{valve}} (C_{P,up} - P_{exit})}$$

#### **Valve Vapor Cavitation Theory**

When the calculated pressure at the upstream or downstream side of a valve junction drops below vapor pressure, a vapor cavity forms on that side of the junction.

Vapor cavities can form on either side of the valve or on both sides.

$$m{V}_{vapor,up,new} = m{V}_{vapor,up,old} + (-\dot{m}_{up,new} - \dot{m}_{up,old} + \dot{m}_{valve,new} + \dot{m}_{valve,old}) \, rac{\Delta t}{2 \, 
ho}$$

$$m{V}_{vapor,down,new} = m{V}_{vapor,down,old} + \left(-\dot{m}_{valve,new} - \dot{m}_{valve,old} + \dot{m}_{down,new} + \dot{m}_{down,old}
ight) rac{\Delta t}{2 
ho}$$

As an example, when a vapor cavity forms downstream of a valve, the downstream pressure become fixed at the vapor pressure. The calculation then is similar to an exit valve, which also flows to a fixed pressure.

$$\dot{m}_{valve} = -rac{1}{R_{valve}} B_{P,up} + \sqrt{rac{1}{{R_{valve}}^2} {B_{P,up}}^2 + rac{4}{R_{valve}} (C_{P,up} - P_{sat})}$$

When a vapor cavity occurs on both sides of the valve, the pressure is at vapor pressure on both sides and thus there is no pressure drop across the valve. Accordingly, the flow rate goes to zero.

Similar to a pipe interior node, when the vapor volume is negative, the cavity collapses and the fluid pressure then rises above the vapor pressure.

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## Related Examples

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#### **Related Blogs**

<u>That Valve's Got Character – Applying Pre-defined Characteristic Curves</u>

A Clever Way to Mitigate Waterhammer During a Valve Closure

## Venturi

The Venturi junction type requires two connecting pipes. This junction type allows you to model the irrecoverable loss that occurs through a venturi area change, which is frequently used in conjunction with pressure taps in flow measurement devices. It also allows you to specify loss factors as a function of a flow parameter.

The Venturi Properties window follows the first of the two basic <u>Properties Window formats</u>, displaying the connecting pipes in a fixed format. The Venturi junction does not have an explicit flow direction, but adopts a flow direction from the connecting pipes.

#### **Loss Models**

AFT Impulse does not provide any standard venturi loss models. Venturi flow characteristics vary from vendor to vendor, so it is difficult to find generally applicable models. You must enter your own custom venturi loss factor that is consistent with the application. This information should be obtained from the manufacturer or from test data.

For convenience, you can specify constant loss characteristics of a venturi as a discharge coefficient  $(C_d)$  or a loss factor (K).

If you would like to model the pressure loss through the Venturi as varying with the flow rate, select the radio button next to Resistance Curve under the Loss Model tab of the Venturi Properties window. Once Resistance Curve is selected, additional features appear that allow you to input pressure drops versus flow data. To enter this data, you can specify polynomial constants, <u>fit a curve</u> to available data, or use interpolated x-y data.

## **Related Topics**

Junctions	244
General Junction Information	
Junction Loss Models	
Defining Junction Transients	
Resistance Curve Loss Model	
Troubleshooting Resistance Curves	

## **Volume Balance**

**Note:** The Volume Balance junction must be used with great caution. It is only intended to model specific situations and when used incorrectly will give incorrect results. When modeling mixing fluids with <u>varying fluid properties</u>, the Output will likely show a <u>Caution message about the density change</u>. This does not necessarily mean that a Volume Balance should be used at the mentioned location.

The Volume Balance junction type is internal to the system and requires two connecting pipes.

The Volume Balance Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. The flow direction through the junction is determined by the defined directions of the connecting pipes.

The Volume Balance junction is useful for modeling pipelines with a moving interface between fluids of different density. Such a scenario is in reality a transient application, because the mass in the system is not steady with time. Impulse is designed to balance mass at all branches, except for the Volume Balance junction. For the Volume Balance, the volume is balanced between the upstream and downstream pipes. This is consistent with the fact that an equal velocity exists at the interface, resulting in a volume balance at the interface. AFT Impulse assumes the interface does not move during the transient.

Volume Balance junctions should be used in conjunction with the variable fluid properties model (see Variable Fluids panel).

The usage of a Volume Balance junction is illustrated with the example below. Figure 1 below provides a summary of the four snapshots in time that occur in the example. In reality, injecting slurry into a pipeline where there are two separate fluids with an interface between is a transient situation with a moving interface. In Impulse, this junction can be used to represent an interface which does not move rapidly in the transient. There is no option to define transient data for this junction.

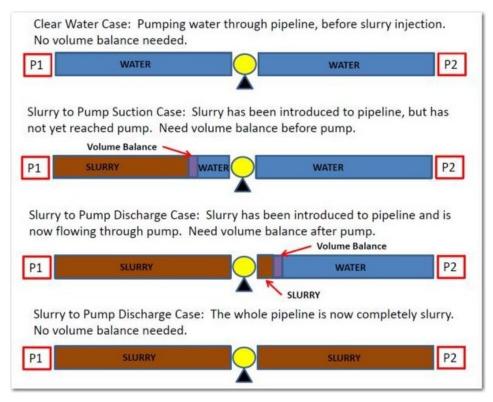


Figure 1: Four snapshots in time and when to use the volume balance junction is shown for slurries and variable fluid properties systems

#### Related Topics

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Noir	

**Note:** The Weir junction must be used with great caution. A weir inherently is for open-channel flow. However, Impulse always assumes flow is in a pipe, and that the pipe is liquid full. The loss models for the Weir junction will give a good estimate of losses associated with a weir in a system, but does not truly model open-channel flow.

The Weir junction type requires one or two connecting pipes. The Weir Properties window follows the first of the two basic <u>Properties window formats</u>, displaying the connecting pipes in a fixed format. A flow direction through the junction is adopted from the defined directions of the connecting pipes.

## **Weir Types**

There are three weir configurations available. The following input data is required for each.

#### Rectangular Sharp Crested -

- Surface Pressure
- Notch Elevation (Z<sub>n</sub>)
- Notch Width (L)
- Channel Width (B)
- Number of contractions
- Cross-Sectional Area for Upstream and Downstream Area

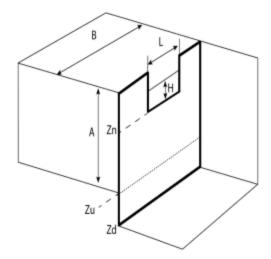


Figure 1: Rectangular Sharp Crested Weir Model

### V-Notch Sharp Crested -

- Surface Pressure
- Notch Elevation (Z<sub>n</sub>)
- Notch Angle (theta)
- Channel Width (B)
- Cross-Sectional Area for Upstream and Downstream Area

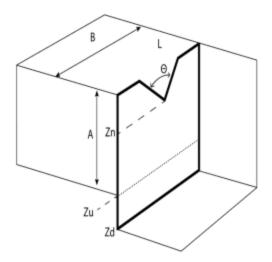


Figure 2: V-Notch Sharp Crested Weir Model

- Cipolletti, where the vertical angle is a 1:4 ratio -
  - Surface Pressure
  - Notch Elevation (Z<sub>n</sub>)
  - Notch Width (L)
  - Channel Width (B)
  - Cross-Sectional Area for Upstream and Downstream Area

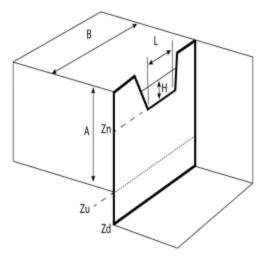


Figure 3: Cipolletti (1:4 ratio) Weir Model

## Notch elevation (Zn)

The absolute elevation of the bottom of the notch using the same reference frame as the pipe elevation.

## Elevation of the Upstream and Downstream Areas (Zu and Zd)

The absolute elevation of the bottom of the upstream  $(Z_U)$  tank area and downstream  $(Z_Q)$  tank area using the same reference frame as the pipe elevation.

#### **Number of Contractions**

For a Rectangular Sharp Crested weir the notch area can be contracted from the sides of the weir. This can be from one side (1 contraction) or both (2 contractions). If the weir notch extends the full length of the channel then there are no contractions.

## **Upstream and Downstream Area Geometry**

If the Cross-Sectional Area is specified as Constant, the weir area is assumed to be a vertical tank with constant cross-sectional area. If the cross-sectional area changes with height, this can be entered by selecting the variable option and entering the cross-sectional variation in the table.

The Tank Cross-Sectional Area is used for the purpose of determining the liquid volume. It will determine how high the liquid will rise or drop, since a given volume of liquid will flow into the weir during a time step.

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# **Interface and User Options**

This section focuses on the how the items within the various menus and tabs that comprise AFT Impulse can be used to customize the user's experience within the software. Topics discussed include the options present in each of the AFT Impulse drop-down menus, the tools available in the 5 Primary Window tabs, and descriptions of the customizable parameters in the User Options menu.

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# **Menus and Toolbars**

Many of the actions required to set up an AFT Impulse model can be completed from the various menus located at the top of the window. Additionally, these menus can provide helpful features such as saving, importing and exporting files, and accessing various help documents such as the product help files and examples. These menus include

- The File menu
- The Edit menu
- The Analysis menu
- The Tools menu
- The Library menu
- The Arrange menu
- The Window menu
- The Help menu

This topic also gives a high level overview of <u>Toolbars</u>, including the Main Toolbar as well as each Primary Windows toolbar.

#### File Menu

- New Opens new model.
- Open Calls Open file common dialog window so a pre-existing model can be selected for opening.
- Save Saves input model to disk using current model file name.
- Save As Opens Save As common dialog so you can specify a file name to save model to disk.
- Save Graph As (Graph Results Only) Opens Save Graph As common dialog so user can specify a file name to save a graph as a graphics image file to disk.
- Save Graph Data As (Graph Results Only) Opens Save Graph Data As common dialog so user can specify a file name to save graph x-y data to text file on disk.
- Import Graph Data (Graph Results Only) Allows for data as .txt and .dat to be imported for creating graphs
- Export Model Data (Model Data Only) Opens formatting window and Save As dialog where
  you can specify data from the Model Data window to be saved to a delimited file appropriate for
  spreadsheet use. Available in Model Data window.
- **Export Output** (Output Only) Opens formatting window and Save As dialog where you can specify data from the Output window to be saved to a delimited file appropriate for spreadsheet use.
- Export Force File (Output Only) Opens Export Force File window for the selected file type from those shown below.
  - CAESAR II Force File
  - TRIFLEX Force File
  - ROHR2 Force File
- Import Excel Change Data (Workspace and Model Data Only) Imports data from Excel file which modifies certain input data.
- Excel Export Manager Opens the Excel Export Manager.
- Merge (Workspace Only) Opens a Merge dialog where you can specify another model file to merge into the current model.
- **Print Preview** Opens Print Preview which allows you to specify special formatting for printed graphics and text, as well as preview printed content before sending it to the printer.

- Start Batch Run The Start Batch Run button on the File Menu opens a <a href="Batch Run"><u>Batch Run</u></a> dialog where you can select a different scenarios or models and initiates a process whereby Impulse runs the multiple scenarios/models automatically. This tool can also be used to export output to Excel using the settings already configured in the Excel Export Manager.
- Load Background Picture (Workspace Only) Loads a background picture into the Workspace. Formats supported include bitmap, windows metafile, enhanced metafile, JPEG, GIF and RLE. Available in Workspace window.
- Import Piping Layout From
  - Piping Component File (PCF) Import a Piping Component File
  - Caesar Neutral File (CII) Import a Caesar Neutral File
  - GIS Shapefile (SHP) Allows for Importing GIS Shapefile (geospatial maps) as .shp file.
  - EPANET File (INP) Import an EPANET File
- Export Piping Layout To
  - EPANET File (INP) Export an EPANET File
- Exit Exits AFT Impulse.

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## **Edit Menu**

- Undo (Workspace Only) Undoes the previous workspace manipulation action. Impulse will
  keep track of a historical list of changes, and users can revert the workspace back to any of those
  previous states.
- **Redo** (Workspace Only) Reverts the workspace following Undo actions. Impulse will keep track of undo actions, and users can redo any changes that have been undone.
- **Cut** (Workspace Only) Cuts the selected pipes and junctions on the Workspace and places them on the clipboard.
- **Copy** (Workspace, Model Data, and Graph Results Only) Copies the selected window contents to the clipboard.
- Copy Graphics (Workspace and Visual Report Only) Copies selected Workspace or Visual Report content to the Windows clipboard. Formats supported include bitmap, windows metafile, and enhanced metafile.
- Copy X-Y Data Copies numerical data from graph to the Windows clipboard. Available in the Graph Results window.

- Paste (Workspace Only) Pastes clipboard pipes and junction contents (from previous cut or copy operation) into the Workspace model. Paste preview mode allows the pasted pipes and junctions to be moved and specifically placed where desired and will indicate interference with other junction by changing color. A green box indicates that there is no interference and a red box indicates that the junctions will be overlapping and are not in a proper location. Available in the <u>Workspace window</u>.
- **Delete** (Workspace Only) Deletes the selected pipes and junctions on the Workspace.
- **Duplicate** (Workspace Only) Duplicates the selected pipes and junctions on the Workspace.
- Duplicate Special (Workspace Only) Opens Duplicate Special dialog window where you can specify the increment by which all pipes and junction numbers will be increased when the model is duplicated, the creation of a new group from the duplicated objects, and whether to hide the duplicated objects in the output.
- Select All (Workspace Only) Selects all pipes and junctions on the Workspace.
- **Select Last Selection** (Workspace Only) The most recent pipes and/or junctions selected may be reselected by selecting Select Last Selection from the Edit menu.
- **Select Special** (Workspace Only) Opens <u>Select Special</u> window where group of pipes and junctions can be built up.
- **Select Flow Path** (Workspace Only) Selects the sequence of pipes and/or junctions in the <u>flow</u> path connected to the selected pipe(s) on the Workspace.
- **Select Shortest Path** (Workspace Only) Selects the sequence of pipes and junctions that create the shortest path between any two junctions selected on the Workspace.
- Customize Icon (Workspace Only) Allows user to change junction icon color, orientation, and icon image
- **Special Conditions** (Workspace Only) Sets or clears <u>Special Conditions</u> for selected pipes and junctions on the Workspace.
- Groups (Workspace Only) Allows you to create and manage groups of pipes and junctions.
- **Renumber** (Workspace Only) Allows renumbering pipes and junctions on the Workspace using one of the Renumbering methods.
- Join Selected Pipes/Junctions (Workspace Only) A continuous series of connected pipes and junctions can be combined into a single pipe object to simplify the Workspace. See <u>Com-bining and Splitting Pipes</u>.
- **Split Pipe at Intermediate Elevations** (Workspace Only) A pipe with intermediate elevations can be split into separate pipes at the intermediate elevation points. See <a href="Combining and Splitting Pipes">Combining and Splitting Pipes</a>.
- Global Pipe Edit (Workspace and Model Data Only) Opens Global Pipe Edit window where editing of multiple pipes can be performed.
- **Global Junction Edit** (Workspace and Model Data Only) Opens <u>Global Junction Edit window</u> where editing of multiple junctions can be performed.
- Delete Annotation (Visual Report Only) Deletes the selected pipes and junctions on the Visual Report.
- Create Annotation (Visual Report Only) Allows you to create an <u>annotation</u> on the Visual Report window.

- Transfer Results to Initial Guesses Copies solution <u>results into initial guesses</u> for pipes and junctions.
- Make Selection Same As Parent (Workspace Only) Replaces all input data for the selected pipes/junctions with data from the pipes/junctions in the current scenario's parent.
- Clear Initial Guesses Clears all initial guesses in pipes and junctions.

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## Related Blogs

AFT Responds to 2020 Customer Survey Feedback

Five Fantastic New Features for Fast Fluid Transients: Impulse 8

## View Menu

- Last View (Workspace Only) Switches to the most recent Workspace view. The view is
  changed by scrolling, zooming or using the <u>Workspace Find</u>. The Last View in the View Menu will
  take you back to the previous view of the Workspace. You can toggle between two views by continuously clicking Last View.
- Select Objects (Workspace Only) Changes cursor to selection tool to select junctions, pipes,
   etc.
- Overview Map (Workspace Only) Opens overview map in the Quick Access Panel.
- Workspace Pan (Workspace Only) Changes cursor to pan tool to move around workspace.
- Show Object Status (Workspace Only) Toggles Show Object Status, which checks status of all pipes and junctions in model.
- **List Undefined Objects** (Workspace Only) Opens <u>Undefined Objects window</u> which displays undefined pipes and junctions and their properties.
- Extended Model Check Performs and exhaustive check of model consistency and completeness.
- Highlight in Pipe and Jct Windows (Workspace Only) Toggles <u>Highlight feature</u> for pipe and junction Properties Windows.
- Bookmarks (Workspace Only) Allows creation and management of bookmarks.
- Find (Workspace Only) Opens window whereby specific pipes and junctions can be found.

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# **Analysis Menu**

- Time Simulation Allows selection of either steady-state run or transient run.
- **Slurry Modeling** (<u>SSL Module Only</u>) Allows selection of whether to use normal fluid calculation or settling slurry calculation in the current run.
- **Pulsation Frequency Analysis -** (<u>PFA Module Only</u>) Allows pulsation analysis settings to be ignored or used in the model.
- System Properties Opens the <u>Fluid panel</u> in Analysis Setup.
- Pulsation Setup (PFA Module Only) Opens the Pulse Setup panel in Analysis Setup.
- Section Pipes Opens the Sectioning panel in Analysis Setup.
- Transient Control Opens the Simulation Mode/Duration panel in Analysis Setup.
- Run Model When the model is complete (as determined by the <u>Analysis Setup window</u>), the Run Model selection sends the model to the Solver for solution.

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# **Tools Menu**

- Scenario Manager Opens the Scenario Manager window.
- Last Scenario This allows you to toggle between two scenarios by loading the most recently loaded scenario. To do this, load one scenario using the <a href="Scenario Manager">Scenario Manager</a> or the <a href=Quick Access <a href="Panel">Panel</a>, then load the other. Use the Last Scenario in the Tools Menu to then toggle between the two scenarios by continuously clicking Last Scenario.
- **Compare Scenarios** This option quickly sets up a <u>comparison</u> between the current scenario and a related scenario.

- **Scenario Comparison Tool** This tool opens the <u>Modify Comparison</u> window, allowing users to compare differences between any two or more scenarios in a model.
- Integration Query Opens Integration Query window, allowing users to have Impulse perform a numerical integration of results over specified time frames.
- Output Control Opens the Output Control Window.
- Output Print Content (Output Only) Prints content from Output Window.
- Output Language Selects language for display of output results.
- Model Data Control (Model Data Only) Opens Model Data Control Window.
- Model Data Print Content (Model Data Only) Prints content from Model Data Window.
- **Select Graph Parameters** (Graph Results Only) Opens window to allow user to select which parameters to graph.
- Quick Graph Formatting (Graph Results Only) Opens window to allow user to change quick graph title and axis names, fonts, and scale values.
- Graph Options (Graph Results Only) Allows user to adjust various graph options.
- Visual Report Control Opens Visual Report Control window.
- Design Alerts Opens the Design Alerts window.
- Excel Export Manager Opens the Excel Export Manager for exporting model results to Excel.
- Annotation Manager (Workspace and Visual Report Only) The Annotation Manager, available on the Tools menu, allows you to specify whether an <u>annotation</u> will be shown or hidden, and in which scenarios it should appear.
- Fluid Property Viewers Gives options to open either the <u>SteamCalc Viewer</u> or Chempak Viewer.
- Activate Modules Opens Activate Modules window where optional modules can be activated or deactivated.
- **eLicense Information** Visible if AFT Impulse was opened using an eLicense shows general information about the eLicense.
- Keep Network eLicense Checked Out If a network eLicense is used, it can be kept Checked
  Out to this machine. This will prevent it from being lost when going offline, and prevent it from
  being accessible by other users. The license will be good for the Checkout Period generally one
  week.
- User Options Opens User Options window.

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## **Related Blogs**

Get the Most Out of AFT's Fluid Property Viewers

# **Library Menu**

- Add Junction to Library (Workspace Only) Prompts you to enter the name to be used in the Junction Library for the currently selected junction. After naming, adds junction to the library.
- Edit Junctions Opens Edit Junctions panel where you can delete or rename entries in the Component Library.
- Edit Fluids Opens Edit Fluids panel where you can add, delete, modify or review custom fluids.
- Edit Pipe Materials Opens Edit Pipe Materials panel where you can add, delete, modify or review custom pipe materials.
- Edit Fittings & Losses Opens Edit Pipe Fittings & Losses panel where you can add, delete, modify or review custom pipe fittings and losses.
- Edit Solids (SSL Module Only) Opens the Edit Solids panel where you can add, delete, modify or review solids properties for slurry modeling.
- Library Manager Opens the Library Manager window.

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# **Arrange Menu**

 Primary Windows - Allows you to configure the Primary windows in two panes in a horizontal or vertical orientation. The primary windows can be further rearranged by dragging the tabs into the center of the screen and adjusted by moving the tab into the desired position in the docking guide (see Figure 1).

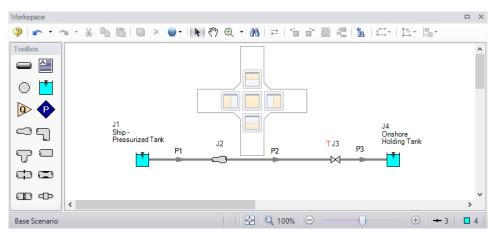


Figure 1: The Docking Guide can be used to view multiple primary window tabs at the same time

- **Sort Table By -** (Output Only) Allows user to order tables in order of any variable and in ascending or descending order. Available in the Output window.
- Rotate Icon Right or Left (Workspace Only) Rotates icons for all selected junctions on the Workspace. Available in the <u>Workspace window</u>.
- Rotate Selection Right or Left (Workspace Only) Rotates selected pipes and junctions as a group. Available in the Workspace window.
- **Auto-rotate Icon -** (Workspace Only) Rotates selected junction to line up with the connected pipes in the workspace. Available in the Workspace window.
- Align (Workspace Only) Aligns selected pipes and/or junctions on the Workspace. You can
  choose to align pipes and junctions, just pipes, or just junctions horizontally or vertically on the
  workspace. Available in Workspace window.
- Pipe Drawing Mode (Workspace Only) Select the type of grid layout that the model will use.
  - 2D Freeform Junctions can be placed anywhere on the Workspace.
  - **2D Orthogonal** Toggles <u>orthogonal drawing</u> capability on the Workspace. This toggle is a shortcut to enabling the feature in <u>User Options</u> window. See Orthogonal Drawing Overview for more information.
  - Isometric Uses an isometric grid.
- Snap to Grid (Workspace Only) Toggles Snap to Grid feature on the Workspace. When ON, all Workspace pipes, junctions and annotations snap to an grid specified in <u>User Options</u> window. Available in the <u>Workspace window</u>.
- **Show Grid** (Workspace Only) Toggles Show Grid feature on the Workspace. Shows or hides grid that is specified in <u>User Options</u> window. Available in the <u>Workspace window</u>.
- Make Selected Pipes and Jcts Orthogonal (Workspace Only) Makes all selected pipes and pipes connected to selected junctions on the Workspace orthogonal. Available in the <u>Workspace</u> window.
- **Flip Vertex** (Workspace Only) Available when orthogonal drawing is enabled. This will flip the vertex of all selected pipes on the Workspace. Available in the Workspace window.

- Scale/Flip Workspace (Workspace Only) Scales (shrinks or expands) or flips either selected or all pipes and junctions on the Workspace. Available in the Workspace window.
- Set Pipe and Junction Locations to Parent (Workspace Only) Sets locations of pipe and junction labels to the same position as the parent <u>scenario</u>. Available in the <u>Workspace window</u>.
- Reset Label Locations (Workspace Only) Sets locations of pipe and junction labels to their default locations. Available in the Workspace window.
- Disable Pipes Snapping to Isometric Grid (Workspace Only) Toggles Snap to Grid feature
  on the Workspace for the selected pipe. When Snap to Grid is disabled for that pipe, the pipe end
  point no longer snaps to grid points and pipe segments do not follow the Isometric lines. Available
  in the Workspace window.
- Add/Remove Segments (Workspace Only) Allows user to Add Segment (split single into two pipes), Add Segment at Right Angle, Add Multiple Segments, Remove Segment, or Remove all Segments. Available in the Workspace window.
- Lock Object (Workspace Only) Locks selected pipes and junctions on the Workspace so they cannot be moved. A lock symbol appears next to locked pipes or junctions when an attempt is made to move the pipe or junction. Available in the Workspace window.
- **Reverse Direction** (Workspace Only) Reverses the <u>reference positive flow direction</u> of all selected pipes on the Workspace. Available in the <u>Workspace window</u>.

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### **Related Blogs**

AFT Responds to 2020 Customer Survey Feedback

# Window Menu

- Workspace Makes the Workspace window active.
- Model Data Makes the Model Data window active.
- Output Makes the Output window active.
- Graph Results Makes the Graph Results window active.
- Visual Report Makes the Visual Report window active.

#### Interface and User Options

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# **Help Menu**

- Help File Opens the help site home page
- Use Offline Help Indicates that the PDF help file will be used instead of the Online AFT Help site when the help buttons in interface windows are clicked. Note that the PDF help file must be downloaded from the PDF Downloads page on the online help site prior to using this option.
- Quick Start Guide Opens quick start guide on aft.com in English or metric units
- Quick Start Video Opens ~15 minute quick start video on aft.com in English or metric units
- Waterhammer Assistant Opens the <u>Waterhammer Assistant</u> window, which displays tips to increase the efficiency of the model
- Keyboard Shortcuts Opens keyboard shortcut help page in local help system
- Show Examples Opens help system with links to various example problems
- Video Tutorials Opens video tutorials on aft.com in English or metric units and English or Spanish language
- Technical Seminars Opens information on training courses on aft.com
- Flow Expert Package Opens information on aft.com for individualized help from AFT engineers for training, modeling, consulting, and more
- Online Learning Center Opens learning center on AFT website with links to resources such as blogs, video tutorials, webinars, etc.
- AFT Home Page Opens home page on aft.com
- AFT Blog Opens blog home page on aft.com
- Send Email to Support Links to AFT support in your default email program
- Latest Release Opens page on aft.com to download the newest AFT Impulse release
- **AFT Notifications** Opens page on aft.com where you can sign up for email notifications for new software updates and releases
- About AFT Impulse Opens window in AFT Impulse with information on current AFT Impulse version, license number, etc.

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### **Toolbars**

The Toolbars offer quick access to the features used most frequently in AFT Impulse. The figures below show the Toolbars. There are actually six toolbars in all. One is the Common Toolbar, and it is always shown. Its features are common to all five Primary windows. In addition, there is one Toolbar for each <a href="Primary window">Primary window</a>, offering features appropriate for work in that window. You only see two Toolbars at a time in AFT Impulse. The function of each icon in a given Toolbar appears when you pass the mouse over the icon button without clicking on the button. Each of the functions on the Toolbar is also available through the menu system.

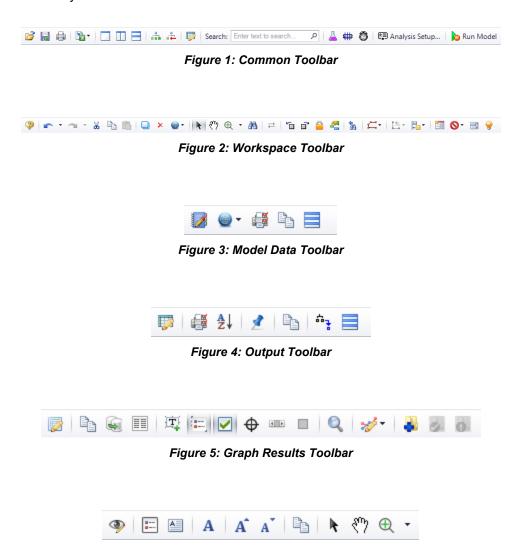


Figure 6: Visual Report Toolbar

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## **Print Preview**

The Print Preview window allows you to access special print features such as Print Preview and Fit to One Page. It is accessed from the File menu or using the shortcut CTRL + P.

The Print Preview window also offers you a preview of the print content and format for all <u>Primary Windows</u>. By clicking the Print Preview button you can review your printed material at several zoom states. Individual pages can be printed.

The Fit to Page(s) feature causes the graphic image generated from the Workspace or Visual Report windows to be compressed onto the specified number of pages. This is a convenient feature for creating reports of your model. AFT Impulse supports whatever printer page sizes are supported by your printer, so use of legal paper or larger may allow you to get more visible details. The graphics can also be centered vertically and/or horizontally. You also can fit your content onto multiple pages.

The Page Setup option in the Print Preview window allows you to set the page orientation, paper size/type, and margins.

Additional special printing features affect the Workspace and Visual Report. The Selected on Workspace option works with Workspace printing by selectively printing the pipes and junctions currently selected on the Workspace.

By default, AFT Impulse prints the junction icons for the Workspace and Visual Report with the same colors as displayed on the screen. It also prints the background color as the same color as your Workspace or Visual Report background. You can also specify that the junction icons be printed in black and white (still with the color background) or that the entire printout be black and white.

If you added a background image from the File menu, you can include this picture in the printout.

Finally, if you have a grid displayed on the Workspace or Visual Report, you can include the grid in the printout.

Page options allow the use of a company logo, user comments, titles, and different options for borders.

## **Related Topics**

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#### **Related Blogs**

**Quick Guide to Custom Output** 

# **Primary Window Overview**

AFT Impulse has five Primary Windows. The Primary Windows are tabbed and can be pulled out of the main window onto separate screens. The Primary Windows are permanent in that you work in one of these windows at all times. The Primary Windows work together to provide tools for entering model input, analyzing results for accuracy, and preparing results for documentation.

Of the five primary windows, two are input windows, two are output windows, and one displays both input and output information. Figure 1 shows the relationship between workflow using the primary windows.

- The Workspace window allows you to build the model visually and see the model layout.
- The Model Data window is the text-based complement to the Workspace window. The Model Data window shows input data in text form. This window works hand-in-hand with the Workspace window to provide exceptional flexibility in manipulating data.
- The <u>Output window</u> displays the results of the analysis in text form and lets you produce attractive, effectively organized printed output.
- The <u>Graph Results window</u> provides full-featured Windows plotting capability. Here results can be viewed in a variety of ways for evaluating system transients or identifying important trends. The Graph Results window also allows graph customization.
- The <u>Visual Report window</u> merges the output data with the pipe system layout from the Workspace to present a unique perspective of the results. This window also allows customized layout of the information for documentation and presentation purposes. An alternate use for the Visual Report window is to show textual input data combined with the input schematic.

You can change between the five Primary Windows by selecting them from the Window menu, the toolbar, or by clicking the appropriate tab within the AFT Impulse window.

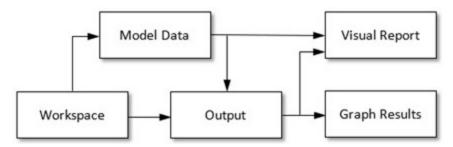


Figure 1: Primary window workflow in AFT Impulse

## Related Topics

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#### **Status Bar**

AFT Impulse's Status Bar displays contextual information about the current scenario or operation.

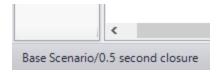


Figure 1: Current scenario displayed in the Status Bar

The Status Bar indicates the status of certain operations - for example, when opening a model the progress of loading the pipes, junctions, and scenarios is displayed.



Figure 2: Status Bar displaying progress when opening a model

## **Related Topics**

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# **Quick Access Panel**

The Quick Access Panel as shown in Figure 1, contains several useful features. The Quick Access Panel allows you to manage your scenarios in a timely fashion, navigate significantly large models with the Workspace Overview Map, activate modules, monitor the Analysis Setup window, view a pipe or junctions input properties and output results, control what graph parameters are displayed, and manage Graphs using the <a href="Graph List Manager">Graph List Manager</a>.

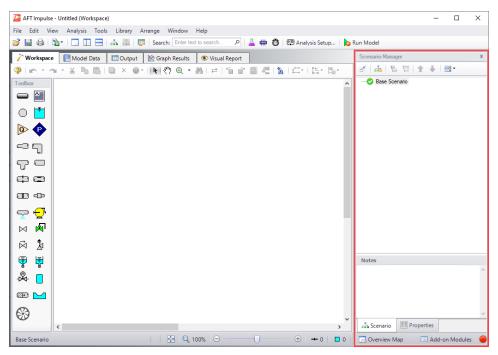


Figure 1: The Quick Access Panel

By clicking on the "Scenario" tab in Figure 2 below, you have the full scenario customization ability as you would with the <u>Scenario Manager</u>. You can create child scenarios, expand or collapse various families of scenarios, and utilize many other Scenario Manager features here as well.

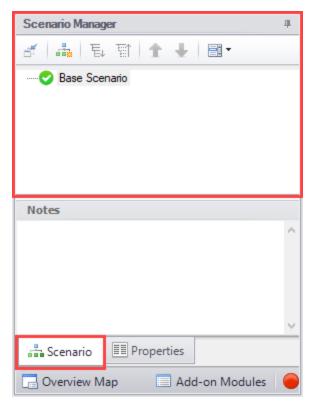


Figure 2: The Scenario Manager

When a model is significantly large in size, it can be troublesome to have to constantly drag the model around on the Workspace to get to a specific area of the model you want to view. By clicking on the "Workspace Overview Map" button in the red box in Figure 3, you will bring up a map that is a bird's eye view of the model. Drag the small square in the Workspace Overview Map over various parts of the model, then zoom in and out of the model. You can also click the "Fit" button to see the full model zoomed out on the Workspace, and use the mouse wheel to zoom in and out.

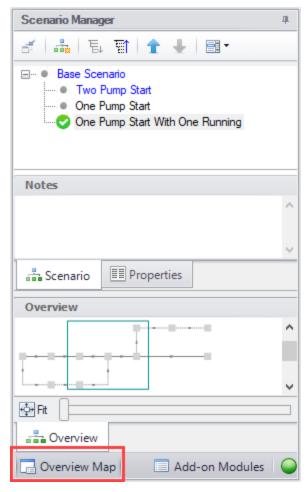


Figure 3: The Workspace Overview Map

Clicking the Modules button in the bottom right of the Quick Access Panel in Figure 4 allows you to quickly activate or deactivate the <u>SSL</u> and <u>PFA</u> modules.

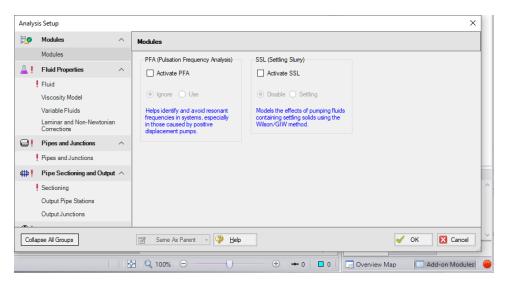


Figure 4: Activating the Modules from the Quick Access Panel

In the bottom far right of the Quick Access Panel in Figure 5 is the <u>Status Light</u>. Clicking on the Status Light will display the <u>Analysis Setup window</u>. When each item in the Analysis Setup window is fully defined, it will have a green check mark. When all necessary items in the Analysis Setup window are completed, the Status Light will turn from red to green. Depending on the Analysis type and module selection, additional items will appear in the Analysis Setup window.

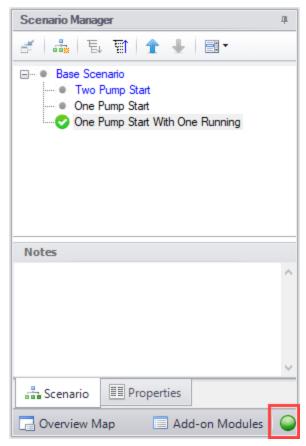


Figure 5: The Status Light in the QAP

As seen in Figure 1, there is a "Properties" tab in the Quick Access Panel. When pipes and junctions are drawn on the Workspace, you can quickly view the Pipe or Junction Properties by first selecting a pipe or junction on the Workspace, then clicking on "Properties" tab. This will display the Object Property data as well as any Output data if the model has been run. Figure 6 below shows an example of what the Properties tab would look like when clicking on pipe P1 on the Workspace after it has been defined and the model was run.

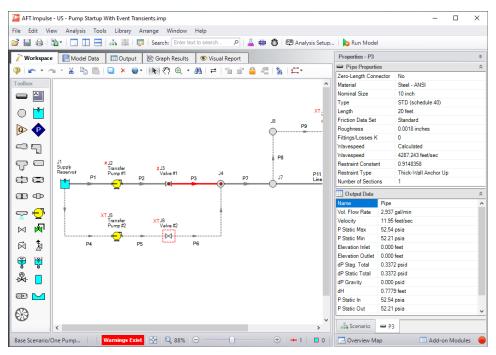


Figure 6: Viewing the Pipe (or Junction) Properties and Output Data from the Quick Access Panel

## **Minimizing the Quick Access Panel**

By Default, AFT Impulse opens with the Quick Access Panel automatically expanded. The Quick Access Panel can be easily collapsed and pinned to the side of the Workspace to allow for a larger usage area of the Workspace. Figure 7 shows the Quick Access Panel initially expanded. By clicking on the thumbtack pin button highlighted with the red box, the Quick Access Panel will then become collapsed as shown in Figure 8. After the Quick Access Panel is collapsed, it can be temporarily expanded again simply by hovering over the "Scenario" sidebar with the mouse.

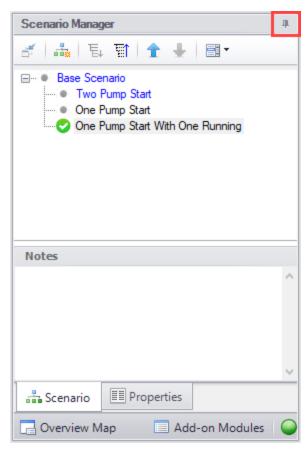


Figure 7: The Workspace with the Quick Access Panel Expanded

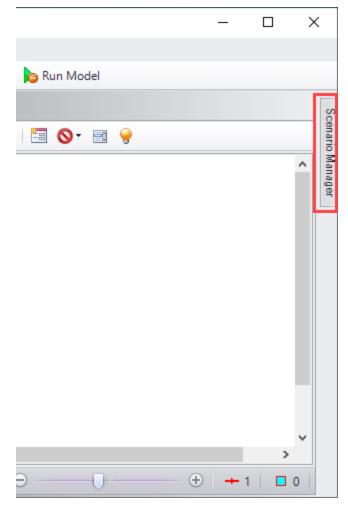


Figure 8: The Workspace with the Quick Access Panel collapsed

User Options 524

# **Model Status Light**

The light at the right of the <u>Status Bar</u> located at the bottom of the AFT Impulse window, which indicates whether or not the model can be run.

Clicking on the Model Status Light will show the Analysis Setup window.

## **Related Topics**

User Options 524

# **Solution Progress Window**

Solution Progress indicates the current state of the steady-state solution iterations and the transient simulation.

The most out of <u>tolerance</u> junction or pipe is listed for the appropriate tolerances, along with general information about the solution method and related settings.

**Note:** Both absolute and relative criteria are always displayed. This can be helpful for selecting the appropriate tolerance criteria on difficult to converge models.

The Solution Progress Bar shows how far the transient simulation has progressed.

The area in the bottom of the window will give important feedback on the model solution. It is important not to dismiss messages in this area, as they could have an impact on results.

When the simulation is complete, options to view <u>Output</u>, <u>Graph Results</u>, and <u>Visual Report</u> become available.

Pausing the simulation allows the modification of certain <u>Steady Solution Control</u> parameters during the run, as well as viewing the iteration history. These options are available under Other Actions.

## **Related Topics**

User Options.	524
Iterations Panel	186
Review the Iteration History	737

## **Waterhammer Assistant**

AFT Impulse checks the model with the Waterhammer Assistant before a transient simulation to see if it has any advice. If it does, the Waterhammer Assistant is displayed. The user then has the option of canceling the run to take the suggested actions or ignoring the advice and continuing. If you do not want the Waterhammer Assistant to be consulted before each run, you can specify this choice in the <u>User Options</u> window on the Tools menu. The Waterhammer Assistant can also be opened from the <u>Help menu</u>.

An example of something the Waterhammer Assistant will check for is if there are any pipes that could be combined to reduce runtimes using the Combine Pipes tool.

Pipe Sectioning and Output Group	166
Transient Control Group.	
Junction Transient Data	
Infinite Pipe	265
Initiation of Transients	
Multi-Condition Events.	271
User Options	524

# **Workspace Window**

The Workspace window is the sole area where you specify the model layout and connectivity. The Workspace window has two separate functional areas: the <u>Toolbox</u> on the far left and the Workspace itself encompassing the rest of the screen (see Figure 1).

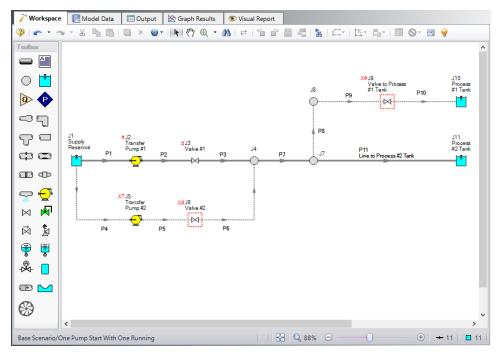


Figure 1: The Workspace window

#### **Display and Printing Features**

The Workspace image can be:

- · Copied to the clipboard
- Saved to a picture file
- · Saved directly to an Adobe PDF file
- Sent to the printer

The Print Preview window allows the above outputs to be applied to all or selected Workspace objects.

#### **Related Topics**

User Options	524
Menus and Toolbars	445
Merging Models	470

Renumbering Workspace Objects	472
Scale/Flip Workspace	473
Magnifier Tool	473
Annotations	
Extended Model Check	475
Keyboard Shortcuts for Workspace	475
Undefined Objects Window	
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#### **Related Examples**

Beginner Valve Closure 766

# **Merging Models**

Two models can be merged together using the command on the File menu. Here's how:

- Open the first model
- Choose Merge on the File menu
- From the file list, select the model to be merged

If there are duplicate numbers, the objects in the second model will be changed. The second model will be selected (highlighted) so that you can move it into position (be careful not to click off the selected portions or the second model may be deselected).

**Tip:** To move a selected group of objects, use a junction icon, instead of a pipe, to drag the group. This will avoid missing the pipe and clicking on an empty area of the Workspace which will deselect your group.

# Merging Models with Multiple Scenarios

If the model you are merging from has multiple <u>scenarios</u>, only the base scenario can be merged. If you want to merge one of the children of that model, do the following:

- 1. Open the model which you want to merge.
- 2. Open the Scenario Manager.
- 3. Select the child scenario you want to merge.
- 4. On the Other Actions button, choose the Save Scenario to File Without Children.
- 5. Enter a name and click OK. This process creates a new Impulse model with the desired scenario as the base scenario.
- 6. Open the original model and merge in the new model file created in Step 5.

### **Related Topics**

# Interface and User Options

Workspace Window	469
Renumbering Workspace Objects	
Scale/Flip Workspace	
Magnifier Tool	
Annotations	
Extended Model Check	475
Keyboard Shortcuts for Workspace	475
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# **Renumbering Workspace Objects**

Objects on the <u>Workspace</u> can be renumbered by choosing Renumber from the Edit menu. There are several ways that Renumbering can proceed.

#### **Renumber Wizard**

The Renumber Wizard allows you to renumber pipes and/or junctions by simply clicking on them on the Workspace. Normal Workspace functions are suspended when the Renumber Wizard is active. The Renumber Wizard is activated on the Edit menu.

When the Renumber Wizard is active the settings can be modified in the <u>Quick Access Panel</u>. Click Done Renumbering in the Quick Access Panel to finish renumbering and exit the wizard.

#### **Renumber Automatic**

Selected pipes and/or junctions can be renumbered starting at the lowest selected number or at a specified number. If a pipe or junction which is not selected to be renumbered already has the next number in sequence, it will only be changed if the Force Sequential checkbox is checked.

Impulse will start at the beginning of the flow path containing the lowest numbered selected pipe and will attempt to march down the pipes in the direction of flow. It is recommended that renumbering be performed after the model has been completed so that the junctions and pipes are completely connected.

**Tip:** If you want certain sections of the model to be numbered in sequence, then use the Renumber feature on the selected sections only. It is also preferable in the case of large or complicated models to renumber small sections at a time.

#### **Renumber Increment**

Renumber Increment is on the Edit menu and allows you to increment or decrement all selected pipes and junctions by a specified value.

#### **Related Topics**

Workspace Window	469
Merging Models	
Scale/Flip Workspace	473
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Annotations	
Extended Model Check	475
Keyboard Shortcuts for Workspace	475
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Duplicate Special 479

# Scale/Flip Workspace

The <u>Workspace</u> can be scaled horizontally and/or vertically by choosing Scale/Flip Workspace on the <u>Arrange menu</u>. Scaling will move the junctions and will stretch or shrink the pipes so that the area the model covers is changed by the percentage specified.

Flipping the Workspace horizontally and/or vertically will move the pipes and junctions to their mirror image locations. This is useful when you are building a system which has symmetrical or mirrored sections. For example, you could select the section, duplicate it, and then flip it horizontally, vertically, or both with Scale/Flip Selected Objects Only checked.

### **Related Topics**

Workspace Window	469
Merging Models	
Renumbering Workspace Objects	
Magnifier Tool	
Annotations	
Extended Model Check	475
Keyboard Shortcuts for Workspace	475
Undefined Objects Window	478
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# **Magnifier Tool**

The Magnifier tool can be used to provide a magnified view of any area on the Workspace. This is useful for navigating and viewing details of a large model without needing to zoom in on that area. The Magnifier tool can be accessed from the Workspace Toolbar, as can be seen in Figure 1 below. The magnifier tool can be enabled/disabled by clicking the button on the Toolbar.

There are two options available to adjust the Magnifier view:

- Zoom Level Adjusts the level of magnification used
- Magnifier Size Adjusts the size of the magnifier circle



Figure 1: Magnifier tool on the Toolbar

The Magnifier tool can also be used in the Visual Report window.

### **Related Topics**

469
470
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479

# **Annotations**

The <u>Toolbox</u> tool to the right of the Pipe Drawing Tool is the Annotation Tool. With this tool, you can draw a box that will contain an Annotation displayed on the <u>Workspace</u>.

The Annotation Tool allows you to create a text message, show an outline around the message, insert pictures in the message box, and draw lines with pointers to certain areas of the model. Different style, color and font options are provided.

Annotations can be "attached" to the Workspace, a pipe, or a junction. When attached to the Workspace, the annotation always remains in the same location until you move it. When attached to a pipe or junction, the annotation will move when the pipe or junction is moved. The Scenario Options tab allows you to specify in which scenarios the annotation appears.

Annotations can be layered to be either "Always in Front" or "Always in Back".

Annotations print out with the model.

Annotations can be displayed or hidden among different scenarios using the Annotation Manager from the Tools Menu..

# Related Topics

Workspace Window	469
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### **Extended Model Check**

The connections and settings of each pipe and junction are exhaustively checked using the Extended Model Check item on the <u>View menu</u>. This is also helpful if the model seems to not be connected correctly.

#### **Related Topics**

Workspace Window	469
Merging Models	470
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# **Keyboard Shortcuts for Workspace**

#### **Selection Box**

- Select all objects completely inside box by dragging cursor from left to right
- Select all object completely or partially inside box by dragging cursor from right to left

#### **Pipe Drawing Tool**

- If you double-click the pipe drawing tool, it will allow you to draw multiple pipes at a time. Clicking Esc or clicking the pipe drawing tool again will deactivate the tool.
- When <u>orthogonal drawing</u> is off and you hold down the SHIFT key while drawing pipes on the Workspace, you can <u>draw pipes</u> that are perfectly horizontal or vertical. When the orthogonal drawing is on and you hold down the SHIFT key down while drawing new pipes on the Workspace the pipe vertex will flip. If you move an existing pipe and hold the shift key while selecting a handle at one of the pipe endpoints a new vertex will be inserted at that point endpoint.
- If you hold down the CTRL key when completing the pipe drawing (just before releasing the mouse button), the Pipe Drawing Tool remains active, and you can draw a series of pipes without returning to the Toolbox each time.
- To add pipe segments, use CTRL+SHIFT+Y
- To remove all pipe segments, use CTRL+SHIFT+N

#### **Junctions**

- If you double-click any junction in the Toolbox, you will be able to place multiple of that junction on the Workspace by clicking the Workspace where you would like to place each junction. Clicking Esc or clicking the junction icon in the Toolbox again will deactivate the tool.
- If you hold down CTRL key and select a <u>junction</u> from the Toolbox and drop it onto an existing Workspace junction, the old junction will "<u>morph</u>" into the new one. The junction type will change to the new junction type, and data that can be kept will be copied into the new junction.
- If you hold down the CTRL key then drag a junction on the Workspace which has pipes connected to it, the junction will move but the pipes will not move with it
- If you hold down the SHIFT key while selecting a junction from the Toolbox and then drop the junction onto an existing pipe, the pipe will split into two pipes. You will specify the length of the first pipe and the second pipe will be automatically set to the remaining length from the original pipe. Thus the sum of the two pipe lengths will equal the length of the original pipe. You can also choose which pipe contains any Fittings & Losses that were specified within the original pipe.

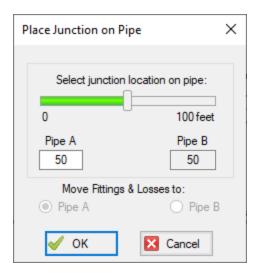


Figure 1: Split pipe keyboard shortcut

# Pipe and junction Properties window

- When in a pipe or junction Properties Window you can toggle the highlight feature by pressing the F2 function key. You can also toggle this from the View menu.
- When in a <u>Pipe Properties Window</u>, if you press the F5 function key, you will jump to the next highest numbered pipe. If you press the CTRL key while pressing the F5 function key, you will jump to the next lowest numbered pipe. The F5 function key also behaves this way for junction Properties Windows.

#### Pan and Zoom

- The Workspace position can be moved with CTRL + arrow keys.
- The Zoom level can be adjusted with CTRL + (+/-)
- The Zoom level can be reset to default with CTRL + 0
- Mouses with scroll wheels can be used to zoom by scrolling, or to pan by clicking and holding the scroll wheel

#### **Switching Primary Windows**

- Go to the Workspace window using CTRL + W
- Go to the Model Data window using CTRL + M
- Go to the Output window using CTRL + U
- Go to the Graph Results window using CTRL + G
- Go to the Visual Report window using CTRL + I

#### Other

- Many commands use common windows shortcuts. Some of the most common are listed here:
- Run the model: CTRL + R
- Save the model: CTRL + S
- Open a file: CTRL + O
- Undo the last action: CTRL + Z
- Cut: CTRL + X
- Copy: CTRL + C
- Paste: CTRL + V
- Other available shortcuts can be seen listed by their command on the menus

#### **Related Topics**

Toolbox	208
Creating Pipes - the Pipe Drawing Tool	208
Creating Junctions.	213
Workspace Window	
Merging Models	470
Renumbering Workspace Objects	472
Scale/Flip Workspace	473
Magnifier Tool	

#### Interface and User Options

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# **Undefined Objects Window**

This window is launched from the View menu by selecting List Undefined Objects, or can be viewed in the Pipes and Junctions panel.

This window displays all undefined pipes or junctions in the model. Clicking on the undefined object will display the undefined properties in the list below. All undefined data for all objects can be saved to the file or copied to the clipboard.

Any undefined object's Properties window can be launched by double-clicking the object's name in the list to finish defining the object.

### **Related Topics**

Workspace Window	469
Merging Models	
Renumbering Workspace Objects	
Scale/Flip Workspace	
Magnifier Tool	
Annotations	
Extended Model Check	
Keyboard Shortcuts for Workspace	475
Raw Data Changes	
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# **Raw Data Changes**

When other objects in the model use the same base raw data as the current object and the data is changed, you can decide whether to use the new data on the other model objects.

This frequently happens when you have multiple junctions based on the same x-y data for pump curves or junctions resistance curves, and later change that x-y data. The question is whether you want to have the current junction you are working on updated, or all junctions that use that same base data.

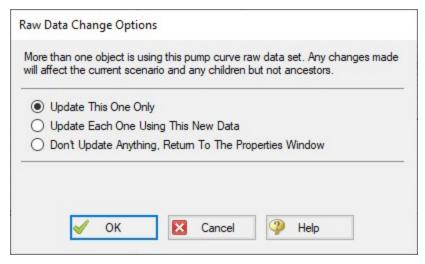


Figure 1: Raw Data Change Options

### **Related Topics**

Workspace Window.	469
Merging Models	
Renumbering Workspace Objects	
Scale/Flip Workspace	473
Magnifier Tool	
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# **Duplicate Special**

Duplicate Special allows pieces of the model to be copy & pasted, while simultaneously applying other helpful settings as explained below.

- Increment All Pipe and Junction Numbers By Adds the specified number to all pipe/junction numbers for the created object duplicates. Useful for maintaining consistent numbering
- Create Group Adds the duplicates to a group.
- **Hide in Output** Automatically hides the pipe and junction duplicates in the Output window so only the original pipes and junctions will be seen.

# **Related Topics**

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#### Interface and User Options

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# **Model Data Window**

The Model Data window offers a text-based perspective on all engineering information in the pipe flow model. This window is useful for obtaining a global view of the model and rapidly checking the input.

The Model Data window does not offer any tools to build or add to a model; all model assembly must happen in the Workspace.

The Model Data window allows you to manipulate *existing* elements from the Workspace. Therefore, a complete model can be assembled in the Workspace window without ever opening the Model Data window. In fact, for small models this may be the preferred approach.

General, Pipe, and Junction section display sizes can be changed by the user by clicking and dragging the bars between each section to resize them. Each section can also be hidden by clicking the arrow in the upper left of each section.

You can use the zoom feature in the lower right hand corner of the Model Data window to resize the text displayed on screen.

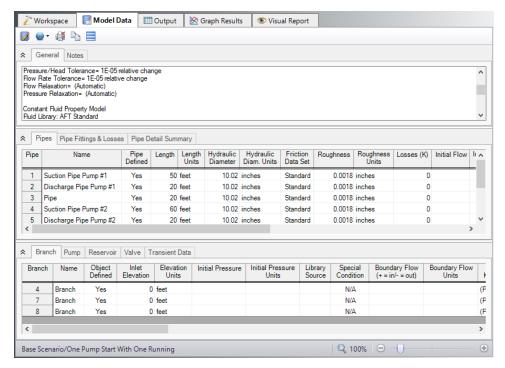


Figure 1: The Model Data window displays input in text form

### **Editing Features**

The Pipe table allows display of all input data for all pipes in the model. Details of <u>Fittings & Losses</u> are displayed in the Pipe Loss Data table, accessed with an adjacent tab. The Pipe Loss Data table displays all fittings with K factors grouped into columns.

The other display tab in the pipe area is the Pipe Detail Summary, which assembles a list of details about each pipe in another format useful to some engineers.

The junction data area is below the pipe data area. Here the junction data is separated into tables for each junction type. Click the tabs to see the data for any type of junction. All transient data entered for the junctions can be seen in the Transient Data tab on the far right.

To edit information in the Model Data window, you can open the Properties Window for the pipe or junction. This can be done by double-clicking anywhere in the row for the pipe or junction to be edited. Alternatively, you can use the <a href="Global Edit">Global Edit</a> windows opened from the Edit menu.

#### **Display and Printing Features**

<u>Model Data Control</u> lets you specify the combination of pipe, junction, and general information you want to see in the Model Data Window.

The Model Data Print Content window lets you specify the content to include in the printed Model Data report and select the font to be used for printing. This window is opened from the Tools menu (or Toolbar).

The Model Data window contents can be:

- · Copied to the clipboard
- Saved to a formatted text file
- Exported to a delimited file suitable for direct importing into spreadsheet software
- · Saved directly to an Adobe PDF file
- Sent to the printer

### **Related Topics**

User Options.	524
Menus and Toolbars	445
Model Data Control Window	
Polated Evenning	
Related Examples	
Beginner Valve Closure	766

# Related Blogs

Having model convergence problems? Start here!

#### **Model Data Control Window**

The Model Data Control allows you to customize what data to show for the pipes and for each junction type and also which pipes and junctions to show (see Figure 1). It can be opened from the <u>Tools menu</u> (or Toolbar).

#### Pipe Data Display

The data to be shown for the pipes is selected on the left side of the Model Data Control window. Only the items with check marks will be shown in the Model Data window. All pipes shown will report the selected items.

#### **Junction Data Display**

The data to be shown for the junctions is selected on the right side of the Model Data Control window. The data is grouped by junction type. However, some data is general and applied to each of the junction

types. Select the junction type from the list and then select the data for that junction type. Each type also includes the general data which may be selected/deselected.

You can select/deselect the general data for all junction types simultaneously by clicking Set Common.

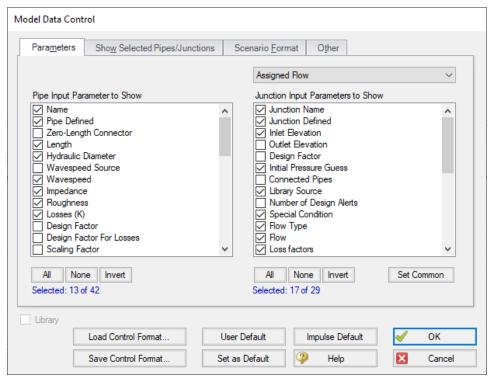


Figure 1: The Model Data Control window allows selection of the parameters to show in the Model Data window

#### **Model Data Format**

The Model Data Control format can be saved to a file so that the format can be quickly applied to other model files. There are multiple ways to do this. The Model Data Control format can be saved to the internal User library by clicking the Set As Default button, then choosing User Default in a new model file to apply the settings.

The Model Data format can also be saved to an external file, which can then be shared with different users. The external file can be generated by clicking the Save Control Format button at the bottom of the window. The format can then be applied to other model files by clicking the Load Control Format button.

### **Show Selected Pipes and Junctions**

Specific pipes and junctions can be shown in Model Data. Click the Show Selected Pipes/Jct tab, then click the items in the lists to select the pipe(s) and junction(s) to be shown.

#### **Other Data**

When pipes with intermediate elevations are specified, you can specify which pipe data is to be displayed in the Model Data window:

- Show only pipes with intermediate elevations
- · Show only non-horizontal pipes
- · Show all pipes

In addition, you can specify whether junction curve data is to be displayed with the Model Data, whether to display Design Alerts, and whether to display Force Sets.

#### **Scenario Format**

A powerful Model Data feature when using scenarios is to show all direct ancestor data in the Model Data along with data from the current scenario. The Scenario Format features allow you to do this, and to highlight where data changes occur. Note that the scenario name is appended to the pipe and junction number in the left columns. This tab only appears when multiple scenarios exist.

#### **Library Connections**

In the lower left of the Model Data Control window there is a Library checkbox. If this box is checked, your Model Data Control parameters are setup as determined by the library to which you are <u>connected</u>. This is referred to as an *active* library. To make it inactive, uncheck the box or change one of the Model Data Control settings controlled by the library.

If the check box is unchecked, but enabled, you are connected to a library but the settings are not being passed to the Model Data Control window. The library is thus *inactive*. To make it active, check the box then click the OK button.

If the check box is disabled, there is no connected library.

### **Related Topics**

# **Output Window**

The Output window is the primary vehicle for communicating the results of an analysis in text form (see Figure 1). The Output window follows the same general window organization as the Model Data window.

When a model is run, the <u>Solution Progress window</u> appears. After the solution is obtained, you can view the results in the Output window by clicking the View Output button.

If the information in the Output window is not in the desired format, you can choose <u>Output Control</u> from the Tools menu (or <u>Toolbar</u>) to modify the format. The Output Control window lets you specify the parameters, their units, and the order of their display in the Output window.

The Output Print Content window available on the Tools menu (or Toolbar) lets you specify the content to include in the printed Output report and select the font to be used.

The Sort window opened from the Arrange menu (or toolbar) offers the ability to sort the steady-state Pipe Results or Junction Results tables according to the values in any of the columns. Transient results in the Transient Max/Min tables can be sorted using the right-click context menu.

The <u>Transfer Results to Initial Guess</u> feature on the Edit menu (and Toolbar) sets all pipe and junction initial steady-state flows and pressures equal to the converged results, which causes future runs to converge much faster.

You can view the input data for individual pipes or junctions directly from the Output window in one of two ways. First, if you press down the right mouse button on the pipe or junction number in the far left column of the table you will see the <a href="Inspection window">Inspection window</a>. Second, if you double-click the pipe or junction number you will open the Properties window in read-only form where you can review input in detail.

General, Pipe, and Junction section display sizes can be changed by the user by clicking and dragging the bars between each section to resize them. Each section can also be hidden by clicking the arrow in the upper left of each section.

You can use the zoom feature in the lower right hand corner of the Output window to resize the text displayed on screen

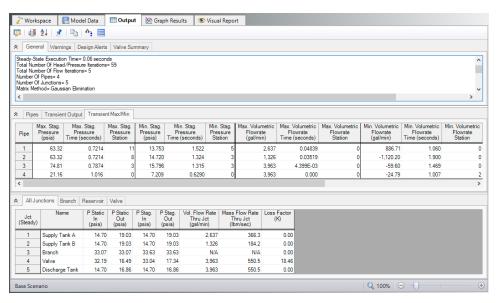


Figure 1: The Output window displays output in text form

#### Right-click Context Menu Actions

There are several options available when right-clicking on a cell, row header, column header, or entire table in the Output window:

#### Column Header

- Change Units Quickly redisplay the selected column in a different unit.
- **Sort** Sort the table in Ascending or Descending order on the selected column.
- Add "Parameter" for all Table Objects to Excel Export Manager Add this column to the Excel Export Manager.
- Open Excel Export Manager Directly open the Excel Export Manager.
- Copy Selected Cell Data Copies all of the values in the column to the clipboard.

#### Row Header

- Add all Object Parameters to Excel Export Manager Add this row to the Excel Export
   Manager.
- Open Excel Export Manager Directly open the Excel Export Manager.
- Find on Workspace Quickly locate an object on the Workspace.
- Copy Selected Cell Data Copies all of the values in the row to the clipboard.
- Open Properties Window Opens the properties window for the associated pipe or junction.

#### Table (upper left cell)

- Add Object Table to Excel Export Manager Add the entire table to the Excel Export
   Manager.
- Open Excel Export Manager Directly open the Excel Export Manager.
- Copy Selected Cell Data Copies all of the values in the table to the clipboard.

#### Cell

- Add *Object "Parameter"* to Excel Export Manager Add this cell to the Excel Export Manager.
- Open Excel Export Manager Directly open the Excel Export Manager.
- Create Design Alert Create a Design Alert related to the selected object and value.
- Copy Selected Cell Data Copies the value of the cell to the clipboard.

#### **Output Window Updates**

Whenever you change the input model, all output windows are erased. This prevents you from changing your input model, forgetting to rerun it, and mistaking the previous Output window for the current model's results.

#### Steady Flow Results

Figure 2 shows the steady flow results in tables for pipes and junctions as specified in the Output Control window.

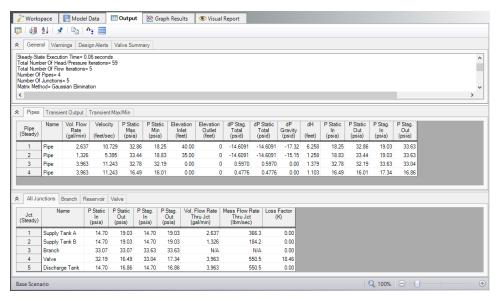


Figure 2: The Output window shows steady flow results in the Pipes table and the various junction tables.

Transient data is shown on the transient tabs.

#### **Transient Flow Results for Pipes**

You can review the transient results for any pipe station for any time which was saved to file as specified in the Output Pipe Stations panel. These results are shown in the Output window Transient Output table (Figure 3)

Figure 3 shows the transient flow results at the initial time step (which is equal to zero here). The columns of data shown in Figure 3 are specified in the Output Control window. Using the Time Slider will change what time step results are displayed.

Note that the pipe stations shown are those saved to the output file.

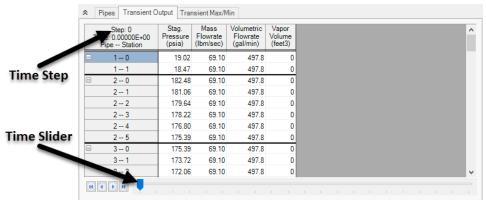


Figure 3: The Transient Output table in the Output window shows output results for pipe stations and at specified times.

#### **Transient Max/Min Results**

The Transient Max/Min table in the Pipe Output section shows the maximum and minimum values for each parameter in each pipe, the time it occurred at, and the station it occurred at. Thus, for each transient parameter added in the Output Control window, 6 columns will be shown in the Transient Max/Min table. Figure 4 below shows an example.

The default format of the Transient Max/Min table is the summary version, showing the maximum and minimum values for the whole pipe, as described above. A detailed format is also available, where the maximum and minimum values for each parameter at each station are shown, along with the time they occurred at. Thus, for each transient parameter added in the Output Control window, 4 columns will be shown in the Detailed Transient Max/Min table. Figure 5 below shows an example.

The Output Control window, under the Format & Action tab can be used to switch between the detailed and summary views.

The information shown in the Transient Max/Min tables is not dependent upon what pipe station and time step output is saved for a given simulation.

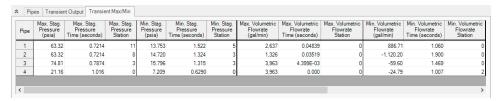


Figure 4: Summary version of the Transient Max/Min table

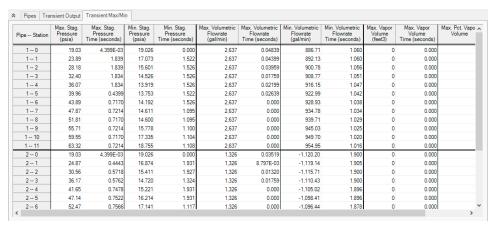


Figure 5: Detailed version of the Transient Max/Min table

#### **Transient Event Messages**

When events occur at junctions during the transient simulation, a log of all events is displayed in the two Event Message lists. In the first list events are sorted by junction number. In the second list they are sorted by time. The list includes when check valves close (and re-open), relief valves open (and re-close), control valves lose control (and regain it), as well as all standard event transients.

#### **Results Diagram**

Results diagrams are available for steady state pump results (see Figure 6). These diagrams allow you display the information in a more intuitive manner, copy the image of the diagram to your clipboard, or print the diagram. The option to show the results diagram can be found in the pump summary tab.

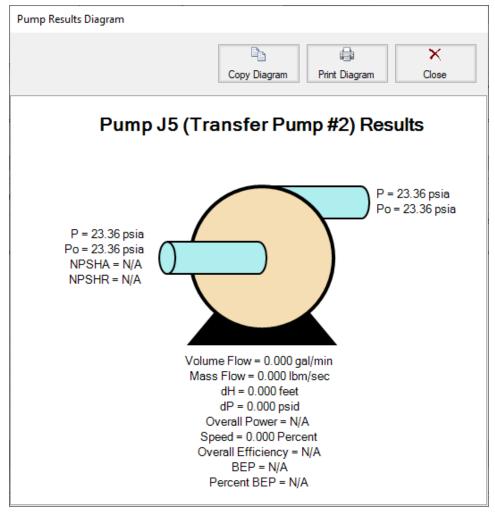


Figure 6: Pump Results Diagram

# **Printing and Exporting**

Data in the Output window can be:

- · Copied to the clipboard
- Saved to a formatted text file
- Exported to a delimited file suitable for direct importing into spreadsheet software
- · Exported directly to Excel
- · Saved directly to an Adobe PDF file
- Sent to the printer

The printed and Adobe PDF output follows the same flexible, organized, and accessible format as the Output window itself.

# **Related Topics**

User Options.	524
Menus and Toolbars	
Output Control Window	490
Applied Standards	
Output Parameters.	
Use the Output Window Sort Feature	734
Design Alerts From Output	567

# **Related Examples**

Beginner Valve Closure 766

# **Output Control Window**

The Output Control window (see Figure 1) allows you to customize the parameters shown on the Output Window.

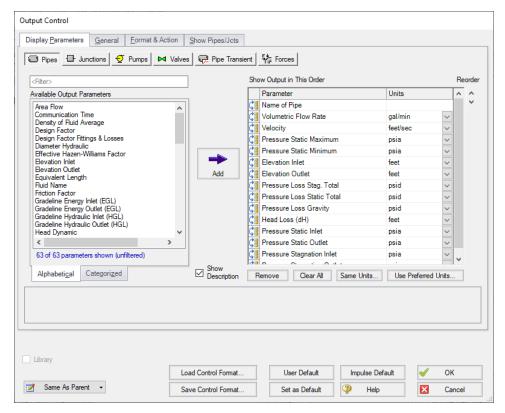


Figure 1: The Output Control window selects parameters for the Output window. Here the Pipe Output parameters are shown. The other output parameters function the same way

#### **Display Parameters**

The Display Parameters tab controls the parameters to be shown for the pipes, junctions and summary reports. The output type is selected from the group of buttons at the top. For each output type, the list on the left side shows all available parameters for the selected report. For the pipe and junction output, this list can be viewed in alphabetized or categorized mode, which makes it easier to find a parameter.

Choose a parameter to be shown by selecting it on the left-hand list and clicking the Add button, or double-clicking the parameter name. The selected item will appear in the list on the right either at the bottom or at the previously selected location. The list on the right shows the order of the parameters to be displayed in the output and the units (if any) in which to display the results.

You can change the order of the output by selecting a parameter on the right-hand list, then clicking the Reorder scroll bar on the far right or by clicking and dragging the row using the handle on the left. The list will be reordered accordingly. The output is presented from left to right in the order defined in this list.

The units used for a parameter can be changed by selecting the parameter then choosing the desired units from the adjacent dropdown list. By selecting the units of interest, you can obtain your results in whatever units you find most convenient and meaningful. This means that you can enter all your input parameters in one set of units (or a variety of units, for that matter), and have all your output parameters in a completely different set of units.

To set selected units for both pipes, junctions and summary reports to the preferred units (set in the <u>User Options</u> window), click the Use Preferred Units button. If you change the units of a parameter and you would like that unit to be used for all similar parameters in the list or entire output, select the Same Units button

You will note that some output parameters do not offer the ability to specify output units. These parameters either do not have units associated with them (such as Reynolds Number or friction factor), or are in fact echoes of input parameters (such as Pipe Nominal Size).

Several Special Summary Reports can be displayed in the Output window. These include the following:

- Pump Summary
- Valve Summary
- Pipe Transient Summary
- Forces Summary

In addition, if you are using the SSL module, there will be a slurry report available.

#### General

The General Section is the text area located at the top of the Output window. The project title, reference information and solution balance display are controlled here.

You can enter a descriptive Analysis Title which will be used in the <u>Model Data</u>, <u>Output</u> and <u>Visual Report</u> windows. A title is required and can have up to 100 characters.

You can keep a lengthy explanation or any other documentation about your model in the Reference Information section. Names of projects, individuals, and assumptions can all be kept with the model. This information can then be included in your reports to improve tracking.

There is an option "Show Solution Balance Summary" that is defaulted to off. This option toggles the display of a general output tab showing the total flow entering and exiting each junction, as well as the sum of those flows. This can be helpful in verifying the results as well as in some troubleshooting cases.

#### Format & Action

The results can be automatically sent to the printer or saved to a file when the model has reached convergence. Additionally, the results can be automatically saved as initial conditions when the model is run. By saving the results as initial guesses, the iteration time for AFT Impulse to arrive at a converged solution is reduced. The initial guess can also be transferred manually by selecting Transfer Results to Initial Guesses on the Edit menu or Toolbar. The model can also be automatically saved after the initial conditions are transferred. The valve state (open, closed or failed) can also be saved along with the initial conditions.

When enabled, the Wrap Table Column headers option makes the output tables wrap the column headers an extra line if the header is wider than usual.

There are four formatting methods for the pipe and junction output data:

- Always Align Decimal Point on Output allows magnitude of the data to be easily compared
  as the data is read down the column. However, a number whose magnitude is small may force larger numbers to show many digits. For example, assume that the minimum number of digits is set
  to four, and there are two output values: 1234.5 and .09876. These two values will be displayed in
  the output as:
  - 1234.50000
  - 0.09876
- Show Only Number of Digits (not aligned) forces the data to use exactly the number of digits specified, which may result in the decimal point location changing from value to value. Using this method with the above example and four digits, the output will be displayed as:
- 1235.
- 0.09876
- Align Only When Max/Min < Limit- aligns the data on the decimal point only if the maximum value in the column divided by the minimum value is less than a limiting order of magnitude that you set. If this ratio is greater than the limit, then each value in the column will be exactly the number of digits specified. Using the above example with a limit set to 4 then 1234.5/.09876 = 12500 or an order of magnitude of 5. This is greater than the limit. The entire column will not be aligned and will be displayed as:</p>
  - 1235.
  - 0.09876
- Use Exponential When Max/Min>Limit similar to the above method except that if the ratio is
  greater than the limit then the entire column will be shown in exponential format. Using the above
  example, the column would be shown as
  - 1.235E+03
  - 9.876E-02

These formatting options are for the entire Output window; however, the last two are calculated and applied on a column basis. In other words, if you choose the third option one column may be aligned but another may not be.

The output can be forced to always display in exponential notation by choosing the checkbox.

The Limit Event Options box can be checked to set maximum number of events which will be displayed in the Event Messages tabs that appear for cases such as valve transients. This can be useful in cases such as valve chatter.

For transient results, the maximum and minimum values for all selected parameters are shown in the Output window. The results can show the max/min values for all pipe stations, or only the max/min values for anywhere in the pipe. You can choose which type of report you want by selecting Detailed or Summary in the Max/Min Transient Table Contents area. For models with a large number of pipe sections, the Summary report is generally preferable because of the time required to display the Detailed table.

The Grid Headers and Design Alert highlight colors can be configured to create a visually appealing output for ease of reading.

The box next to Show Results Diagram Column can be unchecked to hide the column which allows easy access to the Pump Diagram for Steady State pump output.

#### **Show Pipes/Jcts**

You can choose which pipes and junctions are to be displayed in the Output window. Clicking a selected item in the list on the Show Pipes/Jcts folder tab will deselect it. Clicking a deselected item will select it. This feature is especially useful when you are interested only in a certain area of the model.

You can quickly define the output you want by doing the following:

- Select the pipes and junctions on the Workspace
- 2. Open the Output Control window and select the Show Pipes/Jcts folder tab
- 3. Click the Workspace button for both the pipes and junctions
- 4. Click the Show button

### **Library Connections**

In the lower left of the Output Control window there is a Library checkbox. If this box is checked, your Output Control parameters are setup as determined by the library to which you are connected. This is referred to as an *active* library. To make it inactive, uncheck the box or change one of the Output Control settings controlled by the library.

If the check box is unchecked, but enabled, you are connected to a library but the settings are not being passed to the Output Control window. The library is thus *inactive*. To make it active, check the box then click the OK button.

If the check box is disabled, there is no connected library.

#### **Command Buttons**

There are eight buttons at the bottom of the Output Control window. Impulse has built-in default parameters, units and settings which you can choose by clicking the Impulse Default button. You can also develop your own settings, tailored to your project or industry, and have these used by default (instead of Impulse's defaults). To make your own default, first select the output parameters, units and settings you would like to use then click the Set As Default button. Your settings will be saved and will be used each time any new project is initiated. If you make changes to the settings, and want to get back to your defaults, click the User Default button. The saved settings are updated only when you click Set As Default.

You can save the output settings (except for the selected pipes/junctions) to a file by pressing the Save Control Format button and entering a file name. These settings are loaded again by pressing the Load Control Format button and choosing the file name. For example, you may have a final report format that is always desired. You can load this format before generating final results. If you have another format you use for reviewing model accuracy, you may want a larger number of parameters in the output.

The format files you create can be placed on a network for sharing among a group or company, or incorporated into a company-wide library, allowing standardized reporting.

If you have made changes you don't want to keep, click the Cancel button. Click OK to use the setting you have specified.

# **Related Topics**

Output Window	484
Applied Standards	
Output Parameters	
Use the Output Window Sort Feature	
Design Alerts From Output	567

### **Related Examples**

Beginner Valve Closure 766

## **Related Blogs**

**Quick Guide to Custom Output** 

Back to the Basics: Calculating and Defining Head

AFT Responds to 2020 Customer Survey Feedback

# **Applied Standards**

When an applicable standard is used in a calculation, an additional tab appears in the general area of the <a href="Output Window">Output Window</a>. This tab indicates what standard(s) were used for what calculations in the model.



Figure 1: Applied Standards when applied for Relief Valve Orifice Area

#### **Related Topics**

Output Window	484
Output Control Window.	
Output Parameters	
Use the Output Window Sort Feature	734
Design Alerts From Output	567

# **Output Parameters**

A variety of parameters are available to display in the Output window depending on the junctions and loss models used in the model.

A description of each parameter may be seen by double-clicking the header in the Output Window table, and is also displayed below the Output Parameters table when that parameter is selected in the Output Control window (Figure 1).

Additional information can be found below for some of the output parameters.



Figure 1: A description is provided at the bottom of Output Control for the selected parameter

#### **Mass Flow Rate Net At Junction**

Displays the total mass flow rate exiting the system through the junction, which is useful to display the flow exiting through junctions such as a spray discharge. In other words, the Mass Flow Rate Net At Junction is equal to the flow rate into the junction from the pipes minus the flow rate out of the junction into the pipes.

### Mass Flow Rate Through Junction

Displays the total mass flow rate through the junction for junctions connected to only two pipes. If the junction is connected to more than two pipes this parameter will be displayed as N/A. When more than two pipes are connected the user should refer to the output for the pipes connected to the junction in order to view the flow rate through the pipes. The user can add the "Mass Flow Rate Net At Junction" to view flow exiting the system rather than flowing out of the junction into a pipe.

# **Pressure Loss Static Friction Component**

Static pressure drop due to the <u>Fittings & Losses</u> entered in the Pipe Properties window. Excludes pressure drop due to pipe wall friction.

#### **Pressure Loss Static Friction Total**

Static pressure drop due to friction from the wall and the <u>Fittings & Losses</u> entered in the pipe. This value will be equivalent to the stagnation pressure drop due to friction because the velocity along the pipe is constant.

#### **Pressure Loss Static Friction Wall**

Static pressure drop due to friction from the wall. Excludes static pressure drop due to friction from Fittings & Losses in the pipe. This value will be equivalent to the stagnation pressure drop due to wall friction because the velocity along the pipe is constant.

#### **Volumetric Flow Rate Net At Junction**

Displays the total volumetric flow rate exiting the system through the junction, which is useful to display the flow exiting through junctions such as a spray discharge. In other words, the Volumetric Flow Rate Net At Junction is equal to the flow rate into the junction from the pipes minus the flow rate out of the junction into the pipes.

#### **Volumetric Flow Rate Through Junction**

Displays the total volumetric flow rate through the junction for junctions connected to only two pipes. If the junction is connected to more than two pipes this parameter will be displayed as N/A. When more than two pipes are connected the user should refer to the output for the pipes connected to the junction in order to view the flow rate through the pipes. The user can add the "Volumetric Flow Rate Net At Junction" to view flow exiting the system rather than flowing out of the junction into a pipe.

# **Related Topics**

Output Window	. 484
Output Control Window.	. 490
Applied Standards	495
Use the Output Window Sort Feature	
Design Alerts From Output	567

# **Graph Results Window**

The Graph Results window, shown in Figure 1, allows users to generate high quality printed graphs.

The Graphing Panel offers <u>several types of standard graphs</u> for transient pipe or junction, profile, and force information. Users can also control graph content, plotting information for multiple parameters, junctions, pipes, paths, or scenarios simultaneously.

Results can be graphed as linear or log versus linear.

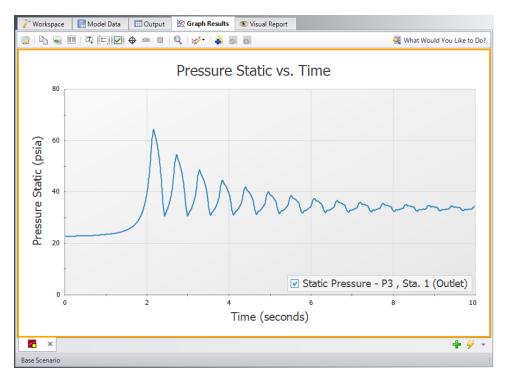


Figure 1: The Graph Results window offers full-featured plot generation

#### **Graph List Manager**

Allows the user to create, update, and even replace unique graphs that can be regenerated with new data. Multiple graphs can be displayed at the same time and organized into separate Folders. The default folder is named "My Graphs" and more folders can be created using the "New Folder…" icon on the Graph List Manager Toolbar or by right clicking on "My Graphs" and selecting "New Folder…"

Once a folder is created and selected, a Graph can be added to its list by selecting the "Add Graph to List" icon found on the Graph Results Toolbar. This can also be done by right-clicking anywhere on the graph. Once Graphs are in Folder individual Graphs can be generated in unique tabs or each Graph in a Folder can be displayed in a single tab by right clicking on the Folder and selecting "Load Current Folder Graphs in New Tabs" or "Load Current Folder Graphs in Same Tabs". These options are available in the Graph List Manager toolbar as well. Other options that can be found by right clicking on a Folder or Graph in the Graph List Manager or on the toolbar are:

- Load Graph in Current Tab Regenerates the graph in the currently active tab.
- Load Graph in New Tab Creates a new tab and regenerates the graph there.
- Load Current Folder Graphs in New Tabs Regenerates all the Graphs in a Folder in separate tabs.
- Load Current Folder Graphs in Same Tab Regenerates all the Graphs in a Folder in a single tab
- New Folder Creates a new Folder where more Graphs can be saved to.

- Move Graph Up Moves the selected Graph up one level.
- Move Graph Down Moves the selected Graph down one level.
- Rename Graph... Changes the name of the Graph
- **Duplicate Graph** Creates a copy of the selected Graph with a new name.
- Delete Graph Removes Graph from the Graph List Manager
- Move To Folder Moves the selected Graph to a previously existing Folder or a new Folder.

#### **Graph Results Toolbar**

The Graph Results Toolbar also has many options that are available by right clicking on the Graph Results space at any point. These options are:

- Select Graph Parameters Select the type of Graph to create and its parameters.
- Add Graph To List Saves the Graph to the currently active list allowing it to be regenerated in the future.
- Update Current Graph In List Saves any changes to the current graph that have been made. (e.g. Changing the Graph Title or Line Style). Note that it is preferred to use the Replace Graph in List option if changes to the parameters or objects/paths being shown have been made.
- Replace Graph In List Replaces the graph highlighted in the Graph List with the current graph that is shown.
- Copy Graph Image Copies a .jpeg of the Graph to the clipboard
- Copy X-Y Data Copies the X-Y used by the Graph to the clipboard
- Show Data Displays the X-Y data used to generate the graph in a column to the right of the graph
  - Right-clicking on the x-y data set provides further options to find the maximum or minimum
    in the data set, create an annotation on the graph for a data point, or to copy an individual
    data point
- **Create Annotation** Add an annotation to the graph that can be formatted and saved to be reloaded with the Graph in the future.
- Show Legend Toggles the legend off and on.
- Show Check Boxes in Legend Adds a check box in the legend that allows the user to selectively turn off and on certain curves in a Graph without having to recreate a new Graph.
- Show Cross Hair Displays and cross hair that shows the cursors X-Y values along the X and Y axis. This also displays the nearest data point X-Y values in a tooltip. If this feature is used at the same time as "Show Data" the Cross Hair will focus on that highlighted data point and display its values in a tooltip. The user can also change what data point is highlighted with the arrow keys and the Cross Hair and tooltip will move to that datapoint.
- Show Range Finder Adds a toolbar at the bottom of the graph that displays the entire X axis, but allows the user to zoom in to a specific range by clicking and dragging the handles on either side of the range finder.
- Show Junction Locations Add a vertical line with the number of the junction labeled at the location of the junction along the flow length.

- Manage Junction Locations Allows junction labels on the graph to be shown/hidden individually.
- Zoom to 100% Resets the focus of the graph to 100%
- Format Allows the user to change the Graph's format. Including
  - Header, Axis, and Legend names and fonts.
  - X and Y scaling
  - Line color and thickness

### **Graph Outline Colors**

The active graph will always have an outline which indicates what state it is in.

- Orange Graph not added to list
- Dark Green Graph added to list
- **Light Green** Graph added to list, but changes have occurred. These can be saved and make they graph dark green by selecting "Update Current Graph in List".

### **Graph Tab Icons**

Each Graph Type has a specific color associated with it. This color will display in the box on the tab for the Graph. The colors are below:

- Transient Pipe Dark Red
- Transient Junction Dark Gray
- Profile Purple
- Forces Yellow
- Frequency Light Brown
- Blank Graph Light Gray

These tabs also display if the Graph in the tab is not saved or has been changed from the original Graph List item by showing a small yellow square over the tab's icon. If the current graph has been saved, there will be no yellow square.

#### **Graph Tab Actions**

- New Tab Creates a blank tab in which a new type of Graph can be generate and added to the Graph List Manager
- Tab Actions
  - Close Active Tab
  - Close All Tabs

- Close All But The Active Tab
- Two Vertical Tab Groups
- Two Horizontal Tab Groups
- Reset to Single Tab Group
- Tabs on.... Selects the location of tabs (defaults to the bottom of the Graph)
- Graph Tab Selection Selects a Graph for the Graphs currently in the tabs based on name.

#### **Printing and Exporting**

The Graph Results image can be:

- · Copied to the clipboard
- Saved to a picture file
- · Saved directly to an Adobe PDF file
- Sent to the printer

The x-y data in the Graph Results graph can be:

- · Copied to the clipboard
- Exported to a delimited file suitable for direct importing into spreadsheet software

Animations of graphs can be saved as .wmv or .mp4 files.

#### **Data Point Limitations**

By default, the maximum number of data points Impulse will plot for an individual graph is 500,000, though users can change this limit under the General -> Other section of the User Options window. This limit is in place to help ensure users do not encounter memory issues related to plotting large numbers of data points. The allowed range of data points plotted is 10,000 - 1,000,000. The data point limit is applied to an individual graph. Two parameters plotted as stacked graphs count as two separate graphs. Two parameters plotted with one as a secondary y-axis graph count as one graph. One parameter plotted for two scenarios on the same graph counts as two graphs (i.e. the data point limit is essentially doubled from a single-scenario graph to a two-scenario plot graph).

When a user attempts to generate a graph that exceeds the maximum number of data points, Impulse will skip data points in order to remain under that limit. The frequency of skipped data points is proportional to the amount by which the generated graph exceeds the maximum number of data points. When data points are skipped, there is the potential for important data points to be excluded from the graph such as maximum or minimum values.

Users can take the following steps to avoid running into this issue, and to double-check that the graph gives an accurate representation of the results and does not skip any maximum or minimum data points:

- Increase the limit in the <u>User Options window</u> (the time required to load a graph will increase)
- Plot fewer curves in the graph

- Graph data for limited amounts of time rather than the entire simulation time
- Save fewer output data points from the Simulation Mode/Duration panel
- Double check results shown in the graph with transient output shown in the Output window. Users
  can either reference the Transient Output, showing output values for every time step and pipe section data is saved for, or examine the Transient Min/Max values shown for the parameters selected in the Output Control window.

# **Related Topics**

Output Pipe Stations Panel	171
Animating Graph Results	77
Animating Visual Report Results	
Output Junctions Panel	
Graph Types	503
User Options	
Menus and Toolbars	
Quick Graph Formatting Window	503
Basic Graph Tutorial	
SSL in Graph Results.	614
Related Examples	
Beginner Valve Closure	766

### **Related Blogs**

#### Quick Guide to Custom Output

#### **SSL Module**

#### **Settling Slurry Module**

An optional add-on module to AFT Impulse which allows users to simulate settling slurries.

#### **PFA Module**

# **Pulsation Frequency Analysis Module**

An optional add-on module to AFT Impulse which allows users to determine resonant frequencies in their system.

# **Quick Graph Formatting Window**

The Quick Graph Formatting is accessed by clicking the Formatting button in the Quick Access Panel, or from the Tools menu.

The Quick Graph Formatting window allows you to customize the plot by giving you control over the many aspects including:

- Axis titles and font sizes
- · Legend text and font size
- · Line thickness and basic color sets
- · Axis min and max values

You can save the settings you set up by clicking the Save button. If you make changes to the settings, and want to get back to previous settings, click the Load button.

#### **Related Topics**

Graph Results Window.	497
Graph Types	
Basic Graph Tutorial	
Animating Graph Results	
SSL in Graph Results	

# **Graph Types**

AFT Impulse offers several types of graphs to help users better understand and interpret their data. Each type of graph is given a brief description below. Starting with AFT Impulse 8, users are also able to plot output for multiple scenarios in a single graph, which is also discussed below.

#### **Transient Pipe**

Transient pipe results can be plotted against time for any pipe station that is saved to the output file. By default, only the inlet and outlet stations for each pipe will be saved to the output file. The Output Pipe Stations panel allows the user to specify which pipe station data will be saved. Each pipe is shown in an expandable list. When a pipe is expanded, the pipe stations for which data was saved are shown. These pipe stations can be added to the list on the right to be included in the graph by either double clicking the parameter, or highlighting the parameter and using the right arrow button.

The user can plot the data for the entire simulation, or for a user specified time frame.

One or more parameters can be graphed by using the Add button with the green plus sign. The Remove button can be used to eliminate extra parameters. Parameters can either be plotted in stacked graphs, or two parameters can be plotted on the same graph using the secondary axis. To move a parameter to the secondary access, add it below the parameter that will be on the primary access, then click the right blue arrow button, or double-click on the gray square to the left of the parameter. This will cause the parameter to be indented, as shown in Figure 2.

Further, if <u>Design Alerts</u> are specified for the pipe (e.g., max/min operating pressures), these can be cross-plotted against the transient data by selecting the check box under "DA".

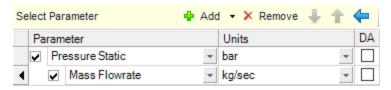


Figure 1: Creating a graph with a parameter on the secondary axis.

#### **Transient Junction**

Similar to transient pipe results, transient junction results can be plotted vs. time for any junction that is saved to the output file. Junction data includes items such as pump speed and accumulator volume. These are specified in the Output Junctions panel.

#### **Profile**

This graph category allows users to plot the selected parameter(s) along a flow path. In order to generate this graph, the specified pipes in the Select Graph Parameters window that comprise the path must form a single, continuous path. If they do not, an error message will appear listing the pipes which are preventing the path from being continuous. The independent variable in these graphs is the length along the flowpath.

A path of pipes can be specified in one of two ways. First, the user can select the pipes in the displayed list. Additionally, you can select the path on the workspace, and then use the Workspace button on the Select Graph Parameters window to automatically select all pipes currently selected on the Workspace. These methods permit that only a single path to be specified.

One or more flow paths can be specified using groups. Only those groups that consist of a continuous pipe sequence will be displayed as an option in the Select Graph Parameters window.

The results can be the values at a particular point in time, or the overall maximum and/or minimum values. You can also cross-plot the max/min values, the steady-state results, and <u>Design Alerts</u>. This is done clicking the check boxes underneath "Mx" for maximum, "Mn" for minimum, "SS" for steady-state, and "DA" for design alerts.

All profile graph types support animation. There are two animation options: Animate Using Output File, and Animate Using Solver. These are discussed in Animating Transient Results.

#### **Forces**

If transient force sets have been <u>defined</u> in the <u>Force Definitions panel</u>, the resulting force data can be plotted vs. time. Force sets selected from the list of defined force sets will be plotted. The unbalanced transient force data can be plotted for the entire transient simulation, or the user has the option of selecting a specific time frame to display.

This force data can also be exported for analysis in pipe stress analysis software.

## Frequency

(<u>PFA module</u> only) As part of the pulsation frequency analysis, the tab will appear to plot the frequencies identified for the system. More information on this can be seen in <u>Pump RPM Evaluation in the PFA Module</u>.

## **Multi-Scenario Graphing Features**

Starting with AFT Impulse 8, users can plot information from multiple scenarios in the same plot. In the Select Graph Parameters window, the button for 'Multiple Scenarios' allows users to select the scenarios in the model they wish to plot for a particular graph. The scenarios being plotted in the graph must have the same pipe layout for all scenarios, but can have different sectioning in AFT Impulse 9. In AFT Impulse 8, all scenarios must have the same Analysis Setup settings including sectioning, start time, stop time, and number of data points saved for all scenarios being plotted in a graph.

The active scenario must be included in a multi-scenario graph. When creating a new graph, users are not able to deselect the current scenario. When a user loads a saved Graph List Item that does not include the active scenario, Impulse will add the active scenario into the Graph List Item, but will not save the active scenario into it.

Scenarios can be selected using the Multi-scenario... button as shown in Figure 2 below.

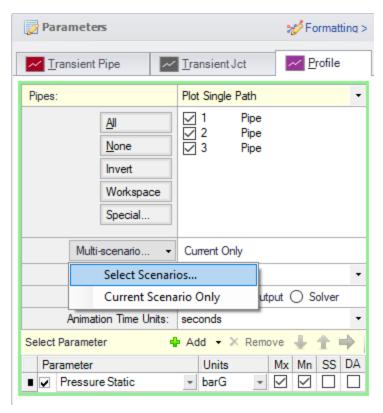


Figure 2: Graph Parameters window showing Multi-scenario selection options

## **Related Topics**

Graph Results Window	497
Quick Graph Formatting Window	503
Basic Graph Tutorial	
Animating Graph Results	77
SSL in Graph Results	

# **Related Examples**

Beginner Valve Closure 766

## **Related Blogs**

Five Fantastic New Features for Fast Fluid Transients: Impulse 8

**PFA Module** 

**Pulsation Frequency Analysis** 

**Module** 

An optional add-on module to AFT Impulse which allows users to determine resonant frequencies in their system.

# **Basic Graph Tutorial**

Generating Graphs is a powerful tool for analysis. Below are step by step instructions about how to make and manage graphs from one of the example models. Many of the graphs created in this example will be multi-scenario graphs. However, the information discussed within is the same regardless of which scenarios are selected.

For this example, the "US - Ammonia Transfer with Cavitation.imp" file was used. The file should be at this location by default C:\AFT Products\AFT Impulse 9\Examples\US - Ammonia Transfer with Cavitation.imp. It is recommended to "Save As" the file under a different name and location to prevent altering the example files.

Open the model and run all the 0.5 Second Closure, 1 Second Closure, and 2 Second Closure children scenarios. Return to the "0.5 Second Closure" scenario.

To skip to different sections of this tutorial, use the links below:

- Transient Junctions and Saving Graphs
- Transient Profiles and Animations
- Displaying multiple graphs simultaneously
- · Creating graphs from the Workspace

## Transient Junctions and Saving Graphs (return to top)

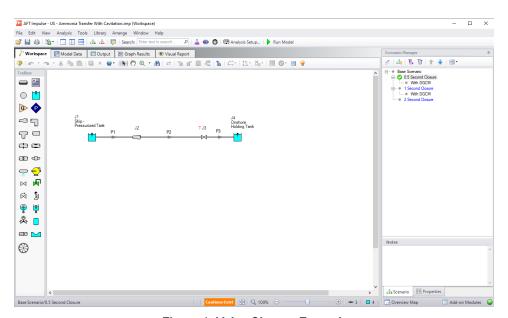


Figure 1: Valve Closure Example

Go to the Graph Results Primary Window and determine what type of graph you want to generate. The first graph created in this example will be a Transient Junction Graph. The Transient Junction is one of several different types of Graphs that can be made. This graph is created by first selecting the Transient Jct tab and selecting the desired parameters. The only junction with saved transient data will be the valve J3. Add this junction to the "Graph These Junctions:" column by double-clicking the junction ID number, or selecting the ">" symbol. Select "Cv" as the parameter. Select the three scenarios using the Multi-scenario... button, and then select "Generate". This creates a plot of "Cv vs. Time" for all three scenarios on the left.

Note that the Graph Guide, accessed by clicking on the "What Would You Like to Do?" icon on the upper right of the graph, can help guide you through the process of creating a graph

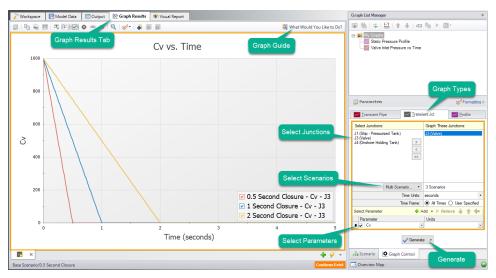


Figure 2: Valve Cv vs. Time

The Graph has been created, but has not yet been added to the list under "My Graphs". To add this Graph to the list, first select the "Add Graph to List" icon on the Graph Results toolbar (this option and many others can be accessed by right-clicking on the Graph at any time). Name the Graph "Valve Cv vs. Time". The Graph has now been saved and will be easily regenerated with the same format if the output changes. The name of the saved Graph can be seen in the Graph List Manager, with two small squares in the icon associated with it indicating it is a multi-scenario graph. The border of the Graph has also changed to dark green along with borders of the parameters and the name of the Graph in the Graph List Manager, indicating the Graph is current, saved, and that the displayed parameters are the ones used to generate the Graph.

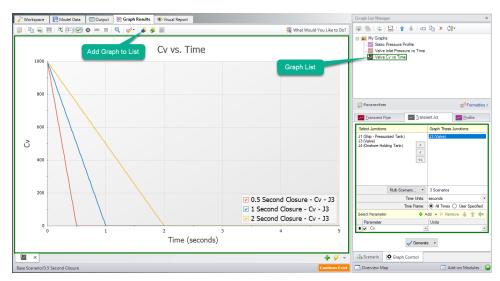


Figure 3: Adding a Graph to My Graphs

Formatting options are available by selecting "Formatting" above the different graph types. When formatting changes occur the border of a Graph will change from dark green to light green, indicating a change has been made to a graph in the Graph List. Another indicator that the Graph is not saved is the small yellow square over the icon on the tab. Here, the title has been changed from "Cv vs. Time" to "Valve Cv vs. Time". Once the formatting settings have been changed, This change and other formatting changes are not retained to the Graph unless "Update Current Graph in List" is selected.

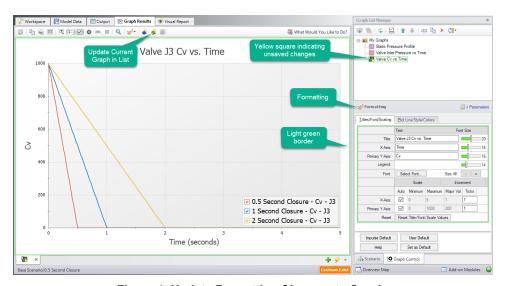


Figure 4: Update Formatting Changes to Graphs

After selecting "Update Current Graph in List" the border has changed back to dark green and the yellow square has disappeared. This indicates that this is the current formatting of this graph, and that regenerating this graph will generate the same graph (according to the current model output).

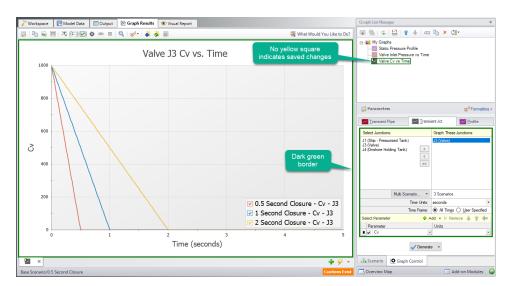


Figure 5: Valve Cv graph with updated formatting changes

## **Transient Profiles and Animations (return to top)**

The next step in the example is to make a new Graph in a separate tab. This is done by selecting the "New Tab" icon in the lower right. This Graph will be a "Profile" Graph that displays Static Pressure along the length of the flow path. Select pipes 1, 2, and 3 in the system and change the parameter to "Pressure Static" with units of length in feet and units of pressure in psig. Make sure that the Mx and Mn boxes are checked to display the maximum and minimum stagnation pressures.

**Note**: An easy way to select the pipes in a longer path would be to select them in the Workspace, then click the Workspace button under Pipes to automatically select the desired path. This method is discussed further below.

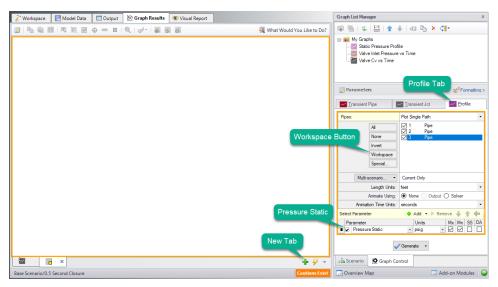


Figure 6: Generating a Profile plot with Min and Max Pressure Stagnation

The graph shows the minimum and maximum static pressures during the transient simulation for each pipe station along the path. This Graph is the same as the saved "Min/Max Static Pressure Profile" Graph List Item. We could have generated the same graph by loading that graph instead. Save this new graph to replace the saved Graph List Item, or create a new entry. The graphs we have made can be switched quickly between by either selecting the Graph from the list, by clicking on the corresponding tab, or using Graph Tab Selection.

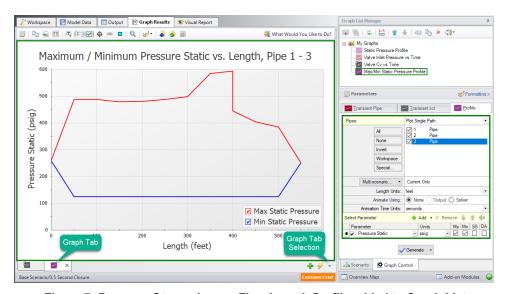


Figure 7: Pressure Stagnation vs. Flow Length Profile added to Graph List

This is a useful graph, but animating the pressure profile over time can provide even more information. There are two animation options available. Animating from the Output file requires that all data for the pipe stations being animated to be saved to the Transient Output File using the <a href="Output Pipe Stations">Output Pipe Stations</a> panel. This gives more flexibility to move the animation forwards and backwards in time, but makes the

run-time longer. Animating using the Solver option does not require output for all stations, but instead reruns the solver. This takes longer to graph and has less accuracy, but allows for a shorter model run-time. This model was set to only save data for pipe inlet and outlet stations, so we will use the "Solver" option. To use the Animate via Output option, return to the Output Pipe Stations panel and change which Pipe Station output is being saved.

After selecting generate the Graph will now allow for animation with options to Play, Record, Stop, and manipulate the animation in other ways. The recorded animation can be exported to a video file for convenience.

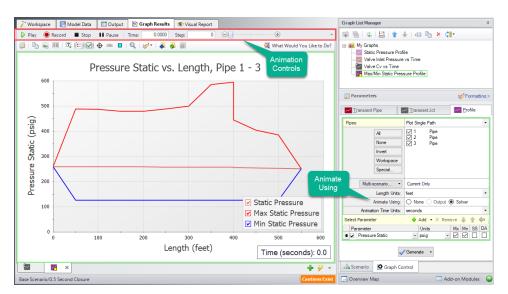


Figure 8: Max/Min Profile Graph with Animation

### Displaying Multiple Graphs Simultaneously (return to top)

Another option that is available is to add another parameter to the graph. This is called generating stacked graphs. To do this select "Add" next to "Select Parameter". This will graph an additional parameter that shares the same X-Axis as the original parameter. For this example, select "Pressure Static" as the parameter, but with units in barG rather than psig.

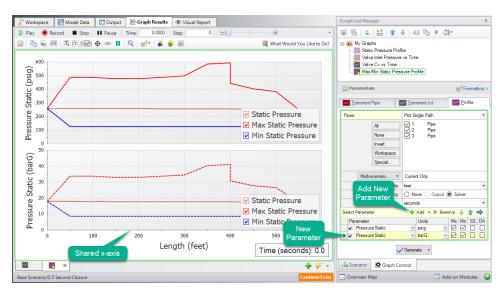


Figure 9: Stacked Pressure Profile with different units

We now have the same plot twice, which is not the most efficient way to view this data. A better way would be to have the secondary parameter (which could be any of the available options for a profile plot) on a secondary Y-Axis. This can be done by double clicking on the arrow to the left of "Pressure Stagnation: bar" or by selecting the blue right arrow on the "Select Parameter Row". This will visibly indent the secondary parameter. When the Graph is regenerated it will now only be one plot of Pressure Static vs. Length, but it will have units displayed in psig on the primary Y-axis and units of barG on the secondary y-axis.

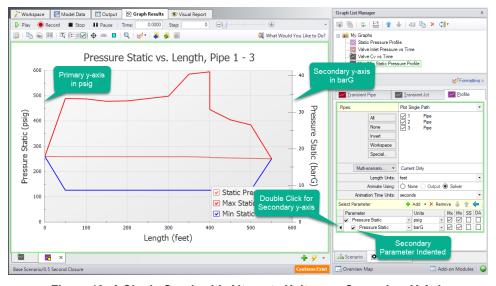


Figure 10: A Single Graph with Alternate Units on a Secondary Y-Axis

Update Current Graph in List button. The Graph is now complete and can be easily regenerated if input data is changed on the Workspace and the model reran. It can also be used to generate the same graph for data from other scenarios.

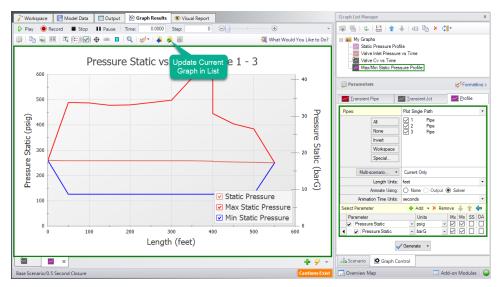


Figure 11: The Resulting Graph when it is Updated

It is now possible to close the Graphs and regenerate them either in their own tabs or all graphs in a folder in the same tab. To test this out, close both Graph tabs and then select the "My Graphs" folder. Right-click on the "My Graphs" folder and then choose "Load Folder Items" and then "Same Tab". After the Graphs have been loaded in the same tab, the tab icon changes to an orange square, indicating that multiple Graphs are being displayed on one tab. All graphs will now be animated, with a vertical red line appearing on the graphs with a time axis. This red line will move over the animation time to compare values more readily.

Depending on the monitor display being used, or the number of graphs being displayed, this view may be easy to view or difficult to see data. For the sake of this example, we've kept the display size relatively small, meaning it is more difficult to view the data on all the graphs. However, with larger monitors available, it is likely easier to view this data.

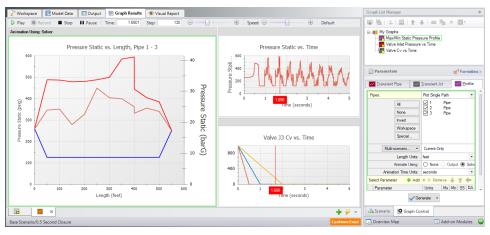


Figure 12: All graphs loaded into the same tab

Other ways to view multiple graphs simultaneously are to plot them as stacked graphs, as we did previously for our pressure profile in psig and barG, or to plot saved graph items in two tabs either stacked or side-by-side. Right-clicking on a Graph-Tab at the bottom of the window shows the options for displaying two separate tabs.

Since we have two Time graphs with the same X-axis, we can display them in a single, stacked graph. This approach to viewing graphs can be especially helpful in examining how a junction transient is affecting output parameters nearby. To create a stacked graph of multiple Graph List Items, first make sure both items have the same time scale. Both of our example graphs do. Then, move them into their own folder. Here, we've created a new "Profile" folder, and moved our Max/Min Static Pressure Profile graph into it. Finally, right-click the My Graphs folder, select "Load Folder Items", and then the "Stack Common X-Axis in Same Tab" option.



Figure 13: Load Current Folder Graphs in Same Tab - Stack Same X-Axis

As we just saw with the Profile Graph Folder, it is possible to create more Graph Folders other than "My Graphs". Saved Graph List Items can then be organized into different folders and can independently be generated into their own tabs or a whole folder of Graphs can be generated into one tab. Using multiple folders will allow the user to create many unique variations of animations or other Graphs that can be used to convey transient output in a meaningful and intuitive manner.

#### Creating Graphs from the Workspace (return to top)

Some graphs can also be generated directly from the Workspace after running the model. To create a graph for the valve inlet and outlet stagnation pressures from the Workspace right click on the valve J3, choose "Create Transient Graph for connected pipes (Inlet/Outlet)", and select "Pressure Static".

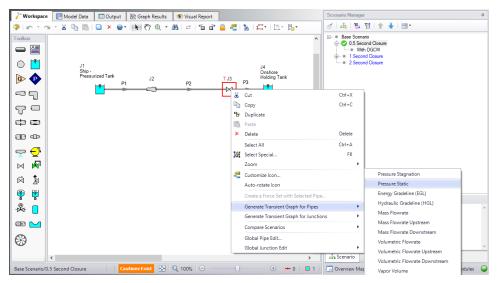


Figure 14: Creating Transient Graphs of the Inlet/Outlet Pipes Connected to a Junction

This will automatically generate the requested Graph with default units. Add the graph to the "My Graphs" folder using the Add Graph To List button and name it "Valve Inlet/Outlet Pressures". This is a quick and easy way to see the pressure difference across the valve. Notice that this graph will be a Transient Pipe graph, since the pipe inlet/outlet stations are being used to graph the equivalent valve inlet/outlet values.

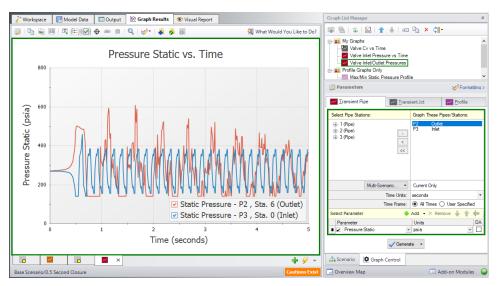


Figure 15: The Pressure Stagnation vs. Time of the Two Pipes Connected to Valve J3

Make one more Graph from the Workspace by right-clicking pipe 3, selecting "Create Transient Pipe Graph", "Volumetric Flowrate Downstream", and then "Outlet Only".

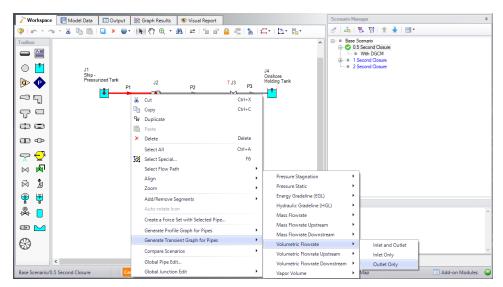


Figure 16: Graph the Changes to Volumetric Flowrate vs. Time from the Workspace

This will add a Graph of the Volumetric Flowrate at the Outlet Station of pipe 1. Add the graph to the Graph list and name it "Pipe 1 - Outlet Volumetric Flowrate".

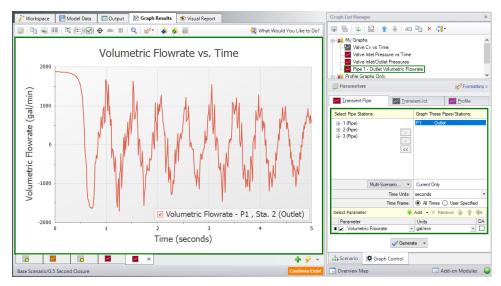


Figure 17: Volumetric Flowrate Downstream vs. Time at the Outlet of pipe P1

# **Related Topics**

Graph Results Window	497
Quick Graph Formatting Window.	503
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Animating Graph Results	

# **Visual Report Window**

The Visual Report will help you visualize the model data and flow solution in relationship to the model layout. The Visual Report window displays the pipe system layout from the <u>Workspace</u> window with information in text form (see Figure 1). Additionally, relative magnitudes of parameters may also be shown with color variations using color maps, or animated using <u>Visual Report Animation</u>.

The values to be shown may come from the input data (when in input mode), the steady-state output or transient output results. You can change between these by selecting the option at the top of the <u>Visual</u> Report Control window.

In the Visual Report window, the positions of the junctions and pipes are fixed based on their locations on the Workspace. While the pipe system layout cannot be edited in the Visual Report window, the integrated text results for each pipe or junction can be rearranged by dragging and dropping to improve the final appearance of the window.

The contents of the Visual Report window can be:

- · Copied to the clipboard
- Saved to a picture file
- Saved directly to an Adobe PDF file
- Sent to the printer

Visual Report animations can be recorded to a .wmv or mp4 file.

The controls in the lower-right corner allows you to zoom in and out, as well fit the image to the size of the screen. The printed size is consistent with the zoom state. That is, if you zoom out to 50%, the Visual Report screen prints at 50% of its normal size.

The Visual Report window is always erased when you make changes to model input. If viewing output results, rerun the model to view the new results.

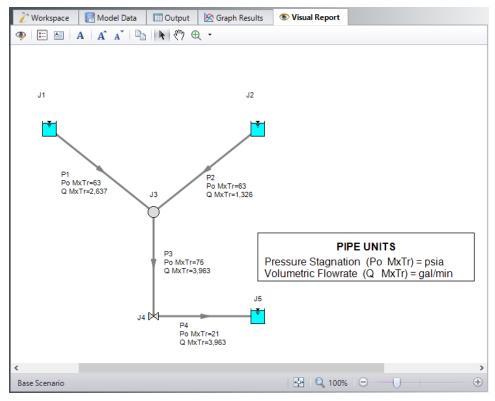


Figure 1: Visual Report window integrates input data and output results with model layout

## **Related Topics**

User Options	524
Menus and Toolbars	445
Visual Report Control	520
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# **Related Blogs**

**Quick Guide to Custom Output** 

AFT Responds to 2020 Customer Survey Feedback

# **Visual Report Control**

The Visual Report Control window lets you control the content and appearance of the <u>Visual Report window</u> (Figure 1). You can also save custom Visual Report window layouts to disk for later recall, so you don't have to reformat this window repeatedly.

When the Visual Report window is opened and no output results are currently displayed, Visual Report Control will be in the Input Display Mode. If transient output results are displayed, it will be opened in the Transient Output Display Mode. Parameters available for display vary depending upon the mode, i.e. input, steady output, transient output, or animate. If output results exist the display mode may be changed at any time.

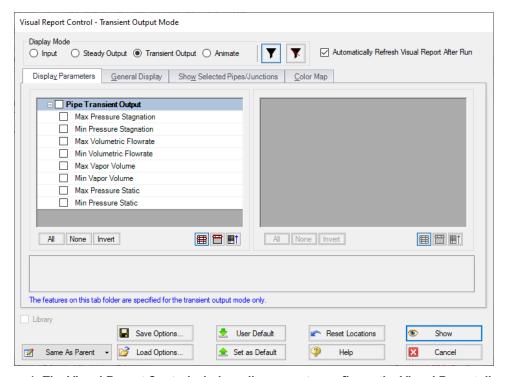


Figure 1: The Visual Report Control window allows you to configure the Visual Report display

### **Display Parameters**

The parameters to be shown in the <u>Visual Report window</u> are selected from the Display Parameters folder tab. The left list selects the pipe parameters and the right list selects the junction parameters. In these lists you can show only the parameters you have selected in the <u>Output Control window</u>, or all output parameters. You can select more than one parameter; however, the Visual Report window may get crowded if too many are selected.

#### **General Display**

The General Display tab allows you to configure several items.

The title, defined in the <u>Output Control window</u>, filename and scenario name can be shown or not shown depending on your preference.

The units for all parameters can be shown in a legend instead of next to the parameter value. This will reduce the amount of text and crowding shown in the <u>Visual Report window</u>. The legend can be moved to any location in the Visual Report window. If this option is chosen while in input only mode, all values will be converted to a consistent set of units.

You can change various font sizes by clicking the Change button beside any one of the three types of text-containing categories (Data/Text, Title, and Legend) under the Fonts header and choosing the font, font style, and font size desired.

**Tip:** The font and font size in the Visual Report can also be changed outside of the General Display in Visual Report Control by clicking on the Fonts button and the Font Size Up or Font Size Down buttons, respectively, on the <u>Toolbar</u>.

The number of digits to show in the numerical display can be configured using the provided drop-down list

Normally on the Workspace, closed objects are displayed using special graphics (dashed lines, X's, etc.). The number of a junction which has special conditions set, by default, has an X preceding the J (e.g. XJ56). If you want these symbols to be used in the Visual Report window also, choose the Show Closed Symbols checkbox. Normally, pipes in closed sections are shown as dashed lines, and junctions outlined with a dashed line. If you want these symbols to be used in the Visual Report window also, choose the Use Closed Object Style checkbox.

# **Show Selected Pipes/Junctions**

You can choose on an individual pipe and junction basis what you would like to show in the Visual Report window. This display customization feature is useful for large models where only some of the data points are of interest.

Each pipe and junction is listed in their respective Display Options frames. Every object can display four pieces of information on the Visual Report - Number, Name, Data, and the Object itself. The display of these items is indicated by the existence of a checkmark in the corresponding box. To toggle the display of a particular item for a particular object, simply click the checkbox.

To restore the settings to what is shown in the Workspace and the data, click the Reset to Workspace Defaults button.

Multiple objects can have items toggled on or off at once by selecting the desired objects with the left-most checkboxes and clicking the corresponding checkbox at the top of each column. Selections can also be made with the standard selection buttons at the bottom of these panels.

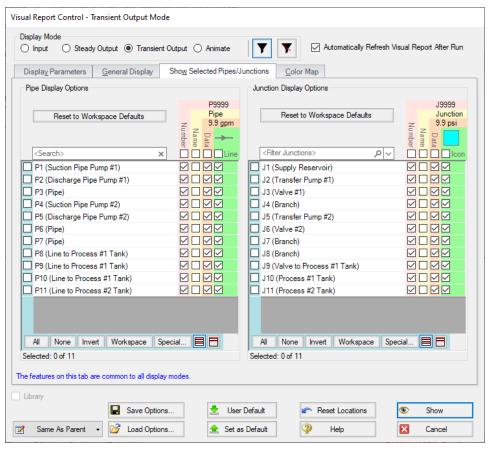


Figure 2: Show Selected Pipes/Junctions

#### **Color Map**

The Color Map feature allows you to visualize magnitudes of various parameters by coloring the pipes. There is one Color Map for the steady output mode, one for the transient output mode, and another for the input only mode. A Color Map is useful to show graphically where, for example, high velocities or reverse flows are located or to visualize the pipe diameters or lengths in a model.

To create a Color Map, first choose a parameter and units for which all pipes will be categorized. Then choose a color, select the operator (i.e. >, >=, =, <=, <) and enter a value, then press Add to Map. Values may be categorized on an absolute value basis by selecting this option.

The order of entry is not important. Impulse will sort the entries first by value and then by the operator, with the > being above the <. The pipes will be colored using the first match found in the map, starting from the top of the map. If no match is found, the pipe will be the Workspace pipe color. Be careful to avoid overlapping operators and values. If, for example, the map had the following four colors,

- 1) >=60
- 2) < 60
- 3) >= 20

#### 4) < 20

then there is no way colors 3 and 4 will be used because any pipe less than 20 is also less than 60. Since <60 is before <20 in the map, the pipe will be colored using 2.

To avoid overlapping colors, only use less than (<) as the last entry. A better map would be to use

- 1) >=60
- 2) >=20
- 3) < 20

You can choose to categorize the pipes based on their absolute values by choosing the Display Absolute Value checkbox. To delete a map value, click the color you want to delete then click the Remove Setting button.

Instead of coloring the pipes, you could choose to color just the pipe numbers. This is done by choosing the Color Pipe Labels and clearing the Color Pipes checkboxes in the Color Options area. You could also apply the colorization to both. Choose the Print Black & White checkbox if you don't have a color printer. The pipes will be printed in black.

The color map values can be displayed in a legend by checking the Display in Legend checkbox. The color map will appear in the legend after the pipe and junction units, if that option was selected. The legend may be dragged and dropped to any location in the Visual Report window.

## **Auto Color Map**

An automatic color map can be generated for you by selecting "Auto Color Map". This feature will generate a color map using greater than (>) conditions to divide the difference between your max and min value into the number of conditions. These conditions will have their own unique color that is automatically set on a rainbow spectrum. These color's can be manually changed by selecting the "..." button.

## **Saving Visual Report Layouts**

The Visual Report window content is specified in the Visual Report Control window. To open the Visual Report Control window, choose it from the View menu or Toolbar. Through the Visual Report Control window, you can choose the parameters you want to see in the Visual Report window.

The parameters and text locations are automatically saved with the model. However, you may want to save the settings for use with a different model. To save your preferred layouts to an AFT Impulse visual layout file, click the Save Options button and assign a file name. The default file extension is .ivs. Later you can load your customized layouts for rapid preparation of the Visual Report window.

#### Related Topics

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## Related Examples

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#### **Related Blogs**

AFT Responds to 2020 Customer Survey Feedback

# **User Options**

AFT Impulse provides an array of User Options in a single window that can be found in the <u>Tools menu</u>. The General section of the User Options window allows you to adjust:

- Enabling the Startup Options Window
- Enabling the Tip of the Day feature
- Enabling orthogonal drawing tips
- Whether to confirm before clearing output results
- Enabling Highlighting Required Data on Property windows
- Options for opening models with scenarios
- Allowing messages for Force Set Calculation Time
- Visual Themes and Styles
- The default location of the Quick Access Panel
- Number of data points to show in input tables
- Maximum Number of Data Points per Graph
- Setting parameters for "button flashing" for curve fit buttons on Junction Property windows

### **User Option Defaults**

There are five buttons at the bottom of the User Options window. Impulse has built-in default parameters, units and settings which you can choose by clicking the Reset to AFT Impulse Defaults button. You can also develop your own settings, tailored to your project or industry, and have these used by default (instead of Impulse's defaults). To make your own default, first select the parameters, units and settings you would like to use then click the Save As New User Defaults button. Your settings will be saved and will be used each time any new project is initiated. If you make changes to the settings, and want to get back to your defaults, click the Load User Defaults button. The default settings are updated only when you click Set As New User Defaults.

If you have made changes which you don't want to keep, click the Cancel button. Click Save and Close to use the settings you have defined.

## **Related Topics**

#### Interface and User Options

Menus and Toolbars.	445
Unit System	
Workspace	
Parameters	
Files	
Waterhammer	

# **Unit System**

You can set the units you prefer to use in AFT Impulse in the Unit System section. Once selected as the preferred units, these units appear as the default units in all instances in which empty fields exist in the model input. Any model input existing prior to changing the Preferred Units will maintain the units used when the data was input, regardless of changes made to unit preferences. After saving your preferred units, a window appears asking if you would like the output parameters to be displayed in your preferred units. Choose Yes if you do want the output parameters to be displayed in the preferred units, or No if you want the output parameters to be displayed in the units previously used.

#### **Preferred Units**

To customize the units used by AFT Impulse, first select Preferred Units under the Unit System section in the User Options window under the Tools menu.

AFT Impulse allows you to specify certain units from a large selection to be displayed in the main interface.

The primary selection is the Unit System:

- US Only US units will be available
- Metric Only Metric units will be available
- Both with US Defaults All Units will be available, but US units will be chosen by default
- Both with Metric Defaults All Units will be available, but Metric units will be chosen by default

Additionally, a filter can be applied to limit the selection:

- All Units all units for the Unit System will be displayed
- Common Only only "common" units will be displayed
- Common Plus Selected Industries Units particular to certain industries can be included with the common units

If the selection has been limited to Common Only, there may units common for certain industries no longer present. The Additional Units for Industry section allows the user to append additional sets of units to the Common unit set. For example, barrels/day is a common unit in the petroleum industry but not many others. Checking the Petroleum box adds these units to the main interface.

Preferred Units allows fine grain control over what unit in the above selection is displayed as the default when defining model input. For example, it may be desired to have a particular parameter such as pipe diameter default to inches, while keeping other parameters metric. This area allows the user to define such defaults.

#### Show/Hide Unit Items

For additional control of the available units, select Show/Hide Unit Items under the Unit System section. From here, you can select which units for each Unit Family Type you would like to be available for the model input and output by checking the box next to each unit you would like to be used. Removing units that you do not wish to use as input or view as output can simplify your modeling and reduce errors associated with incorrect units.

#### **Edit Custom Unit Names**

A custom unit name can be assigned to display different names in the interface for units. For example "feet/min2" could be changed to display as "ft/min2."

To assign a custom unit name choose the appropriate Unit Type from the drop-down and enter the Custom Unit Name in the table.

To speed up the process of entering custom unit names the units can be exported to csv and re-imported as follows:

- 1. Click "Save Units to CSV" and save the file where it will be easy to locate
- 2. Open the CSV file in a spreadsheet editing software like Excel, and fill in the desired custom unit names in the Custom Name column
- 3. Save the CSV file
- 4. In the User Options window click "Load Units from CSV" and select the edited CSV file

**Note:** To use units with superscripts, make sure the csv file is saved with UTF-8 encoding. This can be done in Excel by choosing save as and selecting "CSV UTF-8" as the file type.

#### **Related Topics**

User Options.	524
Workspace	
Parameters	
Files	
Waterhammer	

## **Related Blogs**

AFT Responds to 2020 Customer Survey Feedback

# Workspace

In the <u>Workspace</u> section, you can change the symbols used, text content, and location of the text on the Workspace. Note that all display changes are made only for the user's convenience/preference and do

not affect the model calculations. Additionally, many display options available in the User Options window are also available in individual pipes and junctions.

#### Grid

A <u>traditional 2-D grid</u> or an <u>Isometric grid</u> can be enabled on the workspace for modeling convenience by choosing the appropriate Pipe Drawing Mode. The number of lines in the grid can be adjusted to create a grid that is fine, medium or coarse. The grid can be hidden or shown by checking or unchecking the Show Grid box accordingly. If the grid is shown, the grid line pattern can be solid or dashed. The pipes and junctions can also be snapped to the grid, which moves junctions and pipe end points to the closest intersection of grid lines.

<u>2D Orthogonal</u> drawing mode can be enabled in the drawing area. This provides automatic Workspace drawing guides in which vertices are automatically inserted into pipes to enforce drawing only along the horizontal and vertical. When junctions are moved with connected pipes, then pipes may also have vertices inserted to maintain orthogonality. The various pipe drawing modes can also be toggled on the <u>Arrange menu</u>.

## **Pipes**

The display of pipe lines, closed pipes, pipe endpoints, and pipe direction arrows can be adjusted according to your preferences here.

Pipe line thickness can be adjusted from 1 to 10 pixels by selecting the desired pixel value in the box next to Pipe Line Thickness (pixels). You may choose to show all pipes as having the same thickness, or you can vary the thickness with an increasing pipe diameter. If varying the thickness according to the pipe diameter, you can allow Impulse to vary the thickness in a gradual fashion with larger diameters shown as having increasingly larger thicknesses, or you can customize two diameters between which the thickness will vary. In the latter case, any pipes with diameters below this minimum value will have the pipe thickness of the minimum diameter pipe, and any pipes with diameters above this maximum value will have the pipe thickness of the maximum diameter pipe. To customize the pipe thickness variation, input the minimum and maximum diameter between which you wish the pipe thickness to vary, as well as the pipe thickness that will represent the minimum diameter pipe and the pipe thickness that will represent the maximum diameter pipe. The pipe thickness will vary in a linear fashion between the two diameters specified.

From the User Options window, you can select how you would like a closed pipe to be displayed in the workspace. The options include a solid line, dashed line, a dotted line, and dashed-dotted combinations.

When building a model, Impulse automatically adjusts pipe endpoints to the centers of junctions for user convenience. If you would like to disable this feature, uncheck the box next to Automatically Adjust Pipe Endpoints to Junction Centers in the Pipes window.

The display of flow direction arrows on the pipes can also be adjusted. Under the Pipe Direction Arrows section of the Pipes window, you can select the size of arrow you would like to be displayed as a percentage of the pipe thickness. Additionally, you can opt to not show a pipe direction arrow by checking the option Do Not Show Arrow.

**Note:** The pipe direction arrow is used as a reference direction for flow and does not change direction on the workspace if the calculated flow is in the opposite direction indicated by the arrow. Instead, the flow is reported as a negative flow in the output.

## **Junctions**

The junction icon style displayed on the Workspace can be chosen in Junctions underneath the Workspace section in the User Options window. The two available icon styles include classic icons and transparent icon. Classic icons are the icons used in earlier versions of Impulse ending at Version 4 in which each junction is surrounded by a box, and transparent icons are updated icons not surrounded by boxes.

You can also select the icon size and label location for junctions. To adjust the size, click on the box below Icon Size in the Junctions window and choose the percentage of the default size that you would like the junction icons to be sized. For the junction label location, you can select from any of the eight locations shown in the window by clicking on the selection circle that corresponds to the desired location.

**Note:** Junction and pipe labels can be moved individually on the Workspace by using the mouse to drag and drop the label according to your preferences.

The final option in the Junctions window of the User Options is to enable or disable a dotted outline around a closed junction. If this option is enabled, a dotted box will appear around the junction. If this option is disabled, no dotted box will appear.

#### Labels

Display settings for pipe and junction labels on the Workspace can be customized under Labels in the Workspace section of the User Options window. When a pipe or junction is inserted onto the Workspace, the next whole number available at the increment specified in this window is automatically assigned to the new pipe and/or junction. Impulse's default is to increment pipe and junction numbers by one. Therefore, the first pipe you place on the Workspace will automatically be labeled as Pipe 1 (P1 for brevity), the second will automatically be labeled P2, etc. Junctions are labeled in a similar fashion with a "J" in front of the number to indicate it is a junction. However, if you choose a different increment in the User Options window for pipes and/or junctions, the automatic numbering will increment pipes and/or junctions according to the specified number. You can renumber any pipe or junction individually as long as the number is not already used in any scenario of the model. If a number at the increment is already in use, Impulse will skip to the next available whole number. Pipe and Junction label numbers are limited to integers between 0 and 99,999.

**Note:** A unique label must exist for each pipe and junction on the Workspace. Therefore, there cannot be more than one P1 in the model, but a P1 and J1 can exist simultaneously because the leading letter is different.

Additionally in this section in the User Options window, you can select if you would like the pipe and/or junction numbers only to be displayed, if you would like the names only to be displayed, or if you would like both the name and number to be displayed. To choose which display option you would like, select the radio button next to the desired display option under Pipe/Junction Default Display.

**Note:** If you would like a pipe and/or junction display label type to vary from the default option selected in Labels in the User Options window, you may choose the display label type for individual pipes and junctions in the Optional tab of the individual pipe or junction properties window under Display on Workspace.

You can also choose whether the pipe and junction labels should be moveable at all times, or if they should only be moveable when the user is holding down the shift key. Select which option you prefer by clicking on the radio button next to your preference. Restricting the movement of labels can be especially helpful to users with complicated or dense models, as it is possible to inadvertently grab a label when attempting to reposition or select an icon on the Workspace.

#### **Colors and Fonts**

The Colors and Fonts window located under the Workspace section in the User Options window allows you to change the colors of the following parameters seen on the Workspace:

- Pipe and Junction Symbols
- Junction Numbers
- Pipe Numbers
- Pipes
- Selected Items
- Undefined Numbers
- Workspace Background Base Scenario
- Workspace Background Children
- Workspace Background of Grandchildren
- Workspace Background 3rd Generation
- Workspace Background 4th Generation +
- Grid

The currently selected color for each parameter is shown to the right of the parameter. To change the color for any parameter, either select the box containing the parameter's color and then click on the Set Color box under the list, double click on the box containing the color you would like to change, or click the "..." button next to the color of the parameter you would like to change. A color window pops up that allows you to choose from 48 basic colors, or to create a custom color by clicking anywhere in the color box and adjusting the slider at the right of the box to create the color of your choice. If you would like to save the custom color for use in other areas of the model, click on any empty box underneath Custom colors: and then click on the Add to Custom Colors box below the color box. When finished with selecting a color, click OK on the bottom left of the Color window.

If you would like the background color of the children and grandchildren scenarios to maintain the same color as the base scenario, click on the Set All Background Colors to Base Color button under the Parameter/Color list.

You may also choose to change the font of all junction and pipe names and numbers by clicking on the Change Font button to the right of the Font for Junction and Pipe Numbers on the Colors and Fonts box

in the Workspace section. A preview of the current font is given underneath the Font for Junction and Pipe Numbers title.

#### Other

Symbols representing pipe or junction special conditions and inflow or outflow are listed in the Other window under the Workspace section in the User Options window. These symbols can be changed by the user. To change a symbol, click on the box containing the symbol you want to change, and type in the new symbol.

If you choose to include a background picture in your model, you can adjust the picture size in this section, as well. To scale a background picture, enter a Scale Multiplier in the box underneath Background Picture Scaling.

## **Related Topics**

User Options	524
Unit System	
Parameters	
Files	
Waterhammer	

### **Parameters**

The Parameters section of the User Options window allows you to specify some default parameters and model input when a new pipe or junction is added to the Workspace. Changing any of the parameters in this window adjusts the specified default pipe and/or junction input parameters and/or values to simplify the modeling process and to prevent the user from having to enter repetitive data.

## **Pipes and Junctions**

Pipe and Junctions, located within the Parameters section of the User Options window, allows you to specify default pipe and junction input information.

Under the Default Pipe Data box in this window, you can enable or disable the option Use Most Recent Pipe Size Data. If you enable Use Most Recent Pipe Size Data, the pipe property windows of new pipes added to the Workspace will automatically contain pipe diameter, material, and friction information from the most recently entered pipe. This option avoids you having to re-enter that data in the case that several pipes require this same input. Disabling this feature leaves the information for each new pipe added to the Workspace as the default specified in the User Options window.

The Default Junction Elevation box allows you to select the default junction elevation for all new junctions added to the Workspace. If you select Unspecified in this box, the junction elevation field in the <u>Junction Properties window</u> remains empty until you specify each junction elevation individually. If you select Use Most Recent, the junction elevation of a new junction added to the Workspace is shown as the elevation of the most recently specified junction. If you select Specified, an elevation of your choice will automatically be input into each new junction added to the Workspace.

The Default Reservoir Pipe Specification box allows you to specify the default option selected for how the height at which a pipe connected to a reservoir is specified. Selecting Pipe Elevation requires you to input the pipe elevation with respect to the reference elevation. Therefore, if a pipe is located 100 feet (30.5 m) from the reference elevation, or elevation= 0 ft (0 m), then you would input 100 ft as the pipe elevation when Pipe Elevation is selected in the Reservoir Properties window. Selecting Pipe Depth requires you to input the pipe elevation with respect to the level of fluid in the tank. Here, if a pipe is located 10 feet from the top of the fluid level in the tank, you would input 10 ft. Note that the same results will be calculated regardless of whether you specify Pipe Elevation or Pipe Depth as long as the height of the pipe is defined at the same height with respect to the system in both cases.

The Default Control Valve Setpoint box allows you to specify if all new control valves should be set to Always Control (Never Fail) by default in the <u>Control Valve Properties window</u>. This setting can be useful as a troubleshooting tool to see how far your control valves were from being able to control in the system.

The Default Design Factors box allows you to add a default Design Factor to each pipe and/or junction shown in the list on the <u>Pipes</u> and <u>Junctions</u> window Optional tab. Setting a default design factor for pipes and junctions can be especially useful when applying safety factors on given equipment.

## **Parameter Type**

Parameter Types, located within the Parameters section of the User Options window, allows you to specify the flow rate type, head/pressure type, and/or efficiency/power type you would like as the default option wherever flow rate, head/pressure, and/or efficiency/power is defined in the model. The default flow rate type can be set to either mass flow or volumetric flow, the default head/pressure type can be set to either head or pressure, and the efficiency/power type can be set to either efficiency or power.

#### Related Topics

User Options	524
Unit System	
Workspace	
Files	
Waterhammer	

### **Files**

The Files section of the User Options window allows you to specify file locations for saving models, library folders, user settings, and model backup files. You can also customize the model backup file settings here.

#### **File Locations**

Under File Locations in the Files section of the User Options window, you have the option to select the default folder in which to save your model. If a default model folder is specified, this location will be the default location to save the model. To specify the default location, click Add below the Default Model Folder box and browse to the location you want to set as the default folder. Once you have selected the

folder, click OK. The location of the default model folder will then show in the Default Model Folder box. You can add more than one default folder, but only the folder selected in blue will be the active default folder.

To specify locations for Impulse to search for <u>library</u> files, click Add under the Library Search Locations box. Browse to the file location that contains the library, select the location, and click OK. You can add multiple folders to be searched. To add additional folders, repeat the process for each folder.

The User File consists of all saved settings and preferences. In order to backup these user settings in a \*.ini file, click Add under User File Backup Locations. Browse to the file location in which you would like to save these settings. Once you have selected the desired file location, click OK. Note that the User File can be saved in multiple locations. To add additional locations, repeat the process for each folder that you would like to save the settings.

## **Backup Settings**

A backup file is a copy of a previously saved version of your \*.imp file that can function as a complete, standalone model. These files are used as a safety measure to provide you with one or more previous versions of the model in the case that the current model is deleted or damaged.

To customize the number of backup files (i.e. the number of previously saved versions of the model) and the frequency that the model is saved, open the Backup Settings window, which is located under the Files section of the User Options window.

From the Backup Settings window, choose the total number of backup files you want to save by clicking on the dropdown box next to Number of Backup Files Created and specify the total number of files. After the model has been saved initially, subsequent instances of saving the model will create a new backup file each instance up to the limit specified in Backup Settings. Older backup files will be deleted to make room for newer backups.

The most recent backup file will always contain the file extension \*.bak001. The file extension of earlier versions is numbered in chronological order with earlier versions receiving larger numbers in the file extension. Therefore, given any model file, the backup file with a file extension of \*.bak002 will always contain the model file saved after (more recently than) the backup file containing the file extension of \*.bak003. This extension naming convention applies to any number of backup files.

If you want Impulse to automatically save the model file periodically when the file is open, tick the box next to Automatically Save Model and select the frequency in the dropdown box.

If you need to use a backup file as a standalone model, change the extension to .imp for the backup file, and open the file in Impulse.

You can opt to save no backup files by choosing "0" in the Number of Backup Files Created box.

## **Encoding**

The File Encoding option can be set to "Unicode" in order to use characters outside of the standard english keyboard such as diacritics, cyrillic, etc for text fields such as the pipe/junction name, notes, etc.

### **Related Topics**

## Interface and User Options

User Options	524
Unit System	
Workspace	
Parameters	
Waterhammer	

# Waterhammer

The Waterhammer section of the User Options window allows you to:

- Require a check of the Waterhammer Assistant before running models
- Specify how AFT Impulse handles the situation where transient data for a junction does not go to the end of the transient simulation. Impulse can either use the last data point in the table or extrapolate using the last two data points. Using the last data point is the default option.
- Define if transient cavitation should be based on stagnation (recommended) or static pressure
- Enable or disable the Variable G feature for use in the <u>Environmental Properties panel</u>. By default this option is disabled.

## **Related Topics**

User Options	524
Unit System	
Workspace	
Parameters	
Files	

# **File Import and Export**

This section focuses on the various file types that can be imported and exported from AFT Impulse. Topics included discuss importing piping layouts from various sources, importing and exporting between AFT products, and importing and exporting data with Excel.

#### **Contents**

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Importing and Exporting EPANET Files	. 542
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## Related Blogs

Meet the Import Piping Layout Wizard

Now it's Super Easy! Changing Input Data in AFT Models using Excel Change Data

That was EASY! Quickly Change Pipe and Junction Input Data into AFT models using Excel Change Data

# **Importing Piping Component Files**

AFT Impulse includes the ability to import Piping Component Files (.pcf), which can be generated by a wide range of software, and provide a quick way to get started with the hydraulic modeling portion of a project. Files can be imported into existing models.

Selecting File > Import Piping Layout From > Piping Component File (.pcf) brings up the Import Piping Layout Wizard in the Quick Access Panel, as shown below in Figure 1.

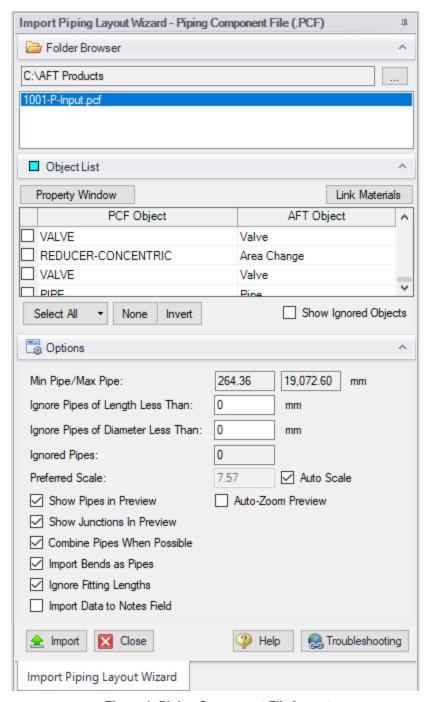


Figure 1: Piping Component File Import

The Import Piping Layout Wizard is organized into sections that help guide the import process:

• **Folder Browser -** After browsing to a folder, all .pcf files within the folder will be listed here. Simply clicking a file in the list will show a preview of the import in the <u>Workspace</u>. The location of the preview can be moved by dragging the icon in the upper-left of the selection area.

- Object List When a file is selected, the objects to be created will be listed here. Each individual object can be reassigned to a certain <u>Junction</u>, if the automatic assignment is not correct. For example, the originating software may have only had a "valve" while this could be a <u>Relief Valve</u> or a <u>Control Valve</u>. Changing the AFT Object type will change the preview in the Workspace. Right-clicking on an object shows a menu for converting object types.
  - Property Window This button opens an additional panel that shows the raw properties for the currently selected object.
  - Link Materials Opens the File Object Link window, where the Materials Codes from the pcf file can be associated with a pipe material, size, and type in the AFT Pipe Material library. The selection from the AFT Pipe Material library will overwrite any diameter information from the pcf file. Selections made for a pcf material will be applied to all pipes that reference that pcf material. Pipes associated with each material can be seen by clicking the arrow on the left expand the group (Figure 2).
  - Show Ignored Objects Certain types of objects are ignored on import these can be
    objects such as flanges, or additional file components such as materials or bolt specifications.

#### Options

- Min Pipe/Max Pipe Information fields on the length of the shortest pipe and longest pipe in the list of pipes to be imported.
- Ignore Pipes of Length Less Than Do not import pipes shorter than this amount.
- Ignore Pipes of Diameter Less Than Do not import pipes smaller than this diameter.
- Ignored Pipes How many pipes will be ignored based on the above settings. Ignoring
  pipes can be helpful in keeping a model clean and free of unnecessary components. For
  example, a pipe stress software may require many short pipe segments in between welds
  or flanges. However, these types of connections are almost always ignored for hydraulic
  analysis. By ignoring short pipes, the amount of "import clean up" required can be reduced.
- **Preferred Scale** The wizard will **Auto Scale** the import by default. If a different scale is desired, this option can be disabled and a custom scale entered.
- Show Pipes in Preview Display the pipes in the Workspace preview.
- Show Junctions in Preview Display the junctions in the Workspace preview.
- Combine Pipes When Possible It is required that all pipes in the Workspace be connected by two junctions. However, this is not a requirement in all software. Therefore, some .pcf files may be generated with several pipes "end to end." If the pipes were imported this way, either junctions would need to be added, or the pipes would need to be manually combined, before the model could be solved.
- Import Bends as Pipes Pipe bends can be considered as junctions or simply a visual change in direction of the pipe. This is identical to using <u>segments</u> to show piping layout. Note that these bends are visual only and have no losses associated with them to account for losses, either junctions or <u>fittings & losses</u> must be used. This option is helpful to reduce unnecessary model clutter.
- **Ignore Fitting Lengths** Neglects additional length added to pipes that accounts for the equivalent length of fittings and losses, and is not actually part of the physical pipe length.
- Import Data to Pipe or Junction Notes Field Add the raw data from the originating file to the Notes tab of the corresponding object.

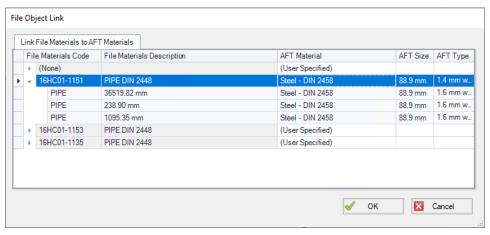


Figure 2: File Object Link window for Piping Component File Import

## **Related Topics**

File Import and Export	534
Importing GIS Shapefiles	
Importing Caesar II Netral Files.	
Importing and Exporting EPANET Files	
Importing and Exporting from Other AFT Products	
Importing From Excel	
Exporting to Excel	

### Related Blogs

Meet the Import Piping Layout Wizard

# **Importing GIS Shapefiles**

## Import GIS Shapefile

GIS Shapefiles that adhere to the ESRI standard can be imported into Impulse for ease of model creation. These files have the extension .shp, but there are two other supporting file types that need to be in the same folder as the .shp in order for the import to work correctly. These are .shx and .dbf file types. The option is located under File > Import Piping Layout From > GIS Shapefile (.shp). This opens the "Import Piping Layout Wizard" in the Quick Access Panel that allows the importing of one line .shp that is of pipes and multiple point .shp files for branches, valves, pumps, and reservoirs. Once the .shp files have been added to this window the object type, scaling, and mapping can be selected.

#### Type

Any .shp files that are of lines are automatically set to the object type of "Pipes". Only one .shp file containing lines can be imported at a time. Any .shp file that is of points can be set to Branches, Valves, Pumps, or Reservoirs.

## Scaling

Scaling only applies when no length is mapped to the AFT "length" field or when no length data exists in the shapefile. Scaling does not alter the Workpace layout or visual length of the pipe. It only adjusts the pipe length property that is calculated by the coordinates being imported from the shapefile.

The default scaling is 1 grid point to 1 foot. This can be adjusted by selecting the "..." button in the Scaling column. This button opens a new window in which a new scale is applied to the automatic calculation of the pipe length property. This window does not change the visual length of the pipe drawn on the workspace. This window also allows the viewing of the coordinates of specific points and parts of different shapes within the shapefile.

## Mapping

The Data Mapping window allows the user to select what data fields have relevant data for Impulse to import.

- Pipes can map:
  - Labels Names
  - Length Mapping this field will utilize included user shapefile data and override the automatic calculation of pipe length. The scaling window settings will have no effect when this field is mapped.
  - **Friction** Absolute Roughness, Relative Roughness, Hazen-Willams Factor, Explicit Friction Factor, Weymouth, and Panhandle friction models are available.
  - Inner Diameter
- Branches can map:
  - Labels Names
  - Elevation
- Pumps can map:
  - Labels Names
  - Elevation
  - Assigned Flow Imports as a Fixed Flowrate pump
- Reservoirs can map:

- Labels Names
- Elevation To the base of the reservoir
- **Liquid Elevation** Height from base to liquid surface elevation. Liquid elevation and elevation are summed and input as liquid surface elevation in the generate reservoir junctions.
- Valves can map:
  - Labels Names
  - Elevation

## Related Topics

File Import and Export	534
Importing Piping Component Files	
Importing Caesar II Netral Files	
Importing and Exporting EPANET Files	
Importing and Exporting from Other AFT Products	
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Exporting to Excel	

## **Related Blogs**

Meet the Import Piping Layout Wizard

# **Importing Caesar II Netral Files**

AFT Impulse includes the ability to import CAESAR II Neutral Files (.cii), providing a quick way to get started with the hydraulic modeling portion of a project. Files can be imported into existing models.

Selecting File > Import Piping Layout From > CAESAR II Neutral File (.cii) brings up the Import Piping Layout Wizard in the Quick Access Panel, as shown below in Figure 1.

The Import Piping Layout Wizard is organized into sections that help guide the import process:

- **Folder Browser -** After browsing to a folder, all .cii files within the folder will be listed here. Simply clicking a file in the list will show a preview of the import in the <u>Workspace</u>. The location of the preview can be moved by dragging the icon in the upper-left of the selection area.
- Object List When a file is selected, the objects to be created will be listed here. Each individual object can be reassigned to a certain <u>Junction</u>, if the automatic assignment is not correct. For example, the originating software may have only had a "valve" while this could be a <u>Relief Valve</u> or a <u>Control Valve</u>. Changing the AFT Object type will change the preview in the Workspace. Right-clicking on an object shows a menu for converting object types.
  - **Property Window** -This button opens an additional panel that shows the raw properties for the currently selected object.
  - **Link Materials** Opens the File Object Link window, where the pipes can be associated with a pipe material, size, and type in the AFT Pipe Material library. The selection from the

- AFT Pipe Material library will overwrite any diameter information from the CII file, and will be applied to all of the pipes.
- Show Ignored Objects Certain types of objects are ignored on import these can be
  objects such as flanges, or additional file components such as materials or bolt specifications.

#### Options

- Min Pipe/Max Pipe Information fields on the length of the shortest pipe and longest pipe in the list of pipes to be imported.
- Ignore Pipes of Length Less Than Do not import pipes shorter than this amount.
- Ignore Pipes of Diameter Less Than Do not import pipes smaller than this diameter.
- Ignored Pipes How many pipes will be ignored based on the above settings. Ignoring pipes can be helpful in keeping a model clean and free of unnecessary components. For example, a pipe stress software may require many short pipe segments in between welds or flanges. However, these types of connections are almost always ignored for hydraulic analysis. By ignoring short pipes, the amount of "import clean up" required can be reduced.
- **Preferred Scale** The wizard will **Auto Scale** the import by default. If a different scale is desired, this option can be disabled and a custom scale entered.
- Show Pipes in Preview Display the pipes in the Workspace preview.
- Show Junctions in Preview Display the junctions in the Workspace preview.
- Show Labels In Preview Show the corresponding label from the .cii file in the Workspace preview. This is only shown in the preview and will not be imported into the model itself.
- Combine Pipes When Possible It is required that all pipes in the Workspace be connected by two junctions. However, this is not a requirement in all software. Therefore, some cii files may be generated with several pipes "end to end." If the pipes were imported this way, either junctions would need to be added, or the pipes would need to be manually combined, before the model could be solved.
- Import Bends as Pipes Pipe bends can be considered as junctions or simply a visual change in direction of the pipe. This is identical to using <u>segments</u> to show piping layout.
   Note that these bends are visual only and have no losses associated with them to account for losses, either junctions or <u>fittings & losses</u> must be used. This option is helpful to reduce unnecessary model clutter.
- **Ignore Fitting Lengths** Neglects additional length added to pipes that accounts for the equivalent length of fittings and losses, and is not actually part of the physical pipe length.
- Import Data to Pipe or Junction Notes Field Add the raw data from the originating file to the Notes tab of the corresponding object.

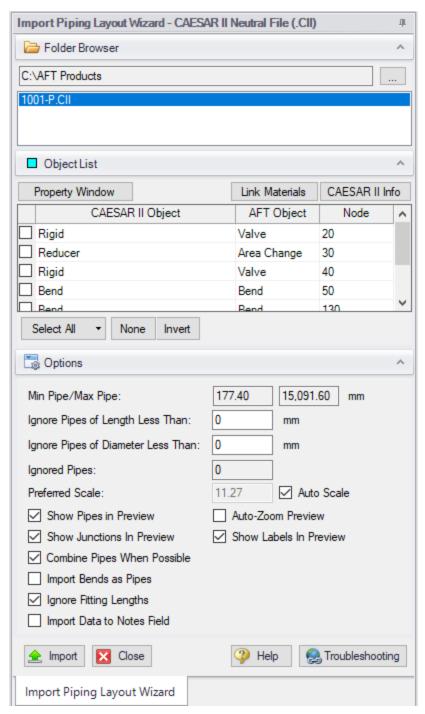


Figure 1: CAESAR II Neutral File Import

#### **Related Topics**

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H 1 I	$\boldsymbol{\rho}$	Import and Export	<b>~</b> 4	•/
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### **Related Blogs**

Meet the Import Piping Layout Wizard

# **Importing and Exporting EPANET Files**

AFT Impulse includes the ability to import and export EPANET Files (\*.INP). EPANET is public domain modeling software developed by the US Environmental Protection Agency. Many different applications support the file format, so it can therefore provide a quick way to get started with the hydraulic modeling portion of a project.

Selecting File > Import Piping Layout From > EPANET File (.inp) brings up the Import Piping Layout Wizard in the Quick Access Panel, as shown below in Figure 1. Note that importing from EPANET requires that the Workspace be empty.

Selecting File > Export Piping Layout To > EPANET File (.inp) brings up the EPANET Export window, as shown below in Figure 2.

The Import Piping Layout Wizard is organized into sections that help guide the import process:

- Folder Browser After browsing to a folder, all .inp files within the folder will be listed here. Simply clicking a file in the list will show a preview of the import in the Workspace. The location of the preview can be moved by dragging the icon in the upper-left of the selection area.
- Object List When a file is selected, the objects to be created will be listed here. Each individual object can be reassigned to a certain <u>Junction</u>, if the automatic assignment is not correct. For example, the originating software may have only had a "valve" while this could be a <u>Relief Valve</u> or a <u>Control Valve</u>. Changing the AFT Object type will change the preview in the Workspace. Clicking on an object in the workspace highlights it in the wizard.
  - Property Window This button opens an additional panel that shows the raw properties for the currently selected object.
  - Link Materials Opens the File Object Link window, where the pipes can be associated with a pipe material, size, and type in the AFT Pipe Material library. The selection from the AFT Pipe Material library will overwrite any diameter information from the EPANET file, and will be applied to all of the pipes.

#### Options

- Min Pipe/Max Pipe Information fields on the length of the shortest pipe and longest pipe in the list of pipes to be imported.
- Ignore Pipes of Length Less Than Do not import pipes shorter than this amount.
- Ignore Pipes of Diameter Less Than Do not import pipes smaller than this diameter.

- Ignored Pipes How many pipes will be ignored based on the above settings. Ignoring pipes can be helpful in keeping a model clean and free of unnecessary components. For example, a pipe stress software may require many short pipe segments in between welds or flanges. However, these types of connections are almost always ignored for hydraulic analysis. By ignoring short pipes, the amount of "import clean up" required can be reduced.
- Preferred Scale The wizard will Auto Scale the import by default. If a different scale is
  desired, this option can be disabled and a custom scale entered.
- Show Pipes in Preview Display the pipes in the Workspace preview.
- Show Junctions in Preview Display the junctions in the Workspace preview.
- Import Data to Notes Field Add the raw data from the originating file to the Notes tab of the corresponding object.
- **Auto-Zoom Preview** This option can be enabled to automatically zoom out so that the whole model can be seen in the workspace, which can be convenient for large systems.

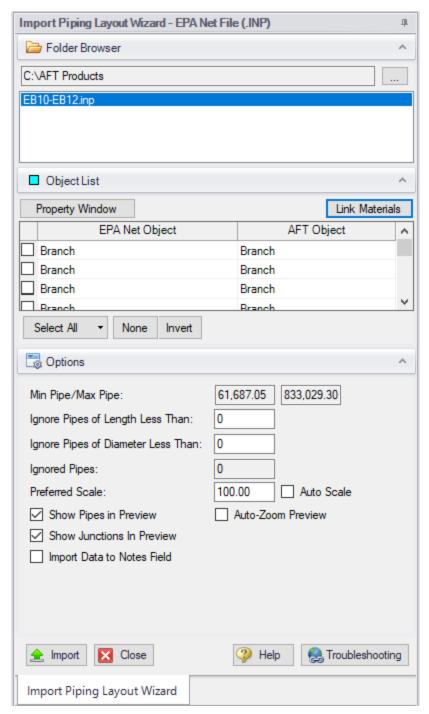


Figure 1: Import Piping Layout Wizard for EPANET files

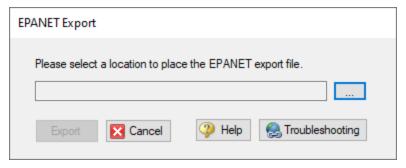


Figure 2: EPANET Export Dialog

### **Related Topics**

File Import and Export	534
Importing Piping Component Files	
Importing GIS Shapefiles	
Importing Caesar II Netral Files	
Importing and Exporting from Other AFT Products	
Importing From Excel	
Exporting to Excel	

## **Related Blogs**

Meet the Import Piping Layout Wizard

# **Importing and Exporting from Other AFT Products**

Models made in other AFT products such as AFT Fathom can be opened directly in AFT Impulse and vice versa. This can be a useful starting point when it is desired to perform additional analysis on a model that has already been built in another AFT product, such as if it is desired to perform transient analysis for a model originally built in Fathom.

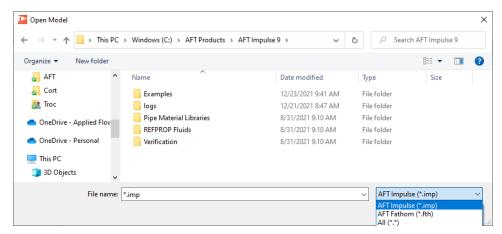
To convert a model from one AFT product to another just browse to the model you would like to convert and open it in the software you are converting the model to. This can be done by changing the file extension selected, as is shown below in Figure 1. Note that though AFT Arrow and AFT xStream are not explicitly listed, models from Arrow and xStream can also be converted by selecting "All" and browsing to the model file.

When the model is opened in AFT Impulse a backup copy of the original model will be created from which the original model can be restored if needed. See the <u>Backup Settings</u> explanation for more information on backup files.

The conversion process will automatically change junction types not included in AFT Impulse to either a General Component or Branch junction. In addition, Impulse will provide the option to merge junctions with static losses into the connected pipes using the <u>Combining Pipes</u> feature. Combining pipes when a

model is imported to Impulse typically results in a small decrease in accuracy for a large decrease in run time, as is discussed here.

Be aware that some features available for use in other AFT products are not available for use in AFT Impulse. If a junction is defined using a feature not available in AFT Impulse, the non-applicable information will be removed, and the user may be required to input additional information to fully define the model. It is advised to fully review the model after import.



>Figure 1: File extensions options for Open File window

# **Related Topics**

File Import and Export	534
Importing Piping Component Files	534
Importing GIS Shapefiles	
Importing Caesar II Netral Files	
Importing and Exporting EPANET Files	
Importing From Excel	551
Exporting to Excel	

# **Exporting to Excel**

AFT Impulse includes a powerful ability to export any <u>Output</u> data to any specific cell(s) in an Excel spreadsheet. Specific values from the model can be exported, as well as columns, rows, or entire output tables as defined in <u>Output Control</u>. These items are controlled with the Excel Export Manager, available from the File menu.

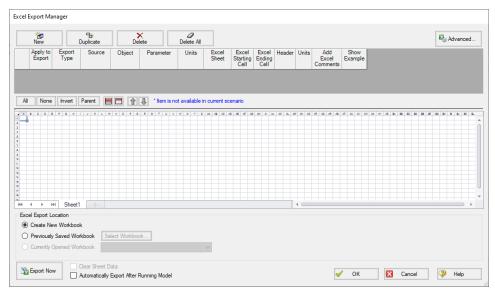


Figure 1: The Excel Export Manager

### Adding Items to the Excel Export Manager

Data from the Output can be added to the Excel Export by clicking New, or by selecting an existing item and clicking Duplicate. Items can also be created directly from the Output Window by right-clicking on a cell or header.

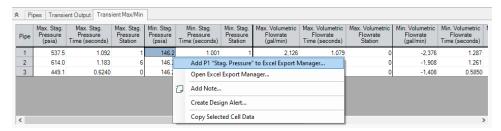


Figure 2: Adding items directly from the Output

Each row in the Excel Export Manager corresponds to a cell, column, row, or table of data to be added to the spreadsheet. Each column helps define what data will be transferred where. The grid below the entries shows a preview of where the data will be added to help prevent intersecting data by showing where there are overlapping regions. Note that graph items can vary in size and do not show a complete region here.

- Apply to Export Items can be optionally included or excluded from the export.
- Export Type What type of data is being exported. This affects other settings, and will affect how
  much room is required on the target Excel sheet.

- Single Value The value of a single parameter for a single pipe or junction object.
- Column Values of a single parameter for all of the displayed objects.
- Row Values of all displayed parameters for a single object.
- Table Values of all displayed parameters for all displayed objects.
- Graph The graph points from a specified Graph List Item.
- Other Additional information not available in a standard Output table, such as Fluid definition, Model Title, or Scenario Names.
- Source Where the data is coming from.
  - Pipe From the steady-state Pipe section of the output.
  - Junction From the Junction section of the output.
  - **General Output Summary** From one of the available output Summary sections. For example, if there is a pump junction in the model, Pump Summary is available.
  - Transient Max/Min From the Transient Max/Min tab in the Pipes section of the output.
  - Forces -
  - Graph From a specified Graph List Item.
- Object The object in particular that is desired. If Column or Table are selected for Export Type, this selection will be fixed to ALL.
- **Parameter** The parameter in particular that is desired. If Row, Table or Graph are selected for Export Type, this selection will be fixed to ALL.
- **Units** The units of the exported value. This is available only for Single Value and Column Export Types. Some parameters do not have units and this will display N/A.
- **Excel Sheet** Which Excel Sheet to export to. This value can be edited by the user if it is desired to export to a named sheet this can be entered here.
- Excel Starting Cell The upper-left cell to export the data to.
- Excel Ending Cell The automatically calculated lower-right cell of the data, which depends on the Export Type, export options, and the number of parameters or objects in the model. It is important to recognize that the Excel Starting Cells can be defined in a way that data gets overwritten. The Ending Cell column is a handy reference to help avoid this.
- **Header** Optionally export the name of the Parameter(s) related to the item.
- Units Optionally export the name of the Unit(s) related to the item.
- Add Excel Comments Optionally adds an Excel comment to the value cell that contains the Parameter name and unit.
- Show Example Displays an example of how the exported cells will appear.

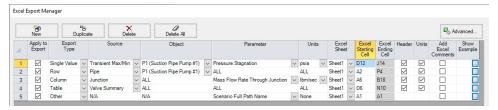


Figure 3: Example Export



Figure 4: Result of the above example. Color added for emphasis.

#### **Excel Export Location**

After all of the desired data has been added to the Excel Export Manager, the next step is to actually export the data. There are three options available for the export:

- Create New Workbook A new Excel Workbook will be opened with the exported data.
- Previously Saved Workbook Browse to a Workbook saved to file. The Workbook will be
  opened and the modifications made to the sheets as specified.
- Currently Opened Workbook Select a Workbook that is currently open in Excel. The already open Workbook will be modified.

**Note:** The Excel Export Manager **does not** save Excel files for non-batch run exports. Any changes made need to be manually saved by the user in Excel.

There are two options available for exporting:

- Clear Sheet Data All of the existing data on the sheets specified in the Excel Sheet column will be cleared. This is especially useful for setting up a new export when many changes are being made.
- Automatically Export After Running Model After the model is run, the Export will be carried out automatically, per the settings defined by the user in the Excel Export Manager.

#### **Advanced Options**

Items can be added directly from the Output instead of adding custom items with the New button. There are two behavioral options that can be modified for this action:

- Open Excel Export Manager If enabled, the Excel Export Manager will be opened every time an item is added from the Output. This is useful for double checking the
- For Existing Items -
  - Add New Item The item selected will be added to the Excel Export Manager even if it already exists.

- **Select Existing** If the item already exists, do not add a duplicate item and instead select the existing item.
- Ask If the item already exists, prompt the user on the action to take.
- Create an Export Guide When exporting, an Export Guide can optionally be included in the
  export. The Export Guide contains information about the model and the generation of the export,
  to help keep the connection between the data and the model clear for future reference.

### **Exporting Data From Multiple Scenarios**

The Excel Export Manager can be employed with Batch Runs with a couple of important distinctions.

First, if multiple sheets are specified in the Excel Export Manager, the only way to export multiple scenarios is to export **every scenario to its own Workbook**. To keep data from multiple scenarios in one Workbook, there can only be one sheet specified in the Excel Export Manager.

Second, the Excel File will be saved after each scenario. In normal single-scenario exports the file is never saved, but in batch mode it is required.

In the Batch Run tool, users are also able to use Excel Export without having to run the scenarios again. Note that if any of the scenarios in the Batch Run do not have output, the batch Export Only will not export any data for that scenario, as it will not run those scenarios to get output.

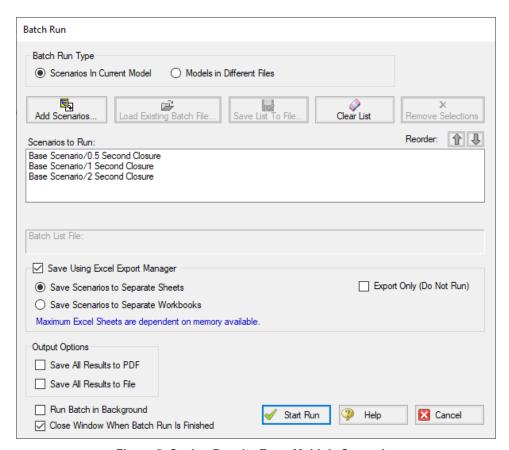


Figure 5: Saving Results From Multiple Scenarios

## **Related Topics**

SSL in Output	613
Exporting Force Data	
File Import and Export	
Importing Piping Component Files.	
Importing GIS Shapefiles	
Importing Caesar II Netral Files	
Importing and Exporting EPANET Files	
Importing and Exporting from Other AFT Products	
Importing From Excel	

### **Related Blogs**

**Quick Guide to Custom Output** 

Paint a Clear Picture Faster Than Ever with AFT's New Excel Export Manager

# **Importing From Excel**

A Microsoft Excel spreadsheet can be used to make changes to objects in an AFT Impulse model. The values in the Excel file are located in specific locations as described in the Setting Up Excel section.

### **Setting Up Excel**

When reading an Excel file, AFT Impulse will search for a worksheet named **AFT Transfer**. There can be other worksheets in the workbook but Impulse will only look for a sheet with this name. The file structure looks like the following:

The changes are entered on a worksheet named "AFT Transfer". There can be other worksheets in the workbook but Impulse will only look for a sheet with this name. The first data is entered in cell B2. Column A and row 1 are not read and are available for user comments. The file structure looks like the following:

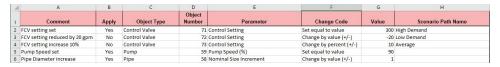


Figure 1: Sample AFT Transfer Excel Sheet

Row 1 and column A are not read by AFT Impulse - these cells can have any value in them, though it is recommended to enter the values above for the header row.

Each column has certain accepted values, which can depend on the values in neighboring columns.

**Note:** A template spreadsheet containing validation rules for the required layout is included in the AFT Impulse installation, or can be downloaded <a href="https://example.com/here">here</a>. By default the file path is: C:\AFT Product-s\AFT Impulse\AFT Impulse Excel Import Workbook.xlsx.

## **Apply Column**

This column accepts Yes or No. Only changes marked as Yes will be imported into the model.

## **Object Type**

This column must be a junction name or Pipe. Valid choices can be seen below in Table 1.

## **Object Number**

This corresponds to the junction or pipe number of the object being changed.

#### **Parameter**

The specific parameter to be changed. These parameters vary based on the Object Name selected. Each parameter has a type (C/S/I) associated with it, as is explained in the next section.

Table 1 - Object Types, Associated Parameters, and Change Codes

Pipe	Area Change	Assigned	Assigned	Bend
S Additional K	<b>S</b> Design Factor	Flow	Pressure	<b>S</b> Design Factor
Factor	<b>S</b> Initial Guess Pressure	<b>S</b> Design Factor	S Design Factor S Elevation	<b>S</b> Initial Guess Pressure
<b>S</b> Design Factor - Pipe	S Inlet Elev-	<b>S</b> Elevation	C Junction	S Inlet Elev-
Fittings & Losses	ation	<b>S</b> Flow Rate	Name	ation
<b>S</b> Design Factor - Pipe	<b>C</b> Junction Name	<b>S</b> Flow Temperature	<b>S</b> Pressure	<b>C</b> Junction Name
Friction	S Outlet Elev-	S Initial Guess		S Loss Model
<b>S</b> ID Reduction (Scaling)	ation S User Spe-	Pressure  C Junction		<b>S</b> Outlet Elevation
<b>S</b> Initial Flow Guess	cified K	Name I Special Condi-		I Special Condition
S Inner Dia- meter (for unspecified, cylindirical pipes)		tion		<b>S</b> User Specified K
<b>S</b> Length				
S Modulus of Elasticity (for unspecified, cylindrical pipes)				
I Nominal Size Increment				
C Nominal Size Set (must match text in Pipe Property Window)				
C Nominal Type Set (must match text in Pipe Property Window)				
<b>C</b> Pipe Name				

S Poisson Ratio S Roughness Value I Special Condition S User Specified Wavespeed S Wall Thickness (for unspecified, cylindrical pipes) Branch S Design	Check Valve S Deceleration	Control Valve	Dead End S Initial Guess	General Component
Factor S Initial Guess	Calculation Interval (Estim- ated Fluid Velo-	S Design Factor	Pressure  S Elevation	S Design Factor S Initial Guess
S Initial Guess Pressure S Inlet Elevation C Junction Name S Outlet Elevation S Source/Sink Flow	ated Fluid Velocity)  S Delta Pressure/Head to Reopen (User Specified)  S Design Factor  S Disk/Plug Area (Force Balance)  S Disk/Plug Submerged Weight (Force Balance)  S Disk Distance to CG (Force	Factor S Initial Guess Pressure S Inlet Elevation C Junction Name S Loss When Fully Open S Outlet Elevation S Setpoint I Special Condition	S Elevation C Junction Name	S Initial Guess Pressure S Inlet Elevation C Junction Name S K Factor S Outlet Elevation I Special Condition
	Balance)  S Disk Inertia (Force Balance)  S Forward Velocity to Close Valve (User Specified)			

	•= "0			
	<b>S</b> Full Open Loss Value			
	<b>S</b> Initial Guess Pressure			
	<b>S</b> Inlet Elevation			
	<b>C</b> Junction Name			
	S Min Velocity Required to Fully Open (Vo) (Estimated Fluid Velocity)			
	<b>S</b> Outlet Elevation			
	<b>S</b> Plug Max Travel Length (Force Balance)			
	I Special Condition			
	<b>S</b> Spring Constant (Force Balance)			
	<b>S</b> Spring Force with Valve Closed (Force Balance, Trans- lating)			
	S Spring Torque with Valve Closed (Force Balance, Spring)			
Gas Accu-	Liquid Accu-	Orifice	Pump	Relief Valve
mulator S Design	mulator S Elasticity	<b>S</b> Area/Dia- meter	S Control Set- point	<b>S</b> Blowdown Pressure
Factor	<b>S</b> Elevation	<b>S</b> Design	<b>S</b> Delta Pressure	<b>S</b> Design Factor
<b>S</b> Initial Gas	<b>S</b> Initial Guess	Factor	to Re-Open	<b>S</b> Exit Pres-
Volume	Pressure	<b>S</b> Exit Pressure	Combined Check Valve	sure/Head
<b>S</b> Initial Guess				

Pressure S Junction Elevation C Junction Name S Maximum Gas Volume S Minimum Gas Volume S Polytropic Constant in Transient S Precharge Gas Pressure S Precharge Gas Temperature S Precharge Gas Volume I Special Condition S Tank Diameter S Tank Height S Tank Length S Tank Volume	S Initial Volume C Junction Name I Special Condition	S Initial Guess Pressure S Inlet Elevation C Junction Name S Loss Value S Outlet Elevation	S Design Factor S Fixed Speed (%) S Forward Velocity to Close Combined Check Valve S Initial Guess Pressure S Inlet Elevation C Junction Name I Number of Heads (positive displacement) S Operating Speed (positive displacement) S Outlet Elevation S Rated Pump Speed (rpm) I Special Condition S Steady/Average Flow Rate (positive displacement) S Submerged Suction Pres-	S Initial Guess Pressure S Initial Elevation C Junction Name S Loss Value S Outlet Elevation S Remote High Pressure S Remote Low Pressure I Special Condition
			Suction Pressure S Trimmed Impeller Ratio as Percent	
Reservoir S Cross-sectional Area S Design Factor	Screen S Design Factor S Initial Guess Pressure	Spray Discharge S Design Factor S Discharge	Surge Tank S Cross-Sectional Area S Initial Guess Pressure	Tee or Wye S Design Factor S Initial Guess Pressure

C Junction Name S Liquid Surface Elevation S Liquid Surface Pressure I Surface Elevation Type S Tank Bottom Elevation	S Inlet Elevation C Junction Name S K Factor S Outlet Elevation	Flow Area S Elevation S Exit Pressure S Initial Guess Pressure C Junction Name S Loss Value I Number of Holes I Special Condition	C Junction Name I Special Condition S Surface Pressure	S Elevation C Junction Name
Turbine S Design Factor S Initial Guess Pressure S Inlet Elevation C Junction Name S Outlet Elevation I Special Condition	Air Valve S Inlet Cracking Pressure S Gas External Pressure S Initial Gas Mass In System S Intermediate Orifice Activation Value S Elevation S Initial Guess Pressure C Junction Name S Outlet Elevation S Full Open Orifice CdA Inflow S Full Open Orifice CdA Outflow S Full Open Orifice CdA Intermediate	Valve S Design Factor S Exit Pressure S Initial Guess Pressure S Inlet Elevation C Junction Name S Open Percentage S Outlet Elevation I Special Condition	Venturi S Design Factor S Initial Guess Pressure S Inlet Elevation C Junction Name S Loss Value S Outlet Elevation	Volume Balance S Initial Guess Pressure S Elevation C Junction Name

	Outflow		
	I Special Condition		
Weir			
<b>S</b> Channel Width			
S Downstream Bottom Elev- ation			
S Downstream Cross-Sec- tional Area			
<b>S</b> Initial Guess Pressure			
S Inlet Elev- ation			
C Junction Name			
S Notch Width			
<b>S</b> Outlet Elevation			
I Special Condition			
<b>S</b> Surface Pressure			
S Upstream Bottom Elev- ation			
S Upstream Cross-Sec- tional Area			
S Height of Weir			
I Weir Type			

# **Change Code**

Each Parameter has restrictions on how it can be changed. All of the Parameters are decimal numbers, integers, or strings.

Table 2: Valid Change Codes for each type of Parameter

Decimal Number (S)	Integer Number (I)	String (C)
Set equal to value	Set equal to value	Set equal to value
Change by value (+/-)	Change by value (+/-)	Add string to list
Change by percent (+/-)		Delete string from list

## Value

The actual value to change the Parameter to or by.

For special conditions there are specific values assigned to each special condition option, as are listed in the table below.

Table 3: Values used to import special conditions

Junction	Special Condi- tion	Valu- e
Assigned	None	0
Flow	Closed	1
Check	None	0
Valve	Closed	1
	Open	2
Control	None	0
Valve	Closed	1
	Fully Open - No Con- trol	2
Gas Accu-	None	0
mulator	Ignore Accu- mulator	5
General	None	0
Com- ponent	Closed	1
Liquid	None	0
Accu- mulator	Ignore Accu- mulator	5
Pump	None	0
	Pump Off No Flow	1
	Pump Off With Flow Through	2
Relief	None	0
Valve	Failed Open	2

Junction	Special Condi- tion	Valu- e
	Ignore Relief Valve	5
Surge	None	0
Tank	Ignore Surge Tank	5
Spray Dis-	None	0
charge	Closed	1
Turbine	None	0
	Closed	1
Air Valve	None	0
	Ignore Air Valve	5
Valve	None	0
	Closed	1
Weir	None	0
	Ignore Weir	5

#### **Scenario Path Name**

The Scenario that the changes are intended to apply to. If no scenario is present, the changes will be applied to the current scenario.

It is important that the Scenario name is uniquely qualified - if there are multiple scenarios with the same name, the full Scenario Path Name can be used. Scenario Path Names can easily be copied from AFT Impulse by right-clicking the scenario name and selecting "Copy Scenario Path Name."

## Importing the File

When the sheet has been completely filled out, it can be imported from File -> Import Excel Change Data. When importing the data, the Object Change Log will appear, listing the changes that were made and any errors that occurred during the import.

Table 4: Excel Importing Error Messages

Error	Description
Scenario name is not unique in the model (use full scenario path name)	There are multiple scenarios with this name. Use the fully qualified path name (e.g. Base Scenario\US Unit-s\Pump A).
Invalid change type	The Change Code is not valid for the Parameter. For example, trying to change a string type with Change by Value (+/-).
Invalid parameter ID	The parameter given does not match the object type (e.g. Length for a junction).
Invalid parameter value	The value cannot be changed because the value is not valie. For example, a pump speed cannot be negative.
Object not found	A pipe or junction with the given ID was not found.
Parameter conflict	The value cannot be changed because it conflicts with another setting. For example, the loss value cannot be set when the junction is using a resistance curve.
Scenario not found in the model	No scenario by the given name was found in the model.

## Interface and User Options

**Note:** In order for the junction to accept the changes, some fields must already contain data. For example, if the control setpoint for a control valve is being changed, there must already be a setpoint and units entered into the control valve junction object. This is to ensure that the correct set of units are being used. These values can be set using <a href="Global Edit">Global Edit</a> to an arbitrary value before the changes are made from Excel.

# **Related Topics**

File Import and Export	534
Importing Piping Component Files	
Importing GIS Shapefiles	
Importing Caesar II Netral Files	
Importing and Exporting EPANET Files	
Importing and Exporting from Other AFT Products	
Exporting to Excel	

## **Related Blogs**

Now it's Super Easy! Changing Input Data in AFT Models using Excel Change Data

That was EASY! Quickly Change Pipe and Junction Input Data into AFT models using Excel Change
Data

# **Design Alerts**

Design Alerts are a powerful feature that can help speed up the modeling process and help verify that the model is behaving as expected. The creation of a Design Alert does not constrain or affect the operation of the model in any way. However, it automatically creates an output alert any time the design limit is violated. One common use case might be defining a maximum allowable pressure for the pipes in the model. While the output can be reviewed manually for these violations, this quickly becomes tedious as the model grows in size. Creating a Design Alert instead allows the engineer to spend less time reviewing output tables as any violation will be immediately identified.

The Design Alert Manager allows the user to create or modify Design Alerts. It can be accessed from the Tools Menu or in the Design Alerts tab in pipe and junction properties windows.

Design Alerts can also be created <u>directly from the output</u>, or can be <u>imported/exported</u> for use in other models.

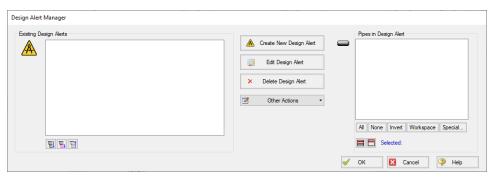


Figure 1: Design Alert Manager

## **Creating and Applying Design Alerts**

Click Create New Design Alert to add a new Design Alert to the model. The Design Alert Manager expands to allow the creation of the new alert.

A Name, Object Type, and at least one Parameter are required. Depending on the Object Type, a different selection of Parameters is available, as shown below. To add a Parameter:

- 1. Select the desired parameter
- 2. Select whether this is the maximum or minimum allowable value
- 3. Enter the value with the appropriate units (if applicable)
- 4. Click Add to List.

Several Parameter limits can be added to one Design Alert. For example, an alert can be created that requires a pressure within a range by adding both the maximum and minimum pressure limits.

To update a Parameter, simply create it again and click Add to List - the old value will be replaced with the new one.

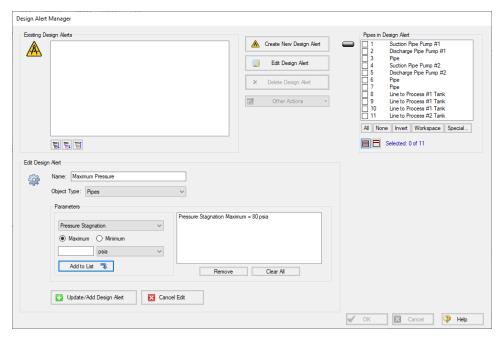


Figure 2: Creating a Design Alert

Pipes	General Junctions	Pumps	Valves	Forces
EGL	Gradeline Energy Inlet (EGL)	Head Rise	Cv	Maximum Absolute Force
HGL	Gradeline Energy Outlet (EGL)	Mass Flow Rate	Flow Area	Maximum Negative Force
Mass Flow Rate	Gradeline Hydraulic Inlet (HGL)	NPSHA	Head Loss	Maximum Positive Force
Pressure Gradient Stag. Total	Gradeline Hydraulic Outlet (HGL)	Percent of BEP	К	
Pressure Stagnation	Pressure Loss Stagnation Total	Power Overall	Kv	
Pressure Static	Pressure Loss Static Total	Pressure Discharge Stagnation	Mass Flow Rate	
Vapor Pressure Margin	Pressure Stagnation Inlet	Pressure Discharge Static	Open Percentage	
Velocity	Pressure Stagnation Outlet	Pressure Rise Stagnation	Pressure Drop Stagnation	
Volumetric Flow Rate	Pressure Static Inlet	Pressure Suction Stagnation	Pressure Inlet Static	
	Pressure Static Outlet	Pressure Suction Static	Pressure Outlet Static	
		Speed	Volumetric Flow Rate	
		Volumetric Flow Rate		

Figure 3: Available Design Alerts

At this point, the Design Alert still has not be created. To finalize it, click "Update/Add Design Alert."

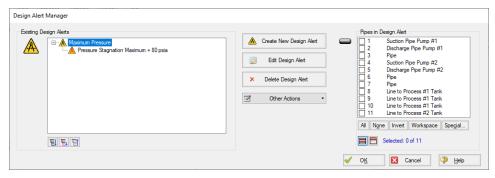


Figure 4: An Existing Design Alert

The Design Alert now exists, but has not yet been applied to any objects in the model. To include objects in the model, select them in the pane on the right.

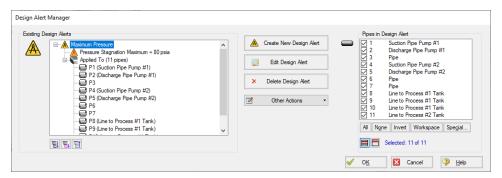


Figure 5: Fully Defined Design Alert

Note that the application of Design Alerts can also be managed for individual objects in their Properties Window's Design Alerts tab.

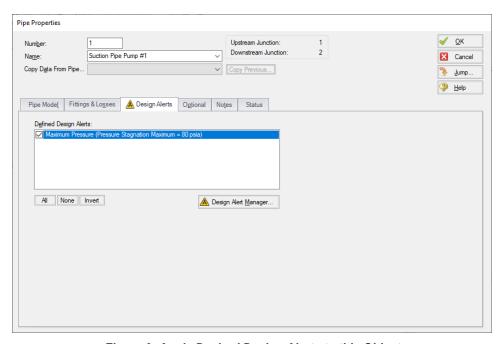


Figure 6: Apply Desired Design Alerts to this Object

When running the model, the selected object's output values will be checked against the limits that have been defined. If any of the Design Alerts are violated, the user will receive a message on the Design Alert tab and the violating parameters will be highlighted in the <u>output</u> tables.

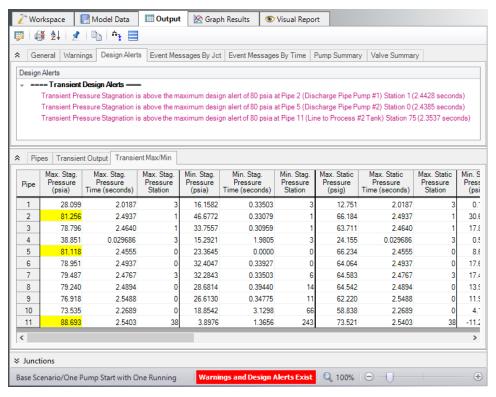


Figure 7: Design Alert Violations in Output

Design Alerts can be cross-plotted in the <u>Graph Results window</u> vs. the actual results. One good example where this is useful is for cross-plots of maximum and minimum allowed operating pressures.

Design alerts are visible in every scenario in a model, but can be turned off or on for specific scenarios. When creating a design alert for the first time it will be active in that scenario and all its child scenarios. For more information about scenarios, please read the Scenario Manager topic.

### Related Topics

Design Alerts From Output	567
Design Alert Importing And Exporting	569
Output Window.	

## **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

# **Design Alerts From Output**

Right-clicking on a cell in the Output Window brings up a context menu. One of these options is Create Design Alert...

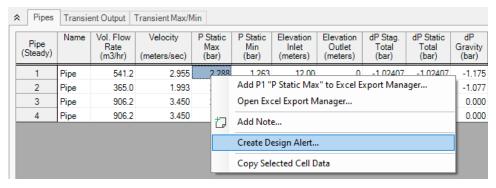


Figure 1: Output Context Menu

Create Design Alert automatically defines a Design Alert based on the selected value and quantity:

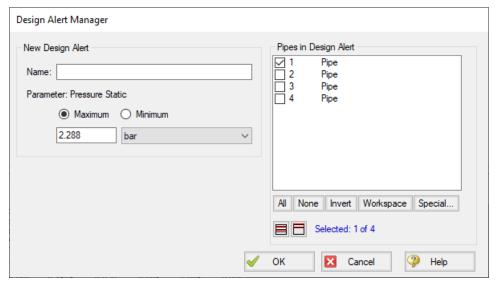


Figure 2: Automatically defined Design Alert

The Design Alert needs to have a name defined to be added. The specific value of the alert can be modified, and whether it is a maximum or minimum can be selected. The associated object is automatically selected as part of the Design Alert, but this is not required and additional objects can be selected now.

After the Design Alert has been created it can be further modified in the Design Alert Manager.

## **Related Topics**

Design Alerts	564
Design Alert Importing And Exporting	
Output Window	484

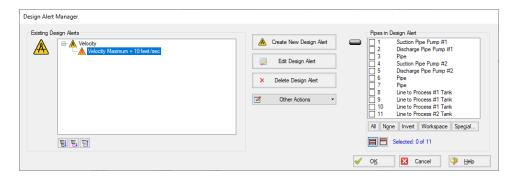
# **Design Alert Importing And Exporting**

Design Alerts can be saved to a text file to be imported into other model files. This allows the user to quickly load commonly used design alerts into multiple model files.

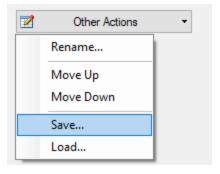
## **Export a Design Alert**

To export a Design Alert:

1. Fully <u>define a Design Alert</u> for any parameter in the Design Alert Manager. For this example, we are using a velocity design alert.

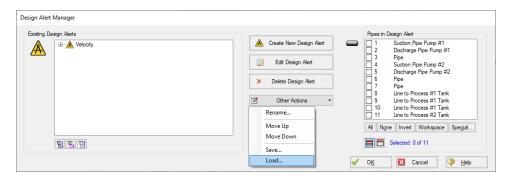


2. From the Other Actions menu, select Save, then save the file with a descriptive name.



# Import a Design Alert

- 1. Open the Design Alert Manager from the Tools menu.
- 2. From the Other Actions menu, select Load, then browse to the saved design alert file.



3. The Design Alert should now be added to the Existing Design Alerts list, and can be applied to objects in the model.

# **Related Topics**

Design Alerts	564
Design Alerts From Output	567
Output Window.	484

# **Scenario Manager Overview**

Scenario Manager (in the Quick Access Panel) is a powerful tool for managing variations of a model, referred to as scenarios. It lets you to quickly test the same model with selected differences (such as pump size, pipe diameter, system location, units, etc.) to find the system which works best. The Scenario Manager allows you to:

- · Create, name, and organize scenarios
- Select the scenario to appear in the Workspace (the 'current' scenario)
- Delete, copy, and rename scenarios
- Duplicate scenarios and save them as separate models
- Review the source of a scenario's properties
- Pass changes from a scenario to its variants
- See what scenarios have output by automatically changing the text color to blue if they have output

All scenarios are saved within the model file.

#### Scenario

A variant case of a model that is created in the Scenario Manager.

#### **Base Scenario**

The Base Scenario is the root scenario at the top of the scenario tree. As the highest level ancestor, It does not inherit from any other scenario. A new scenario can be inserted above the base scenario, at which point the new scenario would behave as the base scenario, and the original base scenario would behave as a child scenario. "Base Scenario" is the default name given in a new, single scenario model.

## The Scenario Manager

Illustrated in Figure 1, the top of the Scenario Manager displays the scenario tree, showing the names of the currently defined scenarios, their relationship to other scenarios, and which is the current Workspace scenario (the current scenario is identified both as the scenario with a green check mark next to it and in AFT Impulse's <u>Status Bar</u>). At the bottom, there is a place where you can record notes related to that scenario (propagates to children).

Those attributes whose value comes from a different scenario are linked, while those values coming from the selected scenario are not linked. Linked attributes will inherit changes made in the same object and attribute of the linked ancestor. This inheritance will occur over as many generations as the link exists.

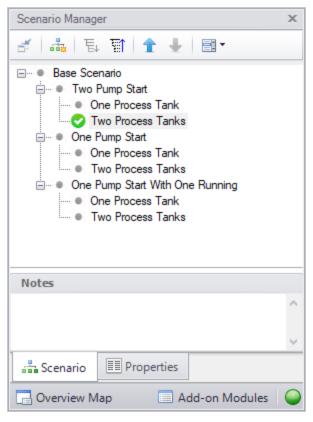


Figure 1: Scenario Manager on Quick Access Panel

# **Related Topics**

Creating, Organizing, and Editing Scenarios.	572
Scenario Inheritance	575
Running Models in Batch Mode	579
Open Model Using Last Scenario	
Scenario Comparison Tool Overview	580

#### **Related Examples**

Ammonia Transfer with Cavitation 802

# Creating, Organizing, and Editing Scenarios

Scenarios are referred to as either a parent or child, plus the <u>Base Scenario</u>, which may be thought of as the root scenario. Upon opening a new model file, only a Base Scenario will be present. To create a new scenario below the Base Scenario, right-click the Base Scenario and select Create Child.

Any scenario can be made current by double-clicking on it.

Figure 1 illustrates a model with a Base Scenario with three children: "Two Pump Start", "One Pump Start", and "One Pump Start with One Running". Each of these have two children: "One Process Tank" and "Two Process Tanks", representing the different operating cases where the process fluid could be fed to either one or two storage tanks.

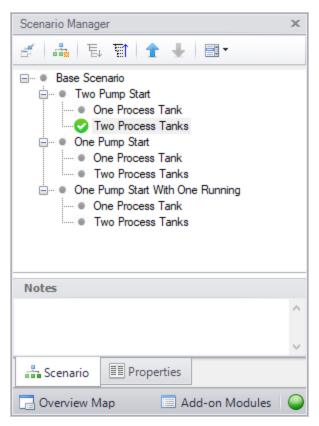


Figure 1: Scenario Manager Window

The "Two Pump Start", "One Pump Start", and "One Pump Start with One Running" scenarios were created by first selecting the Base Scenario and clicking 'Create Child'. Each of the "One Process Tank" and "Two Process Tanks" scenarios were created by choosing 'Create Child' for each of the three different pump configuration scenarios.

**Note:** Alternatively, one could have made the "Two Pump Start" scenario current and created the "One Process Tank" and "Two Process Tanks" scenarios below it. Then, with "Two Pump Start" still selected, select 'Clone With Children' twice, then rename the new clones "One Pump Start" and "One Pump Start with One Running".

The "One Process Tank" and "Two Process Tanks" scenarios may be thought of as grand children of the Base Scenario. This concept of scenario ancestry is helpful in keeping track of the differences and similarities between scenarios discussed later.

A box with a plus sign next to a scenario indicates it may be expanded to reveal children scenarios while a box with a minus sign indicates the level is fully expanded with all children scenarios shown, if any. No box indicates there are no children. Levels may be expanded by clicking on the plus sign and condensed by clicking on the minus sign.

Right-clicking a scenario provides the following choices:

- Create Child with No Output create child scenarios without results saving duplication and load time
- Rename renames the selected scenario
- Delete Scenario deletes the selected scenario
- Delete All Children -deletes all children of the selected scenario
- Clone Without Children creates a copy of the selected scenario at the same level (a sibling). Cloning a scenario prompts the user for a name for the new scenario
- Clone With Children creates a copy of the selected along with its children. Cloning a scenario prompts the user for a name for the new scenario
- Insert Scenario Above Selected... creates a new scenario where the selected scenario is and shifts the selected scenario and its children down a level. This can be used to create a new base scenario. If this is done the user will be prompted to rename the previous base scenario.
- **Promote -** raises a scenario one level, i.e. from a child to a sibling, active only for scenarios more than one level below the base scenario
- Copy/Save Scenario Names
  - Copy Scenario Path Name copy the fully-qualified name of the scenario to the Windows clipboard ("Base Scenario/Case 1/Child 3")
  - Copy Scenario Path Name With File Name copy the fully-qualified scenario name along with the model name ("Model.fth :: Base Scenario/Case 1/Child 3")
  - Save Scenario Names Only to File... copy all scenario names on separate lines, with indents to show child/parent relations
  - Save Full Scenario Paths to File... copy all scenario names on separate lines, with the full path name used for each scenario
- Save Scenario to File Without Children saves the selected to scenario to a separate file without its children
- Save Scenario to File With Children saves the selected scenario and its children to a separate file
- Compare to Active Scenario compares all parameters for all objects between the selected scenario and active scenario and displays the Comparison Grid showing the results
- Scenario Comparison Tool opens the <u>Scenario Comparison tool</u> to create a custom scenario comparison

**Note:** It is important to remember that AFT Impulse's Edit menu Undo does not apply to Scenario Manager operations. To undo a Rename scenario operation, you can rename the scenario again to the old name. To undo a Clone or Save Scenario operation, you can delete the clone or file created. Once a scenario is deleted or promoted, there is no way to un-delete or un-promote the scenario.

## **Viewing Scenario Differences**

A scenario's data and that for all of its direct ancestors can be viewed in the <u>Model Data Window</u>. This functionality can be enabled in the Model Data Control window.

### **Fast Scenario Changes**

AFT Impulse remembers the most recent scenario you had open, and allows you to quickly change back to that scenario by using the Last Scenario feature. Last Scenario is found on the View menu and Toolbar.

### **Related Topics**

Scenario Manager Overview	571
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Scenario Comparison Tool Overview	

# **Modifying Individual Scenarios**

When first created, a scenario is identical to its parent. To modify or run a scenario, it must first be made in the current Workspace scenario by selecting it within the Scenario Manager window, then clicking on the Load As Current Scenario button. (The name of the current scenario is displayed in both the Scenario Manager window and in AFT Impulse's <a href="Status Bar">Status Bar</a>.) Once a scenario is the current scenario, changes may be made to differentiate it from its parent using any of AFT Impulse's editing tools and functions. When an attribute is changed within a scenario it breaks the link for this attribute. Subsequent changes in the scenario's ancestors will no longer affect this attribute.

Properties of a scenario that may differ from its ancestors include:

- Presence and location of objects one may add or delete pipes and junctions within a scenario and the workspace locations may vary from scenario to scenario
- Pipe and junction properties all values set in the Properties windows
- Fluid properties fluid selected, temperature of fluid, viscosity model, system data
- Steady Solution Control solution method, tolerances, relaxation
- Output Control Output window content and formatting
- Transient Control The transient settings can be varied between scenarios
- Library Manager The connected library content can be varied between scenarios
- Visual Report Control Visual Report content and color maps

Model Data Control and User Options apply to all scenarios.

## Scenario Inheritance

Scenario Manager will pass changes made in a scenario to linked attributes of its descendants, allowing multiple scenarios to be modified in one operation and maintain similarity between scenarios where desired.

Any attribute whose value is the same as that of the scenario's parent is linked to the parent. In turn, if the parent's attribute value is the same as that of its parent, then the child's attribute is linked to its grand-parent. This ancestral linking of attributes can exist across any number of generations. A change made to a scenario will be passed downward to its children, grandchildren, etc., as far as the link exists. Changes are NOT passed upward from child to parent.

Once an attribute is <u>changed within a scenario</u>, the link is broken to that individual attribute. Subsequent changes in the scenario's ancestors, parent, grandparent, etc., will no longer affect that attribute, but all other attributes within the scenario will remain linked. The <u>Model Data window</u> with Scenarios enabled shows how the data changes between scenarios.

## Scenario Logic Examples

For many users, it is easiest to grasp Scenario Manager when it is explained how the coding logic is actually implemented. **Blank fields for children, grandchildren, etc., mean to look to the parent for the data**. The Base Scenario never has blank fields (Table 1). Data only passes downwards, never upwards.

Table 1: Blank fields for Child #1 and Grandchild #1 mean that the data is to come from the parent. If the Base scenario data is changed, all descendants are changed.

	Diameter	Length
Base	3	25
Child #1		_
Grandchild #1	-	. <del></del>

If a child scenario does not have a blank field, then data for that property is initiated at that scenario level (see Table 2).

Table 2: Child #1 does not have a blank field, so its Diameter would be 2, not 3, as would Grandchild #1.

	Diameter	Length
Base	3	25
Child #1	2	-2
Grandchild #1		(550 × s

If a scenario is changed, and its child has different data, then the change will not pass downwards (see Table 3).

Table 3: Changing the Base Scenario Diameter from 3 to 6 would not impact Child #1 or any descendants in that line. Changing the Length from 25 to 40 would also change the length in Child #1, Grandchild #1, and any descendants of Grandchild #1.

	Diameter	Length
Base	3	25
Child #1	2	
Grandchild #1	9 <del></del>	10770



9	Diameter	Length
Base	6	40
Child #1	2	
Grandchild #1		

If a child scenario has data that is different than the parent, its children cannot relink to the parent (see Table 4).

Table 4: Even if the Grandchild #1 has the same Diameter as the Base, it is not linked to the Base because it and its parent are not blank.

	Diameter	Length
Base	3	25
Child #1	2	
Grandchild #1	3	.TT0 = 0

If a child scenario's data, which was previously changed and is thus different from the parent, is changed back to the same vale as the parent, the inheritance link is re-established (see Table 5). Its descendant's link is also re-established.

Table 5: If the Diameter in Child #1 is changed to be the same as the Base, it will be "blanked out" the next time the scenario is loaded and the link re-established. And so will Grandchild #1, if it's Diameter is also the same.

	Diameter	Length
Base	3	25
Child #1	3	
Grandchild #1	3	10770



	Diameter	Length
Base	3	25
Child #1		
Grandchild #1		

Table 6 shows data for two pipe properties across three scenarios. The data that would be used when each scenario is loaded is as follows:

- Base scenario
  - Diameter = 3
  - Length = 25
  - Changes to Diameter will not pass downwards
  - Changes to Length will affect only Child #1.
- Child #1 scenario
  - Diameter = 2
  - Length = 25
  - Changes to Base Diameter will not affect Diameter
  - Changes to Base Length will affect Length
- Grandchild #1 scenario
  - Diameter = 2
  - Length = 15
  - Changes to Base Diameter will not affect Diameter
  - Changes to Child #1 Diameter will affect Diameter
  - Changes to Base Length or Child #1 Length will not affect Length

Table 6: Input data for these properties explained in the text.

	Diameter	Length
Base	3	25
Child #1	2	_
Grandchild #1		15

## Re-Establishing Broken Scenario Links

A link may be re-established by returning the attribute to the same value as that of its parent. This can be done manually by entering the value or selecting the Copy Data From Pipe list and selecting the Parent Pipe Data option. Within other data windows, it is done by selecting the Same As Parent option in Analysis Setup, Output Control, Library Manager or Visual Report Control.

Since links are identified by comparing attribute values of pipes or junctions with the same Workspace ID number, renumbering a scenario will break the links of all pipes and junctions renumbered. Since numbers must be unique, once a link has been broken by renumbering, it may not be re-established.

## **Related Topics**

Scenario	Manager Overview	571
Creating	, Organizing, and Editing Scenarios	572

Running Models in Batch Mode	579
Open Model Using Last Scenario	580
Scenario Comparison Tool Overview	580

## **Running Models in Batch Mode**

AFT Impulse <u>scenarios</u> or models can be run in batch mode, a feature that is especially useful for running a group of scenarios or models during lunch or overnight.

To run models in batch mode, follow these steps:

- Click "Start Batch Run" on the File menu.
- 2. Select the Batch Run Type. This is where you select if you want to run scenarios from the current model or different model files. If the current model does not have any scenarios, then only the second option will be available.
- 3. If the Batch Run Type is "Scenarios in Current Model", then choose the Add Scenarios button and select the scenarios you wish to run.
- 4. If the Batch Run Type is "Models from Different Files", then the models can be selected individually using the "Add Model Files" button, or loaded from a Batch File (by Choosing the "Load Existing Batch File" button). A Batch File is a text file listing all models you would like to run. At any time, a selected model file can be removed by clicking the "Remove Selections". The current list of models can be saved to a Batch File for use in the future by clicking the "Save List to File" button.
- 5. Use the Output Options in the lower left to save the output data to a file and/or send it to a printer or Adobe PDF file. All reports will use the specified font.
- 6. Alternatively, the option can be chosen to Save Using Excel Export Manager by either saving to separate sheets, or saving the scenarios to separate workbooks. The Excel Export option can only be chosen if the batch run type is for Scenarios in Current Model. Additionally, the desired output must first be configured in the <a href="Excel Export Manager">Excel Export Manager</a> under the File menu for any data to be exported.
- 7. Check the box to Run Batch in Background if you wish for all selected scenarios to run without showing the Solution Progress window. AFT Impulse will run the simulations in the background and will not interrupt any work being done in other programs.
- 8. Click the Start Run button to begin the batch run.

AFT Impulse then opens each scenario or model file in sequence, automatically runs each scenario/model that has a completed <u>Analysis Setup window</u>, and sends results to the specified destination. All pertinent information that is generated during the batch run (such as error messages) are automatically displayed when the final scenario/model is finished. Output files generated from each scenario or model run is automatically saved before moving to the next run.

The entire batch run can be canceled at any time by clicking the Cancel button in the <u>Solution Progress</u> <u>window</u>. Output from scenarios that have already been run is still retained when the Batch Run is canceled.

**Note:** You can plot output from multiple scenarios using Multi-Scenario Graphs.

### **Related Topics**

#### Scenario Manager Overview

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Creating, Organizing, and Editing Scenarios	
Scenario Inheritance	575
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## **Open Model Using Last Scenario**

When the model is saved, the current <u>scenario</u> is remembered, and by default, reloaded when the model is opened again. Your preference of whether to always open the model to the most recent scenario or to the base scenario can be specified in the User Options window.

## **Related Topics**

Scenario Manager Overview	571
Creating, Organizing, and Editing Scenarios	
Scenario Inheritance	
Running Models in Batch Mode	
Scenario Comparison Tool Overview.	

## **Scenario Comparison Tool Overview**

Scenario Comparison Tool (accessed via the Tools menu) is a powerful tool that allows users to compare model parameters between scenarios in a given model. It lets users quickly identify differences between two or more scenarios without needing to search through the model data for each scenario or inspect each element of the model. This tool can be especially powerful for users reviewing others' models, or for users returning to models after a period of time. It can also be powerful for troubleshooting purposes. The Scenario Comparison Tool lets you:

- Compare any two or more scenarios
- Compare selected Pipes and Junctions between selected scenarios
- Compare selected Pipe and Junction parameters between selected scenarios
- Compare selected General Properties between selected scenarios

## **Related Topics**

Accessing Scenario Comparison Tool	581
Modify Comparison	582
Scenario Comparison Grid	

#### Related Blogs

Five Fantastic New Features for Fast Fluid Transients: Impulse 8

New Feature Highlight - Scenario Comparison Tool

## **Accessing Scenario Comparison Tool**

The Scenario Comparison tool can be accessed from the Scenario Manager, the Workspace, and the Tools menu.

## From the Scenario Manager

To set up a comparison from the Scenario Manager, first <u>select</u> the pipes and junctions to compare in the workspace. Then, select the desired scenario to compare the current scenario to in the Scenario Manager. Note the current scenario is indicated by the green check-mark symbol. Right-click the desired scenario, and select Compare Selected Scenarios.... This will bring users to the Scenario Comparison window and display a grid of the differences between the selected objects in the two scenarios.

To modify the comparison use the Modify Comparison button at the bottom of the window.

## From the Workspace

From the workspace, users can quickly select desired pipes and junctions in the scenario and compare them to those found in any other scenario.

First, select the desired pipe(s) and/or junction(s) in the workspace. Then, right-click the Workspace, choose Compare Scenarios, and select the desired comparison. This will bring users to the Scenario Comparison window and display a <u>grid</u> of the differences between the selected objects in the two scenarios.

To modify the comparison use the Modify Comparison button at the bottom of the window.

#### From the Tools Menu

From the <u>Tools</u> menu, there are multiple options to generate the Scenario Comparison Report.

A comparison grid can be directly generated by selecting the desired objects to compare in the Workspace, then selecting the scenarios to be compared from the Compare Scenarios menu option.

Alternatively, the Scenario Comparison Tool menu option can be selected to build a custom scenario comparison by directly selecting the scenarios, objects, and parameters to be included in the comparison. See Modify Comparison for more information on the available options.

Click the Show Comparison button at the bottom of the window to view the comparison. To make additional changes, use the Modify Comparison button at the bottom of the window.

## Related Topics

Scenario Comparison Tool Overview	580
Modify Comparison	582
Scenario Comparison Grid	583

### **Related Blogs**

New Feature Highlight - Scenario Comparison Tool

## **Modify Comparison**

Several Options are available to customize the <u>Scenario Comparison Grid</u>. These options are available from the Modify Comparison button at the bottom of the scenario comparison report, or by selecting Scenario Comparison Tool from the Tools menu. The Modify Comparison window is shown in Figure 1 below.

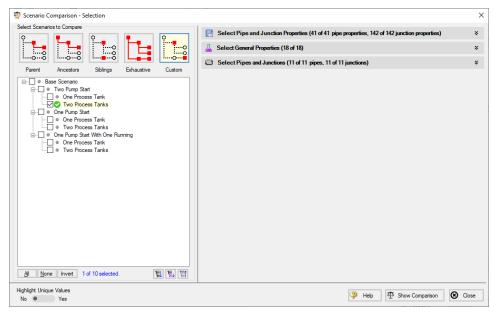


Figure 1: Scenario Comparison window options to Modify Comparison

#### **Select Scenarios to Compare**

The Scenario Comparison Tool has four pre-set templates for comparing scenarios, plus the ability to set up a custom comparison. These are:

- Parent: This template compares the current scenario with that scenario's parent.
- Ancestors: This template compares the current scenario with all of that scenario's direct ancestors. This setting would be similar to the comparison available in the Model Data window, though it does provide a more comprehensive comparison.
- Siblings: This template compares the current scenario with all of that scenario's siblings.
- Exhaustive: This template compares all of the scenarios in the model with each other.
- Custom: This option allows users to compare any two or more scenarios throughout the model.

## **Select Pipe and Junction Properties**

This section sets what parameters will be compared such as length, diameter, roughness, etc.

Users can choose to compare a set of specified properties, or all pipe and junction properties by selecting the desired properties under Select Pipe and Junction Properties. Only properties selected in this section will be considered when the comparison is run.

A helpful option to filter the parameters to be displayed in the comparison is to display the parameters shown in the Model Data window. This can simplify the comparison, but might hide some differences between scenarios. Use the <u>Model Data Control</u> window to further define what parameters are shown with this option.

### **Select General Properties**

This section sets what General Properties will be compared such as fluid properties, tolerances, cavitation models, pipe sectioning, etc.

Users can choose to compare all or a select set of general properties for the scenarios including options that are located in the <u>Steady Solution Control</u>, <u>Fluid Properties</u>, <u>Pipe Sectioning</u>, and <u>Transient Control</u> groups of the Analysis Setup window.

## **Select Pipes and Junctions**

This section sets which pipes and junctions will be compared for the model.

Users can choose to compare all objects in the model, or a selected set of pipes and junctions. Users can manually select the desired objects, select those highlighted in the workspace, or use the <u>Select Special</u> tool to select desired groups or other sets of objects.

#### **Related Topics**

Scenario Comparison Tool Overview	580
Accessing Scenario Comparison Tool	581
Scenario Comparison Grid	583

#### Related Blogs

New Feature Highlight - Scenario Comparison Tool

# **Scenario Comparison Grid**

Choosing the Compare Selected Scenarios menu item from the right-click or Tools menu will bring the user directly to the Scenario Comparison Grid based on any selected Workspace objects and scenarios.

The settings for the scenario comparison can be seen/modified by clicking Modify Comparison at the bottom of the window.

The tabular data from the report can be copied to and pasted to a separate file or worksheet using the Copy button at the bottom of the window.

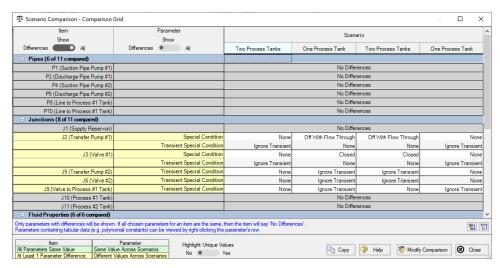


Figure 1: Default Scenario Comparison Report view

## **Filtering Options**

When a large comparison is run, typically many of the objects/parameters in the model will be unchanged across scenarios, which may result in a large number of items with no differences. To help condense the Scenario Comparison Grid, several toggles are available at the top of the Item and Parameter columns which allow the user to show/hide rows in the report. Switching the toggle to All will show all items or parameters being compared. If the toggle is set to differences, then only Items/Parameters that have a different value in at least one scenario will be shown. Thus, if both toggles are set to All, then all parameters will be displayed for all items. If both toggles are set to Differences, then only items that have parameters with different values will be shown, and only the parameters that differ will be displayed.

#### **Color Coding**

The cells in the Item and Parameter columns will be colored either yellow or green to indicate whether that item/parameter has differences between the scenarios being compared. Yellow indicates differences, while green indicates that no differences exist. Parameters will be colored yellow if the value of that parameter is different in at least one scenario that is being compared. Items will be colored yellow if at least one parameter that is being compared for that item has a different value in one or more scenarios.

The Highlight Unique Values toggle is used to color the values to visually link identical values. All values under the currently active scenario will remain grey, while values that have differences will be colored This is powerful to quickly see differences when more than two scenarios are being compared. If two

scenarios have the same value for a parameter, the values will have the same shading. See Figure 2 below for an example.

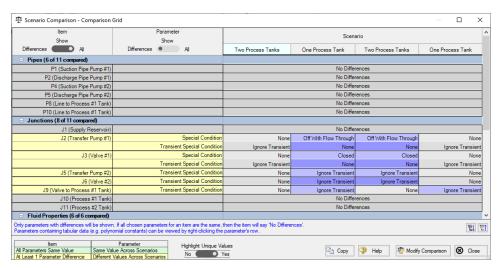


Figure 2: Scenario comparison showing differences only. Each unique value is highlighted with a different color to indicate which scenarios have differences from the currently active scenario, which is the first Two Process Tanks scenario for this example.

### **Related Topics**

Scenario Comparison Tool Overview	580
Accessing Scenario Comparison Tool	581
Modify Comparison	

## **Related Blogs**

New Feature Highlight - Scenario Comparison Tool

## **Add-on Modules**

AFT Impulse has two optional add-on modules which extend its modeling capabilities into other areas. The modules allow pulsation frequency and settling slurry modeling. The Modules panel withing the Modules group in Analysis Setup allows you to activate and enable either of the AFT Impulse add-on modules. An additional license to the base AFT Impulse license is required to use a module. These modules include:

- <u>PFA (Pulsation Frequency Analysis)</u> Helps identify and avoid resonant frequencies in systems, especially in those caused by positive displacement pumps.
- <u>SSL (Settling Slurries)</u> Models the effects of pumping fluids containing settling solids using the Wilson/GIW method.

## **Related Topics**

Modules Group	112
Modules Panel	113

# **PFA - Pulsation Frequency Analysis**

#### What is the PFA Module?

(<u>PFA Module Only</u>) Steady state pressure and flow dynamics, henceforth referred to simply as "pulsation", is a common problem in PD pump systems, which can cause high vibration, fatigue failures, frequent maintenance outages, and flow uniformity or product quality problems.

The PFA module helps engineers identify and avoid resonant frequencies in systems, especially in those caused by positive displacement pumps. Problems can arise when the frequencies that are excited by pulsation are at or near the acoustic resonant frequencies of a fluid system. The module is used to calculate the acoustic resonance frequencies that could damage system equipment.

#### How Does the PFA Module Work?

The Pulsation Frequency Analysis (PFA) module is used to determine resonant frequencies that could damage system equipment by calculating the acoustic resonance.

The general steps of pulsation analysis involve the following:

- 1. The piping and process equipment system is first modeled.
- 2. A pulse is generated to determine excitation frequencies, then a Low Pass Filter is applied to the pulse in order to determine the forcing function. This forcing function is then placed in the transient data of the junction at which the pulse is applied.
- 3. The model is run with the forcing function to generate the Excitation Frequency Analysis graph, and the user selects frequencies for analysis from the graph. If the pulsation source is specified to

be a PD pump, the PFA module calculates the PD pump speeds (RPM) that will excite the chosen frequencies, and a table of PD pump speeds that abide by the specifications in the <a href="PulsationSetup">Pulsation Setup group</a> in Analysis Setup will be populated.

- 4. The pump speeds of interest to be analyzed are selected by the user, and the PFA module automatically generates read-only child scenarios that model the pump operating at the selected speeds.
- 5. The system can be modified accordingly and reanalyzed if desired.

The PFA module will also provide a warning in the Output if the maximum peak-to-peak pressure limit has been exceeded at any location in the system, according to the <u>API-674 standard</u>.

### **Using the PFA Module**

The user has the option of activating or not activating the PFA module when AFT Impulse first loads. After AFT Impulse is loaded, the PFA module can be activated or deactivated for use from the Modules panel in the Analysis Setup window or the Tools menu. Whether or not PFA is activated impacts the Analysis Setup window, Analysis menu, Output window, and Graph Results window as discussed in the Modules panel topic.

If the PFA module is active, the user can still run models without pulsation. This is selected under Pulsation Frequency Analysis on the Analysis menu. Hence there are three possibilities for the PFA module.

- PFA is not active
- PFA is active and pulsation is disabled
- PFA is active and pulsation frequency analysis is performed

#### **Related Topics**

Pulse Setup Panel	178
PD Pump Settings Panel	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Pump RPM Evaluation	587
PFA Module Glossary	
PD Pulsation Study - PFA	
API 674 Evaluation	

### **Related Examples**

PD Pulsation Study - PFA	992
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## **PFA Pump RPM Evaluation**

The various pump speeds that excite frequencies of interest selected by the user are automatically calculated. These speeds are displayed in the Pump RPM Evaluation Panel labeled "Excitation

Frequencies and Pump Speeds" that will appear in the Quick Access Panel when the Graph Results window is active and frequencies of interest have been specified. Instructions to evaluate excitation frequencies using AFT Impulse PFA are available when clicking on the question mark icon in the Pump RPM Evaluation Panel. The corresponding pump speeds that will excite the frequencies being evaluated are displayed on this panel, and speeds of interest can be selected automatically to create child scenarios using those pump speeds. Figure 1 below shows the location of the Pump RPM Evaluation Panel that allows you to specify pump speeds you would like to evaluate after generating an Excitation Frequency Analysis graph.

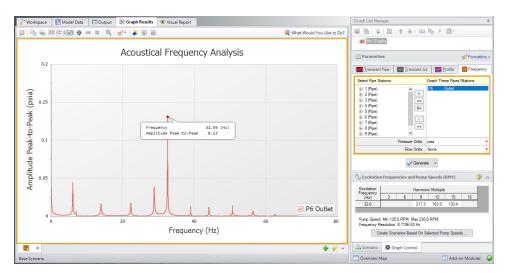


Figure 1: The Graph Results window with the Quick Access Panel and the Pump RPM Evaluation Panel

Note that the Frequency vs. Magnitude graph can also be displayed with the magnitude on a logarithmic scale. To change this graph to display the magnitude on a logarithmic axis, right-click on either axis and check the box under Logarithmic.

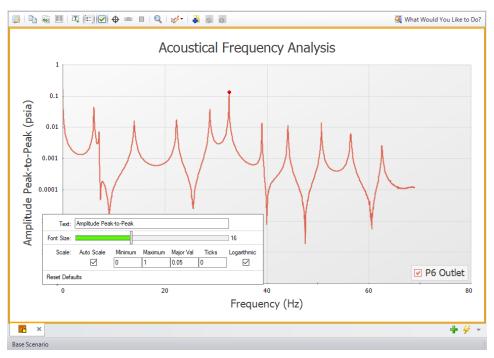


Figure 2: The Magnitude vs. Frequency Graph with the magnitude on the y-axis displayed on a logarithmic scale

After the steps needed to generate an Excitation Frequency Analysis graph have been taken, you can analyze frequencies of interest. Large peaks on Excitation Frequency graphs correspond to natural acoustic frequencies of the system. The numerical "hammer" provided by the initial pulse has helped to identify the response of the system. By clicking and dragging from one side to the other over particularly high peaks and releasing the mouse button, the frequency in this area with the largest magnitude will be selected. Right-clicking on the label that appears enables you to add the frequency to the excitation frequencies being evaluated by selecting "Evaluate Excitation Frequency", as shown in Figure 3.

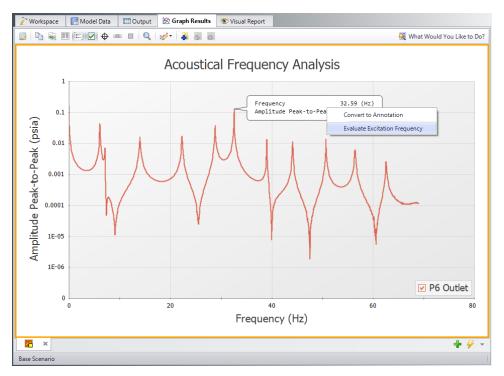


Figure 3: Right-click on the flag of the selected frequency to evaluate it

It is important to identify these natural frequencies to make informed decisions about operation. Operating at pump speeds that will excite these natural frequencies for extended periods of time can cause system fatigue and structural issues attributed to vibrations. These are commonly referred to as 'worst-case' pump speeds because they match up with the harmonic frequency of the system and cause the most vibrations when operating at that frequency. Figure 4 shows the instructions which can be accessed by clicking on the question mark icon on the top right of the Pump RPM Panel of the Quick Access Panel, which is indicated in Figure 1.

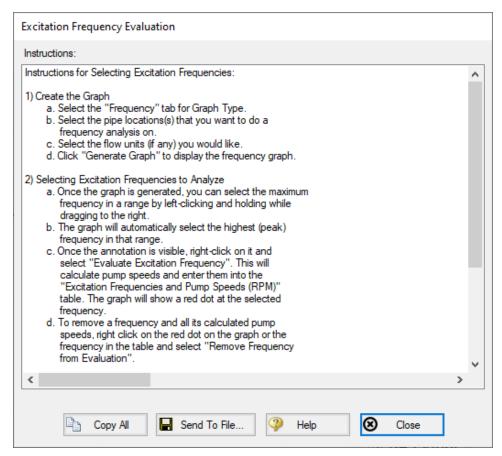


Figure 4: Detailed Instructions to evaluate excitation frequencies and determine problematic pump operating speeds

In order to determine what pump speeds will excite the natural frequencies that are selected, Equations 1 and 2 are used (Blanding & Walters, pp. 7-8).

$$N_{ij}=60rac{f_{ni}}{j}$$

Equation 1 identifies the various pump speeds for which integer multiples align with the natural frequencies.

- $N_{ij}$  [=] RPM, corresponding pump speed that will excite the given natural frequency
- $f_{ni}$  [=] Hz, selected natural frequency that is being evaluated
- $j = \frac{waves}{Rev}$ , run-speed multiple, referred as the harmonic multiple

$$j = n s$$

Equation 2 is used to calculate the harmonic multiple where:

- n [=] waves/Rev, the number of plunges per revolution, equal to the number of PD pump heads
- s = integer harmonic multiplier

The integer harmonic multiple corresponds to harmonic numbers of the selected natural frequency. Note, the  $N_{ij}$  decreases hyperbolically as s increases. Figure 5 shows the 'worst-case' pump speeds that correspond to the natural frequency (32.6 Hz) being evaluated.

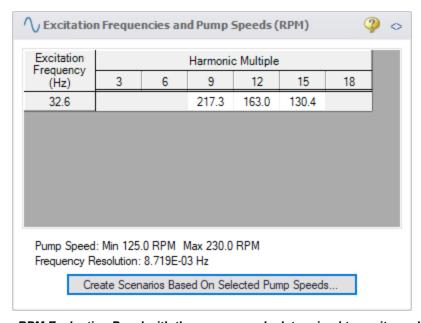


Figure 5: The Pump RPM Evaluation Panel with the pump speeds determined to excite evaluated frequencies

After the PD pump speeds are calculated, read-only scenarios are created by clicking the "Create Scenarios Based On Selected Pump Speeds" button. You can specify which pump speed(s) you want to make into a child scenario by clicking on any speeds you want to exclude. AFT Impulse PFA will then create and populate child scenarios to evaluate the selected pump speeds. For each child scenario Impulse PFA will calculate and define transients in the specified pulsation source junction that are based on the pump speeds displayed in Figure 5. Running the scenarios will determine the actual pressure response of the system at these frequencies, which can be evaluated with API-674.

#### References

1. Blanding, James M., Ph.D., and Trey Walters, PE. Pulsation Analysis in Positive Displacement Pump Systems Using Waterhammer, Modal, and Animation Software. Houston, TX: 45th

Turbomachinery & 32nd Pump Symposia, Sept. 2016. <a href="http://www.af-t.com/documents/TechnicalPapers/2016/TPS2016-PulsationAnalysis.pdf">http://www.af-t.com/documents/TechnicalPapers/2016/TPS2016-PulsationAnalysis.pdf</a>

## **Related Topics**

PFA - Pulsation Frequency Analysis	586
Pulse Setup Panel	
PD Pump Settings Panel	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Module Glossary	
PD Pulsation Study - PFA	
API 674 Evaluation	

## **Related Examples**

PD Pulsation Study - PFA 992

## **API 674 Evaluation**

After the <u>Pump RPM Evaluation</u> is finished in the base scenario, child scenarios are created to evaluate the identified pump operating speeds. In each pump operating speed scenario API-674 evaluations are performed as follows:

- 1. For each pipe station Impulse performs a Fast Fourier Transform (FFT) on the static pressure results at that pipe station to find the frequency response
- 2. The pressure limit is calculated for each harmonic using equation C.2 from API-674 as is shown here:

$$P = \frac{100}{\sqrt{d \; f}}$$

Where d is the inner diameter of the pipe, and f is the pulsation frequency which is defined as

$$f = Nj/60$$

Where N is the pump speed in rpm and j is the harmonic multiple.

3. The FFT results are compared to the pressure limit results, and any pressures that exceed the pressure limits are reported in the Pulsation Summary in the Output window.

#### **Related Topics**

#### Add-on Modules

PFA - Pulsation Frequency Analysis	586
Pulse Setup Panel	
PD Pump Settings Panel	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Pump RPM Evaluation	587
PFA Module Glossary.	
PD Pulsation Study - PFA	
•	

## **Steady-State Pulsation Tolerance**

(<u>PFA module only</u>) When the PFA module is enabled, an additional tolerance must be specified in the <u>Tolerance panel</u> in the <u>Analysis Setup window</u>.

This is the Steady-State Pulsation Tolerance. This has a default value of 1.0E-05 which should be acceptable for the majority of pulsation studies.

"Steady-State Pulsation" means that the pulsation itself is repeating in a regular fashion. That is, the mean value, amplitude, and frequency of the pulsation are not changing over time, even though an individual property such as pressure might be rapidly changing. As the "start up" of a pulsation event is generally not of interest, this is accounted for by finding the steady state of pulsation.

The Relative Tolerance controls how tightly the Pulsation is considered "steady" - a loose tolerance may include some additional transient effects that are not desired.

## **Related Topics**

PFA - Pulsation Frequency Analysis	586
Pulse Setup Panel	
PD Pump Settings Panel	
Sectioning Panel with PFA Module	
PFA Pump RPM Evaluation	
PFA Module Glossary	
PD Pulsation Study - PFA	992
API 674 Evaluation	

## **Related Examples**

PD Pulsation Study - PFA	
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# **PFA Module Glossary**

Much of the terminology associated with pulsation analysis is specific to time-frequency analysis and/or to vibrational analysis. The following words have been defined for ease of comprehension when working with the PFA module. Note that most of the defined words include page numbers and, occasionally, equation numbers. All of these references can be found in the document referenced at the end of this page.

- Block Size The number of samples in a set amount of time that are frequently calculated in powers of 2 (Page 14, Equation 26)
- Low-Pass Filter (LPF) A mathematical filter that permits all frequencies at and below the specified frequency (termed the cutoff frequency) for analysis, and rejects all frequencies above the cutoff frequency (Page 7)
- Sample Rate The inverse of the time step (Page 14)
- Harmonic Frequencies Multiples of the base frequencies that excite the system
- Forcing Function This is the function that will be used to "ring" the system. This function can be
  the pulse in a non-low-pass-filtered system, or can be determined by the cutoff frequency that is
  determined by using FFT and LPF functions (Page 7)
- Pulse The near-instantaneous increase, then normalization, of flow
- Fast Fourier Transform (FFT) A method used to transpose the time-domain (flow vs. time) into the frequency-domain (magnitude vs. frequency)
- dt<sub>a</sub> The initial time step, calculated by 1/2f<sub>c</sub> (Page 4, Equation 7)
- dt<sub>h</sub> The selected time step, filling the criteria that dt<sub>h</sub> is less than or equal to dt<sub>a</sub>/3 (Page 5)
- Cutoff frequency (f<sub>C</sub>) This is the frequency that is the maximum frequency that will be analyzed
  in the system. Calculated by nN/10, where n is the maximum pump speed (with buffer) and N is
  the number of pump heads in the pump (Page 4, Equation 6)

#### References

 Blanding, James M., Ph.D., and Trey Walters, PE. Pulsation Analysis in Positive Displacement Pump Systems Using Waterhammer, Modal, and Animation Software. Houston, TX: 45th Turbomachinery & 32nd Pump Symposia, Sept. 2016. <a href="http://www.af-t.com/documents/TechnicalPapers/2016/TPS2016-PulsationAnalysis.pdf">http://www.af-t.com/documents/TechnicalPapers/2016/TPS2016-PulsationAnalysis.pdf</a>

## Related Topics

PFA - Pulsation Frequency Analysis	586
Pulse Setup Panel	
PD Pump Settings Panel	
Sectioning Panel with PFA Module	
Steady-State Pulsation Tolerance	
PFA Pump RPM Evaluation	587
PD Pulsation Study - PFA	
API 674 Evaluation	593

# **SSL - Settling Slurry**

#### What Is the SSL module?

An optional add-on module to AFT Impulse which allows users to simulate settling slurries.

Settling slurries are fluids which carry solids of relatively large size which cannot be suspended in the liquid under all conditions. At sufficiently low velocities the solid particles will settle to the bottom of the pipe and may ultimately plug the pipe completely. It is important to predict the behavior of such flows to avoid settling conditions and economically move the fluid and solids through the pipe.

The SSL module allows users to predict the behavior of settling slurries within the framework of the powerful AFT Impulse software. The SSL module allows users to specify solid particle properties, distribution and concentration. State-of-the-art correlations are then used to predict the flow, pressure drop and reduced pump performance when pumping solids.

Special output reports and additional graphing parameters are available to assist the user with understanding the hydraulic behavior of the slurry.

#### **How Does the SSL Module Work?**

The SSL module offers additional input windows where users can enter the properties of the solid particles. The SSL module takes the properties of the solid particles and carrier fluid (which is often water but can be another fluid) and calculates the hydraulics of the piping and pumps using widely accepted correlations.

Predicting the flow of settling slurries depends heavily on correlations based on experiment. Such predictions are inherently less accurate than standard clear fluid pipe flow.

## **Using the SSL Module**

The user has the option of activating or not activating the SSL module when AFT Impulse first loads. After AFT Impulse is loaded, the SSL module can be activated or deactivated for use from the <u>Tools</u> menu. Whether or not SSL is activated impacts the Analysis menu, Library menu, and Output window.

If the SSL module is active, the user can still run models with normal pure liquids. This is selected under Slurry Modeling on the Analysis menu. Hence there are three possibilities for the SSL module.

- SSL is not active
- SSL is active and slurry calculation is disabled
- SSL is active and settling slurry calculation is performed

## **Enabling SSL Use**

When the SSL module is active, two new menu items appear - one on the Analysis menu and the other on the Library menu. On the Analysis menu is the Slurry Modeling menu, from which the user can select "Disable" or "Settling".

The SSL module settling slurry calculation is enabled by selecting Slurry Modeling -> Settling from the Analysis menu (Figure 1). This can be selected before or after a model is built. If selected after, then additional input will be required for solids data. Pre-existing models built with standard AFT Impulse can be opened with SSL and settling slurry data added.

Settling slurry calculation can be turned off at any time by selecting Disable from the same menu. The Disable mode causes the SSL module to function like standard AFT Impulse. If the model is opened in standard AFT Impulse, this data will be lost. Table 1 relates the differences between not using SSL and using it in Disable mode.

The purpose of Disable mode is that it allows standard clear fluid calculations to be performed without having to deactivate the SSL module. This will cause the loss of the slurry input data for the active scenario.

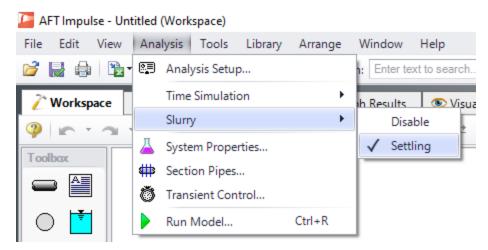


Figure 1: Select "Settling" from the Slurry Module menu item on the Analysis menu to instruct AFT Impulse to perform settling slurry calculations when it runs.

#### Related Topics

SSL Module Fluid Properties Group	157
Carrier Fluid Panel	
Solids Definition Panel	159
Slurry Definition Panel	162
SSL Nomenclature	
SSL Engineering Assumptions	606

#### Related Examples

Pipe Sizing for Sand Transfer - SSL 977

# **Slurry Calculation Method Overview**

(<u>SSL Module Only</u>) The methodology for slurry pipe calculations is taken from <u>Wilson 2006</u>. There are three Slurry Calculation Methods – Minimal, Simplified, and Detailed. These require an increasing level of knowledge and data about the slurry being modeled. Each of the methods are described with repeated information as there are many calculations that are common among the three.

- Minimal Slurry Calculation Method
- Simplified Slurry Calculation Method
- Detailed Slurry Calculation Method

### **Related Topics**

SSL	Engineering Assumptions	60	6
122	Nomenclature	60	5

## **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

## **Minimal Slurry Calculation Method**

(SSL Module Only) The following data are required for the Minimal Calculation Method

- Temperature
- Solids concentration
- Density
- Sliding friction coefficient, μ<sub>S</sub>

#### **Horizontal Pipes**

The pressure drop in a given by the relationship given by Wilson 2006, on page 116. The coefficient 0.55 is based on sand or gravel sliding in steel pipe which has a coefficient of sliding friction,  $\mu_{S}$  of 0.40. The equation then is modified with the ratio of the value entered in the Solids Definition panel and becomes the following:

$$rac{i_m - i_f}{S_m - S_f} = \left(rac{V_m}{0.55 \, V_{sm}}
ight)^{-0.25} \left(rac{\mu_s}{0.40}
ight)$$
 (1)

Note that when the Minimal Input option is selected in the Solids Definition panel there is no value entered for the  $d_{50}$  or  $d_{85}$  particle sizes and therefore the M exponent,  $V_{50}$  and other parameters cannot be determined.

#### **Related Topics**

Slurry Calculation Method Overview	597
Sloped Pipe Theory For Slurries	.604

Vertical Pipe Theory For Slurries	. 603
SSL Engineering Assumptions	606
SSL Nomenclature	.605

## Simplified Slurry Calculation Method

(SSL Module Only) The Simplified Slurry Calculation Method was developed for two-layer heterogeneous slurry flow with a newtonian carrier fluid. This method is similar to the <u>Detailed Slurry Calculation Method</u>, but uses a simpler method to estimate  $V_{50}$ . The following data is required for the Simplified Calculation Method:

- Temperature
- Solids concentration
- Density
- d<sub>50</sub> particle size
- M exponent value

### **Horizontal Pipes**

The correlation for additional pressure loss in horizontal pipes due to the slurry is given by Wilson 2006, on page 130

$$rac{i_m - i_f}{S_m - S_f} = 0.22 igg(rac{V_m}{V_{50}}igg)^{-M}$$
 (1)

Where  $i_m$  is the dimensionless head gradient and  $V_m$  is the mean velocity based on the full diameter regardless of whether any solids collection in the bottom of the pipe has reduced the effective diameter. By adding in the base fluid pressure loss the full head gradient is given by Wilson, et al, 2006, on page 134 (note that Wilson, et al, assume the fluid is water where here the fluid is generalized)

$$i_m = rac{f_f}{2 g D} V_m^2 + 0.22 \left(S_s - S_f\right) C_{vd} \left(rac{V_m}{V_{50}}
ight)^{-M}$$
 (2)

Noting that:

$$(S_s - S_f) C_{vd} = S_m - S_f$$

we get the following solution for the total head gradient:

$$i_m = rac{f_f}{2 g D} V_m^2 + 0.22 \left( S_m - S_f 
ight) \left( rac{V_m}{V_{50}} 
ight)^{-M}$$
 (3)

## Calculating the V50 value

Equation 3 above needs the velocity at which 50% of the solids are suspended by the fluid,  $V_{50}$ . An estimation shown in Wilson, et al, 2006, on page 141, is used.

$$V_{50}pprox 3.93\,d_{50}^{~0.35}igg(rac{S_s-1}{1.65}igg)^{0.45}
u_r^{-0.25}$$

The relative viscosity  $v_r$  is the ratio of the actual fluid viscosity to that of water at 20 degrees C (i.e. 1.0016 centipoise).

### **Related Topics**

Slurry Calculation Method Overview	597
Sloped Pipe Theory For Slurries.	
Vertical Pipe Theory For Slurries.	
SSL Engineering Assumptions	
SSL Nomenclature	

## **Detailed Slurry Calculation Method**

(<u>SSL Module Only</u>) The Detailed Slurry Calculation Method was developed for two-layer heterogeneous slurry flow with a newtonian carrier fluid. This method is similar to the <u>Simplified Slurry Calculation</u> <u>Method</u>, but includes more sophisticated methods to calculate M and  $V_{50}$ , as is discussed below. The following data is required for the Detailed Calculation Method:

- Temperature
- Solids concentration
- Density
- d<sub>50</sub> particle size
- d<sub>85</sub> particle size if the *M* exponent it so be calculated
- M exponent value if no  $d_{85}$  particle size is available
- Terminal velocity parameter, using either the Shape Factor (K) or  $V_t/V_{ts}$

### **Horizontal Pipes**

The correlation for additional pressure loss in horizontal pipes due to the slurry is given by Wilson 2006, on page 130.

$$rac{i_m - i_f}{S_m - S_f} = 0.22 \left(rac{V_m}{V_{50}}
ight)^{-M}$$
 (1)

Where  $i_m$  is the dimensionless head gradient and  $V_m$  is the mean velocity based on the full diameter regardless of whether any solids collection in the bottom of the pipe has reduced the effective diameter. By adding in the base fluid pressure loss the full head gradient is given by Wilson, et al, 2006, on page 134 (note that Wilson, et al, assume the fluid is water where here the fluid is generalized)

$$i_m = rac{f_f}{2 \, g \, D} V_m^{\; 2} + 0.22 \, (S_s - S_f) \, C_{vd} igg(rac{V_m}{V_{50}}igg)^{-M}$$

Noting that:

$$(S_s - S_f) C_{vd} = S_m - S_f$$

We get the following solution for the total head gradient:

$$i_m = rac{f_f}{2 g D} V_m^2 + 0.22 \left( S_m - S_f \right) \left( rac{V_m}{V_{50}} 
ight)^{-M}$$
 (3)

## Calculating the $V_{50}$ Value

Equations 2 and 3 above needs the velocity at which 50% of the solids are suspended by the fluid,  $V_{50}$ . This is discussed by Wilson, et al, 2006, with a functional relationship given on page 130.

$$V_{50} = w_{50} \, \sqrt{rac{8}{f_f}} \cosh(60 \, d_{50}/D)$$

Where:

- w<sub>50</sub> is the particle associated velocity
- d<sub>50</sub> is the particle diameter
- D is the pipe inner diameter

 $W_{50}$  used in Equation 4 above, is the particle associated velocity for the median particle size, and is defined in equation 5 below. The 3rd edition of Wilson (Wilson, et al, 2006, from which the equations for the rest of this discussion are taken) defines w using Figure 6.5 on page 136 of the text. The plot of w vs. particle size is based on an empirically-derived equation in the 2nd edition of the text (Wilson, et al, 1996), equation 6.12 found on page 134. The SSL module uses that equation (Equation 5 below) in its solution methodology.

$$w_{50} = 0.9 \, v_t + 2.7 \left[ rac{\left(
ho_s - 
ho_f
ight) g \, \mu}{
ho_f^2} 
ight]^{1/3}$$
 (5)

Where:

- $V_t$  is the particle settling velocity for the particle size in question
- $\rho_s$  is the slurry density
- $\rho_f$  is the fluid density

## Calculating the M Exponent Value

If both the  $d_{50}$  and  $d_{85}$  values are entered, the M exponent value can be calculated using the method shown in Wilson, et al, 2006, on page 140.

$$M = (0.25 + 13 \, \sigma_s^{\ 2})^{-0.50}$$

Where:

$$\sigma_s = \log \left[ rac{w_{85} \; \cosh(60 \, d_{85}/D)}{w_{50} \; \cosh(60 \, d_{50}/D)} 
ight]$$

When using these calculations *M* is limited to between 0.25 and 1.7.

### **Related Topics**

Slurry Calculation Method Overview	597
Sloped Pipe Theory For Slurries	
Vertical Pipe Theory For Slurries	
SSL Engineering Assumptions	
SSL Nomenclature	

## **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

## **Vertical Pipe Theory For Slurries**

(<u>SSL Module Only</u>) Flow in vertical pipes offers a special-case flow regime. The basic equation for flow rising in a vertical pipe is given in <u>Wilson 2006</u>, on page 178.

$$rac{dP}{dz} = 
ho_w \, g \, [1 + (S_s - 1) \, C_{vi}] + rac{
ho \, g \, f \, V_m^2}{2 \, g \, D}$$
 (1)

It is important to note that this is the total pressure drop per unit length whereas in the <u>horizontal pipe</u> <u>equations</u> above have components for the pure fluid and the solids separately.

Noting that for water, for which equation 1 is based, we can substitute:

$$S_m = 1 + (S_s - 1) C_v$$

and we obtain the following basic relationship:

$$rac{dP}{dz} = 
ho_w \, g \, S_m + rac{
ho \, g \, f \, V_m^2}{2 \, g \, D}$$
 (2)

Wilson, et al, states that for particles smaller than 150 microns, the density in the final term should be the mixture density:

$$ho_m = 
ho_w \, S_m$$

Substituting this in to equation 2 we obtain:

$$rac{dP}{dz} = 
ho_w g S_m \left(1 + rac{f_w V_m^2}{2 g D}
ight)$$
 (3)

The friction factor f could be found with homogenous methods, but it is often reasonable to use the friction factor for a water flow  $f_W$  with the same mean velocity. For larger particles Wilson, et al, suggests that the density term should be that of water which, when substituted in to equation 2 yields:

$$rac{dP}{dz} = 
ho_w g \left( S_m + rac{f_w V_m^2}{2 g D} 
ight)$$
 (4)

## **Related Topics**

SSL	Engineering Assumptions	606
SSL	Nomenclature	605

# **Sloped Pipe Theory For Slurries**

(<u>SSL Module Only</u>) Sloped pipe calculations are a combination of <u>horizontal head loss</u> and a <u>vertical</u> component. A widely used formula is given in Wilson 2006, on page 183.

$$\Delta i\left( heta
ight) = \Delta i\left(0
ight)\cos heta + (S_s-1)C_{vd}\sin heta$$

Where  $\Delta i(\theta)$  is simply the excess pressure gradient  $(i_m - i_w)$  for a pipe at an angle  $\theta$ .

The term  $\Delta i(\theta)$  is the solids effect for a horizontal pipe and is calculated using the equations described in the section above. It is modified by  $cos(\theta)$  to reflect the pipe inclination from horizontal.

The Deposition Velocity,  $V_{sm}$ , is also modified based on pipe angle. The following is added to the value calculated for horizontal pipes.

$$\Delta_D \sqrt{2 g D(S_s - 1)} \tag{2}$$

Where  $\Delta_D$  is determined from the graph in Wilson, et al, 2006, on page 181.

## **Related Topics**

SSL Engineering Assumptions	606
SSL Nomenclature	605
Pipe Slope	617

# **Wavespeed Calculations For Slurries**

When performing transient slurry calculations, the <u>wavespeed for fluids</u> must be adjusted to account for solids suspended in the fluid.

The adjusted equation includes the addition of the bulk modulus and density of the solids, denoted with the 's' subscript, as well as the volumetric concentration of solids,  $C_V$ . Equation 21 from <u>Jacobs 1991</u> can be rearranged as follows.

$$a = \sqrt{rac{\dfrac{1}{
ho_f\left(1-C_v
ight)+
ho_sC_v}}{\dfrac{1-C_v}{K_f}+\dfrac{C_v}{K_s}+\dfrac{D}{E\,t}}}$$

## **SSL Nomenclature**

#### (SSL Module Only)

C <sub>E</sub>	derated pump multiplier on efficiency
$C_H$	derated pump multiplier on head
$C_m$	mass concentration of solids
$C_{vd}$	volume concentration of solids, delivered
$C_{vi}$	volume concentration of solids, in situ
$C_{vb}$	volume concentration of solids in sliding bed (bed concentration)
d <sub>50</sub>	mass-median particle diameter

d <sub>85</sub>	diameter for which 85% by mass of the particles are finer
D	inner diameter of pipe
f	friction factor
$f_f$	friction factor when calculating $i_{fg}$
f <sub>turb</sub>	turbulent friction factor
$f_W$	friction factor of water
g	acceleration due to gravity
i	head gradient
i <sub>f</sub>	head gradient contribution from fluid
i <sub>m</sub>	value of <i>i</i> for flow in terms of water density
i <sub>s</sub>	head gradient contribution from solids
$i_W$	head gradient contribution from fluid when fluid is water
j <sub>m</sub>	head gradient in terms of slurry density
K	loss factor
K	Power Law constant
L	pipe length
$L_{eq}$	equivalent pipe length of fittings
М	an exponent in the stratification ratio equation
$ ho_{\scriptscriptstyle W}$	density of water
$S_s$	relative density of solids in slurry
$S_f$	relative density of fluids in slurry
$S_m$	relative density of slurry
V <sub>50</sub>	value of $V_{\it m}$ at which 50% of the solids are suspended in the fluid
$V_m$	mean velocity of mixture
$V_{sm}$	deposition velocity, velocity at which particles have all settled out
$V_t$	terminal velocity of a solid particle in the slurry carrier fluid
$V_{ts}$	terminal velocity of a perfectly spherical solid particle in the slurry carrier fluid

# **SSL Engineering Assumptions**

## (SSL Module Only)

Calculations done with the SSL module are based on the following assumptions:

- Solid particles are moving with the fluid. Stationary beds cannot be modeled. Sliding beds can be modeled with caution.
- Base liquid behaves in a Newtonian viscosity manner
- Slurry viscosity is equivalent to the viscosity of the carrier fluid

#### SSL Flow Rates

(<u>SSL Module Only</u>) When specifying or referring to slurry flow rate, three different meanings of flow rate are possible and two are commonly used. The definitions for flow rate are as follows:

- Slurry Combined flow rate of the fluid and solids. This is the most common flow rate definition.
- **Solids** Flow rate of just the solids in the slurry. This is often used because the purpose of the slurry is frequently to convey solids and this flowrate is of the greatest importance to the engineer.
- Clear Liquid Flow rate of the carrier fluid. This is not commonly used.

The three flowrate definitions are of course interrelated. The slurry flowrate is the sum of the other two. As will be shown in the next section, all three flowrates can be displayed in the Output window.

The three flowrate definitions can be specified in three places in AFT Impulse. Two are on the Pump Properties Window and one is on the Assigned Flow Properties window.

An example of one of the three locations is shown in Figure 1 in the Pump Properties Window. When the SSL module is in use there is a dropdown list adjacent to the flowrate specification fields (as shown in Figure 1) that allows one to choose one of the three. The default selection is the flowrate of slurry.

Note that anywhere in AFT Impulse that specifies or displays flowrate information and does not offer the qualifier of slurry/solids/clear liquid, the flowrate of slurry is assumed.

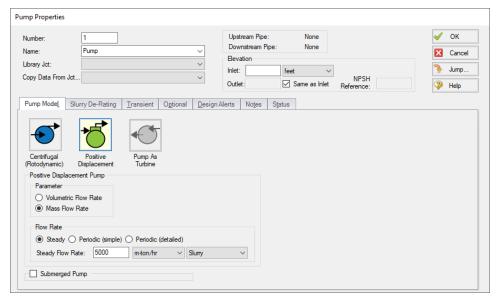


Figure 1: Pump Properties Window with fixed mass flowrate specified

### Related Topics

Assigned Flow	284
SSL Engineering Assumptions	606
SSL Nomenclature	605

# **Estimating M From Recorded Data**

(<u>SSL Module Only</u>) There is an option in the <u>Solids Definition panel</u> in Analysis Setup and <u>Solids Library</u> to estimate *M* from recorded data. Choose the button for *M* Curve Fit. This is based on discussion in <u>Wilson 2006</u>, on page 135.

Figure 1 shows the *M* Parameter Curve Fit window. Data for velocity and relative excess pressure gradient are entered and a linear curve fit is generated on a log-log plot. The *M* factor is displayed at the top. Data that does not fit the curve can be disregarded by the user by deselecting the checkbox in the table.

*M* values are not allowed to be greater than 1.7 or less than 0.25 based on recommendations in Wilson, et al.

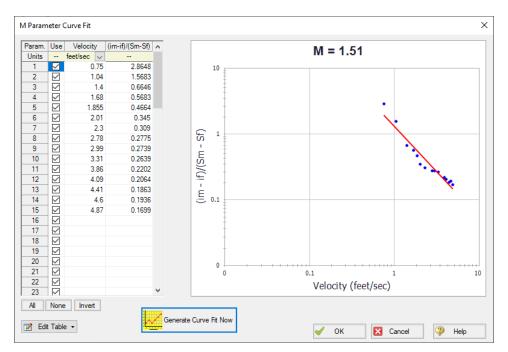


Figure 1: M curve fit window based on recorded data.

#### **Related Topics**

SSL	Engineering Assumptions	60	16
SSL	Nomenclature	60	)5

# **Solids Library**

(<u>SSL Module Only</u>) Users can create Solids Library entries which retain data for specific solids profiles. The Solids Library window (Figure 1) can be accessed from the Library menu or from the Fluid Properties group Solids Definition panel or Slurry Definition panel.

This allows you to view, add, edit and delete solids in the library. The physical properties are entered in the Change Solids Physical Properties window. Enter the name of the solids data and the temperature units.

Often the physical properties of the solids do not vary appreciably with temperature or the variation is unknown. In this case select Use Constant Properties (Figure 2). The temperature units are ignored but one must still be selected.

If one wants to have one or more properties vary with temperature, uncheck the Use Constant Properties box. The property values as a function of temperature are then entered in the table on the Solids Property Data tab (Figure 2). If a property does not vary with temperature, simply enter the same value for each temperature listed in the table.

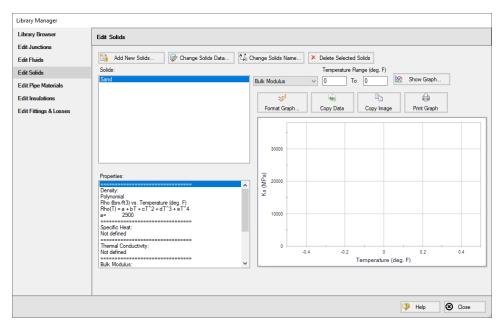


Figure 1: Solids Library showing example of user-entered solids data.

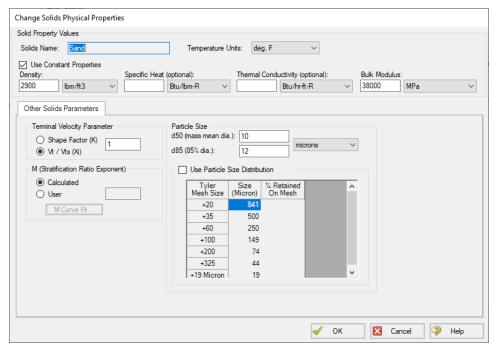


Figure 2: Change Solids Physical Properties window when defining constant physical properties.

#### **Other Solids Parameters**

The Terminal Velocity Parameter and the *M* exponent are entered on the Other Solids Parameters tab (Figure 2). The particle size distribution is also entered on this tab.

Similar to direct entry in the Solids Definition panel, the user can allow AFT Impulse to estimate the M factor from recorded data or can input an M value directly. If M is calculated, values for both  $d_{50}$  and  $d_{85}$  must be entered.

The Terminal Velocity Parameter can be entered as either a Shape Factor (K) or the ratio of the particle's terminal velocity ( $V_t$ ) to that of a sphere ( $V_{ts}$ ). This ratio is designated by z or  $X_i$ .

Typical shape factors are given in Wilson, et al, 2006, on page 46 where K = 0.26 for sand. To ignore this effect then select  $V_t/V_{ts} = 1$ .

#### **Particle Size Distribution**

The particle size parameters  $d_{50}$  and  $d_{85}$  can be entered directly or statistically calculated based on particle size distribution data.

With the Use Particle Size Distribution option checked, you can enter the percent of the solids that remained on the mesh as observed from test data for each Tyler Mesh Size. The  $d_{50}$  and  $d_{85}$  parameters will automatically be calculated (Figure 3).

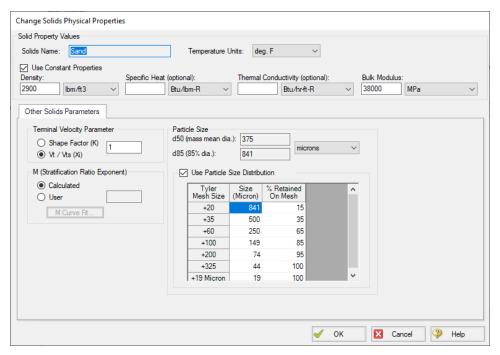


Figure 3: Solids Library showing the definition of particle size distribution.

## Related Topics

Library Browser	619
Network Library Overview.	
SSL Engineering Assumptions	606
SSL Nomenclature	605

# **SSL Pump De-rating**

(<u>SSL Module Only</u>) When centrifugal pumps are pumping slurries the solids in the slurry can cause decreased pump performance. This is known as de-rating, as the process involves reducing the pump head curves provided by manufacturers which are based on clear water.

The SSL module offers three methods to estimate pump de-rating. The first is based on a standard published by the Hydraulic Institute in 2016. In AFT Impulse it is called the <u>ANSI/HI Standard 12.1-12.6-2016</u> method. The second is based on the Warman method. The third allows the user to define the De-Rating Factors CH, CQ and CE rather than having them calculated.

When the SSL module is used, a new tab appears on the <a href="Pump Properties">Pump Properties</a> window called Slurry De-Rating (Figure 1). Here the user can choose the de-rating method. The de-rating factors are shown in the Output window Pump Summary as CH (for head correction) and CE (for efficiency correction). Figure 2 shows the Pump Summary with correction factors displayed. If you do not see them in your Output you can add them to the Pump Summary in the <a href="Output Control window">Output Control window</a> opened from the Tools menu.

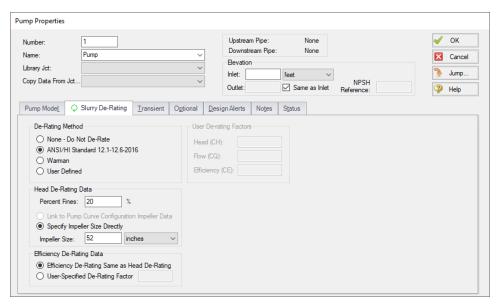


Figure 1: Slurry De-Rating tab on Pump Properties Window lets user estimate reduced pump performance due to solids.



Figure 2: Pump de-rating factors CH and CE are shown in Output window Pump Summary.

#### Theory of Pump De-Rating

The head reduction for slurry pumps is based on <u>ANSI/HI Standard 12.1-12.6-2016</u>, page 52, Figure 12.3.2.7 (not shown here). Correction factors for solids density, solids concentration and percent of fine particles are applied per the standard. This figure and methodology is the same as found in <u>Wilson 2006</u>, 2006 on page 243.

The Warman method is in use in industry but is not widely available. The method used in AFT Impulse is based on Walker, C.I page 2, and uses a correction factor for impeller size.

$$CH = 1 - \left[0.000385 \left(S_s - S_f
ight) \left(1 + rac{4}{S_s}
ight)
ight] C_m \ln \left(rac{d_{50}}{0.0227}
ight)$$

### Related Topics

SSL Engineering Assumptions	606
SSL Nomenclature	605

# **SSL** in Output

(SSL Module Only)

## **Selecting Slurry Output Data**

The specific slurry data to be shown in the Output window is specified in the Output Control window. Select the Slurry button on the Display Parameters tab to see the available parameters for the steady state (Figure 1). Slurry parameters can be selected for the transient under the Pipe Transient tab.

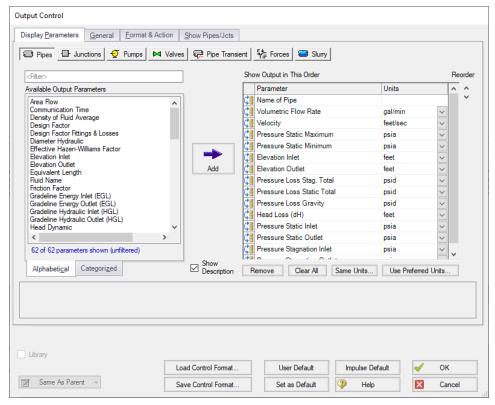
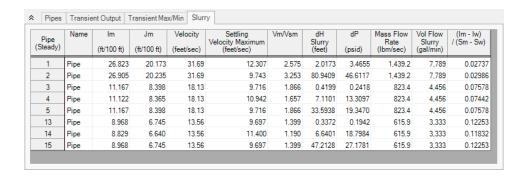


Figure 1: The Output Control window has a slurry button to allow choice of Output table parameters.

### **Viewing Slurry Output**

The steady-state output slurry data is shown on a separate Slurry tab in the Pipes section of the <u>Output window</u>. The transient output data is shown in the pipe Transient Output and pipe Transient Max/Min tabs with the other transient data for the pipe (See Figure 2). The transient data can also be graphed.



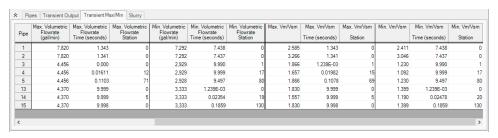


Figure 2: Output window showing Pipes section of Output window with Slurry tab for steady state output and Transient Max/Min tab with Velocity Ratio for slurry.

Exporting to Excel	546
Exporting Force Data	
SSL Engineering Assumptions.	
SSL Nomenclature	

# **Related Examples**

# SSL in Graph Results

(<u>SSL Module Only</u>) The transient slurry parameters are shown along side the regular pipe transient parameters in the Graph Control tab on the Quick Access panel (Figure 1). The resulting graph of the velocity ratio is shown in Figure 2.

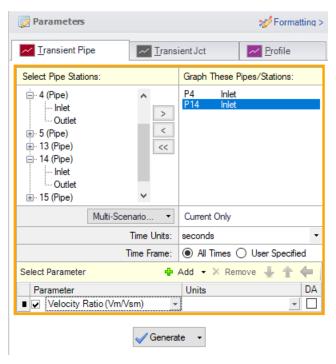


Figure 1: Transient slurry parameters are selected on the Quick Access panel

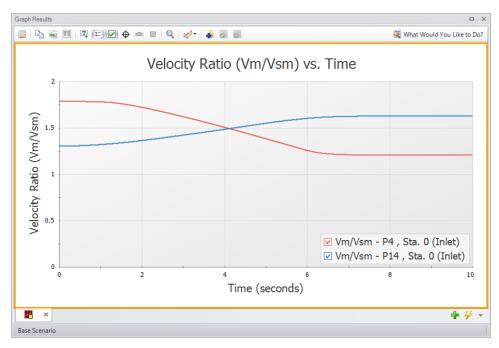


Figure 2: Graph Results window showing the Velocity Ratio over time for selected locations when using the SSL module.

SSL Eng	gineering Assumptions	606
SSL Nor	menclature	605

#### **Related Examples**

Pipe Sizing for Sand Transfer - SSL 977

# SSL Intital Guesses for Pipe Velocity

(<u>SSL Module Only</u>) AFT Impulse uses <u>iterative methods</u> to solve for the equations of pipe flow. This requires initial guesses for pipe flowrate. Such guesses are optional for the user and can be entered on the Pipe Properties Window <u>Optional tab</u>. If the user does not provide an initial guess then AFT Impulse makes an initial guess itself.

Typical settling slurry applications operate at a higher velocity than non-slurry flows and AFT Impulse will converge more reliably on a result if the initial guess at velocity reflects this higher velocity.

By default the initial guess flowrate for all pipes is based on a velocity of two times  $V_{sm}$ . This can be modified by the user in the <u>Advanced Parameters panel</u> or overridden directly by entering an initial guess for the pipes manually.

# **Related Topics**

SSL Engineering Assumptions	606
SSL Nomenclature	605

# **SSL Troubleshooting**

#### (SSL Module Only)

One of the distinct aspects of settling slurry behavior is the minimum point of the system curve. This means that for a given *jm* (or, in general, head difference) there are two potential flowrates, as is shown in Figure 1 below. This has the potential for unstable numerical results.

It is recommended that the system operate with a velocity ratio  $(V_m/V_{sm})$  somewhat greater than 1.0 in all pipes so that solids will not settle out of the carrier fluid and form a stationary bed (which is not modeled using the SSL module) or plugging the pipe.

Often it is common practice to operate at or above the minimum im/jm point to achieve a desirable velocity ratio, and to avoid higher head losses that can occur to the left of the im/jm minimum. For example, in the below figure the minimum im occurs at about 5.25 m/s, so a mean velocity of 5.25 m/s or greater would be favorable. Model convergence may be difficult the closer the velocity ratio is to 1.0. Note that head loss curves like the one shown below will vary at different values of pipe diameter and solids concentration.

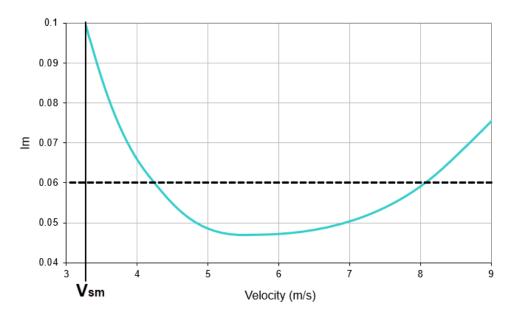


Figure 1: im vs mean velocity for a slurry system at a specific slurry concentration and pipe diameter.

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# **Pipe Slope**

(<u>SSL Module Only</u>) Pipes with different slopes will have different pressure drops for slurry flow because of the way solids are carried horizontally, vertically or in between. AFT Impulse determines the pipe slope based on the pipe length and connected junction elevations.

The pipe angle can be added to the Slurry output in the Output Control table.

## **Related Topics**

Sloped Pipe Theory For Slurries 604

### Libraries

One of the more powerful features of AFT Impulse is that it provides extensive customization capabilities. AFT Impulse provides the tools to build custom libraries for fluid properties, pipe materials, and all junction types except Volume Balance. AFT Impulse incorporates these libraries internally and offers them to you through list boxes.

There are three categories of libraries: Local User, External, and AFT Internal.

The **Local User Library** is located in the IMP\_USER9.DAT file in the local user directory, and stores user-specified data for most component types for local use. It cannot be transferred to other users.

The **AFT Internal Library** is located in the Impulse9.DAT file in the local user directory and stores AFT-provided libraries, as well as user-specified fittings & losses. It cannot be transferred to other users.

**External** libraries are created by the user and can contain data for any of the library types. In AFT Impulse you can create multiple network or local custom libraries using the <u>Library Manager</u> on the <u>Library menu</u>. External libraries can be shared to multiple users from a network location as is discussed in Creating an Enterprise-wide Network Library System.

# **Related Topics**

Library Manager	618
Network Library Overview.	
Library Verification	
Library Locations in General Preferences	
Pipe Material Library References	691

#### **Related Blogs**

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Library Manager**

Accessed from the <u>Library Menu</u>, the Library Manager is a new feature to AFT Impulse 9 and replaces the Database features used in previous versions. For a list of changes between Impulse 8 and Impulse 9 see <u>Interface Improvements for Impulse 9</u>. The Library Manager allows you to:

- Connect to and disconnect from libraries
- Create and delete libraries
- Add content to libraries

- Review the content of libraries
- Move contents between libraries

Libraries	618
Network Library Overview	
Library Verification	
Library Locations in General Preferences	
Pipe Material Library References	

# **Related Blogs**

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Library Browser**

The first panel of the <u>Library Manager</u> is the Library Browser. Use the Library Browser to create a new library, add an existing library, view contents of an added library, and connect or disconnect libraries to the model.

# **Adding and Removing Existing Libraries**

To work with a library you must first make it available to AFT Impulse. Referring to Figure 1, clicking on the Add Existing Library button will open a standard file dialog box with which you may browse to and select a library. A library may be removed from the list of available libraries by right-clicking on the library and selecting Remove Library from List. A summary of the library contents can be seen in the section on the right when a library, library section, or component is selected in the list of available libraries.

The AFT DEFAULT INTERNAL LIBRARY and the AFT IMPULSE <u>LOCAL USER LIBRARY</u> may not be removed and will always appear in the list of available libraries. External shared libraries will also always appear in the available library list.

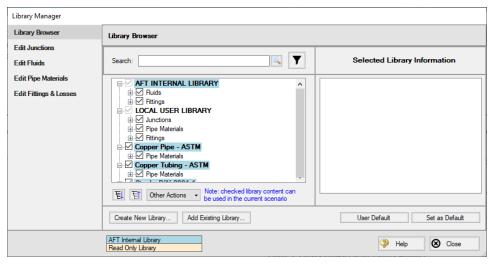


Figure 1: Library Browser in the Library Manager

# **Connecting and Disconnecting Libraries**

In order to use the components from a library in the model the library must be **connected**. A library is connected to the model when it is shown with a check mark in the Library Browser. All libraries are automatically connected when they are first added to the Library Manager.

Sections or components in a library can also be connected/disconnected on an individual basis if the library as a whole is connected.

It may be desired to disconnect a library if you do not want the components from that library to be available for use in the current model, but you do want the library to be available for use in other models.

Clicking on Set As Default will establish the list of connected libraries as the default list, while clicking on User Default will set the connections to the default list.

AFT Internal Pipe Material libraries can be connected or disconnected as a group from the Other Actions button under the available libraries list.

#### **Editing Library Contents**

Existing content can be moved to/from, copied to/from, or deleted from available libraries in the Library Browser.

To edit an item right-click on the item in the Library Browser, then click the desired action from the right-click menu. Note that moving, copying, and deleting can be done to a library as a whole, or can be done for just a section or single component in a library. Individuals components can also be edited by choosing Edit Component, which will take you directly to the Edit section for the component type.

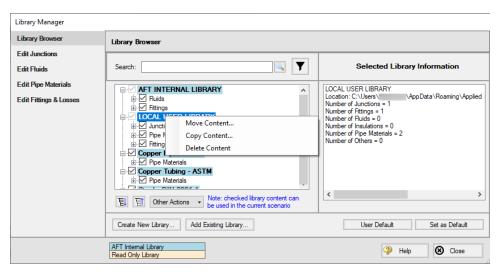


Figure 2: Library contents can be transferred or deleted from the right-click menu

#### **Creating External Libraries**

By default library items are stored in the AFT Default Internal Library or Local User Library, both of which cannot be shared with other users. Library items can be moved or copied to an external library which can be shared with multiple users.

To create an external library click the Create New Library button underneath the available libraries list. You will be prompted to provide a name for the file, and a library description (Figure 3). The provided description will be displayed as the library's name in the Library Manager.

To add content to an external library copy or move content from an existing library as described in the Editing Library Contents section. Junction components can also be directly added to external libraries as is described in the Junction Libraries topic.

For more details on creating and sharing external libraries see <u>Creating an Enterprise-wide Network</u> Library.

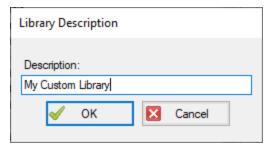


Figure 3: After specifying a library file name, you will be prompted for a description which will then appear in the Library Manager when this library is selected

Junction Library	622
Fluid Library	
Pipe Material Library.	
Fittings & Losses Library	
Solids Library.	
Network Library Overview	

# Related Blogs

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Junction Library**

## **Adding Custom Junction Data to the Component Library**

To simplify modeling and eliminate repetitive data entry, AFT Impulse allows you to save frequently-used junction data to a custom library. Once saved, the custom equipment can be selected from the Library List in the <a href="Properties window">Properties window</a> at any later time for immediate recall of the data. Using this tool, you can easily build your own library of pumps, valves, or other components supplied by specific manufacturers.

**To save a Custom junction to the library -** open the junction Properties Window and enter all required data. Close the window and choose Add Component to Library from the <u>Library menu</u>. You will be prompted to enter a name for the custom component. Enter a descriptive name and close the window. If you open the junction again, the custom name will be selected in the Library List.

AFT Impulse accepts custom data for all junction types except Volume Balance.

## **Editing the Component Library**

You can delete or rename any existing library component in the Edit Junctions panel of the Library Manager, accessed from the Library menu. To edit an existing library entry, select the item in the list and click the Edit Data button. This opens the data into a Properties Window where the data can be modified.

# **Related Topics**

Library	Browser	619
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#### Libraries

Network Library Overview.	52	2	(	,
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## **Related Blogs**

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# Fluid Library

AFT Impulse provides a <u>fluid library</u> for numerous common fluids. If the working fluid you wish to model is not in this library, you may elect to enter the fluid properties in a custom library for later recall using the Edit Fluids panel in the <u>Library Manager</u>.

You can open the Edit Fluids panel from the Library menu or from the Edit Fluid list button in the Fluid panel in Analysis Setup. The Edit Fluids panel allows you to review currently defined AFT Standard and custom fluids, to change the data for custom fluids, and to enter new fluids. All AFT Standard fluid properties are assumed to be a function of temperature. Custom fluids can be a function of temperature or solids concentration.

Once you have entered a custom fluid, it will appear in the Fluids Available in Library list of the Fluid panel when AFT Standard is selected.

You can add new fluids in the Library Manager Edit Fluids panel by clicking the Add New Fluid button. Raw data can be provided for the variation of density, dynamic viscosity, vapor pressure, and bulk modulus as they depend on temperature or solids concentration. This window provides the tools to perform polynomial curve fits of fluid data, or the raw data can be interpolated.

Density, viscosity, and bulk modulus are required for all fluids. Vapor pressure is required if checks and warnings for cavitation are desired.

The Fluid Library window also allows you to open the Change Fluid Data window which is essentially the same window as the Add New Fluid window. For easy editing, data for the fluid you wish to change is entered for you in the appropriate areas. The original curve fit data you entered is also displayed.

The Add New Fluid/Change Fluid Data windows offer cross-plotting of your custom curves against the curve fit data points. You can also import data from text files into these windows.

## **Related Topics**

Library Browser	619
Network Library Overview	629

# **Related Blogs**

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Pipe Material Library**

## **Adding Custom Pipe Materials to the Pipe Materials Library**

You can open the Edit Pipe Materials panel from the <u>Library Menu</u>. Using this panel, you can easily add to the user library the geometric information for any pipe material in the length units of your choice. Custom pipe materials can be selected for use in the <u>Pipe Properties Window</u>, minimizing the data entry required by the user.

Pipe materials typically have a range of nominal sizes and a specific type, class, or schedule that describes the actual dimension. AFT Impulse works with the inner diameter of the pipe, since that is the parameter that directly affects the fluid mechanics.

**To add custom pipe materials to the user library**, choose the entry location you desire in the list on the left (Pipe Materials, Sizes and Types), then click the New button below. For example, to add an entirely new material, click the Pipe Materials item at the top of the list then click the New Material button. To add a new size for an existing material (say Steel), click *Steel* in the list then click the New Size button. To add a new type to the Steel 1 inch size, click *1 inch* under the *Steel* material in the list then click the New Type button.

When adding a new material, you also will be asked to specify a geometry, enter a nominal size, type of material, diameter, wall thickness, friction data set, and friction value to define the first data. Optionally you can add in a wall thickness. From then on you can enter additional nominal sizes and types. The name descriptors you choose for the material, size, and type are at your discretion. They can contain text mixed with relevant numbers if you desire.

You can also add multiple Friction Data Sets for each pipe material. This allows you to keep, for example, different friction values that may apply to the same pipe under different conditions. These conditions could be related to the age of the pipe or the type of fluid being carried. See the Friction Data Sets section below for more information.

In addition to manual entry of the custom pipe materials, you also can import pipe material data from a file. When you click the Import From File button, a dialog box will appear explaining the necessary import file format. By choosing to import from a file, you will be able to have a separate copy of the data for later access.

#### **Friction Data Sets**

Friction Data Sets are pipe friction values for a particular pipe condition.

To create a new Friction Data Set select a Pipe Material, Size, or Schedule to associate the data set with, then click New Data Set from the Friction Data Set tab on the right (Figure 1). Modify the Friction Data Set description to provide a name, then enter the Friction Model and Value.

A Friction Data Set can be associated with the entire pipe material, or with specific sizes or types. For instance, a friction data set associated with Steel (i.e., the top level) might be called "25 year usage" and have a roughness value of 0.005 inches. This data set is then available to all sizes and types of steel. However, if "25 year usage" is associated only with the 1 inch of Steel, it will apply only to the pipe schedules that are 1 inch.

You can also associate friction data sets with a specific type (i.e., schedule). For instance, you can make a "25 year usage" and associate it only with 1 inch schedule 40 Steel pipe and assign its roughness value as 0.006 inches. Then all Steel pipe would use 0.005 inches for "25 year usage" friction while the different value for 1 inch schedule 40 of 0.006 inches would supersede the value of 0.005 inches associated with all Steel pipe.

Finally, among multiple friction data sets you can specify a default data set.

Multiple friction data sets can be created for each type of pipe material. For example, there may be separate friction data sets for Steel pipe such as: New Pipe, 10 Year Use, 20 Year Use and 30 Year Use. Typically, the older pipes will have higher friction.

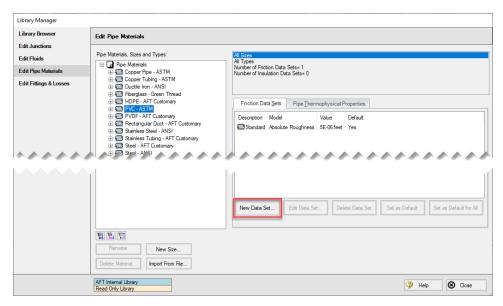


Figure 1: Friction Data Set tab on the Edit Pipe Materials panel

### Pipe Physical Properties

The Pipe Material Library window allows you to assign physical properties of the pipe. The density and Poisson ratio of the pipe can be entered as constants, and the modulus of elasticity as a function of temperature.

## **Related Topics**

Library Browser	619
Network Library Overview	629

Pipe	e Material	Library	References	69	9
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#### **Related Blogs**

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Fittings & Losses Library**

The Edit Fittings & Losses panel can be accessed from the <u>Library Menu</u> and allows the user to review the <u>Fittings & Losses</u> data provided by default in Impulse, and to add, edit or delete user defined Fitting & Losses in the AFT Default Internal Library.

Fittings & Losses can either be added by using the entry form in the window, or by importing a text file as described below. To enter a new Fitting/Loss item in the Edit Fittings & Losses panel click Create New Loss Item. Define the applicable category, type, geometry and loss model information then click Accept. The user-defined item will appear in the Fittings & Losses on the left under the relevant category/type with the source shown in parentheses as "U".

Custom fittings & losses are saved to the <u>local user library</u>. From there the user can move them to other libraries (see <u>Library Manager</u>).

#### **Import From File**

Fittings & Losses can be imported from a \*.CSV type file, which can be created from any spreadsheet-type software, such as Excel.

The entries in the file should be in the order as shown in Figure 1, but with no headers in the workbook. If a header row or a blank row is used, Impulse will present a warning, but give the user the option to still import the valid rows.



Figure 1: Example of import file setup for a custom elbow/bend. Headers should not be present in the file to import.

Valid options for each of the columns are listed below, with detailed options given in Table 1.

- Category Must match one of the values from Table 1. "Other" may be used if none of the specific fitting/loss categories fit.
- **Type** This field is required, any name/value may be entered. Types already existing in the library are shown in Table 1, and may be used if desired.

### Libraries

- **Sub Type** This field is optional. A sub-type may be chosen from Table 1, or any other name/value may be entered.
- **Geometry** This field is optional. A geometry type from Table 1 must be used if a geometry is entered. If the Geometry field is left blank, the Geometry Value will be ignored.
- **Geometry Value** This field is only required if a Geometry type has been entered. Any positive numerical value may be entered.
- Loss Model This field is required. The Loss Model must be either "K (constant)" or "K / fT (Crane)".
- Loss Value This field is required. Any positive numerical value may be entered for the loss value.
- Reference/Notes This field is optional. Any information may be entered here as needed.

Table 1: Valid Entries for each field. The Geometry Value and Loss Value fields will accept any numerical entry. The Reference/Notes field will accept any entry.

Category	Туре	Sub Type	Geometry	Loss Model
Elbow/Bend	Standard Threaded	General	Angle (degrees)	K (constant)
	Mitre	General	Pipe Size (nominal)	k / fT (Crane)
	Smooth Flanged	r/D=1	None	
		r/D=1.5		
		r/D=2		
		r/D=3 r/D=4		
		r/D=4 r/D=6		
		r/D=8		
		r/D=10		
		r/D=12		
		r/D=14		
		r/D=16		
		r/D=20		
	3-K (Darby)	90 deg		
		45 deg		
		180 deg		
Valve	Angle	Type 1 Type 2	Angle (degrees) Open Percentage	K (constant) k / fT (Crane)
		Direct flow	L/D	k/ II (Crane)
		General	Pipe Size (nominal)	
	Ball	None	None	
	Butterfly	Plane disk - AR=0.92		
		Plane disk		
		t/D=0.1		
		t/D=0.15		
		t/D=0.2		
	1	t/D=0.25		1
		t/D=0.3		1
	1	t/D=0.35		1
		Type A Type B		1
	1	Type B Type C		1
	Cylindrical	General	$\dashv$	1
		Rect. Tube		1
	Gate	Wedge\Plug		1
		Wedge		
		Disk w/o recess		
		Disk with recess		
		Disk		
		Wedge - Full Open 10 deg.		
		Wedge - Full Open 20 deg.		
		Sluice		
	Globe	Disk with recess 90 degree wall	-	
	Globe	45 degree wall		
		Y Type		
		Standard 45 deg. wall		
		Standard 90 deg. wall		
		Standard		
		Y Type		
	Plug	Straight-way		
	Poppet	W/D=.035		
		W/D=.07		
		No Seat Width	_	
	Three-way	Through flow Branch flow		
	3-K (Darby)	Angle	_	
	3-K (Darby)	Globe		
		Plug		
		Gate		
		Ball		
		Diaphragm		
Check Valve	Swing	90 deg. seat	Angle (degrees)	
CHECK Valve		90 deg. seat		K (constant)
CHECK VOIVE	100	45 deg. seat	None	K (constant) k / fT (Crane)
check valve	Lift	45 deg. seat 90 deg. wall		
check valve	Lift	45 deg. seat 90 deg. wall 45 deg. wall		
eneek valve	Lift Tilting disc	45 deg. seat 90 deg. wall 45 deg. wall General		
eneek valve	Lift	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg.		
eneek valve	Lift Tilting disc	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg.		
check valve	Lift Tilting disc Stop-check	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow		
cheek valve	Lift Tilting disc	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg.		
	Lift Tilting disc Stop-check	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check		
Orifice	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long	45 deg, seat 90 deg, wall 45 deg, wall General Globe 90 deg, Globe 45 deg, Globe thru flow Swing Check Lift check None None	Area Ratio	k / fT (Crane)
Orifice	Lift Tilting disc Stop-check 3-K (Darby) Sharp	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp	Area Ratio None R/D	k / fT (Crane)  K (constant)
Orifice	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long	45 deg, seat 90 deg, wall 45 deg, wall General Globe 90 deg, Globe 45 deg, Globe thru flow Swing Check Lift check None None Sharp Reentrant	Area Ratio	k / fT (Crane)  K (constant)
Orifice	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg, seat 90 deg, wall 45 deg, wall General Globe 90 deg, Globe 45 deg, Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush	Area Ratio None R/D	k / fT (Crane)  K (constant)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg, seat 90 deg, wall 45 deg, wall General Globe 90 deg, Globe 45 deg, Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None	Area Ratio None R/D None	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate	Area Ratio None R/D None	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg.	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None Sharp Reentrant Rounded Flush None Orifice Plate Nozele Venturi 7 deg.	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4 L/D=6	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=6 L/D=6 L/D=6 L/D=6 L/D=6 L/D=10	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check 3-K (Darby) Sharp Long Entrance Exit Diff Flowmtr	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 95 deg. Globe 45 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. UD-4 L/D-4 L/D-6 L/D-6 L/D-6 L/D-10 L/D-1	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)  K (constant)
Orifice Entrance/Exit	Lift Tilting disc Stop-check  3-K (Darby) Sharp Long Entrance  Exit Diff Flowmtr  Honeycomb cell	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4 L/D=6 L/D=8 L/D=1 Perforated Plate Circular wire	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
	Lift Tilting disc Stop-check  3-K (Darby) Sharp Long Entrance  Exit Diff Flowmtr  Honeycomb cell	45 deg. seat 90 deg. wall 45 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dal'Tube L/D-4 L/D-6 L/D-6 L/D-6 L/D-10	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check  3-K (Darby) Sharp Long Entrance  Exit Diff Flowmtr  Honeycomb cell	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4 L/D=6 L/D=8 L/D=1 L/D=12 Perforated Plate Circular wire Silk thread Round wire or netting	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)
Orifice Entrance/Exit	Lift Tilting disc Stop-check  3-K (Darby) Sharp Long Entrance  Exit Diff Flowmtr  Honeycomb cell	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 95 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dal'Tube L/D-4 L/D-6 L/D-6 L/D-6 L/D-10	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)  K (constant)
Orifice Entrance/Exit	Lift Tilting disc Stop-check  3-K (Darby) Sharp Long Entrance  Exit Diff Flowmtr  Honeycomb cell	45 deg. seat 90 deg. wall 45 deg. wall General Globe 90 deg. Globe 45 deg. Globe 45 deg. Globe thru flow Swing Check Lift check None None None Sharp Reentrant Rounded Flush None Orifice Plate Nozzle Venturi 7 deg. Venturi 3 deg. Dall Tube L/D=2 L/D=4 L/D=6 L/D=8 L/D=1 L/D=12 Perforated Plate Circular wire Silk thread Round wire or netting	Area Ratio None R/D None Area Ratio	k / fT (Crane)  K (constant) k / fT (Crane)  K (constant)

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Network Library	Overview	629
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#### Related Blogs

Databases 101 - Get to Know Them

Databases 201 - Name That Fluids

Databases 301 - Those Are Some Nice Pipes!

Databases 401 - Managing Databases

# **Network Library Overview**

Custom libraries contain custom data generated by the user, including fluid properties, pipe materials, and data for junctions types such as pumps and valves.

All custom data created by the user is kept on the local computer in a file called IMP\_USER9.DAT in the local user directory. This data is not shared and is always available to the local user for access or for editing.

In addition to the local user library, you can create multiple network or local custom libraries. The <u>Library Manager</u> window on the Library menu simplifies this process. See <u>Creating an Enterprise-wide Network Library System</u> for details on how to do this.

## **Related Topics**

Libraries	618
Library Manager	
Library Verification	
Library Locations in General Preferences	
Pipe Material Library References	
Library Browser	
Benefits of Shared Libraries	
Creating an enterprise-wide, network library system	630

# **Benefits of Shared Libraries**

When the Impulse libraries are placed on a network, powerful data management procedures can be implemented. Specific, quality-checked data can be entered into libraries located on a local or wide area network of PC's. This data is not accessible to the end users through AFT Impulse itself, so it is guarded data.

Once the data is placed on a network, users can connect to any library listed in the <u>Library Manager</u>. Users can connect to as many libraries as they want.

If the user connects to a library with these files and selects to be connected to any of these control files, the model will inherit the control formatting specified in the control files. This means that special report layouts, special graphical representations and colors, and other special controls can be decided upon by

the library constructor, and those control features can be loaded into local models by end users. This is highly useful for creating customized reports for certain customers or project requirements.

By way of example, assume the Output Control content was specified as coming from the "Woodland Park Office Library" library.

If you uncheck the Library checkbox or change certain data in the Output Control window, the library will remain connected but change to an inactive state. When the library is inactive, none of its data flows through to the model. To bring the Output Control data back into sync with the connected library, recheck the Library check box in Output Control.

This entire custom library concept lends itself naturally to the idea of specific project libraries. Each project has differing requirements that depend on the nature of the project and the end customer. Data for each project can be assembled into separate libraries, allowing faster and more accurate transmission of the controlled data and desired reporting formats to engineers.

Maintaining a network library allows commonly-used data to be controlled, which may be helpful in instances where quality control is strict.

## **Related Topics**

Network Library Overview	629
Creating an enterprise-wide, network library system	630

# Creating an enterprise-wide, network library system

#### Overview

Users of AFT Impulse on a network can access common libraries to simplify model verification, improve analysis and reporting consistency, and eliminate redundant work.

To accomplish this there is some initial setup that must be done. First, the data for components, materials, formats, etc., needs to be created and saved to various data files. Secondly, these files must be made available to the users of AFT Impulse by creating a file named DATABASE.LIB in the Impulse folder. Thirdly, the users need to connect to the new libraries listed and select the sections to use. Each of these broad steps is discussed below. To maintain control and integrity of the data, it would be advised that one person is given the responsibility to create and maintain the network libraries. The discussion below will be given from the viewpoint of this person.

Table 1 shows the relationship between Internal Libraries and External Libraries as well as the library file listing that AFT Impulse uses to find these libraries. An External Library is any library file that is created by the user and listed in the IMP\_DBUSER.LIB residing in the user's local user directory. The user can make these available and unavailable, and connect and disconnect from these libraries using Library Manager. The library files themselves may be located on any local or mapped drive. These library files are also distinguished by being under the local user's complete control. External Shared Libraries, on the other hand, are common to all AFT Impulse users on the network, therefore the local user cannot remove them from the list of available libraries. However, the user can choose to connect or disconnect from these libraries using Library Manager. Finally, to complete the discussion, there are two special libraries, the Default Internal Library and the Local User Library. These files are AFT Impulse Internal Libraries which cannot be disconnected or made unavailable.

Table 1: A summary of the types of libraries used for the example below. Note the difference between External and External Shared libraries is just which \*.LIB file their file path is listed in.

Library Groups & Filenames	Library Titles	Library Locations
Impulse Internal Libraries		
IMPULSE9.DAT IMP_USER9.DAT	AFT Default Internal Library AFT Impulse Local User Library	AFT Impulse 9 folder AppData folder
External Shared Libraries (DATABASE.LIB)		
VailMaterials.dat	Vail Resort Materials	Network Location, with path listed in DATABASE.LIB
External Libraries (IMP_DBUSER.LIB)		
VailMaterials.dat	Vail Resort Materials	Network Location, with path listed in IMP_DBUSER.LIB

# Creating Library Files

The first thing to do is create the files that contain the information to be shared. These files will be referred to as library files and can contain information about pipe materials, components (e.g. pumps, valves, etc.), fluids, etc. The following are several ways to create library files:

- Use the Create New Library button in the Library Manager, as described previously. Data can be taken from the current model or other libraries.
- Copy and paste sections from one file into another file using a text editor.

This discussion will focus on the first and second methods. Let's assume that the person responsible for the network library has already created a new pipe material. Also, assume that the goal is to create a network-wide library to contain this material.

The information for the material is copied from the <u>Local User Library</u> (IMP\_USER9.DAT) to a new file using the <u>Library Broswer</u> in the Library Manager. For the source library choose Local User Library and then select Pipe Materials. Then click Create New Library and enter a file name, VailMaterials.dat, for this example. Enter a description of the library - this description is how AFT Impulse users will refer to the library and should concisely describe what is in the library (for this example we'll use "Vail Resort Materials"). Right-click the pipe materials section from the Local User Library and choose Copy Content to

copy the pipe materials to this new library file. The pipe material library file has now been created and is ready to be used.

## **Sharing Library Files Using DATABASE.LIB**

Now that the library file for the Pipe Materials has been created, it needs to be made available to the users of AFT Impulse. Depending on the scope of use, library files can be placed into one of two groups. If the library is to be used locally by one user, it is put in the External Library group. On the other hand, if the library is to be common among many users and shared over a network it is put into the External Shared Library group.

Continuing the above example, the goal is to share the library file, so it will need to be an External Shared Library listed in the DATABASE.LIB file in the Impulse directory on the network. However, since Impulse does not write directly to the network files for security reasons, it is easiest to temporarily treat these files as local External Library files which will be listed in the IMP\_DBUSER.LIB file located in the local user directory of the local machine.

It is recommended that External Shared Library files be copied to the network server and placed in a sub-folder of the AFT Impulse folder (e.g. AFT Products\AFT Impulse\Libraries). The files may, however, be located anywhere on the network that is accessible to the users. For our example, we are going to put the pipe material library on the network in a subfolder called Libraries. It is easier to copy the file to the Libraries folder before they are made available in AFT Impulse. This will help establish the correct paths to the files as the files are made available using the Library Manager.

Once the library file is in the network location, open the <u>Library Manager</u> in AFT Impulse to the Library Browser. Each of the new library files we have created needs to be added to the Available Libraries list by clicking Add Existing Library and browsing to the file. Once you click OK, the description of the library you just added appears in the Available Libraries list. Once you have added the new library, click Close and the External Library listing file (IMP\_DBUSER.LIB) in your local user directory is automatically updated.

Now we need to discuss how the paths should be setup. When you add a library, AFT Impulse will write the full path of the library to the External Library listing (IMP\_DBUSER.LIB). That means that if you browsed to the library file using a mapped drive letter then the path will include that drive letter. However, if other users try to access the libraries but have the AFT Impulse folder mapped to a different drive letter they will not be able to locate the library files. Other options include using either relative paths or the computer name in the path (e.g. \\Network Server\Eng Apps\AFT Products\AFT Impulse\Libraries\filename.dat). You can automatically have AFT Impulse use the computer name when you add the file by choosing Network Neighborhood, then the computer and then browse to the library file. If you would rather use relative paths, you can manually edit them in the library listing file. All library files must be relative to the AFT Impulse folder where the executable is located.

When the pipe materials library was added it became an External Library listed in IMP\_DBUSER.LIB. Now we need to move this listing from the local machine to the AFT Impulse folder on the network so that all users can access the library files. Once the listing file is moved to the network, it must be renamed DATABASE.LIB. Once this is done, all users can now access the library file we have created.

#### Connecting to the External Shared Libraries

Now that the libraries have been placed on the network and made available to all AFT Impulse users, each user must now connect to the libraries and make the sections active as needed. When a user opens

the Library Manager, the External Shared Libraries are listed in the Library Browser. Make sure the checkbox is checked to make those libraries connected for use. Also ensure that the sections within the library are checked for use. A library can be connected without having any sections selected and active. Finally, to have these connections in place every time you start AFT Impulse, click Set As Default. To apply these settings to a model made previously, open the model, go to Library Manager, click User Default and, if you have set the default, the connections and setting will now be applied to the model.

#### **Sharing Model Formats/Preferences**

Note that the Library Manager used to provide the option to include formats/preference settings such as the Output Control or Visual Report Control layouts into shared libraries. These type of files can still be shared, but are no longer shared through the Library Manager. Instead these type of format files must be loaded directly through their control windows, such as loading the Output Control format being loaded in the Output Control window.

## **Related Topics**

Network Library Overview	.62	29
Benefits of Shared Libraries	. 62	90

# **Library Verification**

The Library Verification window is displayed when you open a model or new scenario which contains connected library items that have some inconsistency.

## 1. Library Item Not Found

You may have a library item that is not found in any currently connected library. For example, a pump may be connected to a library, and derive its data from that library. However, when the model is loaded, the source library is not available. This could be for several reasons that will be discussed shortly.

The pump in the model does in fact have all of the required data needed to run the model. But when it is not found in the library, you will be offered several options:

- **Disconnect it from the source library** this means that the model will forget the library the pump came from and make it a standalone pump not connected to any library.
- Add it to a library this means that the pump can be added to a custom library
- Leave the library connection this means that the pump will remember what library to which it
  was originally connected and connect to that library again when it is made available to AFT
  Impulse. If, however, you try to open the pump Properties window, AFT Impulse will disconnect
  the pump from the library and warn you.

The pump might have lost its library connection for one of these reasons:

- The library is no longer available because it was removed either through the Library Manager or because your libraries have been changed on the network.
- The model is being run on a different PC than where it was created, and the original libraries are
  no longer available. This could be, for example, because you have moved the model onto a laptop
  computer to take it on travel. Or it could happen because the model was developed by another
  company which had developed libraries of its own but which are not available to you.

Whatever choice you make, the model will retain all its engineering data and yield the same results as it did originally.

## 2. Item in Model is Different from Library

You may have a library item in the model that is connected to a external library, but for some reason the data is not the same. For example, you may have a pump curve for the Rocky Mountain Pump Company's Model 100A in your model, but it does not match the pump curve for this model in your library. Here you have three choices:

- Update the items in the model to match the library this will actually change the model's input data, and it might yield different results than originally
- Update the library (if it is local) to match the model's items this will change the library, but will leave the model's input data as it was. It will yield the same results as it did previously.
- **Disconnect it from the source library** this will leave the model as it was, and it will yield the same results.

The pump in the model might have a different pump curve than the one in the library for one of these reasons:

- When the model was built, the pump was connected to the Rocky Mountain Pump Company (i.e., RMPC) Model 100A. But since that time, the RMPC library has changed. Perhaps there was an input error in the original data, or better data has since become available and the library was updated. If this were the case, it would be best to update all your pumps to the library values.
- The library may have been changed by an unauthorized individual, and while it was accurate originally, now the data is no longer valid. In this case, it would be best to **not update** the pump in your model, and to inquire into the cause of the inaccurate data within your organization.

#### **Related Topics**

Libraries	618
Library Manager	
Network Library Overview	
Library Locations in General Preferences	
Pipe Material Library References	

# **Library Locations in General Preferences**

When performing an engineering analysis with or even without cost estimating, there may be many engineering libraries that underlie the model. These libraries need to be connected in the <u>Library Manager</u> in order to be accessible by the model. However, to know what libraries are actually needed, one needs to first load the model. This creates a dilemma.

To help alleviate the dilemma, users can create "Library Search Locations" in the User Options window. Figure 1 shows an example. Once specified, you can set these as your default locations by clicking the Set As Default button. When AFT Impulse tries to open a model that requires certain libraries, and those libraries have not been connected already, AFT Impulse looks for them in the locations specified in the User Options. In addition, AFT Impulse looks in the model's folder. If AFT Impulse finds the libraries in one of these locations, it automatically adds it to the list of connected libraries in the Library Manager. If it cannot find a library, it informs you once the model is loaded.

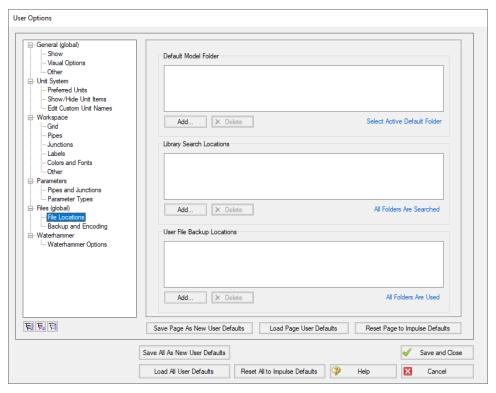


Figure 1: Library Search Locations can be defined in the User Options window

#### **Related Topics**

Libraries	618
Library Manager	618
Network Library Overview	
Library Verification	
Pipe Material Library References	

# **Theory and References**

This section focuses on the fundamental theories that are used in AFT Impulse's solution method. Additionally, this chapter gives information on the source material for the theories used. Topics include discussions on the theories that comprise the network solution, waterhammer theory, and information on references used in the development of AFT Impulse.

# Content

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# **Nomenclature**

а	wavespeed
Α	cross-sectional flow area of a pipe
$B_M$	compatibility equations parameter for method of characteristics
$B_P$	compatibility equations parameter for method of characteristics
$C_D$	discharge coefficient
$c_M$	compatibility equations parameter for method of characteristics
$C_{P}$	compatibility equations parameter for method of characteristics
$c_V$	valve coefficient
$c_{HW}$	Hazen-Williams factor
D	diameter of a pipe
E	modulus of elasticity
е	pipe wall thickness
f	friction factor
$f_{\overline{T}}$	turbulent friction factor (used by Crane, 1988)
$f_L$	laminar friction factor
$f_{Tr}$	transition friction factor
F	error value in mass balance
F <sub>B</sub>	Dimensionless pump torque parameter (see Four Quadrant Model Overview)
F <sub>H</sub>	Dimensionless pump head parameter (see <u>Four Quadrant Model Overview</u> )

# Theory and References

g	gravitational constant
Н	head
HGL	hydraulic gradeline (piezometric head)
I	moment of inertia of pump and entrained liquid
J	Jacobian matrix
K	loss factor
K	constant for Power Law fluid
K <sub>B</sub>	liquid bulk modulus of elasticity
K <sub>sprinkler</sub>	fire sprinkler loss factor
L	length of a pipe
m	mass flow rate
n	general constant
n	constant for Power Law fluid
N	pump synchronous speed (rpm)
P	pressure, static
$P_{o}$	pressure, stagnation
$P_W$	wetted perimeter
<u>P</u>	power
Q	volumetric flow rate
r	radius
r	relaxation
R, R'	resistance or gas constant
$R_{\mathcal{C}}$	coefficient of rigidity
Re	Reynolds Number
s	pump speed
s <sub>B</sub>	parameter as derived from conservation of mass
SC	parameter as derived from conservation of mass
$s_y$	yield stress
ť	time
Τ	torque on pump

V	pump flow ratio to reference
V	velocity
V	volumex distance along pipe centerline
z	elevation
α, μ, θ	angle
α	pump speed ratio
β	diameter ratio
β	torque ratio
λ	method of characteristics multiplier
η	efficiency
V	kinematic viscosity
ε	roughness
ω	pump speed
ρ	density
μ	dynamic viscosity

## **Subscripts**

i	junction or pipe station at which solution is sought
j	junctions with pipes connecting to junction $i$
R	rated conditions for a pump, usually BEP
0	stagnation
∞	infinity, far away, ambient
new	current time for computation
old	most recent time for computation

# **Steady-State Network Solution Methodology**

AFT Impulse makes use of standard matrix solution techniques when solving for a steady-state solution (<u>Jeppson 1976</u>). The method is known as the H-Equation method, where *H*, the piezometric head, is solved for at each junction by forcing continuity of flow through each connecting pipe. Simultaneously, the head loss across each pipe is updated based on the flow balance information. The flow rate and head are solved in an inner-outer loop algorithm, where the flow is guessed, the head loss is calculated

consistent with that guess, and the flow is updated according to the new pressure drop information. The Newton-Raphson method is employed to refine each successive solution, resulting in a sparse square matrix that is solved during each solution pass.

The concepts of pressure and hydraulic grade line (HGL, also called piezometric head) are related but use different frameworks for considering pipe system behavior. The *HGL* includes both the static and elevational effects of pressure. The relationship between the two is given by Equation 1:

$$HGL = \frac{P}{\rho g} + z \tag{1}$$

where z is the elevation. Each concept offers certain advantages.

The solution technique makes use of the continuity and one dimensional momentum equations. AFT Impulse uses pressure and mass flow rate as the unknown parameters because they are more fundamental in nature than the head and volumetric flow rate used by Jeppson and thus extend more naturally to mechanical and chemical systems.

In the following discussion, subscripts denote values at junctions. Thus,  $P_i$  represents the pressure at junction i. Double subscripts denote values along pipes connecting two junctions. Thus,  $\dot{m}_{ij}$  represents the mass flow rate in the pipe connecting junctions i and j.

Application of the law of mass conservation to each junction yields:

$$\sum_{j=1}^n \dot{m}_{ij} = 0$$

where *n* is the number of pipes connected to junction *i*. Equation 2 states that the net mass flow rate into each junction must sum to zero.

The basic equation for pipe pressure drop due to friction can be expressed with the Darcy-Weisbach equation:

$$\Delta P_f = f rac{L}{D} \left(rac{1}{2} 
ho \, V^2
ight)$$
 (3)

where  $\Delta P_f$  is the <u>frictional pressure loss</u>. The total pressure change between junctions is given by the momentum equation in the form of the Bernoulli equation:

$$P_1 + rac{1}{2} \rho V_1^2 + \rho g z_1 = P_2 + rac{1}{2} \rho V_2^2 + \rho g z_2 + \Delta P_f$$
 (4)

The static and stagnation pressure are related as follows:

$$P_o = P + \frac{1}{2} \,\rho \,V^2 \tag{5}$$

Substituting Equation 5 into 4

$$P_{o,1} + 
ho\,g\,z_1 = P_{o,2} + 
ho\,g\,z_2 + \Delta P_f$$

Solving for the frictional pressure drop for a constant area pipes yields:

$$P_{o,i} - P_{o,j} + 
ho g\left(z_i - z_j
ight) = \Delta P_f$$
 (6)

where i and j denote upstream and downstream junction values.

The definition of mass flow rate is:

$$\dot{\boldsymbol{m}} = \rho \, A \, V \tag{7}$$

Combining Equations 3 and 6 and substituting for velocity, *V*, using Equation 7 gives the mass flow for each pipe:

$$\left[\frac{P_{o,i}-P_{o,j}+\rho\,g\left(z_i-z_j\right)}{R'_{ij}}\right]^{1/2}=\dot{\boldsymbol{m}}_{ij} \tag{8}$$

where  $R_{ij}$  is the effective flow resistance in the pipe and the subscript ij refers to the pipe connecting junctions i and j.

$$R'_{ij} = \left(rac{f_{ij}\,L_{ij}}{D_{ij}} + K_{ij}
ight)\,rac{1}{2\,
ho\,A_{ij}^{\;2}}$$
 (9)

Note that R' is not the same as R, which is the resistance used in the Output Control window and is expressed by the following equation:

$$\Delta H = R\,Q^2$$

Substituting Equation 8 into Equation 2 results in the equation to be applied to each junction i:

$$\sum_{j=1}^{n} \left[ \frac{P_{o,i} - P_{o,j} + \rho g (z_i - z_j)}{R'_{ij}} \right]^{1/2} = 0$$
 (10)

where *n* is the number of pipes connected to junction *i*.

To be completely general, Equation 10 should be written for junction i:

$$\sum_{j=1}^{n} \left[rac{P_{o,i} - P_{o,j} + 
ho\,g\left(z_i - z_j
ight)}{R'_{ij}}
ight]^{1/2} = \dot{m}_{i,Applied}$$

to allow for application of boundary condition flow rates to a boundary junction node.

Equation 11 as applied to each junction in the network represents the system of equations that need to be solved to determine the stagnation pressure at each junction. To solve this system, the Newton-Raphson method is employed. In the Newton-Raphson method, new values for each unknown are calculated based on the previous value and a correction that uses the first derivative of the function.

In this instance the function that Newton-Raphson is applied to would be of the form:

$$F_i = \sum_{j=1}^{n} \left[ rac{P_{o,i} - P_{o,j} + 
ho g \left(z_i - z_j
ight)}{R'_{ij}} 
ight]^{1/2} - \dot{m}_{i,Applied}$$
 (12)

The method involves finding all the junction stagnation pressures,  $P_{0,i}$ , that cause all of the  $F_i$  to go to zero, thus satisfying Equation 11 at all junctions.

When applied to a system of equations, the Jacobian matrix contains all the required derivative information to employ the Newton-Raphson technique. The Jacobian,  $J_F$ , is given by:

$$J_F = egin{bmatrix} rac{\partial F_1}{\partial P_{o,1}} & rac{\partial F_1}{\partial P_{o,2}} & \cdots & rac{\partial F_1}{\partial P_{o,n}} \ rac{\partial F_2}{\partial P_{o,1}} & rac{\partial F_2}{\partial P_{o,2}} & \cdots & rac{\partial F_2}{\partial P_{o,n}} \ dots & dots & \ddots & dots \ rac{\partial F_n}{\partial P_{o,1}} & rac{\partial F_n}{\partial P_{o,2}} & \cdots & rac{\partial F_n}{\partial P_{o,n}} \ \end{bmatrix}$$

The column matrix  $\vec{P}_o$  contains the stagnation pressure at each junction, and column matrix  $\vec{F}$  contains the F values (Equation 12) at each junction. The updated solutions for  $\vec{P}_o$  are obtained from the following Newton-Raphson equation:

$$ec{P}_{o,new} = ec{P}_{o,old} - J_f^{-1} \, ec{F}$$
 (13)

Traditional implementations of the Newton-Raphson method require initial guesses at the solution before the Solver can begin. This often results in the situation where you have to know the solution ahead of time in order to solve for it. To avoid placing this burden on the user, AFT Impulse uses a proprietary method for generating first guesses. This method is usually sufficient to get the solution going in the right direction, especially for systems that don't have highly nonlinear features.

However, there are times when AFT Impulse's first guess does not lead to a converged solution. In these cases, AFT Impulse provides you with the option of specifying your own initial guesses of flow and pressure in the Optional tab of the pipe/junction properties window.

## **Related Topics**

Nomenclature 636

# **Continuity Equation at a Branch**

By applying the continuity equation at branch *i*, we loop over all connecting pipes and get

$$\sum_{j=1}^n \dot{m}_{ij} = 0$$

where  $\dot{m}_{ij}$  is the flow rate in the pipe connecting junctions i and j.

# **Verifying Network Solutions**

As discussed on the Network Solution Methodology page, AFT Impulse uses a Newton-Raphson matrix method to obtain a system level mass balance for the steady-state solution. When the Solver is finished, the continuity equation is satisfied at all branching sections. Once solved, it is a simple matter to go back and sum up all mass flows at each branch to verify that these equations are satisfied. In fact, AFT Impulse does just that.

After the Solver converges, AFT Impulse loops over each junction and adds up the inflow and outflow of mass and compares the sum to the <u>solution tolerances</u>. If it appears that any junction is out of tolerance, a warning is given in the output.

In the Solution Balance Summary table AFT Impulse provides additional information on the balance at each junction. This table can be displayed by selecting the option in the <u>Output Control window</u> General tab. Figure 1 shows an example of the Solution Balance Summary table.

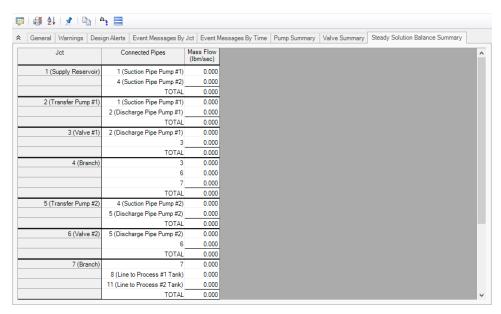


Figure 1: Solution Balance Summary table shown in the Output window offers a balance report of all junctions in the window.

# **Transient Theory**

AFT Impulse simulates transient systems using fundamental equations based on conservation of mass and momentum. These fundamental equations are solved using the Method of Characteristics, which simplifies a set of two partial differential equations into four ordinary differential equations.

AFT Impulse also includes two cavitation models which are designed to capture limited transient cavitation in an otherwise liquid-full system.

The math and calculations needed to support AFT Impulse's transient simulations can be complex at times. The topics in this section attempt to clearly detail the theory behind AFT Impulse. Please reach out to AFT Support if you have further questions, or consider attending one of our AFT Impulse training seminars.

# **Wavespeed - Detailed Discussion**

As described in Wavespeed and Communication Time, the speed at which a wave can travel through a fluid is limited by its bulk modulus of elasticity and density. When constrained to a pipe, the wavespeed is further reduced as some of the wave energy is lost to deforming the pipe. An in depth derivation of wavespeed is presented here, along with discussion of the meaning of the Pipe Support constant.

## **Derivation Including Pipe Effects**

Consider again an instantaneous valve closure. When a valve at the end of a pipe closes, a number of things happen. As we have seen, a wave is propagated upstream as discussed in the Conceptual Example. However, what happens to the pipe itself?

Fluid continues to flow into the pipe, but not out of it. This causes both radial and axial strain - the pipe may be deformed in both directions, depending on how it is supported. This increase in fluid mass continues until the wave is reflected, or in other words, for a time equal to the time required for the wave to travel the pipe:

$$\Delta t_{end-to-end} = L/a$$

During the entirety of this period, the pipe is being deformed. If we consider the pipe to be supported only at the upstream end, it is free to expand lengthwise. The total axial increase in length occurs at the end of the period.

$$total\ increase\ in\ length = \Delta x$$

Further, this means that the closed valve has a certain velocity - it moves the distance  $\Delta x$  over the time period L/a.

$$V_{valve} = rac{a\,\Delta x}{L}$$

The fluid velocity at the face of the valve decreases from the initial steady value  $V_0$  to this  $V_{valve}$ , making the change in fluid velocity:

$$\Delta V_{fluid} = rac{a\,\Delta x}{L} - V_0$$

The total fluid mass in the pipe increases during this period as well, by the steady rate.

$$\Delta m = \dot{m}_{steady} \Delta t = rac{
ho \, V_0 \, A \, L}{a}$$

Combining the previous two equations:

$$rac{
ho\,V_0\,A\,L}{a} = rac{
ho\,A\,L}{a} igg(rac{a\,\Delta x}{L} - \Delta V_{fluid}igg)$$

There are three mechanisms that allow the mass to increase in the pipe - the pipe strains axially, strains radially, and the fluid compresses.

$$rac{
ho\,A\,L}{a}igg(rac{a\,\Delta x}{L}-\Delta V_{fluid}igg)=
ho\,L\,\Delta A+
ho\,A\,\Delta x+L\,A\,\Delta
ho$$

Simplifying and reorganizing:

$$-rac{\Delta V_{fluid}}{a} = rac{\Delta A}{A} + rac{\Delta 
ho}{
ho}$$

With the instantaneous waterhammer relationship,

$$\Delta P = -\rho \, a \, \Delta V$$

the velocity change term can be eliminated, and the result can be solved for  $a^2$ :

$$a^2 = rac{rac{\Delta P}{
ho}}{rac{\Delta A}{A} + rac{\Delta 
ho}{
ho}}$$

The bulk modulus of a fluid relates the change in volume (or density) to an applied change in pressure:

$$K=rac{\Delta P}{\Delta 
ho/
ho}$$

Multiplying the  $a^2$  equation through by  $K/\Delta P$ :

$$a^2 = rac{K/
ho}{1+Krac{\Delta A}{A\,\Delta P}}$$

The area/pressure term is a measure of the elastic response of the pipe - its value will depend on how the pipe is constrained. For convenience, common terms that show up in this analysis are separated, and a new constant  $c_1$  is defined.

$$a = \sqrt{rac{K/
ho}{1 + c_1 rac{K}{E} rac{D}{e}}}$$

# **Pipe Support Constants**

The value of  $c_1$  varies based on how the pipe is constrained. As an example, a **thin-walled pipe fully anchored at the upstream end** is discussed here, with other values of  $c_1$  listed below.

The change in internal area of the pipe A, is equal to the change in radius multiplied by the circumference. The change in diameter is equal to the radial strain multiplied by the diameter.

$$\Delta A = rac{\Delta D}{2}\pi D = rac{\xi_{radial}D}{2}\pi D$$

Dividing by area:

$$rac{\Delta A}{A} = 2 \xi_{radial}$$

The radial strain is affected both by axial and circumferential strain, which are related to one another via Poisson's Ratio *v*:

$$\xi_{radial} = \xi_{circumferential} - \nu \, \xi_{axial}$$

Further, strain is related to stress with Young's Modulus E:

$$\xi = rac{\sigma}{E}$$

Combining the above and introducing the  $\Delta P$  term:

$$rac{\Delta A}{A\,\Delta P} = rac{2}{\Delta P\,E}(\sigma_{circ} - 
u\,\sigma_{axial})$$

The two stresses are related to their respective forces and areas:

$$\sigma_{axial} = rac{A\,\Delta P}{\pi\,D\,e} \qquad \sigma_{circ} = rac{D\,\Delta P}{2\,e}$$

Adding these to the previous equation and simplifying:

$$rac{\Delta A}{A\,\Delta P} = rac{D}{e\,E} \Big( 1 - rac{
u}{2} \Big)$$

Which is able to give an expression for  $c_1$ :

$$Krac{\Delta A}{A\,\Delta P}=Krac{D}{e\,E}\Big(1-rac{
u}{2}\Big)=c_1rac{K}{E}rac{D}{e} \qquad \qquad c_1=1-rac{
u}{2}$$

**Note**: The above value of  $c_1$  is only valid for a pipe anchored only at the upstream end. See below for other values of  $c_1$  for differing constraints.

Thin-Walled Anchored Upstream (detailed above)

$$c_1=1-\frac{\nu}{2}$$

Thin-Walled Anchored Throughout

$$c_1=1-\nu^2$$

Thin-Walled With Expansion Joints

$$c_1 = 1$$

Thick-Walled Anchored Upstream

$$c_1 = rac{2\,e}{D}(1+
u) + rac{D}{D+e}(1-rac{
u}{2})$$

Thick-Walled Anchored Throughout

$$c_1 = rac{2\,e}{D}(1+
u) + rac{D}{D+e}(1-
u^2)$$

Thick-Walled With Expansion Joints

$$c_1=rac{2\,e}{D}(1+
u)+rac{D}{D+e}$$

Circular Tunnel (unlined)

$$c_1=rac{2\,e}{D}(1+
u)$$

Circular Tunnel (lined) / Buried Pipe

$$c_1 = rac{2\,E\,e}{E_R\,D + 2\,E\,e} \qquad E_R = Rock/Soil\ Modulus\ of\ Rigidity$$

## **Related Topics**

Nomenclature 636

# **Transient Flow Equations**

To begin with any rigorous fluid dynamics solution, you must start with the most fundamental laws of physics. For isothermal flow of a liquid, there are two core equations - conservation of mass and Newton's second law of motion. We will consider the below control volume in a pipe. The control surfaces 1 and 2 are permitted to move relative to one another, and the unlabeled control surface on the pipe wall must remain fixed to the wall. For the purposes of analyzing a fluid transient, it is safe to consider the system one dimensional in x. Note that there is one radial effect that is important to consider - the change in cross-sectional area of the pipe.

The resulting equations nonlinear hyperbolic partial differential equations, requiring a numeric solution such as the Method of Characteristics.

For a complete development of the equations please see one of the many excellent references (<u>Wylie, 1993</u>, <u>Chaudry, 1987</u>, and <u>Swaffield, 1993</u>.

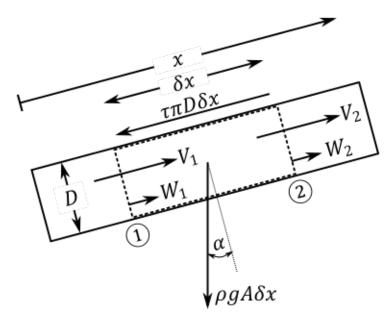


Figure 1: Control volume

## **Continuity Equation**

First we apply conservation of mass to the control volume via Reynold's Transport Theorem:

$$rac{d}{dt}\int_{C\mathbb{V}}
ho\,d\mathbb{V}-\oint_{CS}
ho\left(ec{V}\cdot\hat{n}
ight)dA=0$$

Simplifying to one dimension:

$$rac{d}{dt}\int_{x_{1}}^{x_{2}}
ho\,A\,dx-\left[
ho_{1}\,A_{1}\left(V_{1}-W_{1}
ight)-
ho_{2}\,A_{2}\left(V_{2}-W_{2}
ight)
ight]=0$$

According to the Leibniz integral rule:

$$\int_{x_1}^{x_2} 
ho \, A \, dx = \int_{x_1}^{x_2} \, rac{\partial}{\partial t} (
ho \, A) \, dx + 
ho_2 \, A_2 \underbrace{rac{dx_2}{dt}}_{W_2} - 
ho_1 \, A_1 \underbrace{rac{dx_1}{dt}}_{W_1}$$

Applying this relationship and canceling terms:

$$\int_{x_1}^{x_2} rac{\partial}{\partial t} (
ho\,A)\,dx + 
ho_2\,A_2\,V_2 - 
ho_1\,A_1\,V_1 = 0$$

Considering a mean value of the integral:

$$rac{\partial}{\partial t}(
ho\,A)\,\delta x + \Delta(
ho\,A\,V) = 0$$

Divide by  $\delta x$ 

$$rac{\partial}{\partial t}(
ho\,A)+rac{\partial}{\partial x}(
ho\,A\,V)=0$$

Expand and group terms:

$$\frac{1}{\rho}\underbrace{\left(\frac{\partial\rho}{\partial t} + V\frac{\partial\rho}{\partial x}\right)}_{\underbrace{\frac{d\rho}{dt}}} + \frac{1}{A}\underbrace{\left(\frac{\partial A}{\partial t} + V\frac{\partial A}{\partial x}\right)}_{\underbrace{\frac{dA}{dt}}} + \frac{\partial V}{\partial x} = 0$$

$$rac{1}{
ho}rac{d
ho}{dt}+rac{1}{A}rac{dA}{dt}+rac{\partial V}{\partial x}=0$$

This is a generally applicable equation, we have not made any significant assumptions on the nature of the fluid itself.

Next, we will apply the definition of bulk modulus of elasticity. This step carries with it additional assumptions - because we are effectively dropping thermodynamic effects with this substitution, the equation will only be able to be applied to "slightly compressible" fluids. This is not an issue in waterhammer applications - where the fluid is commonly referred to as "incompressible."

$$K = 
ho rac{dP}{d
ho} \qquad \Leftrightarrow \qquad rac{1}{
ho} rac{d
ho}{dt} = rac{1}{K} rac{dP}{dt}$$

$$rac{1}{K}rac{dP}{dt}+rac{1}{A}rac{dA}{dP}rac{dP}{dt}+rac{\partial V}{\partial x}=0$$

Rearranging the above equation, we can find the definition of wavespeed.

$$rac{dP}{dt} + 
ho \underbrace{\left(rac{K/
ho}{1 + rac{K}{A}rac{dA}{dP}}
ight)}_{a^2} rac{\partial V}{\partial x} = 0$$

Expanding the pressure term, we get a convective term that is typically ignored in waterhammer analysis due to its relatively very small magnitude.

$$rac{\partial P}{\partial t} + \underbrace{Vrac{\partial P}{\partial x}}_{Convective\ term} + 
ho\,a^2rac{\partial V}{\partial x} = 0$$

Finally, we arrive at what is termed the continuity equation.

$$\boxed{rac{1}{
ho}rac{\partial P}{\partial t}+a^2rac{\partial V}{\partial x}=0}$$

## Momentum Equation

The application of Newton's second law follows from the same control volume above. Again applying Reynold's Transport Theorem we begin with the following relationship:

$$\sum F = rac{d}{dt} \int_{C\mathbb{V}} 
ho \, V \, d\mathbb{V} - \oint_{CS} 
ho \, V \, (ec{V} \, \cdot \, \hat{n}) \, dA$$

Very similar to the continuity equation, we can apply a one dimensional simplification, the Leibniz integral rule, and consider the resulting integral as a mean over the interval. These steps are extremely similar to the above and are not shown for brevity.

$$\sum F = rac{\partial}{\partial t} (
ho \, V \, A) \, \delta x + \Delta (
ho \, A \, V^2)$$

Summing the forces on the body:

$$\sum F = P_1 A_1 - P_2 A_2 - au \pi D \delta x - 
ho g A \sin(lpha) \delta x$$

To find the shear term, we consider a *steady* force balance with only two terms - the pressure across a section, and the shear term. We can find the pressure across the section with the Darcy-Weisbach relationship.

$$\sum F_{steady} = rac{\pi D^2}{4} dP - au \,\pi \, D \, \delta x = 0$$

$$dP=rac{f\,
ho\,V\,|V|\,\delta x}{2\,D}$$

$$au=rac{f
ho\,V\,|V|}{8}$$

Incorporating this, dividing through by  $\delta x$ , and assuming that the areas on the pressure terms can be considered constant, we arrive at the following combined equation:

$$rac{\partial}{\partial t}(
ho\,V\,A) + rac{\partial}{\partial x}(
ho\,A\,V^2) = -Arac{\partial P}{\partial x} - rac{f\,
ho\,V\,|V|}{8}\pi\,D - 
ho\,g\,A\sin(lpha)$$

Expanding the partial derivatives, and dividing through by  $\rho A$ , we find the continuity equation and can drop those terms. We also again have a convective term which is normally ignored.

$$\frac{V}{\rho A} \underbrace{\left(\frac{\partial}{\partial t}(\rho A) + \frac{\partial}{\partial x}(\rho A V)\right)}_{Continuity \ Ean \ = \ 0} + \underbrace{\frac{\partial V}{\partial t}}_{Convective} = -\frac{1}{\rho} \frac{\partial P}{\partial x} - \frac{f V |V|}{2 D} - g \sin(\alpha)$$

Gathering the remaining terms, we arrive at the momentum equation:

$$rac{\partial V}{\partial t} + rac{1}{
ho}rac{\partial P}{\partial x} + rac{f\,V\,|V|}{2\,D} + g\sin(lpha) = 0$$

## **Related Topics**

Nomenclature 636

## **Method of Characteristics**

The Method of Characteristics is a general approach for solving a partial differential equation by reducing it to a system of ordinary differential equations.

We see here how it is applied to the <u>transient flow equations</u>. The continuity equation and momentum conservation equation are both partial differential equations. Together, they have two unknowns P and V, and two independent variables x and t. Application of the Method of Characteristics will generate four ordinary differential equations.

## **Characteristic Equations**

The equations are represented below as  $L_1$  and  $L_2$ 

$$rac{\partial V}{\partial t}+rac{1}{
ho}rac{\partial P}{\partial x}+rac{f\,V\,\left|V
ight|}{2D}+g\sin\left(lpha
ight)=L_{1}$$

$$rac{1}{
ho}rac{\partial P}{\partial t}+a^2\,rac{\partial V}{\partial x}=L_2$$

Linearly combining the equations with the introduction of a constant factor  $\lambda$ 

$$L_1 + \lambda L_2 = 0$$

$$rac{\partial V}{\partial t} + rac{1}{
ho}rac{\partial P}{\partial x} + rac{f\,V\,\left|V
ight|}{2D} + g\,\sin\left(lpha
ight) + \lambda\left(rac{1}{
ho}rac{\partial P}{\partial t} + a^2\,rac{\partial V}{\partial x}
ight) = 0$$

Rearranging terms from the linear combination above

$$rac{\lambda}{
ho}\Big(rac{\partial P}{\partial t}+rac{1}{\lambda}rac{\partial P}{\partial t}\Big)+\Big(rac{\partial V}{\partial t}+\lambda\,a^2\,rac{\partial V}{\partial x}\Big)+rac{f\,V\,\left|V
ight|}{2D}+g\sin\left(lpha
ight)=0$$

We define a relationship for  $\lambda$ :

$$rac{dx}{dt} = rac{1}{\lambda} = \lambda \, a^2$$

Where:

$$\lambda = \pm rac{1}{a} \qquad and \qquad rac{dx}{dt} = \pm \ a$$

This relationship between wavespeed, time step, and length step must be enforced for this method to work as expected. This is discussed in detail in <a href="Pipe Sectioning - Introduction to Method of Characteristics">Pipe Sectioning - Introduction to Method of Characteristics</a>.

Substituting into the above equation:

$$\pm rac{1}{a
ho} \Big(rac{\partial P}{\partial t} + rac{dx}{dt}rac{\partial P}{\partial x}\Big) + \Big(rac{\partial V}{\partial t} + rac{dx}{dt}rac{\partial V}{\partial x}\Big) + rac{f\,V\,|V|}{2\,D} + g\sin(lpha) = 0$$

The terms in the parantheses are simply the total derivatives for *P* and *V*.

$$rac{dP}{dt} = rac{\partial P}{\partial t} + rac{dx}{dt}rac{\partial P}{\partial x}$$

$$rac{dV}{dt} = rac{\partial V}{\partial t} + rac{dx}{dt}rac{\partial V}{\partial x}$$

Simplifying the expression to:

$$\pmrac{1}{a\,
ho}rac{dP}{dt}+rac{dV}{dt}+rac{f\,V\,\left|V
ight|}{2\,D}+g\sin\left(lpha
ight)=0$$

This represents the four *characteristic equations* that we are searching for, paired as positive (C+) and negative (C-) sets of equations:

$$C^{+} \left\{ egin{aligned} +rac{1}{a\,
ho}rac{dP}{dt}+rac{dV}{dt}+rac{f\,V\,\left|V
ight|}{2\,D}+g\sin\left(lpha
ight)=0 \ rac{dx}{dt}=a \end{aligned} 
ight.$$

$$C^{-}\left\{ egin{aligned} -rac{1}{a\,
ho}rac{dP}{dt}+rac{dV}{dt}+rac{f\,V\,|V|}{2\,D}+g\sin\left(lpha
ight)=0 \ rac{dx}{dt}=-a \end{aligned} 
ight.$$

**Note:** There have not been any simplifying assumptions made in the development of these ordinary differential equations - they represent the original partial differential equations exactly.

### **Numerical Method**

We can simplify the equations further into a form that is convenient for simulation.

For the **positive characteristic** multiply the top equation by *a dt*, which is equal to dx

$$rac{1}{
ho} \, dP + a \, d\, V + rac{f\, V\, |V|}{2\, D} \, dx + g \sin(lpha) \, dx = 0$$

Recognizing that  $sin(\alpha)$  is simply dz/dx:

$$rac{1}{
ho}\,dP + a\,d\,V + rac{f\,V\,|V|}{2\,D}\,dx + g\,dz = 0$$

It is more convenient to use mass flow instead of velocity, and multiplying through by  $\rho$ .

$$dP + rac{a}{A}\,d\dot{m} + rac{f\,\dot{m}\,|\dot{m}|}{2\,D\,
ho\,A^2}\,dx + 
ho\,g\,dz = 0$$

This equation can be integrated along the positive characteristic.

It is useful at this stage to consider a graphical representation of the characteristic grid. Some point *P* is affected by the positive characteristic from point *A*, and by the negative characteristic from point *B*.

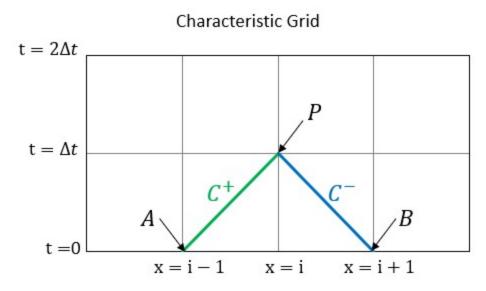


Figure 1: Characteristic grid. The point P sees effects from points A and B after some time dt, which has equal magnitude of dx/a

Setting up the integral, along the positive characteristic line:

$$\int_{P_A}^{P_P} dP + rac{a}{A} \int_{\dot{m}_A}^{\dot{m}_P} d\dot{m} + rac{f}{2\,D\,
ho\,A^2} \int_{x_A}^{x_P} \dot{m}\,|\dot{m}|\,\,dx + 
ho\,g \int_{z_A}^{z_P} dz = 0$$

Most of the terms are straightforward. However, the third term contains mass flow which varies with respect to *x*. This term is approximated with the trapezoidal rule, which is second order accurate.

$$(P_P - P_A) + rac{a}{A}(\dot{m}_P - \dot{m}_A) + rac{f}{2\,
ho\,D\,A^2}[|\dot{m}_P||\dot{m}_A|(x_P - x_A)] + 
ho\,g\,(z_p - z_A) = 0$$

Defining impedance:

$$B = \frac{a}{A}$$

and resistance:

$$R=rac{f\,\Delta x}{2\,
ho\,D\,A^2}$$

and solving for pressure at the point of interest:

$$oxed{P_P = P_A - B(\dot{m}_P - \dot{m}_A) - R\,\dot{m}_P\,|\dot{m}_A| - 
ho\,g\,(z_p - z_A)}$$

we can repeat the above process for the *negative characteristic* and arrive at:

$$\overline{\left[P_{P}=P_{B}+B\left(\dot{m}_{P}-\dot{m}_{B}
ight)+R\,\dot{m}_{P}\left|\dot{m}_{B}
ight|+
ho\,g\left(z_{p}-z_{B}
ight)
ight]}$$

We have finally arrived a system of two equations with only two unknowns - mass flow and pressure at the point *P*. These equations can be further arranged into a convenient form known as the <u>compatibility</u> equations.

## **Related Topics**

Nomenclature 636

# **Compatibility Equations**

From the <u>characteristic equations</u> (repeated below), we can construct two convenient equations known as the *compatibility equations*.

$$P_{P} = P_{A} - B \left( \dot{m}_{P} - \dot{m}_{A} 
ight) - R \, \dot{m}_{P} |\dot{m}_{A}| - 
ho \, g \left( z_{P} - z_{A} 
ight) ~~(C^{+})$$

$$P_P = P_B + B \left( \dot{m}_P - \dot{m}_B 
ight) + R \, \dot{m}_P |\dot{m}_B| + 
ho \, g \left( z_P - z_B 
ight) ~~(C^-)$$

The only unknown terms in these equations are the pressure and mass flow at point P. The other terms are known either from a previous time step, or from the initial conditions as determined from a steady state simulation.

Rearranging terms:

$$P_P = P_A + B\,\dot{m}_A - 
ho\,g\left(z_P - z_A
ight) - \dot{m}_P\left(B + R\,|\dot{m}_A|
ight) \qquad (C^+)$$

$$P_P = P_B - B\,\dot{m}_B - 
ho\,g\left(z_P - z_B
ight) - \dot{m}_P\left(B + R\,|\dot{m}_B|
ight) \qquad (C^-)$$

and defining four new constants (constant for this time step):

$$C_P = P_A + B\,\dot{m}_A - 
ho\,g\,(z_P - z_A)$$

$$C_M = P_B - B\,\dot{m}_B + 
ho\,g\,(z_P - z_B)$$

$$B_P = B + R \left| \dot{m}_A 
ight|$$

$$B_M = B + R \left| \dot{m}_B 
ight|$$

We have our simplest equations yet:

$$P_P = C_P - \dot{m}_P B_P$$

$$P_P = C_M + \dot{m}_P B_M$$

Which can be solved directly for pressure or mass flow:

$$P_P = \frac{C_P \, B_M + C_M \, B_P}{B_P + B_M} \tag{3}$$

$$\dot{m}_P = \frac{C_P - C_M}{B_P + B_M} \tag{4}$$

**Note:** The compatibility equations allow a solution of all interior points in a pipe. However, the pipe endpoints are solved by applying specific boundary conditions. The boundary condition relationships build on the previous methods, and offer the final needed information to generate a complete solution.

## **Related Topics**

Nomenclature 636

## **Transient Cavitation Models**

AFT Impulse has two <u>cavitation</u> models available to capture transient cavitation in pipes: the Discrete Vapor Cavity Model (DVCM) and the Discrete Gas Cavity Model (DGCM).

Any cavitation in a system inherently violates AFT Impulse's fundamental assumption that all pipes are 100% liquid-full. The cavitation models attempt to work around that assumption by modeling cavitation only at pipe computation stations, with the intervening pipe remaining liquid-full.

In a real system, vapor pockets can form continuously in the liquid. However, Impulse lumps all vapor formed into discrete pockets fixed at the grid points determined by the <u>Method of Characteristics</u> (MOC). Vapor volume is tracked at each station, and the MOC equations are applied to the pipe between each station following the liquid-full assumption.

Both models, DVCM and DGCM, are based on the methodology described in <u>Wylie 1993</u>, pg 66-69 (DVCM) and pg 184-187 (DGCM), and supplemented by other <u>literature sources</u>. These models are considered industry standard, and are considered good models for transient cavitation. However, their accuracy is inherently limited by the liquid-full assumption behind AFT Impulse and the MOC. See the <u>Interpreting Transient Cavitation Predictions</u> page.

## Discrete Vapor Cavity Model (DVCM)

DVCM evaluates transient cavitation by assuming one of two conditions exists. Either the pressure at the pipe computation station is greater than  $P_{vapor}$  and the MOC equations can be applied as normal, or the pressure at the pipe computation station is equal to  $P_{vapor}$  and cavitation is present.

When the MOC equations calculate that the pressure at a station reaches (or falls below) P<sub>vapor</sub>, the pressure at that station is fixed exactly at P<sub>vapor</sub>. The MOC equations are then evaluated treating the station as a <u>boundary condition</u>, simplifying the <u>compatibility equations</u> for the flowrate upstream and downstream of the station to:

$$\dot{m}_{new,up} = rac{C_P - P_{vap}}{B_P}; \dot{m}_{new,down} = rac{P_{vap} - C_M}{B_M}$$

Asserting a fixed pressure boundary of  $P_{vapor}$  creates a mass flow discontinuity across the station. Impulse assumes this mass flow discontinuity is caused by vapor pockets forming and tracks it as the total vapor volume. The actual mass flowrate as a function of time is unknown, so an average of the mass flowrate at the old time step and new time step is used:

$$V_{vap,new} = V_{vap,old} + rac{\Delta t}{
ho} \Big[ rac{\dot{m}_{old,down} + \dot{m}_{new,down}}{2} - rac{\dot{m}_{old,up} + \dot{m}_{new,up}}{2} \Big]$$

When the vapor volume tracked at a station reaches (or falls below) zero, the station returns to the normal MOC equations.

## **Discrete Gas Caivty Model (DGCM)**

DGCM builds on DVCM by introducing a small amount of free gas into the system. Most liquid systems contain some small amount of gas flowing with the liquid or dissolved in the liquid. This gas expands as system pressure approaches vapor pressure and can be considered a precursor to the cavitation which exists when the liquid is at vapor pressure.

Similar to DVCM, DGCM evaluates transient cavitation by assuming one of two conditions exists: either the station stagnation pressure is above  $P_{vapor}$ , or the system pressure is equal to  $P_{vapor}$ .

# Calculations when $P_{stag} > P_{vapor}$ :

When the station stagnation pressure is above  $P_{vapor}$ , DGCM uses the Ideal Gas Law to determine the free gas volume:

$$PV = nRT$$

Specifically, *nRT* are lumped together as a constant value determined by the Initial Void Fraction and Initial Void Fraction Reference Pressure parameters on the <u>Transient Cavitation Panel</u> such that:

$$V_{gas} = rac{nRT}{P_{stag} - P_{vap}} = rac{constant}{P_{stag} - P_{vap}}$$

Impulse then couples the above equation with the MOC compatibility equations to simultaneously solve for the pressure, upstream mass flow rate, and downstream mass flowrate at each station for each time step. These calculations are always performed regardless of how close the system is to Pvap, adding additional computational complexity. As a result, a simulation using DGCM will take longer to run than a simulation using DVCM.

The free gas volume calculated at each station allows DGCM to improve on DVCM. Specifically, it allows DGCM to capture the effect that gas or vapor in a liquid system has on wavespeed. Wavespeed depends on how compressible a fluid is, with gas being more compressible than a liquid. At low pressures, gas volume will increase relative to the liquid, lowering the wavespeed in the fluid. This effect can become more pronounced as the fluid approaches the vapor pressure of the liquid, and is an important effect to capture.

The Method of Characteristics solution requires wavespeed to be fixed prior to the simulation, meaning wavespeed can't be directly modified. However, DGCM forces a pressure wave to expend some energy compressing the gas volume at a station as the wave travels along the pipe, effectively slowing wave motion as gas volume increases at low pressures.

The small gas volume at each station also helps avoid some of the numerical noise associated with DVCM, effectively dampening high-frequency waves as they move through the system.

Note that the free gas in the system can be set using the Initial Void Fraction and Reference Pressure settings in the Transient Cavitation Panel. Default values are 1E-7 and 1 atm, respectively. Literature discussing DGCM, and AFT's internal tests show that these values are meant to be constants rather than measured system values. AFT does not recommend changing these values from the default.

## Calculations when $P_{stag} = P_{vapor}$ :

When the station stagnation pressure is equal to  $P_{vapor}$ , DGCM simplifies to DVCM. The pressure at the station is fixed exactly at  $P_{vapor}$ , the MOC equations are evaluated treating that station as a boundary condition, and vapor volume is tracked as the mass flow discontinuity across the station.

DGCM contains one further difference from DVCM, seen in the equation used to integrate the mass flow discontinuity. DVCM integrates the total change in vapor volume from one time step to the next by averaging the mass flow evenly between the old time step and the new time step. DGCM instead uses rectangular integration and a weighting factor,  $\psi$ , with a value of 0.95, as shown in the equation below.

Using a value of  $\psi$ =0.95 weights the equation towards the new time step, adding numerical stability to the results, and providing a better match between Impulse results and available reference data. AFT does not recommend changing this value from the default.

$$V_{vap,new} = V_{vap,old} + rac{\Delta t}{
ho} [\psi(\dot{m}_{new,down} + \dot{m}_{new,up}) + (1-\psi)(\dot{m}_{old,down} + \dot{m}_{old,up})]$$

## **Related Topics**

Cavitation	57
Transient Cavitation Panel	
Interpreting Cavitation Results.	87
Nomenclature	

### **Related Blogs**

How does AFT Impulse model cavitation?

# **Infinite Pipe Transient Theory**

An <u>infinite pipe</u> is a representation of an interior pipe station - this is not the end of the pipe, but is identical to the same interior station in an equivalent system were the pipe is explicitly modeled. Therefore, all of the Method of Characteristics solution will apply to the infinite pipe boundary as well. However, by not explicitly modeling the entire pipe, there is some information we lose.

To determine the properties at the infinite boundary, we must know the properties of the **adjacent stations from the previous time step**. This is the case for any interior station. But this poses an immediate problem - there is only one "adjacent station" - we have removed the other by not modeling the pipe.

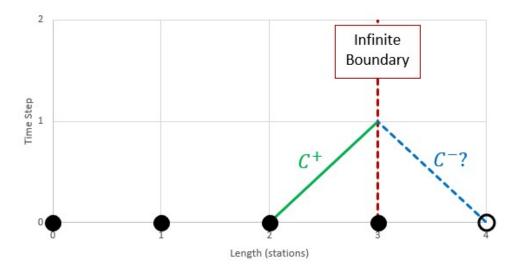


Figure 1: Downstream properties are required to calculate the negative characteristic

We can overcome this restriction by creating a "virtual" station one section past the end of the modeled pipe. Again, note that this virtual station represents a real interior pipe point, it is only "virtual" in the sense that no pipe is included in the **model**. With the virtual station, we then have stations adjacent to the boundary, and can proceed with the compatibility equations.

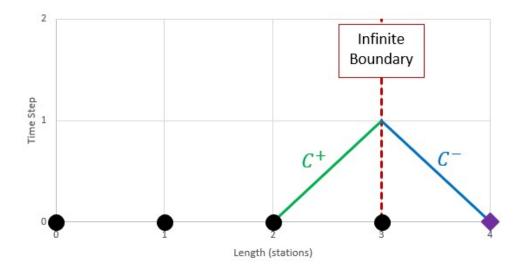


Figure 2: Create a "virtual" station to allow calculation of the negative characteristic

However, we have introduced a new problem. We need to know the pressure and flow at the virtual station to implement the compatibility equations for the subsequent time step. To proceed, we must estimate these values. This can be accomplished with the data we do know - adjoining stations and previous time steps. Without transient effects, we can make a very good approximation with a second order extrapolation.

$$P_{virtual,new} = P_{i+1,t} = 3P_{i,t-\Delta t} - 3P_{i-1,t-2\Delta t} + P_{i-2,t-3\Delta t}$$

$$\dot{m}_{virtual,new} = \dot{m}_{i+1,t} = 3\dot{m}_{i,t-\Delta t} - 3\dot{m}_{i-1,t-2\Delta t} + \dot{m}_{i-2,t-3\Delta t}$$

This estimation requires data from the 3 adjoining stations, and 3 time steps previous.

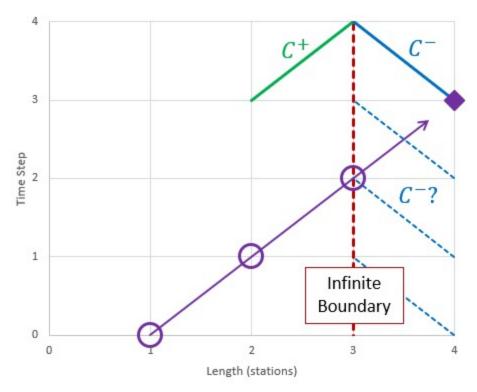


Figure 3: Estimate the properties at the virtual station with the 3 previous time steps and stations

This introduces yet another obstacle to overcome - if we require 3 stations and time steps for estimating the virtual station in the time step 3 (3 time steps after 0), we are not able to utilize the compatibility equations to calculate the properties at the boundary until time step 4. Fortunately, there is an easy solution.

The properties at the boundary can be considered constant until a transient from the system affects it. Any transient change requires 1 time step to travel 1 section. We can state that the properties at the boundary remain unchanged for the first 3 time steps if we keep the boundary at least 3 stations away from any potential transient perturbation. In other words, we need to require a minimum number of sections in the pipe. This minimum value is only **two** sections. This is because the initial transient time step (time step 1 in the diagram) can be considered the second fixed data point available to us - the first (time step 0) being the steady state initial conditions. The properties at station 1 cannot change until time step 2.

With a minimum of two sections, we can state that the pressure and flow at the boundary do in fact remain fixed for the first 3 time steps (4 including steady state).

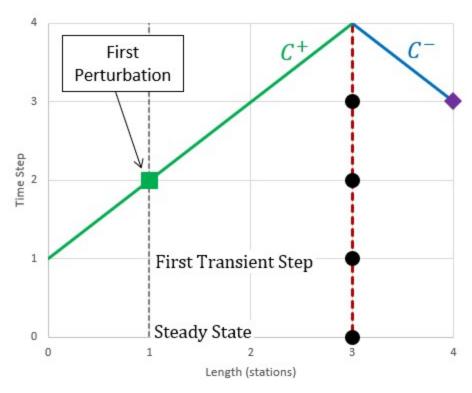


Figure 4: The estimation forces a certain minimum number of sections. Note that the properties cannot change at station 1 until time step 2 - one time step is required for any defined transient to impact the local solution.

See Wylie, et al, 1993, pp. 121-122 for more information.

## **Infinite Pipe Vapor Cavitation Theory**

The Infinite Pipe junction is designed to only pass pressure waves out through the junction, and never to allow any reflections. If the junction drops to vapor pressure, a cavity would occur, which would cause reflections. Therefore, vapor cavities at these junctions are ignored and the pressure is allowed to fall below the vapor pressure. This maintains the function of the junction. If this occurs the model should be updated.

## **Related Topics**

Method of Characteristics	654
Infinite Pipe	265

## **Related Examples**

Tank	Farm with	Infinite Pines	 <b>1</b> 1′	3

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# **Chempak Technical Information - Detailed Discussion**

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**Note:** The information in this Appendix was taken from Section 8 of the Chempak Operating & Reference Manual, Version 4, Windows Edition, Issue: January 1998. Section numbering was left unchanged, and some sections that were judged not relevant were not included so the numbering is not sequential. Notation and references in this Appendix apply only to this Appendix, and are referenced at the end.

### 8.1 General

This section sets out the data sources, correlations and estimation methods used in the CHEMPAK database. In putting together the database, the methods and sources were selected in the following order of preference.

- Published experimental data
- · Published correlations based on experimental data
- · Specific category correlations
- · General estimation methods

Madison Technical Software has followed the general recommendations in Reid and in Danner and Daubert as far as selection of specific category correlations and general estimation methods are concerned. In selecting specific compound data, a combination of sources has been used wherever possible. Important sources of specific compound data used by CHEMPAK are:

- · Reid et al
- · Perry et al
- · J Chem Eng Data
- · Daubert & Danner
- ESDU publications
- · API Technical Data Book Petroleum Refining
- · International Critical Tables
- · CRC Handbook
- · Vargaftik

In many cases, the compound property values are a combination of published data, published correlations and general estimation methods. Several properties in certain compound categories have been estimated or adjusted by Madison Technical Software. It has been our policy to adopt and maintain a critical approach to available data sources and correlation methods.

The following sections set out details of the correlations and estimation methods used. In certain cases, the user is directed to the original references, particularly where the method is complex.

Data sources for Aqueous Solutions/Heat Transfer Liquids are published experimental data and correlations based on experimental data.

# 8.2 Physical Constants

### 8.2.1 Critical Temperature

The great majority of values are believed to be experimental. Where values had to be estimated, the Joback method was used.

#### 8.2.2 Critical Pressure

Most of the values are experimental. In cases where experimental data were not available, the critical pressure was derived from the Joback method.

#### 8.2.3 Critical Volume

A majority of the values are experimental. A great majority of the remaining compounds for which experimental values were not available had accurate boiling-point volumes available from which critical volume estimates were derived using the Tyn and Calus correlation. For a few substances, estimates of the critical volume were derived from the Joback method.

### 8.2.4 Normal Boiling Points

All values are believed to be experimental. In some cases, the values were slightly adjusted for vapor pressure.

### 8.2.5 Freezing Points

Where possible, quoted freezing points are experimental. No accurate method of estimation of compound freezing point is available. In the absence of experimental data, a rough estimate was derived from the Joback method.

#### 8.2.6 Acentric Factors

The acentric factor is defined as

$$w = -log10(Pvr at Tr = 0.7) - 1$$

In all cases the acentric factor was derived from the vapor pressure correlation ( see section 8.8)

#### 8.2.7 Joback Group Contribution Method

The Joback method is used to derive values of Tc, Pc, Vc and Tf where no experimental data or other predictive method was available.

```
Tc = Tb/(0.584 + 0.965 Sum(Dt) - Sum(Dt)2)

Pc = 1/(0.113 + 0.0032 \text{ na} - \text{Sum}(Dp))2

Vc = 17.5 + \text{Sum}(Dv)

Tf = 122 + \text{Sum}(Df)
```

where na is the number of atoms in the molecule and the D contributions are given by Joback and by Reid et al (1987). Error magnitudes for the Joback method are as follows:

- · Critical Temperature: average error about 1%
- · Critical Pressure: average error about 5%
- Critical Volume: average error about 2%
- Freezing Point: average error about 11%

### 8.2.8 Tyn & Calus Relation

Tyn & Calus showed a close (< 3% error) relation between molar volume at normal boiling point and the critical molar volume of the form,

```
Vb = a Vcn
a = 0.285
n = 1.048
```

# 8.3 Liquid Specific Volume

Liquid specific volume rises slowly and approximately linearly with rise in temperature to about Tr = 0.8. At higher temperatures, the values rise more rapidly to the critical point.

Experimental data or correlations derived from experimental data are available for most compounds.

### 8.3.1 Hankinson-Brobst-Thompson Equation

The saturated specific volume is given by,

```
Vs/V* = Vr(O)(1 - wsrkVr(1))

Vr(O) = Sum{an(1 - Trn/3)} 0.25 < Tr < 0.95

Vr(1) = Sum{bnTrn/(Tr - 1.00001)} 0.25 < Tr < 1.0

aO = 1

a1 = -1.52816

a2 = 1.43907

a3 = -0.81446

a4 = 0.190454

bO = -0.296123

b1 = 0.386914

b2 = -0.0427258

b3 = -.0480645
```

V\*, wsrk and Tc are tabulated property constants. The user is referred to Hankinson, Thompson and to Reid et al (1987). Errors are typically about 1% with most being less than 2%.

#### 8.3.2 Rackett Equation

If a reference volume (Vref at Tref) is available then

```
Zra = (PcVref / RTc)n
n = 1/(1 + (1 - Tref / Tc)m)
m = 2/7 \text{ or other empirical constant}
```

The saturated specific volume is given by,

with

$$x = -(1 - Tref / Tc)m + (1 - T/Tc)m$$

In most cases, an experimental value of reference density was available. Where such a value was not available, values were derived from the group contribution method of Le Bas or derived from the critical volume using the Tyn & Calus relation. Tests by Madison Technical Software on over 80 liquids showed that these two methods were significantly more accurate than the Spencer and Danner method for Zra. The reader is referred to Reid et al for further details on these methods. With one or more experimental points, the Rackett equation gives errors of about 1% with most values less than 3%. If the reference volumes are estimated, typical errors are 3%.

### 8.3.4 The Effect of Pressure on Liquid Specific Volume

The effect of pressure on liquid specific volume is calculated when

The correction is derived from the equation of state as follows,

VL = VLs - VLs,es + VL,es

VL = specific volume at T and P

VLs = VL at T and Ps from methods of this section

VLs,es = VL at T and Ps from the equation of state

VL,es = VL at T and P from the equation of state

Liquid specific heat can in principle be derived from the equation of state but in practise, direct analytical or group contributions are preferred where experimental data are not available.

## 8.4 Liquid Specific Heat

#### 8.4.1 Rowlinson-Bondi Method

$$(CpL - Cpo)/R = 1.45 + 0.45/X + 0.25w(17.11 + 25.2X0.333/Tr + 1.742/X)$$
  
 $X = 1 - Tr$   
 $w = acentric factor$ 

This method is generally applicable to the range from Tf to values approaching Tc. Note that CpL approaches infinity as T approaches Tc.

Errors are generally less than 5% except in the case of hydrogen-bonding polar compounds (e.g. alcohols) at low temperatures. For these compounds, the Missenard group contribution method is preferred.

### 8.4.2 Missenard Method

The Missenard group contribution method yields values of coefficients in

$$CpL = a + bT + cT2$$

The accuracy is usually better than 5%. The method cannot deal with double bonds and is not applicable for Tr > 0.75

 $a = Sum\{an\}$ 

 $b = Sum\{bn\}$ 

 $c = Sum\{cn\}$ 

The group contributions are available in Missenard. See also Reid at al.

## 8.4.3 The Effect of Pressure on Liquid Specific Heat

As noted above, the equations of state can be employed to estimate liquid specific heat, but the methods presented in 8.4.1 and 8.4.2 are more reliable. The equations of state however can be used to estimate the effect of pressure on liquid specific heat.

CpLs = CpL at Ts and Ps determined by the methods of this section.

Cpo = ideal gas specific heat at Ts

CpL = CpL at Ts and P > Ps

The equations of state give estimates of

Ds = (CpLs - Cpo)es at Ts and Ps

D = (CpL - Cpo)es at Ts and P

The corrected value of the liquid specific heat is

CpL = CpLs + D - Ds

The correction is not applied when T is close to Tc

# 8.5 Liquid Viscosity

Liquid viscosity typically varies in magnitude by a factor of 100 or more between the freezing and critical temperatures. No generalized method is available to estimate or represent liquid viscosity adequately over the entire temperature range. Corresponding states methods are applicable above Tr = 0.76. From the freezing point to the boiling point, the influence of structure is strong.

#### 8.5.1 Method of Van Velzen

The method of Van Velzen et al is a group contribution method of some complexity and range of applicability. It is the most frequently used group contribution method. The accuracy of the estimation averages about 10% and most estimates are better than 20%. Some of the limitations of the method are:

- · Larger errors found with the first members of a homologous series
- · Only normal and iso substitutions on alkyl chains can be treated
- · Heterocyclic compounds cannot be treated
- · Application only in the range Tf to Tb

The method is complex and the reader is directed to the original references for full details.

#### 8.5.2 Method of Morris

The method of Morris is a group contribution method. This method is useful as a comparison and substitute for the Van Velzen method in cases where the Van Velzen method is not applicable. The accuracy of estimation is of the same order as Van Velzen. The limitations of the method are,

- · The method is less detailed than the Van Velzen method
- · Applicable only in the range Tf to Tb
- · No explicit treatment for heterocyclics or esters (apart from acetates).

The Morris method takes the following form

 $ln(v/v^*) = 2.3026 J(1/Tr - 1)$ 

J = (0.577 + Sum(Di))0.5

The values of v\* are given for various categories of compounds. The constants v\* and the group contributions D are given in Morris.

#### 8.5.3 Method of Letsou and Stiel

This is a corresponding states method with applicability over 0.76 < Tr < 1. The method also predicts the viscosity at the critical point (Tr = 1). The accuracy is normally better than 5% up to Tr = 0.92 with higher errors encountered as the critical point is approached. Overall this is an excellent estimation method for high-temperature liquid viscosity. The only serious limitation is the restricted range of applicability.

The form of the relation is

c0 = 1.309

with

In the above relations Pc is in bar and the viscosity is in units of Pa-sec.

c1 = 5.933

#### 8.5.4 Method of Przezdziecki & Sridhar

In this method, the viscosity is related to changes in the specific volume.

```
v = V0/E(V - V0) \ centipoise V = liquid \ molar \ volume \ in \ cc/mol E = -1.12 + Vc/D D = 12.94 + 0.1 \ M - 0.23 \ Pc + 0.0424 \ Tf - 11.58 \ Tf/Tc V0 = 0.0085 \ wTc - 2.02 + Vf / \{0.342(Tf / Tc) + 0.894\}
```

with

Tc = critical temperature, K

Pc = critical pressure, bar

Vc = critical volume, cc/mol

M = molecular weight

Tf = freezing point, K

w = acentric factor

Vf = specific volume at Tf

The authors recommend that the volumes be estimated from the Gunn and Yamada equation. The reader is referred to Reid for a discussion on this method. The method is less accurate below reduced temperatures of about 0.55. Errors vary widely but will normally be less than 20% for Tr greater than 0.55.

This method is used in CHEMPAK only where necessary. An error analysis by Reid et al indicates a higher level of error associated with this method than with the Van Velzen method for instance.

### 8.5.5 Interpolation and Extrapolation

Two regions are typically covered well by available experimental data, experimental correlations and by the above relations:

273 < T < 0.6 Tc: this region is normally covered by published data or by one of the methods 8.5.1, 8.5.2, 8.5.4

0.76 Tc < T < Tc: this region is well covered by the method of Letsou and Stiel (section 8.5.3)

This leaves two regions which are often not covered by the above methods

Tf < T < 273: this region may be covered by extrapolation using ln(v) versus 1/T extrapolation. The error due to the extrapolation in practise will not normally exceed 10% with a possible 20% error in the immediate vicinity of the freezing point.

 $0.6 \, \text{Tc} < T < 0.76 \, \text{Tc}$ : this region may be covered by interpolation between the 273 < T < 0.6 Tc region and the  $0.76 \, \text{Tc} < T < \text{Tc}$  region using ln(v) versus 1/T interpolation. The errors due to interpolation in this case rarely exceed 5%.

### 8.5.6 The Effect of Pressure on Liquid Viscosity

The method of Lucas is applied:

vL/vsL = (1 + B.FA)/(1 + w.C.F)

vL = viscosity at pressure P

vsL = viscosity at saturation pressure Ps

F = (P - Ps)/Pc

w = acentric factor

A = 0.9991 - 0.0004674/(1.0523/Tr0.03877 - 1.0513)

B = 0.3257/(1.0039 - Tr2.573)0.2906 - 0.2086

C = -0.07921 + 2.1616 Tr - 13.404 Tr 2 + 44.1706 Tr 3 - 84.8291 Tr 4 + 96.1209 Tr 5 - 59.8127 Tr 6 + 15.6719 Tr 7

# 8.6 Liquid Thermal Conductivity

#### 8.6.1 Method of Latini at al

For specified categories of compounds, the method of Latini et al gives correlations for liquid conductivity for the range Tr = 0.3 to 0.8

The correlations are in the form

k = A(1 - Tr)0.38/Tr0.167

A = A0TbnMmTcp

 Category
 A0
 n
 m
 p

 Alkanes
 0.0035
 1.2
 -0.5
 -0.167

 Alkenes
 0.0361
 1.2
 -1.0
 -0.167

 Cycloalkanes
 0.0310
 1.2
 -1.0
 -0.167

Aromatics	0.0346	1.2 -1.0 -0.167
Alcohols/Phenols	0.0033	9 1.2 -0.5 -0.167
Acids	0.00319	1.2 -0.5 -0.167
Ketones	0.00383	1.2 -1.0 -0.167
Esters	0.0415	1.2 -1.0 -0.167
Ethers	0.0385	1.2 -1.0 -0.167
Halides	0.494	0.0 -0.5 0.167
R20,R21,R22,R23	0.562	0.0 -0.5 0.167

Errors may be large for Diols and Glycols. The Acids equation is not applicable to Formic acid. The reader is referred to Reid for a discussion of the method.

#### 8.6.3 Method of Sato-Riedel

This method gives the following relation:

$$k = (1.11/M0.5)f(Tr)/f(Tbr)$$

with

$$f(X) = 3 + 20(1 - X)0.667$$

This method gives poor results for low molecular weight or branched hydrocarbons. Errors otherwise are likely to be less than 15%. The method should not be applied for Tr > 0.8

### 8.6.4 Method of Ely and Hanley

The method of Ely and Hanley has application to the high-temperature liquid region (Tr > 0.8). There are few data available for high temperature liquid conductivities. The method of Ely and Hanley is probably the best method available. Error estimates are unknown.

This method is used in CHEMPAK for Tr > 0.8 with caution. It appears to give reasonable results for non-polar compounds. Errors with polar compounds can be large.

#### 8.6.5 The Effect of Pressure on Liquid Conductivity

The procedure derived from Missenard as presented in Danner and Daubert is employed:

```
k/ks = 0.98 + 0.0079 PrTr1.4 + 0.63 Tr1.2Pr/(30 + Pr)
k = conductivity at P
ks = conductivity at Ps
```

# 8.8 Vapor Pressure

The vapor pressure is expressed in its reduced form

Reduced vapor pressure varies from very low values at freezing point to unity at the critical point.

#### 8.8.1 Published Correlations

The experimental correlations are commonly given in the following formats:

### Wagner Equation

$$ln(Pvr) = (aX + bX1.5 + cX3 + dX6)/Tr$$

with

$$X = 1 - Tr$$

#### **FKT Equation**

$$ln(Pv) = a + b/T + cln(T) + dPv/T2$$

### **Antoine Equation**

$$ln(Pv) = a + b/(T + c)$$

### 8.8.2 Gomez-Thodos Vapor Pressure Equation

Gomez-Nieto and Thodos give the following equation:

In(Pvr) = B(1/Trm - 1) + G(Tr7 - 1)  
G = aH + bB  
a = 
$$(1 - 1/Tbr)/(Tbr7 - 1)$$
  
b =  $(1 - 1/Tbrm)/(Tbr7 - 1)$   
H = Tbrln(Pc/Pb)/(1 - Tbr)

For non-polar compounds,

except D = 0.41815 for He, 0.19904 for H2, 0.02319 for Ne

For polar non-hydrogen-bonding compounds (e.g. ammonia and acetic acid),

```
m = 0.466 Tc0.1667
G = 0.08594 exp(0.0007462 Tc)
B = (G - aH)/b
```

## 8.8.2 Gomez-Thodos Vapor Pressure Equations

For polar hydrogen-bonding compounds (water, alcohols),

```
m = 0.0052 M0.29Tc0.72

G = (2.464.M) exp(0.0000098 MTc)

B = (G - aH)/b
```

The advantages of this method are,

- · fit guaranteed at T = Tb and T = Tc
- · good performance with polar compounds
- · good performance over Tr = 0.5 to 1

In addition, tests carried out by Madison Technical Software show the clear superiority of this method especially at low temperatures over the Lee-Kesler method.

## 8.8.3 Lee-Kesler Vapor Pressure Equation

Lee and Kesler give the following vapor pressure equation:

```
In(Pvr) = f(0) + wf(1)
w = acentric factor
f(0) = 5.92714 - 6.09648/Tr - 1.28862 In(Tr) + 0.169347 Tr6
f(1) = 15.2518 - 15.6875/Tr - 13.4721 In(Tr) + 0.43577 Tr6
```

The characteristics of this equation are,

- · guaranteed fit at Tr = 1 and 0.7
- · accurate for non-polar compounds

This equation is used in the Lee-Kesler and Wu & Stiel equations of state.

### 8.8.4 Interpolation and Extrapolation

In many cases an accurate empirical equation is known which does not extend to the critical point or to the freezing point. The approach taken here is to fit the Wagner equation by least squares to the empirical equation and use the Wagner equation to extrapolate to the freezing point and to the critical point.

Extrapolation by this method to the critical method is a very accurate procedure. Extrapolation to the freezing point is less accurate but it does provide reasonable values.

In CHEMPAK, the vapor pressure correlations set out in this section are used to provide the basic data. Empirical relations are used wherever possible.

## 8.14 Notation

C Specific Heat

e Expansion Coefficient

h Enthalpy

log Logarithm to base 10

In Natural Logarithm

m Dipole Moment

M Molecular Weight

P Pressure

R Gas Constant

r Riedel Parameter

s Entropy

T Temperature

v Viscosity

V Specific Volume

w Acentric Factor

x Mole Fraction

Y Wu & Stiel Polarity Factor

Z Compressibility

### Subscripts

- b Boiling
- c Critical
- es Equation of State
- f Freezing
- ig Ideal Gas
- L Liquid
- m Mixture
- 0 Low Pressure
- p Constant Pressure
- ra Rackett
- ref Reference
- r Reduced
- s Saturated
- v Vapor
- v Constant Volume

### Superscripts

- (o) Simple Fluid
- (r) Reference Fluid
- (p) Polar Fluid

## 8.15 References

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# **Role of Pressure Junctions - Detailed Discussion (Long)**

In modeling a generalized pipe network, it is possible to construct models that do not have a unique solution. A common occurrence of this is when a model contains one or more sections which are completely bounded by known flow rates. A series of examples with accompanying explanation will clarify situations where this occurs. The length of this topic is proportional to the frequency with which engineers get confused over the issue. It became apparent that an exhaustive, lengthy discussion was necessary for some engineers. Do not dismiss this topic too quickly because of its length.

Before beginning it will be helpful to consider an aspect of the philosophy of computer modeling. At the risk of stating the obvious, it must be recognized by the user that a computer model cannot calculate anything that cannot in principle be calculated by hand. All the computer does is accelerate the calculation process. Some users expect the model to generate independent information and become frustrated when the software requests additional information from them. But if the user was doing the calculation by hand that same information would still be required. The difference is that in the case of the hand calculation, the engineer would be forced to think through why the information is needed.

However, when the engineer interacts with AFT Impulse, they do not need to think at the same depth as in the hand calculation. So when AFT Impulse asks for the additional information, it is not as apparent why it is required. This disconnect in thinking can cause frustration for the user. Fully understanding the concepts in this topic will greatly reduce the frustration for some users, and will improve the quality of models for all users.

## **Examples**

The simplest example is the system shown in Figure 1. In AFT Impulse terms, the system has two assigned flow junctions.



Figure 1: Model with two assigned flows. This model does not have a unique solution.

Obviously, the flow in the pipe is known. But what is the pressure at the inlet? At the outlet? It cannot be determined because there is no *reference pressure*. The reference pressure is that pressure from which other pressures in the system are derived. There can be one or more reference pressures, but there always has to be at least one.

The model in Figure 1 can be built with AFT Impulse and if you try and run this model, AFT Impulse will inform you that it cannot run it because of the lack of a reference pressure. In AFT Impulse there are nine junctions that can act as a reference pressure: the reservoir, assigned pressure, spray discharge, pump with submerged option, and valve and relief valve after cracking (with the exit valve option) behave as reference pressures because that is their nature. Three other junction types, surge tank, gas accumulator, and assigned flow (when the steady-state flow is zero) have a special feature that allows them to act as reference pressures. This feature is found on each junction's Optional tab.

There are a couple other things worth noting about Figure 1. First is that the model in Figure 1 has redundant boundary conditions. When one flow is specified in a single pipe, the other end must have the same flow. Thus the second known flow does not offer any new information. Because the conditions are redundant, there is no unique solution to the model in Figure 1. In any AFT Impulse model, there is always at least one unknown for each junction in the model – either pressure or flow rate. Sometimes there are two unknowns such as a Pump. It is possible the user may not know either the flow or the pressure at the pump. In such cases the user is required to specify the relationship between flow and pressure. This relationship is called a pump curve, and by specifying the relationship between the two, effectively one of the two unknowns can be eliminated. Thus we always end up with one unknown for each junction.

Second, if the user was allowed to specify two flows as in Figure 1, they could specify them with different flow rates. Clearly they must have the same flow, so an inconsistency occurs. The basic reason the inconsistency is possible is because Figure 1 does not have a unique solution.

Figure 2 a-c shows three other model configuration possibilities. It is not possible to specify inconsistent conditions for any of the Figure 2 models, and they always have a unique solution no matter what input is specified by the user.

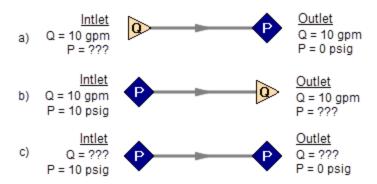


Figure 2: Top two models with one pressure and one assigned flow, bottom model with two pressures. All of these models have a unique solution.

The four models in Figures 1 and 2 a-c contain all logical possibilities. In all four cases there are four things we want to know. The pressure and flow at the inlet, and the pressure and flow in the outlet. In each case we know two of these four. The problem is that in the Figure 1 model the lack of a reference pressure makes it impossible to determine the inlet and outlet pressures, even though we know the flow. The three models in Figure 2 a-c all have at least one pressure and thus all four of the desired parameters can be determined. Table 1 summarizes this. Also note in Table 1 that in the Figure 2c case the flow can be determined, but it is by iteration.

Case	Inlet Pressure	Inlet Flow	Outlet Pressure	Outlet Flow	OK?	Comments
Figure 1	1.1 may 2.5 m	X	0.00000	Х	NO	No reference pressure, cannot calculate pressures
Figure 2a		X	Х		YES	1 known flow, can calculate everything directly
Figure 2b	Х			Х	YES	1 known flow, can calculate everything directly
Figure 2c	Х		Х		YES	2 pressures, can iterate for flow

Table 1: Four logical possibilities of boundary conditions for single pipe systems

As we consider multi-pipe systems, there are a host of other possibilities that present themselves. All other configuration possibilities which lack a reference pressure ultimately boil down to the same problem that exists in Figure 1.

The pipe lengths, diameters and friction factors are not included in the remaining models because they do not influence the main point of this topic. It is assumed that these parameters can be obtained for each pipe and the resulting pressure drop calculated with standard relationships.

Consider the model in Figure 3. With three boundaries having a known flow, this clearly has the same problem as the model in Figure 1. No unique pressures at any location can be calculated.

A pressure at any one of the three boundaries in Figure 3 would be sufficient to allow a unique solution of the system. It is also possible that there could be two pressures and one flow, or three pressures. As long as there is one pressure a unique solution exists.

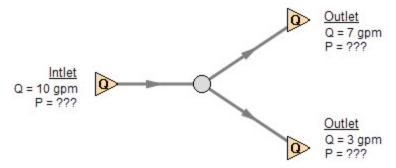


Figure 3: Three known flows at boundaries lack a reference pressure, similar to the model in Figure 1. This model does not have a unique solution.

Now consider the models in Figure 4. The Figure 4a model does have one reference pressure, but in this case there is still a problem. The Flow Control Valve (FCV) is controlling the flow to 10 gpm, and the downstream flow is demanding 10 gpm. The section of the system before the FCV can be solved (because there is a pressure upstream), but the section after the FCV does not have a unique solution. Why? In order to obtain a unique solution, the pressure drop across the FCV must be known. But any pressure drop could exist and satisfy the conditions of this model. It is thus not possible to determine the pressure at the outlet flow demand because it depends on the FCV pressure drop which is not known. The model in 4b does have a pressure downstream of the FCV, and thus there is a unique pressure drop across the FCV and a unique solution exists for the model in Figure 4b.

If you input the remaining data for the Figure 4a model and run it in AFT Impulse, you will get the message shown in Figure 5. AFT Impulse identifies the part(s) of the model where a known pressure is needed.

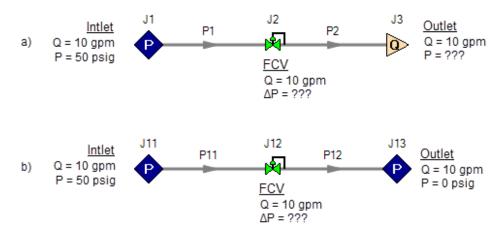


Figure 4a-b.: The model at the top does not have a reference pressure after the Flow Control Valve so the pressure drop across the FCV cannot be determined. The top model does not have a unique solution. The bottom model has a pressure upstream and downstream, and a unique solution exists.

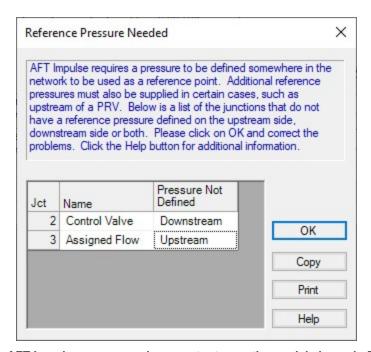


Figure 5: AFT Impulse message when you try to run the model shown in Figure 4a.

## Sizing Pumps with Flow Control Valves

An analogous situation to Figure 4a is when the user is trying to size a pump using the Pump with an assigned flow. The Pump with an assigned flow is really just a reverse FCV. It controls the flow by adding pressure, rather than reducing it. Figure 6 shows this case and is another example of a model without a

unique solution, requiring more than one pressure junction. If the user instead entered a pump curve for this model, it could be solved.

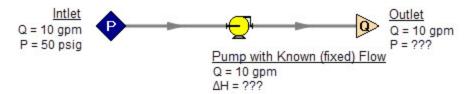


Figure 6: A pump modeled as a fixed flow behaves identically to the FCV model in Figure 4a, for which no unique solution exists

Increasing in model complexity, Figure 7 shows some additional examples of models without a unique solution. In particular, Figure 7b has a pump with an assigned flow that can add as much pressure as it wants, and the downstream FCV can then take out as much as it wants. There are an infinite number of possible solutions.

While it would be highly unusual for a system to have two FCVs in series, it is worth considering the model in Figure 7b further. It is common to have an FCV in series with a pump. How does one size the pump in such a case? There are several ways to do this, one of which is to change the pump from an assigned flow to an actual pump curve. Trying multiple pump curves will guide you to the best pump.

But there is a better way. Consider for a moment the pressure drop across the FCV in Figure 7b. In the installed system, is any pressure drop acceptable? Usually not. It is typical to have pressure drop limits based on the system design and the FCV itself. A common requirement is a minimum pressure drop across the FCV. If no minimum pressure drop exists, let's say we choose a pump that results in the pressure drop across the FCV being 0.01 psid. If the system is built and the pump slightly underperforms its published curve, the FCV will not be able to control to its flow control point. Even if the pump does operate exactly on the published curve, eventually fouling in the pipes will result in increased pipe resistance (and pressure drop) and again the FCV will not be able to control to its flow control point.

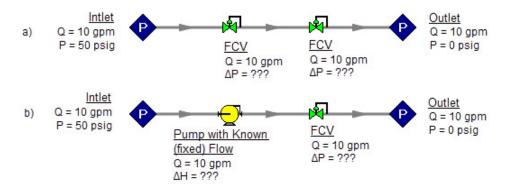


Figure 7: Neither model above has a unique solution. The top model has two flow control valves in series.

The bottom model has a pump modeled as an assigned flow in series with an FCV. In both cases either a third pressure junction is needed between the two middle junctions, or one of the junctions must be changed from a flow controlling device.

To avoid these kinds of problems in installed systems, a minimum pressure drop across the FCV is typically required. This minimum pressure drop provides the key to sizing the pump in Figure 7b. Rather

than model the FCV as a flow control valve, instead model it as a pressure drop control valve (PDCV) set to the minimum pressure drop requirement. Then a unique solution exists, the model will run and the pump can be sized. Once the pump is sized and an actual pump curve exists, the pump curve can be entered for the pump and the valve can be switched back to an FCV. Remember that when we use the PDCV, we are still getting the flow we want for the true FCV, because the pump is now providing the control.

Think for a moment what we just did. We went through a thought process that many engineers have gone through during their hand calculations. Specifically, we size the pump such that the FCV pressure drop is minimized. If the FCV has a larger pressure drop than the minimum, the pump must pump harder to overcome this excess pressure drop. In short, it must use more energy and is thus less efficient. Figure 8 depicts this process.

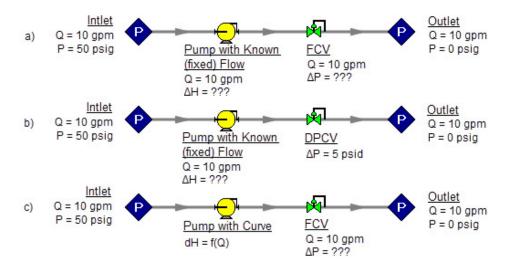


Figure 8a-c: The model at the top is the same as Figure 7b and does not have a unique solution. To size the pump, change the model to the second one shown above, which uses a pressure drop control valve (PDCV) rather than an FCV. Once the second model is run, the pump is sized, a pump curve exists, and the model at the bottom can be run using an FCV.

Let's make a slight addition in complexity to the model in Figure 8. In this case we have two flow control valves in parallel (see Figure 9). To size this pump, we apply the process described in Figure 8. We choose one of the FCVs, make it a PDCV, size the pump, choose a pump with an actual pump curve and enter it into the model, then return the PDCV to an FCV.

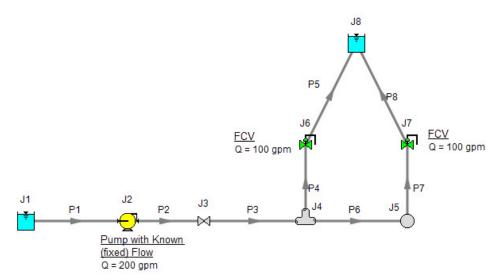


Figure 9: A pump with an assigned flow in series with two parallel FCVs. The model in its current form does not have a unique solution. To size the pump, first change the FCV at J7 to a PDCV.

This brings up the question, which FCV should one choose to turn into a PDCV? When FCVs are put in parallel, frequently the pipe design has one of the FCVs further away from the pump that the others. Because of the additional piping leading to this FCV, it will be the weakest link in the chain of parallel FCVs by virtue of having the lowest pressure drop across it. The most remote FCV should be chosen as the PDCV. If the most remote FCV is chosen, when the minimum pressure drop required is applied to the PDCV all other FCVs in the parallel system will have greater than the minimum pressure drop - thus satisfying the pressure drop requirement for those FCVs as well.

What if you do not know which FCV is the most remote? In this case make your best guess, change it to a PDCV at the minimum required pressure drop, run the model, then verify whether all other FCVs have a pressure drop that meets or exceeds the requirement. If not, then the FCV with the smallest pressure drop as determined by the first run is in reality the weakest FCV. Choose this FCV, change it to a PDCV, and then change the original PDCV back to an FCV since it is not the weak link. If the pipe system leading to each FCV is truly identical and all FCVs have identical pressure drops, any of the FCVs will serve as the PDCV.

The preceding process can be extended to cases where there are three or more FCVs in parallel, and also cases with more than one pump in parallel supplying the FCVs.

In Figure 9 the most remote valve is J7, the one on the right. If the minimum pressure drop is 5 psid, change J7 to a PDCV with a 5 psi drop. This results in the output shown in Figure 10a. Notice how the pressure drop across the other FCV at J6 (6.837 psid) is greater than 5 psid because it is closer to the pump. Also notice how the flow through J7 is still 100 pgm even though it is not controlling flow. Once again, the reason for this is that the pump is controlling the flow to 200 gpm, and with the J6 FCV controlling to 100 gpm, the excess must go through J7. The pump is thus sized and its pump pressure rise is shown in Figure 10b (113.5 ft.).

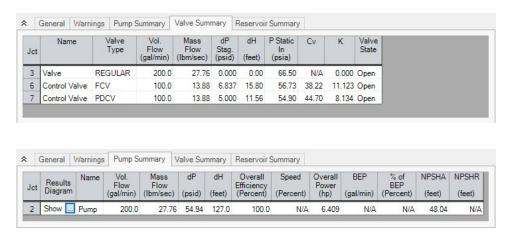


Figure 10a-b: Results from changing J7 in Figure 9 to pressure drop control valve

#### **Pressure Control Valves**

The problem of non-unique solutions can also occur when a Pressure Reducing Valve (PRV) or Pressure Sustaining Valve (PSV) is used. A PRV is used to control pressure downstream of the valve, while a PSV controls pressure at the valve inlet. One thing that PRVs and PSVs have in common with FCVs is that the pressure drop cannot be known ahead of time. The pressure drop depends on the balance of the pipe system.

Consider the simple system shown in Figure 11. With the pressure controlled downstream of the PRV, the pressure upstream is not known. Without knowledge of the PRV's pressure drop, the pressure upstream of the PRV cannot be determined and thus no unique solution exists.

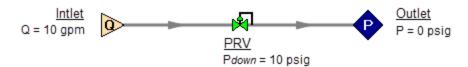


Figure 11: If a PRV is downstream of a known flow the PRV pressure drop cannot be calculated. This model does not have a unique solution.

Figure 12 shows the possible cases with PRVs and PSVs, while Table 2 comments on the six cases. In summary, at least one known pressure is always needed on the side of a pressure control valve opposite of the controlled side.

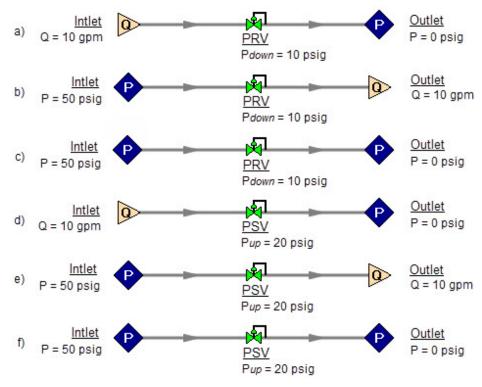


Figure 12a-f.: Six possibilities for PRV and PSV configurations. Cases A and E do not have unique solutions. See Table 2 for comments.

Table 2: Summary of six possibilities for PRV and PSV configurations.

Case	Inlet Pressure	Inlet Flow	Outlet Pressure	Outlet Flow	OK?	Comments
Figure 12a - PRV	1 Page 17	Х	χ	Hate	NO	No reference pressure upstream of PRV, cannot calculate
Figure 12b - PRV	Х			Х	YES	1 known flow, can calculate everything directly
Figure 12c- PRV	Х		Х		YES	2 pressures, can iterate for flow
Figure 12d - PSV	Х	X	χ		YES	1 known flow, can calculate everything directly
Figure 12e - PSV	Х			Х	NO	No reference pressure downstream of PSV, cannot calculate
Figure 12f - PSV	χ		χ		YES	2 pressures, can iterate for flow

If a pump is being sized in series with a PRV or PSV, modeling the pump as an assigned flow will not permit a unique solution if the pump is upstream of a PRV or downstream of a PSV. The reasons for this are the same as those in the previous section on FCVs.

In combination with the previous examples, it should be apparent how the non-unique solution problem can occur in more complicated systems. In all such cases, the reasoning will boil down to the same problems already discussed.

## **Closing Parts of a System**

A model may be built which has sufficient information to obtain a unique solution. Then a user closes a junction and all of a sudden the problem of no unique solution occurs. This is shown in Figure 13. The top model has a unique solution and will run fine. In the bottom model the valve is turned off and the section of the system downstream of the valve has only known flows. No reference pressure exists in this section because it is isolated from the known pressures in the section on the left.

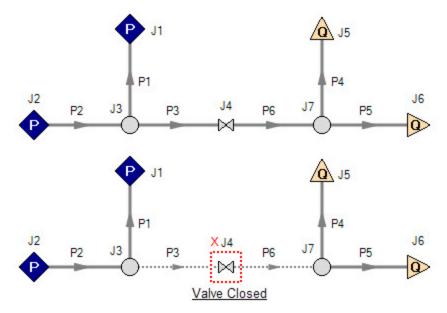


Figure 13: Top model has reference pressures at J1 and J2. Bottom model has closed valve at J4 which isolates the J5 and J6 assigned flows. There is no reference pressure for J5 and J6 and no unique solution exists for the bottom model.

## Steady State Considerations

There may be some situations - in particular for closed loop systems - where system components can act as a pressurizer and fix the pressure in the system during steady state when there is no flow. In this situation, it may not make sense to provide a reference pressure for the system using a traditional pressure junction. An example for this behavior would be a gas accumulator that pressurizes the system while there is no flow in steady state and then allow space to accommodate thermal expansion in the system.

In order to allow users to model that behavior, three different junctions have the ability to act as pressure reference points in steady state. These are the <u>Assigned Flow</u> junction, the <u>Gas Accumulator</u> junction, and the <u>Surge Tank</u> junction. The Properties Window pages for each of these junctions give a better description on how to properly define and use this feature.

For the Gas Accumulator and Surge Tank junctions, the ability to fix a zero-flow pressure is intended to allow users to better model a pressurizer component. During the transient simulation these junctions work to mitigate surge events by compressing or expanding the gas inside them as pressure waves travel through the system. During steady state, the initial conditions are fixed such that the pressure is a known, flow is zero, and the gas volume inside the junction is defined by the user as normal.

For the Assigned Flow junction, the ability to fix a zero-flow pressure is intended to allow users to model a situation where no flow is present in a pipeline and as a valve opens flow is introduced to the system. It is possible that during steady state, the reference pressure is known downstream of the closed valve, isolating the rest of the pipeline from a reference pressure. Defining this zero-flow reference pressure would allow the user to model a system that might not otherwise have a valid reference pressure.

It should be noted that while normal pressure junctions are typically capable of acting as an infinite fluid source, these three zero-flow reference pressure options will not. As the option implies, these features can only be used in a situation where zero flow is present. During the transient simulation, these junctions no longer act as reference pressures, do not have the potential to act as infinite fluid sources at constant pressure, and the pressure in the system is determined solely through the <a href="Method of Characteristics">Method of Characteristics</a> equations.

## Summary

AFT Impulse models always require one reference pressure, and may require more if the engineer uses control valves, pumps with assigned flows, or closes pipes or junctions. The actual number of reference pressures needed depends on the model, but AFT Impulse always checks to be sure sufficient reference pressures exist and stops to warn the user when they do not.

This capability is a powerful diagnostic feature that will help guide the user in building meaningful models.

## Related Topics

Role of Pressure Junctions and How They Work	100
Nomenclature	.636

## **Related Blogs**

Reference Pressure Needed: Where It Comes from and How to Address it

# **Pipe Material Library References**

Prior to AFT Impulse 6, pipe material properties were compiled from a variety of unofficial sources. Many of the original sources are now obsolete. Beginning in AFT Impulse 6, pipe material properties are taken directly from national/international standards such as: ASTM, ANSI, AWWA, and ASME. Several new material standards are being added. For example: DIN and JIS. With the addition of a significant number of new pipe material standards, the increased volume and scope necessitate splitting the pipe material library into several smaller independent libraries. All of the pipe material found in AFT Impulse 5 is still available, but is now called "AFT Customary".

Maintaining several independent pipe libraries facilitates including or excluding specific standards. For example: a pipe engineer in Germany may prefer to use only ISO and DIN standards. The Library Manager can be used to "Connect" or Disconnect" each of the pipe material libraries. A list of available pipe libraries can be found below.

Note that while AFT attempts to provide this standard information to make defining pipe information easier for the user, the prudent engineer will always verify this information against manufacturer specifications. ASTM and ANSI standards exist for the thickness and diameter specifications for some of these materials. Furthermore, AFT attempts to source reference information from reputable and authoritative sources. However, data for pipe roughness and thermophysical properties including density, thermal conductivity, modulus of elasticity, and Poisson's ratio have no single standard to follow. Thus, the user should always check that the pipe material inputs match the actual pipe material data for their system.

## Copper Pipe - ASTM -

- Source = ASTM B42-10
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2; Perry's chem eng Handbook, 7th ed. Table 10-33

## Copper Tubing - ASTM -

- Source = ASTM B88-09
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2; Perry's chem eng Handbook, 7th ed. Table 10-31; www.cranecopper.com.au/sizes/astmb88.asp

#### Ductile Iron - ANSI -

- Source = ANSI-AWWA C150-A21.50-08
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2

## Fiberglass - Green Thread -

- Source = Fiber Glass Systems product data, http://www.nov.com/Segments/Completion\_ and\_Production\_Solutions/Fiber\_Glass\_Systems/Chemical\_Industrial/Green\_ Thread.aspx
- Roughness References = Fiber Glass Systems product data
- Density References = Average value calculated based on ID, OD and Weight in Fiber Glass Systems product data
- Thermal Conductivity References = Fiber Glass Systems product data
- Modulus of Elasticity References = Fiber Glass Systems product data
- Poisson's Ratio References = Fiber Glass Systems product data
- Additional References = ASTM D2996 17

## HDPE - AFT Customary -

- Source = Applied Flow Technology
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2

#### PVC - ASTM -

- Source = ASTM D1785-06
- Additional References = Thermal data from: Materials Science and Engineering, Callister, Table C.4

#### PVDF - AFT Customary -

- Source = George Fischer Engineering handbook page 425
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2

## Rectangular Duct - AFT Customary -

Source = Applied Flow Technology

### Stainless Steel - ANSI -

- Source = ASME-B36\_19M\_2004
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conduct References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Type 304
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ration References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for Type 304 @ 20oC

## Stainless Tubing - AFT Customary -

- Source = Applied Flow Technology
- Additional References = Thermal conductivity data from: Piping Handbook, Nayyar, 7th ed, Table A3.2

### Steel - AFT Customary -

- Source = Applied Flow Technology
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1

#### Steel - ANSI -

- Source = ASME B36.10-2004
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - DIN 2391-1 -

- Source = DIN 2391-1-1994
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - DIN 2458 -

- Source = DIN 2458-1981
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - EN 10216-1 (s1) -

- Source = BS EN 10216-1-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - EN 10216-2 (s1) -

- Source = BS EN 10216-2-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1

- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - EN 10217-1 (s1) -

- Source = BS EN 10217-1-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### • Steel - EN 10217-2 (s1) -

- Source = BS EN 10217-2-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

### Steel - EN 10217-4 (s1) -

- Source = BS EN 10217-4-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

#### Steel - EN 10217-5 (s1) -

- Source = BS EN 10217-5-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel

## Transient Theory

- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

### Steel - EN 10217-6 (s1) -

- Source = BS EN 10217-6-2002
- Roughness References = CRANE Technical Paper 410, 1988 edition, A-23 for Comerical Steel
- Density References = Piping Handbook, Nayyar, 7th ed, Mohinder L Nayyar, Table A3.3
- Thermal Conductivity References = Piping Handbook, Nayyar, 7th ed, Table A3.2 for Wrought Carbon Steel, 0.23 C, 0.635 Mn
- Modulus of Elasticity References = Piping Handbook, Nayyar, 7th ed, Table A3.1
- Poisson's Ratio References = Perry's Chemical Engineer's Handbook, 7th ed, 1997 p.28-45 Table 28-18 for SA-35P12 @ 20oC
- Additional References = ANSI 36.10, CRANE Technical Paper 410

## **Related Topics**

Libraries	618
Library Manager	
Network Library Overview.	
Library Verification	
Library Locations in General Preferences	
Pipe Material Library.	

## **Critical Warnings, Warnings, and Cautions**

A number of warnings may be given in the <u>output</u> when you run an AFT Impulse model. These warnings are intended to alert you about potential problems with the model or solution. There are different warning levels depending on the severity, but all warning types should be reviewed when they are displayed in the output.

- <u>CRITICAL WARNING</u> Very important and reflects a high possibility of incorrect results in the output. Output with critical warnings should be used only for error resolution purposes and never for engineering decisions.
- 2. WARNING Offers important information about the converged solution or the model itself.
- 3. <u>CAUTION</u> A cautionary warning is of less importance than a normal warning or critical warning. The included information may or may not be of interest to the user.
- 4. <u>INFORMATION</u> An Information message is only intended to make the user aware of an advanced feature being used in the model. This advanced feature could cause incorrect results if not applied properly. If the user understands the feature then no action is required.

Any of the warning message types above can be double-clicked in the Output window to take you directly to the pipe/junction referenced in the message. Whenever any warnings occur that are of the WARNING or CRITICAL WARNING level, the General Results section of the Output Window will be displayed with the text in red.

The above links will take you to a list that includes most of the warnings you may receive, with a brief explanation given for each.

## **Related Topics**

Troubleshooting 719

# **Critical Warnings**

A Critical Warning message in AFT Impulse alerts users to serious issues in the model results. These messages should always be reviewed by the user, and results containing these messages should never be used for anything other than error resolution.

#### CRITICAL WARNINGS

- Artificial Transient Initial pressure conditions at Pipe X Station Y are not steady (Error = Z%)
- FCV/PRV/PSV Could Not Control Flow/Pressure Pressure Was Added...
- Junction X cavitates. Infinite pipe junctions do not support cavitation
- Junction X Had Reverse Flow Pump Head Could Not Be Predicted
- Pipe Sequences of zero friction exist, flow rate cannot be calculated
- Setting relaxation lower than relative pressure/flow tolerance gives unreliable results
- The air volume entering through Junction X exceeds the volume of a connected pipe

- The following pipes have vapor volumes in computing stations greater than 100% of the liquid computing volume.
- These results do not represent a converged solution.
- Weir liquid level convergence problem
- Zero-Length Connector experienced cavitation

# Artificial Transient Initial pressure conditions at Pipe X Station Y are not steady Error Z

## A Critical Warning message in AFT Impulse.

AFT Impulse detected an <u>artificial transient</u>. If the magnitude is small you may be able to ignore it. If you want to ignore it you can change artificial transient criteria in the <u>Artificial Transient Detection Panel</u>.

In general, artificial transients will affect your results, and you should be careful to understand what is happening.

## **Related Topics**

Artificial Transient Detection Panel	189	9
Troubleshooting Artificial Transients	9	3

## **Related Blogs**

Are you for real? Understanding and Troubleshooting Artificial Transients in AFT Impulse

## **FCV PRV PSV could not control**

## A Critical Warning message in AFT Impulse.

Full message is:

FCV/PRV/PSV could not control pressure/flow at Junction X. Pressure was added to achieve control flow. See Valve Summary for more information.

A flow or pressure <u>control valve</u> could not control pressure/flow and the setting is to Always Control (Never Fail). In order to achieve the control flow or pressure, the valve must add pressure and act like a pump.

This warning is useful for resolving operational problems in your system.

# Junction X cavitates Infinite pipe junctions do not support cavitation

A Critical Warning message in AFT Impulse.

An <u>infinite pipe</u> boundary on an <u>Assigned Pressure</u> or <u>Assigned Flow</u> junction is designed to have zero reflections. Transient cavitation that occurs at the junction is a sure sign of reflections. The infinite pipe model is not appropriate.

Furthermore, any cavitation that would occur in the real pipe past the infinite pipe boundary but does not occur because that part of pipe is being neglected also means that the infinite pipe model is not appropriate.

## **Related Topics**

Interpreting Cavitation Results	87
Cavitation	57

## Junction X Had Reverse Flow Pump Head Could Not Be Predicted

### A Critical Warning message in AFT Impulse.

This message displays for <u>centrifugal pumps</u> when the flowrate goes backwards through the pump and the Manufacturer's Curve is being used for calculations, rather than defining a <u>Four Quadrant Data Set</u>. The pump head rise under such conditions is unknown. The dead head value is used.

## Pipe Sequences of zero friction exist, flow rate cannot be calculated

### A Critical Warning message in AFT Impulse

This message is displayed if all of the pipes in a flow path are defined as frictionless by using the zero-length connector option, or the "frictionless" friction model.

At least one pipe in every flow path needs to include frictional losses in order to perform flow calculations.

# Setting relaxation lower than relative pressure flow tolerance gives unreliable results

## A Critical Warning message in AFT Impulse.

Setting the relaxation to a value close to or lower than relative tolerance can lead to false convergence and invalid results. AFT Impulse alerts the user to this when inputting data in the <u>Iterations Panel</u>, and also alerts the user once the solution has been obtained.

# The air volume entering through Junction X exceeds the volume of a connected pipe

#### A Critical Warning message in AFT Impulse.

The air volume entering through Junction X exceeds the volume of a connected pipe. The air valve can only model air in a connected pipe. Results with more than 100% air volume are unreliable.

If there are two connected pipes this warning will always apply to the pipe with the smaller volume.

Impulse's solution method assumes that the pipes are liquid full. If the volume of air in the system has not exceeded the volume of a single pipe station, then the liquid full assumption only has a minor impact on accuracy. However, if the volume of air entering the system exceeds the volume of a computational section then the liquid full assumption will cause a larger decrease in accuracy. Impulse uses an adjusted solution method to account for the air entering at the air valve, but does not account for air traveling past the pipes connected to the air valve. Any calculations past the point that the air volume exceeds the connected pipe volume will be invalid.

It is recommended to review the model inputs. Depending on how the <u>air valve</u> and physical system is configured it may be useful to consider changes such as modeling the air valve inline (with two pipes connected), resizing the valve, or moving the valve to a different location.

Modeling the air valve as inline helps to eliminate the potentially short connecting pipe, which will improve model run times and allow the air valve to be attached to longer pipes. Resizing or relocating the air valve can help to reduce the amount of air let into the system and can help reduce operational issues due to entrapped air.

## Related Topics

Air Valve	274
Air Valve Waterhammer Theory.	277

# The Following Pipes Have Vapor Volumes in Computing Stations Greather Than 100% of the Liquid Computing Volume

#### A Critical Warning message in AFT Impulse.

This Critical Warning is followed by a list of all pipe stations with Vapor Volumes greater than 100% of the liquid volume, shown in the format: Pipe X, Stations: Y(Z%).

Vapor volumes larger than the total volume in the pipe section are physically unrealistic and indicate that full column separation and extensive transient cavitation are likely occurring in the system at that point. In this situation, the cavitation models are no longer physically meaningful, and the conditions in the model may be outside of the single-phase assumption that Impulse is based on.

Users should explore the various cavitation topics - and in particular the <a href="Interpreting Cavitation Predictions">Interpreting Cavitation Predictions</a> topic - listed below in the Related Topics section to better understand what is causing these results, why they are possible, and how to interpret results in scenarios with this warning. If all else fails, users should treat systems with these results with extreme caution.

## **Related Topics**

Interpreting Cavitation Results	8	37
Cavitation	5	<b>5</b> 7

# These results do not represent a converged solution

A Critical Warning message in AFT Impulse.

This message alerts you to the fact that you chose to have results displayed for an unconverged solution. You should only use the displayed results for purposes of determining the reasons for nonconvergence. Under no circumstances should you actually use any of the results for engineering purposes.

## Weir Liquid Level Convergence Problem

## A Critical Warning message in AFT Impulse.

This message indicates that the flow required at the weir to maintain flow continuity in the system is higher than the maximum flow the weir can deliver. It is recommended to review the system and weir inputs to resolve the issue.

## **Zero-Length Connector Experienced Cavitation**

### A Critical Warning message in AFT Impulse.

Full message text is:

The following Zero-Length Connectors experienced cavitation during the simulation, results are not valid

A Zero-Length Connector is a pipe model option which allows the user to define the pipe with no length associated with it. This tool is meant to help simplify a model with many short connections between system components and is not meant to capture some complex transient events including cavitation. Results shown with this message should not be used to make engineering decisions.

The user should assign lengths to the listed pipes and re-run the model to avoid cavitation in the Zero-Length Connector. Note that Zero-Length Connectors are commonly used to avoid run time concerns associated with having <a href="mailto:short pipes in a model">short pipes in a model</a>, and replacing the Zero-Length Connector with a pipe of negligible length may cause unnecessarily long run times due to the <a href="mailto:sectioning process">sectioning process</a>.

# **Warnings**

A Warning message in AFT Impulse alerts users to issues in the model that will affect the model results. These warnings often offer important information about the converged solution or the model itself, and should always be reviewed before considering the results to be meaningful for the system.

#### **WARNINGS**

- Air Valve Junction X steady-state pressure Y is below cracking pressure Z
- Chempak temperature and/or pressure is out of range for the following
- FCV could not control flow at Junction X
- Flow may not be balanced at Junction X
- Flow is into system at Reservoir Junction X...
- HGL, EGL and head loss results may not be meaningful for variable density systems

- <u>Junction X cavitates. Cavitation at air valve junctions can cause anomalous results which may be incorrect.</u>
- Junction X Exceeded Runout Flow Rate...
- Junction X Has Insufficient Pump NPSH
- Maximum peak to peak pressure limit has been exceeded (PFA)
- Negative added pressure by pump at Junction X
- Pipe force calculations are not reliable when cavitation occurs during the simulation.
- Pipe X completely drained at Y seconds. Predicted results are not reliable after this time.
- Pipe X Station Y pressure is below 10% vapor pressure margin. Pressure = Z. Note: There are also A other locations (PFA Only)
- PRV could not control pressure at Junction X
- PSV could not control pressure at Junction X
- Pump X had efficiency greater than 100%
- Pump X is using a Standard Pump Curve and... (Family of warnings)
- Static pressure lower than vapor pressure at inlet/outlet of pipe/junction X
- Surge Tank junction X completely drained at Y seconds. Predicted results are not reliable after this time.
- Tank Junction X completely drained at Y seconds. Predicted results are not reliable after this time.
- Temperature at inlet of pipe X is above/below max/min fluid temperature range
- The following pipes have vapor volumes in computing stations greater than 10% but less than 100% of the liquid computing volume
- Transient data was extrapolated at Junction X
- Transient static pressure lower than vapor pressure at Pipe X Station Y
- Unique solution not possible Relief valve cycles

# Air Valve Junction X steady state pressure Y is below cracking pressure Z

#### A Warning message in AFT Impulse.

<u>Air Valves</u> must be closed during steady-state, but if the steady-state pressure (shown as Y) is below the cracking pressure (shown as Z) they will open when the transient begins. This will cause an <u>artificial transient</u> in the system.

## **Related Topics**

Air Valve		 	 274
Air Valve Waterham	mer Theory	 	 277

# Chempak temperature and or pressure is out of range for the following

#### A Warning message in AFT Impulse.

The final solution had temperature and/or pressure conditions in the specified pipes obtained with <a href="Chempak"><u>Chempak</u></a> physical property data which were outside Chempak's valid range. The range value is also displayed. This indicates that the results are probably not valid. It also may indicate an input error in the model because of the extreme temperature or pressure state.

## FCV at Junction X could not control flow

## A Warning message in AFT Impulse.

This warning alerts you that the <u>Flow Control Valve</u> at junction X was not able to control the flow, and backflow may have occurred.

# Flow at Junction X may not be balanced total Y

## A Warning message in AFT Impulse.

This warning alerts you to the fact that the converged results may be incorrect. Once a converged solution is obtained, AFT Impulse checks all junctions to ensure a flow balance exists. It compares the imbalance to the flow tolerance you specified, and when it appears to exceed the tolerance, it gives you this warning.

If the magnitude of the out of balance flow is close to the tolerance you specified, then it is generally safe to ignore this warning, although you may want to reduce your tolerances further and rerun the model.

If the magnitude of the flow out of balance is large, then you have a converged solution that is incorrect. This can occur in rare circumstances. When this happens, then it is usually an indicator that your model is not realistic.

You should always review each of these warnings in detail, and perform hand calculations on the flow balance at the affected junctions to verify whether an acceptable solution exists.

# Flow is into system at Reservoir Junction X

#### A Warning message in AFT Impulse.

Full message is:

Flow is into system at Reservoir Junction X. Pipe intake elevation above the surface will supply gas, not liquid.

When a pipe exits above a reservoir junction liquid level it is only meaningful if it is discharging into the reservoir. If the pipe becomes an intake, it will not supply liquid, but instead supplies whatever vapor is above the reservoir liquid. This warning alerts you to the fact that the reservoir had a pipe above liquid level. AFT Impulse assumes the intake fluid is the same as the reservoir fluid, but that is likely not the case. Results are probably invalid.

# HGL EGL and head loss results may not be meaningful for variable density systems

### A Warning message in AFT Impulse.

The concepts of HGL (Hydraulic Gradeline) and EGL (Energy Gradeline) are only valid for constant density systems. This warning is given when HGL, EGL or head loss results are displayed in the output and the system has <u>variable density</u>. It alerts the user that HGL/EGL and head loss output may not be meaningful. Unless otherwise noted, all other output is valid.

# Junction X cavitates. Cavitation at air valve junctions can cause anomalous results which may be incorrect

## A Warning message in AFT Impulse.

Full message is:

Junction X cavitates. Cavitation at Air Valve junctions can cause anomalous results which may be incorrect.

An <u>Air Valve</u> junction is designed to allow air into the pipe but cannot keep track of vapor forming at the junction due to low pressure. If cavitation is predicted at the junction, the valve is likely undersized and is not preventing vacuum conditions.

## **Related Topics**

Interpreting Cavitation Results	. 8	37
Cavitation	. 5	57

## **Junction X Exceeded Runout Flow Rate**

## A Warning message in AFT Impulse.

Centrifugal <u>pump</u> curves typically have a point at which they no longer operate on the curve. This may be called end of curve or runout. Data defining runout for a particular pump is given by the manufacturer. Such data has been defined for this pump in the <u>Pump Configuration</u> window, and the system is operating past the runout flow rate. Thus the results are likely invalid, as the real pump may not be able to operate at that point.

# **Junction X Has Insufficient Pump NPSH**

#### A Warning message in AFT Impulse.

The available pump NPSH (or NPSP) is less than that required. Thus the real <u>pump</u> will likely cavitate. Note that AFT Impulse does not model cavitation events inside junctions, including NPSH issues.

## Maximum peak to peak pressure limit has been exceeded PFA

## A Warning message in AFT Impulse. (PFA Module Only)

Full message is:

The maximum peak-to-peak pressure limit has been exceeded at X location(s).

The maximum peak-to-peak pressure occurred at Pipe Y – Station Z (dP=A, maximum dP=B)

In the <u>PFA module</u>, resonant frequencies are calculated for the modeled system. If these frequencies are caused by a positive displacement pump, the PFA module will automatically generate scenarios that evaluate problematic pump speeds. As part of the calculations when modeling these pump speeds, the PFA module will compare the peak-to-peak pressures generated with that pump speed, and it will produce a warning if these pressures violate the standards described in <u>American Petroleum Institute 2010</u> Anex C sections A.1 and A.2, pages 67-68.

Note that the peak-to-peak pressure is defined as the difference between the maximum and minimum pressures

## Negative added pressure by pump at Junction X

## A Warning message in AFT Impulse.

Full message text is:

Positive Displacement Pump J2 Added Negative Pressure

A pump junction with an assigned flow rate had a pressure loss across the <u>pump junction</u> either in the steady state or transient system. This warning is meant to alert the user that the pump is not adding pressure as they may be expecting.

# Pipe force calculations are not reliable when cavitation occurs during the simulation

#### A Warning message in AFT Impulse.

Full message reads:

Pipe force calculations are not reliable when cavitation occurs during the simulation.

A key component of AFT Impulse's <u>transient hydraulic force calculations</u> is the pressure differential across the force set. Specifically, the pressure differential caused by transient pressure waves in the system will cause a transient force to act on the system. Thus, the transient forces reported by AFT Impulse are only as accurate as the pressure waves predicted in the system.

<u>Cavitation events</u> including vapor volume formation, growth, and collapse all generate transient waves in the system, meaning they all cause transient forces to act on the system. Furthermore, cavitation inherently violates AFT Impulse's assumption that all pipes are 100% liquid full. Thus, the transient forces reported during and after cavitation events are only as reliable as the predicted cavitation events themselves.

If limited cavitation is predicted and determined to be accurate, the associated transient force results are likely also accurate. However, if cavitation is predicted to extend throughout large portions of the system or cause large vapor volumes to form, those results and associated transient forces may not be accurate, and should be used with caution.

## Pipe X completely drained at Y seconds

## A Warning message in AFT Impulse.

If pipes use the <u>partially full feature</u>, it is possible they will completely drain. AFT Impulse cannot properly model the pipes after this point, and subsequent results may not be valid. This warning alerts you that the specified pipes drained during the transient.

## Pipe X pressure is below 10% vapor pressure PFA

## A Warning message in AFT Impulse. (PFA Module Only)

Full message is:

Pipe X - Station Y pressure is below 10% vapor pressure margin. Pressure = Z. Note: There are also N other locations.

In the <u>PFA module</u>, resonant frequencies are calculated for the modeled system. If these frequencies are caused by a positive displacement pump, the PFA module will automatically generate scenarios that evaluate problematic pump speeds. As part of the calculations when modeling these pump speeds, the PFA module will calculate the lowest pressure margin above vapor pressure. If the relationship between the lowest pressure and vapor pressure shown in Equation 1 below (from <u>American Petroleum Institute</u>, <u>2010</u> Equation A.3) is not satisfied, this warning is displayed.

$$P_{min} > 1.1 P_V \tag{1}$$

## PRV at Junction X could not control pressure

## A Warning message in AFT Impulse.

This warning alerts you that the <u>Pressure Reducing Valve</u> at junction X was not able to control pressure, and backflow may have occurred.

# PSV at Junction X could not control pressure

#### A Warning message in AFT Impulse.

This warning alerts you that the <u>Pressure Sustaining Valve</u> at junction X was not able to control pressure, and backflow may have occurred.

## Pump X had efficiency greater than 100%

#### A Warning message in AFT Impulse.

Full message is:

Pump X had efficiency greater than 100%. This may be due to a density sufficiently greater than the basis of the power input data or an error in the power input data. For non-inertial models, only the output values for efficiency and power are affected. For inertial models, all pump results will be impacted.

This warning message could be caused by incorrect input data, or could be a result of using Four Quadrant pump curves:

- Check that the efficiency/power data is entered correctly in the <u>Pump Configuration</u> window, and that the correct selection is made for either efficiency or power in the dropdown header of the column. If power data is being used, a reference density may need to be entered to correct the data, see the <u>Reference Density</u> topic for more information.
- 2. For a pump defined using a <u>Trip with Inertia</u> or <u>Startup with Inertia</u> transient, check that the Total Rotating Inertia is entered correctly. The power data and reference density should still be checked as discussed above.
- 3. For a pump startup, verify that the provided torque data is the motor torque, and not the pump torque data, as is discussed in the Startup with Inertia topic.
- 4. If a Four Quadrant pump curve model is being used, check if the Four Quadrant efficiency curve is at or above 100% for any of the flowrates experienced in the transient.

## Pump X is using a Standard Pump Curve and...

## A series of Warning messages in AFT Impulse.

There are several different versions of this warning message that may occur when using a <u>Standard Pump Curve</u> (SPC) rather than a <u>Four Quadrant Pump Curve</u> (4QC). These include:

- Pump X is using a Standard Pump Curve and had reverse flow. Head rise and power for negative flowrates were estimated using zero flow values. Predictions after reverse flow may not be reliable. A four quadrant model may be appropriate see the Help Topic "Four Quadrant Data Set Selection" for details. This warning indicates that the pump junction is using a SPC and saw reverse flow. In that case the pump performance was estimated using the values entered for zero flowrate. This estimate may be acceptable when small amounts of reverse flow are seen through the pump. When reverse flow is present for longer durations or with larger magnitudes, the user should strongly consider using a 4QC to model their pump.
- Pump X is using a Standard Pump Curve and head rise was negative. A four quadrant model may be appropriate see the Help Topic "Four Quadrant Data Set Selection" for details. This warning indicates that the head rise across the pump junction was negative, either in the Steady-State solution or during the Transient Simulation. This behavior might have happened due either to the upstream and downstream pressures being set incorrectly, or to the pump operating far enough to the right on its curve that the head rise was negative. For centrifugal pumps, this behavior is only allowed if the "Allow Negative dP" Advanced Parameter in the Advanced Parameters Panel has been set to "Yes".

- Pump X is using a Standard Pump Curve and head rise was predicted as negative and set to zero. A four quadrant model may be appropriate see the Help Topic "Four Quadrant Data Set Selection" for details. This warning indicates that the head rise across the pump junction was predicted to be negative, but set to zero either in the Steady-State solution or during the Transient Simulation. This behavior could have happened due either to the upstream and downstream pressures being set incorrectly, or to the pump operating far enough to the right on its curve that the head rise was negative. Users should examine their pump input including pump curve data, pump curve fit, and pump curve reference density to ensure correct pump performance calculations. Fixing the head rise to zero in this situation is the default behavior of AFT Impulse. Users can allow the head rise to go negative by setting the "Allow Negative dP" Advanced Parameter in the Advanced Parameters Panel to "Yes". Positive Displacement Pumps will never see a negative head rise set to zero.
- Pump X is using a Standard Pump Curve and power was negative. A four quadrant
  model may be appropriate see the Help Topic "Four Quadrant Data Set Selection" for
  details. This warning indicates that the power requirements for the pump were estimated as negative. Users should examine their pump input including pump curve data, pump curve fit, and
  pump curve reference density to ensure correct pump performance calculations, and consider
  using a Four Quadrant Pump Curve if possible.
- Pump X is using a Standard Pump Curve and flow exceeded End of Curve. If no End of Curve was specified, this is the largest entered flow. (Y gal/min, Z seconds) The head or power curve does not close the quadrant. Check the curve data at the calculated flows. A four quadrant model may be appropriate - see the Help Topic "Four Quadrant Data Set Selection" for details. This warning indicates that not only is the flow through the pump past either the End of Curve setpoint or the last data point for the curve that the user has entered, but that the curves increase unbounded as flow increases rather than crossing the zero head axis (xaxis) and staying there. In the transient simulation, the time listed is the first time that this End of Curve value is exceeded. The pump may operate past this point later in the simulation as well. Note that if the pump is operating at a speed other than 100%, Impulse will apply the Affinity Laws to the End of Curve or last data point entered for the pump at 100% speed. Thus, this warning can be generated at flowrates lower than the specified End of Curve if the pump is running at low speeds. Users should check the pump performance both during steady state and the transient simulation to ensure that the pump is only operating on the portion of the curve prior to the flowrate where head and power begin to increase again. Alternatively, users could return to the Pump Configuration window and update their entered data or curve fit such that the head or power curves close the quadrant.

# Static pressure lower than vapor pressure at inlet outlet of pipe/junction X

## A Warning message in AFT Impulse.

This warning alerts the users that the steady-state static pressure is lower than the vapor pressure in the specified pipe or junction and that <u>cavitation</u> may occur. This warning is only shown if cavitation is not being modeled. If cavitation modeling is enabled (which is true by default), and cavitation exists in the steady state, the transient simulation will not proceed.

## **Related Topics**

Interpreting Cavitation Results	8	7
Cavitation	5	7

## Surge Tank junction X completely drained at Y seconds

## A Warning message in AFT Impulse.

If a <u>surge tank</u> completely drains, AFT Impulse cannot properly model the surge tank after this point. This warning alerts you that this happened during the transient.

## Tank junction X completely drained at Y seconds

### A Warning message in AFT Impulse.

If a <u>Finite Tank</u> completely drains, AFT Impulse cannot properly model the tank after this point, and results are unreliable. This warning alerts you that this happened during the transient.

AFT Impulse will continue to supply liquid to the system from the drained finite tank at the surface pressure specified for the junction.

# Temperature at inlet of pipe X is above below max min fluid temperature range

### A Warning message in AFT Impulse.

The temperature specified for the pipe is outside the range of valid temperatures. See the Fluid panel.

# The following pipes have vapor volumes in computing stations greater than 10% but less than 100% of the liquid computing volume

### A Warning message in AFT Impulse.

This Warning is followed by a list of all pipe stations with Vapor Volumes between 10 and 100% of the liquid volume, shown in the format: Pipe X, Stations: Y(Z%).

Vapor volumes between 10 and 100% of the liquid volume indicate that substantial transient cavitation is occurring at that point in the system. Impulse's cavitation models are meant to capture limited transient cavitation in a system, and have limited accuracy as vapor volume increases. In many systems, this amount of cavitation can be cause for concern, as it can lead to substantial waterhammer effects.

Users should explore the various cavitation topics - and in particular the <a href="Interpreting Cavitation Predictions">Interpreting Cavitation Predictions</a> topic - listed below in the Related Topics section to better understand what is causing these results, why they are possible, and how to interpret results in scenarios seeing this warning. If all else fails, users should treat systems with these results with caution, and incorporate large safety factors into their designs.

## **Related Topics**

Interpreting Cavitation Results	87
Cavitation	57

## Transient data was extrapolated at Junction X

#### A Warning message in AFT Impulse.

The transient data at Junction X did not have time data that covered the entire time frame of the simulation. Any transient data after the final time data point was extrapolated using the final two values. You can enter additional time data points at Junction X to avoid extrapolation.

This extrapolation behavior can be changed in the <u>User Options</u> window on the Tools menu, under the Waterhammer Options.

# Transient static pressure lower than vapor pressure at Pipe X Station Y

### A Warning message in AFT Impulse.

This warning alerts the users that the transient static pressure is lower than the vapor pressure in the specified pipe and that <u>transient cavitation</u> may occur. This warning is only generated when cavitation is not being modeled.

## **Related Topics**

Interpreting Cavitation Results	8	87	7
Cavitation	4	57	7

# **Unique Solution Not Possible Relief Valve Cycles**

### A Warning message in AFT Impulse.

The <u>relief valve</u> specified toggles between its open and closed state, preventing Impulse from determining its actual state. When closed, the pressure exceeds its cracking pressure and causes it to open.

When open, the pressure drop resulting from flow causes the pressure to fall below the cracking pressure and so it closes.

## **Cautions**

A Caution message in AFT Impulse is of less importance than a full warning. While some Caution messages may be left unresolved without affecting model results, they should never be ignored by the user.

## **CAUTIONS**

- Assigned Flow at Junction X has a constant flow rate during the transient...
- Check Valve closed at Junction X
- · Constant friction factors were used during the transient analysis
- Flow is negative through Junction X. Loss factors may be in error
- Head output does not have meaning for zero g systems
- · Head rise across fixed flow pumps is referenced to system g level
- Junction X exceeded maximum event messages
- Junction X has a density change across it
- Junction X uses the Dimensional Check Valve Type Y which has a diameter of Z
- Pipe X length is shorter than the elevation change (between Junction Y and Z)
- Pipe X segment length Y is shorter than the elevation change.
- Pump X is using a Standard Pump Curve and flow exceeded End of Curve
- Pump with Check Valve closed at Junction X
- Some four quadrant data was based on estimated, not measured, data
- The air volume entering through Junction X exceeds 100% of a pipe station's computing volume
- The performance of Pump Junction X may be affected by fluid viscosity
- Transient data did not extend to Stop Time at Junction X

# Assigned Flow at Junction X has a constant flow rate during the transient

A Caution message in AFT Impulse.

Full message is:

<u>Assigned Flow</u> at Junction X has a constant flow rate during the transient. During a transient the flow usually changes. This may not be an appropriate use of the junction.

An Assigned Flow junction fixes the flow at a boundary. When a transient occurs in the system, it is common to see all flows affected by the transient. This is a reminder that this junction may not be the appropriate junction to model a transient boundary condition. In general it is better to use Assigned Pressure or

Reservoir junctions at boundaries. If there is a specific reason for using a fixed flowrate then this junction is the best way to do this.

## **Check Valve closed at Junction X**

### A Caution message in AFT Impulse.

This is a cautionary notice that a check valve closed.

## **Constant Friction Factors Were Used for the Transient Analysis**

### A Caution message in AFT Impulse.

Full message is:

Constant friction factors from the steady-state calculations were used during the transient analysis. The pipes listed below appear to have a wide range of actual friction factors and the predicted results may not be reliable. If a pipe is listed as closed, then the friction factor was estimated using a velocity of 5 feet/sec (1.52 meters/sec). It is recommended to use a Time Varying friction model which is defined in the Transient Friction panel.

This caution message is intended to alert users that the model results may not be reliable, as the transient analysis is using the initial steady-state friction factors. In some cases, this estimate may be appropriate, while in others it may not. Below the text of the caution, the steady-state friction factor being used and the potential maximum transient friction factor are listed. This can help give users an idea of how well this transient friction model fits their system. In the case that a pipe is closed or has no flow through it in the steady state, the friction factor is estimated using a velocity of 5 feet/sec (1.52 meters/sec).

When this message is shown, it is recommended that a <u>Time Varying friction model</u> is used for the transient simulation. This option can be specified in the <u>Transient Friction Panel</u>.

# Flow through Junction X is negative Loss factors may be in error

#### A Caution message in AFT Impulse.

This warning alerts you to flow in your junctions which is in the opposite direction from the connecting pipes reference directions. Any <u>loss information</u> you specified for junctions may be in error because it was defined assuming flow in the other direction.

# Head output does not have meaning for zero g systems

#### A Caution message in AFT Impulse.

Full message is:

Head loss, head rise, hydraulic gradeline, and energy gradeline output does not have meaning for zero g systems.

If the user sets the <u>gravity to zero</u> presumably for a space application then the concept of head and gradeline lose meaning. This can be set in the <u>Environmental Properties Panel</u>. For example see

Equation 1 in Network Solution Methodology and see that a zero g will leads to a meaningless HGL (hydraulic gradeline).

Users should ignore all head loss, head rise and gradelines displayed in the output and focus on pressure results.

# Head rise across assigned flow pumps is referenced to system g level

## A Caution message in AFT Impulse.

Full message is:

Head rise across fixed flow pumps is referenced to system g level. To obtain standard head rise, divide the displayed head rise by the g level.

If the user sets the gravity to something other than standard earth gravity in the <u>Environmental Properties</u>

Panel then the head rise at a pump is referenced to that g level on not 1 g.

## Junction X exceeded maximum event messages

#### A Caution message in AFT Impulse.

To limit how much data is displayed in the <u>output</u> there is a maximum number of event messages are displayed for a junction. This limit was reached. This means that there are some events that happened but no event message is actually displayed. The maximum event messages setting can be changed in the <u>Output Control window</u> on the Format & Action tab.

# Junction X has a density change across it

## A Caution message in AFT Impulse.

Full message is:

Junction X has a density change across it. If this is due to a moving interface and not heat input or output then a Volume Balance junction is recommended.

This warning is shown when the user has selected variable fluid properties in the <u>Variable Fluids panel</u>, and the density of the fluid is changing between pipes. AFT Impulse performs a mass balance at junctions, and fluids of different densities on either side of the junction may violate the mass conservation at a junction.

If the change in density is due to a change in temperature across the junction, the caution message can likely be ignored. A density change at a junction due to temperature means the real system likely still has a mass balance at the junction.

If the change in density is due to a change in fluid type or moving interface, the caution message likely should not be ignored. An example of a change in fluid or moving interface is a a pipeline carrying fluids of different properties such as oil of different density. In this example, the volumetric flowrate is likely conserved across a junction in the real system even if mass is not conserved. The <a href="Volume Balance">Volume Balance</a> junction can be used at the fluid interface to capture this situation. However, the Volume Balance is limited in that it cannot capture the interface location changing with time.

# Junction X uses the Dimensional Check Valve Type Y which has a diameter of Z

## A Caution message in AFT Impulse.

#### Full message is:

Junction X uses the <u>Dimensional Check Valve Type</u> of Y which has a diameter of Z. The downstream Pipe A has a diameter of B. A Dimensional Valve Type with a diameter of B or a Non-Dimensional Valve Type is recommended.

The Dimensional Check Valve options are based on actual valves for which empirical data is available. These dimensional options should only be used when they match the actual size of the valve in the real system. If the dimensional option does not match the actual valve size, the user should choose a more appropriate dimensional option or use the non-dimensional options.

# Pipe X length is shorter than the elevation change between Junction Y and Z

### A Caution message in AFT Impulse.

This caution alerts you to a possible inconsistency in your input. When this warning occurs, you have defined a pipe with a length that is shorter than the elevation change between its connecting junctions. In this situation, pressure loss along the pipe due to friction is calculated using the pipe length the user has defined while static head loss is determined using the elevation change the user has defined.

# Pipe X segment length Y is shorter than the elevation change

### A Caution message in AFT Impulse.

The pipe has <u>intermediate elevations</u> and the length along one of them is less than the elevation change of that segment. In this situation, pressure loss along the pipe due to friction is calculated using the pipe length the user has defined while static head loss is determined using the elevation change the user has defined.

## **Related Topics**

Optional Input 234

# Pump X is using a Standard Pump Curve and flow exceeded End of Curve

### A Caution message in AFT Impulse.

Full message is:

Pump X is using a Standard Pump Curve and flow exceeded End of Curve. If no End of Curve was specified, this is the largest entered flow. (Y gal/min at Z% Pump Speed =  $\alpha$  gal/min,  $\beta$  seconds) A four quadrant model may be appropriate - see the Help Topic "Four Quadrant Data Set Selection for details.

This caution indicates that the flow through the pump found to be past either the <u>End of Curve</u> setpoint or the last data point for the curve that the user has entered. In the transient simulation, the time listed is the first time that this End of Curve value is exceeded. The pump may operate past this point later in the simulation as well.

Users should ensure the pump curve and curve fit being used are still valid at this flowrate, and past this flowrate if the pump operates at higher flowrates later in the transient. Note that if the pump is operating at a speed other than 100%, Impulse will apply the <a href="Affinity Laws">Affinity Laws</a> to the End of Curve or last data point entered for the pump at 100% speed.

There are several similar Warning messages that may occur when using a <u>Standard Pump Curve</u> (SPC). Users can read more about those warning messages Here.

## Pump with Check Valve closed at Junction X

## A Caution message in AFT Impulse.

Pump junction X was specified with an internal check valve which closed during the simulation.

# Some four quadrant data was based on estimated not measured data

## A Caution message in AFT Impulse.

Some of the source data for <u>four quadrant curves</u> does not complete the four quadrants. In such cases data was estimated/interpolated in the missing quadrants. If this message is encountered the user may want to run with another four quadrant source to see if results change.

# The air volume entering through Junction X exceeds 100% of a pipe station's computing volume

## A Caution message in AFT Impulse.

The air volume entering through Junction X exceeds 100% of a connected pipe station's computing volume.

The pipe station's computing volume is determined by the section length calculated in the <u>Sectioning</u> <u>panel</u> and the cross-sectional area of the connected pipe. If two pipes are connected the average of the pipe station volumes of each of the connected pipes is used.

Impulse's solution method assumes that the pipes are liquid full. If the volume of air in the system has not exceeded the volume of a single pipe station, then the liquid full assumption only has a minor impact on accuracy. However, if the volume of air entering the system exceeds the volume of a computational section then the liquid full assumption will cause a larger decrease in accuracy. Impulse uses an adjusted solution method to account for the air entering at the air valve, but caution should be used when making decisions based on these results.

## **Related Topics**

Air Valve	274
Air Valve Waterhammer Theory	

# The performance of Pump Junction X may be affected by the fluid viscosity

## A Caution message in AFT Impulse

Full message is:

The performance of Pump Junction X may be affected by the fluid viscosity. Apply the Viscosity Correction on the Pump Property window and rerun the model to assess the impact of the fluid viscosity.

This caution is shown if the fluid used in the model is not water, and the pump viscosity correction factors would be less than one based on ANSI/HI 9.6.7-2015. If the pump and fluid used in the model is in the scope of the ANSI standard it may improve accuracy to use viscosity corrections at the pump.

See the Pump Viscosity Correction topic for more information.

## Transient data did not extend to Stop Time at Junction X

## A Caution message in AFT Impulse.

The transient data at Junction X did not have time data that covered the entire time frame of the simulation. Any transient data after the final time data point was assumed to be at the final data value. You may want to enter additional time data points at Junction X.

This extrapolation behavior can be changed in the <u>User Options</u> window on the Tools menu.

## Information

An Information message in AFT Impulse provides suggestions related to a feature that is used in the model. It is recommended to follow the suggestions provided to achieve higher accuracy results.

#### INFORMATION

# The following pumps use a Four Quadrant Curve and...

#### A series of Information messages in AFT Impulse

There are several versions of this information message that may appear when using a Four Quadrant Pump Curve. Each message is intended to remind the user that using a Four Quadrant Curve introduces inherent uncertainty to the model even if it allows Impulse to better capture centrifugal pump behavior outside of standard pump operating zones. The user should always check to ensure that the Four Quadrant Curve used in the model is a good choice for their pump.

### These information messages include:

- The following pumps are using an estimated Four Quadrant data set. Sensitivity studies are recommended for a thorough understanding of possible transient behavior. See Help topic "Four Quadrant Data Set Selection" for more information.
  - This information message is generated when the four quadrant data set is selected by the user. Each data set will give slightly different results, and it is important the user evaluate multiple data sets to understand the range of possible pump behavior.
- The following pumps are using an Automatically Selected Four Quadrant data set. The
  automatically selected data set should be confirmed as reasonable for this simulation.
   Sensitivity studies are recommended for a thorough understanding of possible transient
  behavior. See Help topic "Four Quadrant Data Set Selection" for more information.
  - This information message is generated when the four quadrant data set is selected automatically by Impulse. The selection is based on which data set has the closest specific speed to the original pump curve defined by the user. This selection process is generally regarded as the best way to select a four quadrant data set, but the user should evaluate multiple data sets to understand the range of possible pump behavior.
- The following pumps are defined with a Four Quadrant Curve based on the Best Efficiency Point. While this is the recommended setting for most simulations, the steady conditions will likely vary from the Standard Pump Curve. See Help topic "Four Quadrant Dimensional Reference Point" for more information.
  - This information message is generated when the four quadrant curve is dimensionalized using the pump's Best Efficiency Point (BEP). This dimensionalization means the Standard Pump Curve and the Four Quadrant Curve will intersect exactly at BEP. Impulse uses the Four Quadrant Curve for the steady-state and transient solutions, so the steady-state results will likely not fall exactly on the original Standard Pump Curve. This behavior is expected, and using BEP as the dimensional reference point is recommended, but the user should be aware of how it impacts the steady-state results.
- The following pumps are defined with a Four Quadrant Curve based on the Steady-State
  Operating Point. If the initial operating flow is far from BEP, significant distortion in the
  resulting pump curves is possible, potentially impacting transient results. Check the fit of
  the Four Quadrant curves. See Help topic "Four Quadrant Dimensional Reference Point"
  for more information.
  - This information message is generated when the four quadrant curve is dimensionalized using the operating point of the system during steady-state. The Standard Pump Curve is used for the steady-state simulation, and the Four Quadrant Curve is dimensionalized based on those results. This approach allows the pump to operate on the original Standard Pump Curve in steady-state. However, if the Four Quadrant Curve is dimensionalized at the extreme ends of the Standard Pump Curve, away from BEP, the Four Quadrant Curve may not match well with the Standard Pump Curve, The user should check to ensure a good Four Quadrant Curve is used.
- The following pumps are defined with a Four Quadrant Curve based on the Steady-State
  Operating Point, but the initial speed or flow was zero. The Dimensional Reference Point
  was automatically changed to Best Efficiency Point. See Help topic "Four Quadrant
  Dimensional Reference Point" for more information.
  - This information message is generated when the four quadrant curve is dimensionalized using the operating point of the system during steady-state, but the pump is at zero flow or zero speed. In

# Critical Warnings, Warnings, and Cautions

this situation, the s curve, so the Best	steady-state opera Efficiency Point w	ting point cannot as used instead.	be used to gene	rate a valid for qu	adrant

# **Troubleshooting**

This section discusses methods of troubleshooting models that are having difficulty converging. Topics include discussions of common issues, ideas to simplify overly complex models, and methods for adapting the solution methodology through either tolerance or flow relaxation.

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## Related Blogs

Having model convergence problems? Start here!

## **Reducing Run Time**

The below topics discuss several common model configurations that can cause Impulse model run times to be longer than expected. Select a topic below for information on why each configuration increases the run time, and suggestions on how each configuration can be avoided.

If one of the below configurations is detected by Impulse and the run time is relatively long, Impulse will present a message to the user showing which of the below configurations may be applicable.

Note that the configurations listed here as causing long run times may not be inaccurate for the system being modeled. However, they are all likely inefficient modeling choices for transient analysis - especially for preliminary iterations.

The configurations discussed below are not meant to capture every possible model configuration which can cause long model run times in Impulse. Many other factors can also cause long run times. Following the suggestions listed below may help reduce run time in any model, though it may not be practical to implement the listed suggestions for all models.

## **Related Topics**

roubleshooting	71	9
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## Related Blogs

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning
You Should Combine Your Pipes

# The model has both very long and very short pipes

A model with both long and short pipes requires a larger number of pipe sections in order to perform calculations. The more pipe sections in a model, the more computations the solver needs to perform, which results in a longer run time.

## How are short and long pipe lengths contributing to long run times?

To run a transient simulation, AFT Impulse sections pipes to apply the Method of Characteristics solution to the waterhammer equations. In any system there will be a single controlling pipe. The controlling pipe is the pipe with the fewest sections - generally one. AFT Impulse uses the length of a section in the controlling pipe to divide all pipes in the model into sections and determine a uniform time step for the transient simulation.

When a model has both very long and very short pipes, the short pipes determine the controlling pipe length, and the long pipes must be divided into many sections to properly apply the Method of Characteristics. The run time is proportional to the square of the number of sections, meaning many sections in a model will often cause extremely long run times.

Consider a model that consists of two pipes: a very short pipe, such as 1 meter, and a very long pipe, such as 10,000 meters. The 1 meter pipe will be the controlling pipe, and the 10,000 meter pipe must be broken into 10,000 sections. The model thus requires 10,001 sections in order to perform the calculations, which results in a long run time. Increasing the short pipe's length artificially from 1 to 10 meters decreases the number of sections required by a factor of 10, reducing run time by a factor of 100. While the length increase may also increase the error in the short pipe, experience shows that the error is usually negligible in a liquid transient context.

#### What can the user do?

Several different approaches are available to reduce run time. These approaches can work in parallel, and it is up to the engineer to make appropriate judgments as to which is best for the model.

Consider using the zero-length connector for very short pipes. Oftentimes two fittings in a system are connected with a very short pipe or are welded together directly. In AFT Impulse, it is common for users to attempt to model these connections using pipes with very short defined lengths. These short pipes offer little accuracy improvement and result in a large number of sections for the solver to calculate. This also causes significant time for the model to run. The zero-length connector option allows AFT Impulse to exclude the pipe from the sectioning process since it represents a lossless connection between two junctions. Zero-length connectors can be used in up to two sequential pipes, but intermediate branching flow is not allowed between two zero-length connector pipes.

Consider modeling <u>fittings and losses</u> in pipes and combining multiple short pipes. In the Pipe Properties window, use the Fittings & Losses tab to add in fittings to the pipe instead of using junctions on the workspace. This is useful to account for pressure losses without modeling large numbers of elbows or similar fittings. For example, a user can add valves and bends to a pipe, and the solver will still apply the losses directly to the pipe during the calculations. By removing these junctions and combining pipes in the workspace, many short pipes between these fittings are eliminated. Reducing and combing short pipes reduces the number of sections in the model and the overall run time.

Consider adding artificial length to short pipes. Adding length to short pipes increases the length of the controlling pipe, which results in fewer sections for the other pipes in the model. Reducing the overall number of sections in the model improves run time. Using pipe lengths that are common multiples, such as 5 feet, 10 feet, 15 feet, etc. provides improved sectioning since short pipes can be perfectly divided into longer pipes.

Do not include extremely long pipes unless you are directly analyzing the transient behavior in those pipes. Consider using the Infinite Pipe feature in the Assigned Pressure and Assigned Flow junctions. The infinite pipe feature prevents the junction from reflecting pressure waves, which can be useful in modeling the part of a pipe system which is so long that its communication time prevents wave reflection interactions with the rest of the system during the simulation.

Pine	Sectioning -	<ul> <li>Introduction to</li> </ul>	Method of Ch	aracteristics	54

#### Related Blogs

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## The model has many pipes that can be combined

Users often model losses in AFT Impulse using junctions with no transient behavior, such as a bend, static valve, or orifice, between two pipes of identical diameter. While this may help show where these losses are occurring in the overall pipe system, it can result in extra pipes which can have a detrimental effect on pipe sectioning and run time. Combining pipes and modeling the losses within the pipe itself can improve sectioning and run time while maintaining accuracy.

#### How are pipes that can be combined contributing to long run times?

To run a transient simulation, AFT Impulse sections pipes to apply the Method of Characteristics solution to the waterhammer equations. In any system there will be a single controlling pipe. The controlling pipe is the pipe with the fewest sections - generally one. AFT Impulse uses the length of a section in the controlling pipe to divide all pipes in the model into sections and determine a uniform time step for the transient simulation.

Each pipe in a model must be sectioned individually, meaning section count must increase with pipe count. The run time is proportional to the square of the number of sections, meaning many sections in a model will often cause extremely long run times. Reducing the number of pipes in a model is often an effective way to reduce run time.

Consider a model that includes a pipeline that is 100 meters long, and has 9 bends in it. If those 9 bends are modeled as unique junctions, the pipeline must be modeled as 10 individual pipes. Each pipe must have at least 1 section, meaning the pipeline requires at least 10 sections. If the pipeline is modeled as a single pipe, and the 9 bends are modeled as additional pipe friction using the <a href="Fittings & Losses">Fittings & Losses</a> tab in the Pipe Properties window, the number of sections in the pipeline could be reduced from 10 to 1, in turn reducing the run time by a factor of 100.

#### What can the user do?

The <u>Fittings & Losses</u> tab in the Pipe Properties window can be used to add losses directly to pipes to replace individual junctions on the workspace. This process can be done manually, or automatically using tools provided by AFT Impulse.

Select the pipes to be combined and the junctions between those pipes on the Workspace, and choose the <u>Join Selected Pipes/Jcts</u> from the Edit menu. This option will combine the selected pipes into one pipe, add the losses from the junctions into the Fittings & Losses tab, and use the junction elevation and previous pipe lengths to fill out the Intermediate Pipe Elevations table on the Optional tab of the Pipe Properties window.

A similar tool can be found in the Sectioning panel in Analysis Setup to the right of the Select Sectioning interface. This tool shows the number of pipes that could be combined and by clicking the Combine Pipes button, you can select which pipes to include or exclude in the combine process. After clicking OK, the

pipes are combined and you can immediately click the Update Results button on the Sectioning panel to resection the pipes in the model.

#### **Related Topics**

#### Related Blogs

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning
You Should Combine Your Pipes

## The model has many unique pipe lengths

A model with many unique pipe lengths often require a large number of sections in order to correctly use the <u>Method of Characteristics</u>. A large number of pipe sections in a model results in long run times and typically offers little improvement in accuracy.

#### How are unique pipe lengths contributing to long run times?

To run a transient simulation, AFT Impulse sections pipes to apply the <u>Method of Characteristics</u> solution to the waterhammer equations. In any system there will be a single controlling pipe. The controlling pipe is the pipe with the fewest sections - generally one. AFT Impulse uses the length of a section in the controlling pipe to divide all pipes in the model into sections and determine a uniform time step for the transient simulation.

A model with many unique pipe lengths often requires the controlling pipe to be broken into multiple sections in order to divide all pipes into uniform sections and uniform time steps. The run time is proportional to the square of the number of sections, meaning many sections in a model will often cause extremely long run times.

#### What can the user do?

Consider adjusting the lengths of the pipes in the model such that short pipes share a common pipe length and that longer pipes can be perfectly divided by the controlling pipe. Using exact pipe lengths can enhance calculation accuracy in many applications. However, transient simulations have many inherent uncertainties, and precise modeling of pipe lengths may not offer a noticeable improvement. Rounding short pipe lengths such that the lengths are perfectly divisible by the controlling pipe length, introduces minimal inaccuracy while significantly reducing the number of sections in the model and resulting run time. Be sure to perform sensitivity studies and confirm the steady-state results with these modifications.

For instance, consider a model with five pipes of lengths 1.01, 2.31, 3.75, 6.00, and 1000 meters. All pipes have unique lengths and none are perfectly divisible into another. To section these pipes within the <u>acceptable variance limits</u>, the controlling pipes needs to be split into two sections, and over 2100 total sections are required to perform the calculations. Rounding the four shortest pipes to 5 meters increases

the total pipe length of the model by only 0.7%. In return, the number of pipe sections is reduced by a factor of 10 and the run time is reduced by a factor of 100! This 0.7% change in total pipe length can be considered negligible for any reasonable transient simulation - there are greater uncertainties than this in almost all studies.

#### **Related Topics**

Pipe Sectioning - Introduction to Method of Characteristics	54	1
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#### **Related Blogs**

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## The controlling pipe has a large number of sections

The controlling pipe is the shortest pipe in the model and is used to determine the number of computational sections needed in all other pipes in the model. If the controlling pipe has a large number of sections the other pipes will also require more sections, which results in more calculations needed and a longer run time.

#### How is controlling pipe sectioning contributing to long run times?

To run a transient simulation, AFT Impulse sections pipes to apply the <u>Method of Characteristics</u> solution to the waterhammer equations. In any system there will be a single controlling pipe. The controlling pipe is the pipe with the fewest sections - generally one. AFT Impulse uses the length of a section in the controlling pipe to divide all pipes in the model into sections and determine a uniform time step for the transient simulation.

When the controlling pipe is broken into more than one section, the section length in all pipes is shortened, and all pipes must contain more sections as well. The run time is proportional to the square of the number of sections, meaning many sections in a model will often cause extremely long run times.

Consider a model that takes 10 minutes to run with one section in the controlling pipe. With 2 sections in the controlling pipe the model will take about 40 minutes, and with 3 sections in the controlling pipe the model will take about 90 minutes.

#### What can the user do?

There are multiple ways to decrease the number of sections in the controlling pipe.

Consider using the minimum number of sections within the suggested maximum variance. The maximum wavespeed variance for a given number of sections in the controlling pipe is shown in the tables on the <a href="Sectioning panel">Sectioning panel</a> and is just referred to as "Variance". AFT Impulse will automatically recommend the smallest number of sections which limit the wavespeed variance to 10% or less. The user should generally choose Impulse's automatic sectioning selection since the Method of Characteristics used in AFT Impulse has little increase in accuracy when more sections are used. Some exceptions

include when the wavespeed variance is greater than 10% for a given sectioning scheme, when <u>transient</u> <u>cavitation</u> occurs during the transient simulation, or when the <u>partially full pipe feature</u> is used. Engineering judgement should be used to determine if more sections are needed in the controlling pipe.

Consider reducing the number of unique pipe lengths. Models with numerous unique pipe lengths will often require the controlling pipe to be broken into multiple sections to satisfy the sectioning requirements for the Method of Characteristics. Artificially adjusting those pipe lengths such that all are divisible by the controlling pipe length can reduce the number of sections in the controlling pipe, and thus reduce the total number of sections in the model along with the model run time. For more information, see the topic discussing Models with many unique pipe lengths.

#### Related Topics

Pine	Sectioning -	<ul> <li>Introduction 1</li> </ul>	to Method o	Characteristics	54
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#### **Related Blogs**

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## The model has an unusually short pipe

A model with a very short pipe requires a larger number of pipe sections in order to perform calculations. The more pipe sections in a model, the more computations there are that need to be performed, which results in a longer run time.

#### How are pipe lengths contributing to long run times?

To run a transient simulation, AFT Impulse sections pipes to apply the <u>Method of Characteristics</u> solution to the waterhammer equations. In any system there will be a single controlling pipe. The controlling pipe is the pipe with the fewest sections - generally one. AFT Impulse uses the length of a section in the controlling pipe to divide all pipes in the model into sections and determine a uniform time step for the transient simulation.

When the controlling pipe is unusually short, the other pipes in the model must be divided into many sections to apply the Method of Characteristics. The run time is proportional to the square of the number of sections, meaning many sections in a model will often cause extremely long run times.

Consider a model that has one 0.05 ft long pipe and 100 pipes that are each 10 ft long. Each 10 ft pipe would require 200 sections, requiring 20,000 sections overall. Modeling the very short pipe as 0.1 ft would reduce the number of sections by a factor of 2, which would potentially decrease the run time by a factor of 4. Alternatively if the very short pipe is not considered in the sectioning using one of the methods discussed below then the controlling pipe length would become 10 ft. With one section in each pipe this would decrease the number of sections from 20,000 to 100, decreasing the run time by a factor of 40,000.

#### What can the user do?

There are several different approaches to reduce run time. These approaches can work in parallel, and it is up to the engineer to make appropriate judgments as to which approach is best for the model.

Consider using the zero-length connector for very short pipes. Oftentimes two fittings in a system are connected with a very short pipe or are welded together directly. In AFT Impulse, it is common for users to attempt to model these connections using pipes with very short defined lengths. These short pipes offer little accuracy improvement and result in a large number of sections for the solver to calculate. This also causes significant time for the model to run. The zero-length connector option allows AFT Impulse to exclude the pipe from the sectioning process since it represents a lossless connection between two junctions. Zero-length connectors can be used in up to two sequential pipes, but intermediate branching flow is not allowed between two zero-length connector pipes.

Consider modeling <u>fittings and losses</u> in pipes and combining multiple short pipes. In the Pipe Properties window, use the Fittings & Losses tab to add in fittings to the pipe instead of using junctions on the workspace. This is useful to account for pressure losses without modeling large numbers of elbows or similar fittings. For example, a user can add valves and bends to a pipe, and the solver will still apply the losses directly to the pipe during the calculations. By removing these junctions and combining pipes in the workspace, many short pipes between these fittings are eliminated. Reducing and combing short pipes reduces the number of sections in the model and the overall run time.

**Consider adding artificial length to short pipes.** Adding length to short pipes increases the length of the controlling pipe, which results in fewer sections for the other pipes in the model. Reducing the overall number of sections in the model improves run time. Using pipe lengths that are common multiples, such as 5 feet, 10 feet, 15 feet, etc. provides improved sectioning since short pipes can be perfectly divided into longer pipes.

#### **Related Topics**

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#### **Related Blogs**

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## The simulation has a large number of time steps

A model with a large number of time steps will require a large number of calculations. The more calculations that need to be performed, the longer the run time.

#### How are the time steps contributing to long run times?

Impulse sections pipe to apply the <u>Method of Characteristics</u> solution method. The Method of Characteristics requires a uniform time step to be used for all pipes in the model, which is determined during

the sectioning process using the section length and adjusted wavespeed. On average the wavespeed is typically on the magnitude of  $10^3$ , producing a time step on the magnitude of  $10^{-3}$ .

A time step of 0.001 seconds means that a transient simulation of 1 minute will have 60,000 total time steps. Similarly, a transient simulation of 1 hour will have 3.6 million time steps. Run time is roughly proportional to the number of time steps, and models with large numbers of time steps will generally have long run times. In addition, models with higher wavespeed may require shorter time steps, increasing the number of time steps required.

#### What can the user do?

There are several different approaches to reduce run time when the number of time steps is larger than expected.

Consider reducing the simulation duration. The simulation duration is defined on the Simulation Mode/Duration panel. For a simple system, the full effect of the waterhammer cycle occurs over twice the communication time, where the communication time is the time it takes a pressure wave to travel the length of the system and back (length of system / wavespeed). Determining the communication time can become more complex for systems with branching paths or major reflection points in the path. However, limiting the simulation duration to 2 times the communication time may be a good starting point. If multiple transient events occur the simulation duration should be extended to end after the waterhammer cycle has completed for the last transient event.

In addition, for a piping network attached to a very long pipe it may not be necessary to include the length of the very long pipe in the communication time calculation. Use your engineering judgement on whether the reflections from the pipeline will be important to consider.

Consider reducing the number of unique pipe lengths. Models with numerous unique pipe lengths will often require the controlling pipe to be broken into multiple sections to satisfy the sectioning requirements for the Method of Characteristics. Artificially adjusting those pipe lengths such that all are divisible by the controlling pipe length can reduce the number of sections in the controlling pipe, increase the length of each time step, and reduce the total number of time steps required for the simulation. For more information, see the topic discussing Models with many unique pipe lengths.

Consider lengthening the controlling pipe. The controlling pipe length is used to determine the time step for the simulation, setting the time step equal to the section length divided by the wavespeed. Artificially lengthening the controlling pipe means the time step for the simulation can be longer, and fewer time steps are required for the simulation.

#### **Related Topics**

Pine	Sectioning -	Introduction 1	to Method o	f Characteristics	5	:4

#### **Related Blogs**

Analyzing Transients Faster - a Hacker's Guide to Pipe Sectioning

## More time-consuming calculations are being used

Many transient simulations model systems which are relatively simple at the beginning of the simulation. Pipes are liquid full, pumps are running at full speed, and relief and check valves are in their steady-state conditions. However, as transient events occur in the system, transient cavitation, changes in pump speed, and relief valve or check valve chattering can occur. These and other similar phenomenon can require additional calculations which slow down the solver and increase the run time. Events such as cavitation cannot be viewed while the model is running, but can be observed in the output.

In many cases, these events are indicative of the behavior that would occur in the actual system. It is therefore important to run the model with some potentially time intensive calculation methods to gain an understanding of the real system. If you determine that the previously mentioned phenomenon are unrealistic to the physical system, then steps should be taken to review the model inputs to prevent the phenomenon from occurring during the transient, which will in turn reduce the run time of the AFT Impulse scenario.

#### **Related Topics**

Transient Cavitation Panel	175
Relief Valve	396
Check Valve	294
Air Valve	274

#### **Transient Solver Errors**

A transient solver error will be shown during the transient solution if Impulse encounters a calculation error which would invalidate the calculation results for the rest of the transient. Transient solver errors halt the transient solution and must be resolved for the full simulation to be run.

The below topics offer descriptions of the more common solver errors and tips for common resolutions. Reach out to <u>AFT Support</u> for further assistance.

#### TRANSIENT SOLVER ERRORS

## Fluid deceleration is outside the valid range

#### A Transient Solver Error in AFT Impulse

Full Message is:

Error occurred while running Transient Solver. Fluid deceleration is outside the valid range for the check valve type selected

This transient solver error message can occur if the model has a check valve defined using the Estimate from Fluid Deceleration valve model. The error message indicates that the fluid deceleration calculated for the check valve exceeds the maximum deceleration for the current valve type. If the deceleration exceeds the known deceleration vs maximum reverse velocity data the reverse velocity to close the

check valve can't be calculated and the transient calculations can't proceed. See the <u>Check Valve</u> topic for more information on how the Estimate from Fluid Deceleration option is modeled.

The user will need to consider using the User Specified option to directly define the reverse velocity to close for the check valve, or should consider using a different check valve type if appropriate for the system.

## **Diagnostics Window**

The Model Diagnostics Window is a feature introduced to AFT Impulse with AFT Impulse 8. It is intended to help users check on a number of settings that may have been changed during the model-building process and that may affect the model results.

The Model Diagnostics window can be accessed from the Tools menu.

When the Model Diagnostics Window is opened all input will be checked, and the results will be displayed in a tabular format. Items of note will be highlighted based on the impact each identified item may have on the results. It should be noted that **not all items identified by this window will have a negative impact on results**. Rather, the identified items are settings that have frequently been incorrectly applied by other users. This is not an exhaustive list of troubleshooting items, though the most common issues are all included.

Data in the Model Diagnostics is organized by the Data Source, which is the window where that setting/input is defined. Any item that may negatively impact the model will be highlighted based on its potential to affect the model, as shown in the Potential Impact column. For pipe and junction diagnostic items, the pipe(s)/junction(s) that were identified will be listed below the diagnostic item. For an example, see Figure 1 below. The Diagnostic window indicates that pipes P1, P2, and P3 have unusual pipe dimensions, and should be reviewed.

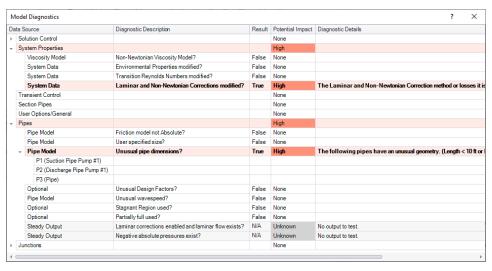


Figure 1: Example of the Model Diagnostics window. For this example, potential issues have been flagged in the System Data window and the dimensions for pipes P1, P2, and P3.

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#### **Related Blogs**

AFT Responds to 2020 Customer Survey Feedback

## **Use the Model Data Window**

Besides its usefulness for documentation purposes, the <u>Model Data window</u> is a powerful tool for finding input errors in your model.

Look at the model in Figure 1. If you suspected an input error in one of the pipes, the task of looking for the error in each individual pipe input window would be tedious.

Now look at the Model Data window for the pipes in Figure 2. Here it is much easier to scan down columns of data looking for input errors. In this case, one of the pipe lengths was accidentally entered in meters rather than feet.

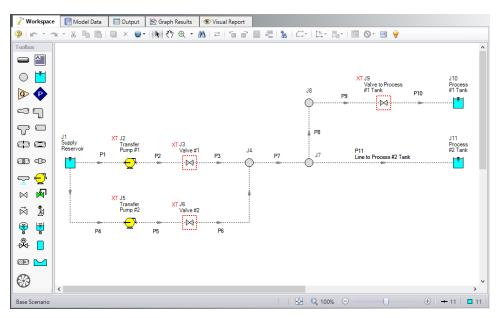


Figure 1: Workspace layout of a pipe system with an input error in one of the pipes (error not shown).

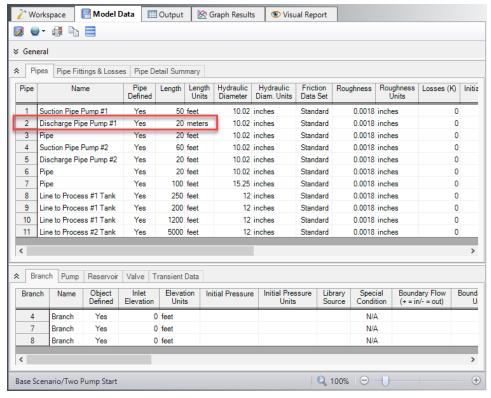


Figure 2: Model Data window display for the model in Figure 1. From this perspective it is much easier to see that one of the pipes (#2) has length data entered in meters rather than feet. This is not automatically an input error, as AFT Impulse accepts pipe input with mixed engineering units. However, more frequently than not the user intends to use consistent units, so this probably is an error.

#### **Related Topics**

Troubleshooting 719

#### Related Blogs

Having model convergence problems? Start here!

#### Transfer Results to Initial Guesses

AFT Impulse's iterative <u>steady-state solver</u> takes initial guesses (also called initial conditions) and applies the principles of mass and momentum balance to improve the guesses. This is called iteration. It continues to refine the solutions until agreement with the governing equations is obtained.

After a converged steady-state answer is obtained, you can choose to take these results and use them as the initial guesses for a subsequent run. This causes much faster convergence in subsequent steady-state runs because you are starting the solver at or very close to the actual solution.

**Note:** This will not increase the speed of the transient solution progress.

#### Troubleshooting

This feature is called Transfer Results to Initial Guess, and it is on the Output window, <u>Edit menu</u> and <u>toolbar</u>.

#### **Related Topics**

Optional Input	250
Optional Input	
Make Initial Flow Rate Guesses for Pipes	
Troubleshooting	

## **Poor Pump Curve Fits**

The <u>Pump Properties window</u> allows curve fits of pump data up to fourth order. Depending on the number of data points entered, pump curves fits similar to the orange curve in Figure 1 below.

AFT Impulse interprets flow rates past the inflection point around 80 as acceptable operating points, which can lead to unusual results or non-convergence. Users should always ensure that their pump curves cross the flow rate axis as shown in the blue curve in Figure 1.

AFT Impulse will attempt to warn the user when a model containing a pump curve fit as seen in Figure 1 is run. The user can choose to run the model with this curve fit anyways, but they should take care that the pump is not operating to the right of the inflection point.

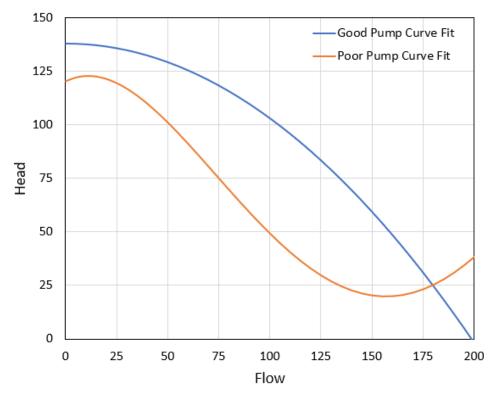


Figure 1: A good pump performance curve fit in blue and a poor pump performance curve fit in orange. All pump curve fits should include sufficient data such that the curve crosses the zero pressure rise axis as shown in the blue curve.

## **Related Topics**

Troubleshooting 719

## **Troubleshooting Resistance Curves**

Common issues with resistance curves include curves where losses do not increase with flow, and curves with a non-zero loss at zero flow. Figure 1 below shows examples of curves with potential issues compared to a correctly defined curve.

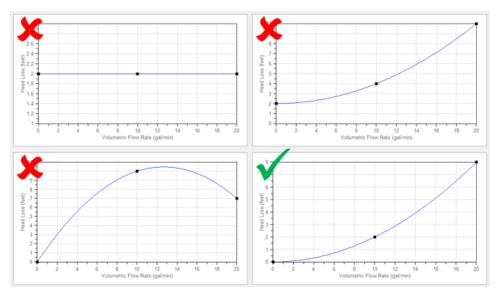


Figure 1: Example resistance curves showing correct and incorrect curve types. The incorrect curves either have non-zero loss at zero flow, or have losses which do not increase with flow. The correct curve has zero loss with zero flow and has losses which increase with flow.

These common issues create two potential problems in a model.

First, if the system sees a constant pressure drop even at low flowrates, AFT Impulse's iterative solver can encounter difficulty converging on a solution since the system flow and pressure drop are no longer dependent on each other.

Second, real equipment in a system will typically cause a higher pressure drop at larger flowrates, and will not provide any loss to the system at zero flow. Users should capture a single known pressure loss data point by defining a curve which passes through two points: the known pressure drop at the tested flowrate and zero pressure drop at zero flow. The topic on <a href="Resistance Curves">Resistance Curves</a> gives more information on defining this type of curve.

#### **Related Topics**

Resistance Curve Loss Model	261
Troubleshooting	719

## **Use the Output Window Sort Feature**

If a model runs but the results look incorrect, use the Sort feature on the <u>toolbar</u> in the <u>Output Window</u> to look for extremes in velocity, pressure drop or other parameters. An input error (like incorrect diameter) may be easier to see by looking at its effect on the results.

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#### Troubleshooting

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## **Tee/Wye Junction Complexity**

<u>Tee/wye junctions</u> contain powerful and sophisticated models for determining the pressure losses at flow splits and converging flow streams. This power comes at the cost of additional model complexity. The complexity can lead to convergence problems in models with numerous tees. Here are a couple of recommendations.

Tee/Wye junctions have two loss options: Simple and Detailed. The Simple loss model ignores losses at the tee. The Detailed model uses the correlation summarized in the <u>Tee/Wye Loss</u> topic. The potential convergence problems occur when using the Detailed loss model.

The potential problem is not with the Detailed tee model itself. Rather, it is due to multiple tees coupling together in such a way that AFT Impulse cannot converge on all of the flow splits. A common issue with detailed tees is having the pipes connected in the Properties window differently than how connections are set up in the workspace. Make sure to double check those connections before running the models.

You can quickly and easily check if a convergence problem is being caused by tees. Using the <u>Global Junction Edit window</u>, you can change all tees to the Simple loss model and rerun the model. If it now converges then the problem was likely due to the use of Detailed tee modeling.

Experience has shown that this problem can frequently be resolved by using <u>absolute tolerance criteria</u> in the Tolerance panel rather than relative tolerance if the issue only involves the steady-state convergence.

You also have the option of just using the Simple (lossless) tee model for all tees. In many systems the loss due to tees/wyes is negligible, especially for systems which see significant loss from other components that dominate the system.

Additional configurations for calculation of the Detailed model can be set on the Optional tab to help with convergence using the detailed tee model in the transient. See <u>Tee/Wye Waterhammer Theory</u> for more information.

#### **Related Topics**

Tee/Wye	419
Tee/Wye Loss Model	
Tee/Wye Waterhammer Theory	
Troubleshooting	

#### **Related Blogs**

Having model convergence problems? Start here!
Give me some details about Detailed Tees!

#### Lower the Flow Rate Relaxation

The <u>Iterations Panel</u> allows you to change the Numerical Relaxation parameter for both flow rate and pressure. It is recommended that you use only 0.5 or 1.0 for pressure relaxation. But lower values of flow rate relaxation can be very helpful.

A good first step is to lower the flow rate relaxation to 0.05 or 0.1. By lowering the flow rate relaxation you improve AFT Impulse's ability to obtain convergence. The cost is slower steady-state run times. In some cases accepting the slower run times that come with flow rate relaxation is the only means of obtaining convergence. You can lower the relaxation values as low as you want, but it is recommended it not be lowered below 0.01.

#### **Related Topics**

Troubleshooting	71	10	)

#### **Related Blogs**

Having model convergence problems? Start here!

## **Try Absolute Tolerance**

Most models converge more reliably with relative tolerances, which is the default in AFT Impulse's <u>Tolerance Panel</u>. But some models converge much better with absolute tolerance. This usually means that there is at least one element of the model that is close to the real answer in absolute terms but does not lock in on a relative (percentage) basis.

If a model will not converge with relative tolerance, you can try changing to absolute tolerance. Even better, try the option to converge on either absolute or relative, which will offer the most flexibility.

#### Related Topics

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#### Related Blogs

Having model convergence problems? Start here!

## **Make Initial Flow Rate Guesses for Pipes**

If you do not provide any initial guesses, AFT Impulse will make its own guesses. On occasion the AFT Impulse guesses are far away from reality. For some models providing a crude initial guess for all the pipe flow rates in the system can help the model converge for the steady state.

The crude guesses can be as simple as selecting all the pipes and initializing all of them to 1 lbm/sec, even though some operate at 0.1 lbm/sec and others at 10 lbm/sec. However, note that initial guesses that are too far from the final solution can also interfere further with convergence.

#### **Related Topics**

Optional Input	250
Optional Input	
Transfer Results to Initial Guesses	
Troubleshooting	719

## **Review the Iteration History**

The Iteration History window can be opened from the <u>Solution Progress window</u>. You can use this to see which pipes or junctions are farthest out of tolerance, which may direct your troubleshooting efforts towards these elements.

#### **Related Topics**

Solution Progress Window.	468
Iterations Panel	
Troubleshooting	719

## **Change Boundary Conditions**

Changing the boundary pressures or flow rates can sometimes give you insight into what is giving the model trouble.

For example, if convergence can only be achieved within a narrow range of fixed flowrates, there may be an issue with curve fit data being unrealistic outside of that range of flowrates.

## **Related Topics**

Troubleshooting 719

## **Turn Off Parts of the Model**

Using the <u>Special Conditions</u> feature, you can turn off elements in your model and in effect shutdown entire sections. If the model runs when certain sections are closed, this could indicate a problem with one of the components in the closed section.

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#### Troubleshooting

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## **Break a Large Model Into Submodels**

AFT Impulse provides convenient features for deleting parts of your model and merging parts back in. A section of your model can be quickly deleted by selecting it on the Workspace and choosing Delete from the Edit menu. If the section is instead Cut, it can be Pasted into a new model of its own for testing or holding. At a later time the removed sections can be added back in to the current model by using the Merge feature on the File menu.

The advantage of breaking your model into sub-models is that you can investigate the convergence characteristics of each part of your model independently. If you can get each sub-model to converge, you should be able to get the original model to converge also. If one of your sub-models will not converge, it is doubtful your original model will converge either.

#### **Related Topics**

Troubleshooting 719

## **Zero-Length Connector Configurations**

Pipes defined as zero-length connectors are only allowed to be used in limited cases. If the zero-length connector is used for a restricted case Impulse will show the following message: "Zero-Length Connector configurations that are not allowed for transient simulation exist."

To resolve the above error navigate to all pipes/junctions indicated by Impulse and disable the zero-length connector feature so that the restricted configuration no longer exists at those pipes/junctions. For a full list of restricted configurations see the discussion of zero-length connectors in the <a href="Pipe Model">Pipe Model</a> topic.

When changing the zero-length connector pipes to short pipes be careful to choose a reasonable pipe length to help avoid significantly long run times. See the topic on the affects of using <u>unusually short</u> <u>pipes</u> for suggestions on alternate ways to configure the model.

## **Technical Support**

This section focuses on the technical support options for AFT Products. Topics include descriptions of the various support options, contact information for the AFT Support team, and links to external sites to assist with installation issues related to AFT Impulse.

#### **Contents**

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#### **Related Blogs**

Having model convergence problems? Start here!

## **Technical Support Options**

## Support, Upgrade and Maintenance (SUM)

This primary level of support is for assistance with specific features within the software, or resolving issues with a model such as difficult to converge models. We are limited in our ability to interpret model results, and cannot recommend specific changes in a system.

One full year of SUM is provided with the purchase of a full license. Leases have SUM coverage during the period of the lease. Further support after the first year requires SUM renewal.

For technical support questions falling in this category, contact AFT.

#### Flow Expert Package (FEP)

The FEP is a higher level of consulting assistance for a particular project. This service will assign a qualified AFT engineer to assist in not only modeling your system, but also with providing operational suggestions and interpretation of results.

The intention of this service is to provide assistance to active users of AFT software and address questions on the appropriate use of the software for specific system requirements.

Please visit our website at: <a href="https://www.aft.com/products/aft-flow-expert-package">https://www.aft.com/products/aft-flow-expert-package</a> for more information on our FEP services.

#### Flow Modeling Consulting Services

AFT's sister company, Purple Mountain Technology Group (PMTG), provides comprehensive consulting services utilizing experienced consulting engineers and AFT tools. PMTG offers a solution to a wide variety of system analysis by building and investigating the models and providing direction on system changes and appropriate operation. Visit PMTG on the web: <a href="https://www.pmtechgroup.com/">https://www.pmtechgroup.com/</a>, or call at (719) 687-9145 for more information.

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## **Contacting AFT**

- Telephone (719) 686-1000
- Fax (719) 686-1001
- Online <a href="https://www.aft.com/">https://www.aft.com/</a> download the latest maintenance releases, find out what is happening at AFT, and get all the latest information.
- E-mail Support support@aft.com
- Mail 2955 Professional Place (Suite 301), Colorado Springs, CO 80904, USA

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#### Information on Software Installation

For information on Local and Server installations of AFT software, please visit our website at https://www.aft.com/support/installation.

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## **Chempak Database Installation**

AFT Impulse does not include the <u>Chempak Fluid Library</u> by default. Chempak Data is a separate product that must be downloaded and installed as an addition to AFT Impulse to access the Chempak Fluid Library in the software.

#### **Chempak File Location**

The Chempak Data is installed in **C:\AFT Products\Chempak Data\** by default. If both AFT Impulse and Chempak Data are installed to their default locations, no further configuration is necessary. However, if AFT Impulse or the Chempak Data are not installed in a default location, AFT Impulse will need to know where to look for the Chempak Data. This is specified in the <a href="mailto:control.aft file">control.aft file</a>, located in the same folder as the Impulse.exe. If the files cannot be found the following message is displayed:

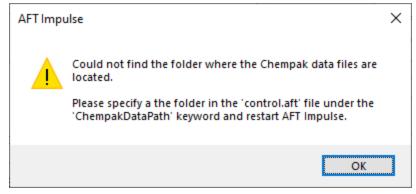


Figure 1: Error message when Chempak data cannot be found in default location

Control.aft can be edited with a text editor, and by default looks like:

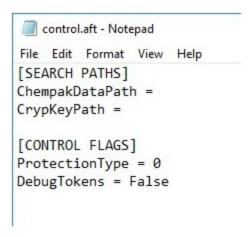


Figure 2: Default control.aft file

If the Chempak Data was installed to a location other than the default, the line "ChempakDataPath = " will need to be edited to include the directory it was installed to. For example: "ChempakDataPath = C:\My AFT Files\Chempak Data"

#### **Upgrading Chempak Data Version**

When upgrading to a new version of AFT Impulse, you may receive a message that Chempak is out of date.

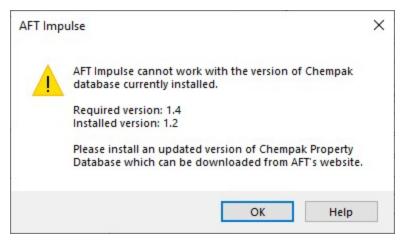


Figure 3: Outdated Chempak data

To fix this issue, download the newest version of the Chempak Data from the AFT website. Be sure to install to the same location as the existing Chempak Data, and double check the control.aft file if necessary.

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## **Updated Fluids Library**

If the data in a shared fluid library is changed outside of the model you are opening, the following informational message will appear when opening the file.

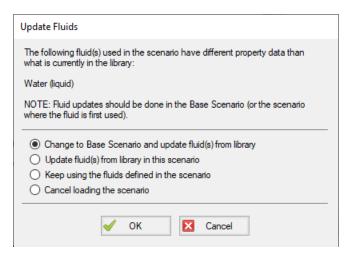


Figure 1: Update Fluids dialog window which appears if the fluid properties for the model have changed since it was last opened

There are a few reasons that the fluid data may have been changed:

- 1. The model is defined in a previous version of Impulse using a fluid from the AFT Standard fluid library. The AFT Standard fluid library was updated in AFT Impulse 9 in order to standardize the reference for the AFT Standard fluid library using data from the NIST REFPROP Version 10 fluid database. If the model uses the same fluid properties for all scenarios, it is recommended to use the "Change to Base Scenario and update..." option to update the fluid properties throughout the model. If different scenarios use different fluid properties then it is recommended to use the "Update fluid(s) from library in the scenario" option to update each scenario individually. Most models will only experience a minor change in results, but some models may experience more significant changes. Contact support for further information on specific fluid changes, and to get a comparison of fluid data between Impulse 8 and Impulse 9.
- 2. The model is defined with a custom fluid in the fluid library and the custom fluid was modified outside of this model. If the fluid was changed in error, then choose the option the "Keep using the fluids defined in the scenario" or cancel loading the model and change the fluid. If the changes were

intended then update the fluid data used in the model using the "Change to Base Scenario and update..." option.

## **Special File Control Features**

#### What Is the Control aft File?

Conrol.aft is read as AFT Impulse begins to load and instructs AFT Impulse where certain key files and copy protection tokens are located. Typically there is little need to change the settings, however this file can be used to override the internal defaults and customize your working environment.

Control.aft is typically located in the application folder. However, on networks, it may be necessary to locate it in the Windows\System folder of each client. If AFT Impulse finds the file in the Windows\System folder it will use it and ignore any file in the application folder.

Control.aft can be edited using any text-based editor. Notepad, supplied as part of the Windows installation, is a good choice. Be careful to avoid changing any of the headings or key words. If these are changed AFT Impulse will not find the important data.

#### Specifying Where Chempak is Located

Before AFT Impulse can use the <u>Chempak Fluid Library</u> it needs to know where both the data is located. These paths are specified in the control aft file.

When Chempak is installed the setup procedure automatically updates any control aft file specified with the path to the data.

You can manually edit the file by opening it in Notepad (or any text editor) and adding the following line to the [SEARCH PATHS] section (replace C:\AFT Products\Chempak Data with the path information based on your system):

ChempakDataPath = C:\AFT Products\Chempak Data

This will instruct AFT Impulse to look in the C:\AFT Products\Chempak Data directory for the data.

Also see Chempak Data Installation.

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## **Converting Models from Earlier Versions**

Models from earlier version of AFT Impulse can be used with this version. In most cases, the model file can be opened in the newer version and automatically converted to the updated format. It is considered good practice to do a complete check on the model to ensure the conversion process was complete and accurate. In some cases, especially with older models, the automatic conversion is not successful. If this occurs, please contact our support team with a copy of the model file.

Other files such as libraries (previously databases) or preference files can also be converted.

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# AFT Impulse™

# **Examples - Metric Units**

# AFT Impulse Version 9 Waterhammer Modeling in Piping Systems

Published: May 02, 2023



Dynamic solutions for a fluid world ™

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# **Walk-Through Examples**

The Impulse Walk-through Help System is designed to get new users trained to use Impulse correctly in the shortest amount of time. If this is your first time to use Impulse, start with the Valve Closure - Beginner Example because it is the most complete. After this example, choose an example from the table below that most closely matches your application. The examples are arranged in order of increasing complexity.

**Note**: The examples in the Help System are available in both English and Metric units. To work these examples in a different unit system, open the appropriate example help file, or click the link to the appropriate unit system example found at the top of each example.

Example	Fluid	Pipes	Pumps	Description
Beginner Valve Closure	Water	4	-	In-depth discussion of model build- ing in AFT Impulse. Solves a simple valve closure problem.
Ship to Shore Transfer System - With Cavitation	Ammonia	3	-	Three valve closure rates on a fluid transfer system are evaluated with respect to maximum pressure. Cavitation occurs in two cases.
Tank Farm - Use of Infinite Pipes	Gasoline	5	-	A long supply pipeline flows into a gasoline tank farm. The transient occurs when flow is switched from one storage tank to another. Two scenarios compare the results with and without an infinite pipe boundary, and also compares the run times.
Pump Trip With Check Valve	Water	2	1	A system pumping water uphill loses power to the pump. This model predicts the system response and pump speed decay.
Check Valve Modeling	Water	3	1	A check valve needs to be selected to prevent reverse flow trough a pump in the case of a power failure.  Different check valve modeling options are explored.
Relief Valve Modeling	Crude Oil	6	1	A relief valve is considered to reduce pressure in a pipeline after an unplanned valve closure and pump trip. A back pressure relief valve and a rupture disk relief valve are compared.
Pump Trip With	Water	3	1	Same system as Pump Trip With

Example	Fluid	Pipes	Pumps	Description
Accumulator				Check Valve, except an accumulator is used to minimize the downsurge due to the pump trip to keep all pressures above atmospheric.
Pump Startup With Event Transients	Water	11	2	Transients from different pump star- tup scenarios are evaluated. A valve opening transient is initiated based on system events.
Pump Trip With Backflow - Four Quadrant Modeling	Water	13	2	Two pumps supplying cooling towers lose power. Valves close, but not before the pumps start to spin backwards. Four-quadrant pump modeling is used to evaluate the pump reaction and system transients.
Selecting a Pump Four Quadrant Curve	Water	9	1	Provides the engineer with a deeper understanding of how to select four quadrant data sets for a water-hammer analysis, and how to evaluate the transient results predicted by the four quadrant curves.
Pump With Variable Speed Flow Control	Water	8	1	A pump with a variable speed drive for flow control supplies water to two heat exchangers. The flow to one of the exchangers is turned off, and the controlled pump flow rate is reduced by half over five seconds.
Positive Displacement Pump	Water	5	1	Models of a duplex and triplex pos- itive displacement pump
Valve Closure With Pipe Forces	Water	2	-	Determines the transient forces that occur in a gravity drain system that transfers water from one tank to another through a valve in the connecting pipeline.

# **Beginner Valve Closure**

# **Summary**

This example is designed to give you the big picture of AFT Impulse's layout and structure. Some of the more basic concepts will be used to build a four pipe, five junction model of the waterhammer transients

that result when a valve is closed.

## **Topics Covered**

- Building a basic model
- · Entering pipe and junction data
- Entering transient data
- · Graphing output results

## Required Knowledge

This example assumes the user has not used AFT Impulse previously. It begins with the most basic elements of laying out the pipes and junctions and solving the transient/waterhammer system hydraulics via the Method of Characteristics (MOC).

#### **Model File**

Metric - Beginner Valve Closure.imp

## Step 1. Start AFT Impulse

➤ To start AFT Impulse, click Start on the Windows taskbar and open AFT Impulse 9. (This refers to the standard menu items created by setup. You may have chosen to specify a different menu item).

As Impulse is started, the Impulse Startup Window, as shown in Figure 1 appears and provides you with several options before you start building a model. You can open a model that was recently worked on or browse to a different Impulse file or the Impulse Example files. If the Impulse SSL or PFA add-on module is owned, it can be activated here. The Unit System can also be specified to use US Only, Metric Only, Both with US Defaults, or Both with Metric Defaults and they can be set as the user default at this time as well. You can also set the working fluid to AFT Standard Water (liquid) or another recently used AFT fluid. You can click the link to Check for Latest Release to go to the AFT website to see if you have the latest release of AFT Impulse. You can also Subscribe to Receive Notifications of when product maintenance releases are available, receive the AFT newsletter, etc. Finally, you can open the PDF Quick Start Guide, Video Tutorials, the AFT Impulse Help File or Example Help File.

**Note:** If you are working through the Metric Units version of the Examples, be sure to specify either Metric Only or Both with Metric Defaults as the unit sets and check the box to Set As My Default.

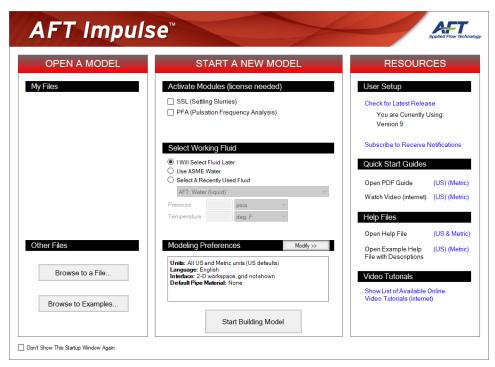


Figure 1: AFT Impulse Startup window

After clicking Start Building Model in the AFT Impulse Startup window, the Workspace window is initially always the active (large) window, as seen in Figure 2. The five tabs in the AFT Impulse window represent the five primary windows. Each Primary Window contains its own toolbar that is displayed directly beneath the Primary Window tabs.

AFT Impulse supports dual monitor usage. You can click and drag any of the five primary window tabs off of the main Impulse window. Once you drag one of the primary windows off of the Impulse window, you can move it anywhere you like on your screen, including onto a second monitor in a dual monitor configuration. To add the primary window back to the main Impulse primary tab window bar, simply click the X button in the upper right of the primary window.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

## The Workspace window

The Workspace window is the primary vehicle for building your model. This window has three main areas: the Toolbox, the Quick Access Panel, and the Workspace itself. The Toolbox is the bundle of tools on the far left.

The <u>Quick Access Panel</u> is on the right. It is possible to minimize the Quick Access Panel by clicking on the thumbtack pin in the upper right of the Quick Access Panel in order to allow for greater Workspace area.

The Workspace takes up the rest of the window.

You will build your pipe flow model on the Workspace using the Toolbox tools. At the top of the Toolbox is the Pipe Drawing Tool and Annotation Tool. The Pipe Drawing tool, on the upper left, is used to draw new pipes on the Workspace. The Annotation tool allows you to create annotations and auxiliary graphics.

Below the two drawing tools are twenty-five icons that represent the different types of junctions available in AFT Impulse. Junctions are objects that connect pipes and also influence the pressure or flow behavior of the pipe system. The twenty-five junction icons can be dragged from the Toolbox and dropped onto the Workspace.

When you pass your mouse pointer over any of the Toolbox tools, a ToolTip identifies the tool's function.

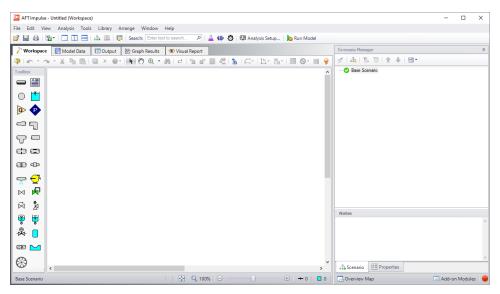


Figure 2: The Workspace window is where the model is built

### Step 2. Complete the Analysis Setup

Next, click Analysis Setup on the Toolbar that runs across the top of the AFT Impulse window. This opens Analysis Setup (see Figure 3). The Analysis Setup contains nine groups (an additional group will display if the PFA module is active). Each group needs to be completed (indicated with a green checkmark next to the group name) before AFT Impulse allows you to run the Solver.

Analysis Setup can also be accessed by clicking on the Status Light on the Quick Access Panel. Once all of the groups in Analysis Setup are defined, the Model Status light in the lower right corner turns from red to green.

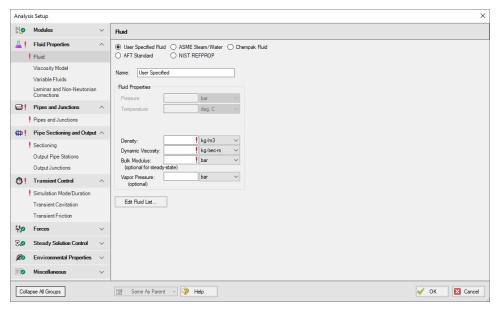


Figure 3: The Analysis Setup tracks the model's status and allows users to specify required parameters

## A. Define the Modules Group

The first group, Modules, will always have a green check when you start AFT Impulse because there are no modules activated by default. No further input is required here.

## B. Define the Fluid Properties Group

Next is the Fluid Properties group. This group allows you to specify you fluid properties (density, dynamic viscosity, bulk modulus, and vapor pressure), viscosity model, and fluid corrections. Start by clicking on the Fluid item to open the Fluid panel (see Figure 4).

For models with variable fluid properties, the values for density, viscosity and bulk modulus are default fluid properties. You can then enter different property values, if desired, for any pipe in the Pipe Properties window.

You can model the fluid properties in one of five ways.

- User Specified Fluid: This fluid model allows you to directly type in the density, viscosity, bulk modulus, and vapor pressure.
- 2. **AFT Standard:** This fluid model accesses fluid data from the AFT Standard library. These fluid properties are either temperature dependent or dependent on the solids concentration. Type in the desired condition (e.g., temperature) and the required properties are calculated. Users can add their own fluids to this library. Custom fluids are created by opening the Fluid Library window from the AFT Impulse Library menu or by clicking the Edit Fluid List button at the bottom of the Fluid panel.

- 3. **ASME Steam/Water:** As its name implies, this fluid model calculates water properties from the built-in ASME Steam Tables. This model is pressure and temperature dependent.
- NIST REFPROP: This fluid model allows you to select a single fluid or create a mixture of fluids from the REFPROP fluid library. These fluid properties are pressure and temperature dependent.
- 5. **Chempak Fluid:** This fluid model allows you to select a single fluid or create a mixture of fluids from the Chempak fluid library. These fluid properties are pressure and temperature dependent, although some are temperature dependent only. Chempak is an optional add-on to AFT Impulse.
- >Select AFT Standard, by clicking the radio button next to the name. Then choose Water (liquid) from the list and click Add to Model. The properties for AFT Standard water are given only as a function of temperature. Enter 21 deg. C in the temperature box.
- ➤ Check the groups on the left side of Analysis Setup and you should now see the second group is checked off.

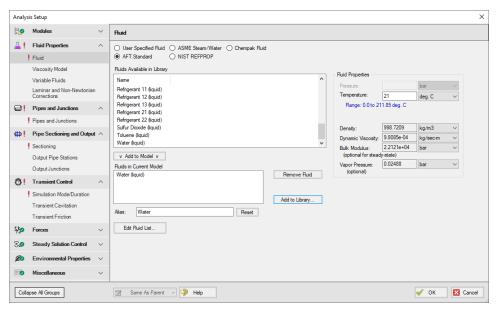


Figure 4: The Fluid panel lets you enter physical properties

On the Viscosity Model panel, users can specify how AFT Impulse will treat viscosity. By default, Newtonian is the viscosity model selected. AFT Impulse offers a variety of non-Newtonian models. However, for this example, the default selection will suffice.

On the Variable Fluids panel, users can specify constant or variable fluid properties. For models with variable fluid properties, the values for density and viscosity are default fluid properties. You can then enter different property values, if desired, for any pipe in the Pipe Properties window. By default, Constant Fluid Properties is selected.

On the Laminar and Non-Newtonian Corrections panel, users can specify the type of corrections that the solver will apply when flow is laminar or if a non-Newtonian viscosity model is selected. The default selections are applicable for most cases, so no input is required for this example.

#### C. Define the Pipes and Junctions Group

In order to fully define this group, there needs to be pipes and junctions on the Workspace. To lay out the valve closure model, you will place the three reservoir junctions, a valve junction, and a branch junction on the Workspace. Then you will connect the junctions with pipes.

To go back to the Workspace and save the inputs made in Analysis Setup, click OK.

#### I. Place the first reservoir

➤To start, drag a reservoir junction from the Toolbox and drop it on the Workspace. Figure 5 shows the Workspace with one Reservoir.

#### Objects and ID numbers

Items placed on the Workspace are called objects. All objects are derived directly or indirectly from the Toolbox. AFT Impulse uses three types of objects: *pipes*, *junctions*, and *annotations*.

All pipe and junction objects on the Workspace have an associated ID number. For junctions, this number is, by default, placed directly above the junction and prefixed with the letter J. Pipe ID numbers are prefixed with the letter P. You can optionally choose to display either or both the ID number and the name of a pipe or junction. You also can drag the ID number/name text to a different location to improve visibility.

The reservoir you placed on the Workspace will take on the default ID number of 1. You can change this to any desired number greater than zero and up to 99,999.

#### Editing on the Workspace

Once on the Workspace, junction objects can be moved to new locations and edited with the features on the Edit menu. Cutting, copying, and pasting are all supported. Multiple levels of undo are available for most editing operations.

**Note:** The relative location of objects in AFT Impulse is not important. Distances and heights are defined through dialog boxes. The relative locations on the Workspace establish the connectivity of the objects, but have no bearing on the actual length or elevation relationships.

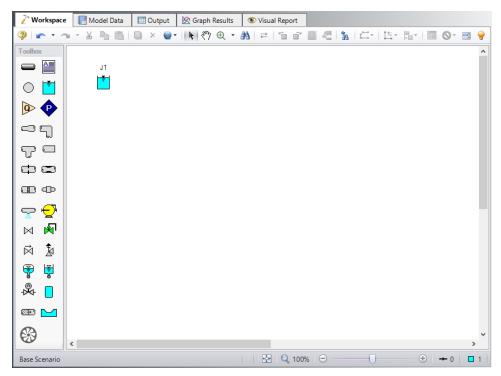


Figure 5: Valve Closure Model with one reservoir placed

#### II. Place the second reservoir

The second reservoir can be created the same way as the first one or can be derived from the existing reservoir.

➤To create a second reservoir from the existing one, select junction J1 by clicking it with the mouse. A red outline will surround the junction to show it is selected. Choose Duplicate from the Edit menu (or use CTRL+D on the keyboard). Your Workspace should appear similar to that shown in Figure 6.

If you like, you can Undo the Duplicate operation and then Redo it to see how these editing features work. To undo an operation, click on the undo button on the Toolbar or choose Undo from the Edit menu. To redo an operation, choose Redo from the Edit menu.

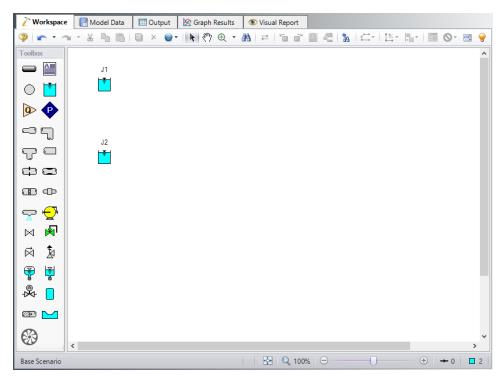


Figure 6: Valve Closure Model with two reservoirs placed

## III. Place a Branch junction

➤ To add a Branch junction, select a Branch from the Toolbox and place it on the Workspace as shown in Figure 7. The Branch will be assigned the default number J3.

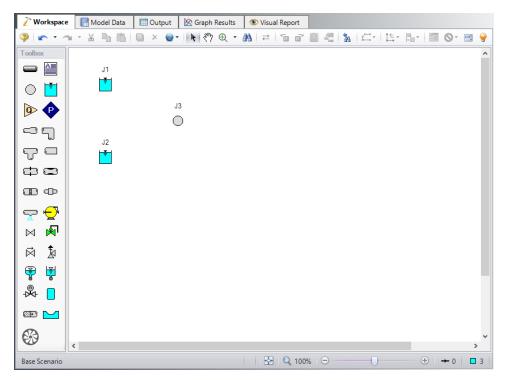


Figure 7: Valve Closure Model with Branch placed

## IV. Place a valve and a final reservoir junction

- ➤To add a valve junction, click and drag a Valve junction from the Toolbox and place it on the Workspace as shown in Figure 8. The Valve will be assigned the default number J4. Add a third Reservoir junction, number J5, also shown in Figure 8.
- ➤ Before continuing, save the work you have done so far. Choose Save As from the File menu and enter a file name (Valve Closure, perhaps) and AFT Impulse will append the .imp extension to the file name.

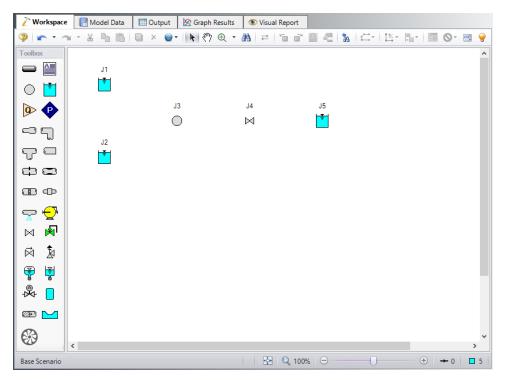


Figure 8: Valve Closure Model with all junctions placed

## V. Draw a pipe between J1 and J3

Now that you have five junctions, you need to connect them with pipes.

➤ **To create a pipe**, click the Pipe Drawing tool icon. The pointer will change to a crosshair when you move it over the Workspace. Draw a pipe above the junctions, similar to that shown in Figure 9.

The pipe object on the Workspace has an ID number (P1), shown near the center of the pipe.

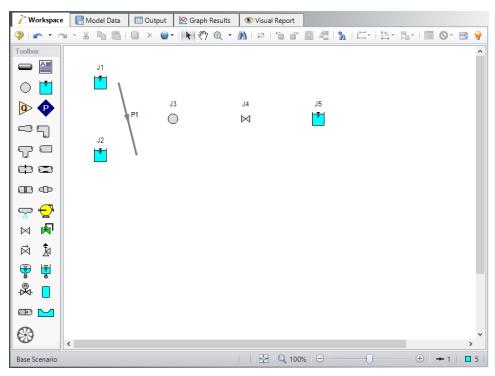


Figure 9: Valve Closure Model with first pipe drawn

➤To place the pipe between J1 and J3, use the mouse to grab the pipe in the center, drag it so that its left endpoint falls within the J1 Reservoir icon, then drop it there (see Figure 10). Next, grab the right endpoint of the pipe and stretch the pipe, dragging it until the endpoint terminates within the J3 Branch icon (see Figure 11).

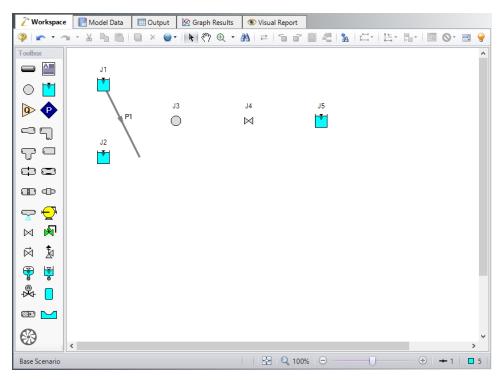


Figure 10: Valve Closure Model with first pipe inlet end connected

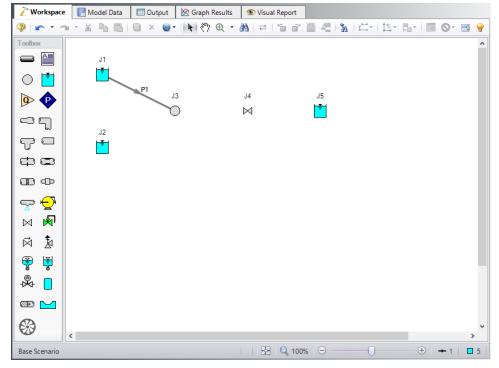


Figure 11: Valve Closure Model with first pipe fully connected

#### Reference positive flow direction

Located on the pipe is an arrow that indicates the reference positive flow direction for the pipe. AFT Impulse assigns a flow direction corresponding to the direction in which the pipe is drawn. You can reverse the reference positive flow direction by choosing Reverse Direction from the Arrange menu or selecting the reverse direction button on the Workspace Toolbar.

The reference positive flow direction indicates which direction is considered positive. If the reference positive direction is the opposite of that obtained by the Solver, the output will show the flow rate as a **neg-ative number**.

## VI. Add the remaining pipes

A faster way to add a pipe is to draw it directly between the desired junctions.

➤ Activate the pipe drawing tool again. Position the cursor on the J2 Reservoir. Press and hold the left mouse button. Stretch the pipe up to the J3 Branch then release the mouse button. Then draw a third pipe from the J3 Branch to the J4 Valve. Finally, draw a fourth pipe from the J4 Valve to the J5 Reservoir. Your model should now look similar to Figure 12.

At this point all the objects in the model are graphically connected. Save the model by selecting Save from the File menu or by clicking the Save button on the Toolbar.

**Note:** It is generally desirable to lock your objects to the Workspace once they have been placed. This prevents accidental movement and disruption of the connections. Locking also helps prevent accidental deletion of your output once a solution has been completed. You can lock all the objects by choosing Select All from the Edit menu, then selecting Lock Object from the Arrange menu. The Lock Object button on the Workspace Toolbar will appear depressed indicating it is in an enabled state, and will remain so as long as any selected object is locked.

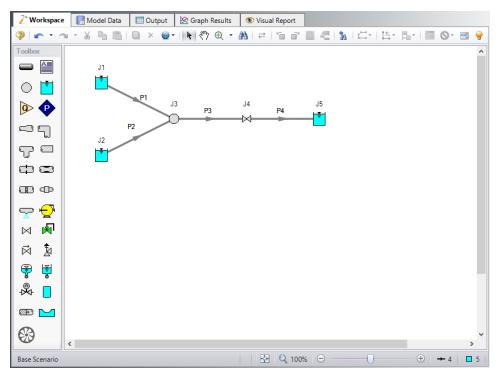


Figure 12: Valve Closure Model with all objects connected

## VII. Define the pipes and junctions

To fully define the Pipes and Junctions Group in Analysis Setup, all pipes and junctions must be connected and have the proper input data.

#### Object status

Every pipe and junction has an object status. The object status tells you whether the object is defined according to AFT Impulse's requirements. To see the status of the objects in your model, click the floodlight on the Workspace Toolbar (alternatively, you could choose Show Object Status from the View menu). Each time you click the floodlight, Show Object Status is toggled on or off.

When Show Object Status is on, the ID numbers for all undefined pipes and junctions are displayed in red on the Workspace. Objects that are completely defined have their ID numbers displayed in black. (These colors are configurable through User Options from the Tools menu.)

Because you have not yet defined the pipes and junctions in this model, all the objects' ID numbers will change to red when you turn on Show Object Status.

## **Undefined Objects window**

The Undefined Objects window lists all undefined pipes and junctions and further displays the items that are not yet defined.

#### VIII. Define Reservoir J1

➤To define the reservoir J1, open the J1 Reservoir Properties window (see Figure 13) by double-clicking the J1 icon. By default you will begin on the **Reservoir Model** tab. For Tank Model make sure Infinite Reservoir is selected. Enter a Liquid Surface Elevation of 15 meters. You can assign any unit of length found in the adjacent drop down list box of units.

**Note:** You can also open an object's properties window by selecting the object (clicking on it) and then either pressing the Enter key or clicking the Open Pipe/Jct Window icon on the Workspace Toolhar

Enter a Liquid Surface Pressure of 0 barG (0 kPa (g)) and with Pipe Depth selected, enter 3 meters.

**Note:** You can specify preferred units for many parameters (such as meters for length) in the User Options from the Tools menu.

You can give the object a name, if desired, by entering it in the **Name** field at the top of the window. In Figure 13, the name of this reservoir is *Supply Tank A*. By default the junction's name is the junction type. The name can be displayed on the Workspace, Visual Report or in the Output.

Most junction types can be entered into a custom library allowing the junction to be used multiple times or shared between users. To select a junction from the custom library, choose the desired junction from the **Library Jct** list. The current junction will get the properties from the library.

The **Copy Data From Jct** list will show all the junctions of the same type in the model. This will copy all the parameters from an existing junction in the model to the current junction.

The pipe table on the **Pipe Depth & Loss Coefficients** tab allows you to specify entrance and exit loss factors for each pipe connected to the reservoir (in this case there is one). You can enter standard losses by selecting the option buttons at the right. The default selection is the Custom option with loss factors specified as zero. To later change the loss factors, click within the pipe table and enter the loss. You can also specify a depth for the pipe.

The **Transient** tab can be used to specify how the liquid surface elevation changes with time.

The **Optional** tab allows you to enter different types of optional data. You can select whether the junction number, name, or both are displayed on the Workspace. Some junction types also allow you to provide a guess for initial pressure as well as other junction specific data. The junction icon graphic can be changed, as can the size of the icon. Design factors can be entered for most junctions, which are applied to the pressure loss calculations for the junction in order to give additional safety margin to the model.

The **Design Alerts** tab shows the design alerts that are applied to the junction, which ensures that the model is behaving as expected.

The **Notes** tab allows you to enter text describing the junction or documenting any assumptions.

The **Status** tab lists the remaining undefined items for the junction. It should show that All Items Defined.

The highlight feature displays all the required information in the properties window in light blue. The highlight is on by default. You can toggle the highlight off and on by double-clicking anywhere in the window or by pressing the F2 key. The highlight feature can also be turned on or off in the User Options window from the Tools menu. All examples images will be shown with this highlight option turned off.

**Click OK.** You may be prompted to display the junction name on the Workspace, if so, click Yes. If Show Object Status is turned on, you should see the J1 ID number turn black again, telling you that J1 is now completely defined.

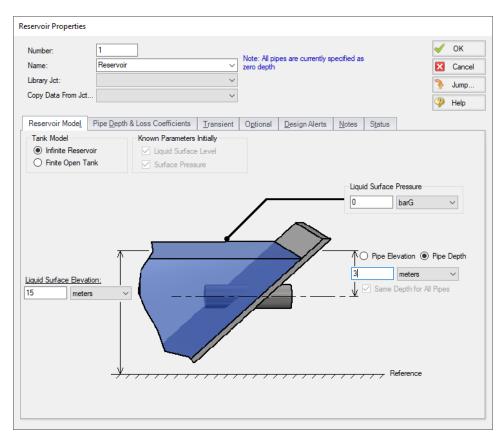


Figure 13: Enter the data for Reservoir J1 in the Reservoir Properties window

## The Inspection feature

You can check the input parameters for J1 quickly, in read-only fashion, by using the Inspection feature. Position the mouse pointer on J1 and hold down the right mouse button. An information box appears, as shown in Figure 14.

Inspecting is a fast way of examining the input (and output if output results are available) for an object.

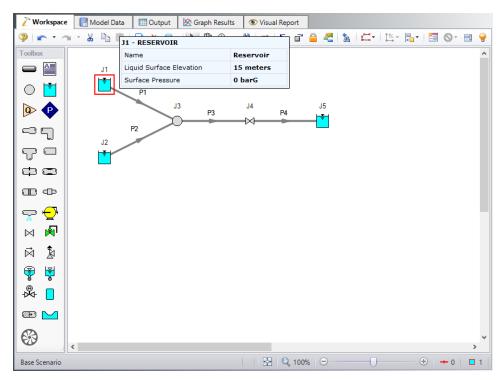


Figure 14: Input data can be inspected from the Workspace by clicking the right mouse button

#### IX. Define Reservoir J2

➤ Next, open the properties window for reservoir J2 and make sure the Tank Model selection is Infinite Reservoir, then enter a Liquid Surface Elevation of 14 meters, a Liquid Surface Pressure of 0 barG (0 kPa (g)), and with Pipe Depth selected, enter 3 meters. Give the reservoir the name Supply Tank B. After you enter the data and click OK you should see the ID number on the Workspace turn black, because the status has changed to defined.

#### X. Define Branch J3

➤ Open the properties window for branch J3 (see Figure 15). In this window, all three connecting pipes should be displayed in the pipe table area. You could associate loss factors with each pipe by clicking within the pipe table and entering the data. Enter an elevation of 0 meters for the J3 Branch junction (an elevation must be defined for all junctions). You could also click the Optional tab then specify a flow source or sink at the junction; for now leave this as zero. Click OK.

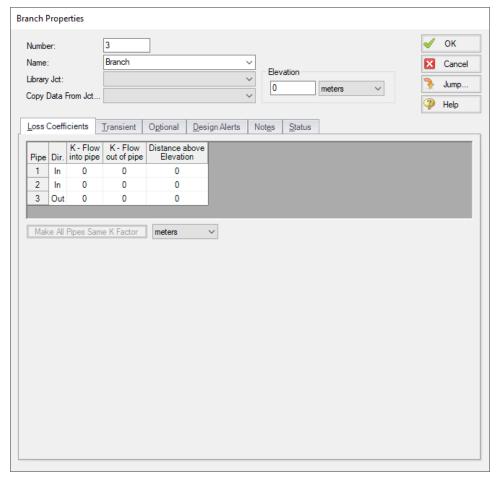


Figure 15: Enter the data for Branch J3 in the Branch Properties window

## XI. Define Valve J4

- ➤ Open the properties window for valve J4 (see Figure 16) and enter an Inlet Elevation of 0 meters.
- >On the Loss Model tab, make sure the Valve Data Source has User Specified selected.
- ➤ For Loss Model, make sure Cv is selected and enter a Cv value of 1000. This represents the valve's Cv during steady-state.
- Click the Transient tab and enter the data below for Cv (see Figure 17).

Time (seconds)	Cv
0	1000
0.4	400
0.8	100

Time (seconds)	Cv
1	0
2	0

The first data point (Cv = 1000 at time zero) must match the steady-state value. The transient data represents the valve initially open. The valve then gradually closes over a period of one second, and stays closed.

The J4 Valve is the element which causes the transient in this model. The purpose of the model will be to understand how high the pressures can rise during the transient.

When transient data is entered for a junction, a T symbol is shown next to the junction number on the Workspace.

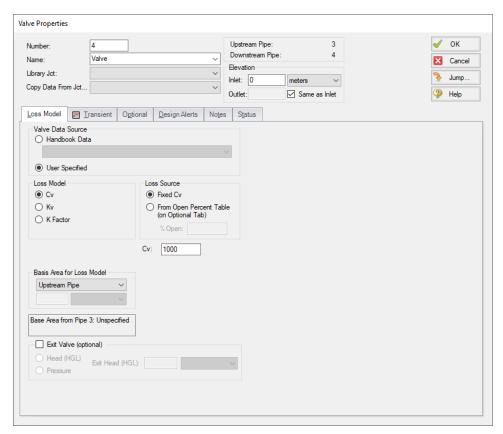


Figure 16: Enter the data for Valve J4 in the Valve Properties window

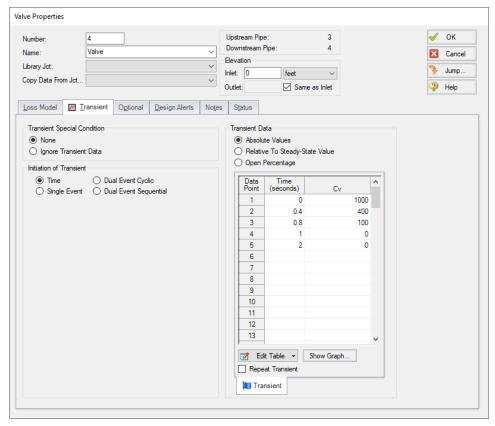


Figure 17: Transient data is entered on the Transient tab on junction Properties windows

#### XII. Define reservoir J5

- Finally, open the properties window for reservoir J5 and make sure the Tank Model selection is Infinite Reservoir, then enter a Liquid Surface Elevation of 1.5 meters, a Liquid Surface Pressure of 0 barG (0kPa (g)), and with Pipe Depth selected, enter 1.5 meters. Give the reservoir the name *Discharge Tank*. Click OK
- >Save the model again before proceeding.

#### XIII. Define pipe P1

The next step is to define all the pipes. To open the Pipe Properties window, double click the pipe on the Workspace.

First open the Pipe Properties window for Pipe P1 (see Figure 18). For Pipe P1, enter a length of 60 meters and select the Pipe Material as Steel - ANSI, Size of 10 inch, and make sure the Type is STD (schedule 40).

The wavespeed is a very important parameter in a waterhammer analysis. The wavespeed can be calculated with reasonable accuracy from fluid and pipe data, or it may be available from test data or

industry publications. If the wavespeed is not known (which is typical), then the Calculated Wavespeed option is preferred option. In this case, data is required for pipe wall thickness, modulus of elasticity, Poisson Ratio, and pipe support details. Data for pipe wall thickness, modulus of elasticity, Poisson Ratio are built into the pipe material libraries supplied with AFT Impulse, and is automatically obtained when the pipe material, size, and type are chosen. The calculated wavespeed is 1319 meters/sec.

The Pipe Properties window offers control over all important flow system parameters that are related to pipes. Click OK.

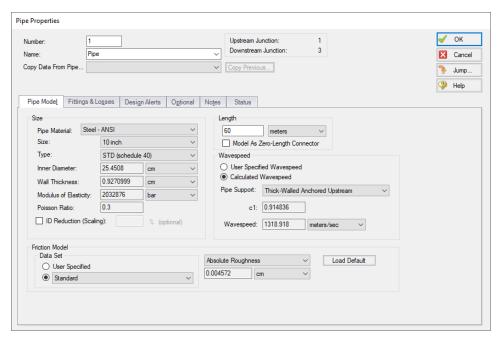


Figure 18: Enter the data for Pipe P1 in the Pipe Properties window

The Inspect feature also works within the Pipe Properties window. To inspect a connected junction, position the mouse pointer on the connected junction's ID number and hold down the right mouse button. This is helpful when you want to quickly check the properties of connecting objects. (You can also use this feature in junction Properties windows for checking connected pipe properties.)

By double-clicking the connected junction number, you can jump directly to the junction's Properties window. Or you can click the Jump button to jump to any other part of your model.

## XIV. Define pipes P2, P3, and P4

Define pipes P2 - P4 as Steel - ANSI using the sizes and lengths shown below. All pipes should use Thick-Walled Anchored Upstream for the Pipe Support model.

The data for the pipes should be as follows:

Pipe	Size (inches)	Length (meters)
1	10	60

Pipe	Size (inches)	Length (meters)
2	10	45
3	12	15
4	12	12

After entering the data for all the pipes, the Pipes and Junctions Group should be completed. If it is not, see if the Show Object Status is on. If it is not turned on, select Show Object Status from the View menu or Workspace Toolbar. If the Pipes and Junctions Group in Analysis Setup does not have a green checkmark next to it, see if any of the pipes or junctions have their number displayed in red. If so, you did not enter all the data for that item.

➤ Before running the model, save it one more time. It is also a good idea to review the input using the Model Data window.

#### Reviewing input in the Model Data window

The Model Data window is shown in Figure 19. To change to this window, you can select it from the Primary Window tabs or the Window menu, or by pressing CTRL+M. The Model Data window gives you a text based perspective of your model. Selections can be copied to the clipboard and transferred into other Windows programs, or printed out for review. Figure 20 shows an expanded view of the Transient Data tab from Figure 19. Here all transient input data for the model is shown.

The Model Data window allows access to all Properties windows by double-clicking anywhere in the row associated with the appropriate ID number in the far left column of the table. You may want to try this right now.

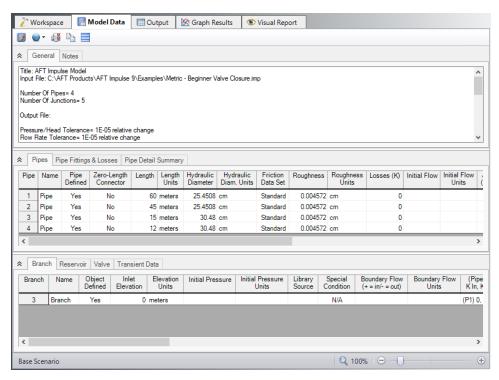


Figure 19: The Model Data window displays pipe and junction data in text format

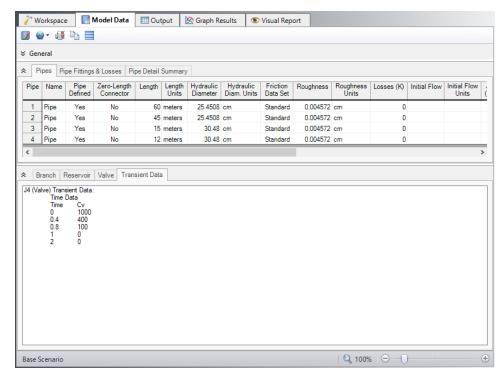


Figure 20: The Transient data tab in the Model Data window displays transient input data

## D. Define the Pipe Sectioning and Output Group

After completing the first three Analysis Setup Groups, sufficient information exists to run the model in steady-state. The next two groups are for transient modeling. To run the model in steady-state, open the Analysis menu, select Time Simulation, then choose Steady Only. By doing this, the final two Checklist items are grayed out and the model can be run.

In general, it is a good idea to always run your model in steady-state first before running the full transient analysis to make sure the model is giving reasonable results.

The Pipe Sectioning and Output group allows the user to define pipe sectioning and how much information to save to the output file.

## I. Define the Sectioning Panel

The only item in the Pipe Sectioning and Output Group in Analysis Setup that needs user input is the Sectioning panel. This panel cannot be defined until the Fluid Properties group and Pipes and Junctions group are defined. The Sectioning panel divides the pipes into computation sections in a manner which is consistent with the Method of Characteristics (MOC).

➤ Open the Sectioning panel in Analysis Setup (Figure 21). The pipes will automatically be sectioned without user input. For this model the controlling pipe is P4. This is the pipe with the shortest end-to-end communication time (i.e., L/a – the length divided by the wavespeed). To satisfy the MOC, the following equation must be applied:

$$n_i = rac{L_i}{a_i \: \Delta t}$$

where *n* is the number of sections in pipe *i*, *L* is the length, and a is the wavespeed. The *Dt* is the time step. Since all pipes in the network must be solved together, the same time step must be used for each pipe. With a given length and wavespeed for each pipe, it can be seen from the above equation that it is unlikely that the number of required sections, *n*, for each pipe will be a whole number.

To address this situation, it is helpful to recognize that the wavespeed, *a*, is the least certain input parameter. It is therefore commonly acceptable to allow up to a 15% uncertainty in wavespeed, though AFT Impulse by default only allows up to 10% variance. By adjusting the wavespeed for each pipe within this tolerance the sectioning can be made to come out as whole numbers for each pipe. The Section Pipes window automates this process by searching for sectioning which satisfies the required tolerance.

You can customize the Section Pipes search criteria by clicking the arrow next to Advanced Settings. In general, the default search criteria will be sufficient for adequately sectioning the pipes throughout your model.

In this example, make sure the second row that will use two pipe sections in the controlling pipe is selected. The Sectioning Panel and Pipe Sectioning and Output group should now have a green checkmark indicating that they are fully defined.

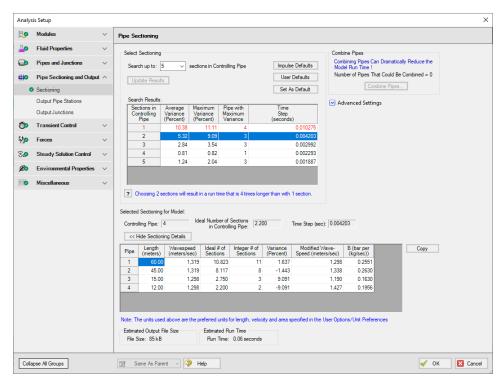


Figure 21: The Sectioning Panel automates the sectioning process and calculates the time step

## E. Define the Transient Control Group

The final Analysis Setup group to define is the Transient Control Group. This group allows you to specify the time at which the transient starts and ends, the cavitation model used, and the friction method used.

➤ Open the Simulation Mode/Duration panel in Analysis Setup (Figure 22). Zero (0) seconds should already be entered for Start Time. Enter two (2) for Stop Time.

The Transient Cavitation panel allows you to enable or disable transient cavitation modeling. It is advised to keep Model Transient Cavitation checked and only disable it for troubleshooting purposes.

**Note:** The Artificial Transient Detection panel in the Miscellaneous group offers control over how AFT Impulse should respond to artificial transients. Artificial transients are a problem that can sometimes occur when steady-state and initial transient conditions are inconsistent.

At the bottom of the panel the projected output file size is shown. You should pay attention to this number, as the output file size can grow very large. In this case the output file will be 77 kB. If the output file does become excessively large, you will want to limit the number of time steps and pipe output written to the output file. The estimated file size and run time may vary on different computers.

**Click OK** to accept the current settings now that all groups are defined. The model is ready to be solved.

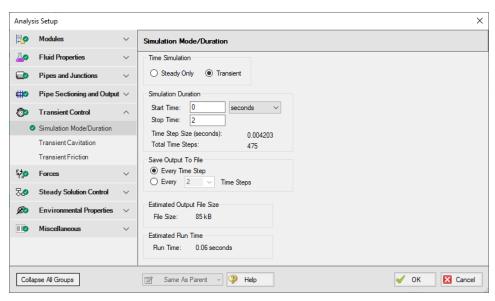


Figure 22: The Simulation Mode/Duration panel offers features to specify the time span for the transient and what output data is written

## Step 3. Run the Solver

➤ Click Run Model from the toolbar or from the Analysis menu. During execution, the Solution Progress window displays (Figure 23). You can use this window to pause or cancel the Solver's activity.

#### The Two Solvers

AFT Impulse has two solvers. The first is called the Steady-State Solver, which as its name suggests obtains a steady-state solution to the pipe network. The second solver is called the Transient Solver. This solves the waterhammer equations.

Before a transient simulation can be initiated, the initial conditions are required. These initial conditions are the steady-state solution to the system. After the steady-state solution is obtained by the Steady-State Solver, AFT Impulse uses the results to automatically initialize the Transient Solver and then run it.

>When the solution is obtained, click the Output button to display the text-based Output window. The information in the Output window can be reviewed visually on the screen, saved to file, exported to a spreadsheet-ready format, copied to the clipboard, and printed out on the printer.

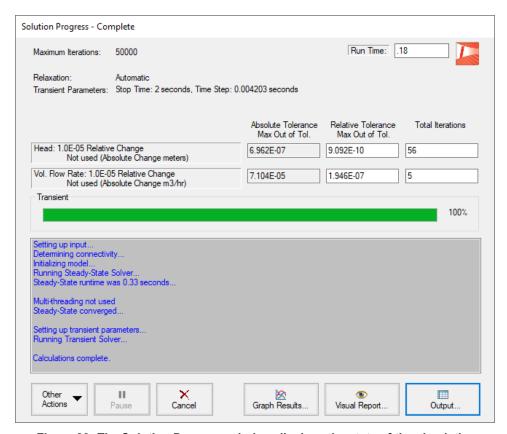


Figure 23: The Solution Progress window displays the state of the simulation

#### The transient output file

When the Transient Solver runs, the transient output data is written to a file. This file is given the same name as the model itself with a number appended to the name, and with an .out extension appended to the end. For all transient data processing, graphing, etc., the data is extracted from this file. The number is appended because AFT Impulse allows the user to build different scenarios all within this model. Each scenario will have its own output file, thus the files need to be distinguishable from each other.

The output file will remain on disk until the user erases it or the model input is modified. This means that if you were to close your model right now and then reopen it, you could proceed directly to the Output window for data review without rerunning your model.

#### Step 4. Examine the Output

The Output window (Figure 24) is similar in structure to the Model Data window. Three areas are shown, and you can minimize or enlarge each section by clicking the arrow next to the General, Pipes, and All Junctions tabs or from the View menu. The parameters displayed in the tables can be customized with the Output Control window, from the Tools drop-down menu.

The Output window allows you to review both the steady-state and transient results. You can review the solutions for each time step (i.e., a time history) for which data was written to file. Also, a summary of the

maximum and minimum transient results for each computing station is given on the Transient Max/Min tab in the pipe area. These two data sets are located on the Transient Output tab and Transient Max/Min tab in the pipe area of the Output window (see Figure 25 and Figure 26). Note that in order to display all pipe stations as shown in Figure 25, the model will need to be set to save data for all stations. By default, AFT Impulse will only save the inlet and outlet data points for each pipe. This can be changed on the Output Pipe Stations Panel in the Pipe Sectioning and Output Group in Analysis Setup.

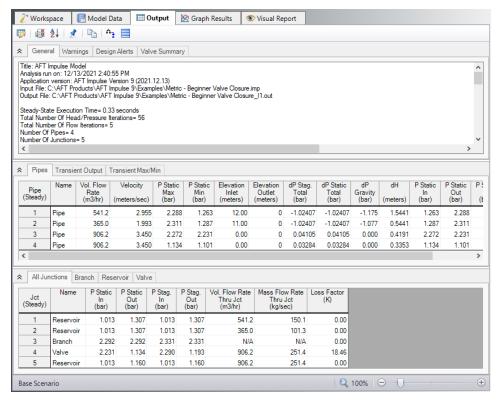


Figure 24: The Output window displays steady and transient output in text form

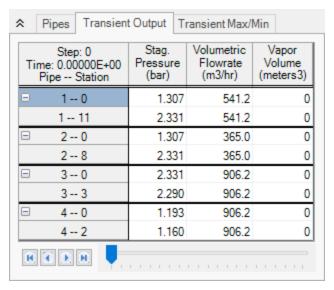


Figure 25: The Output window displays transient data for each time step



Figure 26: The Output window displays maximum and minimum transient data

#### A. Modify the output format

If you selected the default AFT Impulse Output Control, the Pipes table of steady-state results (the tab on the far left in the pipe area) will show volumetric flow rate in the second column with units of m3/hr (cubic meters per hour).

- >Select Output Control from the Tools menu or the main Toolbar. On the right side of the Pipes section is the list of currently selected output parameters. Click Volumetric Flow Rate and change the units by clicking the arrow beside the units, and then selecting m3/sec (cubic meters per second) from the drop-down list.
- ➤ Click OK to display changes to the current results. You should see the volumetric flow rate results, still in the second column, in units of m3/sec. Notice the Velocity results in the third column.
- >Select Output Control from the Tools menu one more time. The Reorder scroll bar on the far right allows you to reorder parameters in the list. You may also reorder parameters by dragging and dropping the icon just to the left of each parameter within the list of currently selected parameters.
- Select the Velocity parameter and use the Reorder scroll bar to move it up to the top of the parameter list.

- >Click OK to display the changes to the current results. You will see in the Pipes table that the first column now contains velocity and the third column contains the volumetric flow rate. The Output Control window allows you to obtain the parameters, units and order you prefer in your output. This flexibility will help you work with AFT Impulse in the way that is most meaningful to you, reducing the possibility of errors.
- Lastly, double-click the column header Velocity in the Output window Pipes Table. This will open a window in which you can change the units once again if you prefer. These changes are extended to the Output Control parameter data you have previously set.

#### B. Graph the results

For transient analyses, the Graph Results window will usually be more helpful than the Output window because of the more voluminous data.

➤ Browse to the Graph Results window by clicking the Graph Results tab, choosing it from the Windows menu, or by pressing CTRL+G. The Graph Results window offers full-featured Windows plot preparation.

The Graph Parameters menu will automatically be displayed in the Quick Access Panel on the far right of the Graph Results Window, and be where you are to specify which graphs to generate. On the Transient Pipe tab under Select Pipe Stations, expand P3 pipe stations and double-click Outlet, which is the pipe computing station at the valve inlet. Also add the inlet of pipe P4 which is the valve exit. Select the Graph Parameter as Pressure Static and set the units to barG (see Figure 27).

➤ Click Generate. The graph shows the static pressure at the valve inlet and outlet over the duration of the simulation (See Figure 28).

You can use the other buttons in the Graph Results window to change the graph appearance and to save and import data for cross-plotting. The Graph Results window can be printed, saved to file, copied to the clipboard, or printed to an Adobe PDF file. The graph's x-y data can be exported to file or copied to the clipboard.

Note that the graph guide, located at the top right of the Graph Results window and represented with the What Would You Like to Do? icon, can guide you through the development of your graph. This feature can be hidden by clicking on the icon.

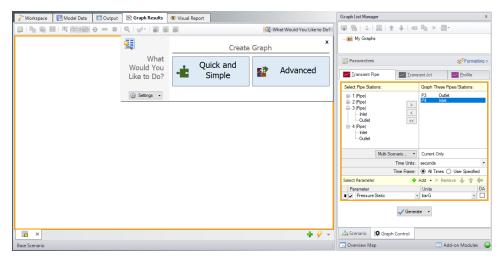


Figure 27: The Select Graph Parameters window controls the Graph Results content

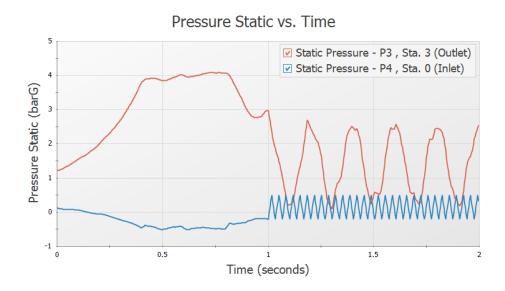


Figure 28: The Graph Results window offers full-featured plot generation. Here the static pressure at valve J4 over time is shown

Further review of the valve graph results in Figure 28 shows that at time zero the difference between the curves is about 1.1 bar (110 kPa). This is the steady-state pressure difference across the valve, which can also be found in the Output window to be 1.097 bar (109.7 kPa).

As time increases one sees that the pressure drop across the valve increases as it closes. Finally at 1 second, the valve closes entirely and the pipes upstream and downstream of the valve are isolated from each other and will decay to the steady-state conditions which exist for a closed valve.

In the Graph Parameters window on the Quick Access Panel click (Clear button). Expand Pipe 1 and select the Inlet of Pipe 1 by double-clicking or clicking the Add button. This is the pipe computing

station at the reservoir J1. Also add the inlet of Pipe 2 which is the reservoir J2. Select the Graph Parameter as Volumetric Flowrate Upstream and set the units to m3/hr. Click Generate. A graph of these stations shows the flow rates out of the two supply reservoirs. Note that after the valve closes, the fluid in reservoir J1 flows to reservoir J2 (see Figure 29).

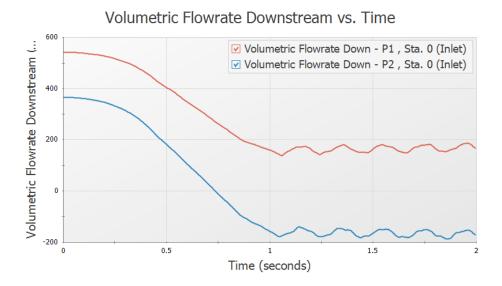


Figure 29: Transient flow rates out of the reservoirs

#### C. View the Visual Report

- >Change to the Visual Report window by choosing it from the Window menu, clicking the Visual Report tab on the toolbar, or by pressing CTRL+I. This window allows you to integrate your text results with the graphic layout of your pipe network. The Visual Report can also animate the transient pipe results in a color animation overlaid on the model.
- The Visual Report Control window should open automatically shown in Figure 30. Default parameters are already selected, but you can modify these as desired. For now, in the Pipe Transient Output area, select Max Pressure Stagnation and Min Pressure Stagnation. Click the Show button. The Visual Report window graphic is generated (see Figure 30).

It is common for the text in the Visual Report window to overlap when first generated. You can change this by selecting smaller fonts or by dragging the text to a new area to increase clarity (this has already been done in Figure 31). This window can be printed or copied to the clipboard for import into other Windows graphics programs.

The Visual Report window also provides the ability to animate the transient results as a qualitative tool to visualize the behavior in a network. This option can also be accessed from the Visual Report Control by selecting the Animate under Display Mode at the top of the Visual Report Control window (See Figure 30). When using the animation mode, text results cannot be displayed for the report. Instead, one parameter can be animated using absolute values or values relative to the steady state, or a static map of all maximum/minimum transient values can be generated. The animation can be recorded to a file. The model setup for animating pressure stagnation can be seen in Figure 32.

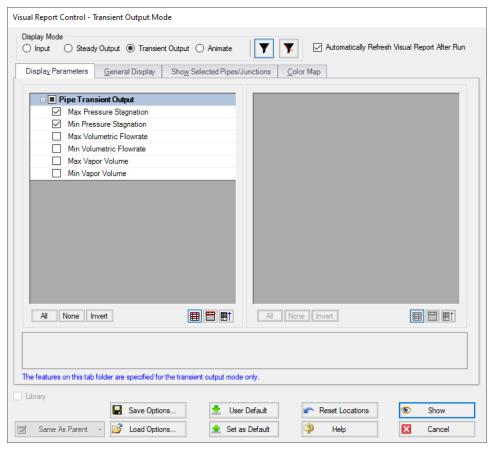


Figure 30: The Visual Report Control window specifies what data to show on the Visual Report window

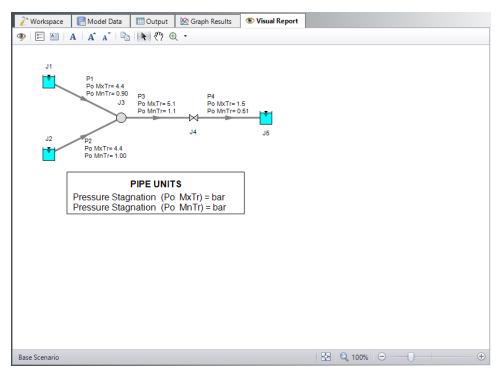


Figure 31: The Visual Report window displays output data on the input schematic. It also can operate in Input

Mode where it displays input data

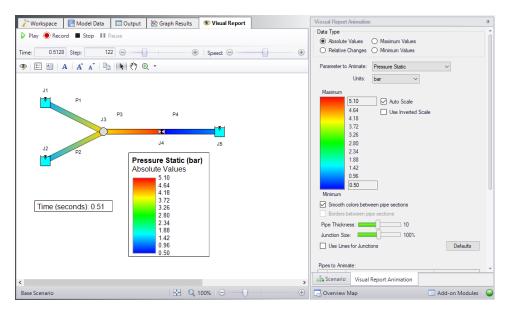


Figure 32: The Visual Report provides an animation feature as an alternate way to view the transient results

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Con	Cl	usion	۱

You have now used AFT Impulse's five Primary Windows to build and analyze a simple waterhammer model.

# **Ammonia Transfer with Cavitation**

#### Summary

A ship carrying ammonia in a pressurized holding tank transfers the fluid to an onshore holding tank. The valve controlling flow to the holding tank must be closed as quickly as possible. Three different closing times are to be evaluated, and the resulting maximum pressures need to be determined.

#### **Topics Covered**

- · Observing effects of varying valve closing time
- Evaluating systems with transient cavitation
- Using Scenario Manager

#### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

• Metric - Ammonia Transfer with Cavitation.imp

# Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

#### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:

- a. Fluid Library = AFT Standard
- b. Fluid = Ammonia (liquid)
  - i. After selecting, click Add to Model
- c. Temperature = 24 deg. C

This calculates the fluid properties to use in the model. Notice the high vapor pressure of 9.72 bar (972 kPa). By changing the temperature to 21 or 27 deg. C, it can be seen that vapor pressure is very sensitive to temperature. In such a case, it would be worthwhile to find out if 24 deg. C is the highest expected temperature so that the analysis can be run with the highest potential vapor pressure.

# Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

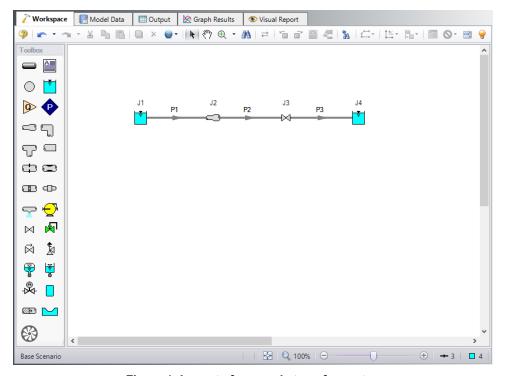


Figure 1: Layout of ammonia transfer system

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

#### **Pipe Properties**

- 1. Pipe P1
  - a. Pipe Material = Steel ANSI
  - b. Size = Use table below
  - c. Type = STD (schedule 40)
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below

Pipe	Size (inches)	Length (meters)
1	8	30
2	10	90
3	10	46

# **Junction Properties**

- Reservoir J1
  - a. Name = Ship Pressurized Tank
  - b. Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 12 meters
  - d. Liquid Surface Pressure = 17 barG (1700 kPa(g))
  - e. Pipe Depth = 12 meters
- 2. Area Change J2
  - a. Inlet Elevation = 0 meters
  - b. Type = Abrupt Transition (Cylindrical)
- 3. Valve J3
  - a. Loss Model tab
  - b. Inlet Elevation = 0 meters
  - c. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Loss Source = Fixed Cv
    - iv. Cv = 1000
  - d. Transient tab
    - i. Transient Special Conditions = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	1000
0.5	0

- 4. Reservoir J4
  - a. Name = Onshore Holding Tank
  - Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 6 meters
  - d. Liquid Surface Pressure = 17 barG (1700 kPa(g))
  - e. Pipe Depth = 1.5 meters

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

#### Step 4. Define the Pipe Sectioning and Output Group

>Open Analysis Setup and navigate to the Sectioning panel. When the Sectioning panel is first opened it will automatically search for the best (least number of sections within 10% variance) option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Make sure the second row designating two sections in controlling pipe is selected.

#### Step 5. Define the Transient Control Group

#### **≻Open the Simulation Mode/Duration panel.**

- 1. Enter the Stop Time as 5 seconds.
- 2. Navigate to the Transient Cavitation Panel.
- 3. Make sure that Model Transient Cavitation is checked and that the selected model is Discrete Vapor Cavity Model (DVCM).
- 4. Click OK.

#### Step 6. Create Child Scenarios

In this model we want to see the impact of using different valve closure times. We will create three scenarios to do the comparison. This can be done easily using the Scenario Manager on the Quick Access Panel. Note that the Scenario Manager can also be accessed from the Tools menu.

The Scenario Manager is a powerful tool for managing variations of a model, referred to as scenarios.

The Scenario Manager allows you to:

- Create, name and organize scenarios
- Select the scenario to appear in the Workspace (the 'current' scenario)
- Delete, copy and rename scenarios
- Duplicate scenarios and save them as separate models

- Review the source of a scenario's specifications
- Pass changes from a scenario to its variants

Check that the Scenario Manager is active on the Quick Access Panel. It should appear as shown in Figure 2.

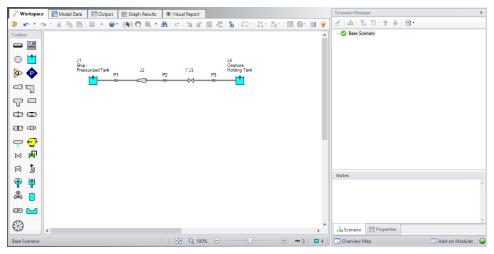


Figure 2: The Scenario Manager window on the Quick Access Panel is used to create and manage model scenarios

Create a child scenario by either right-clicking on the Base Scenario and then selecting Create Child, or by first selecting the Base Scenario on the Scenario Manager on the Quick Access Panel and then select-

ing the Create Child icon Enter the name 0.5 Second Closure in the Create Child Scenario window, as shown in Figure 3. Click OK. The new 0.5 Second Closure scenario should now appear in the Scenario Manager on the Quick Access Panel below the Base Scenario.

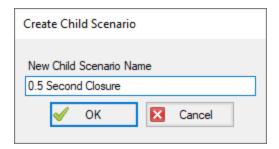


Figure 3: Create Child Scenario window

Select the Base Scenario and create another child and call it 1 Second Closure. Finally create a third child called 2 Second Closure. See Figure 4.

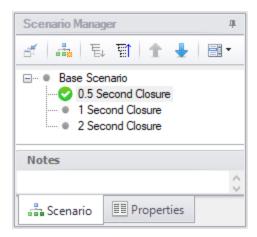


Figure 4: Scenario Manager on the Quick Access Panel with 3 new child scenarios

#### Set up scenarios

Since the Base Scenario already has the 0.5 second closure time entered, we do not need to modify that child. Load the 1 Second Closure scenario in the list by double clicking the scenario name.

➤ Open the J3 Valve junction and on the Transient tab change the time of valve closure from 0.5 to 1, then click OK. Select the 2 Second Closure scenario in the list by double-clicking the scenario name in the Scenario Manager. Change the J3 Valve junction here to close at 2 seconds.

#### Step 7. Run the 0.5 Second Closure scenario

➤ Double-click on the 0.5 Second Closure scenario in the Scenario Manager on the Quick Access Panel to make it the active scenario. Alternatively, you can select this scenario and then click on the Load Scenario icon to load this scenario.

**Click Run Model from the toolbar.** This will open the Solution Progress window, which allows you to watch as the Impulse Solver converges on the answer. This model runs very quickly. Now view the results by clicking the Output button at the bottom of the Solution Progress window.

#### Step 8. Examine the Output

- ➤ Go to the Graph Results window by clicking the Graph Results tab. First create a pressure profile graph as follows:
  - Select the Profile tab in the Graph Control section of the Quick Access Panel.
  - 2. In the Pipes section click All.
  - 3. Make sure Pressure Static is selected in the Parameter section.
  - Change the units to barG.

- 5. Make sure the boxes for Mx and Mn are checked to display the maximum and minimum values.
- 6. Click Generate.

Results (shown in Figure 5) indicate that the peak pressure occurs at 120 meters along the transfer line. This corresponds to the valve inlet. Notice that the minimum pressure is flat along almost the entire length of pipe. This value is the vapor pressure, which indicates that the liquid cavitates through most of the length of the pipe.

- ➤ Save this graph to the Graph List by selecting Add to Graph List from the toolbar, and give the graph an appropriate name, such as Static Pressure Profile. This will allow the graph to be quickly reloaded later in the other scenarios.
- Navigate to the Transient Pipe tab on the Quick Access Panel. Add the outlet station of pipe 2 to the stations to be graphed. Make sure the selected graph parameter is Pressure Static with units of barG. Click Generate. This shows the transient pressures at the valve inlet over time (see Figure 6). Here you can see that the low pressure reaches the vapor pressure repeatedly. Save this graph to the Graph List as well

From Figure 5 and Figure 6 you can see that the maximum pressure is about 42 barG (4200 kPa(g)). There are several ways to see the actual numerical value. Here is one way:

- 1. Change to the Output window by selecting the Output tab.
- 2. In the Pipes section the Transient Max/Min tab should be selected.
- 3. By default the maximum static pressure is not displayed, but the maximum stagnation pressure is. Typically these values are fairly close. Looking at the Maximum Stagnation Pressure for pipe 2 shows that it is about 42.29 barG (4229 kPa(g)) (see Figure 7). If you want to see the maximum static pressure, you can add it to the Output window using the Output Control window.

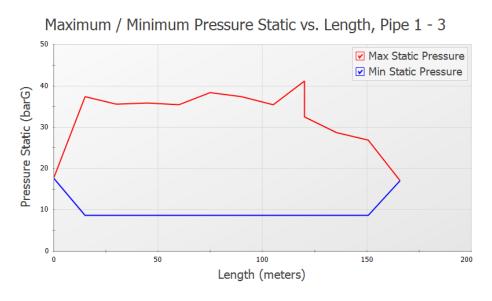


Figure 5: Profile of the maximum and minimum pressures

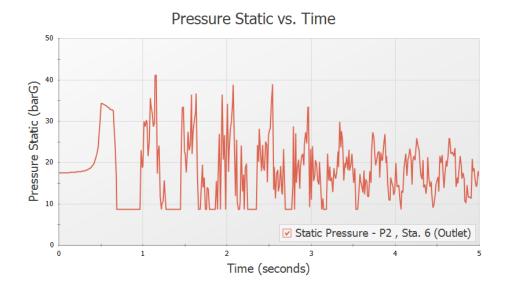


Figure 6: Transient pressures at the valve inlet

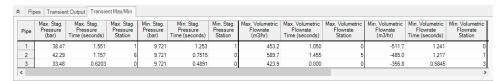


Figure 7: Numerical value of maximum pressure can be found in the Output window

#### Step 9. Run the Second and Third Scenarios

➤ Use Scenario Manager to load and run the 1 and 2 second closure cases. Use the techniques in Step 8 to find the maximum pressure for these cases. A tabulation of the results is shown in Table 1. If the results for the 2 second case are graphed, one can see that there is no cavitation. The results corresponding to Figure 6 appear much different.

To see the difference in results with and without cavitation, you can turn the transient cavitation model off in the Transient Control window.

Table 1: Max Stagnation pressures with different closure rates

Closure Time (seconds)	Max Pressure (bar)
0.5	42.29
1	41.70
2	25.85

# Step 10. Compare DVCM Output with DGCM

As a verification of the cavitation results, you can change the Transient Cavitation model in the Transient Control window to use the Discrete Gas Cavity Model. Do this for the 0.5 Second Closure scenario as follows:

- 1. Create a child of the 0.5 Second Closure scenario and name it With DGCM
- 2. Open Analysis Setup and go to the Transient Cavitation panel in the Transient Control group
- 3. Under Model Transient Cavitation change the Model to Discrete Gas Cavity Model
- 4. Click OK

Run the model, then go to the Graph Results window.

Load the Static Pressure Profile graph by double-clicking the name in the Graph List Manager at the top of the Quick Access Panel. This will load the Pressure Profile with the results for the current scenario. In order to compare the DGCM results to the results using DVCM we can select both scenarios to be graphed using the Multi-scenario graphing feature.

➤In the Graph Parameters Section of the Quick Access panel click the Multi-Scenario button to select the scenarios to graph. Check the box next to the 0.5 Second Closure scenario to include it in the graph, and ensure that the With DGCM scenario is still selected, then click OK. Click Generate to update the graph.

Figure 8 shows the multi-scenario graph. Notice that the maximum pressure at the valve is nearly identical for both cavitation models, though there is some deviation in the maximum pressures upstream of the valve.

Repeat the process above to generate a multi-scenario graph of the Valve Inlet Pressure over time that was shown in Figure 6 above. The resulting multi-scenario plot is shown below in Figure 9. Notice that the models produce very similar results for the first pressure spike after cavitation begins at around 1.2 seconds, after which the results begin to diverge. This provides high confidence in the validity of the first pressure spike, as two separate calculation methods produced the same conclusion.

A similar analysis can be performed with the 1 Second Closure scenario, which results in slightly more deviation in the results. Performing this comparison with the 2 Second Closure scenario would produce no differences, as the minimum pressure never reaches vapor pressure in that scenario.

# Maximum / Minimum Pressure Static vs. Length, Pipe 1 - 3 Output Outp

Figure 8: Multi-scenario graph comparing DVCM and DGCM results for the 0.5 Second Closure scenario

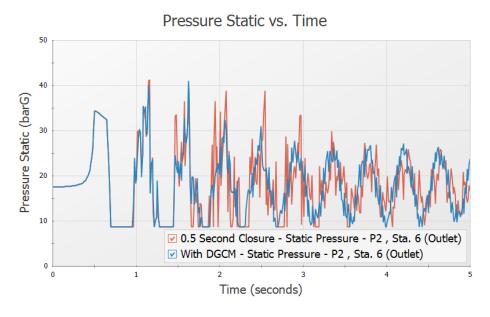


Figure 9: Multi-scenario graph comparing DVCM and DGCM results at the valve inlet for the 0.5 Second Closure scenario

# **Summary**

Table 2 provides a summary of the maximum pressure in each of the scenarios using each of the cavitation models. Lengthening the closure time reduced the maximum pressure with both cavitation models.

Table 2: Max Stagnation pressures with different closure rates

Closure Time (seconds)	Max Pressure DVCM (bar)	Max Pressure DGCM (bar)
0.5	42.29	42.04
1	41.70	41.97
2	25.85	25.85

# **Tank Farm with Infinite Pipes**

#### Summary

A long supply pipeline flows into a gasoline tank farm. The transient occurs when flow is switched from one storage tank to another. Two scenarios compare the results with and without an infinite pipe boundary, and also compares the run times.

#### **Topics Covered**

Using infinite pipes

#### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Tank Farm with Infinite Pipes.imp

#### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

#### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:
  - a. Fluid Library = User Specified Fluid
  - b. Name = Gasoline

- c. Density = 0.759 S.G. water
- d. Dynamic Viscosity = 0.4777 centipoise
- e. Bulk Modulus = 1034.21 MPa
- f. Vapor Pressure = 0.062 MPa

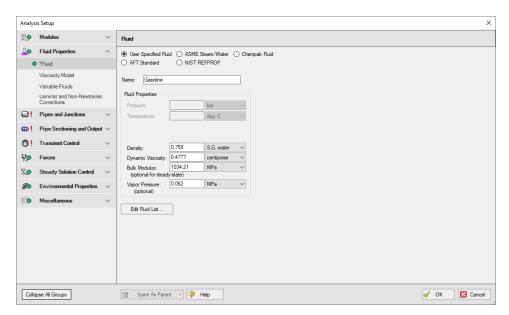


Figure 1: Fluid panel defined for gasoline

#### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

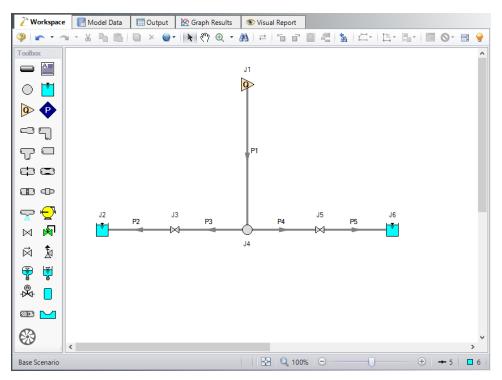


Figure 2: Model lay out on Workspace for the tank farm model

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

Pipe size and lengths, as well as junction elevation data are given below. Here we see that the inlet assigned flow junction represents the flow coming from a pumping station that is 50 km away. If the pumps in the pump station interact with the tank farm transients, then the pumps must be modeled in detail. We will find out later that they do not, and thus we can simplify the model by using an assigned flow junction at the pump discharge. The WEB Valve is initially closed. The way we represent this in steady-state is using a Special Condition to close it. As for the transient, the initial data point for Cv must be zero.

#### **Junction Properties**

- 1. Assigned Flow J1
  - a. Name = Pump Station Discharge
  - b. Elevation = 294 meters
  - c. Type = Inflow
  - d. Flow Specification = Volumetric Flow Rate
  - e. Flow Rate = 13500 barrels/hr
- 2. Reservoir J2
  - a. Name = Desert Petroleum
  - b. Liquid Surface Elevation = 314 meters

- c. Liquid Surface Pressure = 0 barG (0 kPa(g))
- d. Pipe Depth = 12 meters
- 3. Valve J3
  - a. Name = Desert Pet Valve
  - b. Elevation = 294 meters
  - c. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Cv = 15700
  - d. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	15700
19	15700
19.2	12400
22	12400
22.2	9400
26	9400
28	200
34	0

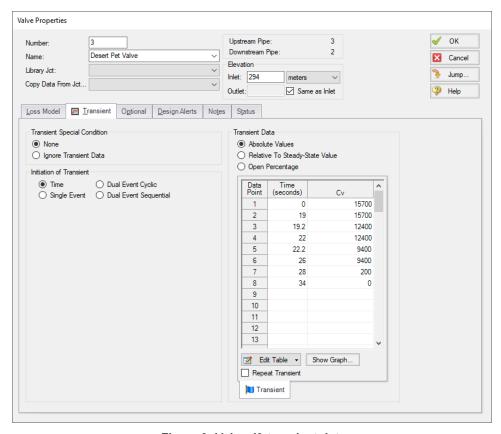


Figure 3: Valve J3 transient data

- 4. Branch J4
  - a. Elevation = 294 meters
- 5. Valve J5
  - a. Name = WEC Valve
  - b. Elevation = 294 meters
  - c. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Cv = 4000
  - d. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	0
10	150

Time (seconds)	Cv
11	800
12	4000
30	4000

#### e. Optional tab

i. Special Condition = Closed

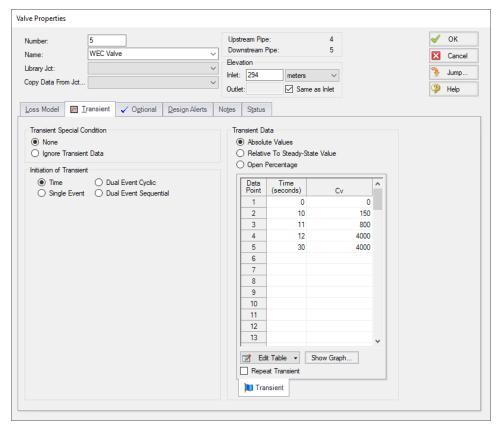


Figure 4: Valve J5 transient data

#### 6. Reservoir J6

- a. Name = West Coast Energy
- b. Tank Model = Infinite Reservoir
- c. Liquid Surface Elevation = 311 meters
- d. Liquid Surface Pressure = 0 barG (0 kPa(g))
- e. Pipe Depth = 0 meters

# **Pipe Properties**

- 1. Pipe Model tab
  - a. Pipe Material = Steel ANSI
  - b. Size = Use table below
  - c. Type = schedule 40
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below

Pipe	Size (inches)	Length
1	20	50 km
2	20	91 meters
3	12	61 meters
4	12	9 meters
5	20	305 meters

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

## **Step 4. Define the Pipe Sectioning and Output Group**

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

#### **Step 5. Define the Transient Control Group**

**▶Open the Simulation Mode/Duration panel.** Enter the Stop Time as 35 seconds.

#### Step 6. Create Child Scenarios

In this model we want to see the impact of using an infinite pipe boundary. We will do the comparison between two scenarios. In the Scenario Manager on the Quick Access Panel, create a child scenario by either right-clicking on the Base Scenario and then selecting Create Child, or by first selecting the Base Scenario on the Scenario Manager on the Quick Access Panel and then selecting the Create Child icon. Enter the name *Without Infinite Pipe*. A new scenario will appear below the Base Scenario in the list. Select the Base Scenario and create another child and call it *With Infinite Pipe*.

➤ Double-click the Without Infinite Pipe scenario in the list to load it as the current scenario, as shown by the green check mark icon, as shown in Figure 5.

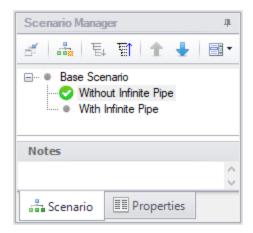


Figure 5: Scenario Manager window with two child scenarios

## Step 7. Run the First Scenario

This scenario models pipe P1 as 50 kilometers in length, which is its true length. Select Run Model from the toolbar or Analysis menu. The Waterhammer Assistant may open to inform you that using an Assigned Flow junction may not be appropriate. For our purposes it is appropriate, so click OK to dismiss the caution and to see the Solution Progress. This window allows you to watch the progress of Impulse Steady-State and Transient Solvers. Depending on the speed of your PC, this model may take several minutes to run. Note how long it takes so you can compare that to the other scenario later. Once finished, go to the Graph Results window.

#### Step 8. Graph the Results

On the Graph Control tab of the Quick Access panel go to the Transient Jct tab. Add valves J3 and J5 to the junctions to be graphed (see Figure 6). Select as Pressure Static Inlet parameter and set the units to barG. Click Generate. This graphs the pressures at the valve inlets over time (see Figure 7). Save this graph to the Graph List by using the Add to Graph List button.

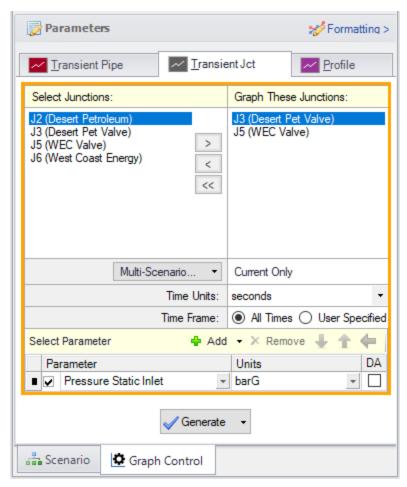
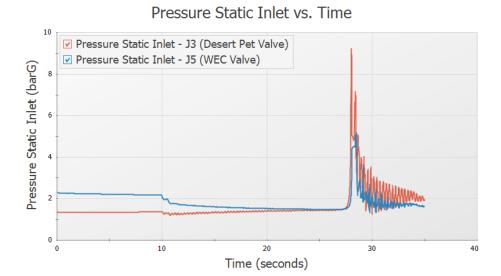


Figure 6: Select Graph Data window specified to plot the pressures at the valve inlets



#### Figure 7: Transient pressures at the valve inlets

Now change the parameter to Vol. Flow Rate Inlet and set the units to barrels/hr. Click Generate. This graph shows the flowrates through the valves to each tank during the transient. Save this graph to the Graph List also.

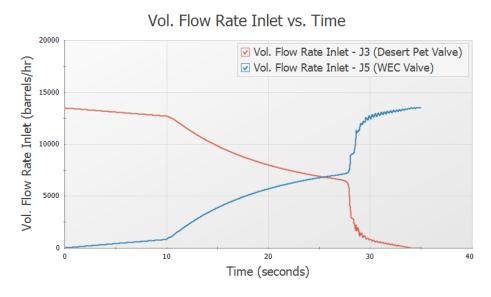


Figure 8: Transient flow rates at the valve inlets

#### Step 9. Consider an Infinite Pipe

The longest pipe in the system is the 50-kilometer pipe P1. If you open the Section Pipes window you will see it has over 5,000 computing sections, which is over 100 times as many as all the other computing sections combined. Thus the computation time for this model is dominated by pipe P1.

The wavespeed for pipe P1 is 1091 meters/second, and the time frame for the simulation is 35 seconds. During the simulation any transients in the tank farm can propagate 38,185 meters up pipe P1 and thus never reach junction J1. For the J1 boundary to have any impact on the tank farm, it would have to receive the transient wave and then reflect its response back down pipe P1 to the tank farm. Thus the wave would have to travel 100 kilometers (i.e., up the pipe and then back), which would take 91.7 seconds.

The conclusion here is that any transients at the tank farm that take place in less than 91.7 seconds will not be affected by pipe P1 or junction J1. But one cannot neglect pipe P1, because flow is coming in from that pipe and transients are propagating up that pipe. This is an excellent opportunity to use an infinite pipe boundary. Infinite pipe boundaries accept all pressure waves but reflect none. If we use an infinite pipe boundary in this system, we will get virtually identical results for the first 91.7 seconds. If we let the model run longer than this, then the results will differ after that point in time. Since we are not interested in what happens after 91.7 seconds but only what happens up to 35 seconds, we can save a lot of computation time.

#### Step 10. Specify the Second Scenario

Load the With Infinite Pipe scenario and make the following changes:

- 1. Open the J1 Assigned Flow junction window.
- 2. Select the Transient tab.
- 3. In the Transient Special Conditions section, select No Reflections (Infinite Pipe).
- 4. Click OK
- 5. Open the Pipe Properties window for pipe P1.
- 6. Change the length to 18 meters. The 18 meters length is somewhat arbitrary, and was chosen because the shortest pipe in the system (P4) is 9 meters long, and the pipe adjacent to the junction using the infinite pipe transient needs to have 2 sections. Thus modeling P1 as 18 meters does not affect the time step.
- 7. Click OK.
- 8. Open Analysis Setup and open the Sectioning panel.
- 9. Notice how pipe P1 now has two sections instead of over 5000.
- 10. Click OK.

#### Step 11. Run the Second Scenario

➤ Select Run Model from the toolbar or Analysis menu. This scenario runs much faster than the first one (about 1/100th as long).

#### Step 12. Graph the Results

Use the Graph List Manager to create the same graphs as before to compare results to the previous scenario. This can be done by loading the graphs from the Graph List Manager, then selecting both scenarios from the Multi-Scenario button in the Graph Parameters section and regenerating the graph. The results are practically identical for the two scenarios.

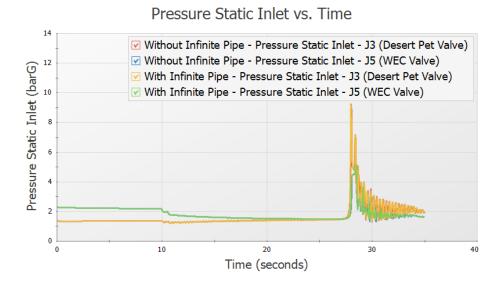


Figure 9: Multi-scenario graph of the transient pressures at the valve inlets

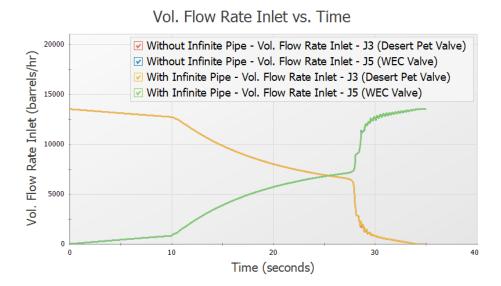


Figure 10: Multi-scenario graph of the transient flow rates at the valve inlets

#### Conclusion

Using an infinite pipe boundary on the J1 Assigned Flow junction allowed us to obtain the same quality results at the tank farm with 1/100th of the computation time. While in this case the difference was between a few seconds versus a few minutes, a more complicated system could mean the difference between a one-hour run and a one hundred-hour run.

Infinite pipe boundaries can also be employed on the Assigned Pressure junction type. The only difference is that during the steady-state the junction models a known pressure rather than a known flow. During the transient they function identically.

Finally, note that once the transient solution starts, the flow rate from an Assigned Flow junction and the pressure from an Assigned Pressure junction are no longer used. Both the flow rate and pressure at the junction will change over time, in a matter consistent with the fact that no reflections are occurring at that junction.

# **Pump Trip with Check Valve**

#### Summary

A system pumping water uphill loses power to the pump. A check valve is near the pump discharge. This model predicts the system response and pump speed decay. Uses pump curve and efficiency data.

# **Topics Covered**

- Specifying a pump curve and power curve in the Pump Properties Window
- Using one of the transient pump models which accounts for pump inertia
- Using fittings and losses lumped into a pipe

#### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Pump Trip with Check Valve.fth

#### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

#### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- Open the Fluid panel then define the fluid:

- a. Fluid Library = AFT Standard
- b. Fluid = Water (liquid)
  - i. After selecting, click Add to Model
- c. Temperature = 21 deg. C

#### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

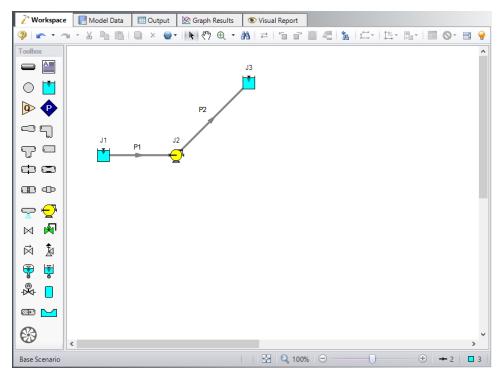


Figure 1: Workspace for pump trip with check valve example

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

# **Junction Properties**

- 1. Reservoir J1
  - a. Name = Lower Reservoir
  - b. Liquid Surface Elevation = 3 meters

- c. Liquid Surface Pressure = 0 barG (0 kPa(g))
- d. Pipe Depth = 3 meters
- 2. Pump J2
  - a. Inlet Elevation = 0 meters
  - b. Pump Model tab (Figure 2)
    - i. Pump Model = Centrifugal (Rotodynamic)
    - ii. Performance Curve Used in Simulation = Standard Pump Curve
    - iii. Model Combined Check Valve and Pump = Checked
    - iv. Forward Velocity to Close = 0 meters/sec
    - v. Delta Head to Re-Open = 0 meters
    - vi. Rated Pump Speed = 1760 rpm
    - vii. Enter Curve Data = (Figure 3)

Volumetric	Head	Power
m3/hr	meters	kW
0	122	19
57	119	25
114	116	45
227	104	97

- viii. Curve Fit Order = 2
- c. Transient tab (Figure 4)
  - a. Transient = Trip
  - b. Transient Special Condition = None
  - c. Initiation of Transient = Single Event
  - d. Event Type = Time Absolute
  - e. Condition = Greater Than or Equal To
  - f. Value = 0 seconds
  - g. Total Rotating Inertia = User Estimated
  - h. Value = 1.05 kg-m2

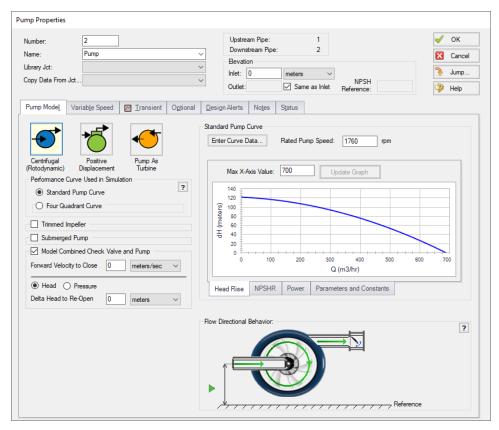


Figure 2: Pump J2 Pump Model tab input

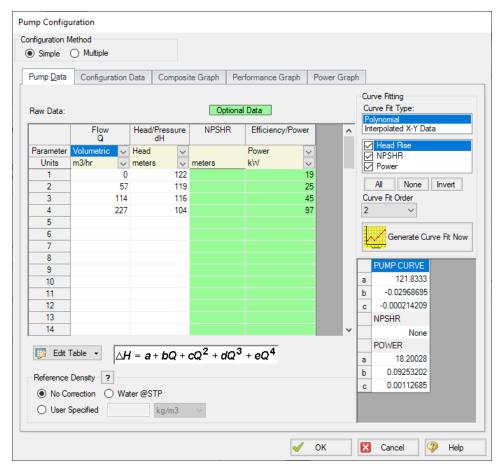


Figure 3: Pump J2 performance data

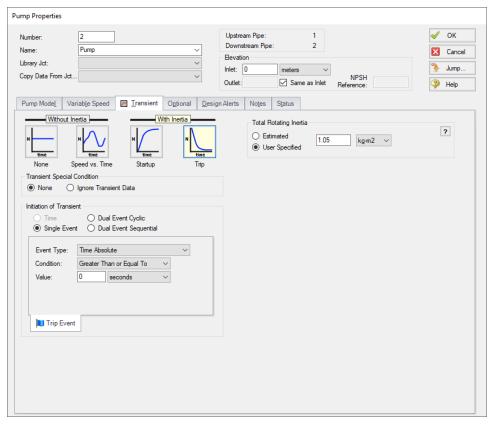


Figure 4: Transient input data for Pump J2

#### 3. Reservoir J3

- a. Name = Upper Reservoir
- b. Liquid Surface Elevation = 61 meters
- c. Liquid Surface Pressure = 0 barG (0 kPa(g))
- d. Pipe Depth = 3 meters

### **Pipe Properties**

- 1. Pipe P1
  - a. Pipe Material = Steel ANSI
  - b. Size = 4 inch
  - c. Type = STD (schedule 40)
  - d. Friction Model Data Set = Standard
  - e. Lengths = Use table below

Pipe	Length (meters)
1	3
2	302

The pipe model also allows for fittings and losses like valves or elbows. Select the Fittings & Losses tab for P2 and type in 25 for the Total K Factor. Now click OK to close the Pipe Properties window and accept your changes.

**Note:** Unless specified otherwise, pipe elevation is assumed to vary linearly between junctions. Thus the pipe P2 inlet elevation is 0 meters, and the exit elevation is 58 meters (because the J3 reservoir is 3 meters deep). In between the elevation is linear. If another profile is desired, this can be entered on the pipe's Optional tab in the Intermediate Pipe Elevations section.

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

➤ Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### **Step 5. Define the Transient Control Group**

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 30 seconds for the Stop Time.

All groups should now be complete and the model is ready to run. If all groups in Analysis Setup have a green checkmark then Click OK and proceed. Otherwise, enter the missing information.

#### Step 6. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Output button at the bottom of the Solution Progress window.

#### Step 7. Examine the Output

The Output window will display any warnings if they exist. There should not be any warnings here. The Graph Results window will be more useful in understanding the results. Go to the Graph Results window.

First, graph the static pressure.

- 1. On the Quick Access Panel, on the Transient Pipe tab, add the Pipe 1 Outlet and Pipe 2 Inlet (see Figure 5). These represent the pump suction and discharge locations.
- 2. For Parameter, select the Pressure Static.

- 3. Set the units to barG.
- 4. Click Generate.

The resulting pressure transients are shown in Figure 6. Here one can see that the transient pressure at the pump discharge does not rise above the initial steady-state pressure. This is not always the case.

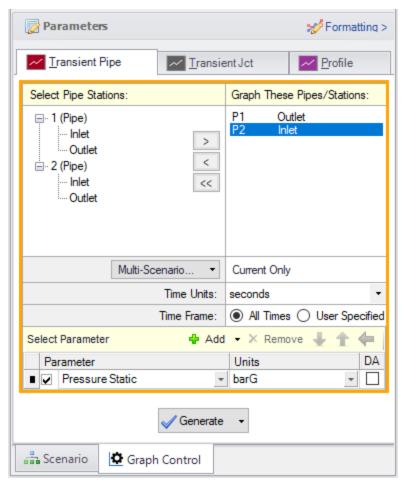


Figure 5: Data selection to view the transient pump suction and discharge pressures

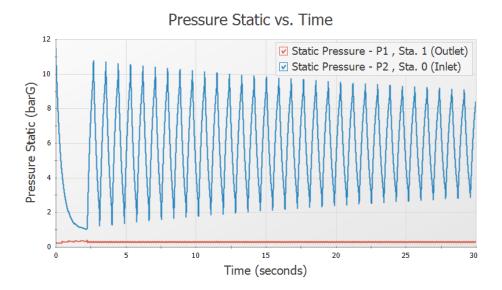


Figure 6: Predicted transient pump suction and discharge pressures

Next, graph the pipeline transient pressure profile

- 1. On the Quick Access Panel, select the Profile tab (Figure 7).
- 2. In the Pipes area select All to select both pipes 1 and 2.
- 3. In the Parameter area make sure Pressure Static is selected.
- 4. Set the static pressure units to barG.
- 5. Make sure boxes are checked for Mx and Mn which will plot the maximum and minimum values.
- 6. Click Generate.

Profile type graphs that show maximum and minimum values can be very helpful. In Figure 8 we see that the maximum transient pressure occurs at the pump discharge, and that the minimum pressure occurs 190-220 meters downstream of the pump. Also note that minimum pressure goes below atmospheric pressure for almost 140 meters of pipe. For some applications this may not be acceptable.

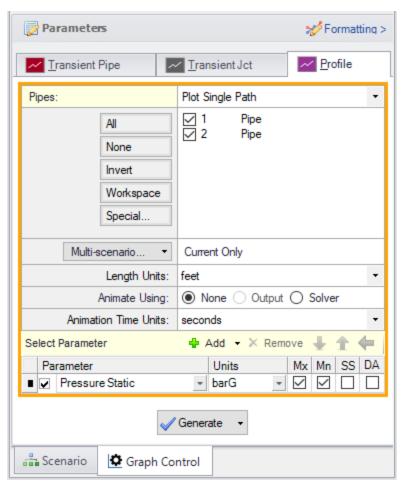
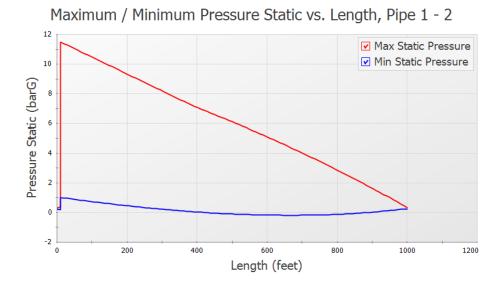


Figure 7: Data selection to view the max/min pressure profile



#### Figure 8: Predicted max/min pressure profiles

Finally, graph the pump speed decay.

- 1. Select the Transient Jct tab on Quick Access Panel.
- 2. Add J2 (Pump) to the Graph These Junctions list on the Transient Jct tab (see Figure 9).
- 3. For the parameter to graph, make sure Speed is selected.
- 4. Click Generate.

The predicted pump speed is then shown (Figure 10).

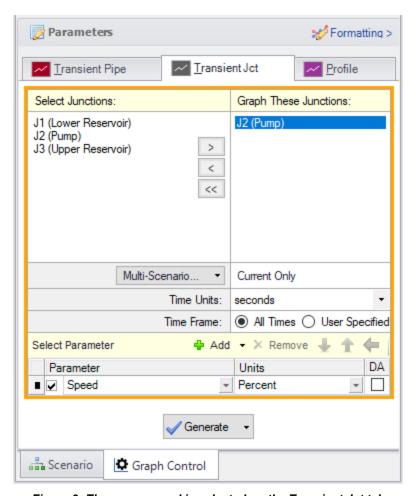


Figure 9: The pump speed is selected on the Transient Jct tab

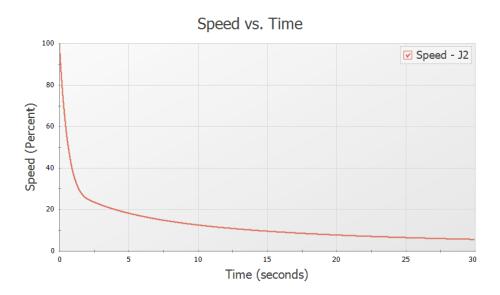


Figure 10: The pump speed decay is shown. The speed decays quickly at first, and then slows down after the check valve closes and the flow goes to zero

# **Check Valve Modeling**

### Summary

This example models the closure of the check valve in three ways for a system pumping water uphill loses power to the pump. The check valve is near the pump discharge. Results will be graphed to illustrate pressure on each side of the check valve, and animation features will be used to show the system pressure profile after the valve is closed.

### **Topics Covered**

- Modeling a check valve and fluid velocity at valve closure
- Observing the differences between check valve models
- Creating a system pressure profile animation

## Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Check Valve Modeling.imp

#### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:

- a. Fluid Library = AFT Standard
- b. Fluid = Water (liquid)
  - i. After selecting, click Add to Model
- c. Temperature = 21 deg. C

### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

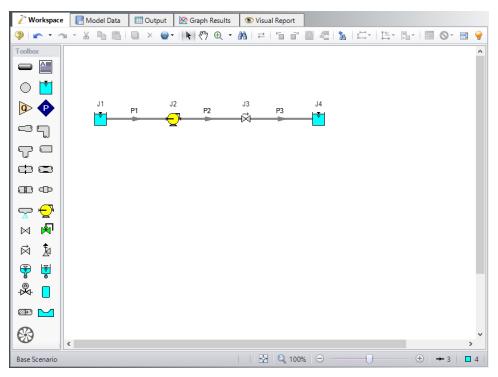


Figure 1: Workspace for Check Valve Example

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

For the first scenario, the simplest User Specified check valve type will be used. The Forward Velocity to Close Valve and Delta Head to Reopen should be obtained either from measured data, or from the data provided by the manufacturer. If no information is known, an estimate of 0 for both parameters may be used to represent an ideal check valve. However, a velocity to close of zero is not realistic, and should not be used for final engineering estimates. A more conservative engineering estimate would be achieved if some reverse flow is allowed through the check valve before it fully closes.

# **Pipe Properties**

- 1. Pipe P1
  - a. Pipe Material = Steel ANSI
  - b. Size = 8 inch
  - c. Type = STD (schedule 40)
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below

Pipe	Length (meters)
1	3
2	3
3	300

# **Junction Properties**

- 1. Reservoir J1
  - a. Name = Lower Reservoir
  - b. Liquid Surface Elevation = 3 meters
  - c. Liquid Surface Pressure = 10 barG
  - d. Pipe Depth = 3 meters
- 2. Pump J2
  - a. Inlet Elevation = 0 meters
  - b. Pump Model tab (Figure 2)
    - i. Pump Model = Centrifugal (Rotodynamic)
    - ii. Performance Curve Used in Simulation = Standard Pump Curve
    - iii. Rated Pump Speed = 1760 rpm
    - iv. Enter Curve Data = (Figure 3)

Volumetric	Head	Power
Q (m3/hr)	H (meters)	Power (kW)
0	120	27
50	115	35
100	100	45
200	80	60

- v. Curve Fit Order = 2
- c. Transient tab (Figure 4)

- a. Transient = Trip
- b. Transient Special Condition = None
- c. Initiation of Transient = Single Event
- d. Event Type = Time Absolute
- e. Condition = Greater Than or Equal To
- f. Value = 0 seconds
- g. Total Rotating Inertia = User Estimated
- h. Value = 1 kg-m2

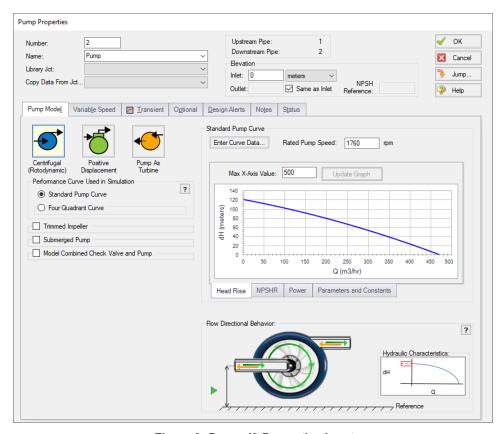


Figure 2: Pump J2 Properties Input

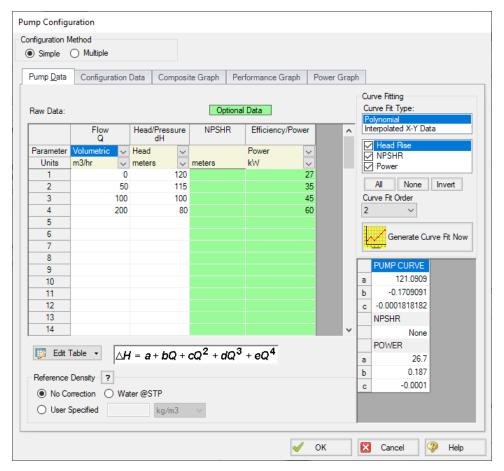


Figure 3: Pump J2 Configuration Data

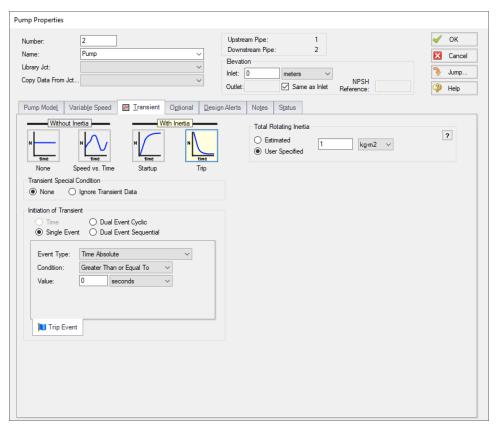


Figure 4: Transient Input Data for Pump J2

#### 3. Check Valve J3

- a. Inlet Elevation = 0 meters
- b. Valve Model = User Specified
- c. Loss Model = Cv
- d. Full Open Cv = 1515
- e. Forward Velocity to Close Valve = -0.05 meters/sec
- f. Delta Pressure/Head to Reopen = Pressure
- g. Delta Pressure = 0 bar

#### Reservoir J4

- a. Name = Upper Reservoir
- b. Liquid Surface Elevation = 90 meters
- c. Liquid Surface Pressure = 10 barG
- d. Pipe Depth = 3 meters

**Note:** Unless specified otherwise, pipe elevation is assumed to vary linearly between junctions. Therefore, the pipe P2 inlet elevation is 0 meters, and the exit elevation is 80 meters (because the reservoir is 3 meters deep). In between the elevation is linear. If another profile is desired, this can be entered on the pipe's Optional tab in the Intermediate Pipe Elevations section.

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

➤ Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### Step 5. Define the Transient Control Group

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 30 seconds for the Stop Time.

Navigate to the Transient Cavitation panel and select Discrete Gas Cavity Model, the default values that populate will suffice for this example.

All groups should now be complete and the model is ready to run. If all groups in Analysis Setup have a green checkmark then Click OK and proceed. Otherwise, enter the missing information.

## Step 6. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Output button at the bottom of the Solution Progress window.

### Step 7. Examine the Output

In the Output window there will be a warning shown stating that reverse flow occurs at the pump. If there is a high magnitude of reverse flow at the pump or the reverse flow occurs for a long duration, then we might want to update the pump to use four quadrant data. In this model the magnitude and duration of reverse flow is relatively small, so this warning will be dismissed.

Often when a check valve is present downstream of the pump reverse flow will be negligible and reverse flow warnings can be dismissed; However, it is always good practice to check the volumetric flow rate results at the pump to confirm. The <u>Selecting a Pump Four Quadrant Curve</u> example provides more information on how to perform a sensitivity analysis with four quadrant data if reverse flow is significant at the pump.

Now go to the Graph Results window by clicking the Graph Results tab.

#### A. Graph the check valve Cv

To confirm the check valve's behavior create a plot of the check valve Cv over time as follows:

- 1. Select the Transient Jct tab in the Graph Parameter section
- 2. Add J3 (Check Valve) to be graphed
- 3. Make sure Check Valve Cv is the Parameter to graph
- 4. Click Generate

The check valve Cv plot can be seen in Figure 5 below. As is shown in the plot, the check valve closes instantly at about one second, which is the time when the velocity reaches zero at the check valve. The exact closure time can be seen in the Output window by selecting the Event Messages tab in the top third of the window. To model a slower closure a different check valve model will need to be chosen. This will be shown later in the example.

>Right click on the graph and select Add Graph to List. Name this graph Check Valve Cv. Your graphing parameters will be saved to the Graph List Manager in the top right corner of the Graph Results Window. This enables you to quickly graph these same parameters in different scenarios. We will create scenarios for comparison later in this example.

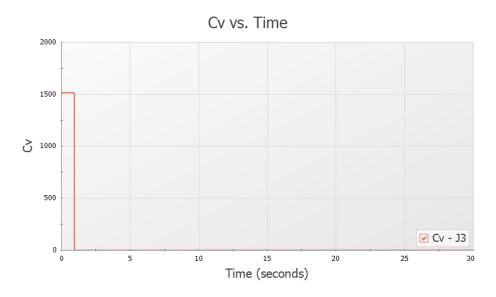


Figure 5: Check Valve Cv vs time using the user specified check valve model

### B. Graph the transient pressures at the check valve

- 1. Still on the Graph Results window, go to the Transient Pipe tab, add the Pipe 2 Outlet and Pipe 3 Inlet. These represent each side of the check valve.
- 2. Make sure the selected parameter is Pressure Static.
- 3. Set the units to barG.
- 4. Click Generate.

The resulting pressure transients are shown in Figure 6. It should be shown that after the valve closes, pressure between the pump and the check valve is brought to equilibrium while pressure after the check

valve will experience water hammer. The maximum and minimum values can be shown by the Show Cross Hair tool in the Graph Results toolbar.

➤ Right click on the graph and select Add Graph to List. Name this graph Check Valve Inlet/Outlet Pressure.

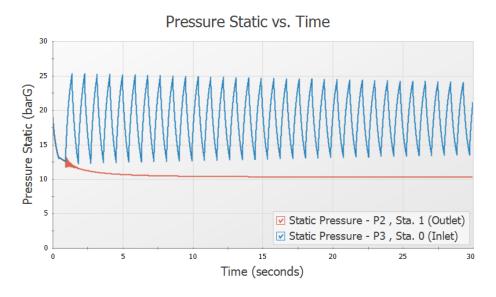


Figure 6: Predicted transient pressures at check valve inlet and outlet

#### C. Graph the pipeline transient pressure profile

This animation will illustrate the static pressure throughout the pipe system over time.

- 1. Select the Profile tab on the Quick Access Panel (Figure 7).
- 2. In the Pipes area click All to select pipes 1-3.
- 3. Animate Using: Solver
- 4. In the Parameter area make sure Pressure Static is selected.
- 5. For units select barG.
- 6. Click Generate.

Once the graph has been generated, press the Play button on the Graph Results animation controls as is shown in Figure 8 to observe how the pressure profile varies over time. At around 1 second the check valve closes, causing the maximum pressure spike observed in the system. The resulting pressure wave can then be seen moving along the pipe to the reservoir and being reflected back.

Right click on the graph and select Add Graph to List. Name this graph System Pressure Profile.

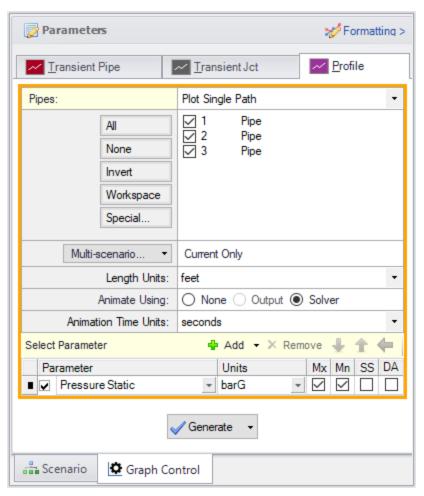


Figure 7: System Pressure Profile Parameters



Figure 8: System Pressure Profile Animation Snapshot

### Step 8. Create Child Scenarios

Often the forward velocity to close and delta pressure to reopen the check valve are not directly known for the system as was shown above. However, data such as a reverse velocity vs deceleration chart, or information on the valve dimensions may be provided. In that case either the Estimate From Fluid Deceleration or Force Balance check valve model may be more appropriate.

The Estimate From Fluid Deceleration model type for a check valve requires that reopening is not possible. In order to model this scenario accurately, you will need valve performance data for the maximum reverse velocity vs fluid deceleration. If you model a valve with a preset that does not accurately represent your system, this could yield inaccurate results.

Modeling a check valve with the force balance model is ideal for either swing check valves or nozzle/plug check valves where you know the weight and dimensions of your check valve.

We will create scenarios to model each of the check valve types.

Open the Scenario Manager on the Quick Access Panel. Create a child scenario by right-clicking on the Base Scenario and then selecting Create Child. Do this four times, naming each one after the following check valve model types:

- 1. User Specified
- 2. Estimate from Fluid Deceleration Dimensional
- 3. Estimate from Fluid Deceleration Non-dimensional
- 4. Force Balance

Load the Estimate from Fluid Deceleration - Dimensional scenario by double-clicking the scenario name.

## Step 9. Define and Run the Estimate from Fluid Deceleration Scenarios

This modeling method is ideal for when you have Valve Performance Data / Fluid Deceleration to help define your check valve, or if you are using a check valve which is geometrically similar to the valves which have deceleration data provided in AFT Impulse (Figure 9). The valves from Ballun's data set were ANSI Class 125 size 8-inch valves. The data sets for Thorley were obtained using 4-inch and 12-inch valves. For more information on the test setups used by Ballun and Thorley see the check valve topic in the main help file.

#### A. Define the Estimate from Fluid Deceleration - Dimensional Scenario

Open J3 Check Valve properties window. Under Fluid Velocity at Valve Closure select Estimate from Fluid Deceleration (no reopen), as shown in Figure 9.

There are several Valve Performance Data Type options which can be selected. If you have a Deceleration vs Maximum Reverse Velocity chart provided by the valve manufacturer, the User Defined option should be selected, and the data entered. Otherwise, one of the data sets provided by Impulse can be used with either the Non-dimensional or Dimensional option. The dimensional option should be used if the valve in your system is similar in both geometry *and* size to the data set valve type. If your valve has similar geometry but is a *different* size than the valves tested to obtain the data set, then the Non-dimensional option should be used.

The dimensional model is applicable for this example because the check valve being modeled is an 8-inch swing-flex check valve, which is similar in both geometry and size to the Resilient Hinge DN 200 check valve used in the Ballun data set.

Define the check valve as follows:

- 1. Valve Performance Data Type = Dimensional
- Valve Type = Resilient Hinge DN 200 (B)

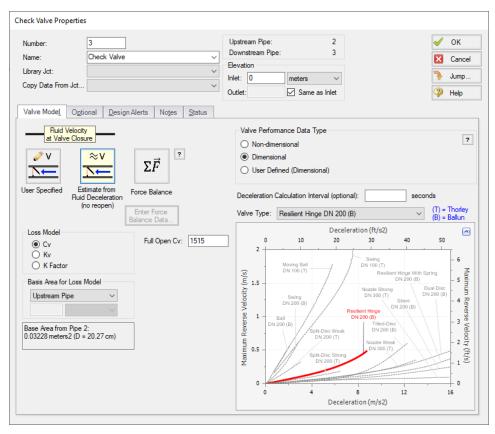


Figure 9: Estimate From Fluid Deceleration Properties

#### B. Define the Estimate from Fluid Deceleration - Non-dimensional Scenario

Load the Estimate from Fluid Deceleration - Non-dimensional scenario by double-clicking the scenario name in the Scenario Manager.

Define the check valve as follows:

- 1. Fluid Velocity at Valve Closure = Estimate from Fluid Deceleration (no reopen)
- 2. Valve Performance Data Type = Non-dimensional
- 3. Minimum Velocity Required to Fully Open Valve (Vo) = 1.98 meters/sec
- 4. Valve Type = Resilient Hinge (B)

Note that there is a new parameter which is required to be entered when the non-dimensional valve type is used, the Minimum Velocity Required to Fully Open Valve (Vo). The Vo can be calculated through testing, or by consulting the valve manufacturer. For the purpose of this example the Vo was obtained by using the dimensional and non-dimensional deceleration charts provided by the manufacturer.

## C. Run and Compare Results

Run the two Estimate from Fluid Deceleration scenarios and go to the Output window. Note that a warning is once again given for reverse flow at the pump. We will again dismiss this warning as the magnitude of reverse flow is low.

Next go to the Graph Results window. Regenerate each of the graphs for this scenario using the Graph List items by double-clicking the graph names in the Graph List Manager.

Notice that using the given information for the check valve these two models produce practically identical results to the user specified check valve model, since the check valve closes at a reverse velocity of about -0.05 meters/sec in all three scenarios. On the Event Messages by Jct tab in the Output window it can be seen that the forward velocity to close was actually calculated as about -0.05099 meters/sec for the dimensional case and -0.05350 meters/sec for the non-dimensional case. Figure 10 below shows the Event Messages tab for the non-dimensional case.

Similar to the user specified model, the Estimate from Fluid Deceleration valve model closes the valve instantaneously once the calculated forward velocity to close has been reached. However, unlike the User Specified valve model, the fluid deceleration option will never allow the check valve to reopen, so this option should be used carefully.



Figure 10: The Event Messages tab provides additional information on the fluid deceleration calculations at the check valve. The non-dimensional case is shown here

## Step 10. Define the Force Balance Scenario

This modeling method is useful when you have information on the dimensions of the check valve in your system. This information may be available from the valve manufacturer, though in many cases it must be approximated. You can model swing check valves or translating nozzle check valves with the Force Balance method.

For this example we will use approximations of the valve dimensions from a schematic provided by the manufacturer to model the 8-inch Resilient Hinge swing check valve.

### A. Enter the Check Valve Properties Data

Double click on J3 Check Valve.

- 1. Fluid Velocity at Valve Closure = Force Balance
- 2. Enter Force Balance Data =
  - a. Valve Type = Swing Check
  - b. Distance to CG (L) = 16.4 cm
  - c. Area (A) = 697 cm2
  - d. Weight (submerged, W) = 91.8 N

- e. Inertia (I) = 0.353 kg-m2
- f. Mass of Displaced Fluid = Sphere (disk diameter, recommended)

**Note:** Equations to approximate the submerged weight and inertia of the disk can be found in the AFT Impulse Help file, accessed from the ? buttons.

- e.  $\theta$  when Fully Open = 10 deg
- f.  $\theta$  when Fully Closed = 45 deg
- g. Valve Loss vs. Position  $(\theta)$  =

θ (deg)	Cv
10	1515
45	0

**Note:** For this example the Valve Loss vs. Position ( $\theta$ ) profile was assumed to be linear. For a more realistic force balance detailed information should be obtained and entered for the Cv profile from the valve manufacturer.

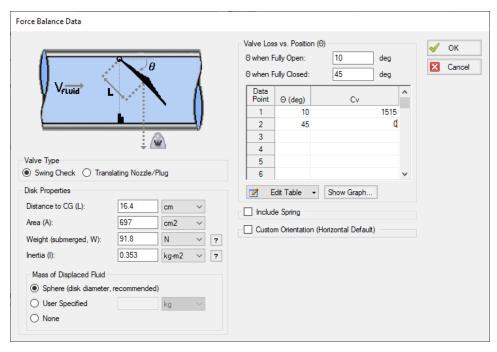


Figure 11: Force Balance Data

### **B. Run and Compare Results**

Run the model and go to the Graph Results window.

Regenerate the pressure Check Valve Inlet/Outlet Pressure graph, as can be seen in Figure 12. Compared to the other three scenarios, the force balance check valve closure produces slightly larger pressure oscillations, with the amplitude of the oscillations increased by about 1 bar.

It can be seen from the check valve Cv graph (Figure 13) which displays the first 1.5 seconds of the run, that the check valve does not close over a single time step like in the previous scenarios, but instead closes rapidly over 1 second. Using a realistic Cv profile for the force balance input will allow for the most realistic calculation of this closing profile.

A comparison of the velocity at the check valves over the first 1.5 seconds can be seen in Figure 14. From the velocity graph it can be seen that the force balance check valve calculated a maximum reverse velocity of about -0.092 meters/sec. The higher reverse velocity when using the force balance model can likely be attributed to the assumptions made when entering the geometry data for the check valve. Some of the primary assumptions made for this example were that the Cv vs open percent profile was linear, and that the check valve disk was a perfect cylinder.

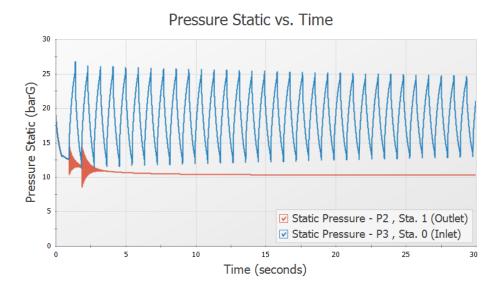


Figure 12: Pressure at check valve inlet/outlet for Force Balance Model

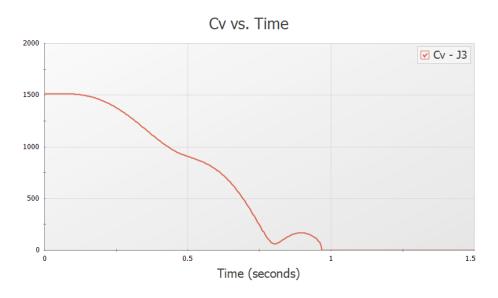


Figure 13: Check Valve Cv for Force Balance Model



Figure 14: Velocity at the check valve outlet for each of the check valve types plotted for the first 3 seconds

### Summary

Check Valves can be modeled in multiple ways depending on the information you have available to you. They can be modeled as combined with the pump outlet, with user specified fluid velocity, with estimated fluid velocity from fluid deceleration data, or with a force balance calculation. With enough reliable data, you should be able to get similar results with any modeling method.

# **Relief Valve Modeling**

### Summary

A system pumping crude oil over a long distance experiences a sudden valve closure. The pump is not able to stop before the valve is completely closed. A relief valve will be considered for surge mitigation.

## **Topics Covered**

- Modeling relief valve profiles during pressure surges
- Examining the effect of valve rate limits on a system
- Observing differences between relief valve profiles

### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model Files**

This example uses the following files, which are installed in the Examples folder as part of the AFT Impulse installation:

- Metric Relief Valve Modeling.imp
- Relief Valve Modeling Pump.dat

#### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

## Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:

- a. Fluid Library = User Specified Fluid
- b. Name = Crude Oil
- c. Density = 0.85 S.G. water
- d. Dynamic Viscosity = 4 centipose
- e. Bulk Modulus = 13800 bar
- f. Vapor Pressure = 0.69 bar

## Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

We will first evaluate the system without a relief valve to see if the maximum pressure of 25 bar is exceeded.

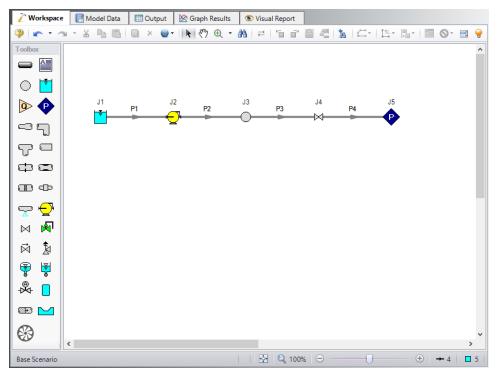


Figure 1: Workspace with no relief valve added

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

### **Pipe Properties**

- 1. Pipe Model tab
  - a. Pipe Material = Steel ANSI
  - b. Size = 24 inch
  - c. Type = STD (schedule 20)
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below

Pipe	Length (meters)
1	6
2	3000
3	6
4	6

### **Junction Properties**

To define the pump, a pre-built library will be used. We will need to first connect the library as follows

- a. From the Library menu select Library Manager.
- b. At the bottom, click Add Existing Library.
- c. Browse to the *Relief Valve Modeling.dat* library file in the Impulse Examples folder and click OK. The library should now appear in the Library Browser under the name Relief Valve Modeling. Make sure the box is checked next to this library.
- d. Click OK to exit the Library Manager.

Now proceed with defining the junctions.

- 1. J1 Reservoir
  - a. Tank Model = Infinite Reservoir
  - b. Liquid Surface Elevation = 3 meters
  - c. Liquid Surface Pressure = 10 bar
  - d. Pipe Depth = 3 meters
- 2. J2 Pump
  - a. Library Jct = Metric Crude Oil Pump
  - b. Inlet Elevation = 0 meters

**Note:** The Model Combined Check Valve and Pump Option is used in this example to simplify the model. For higher accuracy it is generally recommended to model a check valve at the pump discharge using a Check Valve junction instead. See the <a href="Check Valve Modeling">Check Valve Modeling</a> example for more information.

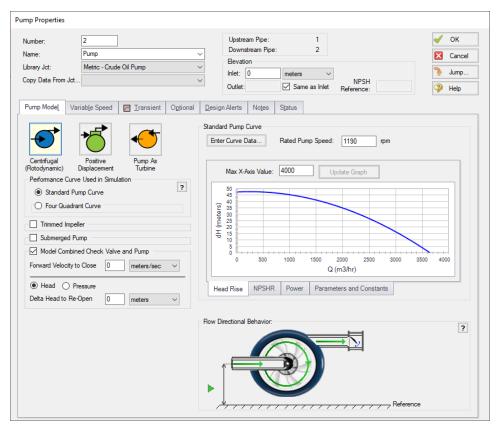


Figure 2: Pump Model tab with pump information from library

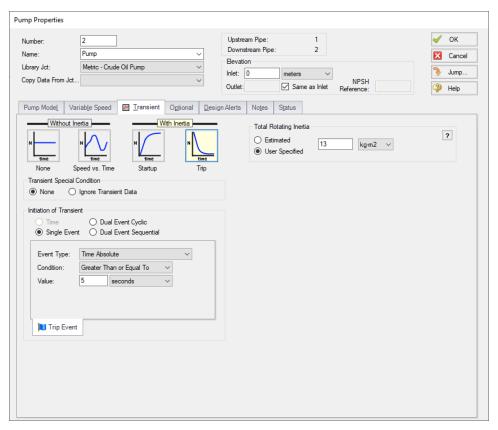


Figure 3: Pump Properties Transient Data

- 3. J3 Branch
  - a. Elevation = 0 meters
- 4. J4 Valve
  - a. Inlet Elevation = 0 meters
  - b. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Cv = 10000
  - c. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	10000
1	2000
2	0

Time (seconds)	Cv
30	0

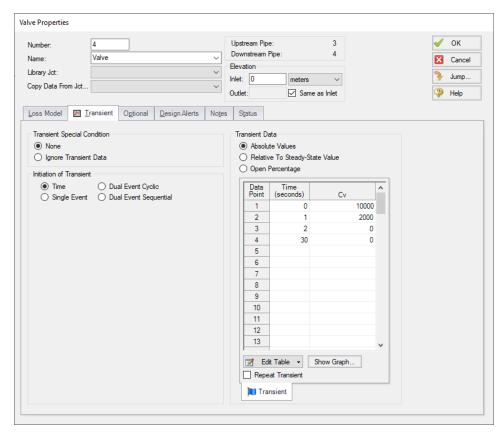


Figure 4: Valve Properties Transient Data

- 5. J5 Assigned Pressure
  - a. Elevation = 0 meters
  - b. Pressure = 12 bar
  - c. Pressure Specification = Stagnation

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

➤ Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### **Step 5. Define the Transient Control Group**

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 30 seconds for the Stop Time.

All groups should now be complete and the model is ready to run. If all groups in Analysis Setup have a green checkmark then Click OK and proceed. Otherwise, enter the missing information.

### Step 6. Run the Model

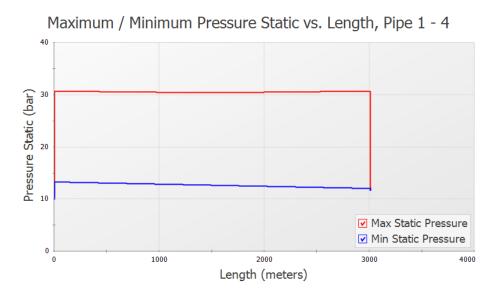
Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Output button at the bottom of the Solution Progress window.

### Step 7. Examine the Output

The maximum pressure requirement for the line is 25 bar. A profile graph should be created to review the maximum pressure along the line as follows:

- 1. Go to the Workspace and select all of the pipes
- 2. Right-click the Workspace and select Generate Graph for Pipes > Pressure Static
- 3. Click Add Graph to List and name it Static Pressure Profile

The maximum/minimum pressure profile graph can be seen in Figure 5. The pressure goes above the maximum pressure requirement for the majority of the line. To decrease the maximum pressure we will add a relief valve to the line near to the closing valve, which is the source of the pressure surge.



#### Figure 5: Maximum/minimum pressure profile along the pipeline

## Step 8. Create Child Scenarios

We will create two scenarios to compare the model with and without a relief valve.

➤In the Scenario Manager right-click the Base Scenario and click Create Child. Name the scenario No Relief Valve. Repeat this process to create a second scenario, Passive Relief Valve.

Now we will add the relief valve to the Passive Relief Valve scenario. Make sure the relief valve scenario is active in the Workspace by double-clicking the scenario name, then add a relief valve line as shown in Figure 6.

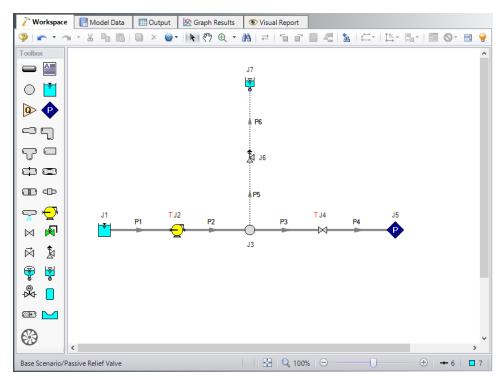


Figure 6: Workspace with relief valve and vessel added to the line

The crude oil will need to be contained in a closed vessel at the exit of the relief valve. For this example we will assume that the transient is fast, thus the pressure in the closed vessel will not change during the transient. The surge tank junction will be used to represent the closed, pressurized vessel. If the pressure in the closed vessel were to change significantly during the transient, then the surge tank would not be a good representation of this.

Define the additional junctions and pipes as follows.

#### **Pipe Properties**

- 3. Pipe Model tab
  - a. Pipe Material = Steel ANSI
  - b. Size = 12 inch
  - c. Type = STD
  - d. Length = 6 meters

### **Junction Properties**

- J6 Relief Valve
  - a. Inlet Elevation = 0 meters
  - b. Valve Model tab

- a. Valve Model = Internal
- b. Profiles = Passive
- c. Pressure Type = Pressure
- d. Constant Backpressure (Balanced) = Checked
- e. Overpressure = 22.5 bar
- f. Set Pressure = 20 bar
- g. Blowdown Pressure = 15 bar
- c. Loss Model tab
  - a. Loss Model = Cv (Variable)
  - b. Variable Data = Linear based on setpoints
  - c. Full Open Cv = 500

**Note:** The Ignore Relief Valve option on the Optional tab can be used to keep the relief valve closed. This is useful for running cases with no relief valve in the system, or where the relief valve fails to open without deleting the relief valve junction.

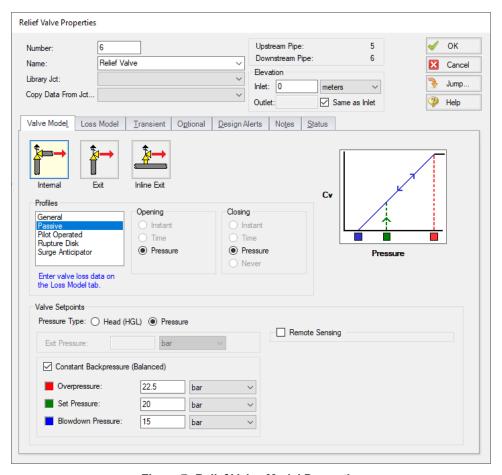


Figure 7: Relief Valve Model Properties

### 2. J7 Surge Tank

- a. Cross-Sectional Area = Constant
- b. Value = 100 meters2
- c. Initial State of Liquid Height = Liquid Height Known (Possible Inflow/Outflow)
- d. Surface Pressure = 11 bar
- e. Initial Liquid Height = 0 meters
- f. Junction Elevation = 0 meters

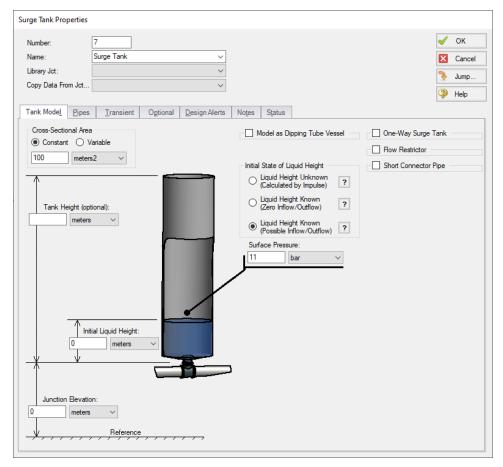


Figure 8: Surge Tank Properties

# **Step 9. Define the Pipe Sectioning and Output Group**

New pipes were added to the model, so the model needs to be sectioned again.

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

# Step 10. Run the Model

Click Run Model from the toolbar or from the Analysis menu. When complete, click the Graph Results button at the bottom of the Solution Progress window.

# Step 11. Examine the Output

Reload the Static Pressure Profile graph item by double-clicking the graph item in the Graph List Manager. The pressure profile should now appear as shown in Figure 9 below.

With the relief valve the maximum pressure reached in the pipeline is about 21.6 bar, which is below the required maximum pressure of 25 bar.

Now create a Transient Jct graph for the relief valve, and select Cv as the parameter to be graphed (Figure 10). Save this graph as *Relief Valve Cv* in the Graph List Manager.

Taking a closer look at the graph it can be seen that the valve opens over about 0.2 seconds, and closes over about 2.3 seconds(time from maximum Cv to zero). This is by design - the relief valve should open quickly to reduce pressure, but close more gradually to avoid creating a pressure wave. When defining the relief valve for this model we did not take into account the actual closing time that will occur at the relief valve. We will add rate limits to the model to better account for the closing time at the valve.

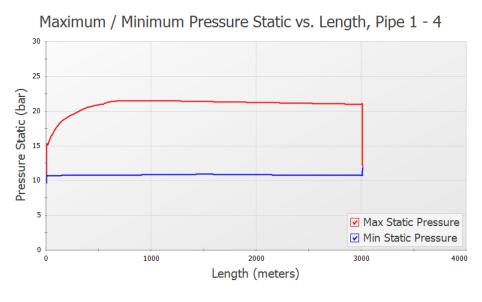


Figure 9: Maximum/minimum pressure profile along the pipeline with a passive relief valve

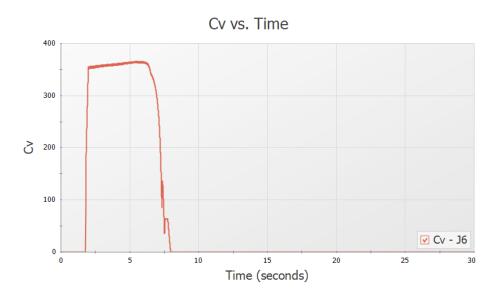


Figure 10: Relief valve Cv vs time

### Step 12. Add Rate Limits to the Relief Valve

A relief valve's rate limit represents the rate at which the valve can open and close. If no rate limit is defined for the relief valve, it is possible for the valve to open/close nearly instantaneously. An instant opening for a relief valve is idealized, as the high pressures can be instantly alleviated in the pipeline once the valve setpoint is reached. Instant closure of the relief valve would represent the worst case scenario, as the rapid closure would produce the maximum pressure rise at the relief valve. In reality it is not physically possible for the relief valve to close in one time step. In addition, relief valve manufacturer's often design the valves to close slowly to avoid surge events that could occur due to a sudden closure. Adding rate limits allows for a more realistic representation of how fast the valve position can change over time.

Add rate limits to the relief valve as follows:

- 1. In the Workspace window, under Scenario Manager, create a new child scenario under the Passive Relief Valve scenario named *With Rate Limits*, and load it as the active scenario.
- 2. Open the properties window for Relief Valve J6.
- 3. On the Loss Model tab check the boxes next to both Apply Closing Limit and Apply Opening Limit (Figure 11)
- 4. Add a Max Closing Cv change of 150 and a Max Opening Cv change of 1500
- 5. Click OK
- 6. Run the Model, click on Graph Results
- 7. Open your saved graph Relief Valve Cv under Graph List Manager
- 8. In the Graph Parameters section, click the Multi-scenario button, then select the With Rate Limits and Passive Relief Valve scenarios.

- 9. Click Generate to create the graph as shown in Figure 12.
- 10. Repeat steps 7 and 8 above for the Static Pressure Profile graph, as shown in Figure 13.

In Figure 12 it can be seen that though the relief valve still opens in about 0.2 seconds, the relief valve now closes at a slower rate of about 3.3 seconds.

From Figure 13 it can be seen that the slower opening speed results in a higher maximum pressure in the pipeline since the relief valve takes longer to fully open. The longer closing time practically eliminates surge waves caused by the closure of the relief valve, which causes a slightly lower minimum pressure along the pipeline.

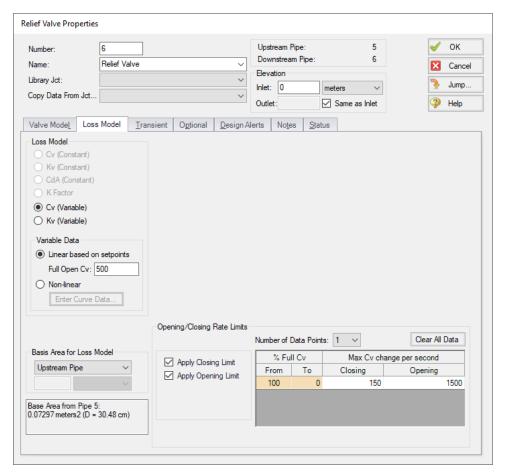


Figure 11: Relief Valve Loss Model tab with opening and closing rate limits defined

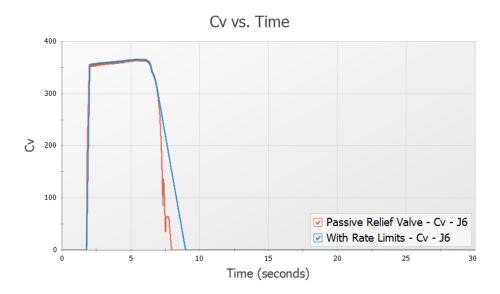


Figure 12: Relief valve Cv profile with and without rate limits

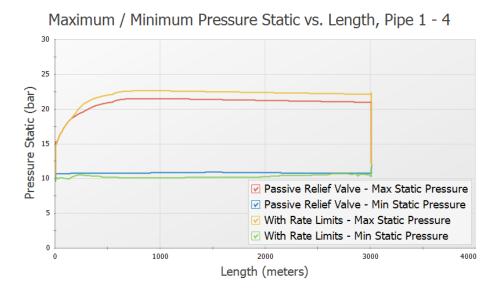


Figure 13: Comparison of maximum and minimum pressures along the pipeline when the passive relief valve is defined with and without rate limits

# Step 13. Rupture Disk

We are now going to compare the passive valve above to a rupture disk relief valve. A rupture disk will burst open when the set pressure is met, and will remain open after that. The rupture disk will still relieve

to a closed tank to keep the crude oil contained.

Update the model as follows:

- 1. In the Workspace window, under Scenario Manager, right click on the Passive Relief Valve scenario and choose Clone Without Children. Name the new scenario *Rupture Disk*.
- 2. Double click on the Relief Valve J6.
- 3. In the Profiles list select Rupture Disk (Figure 14)
- 4. Set Pressure (dP) = 10 bar

**Note:** The rupture disk will open on a pressure difference, unlike the passive relief valve which was defined using a fixed setpoint at which the relief valve would open. This is because the passive relief valve modeled previously had a mechanism to maintain a constant back-pressure on the valve, which is not used with the rupture disk. The pressure difference setpoint for the rupture disk was found by subtracting the outlet tank pressure from the desired opening pressure.

- 5. In the Loss Model tab, Cv (Constant) = 300
- 6. Click OK to close the window.

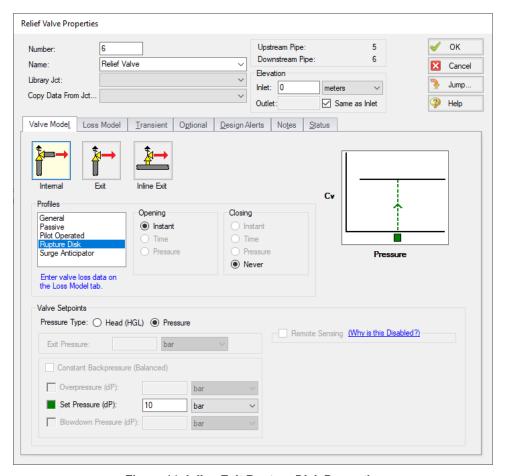


Figure 14: Inline Exit Rupture Disk Properties

The scenario is now complete and ready to be run.

### >Run the Model and select Graph Results.

Load the Relief Valve Cv graph from the Graph List Manager, as is shown in Figure 15. Unlike the passive relief valve type, the rupture disk opens instantly, and remains open, as can be seen in the graph.

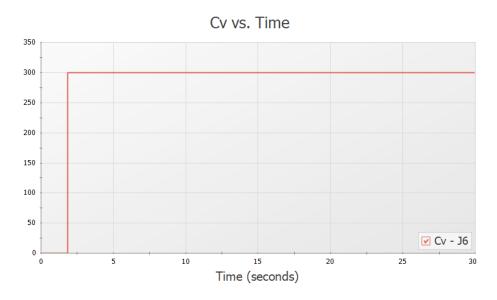


Figure 15: Relief valve Cv over time for the rupture disk relief valve

Next we want to compare the pressure results for each of the relief valve types.

- 1. Reload the Static Pressure Profile graph.
- 2. In the Graph Parameters area in the Quick Access Panel click the Multi-scenario dropdown and choose Select Scenarios
- 3. Select both the Rupture Disk and With Rate Limits scenarios, then click OK
- 4. Click Generate to incorporate the additional scenario (Figure 16)

The rupture disk generally maintains a lower maximum pressure in the pipeline, and overall reaches a lower minimum pressure. This makes sense considering that the rupture disk is allowed to open instant-aneously (over one time step), thus the pressure in the pipeline is lowered faster for that scenario. In reality the rupture disk will not open instantaneously, but will still likely open faster than a passive relief valve type.

A lower minimum pressure occurs with the rupture disk because the rupture disk never closes.

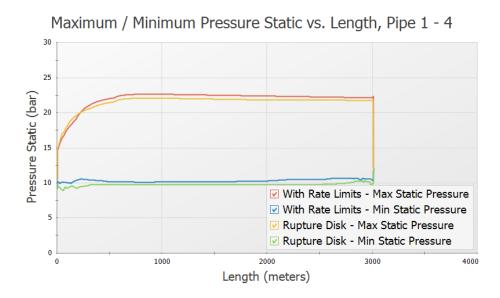


Figure 16: Comparison of maximum and minimum pressures with the passive and rupture disk relief valve types

## Summary

Relief Valves provide pressure relief to systems during pressure surges. Impulse can model relief valves as an internal valve model, exit valve model, or inline exit valve model. An internal valve model connects two pipes acting as a gate providing relief from elsewhere in the system when necessary. An exit valve essentially models a spray nozzle at the end of a pipeline. An inline exit valve provides relief to the atmosphere along the length of some piping. These valve models can be profiled in a number of ways. In this example we worked with graphing results with a passive profile and rupture disk profile.

# **Pump Trip with Accumulator**

## Summary

This example shows the effect of adding a gas accumulator to reduce the down-surge after a pump trip.

## **Topics Covered**

Using accumulator junctions

## Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

This model is based off of the Pump Trip with Check Valve example and model, and that example should be worked before this one.

### **Model File**

- Metric Pump Trip with Check Valve.imp
- Metric Pump Trip with Accumulator.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

# Step 2. Open the Model

In reviewing the Pump Trip with Check Valve example it is observed that the pressure drops below atmospheric pressure along about 140 meters of pipe. This example addresses the case when this is not acceptable. To try to limit the low pressures, an accumulator will be sized and located.

From the AFT Impulse examples folder make a copy of the *Metric - Pump Trip with Check Valve.imp* model file and save it to a new location. This model will be used as a starting point.

# Step 3. Define the Pipes and Junctions Group

The Pipes and Junctions group is already defined, but some modifications are warranted. The model will be altered to resemble Figure 1.

**Note:** Instead of adding a new pipe to the Pump Trip model in order to add the accumulator, you can instead hold down Shift, then drag and drop the accumulator junction on the pipe to Split the pipe. This will allow you to add the junction, define the new length for each of the sections of pipe, and define which section of pipe the Fittings & Losses should be placed in.

Split pipe P2 into two pipes with a Gas Accumulator junction. For Pipe A, set the length to 15. Select Pipe B under Move Fittings & Losses to. Rearrange the junctions on the workspace until is resembles to figure below.

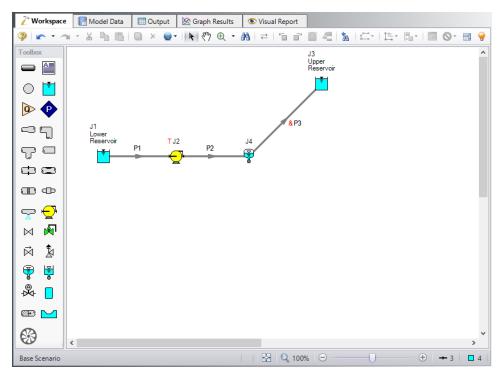


Figure 1: Workspace for Pump Trip With Accumulator Example

Sizing and locating accumulators is very much a trial and error method. The typical assumption is that the accumulator should be located as near the source of the transient as possible. In developing this example, the accumulator was first placed 3 meters from the pump suction. Initial gas volumes of 0.007 meters3 to 0.28 meters3 were used. The accumulator was effective in keeping the pressures in the discharge pipe above atmospheric, but the suction pipe, which previously had all positive pressures, now had sub-atmospheric pressure.

Therefore the accumulator was moved further away from the pump to see if this could be avoided. It was therefore first located at 200 meters along pipe P2 because that was the point of minimum pressure in the Pump Trip With Check Valve example. Thus pipe P2 was 200 meters long and P3 was 102 meters

long and the pump yielded acceptable positive pressures. The accumulator was then moved closer to the pump, and ultimately it was discovered that placing the accumulator 15 meters downstream of the pump gave acceptable pressures on both the pump suction and discharge piping. If this were a real system, this would have the added benefit of locating the accumulator near the pump, supposedly an accessible location rather than halfway up the side of a hill.

The system is in place but now we need to enter the input data for the Gas Accumulator junction. Double-click the junction and enter the following data in the properties window.

## **Junction Properties**

- Gas Accumulator J4
  - a. Tank Geometry = Unchecked
  - b. Initial Gas Pressure = Calculate From Steady State
  - c. Initial Gas Volume = Known Volume
  - d. Value = 0.014 meters3
  - e. Polytropic Constant in Transient = 1.2
  - f. Max/Min Gas Volume = Unchecked
  - g. Flow Restrictor = Unchecked
  - h. Short Connector Pipe = Checked
  - i. Friction Factor = 0.018
  - j. Diameter = 10 centimeters
  - k. Pipe Length = 1 meters
  - I. Specify Elevation Change = Checked
  - m. Elevation Change = 1 meter
  - n. Junction Elevation = 3 meters

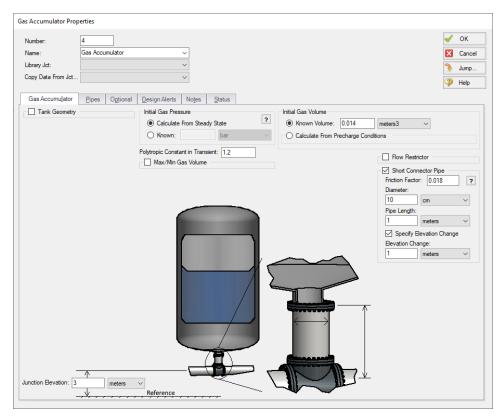


Figure 2: Gas Accumulator window with data used for example

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

# Step 4. Define the Pipe Sectioning and Output Group

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### Step 5. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Graph Results button at the bottom of the Solution Progress window.

# Step 6. Examine the Output

Graph the static pressure profile for all three pipes. This is shown in Figure 3. The pressure transient at the pump suction and discharge are shown in Figure 4. Note that the maximum pump discharge pressure has increased slightly above 12.5 barG (1250 kPa (g)), the value without the accumulator. For interest, it should be mentioned that an initial accumulator volume of 0.014 meters3 was also used. It successfully kept all minimum pressures above atmospheric, but caused the pump discharge pressure to rise up to about 13 barG (1300 kPa(g)). Although accumulators are often thought to be pressure reduction devices, they can also increase peak pressures. The pump speed decay is shown in Figure 5. Note how the pump speed does not decrease as quickly as in the Pump Trip with Check Valve example. The gas volume in the accumulator is shown in Figure 6.

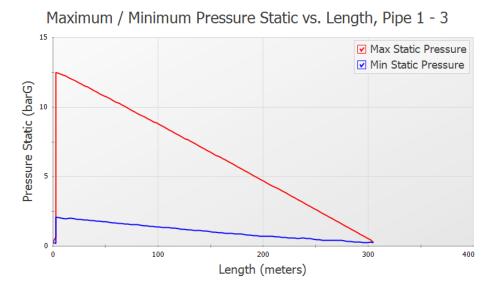


Figure 3: Maximum and minimum pressure profile with the accumulator

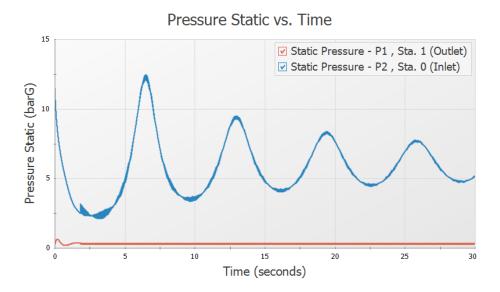


Figure 4: Transient pressures at pump suction and discharge



Figure 5: Pump speed decay

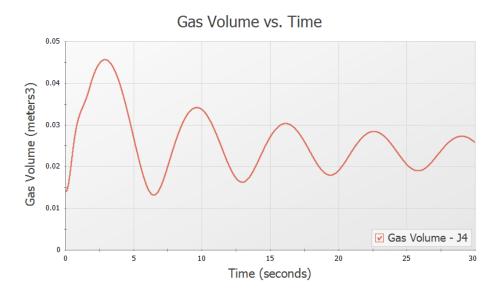


Figure 6: Gas accumulator volume over time

# **Pump Startup with Event Transients**

## Summary

This example looks at three pump startup cases for a water transfer system. The objective is to determine the maximum pressures in the system and to assess whether the system cavitates or experiences sub-atmospheric pressure.

# **Topics Covered**

- Starting one or more pumps
- Using steady-state and transient special condition features
- Using event transients
- Using Scenario Manager
- Creating Graph Sets
- Using animation features

# Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Pump Startup with Event Transient.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

# Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:
  - a. Fluid Library = AFT Standard
  - b. Fluid = Water (liquid)
    - i. After selecting, click Add to Model
  - c. Temperature = 16 deg. C

## Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

The Add/Remove Segments button on the Toolbar can be used to create the bends in pipes on the Workspace. Note that these segments are only visual, and have no affect on the calculations.

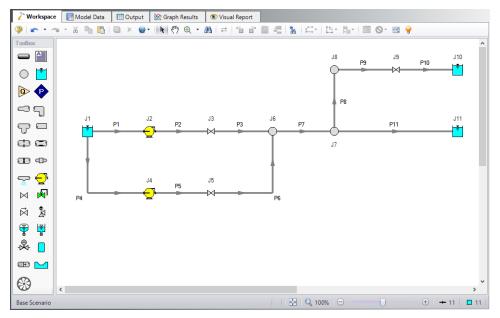


Figure 1: Layout of water transfer system

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

For Valve J9, this valve will use what is called an event transient. This means that the time zero on the Transient tab is with respect to some condition occurring in the system. If the condition is never reached, the valve transient is never initiated. Here we want the valve to open when the pressure at J7 is sufficient to cause the water to flow into the J10 reservoir. Flow will occur when the pressure at J7 reaches 3.10

barG (310 kPa(g)) or greater. The pressure at J7 is the same as that at the outlet of pipe P7, so we will use pipe P7 as the location of the event initiation.

# **Pipe Properties**

- 1. Pipe Model tab
  - a. Name = Use table below
  - b. Pipe Material = Steel ANSI
  - c. Size = Use table below
  - d. Type = Use table below
  - e. Friction Model Data Set = Standard
  - f. Length = Use table below

Pipe	Name	Size	Туре	Length (meters)
1	Suction Pipe Pump #1	10 inch	STD (sched- ule 40)	15
2	Discharge Pipe Pump #1	10 inch	STD (sched- ule 40)	6
3	Pipe	10 inch	STD (sched- ule 40)	6
4	Suction Pipe Pump #2	10 inch	STD (sched- ule 40)	18
5	Discharge Pipe Pump #2	10 inch	STD (sched- ule 40)	6
6	Pipe	10 inch	STD (sched- ule 40)	6
7	Pipe	16 inch	STD (sched- ule 30)	30
8	Line to Process #1 Tank	12 inch	STD	76
9	Line to Process #1 Tank	12 inch	STD	61
10	Line to Process #1 Tank	12 inch	STD	366
11	Line to Process #2 Tank	12 inch	STD	1524

# **Junction Properties**

- Reservoir J1
  - a. Name = Supply Reservoir
  - b. Tank Model = Infinite Reservoir

- c. Liquid Surface Elevation = 6 meters
- d. Liquid Surface Pressure = 0 barG (0 kPa (g))
- e. Pipe Depth = 6 meters
- 2. Pumps J2 & J4
  - a. J2 Name = Transfer Pump #1
  - b. J4 Name = Transfer Pump #2
  - c. Inlet Elevation = 0 meters
  - d. Pump Model tab
    - i. Pump Model = Centrifugal (Rotodynamic)
    - ii. Performance Curve Used in Simulation = Standard Pump Curve
    - iii. Enter Curve Data =

Volumetric	Head
m3/hr	meters
0	45.7
227	42.7
454	36.6

- iv. Curve Fit Order = 2
- e. Configuration Data tab
  - i. End of Curve Flow Rate = 900 m3/hr
- f. Optional tab
  - i. Special Condition = Pump Off With Flow Through
- g. Transient tab
  - i. Transient = Speed vs. Time
  - ii. Transient Special Condition = None
  - iii. Initiation of Transient = Time
  - iv. Transient Data = Absolute Values

Time (seconds)	Pump Speed (Percent)
0	0
2	100
10	100

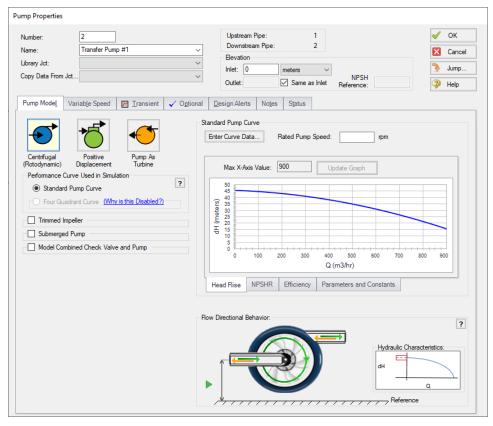


Figure 2: Setting up Pump Model tab for pump J2

### 3. Valves J3 & J5

- a. J3 Name = Valve #1
- b. J6 Name = Valve #2
- c. Inlet Elevation = 0 meters
- d. Loss Model tab
  - i. Valve Data Source = User Specified
  - ii. Loss Model = Cv
  - iii. Loss Source = Fixed Cv
  - iv. Cv = 1000

### e. Transient tab

- i. Transient Special Condition = None
- ii. Initiation of Transient = Time
- iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	0
1	800

Time (seconds)	Cv
2	1000
10	1000

- f. Optional tab
  - i. Special Condition = Closed
- 4. Branch J6 J8
  - a. Elevation = 0 meters
- 5. Valve J9
  - a. Name = Valve to Process #1 Tank
  - b. Inlet Elevation = 0 meters
  - c. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Loss Source = Fixed Cv
    - iv. Cv = 500
  - d. Optional tab
    - i. Special Condition = Closed
  - e. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Single Event
    - iii. Event Type = Pressure Stagnation at Pipe
    - iv. Condition = Greater Than
    - v. Value = 3.1 barG
    - vi. Pipe = 7 (Pipe) Outlet
    - vii. Transient Data = Absolute Values

Time (seconds)	Cv
0	0
2	400
3	500
10	500

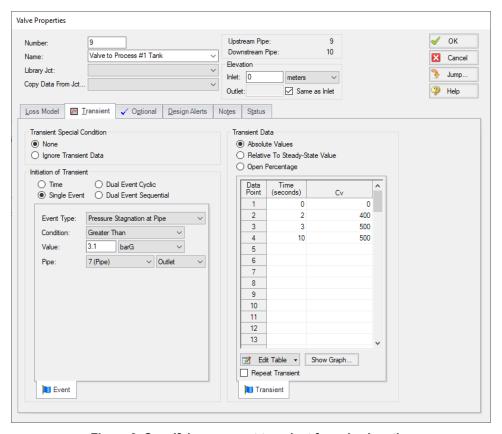


Figure 3: Specifying an event transient for valve junction

#### 6. Reservoir J10

- a. Name = Process #1 Tank
- b. Tank Model = Infinite Reservoir
- c. Liquid Surface Elevation = 30 meters
- d. Liquid Surface Pressure = 0 barG (0 kPa (g))
- e. Pipe Depth = 3 meters

#### 7. Reservoir J11

- a. Name = Process #2 Tank
- b. Tank Model = Infinite Reservoir
- c. Liquid Surface Elevation = 3 meters
- d. Liquid Surface Pressure = 0 barG (0 kPa (g))
- e. Pipe Depth = 3 meters

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

## Step 4. Define the Pipe Sectioning and Output Group

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

Navigate to the **Output Pipe Stations** panel. To minimize run time and output file size, the default is set to Inlet and Outlet for all pipes. This will cause only the inlet and outlet station of each pipe to be saved to the output file. Data can be saved for all pipe stations or only selected stations. The selected stations are shown on the Stations In Output column (see Figure 4). With the list next to Change Selected Pipes To set to All Stations, click the All button, then click Change Selected Pipes To. This will save all pipe station data for all pipes, which will be useful later for animation purposes.

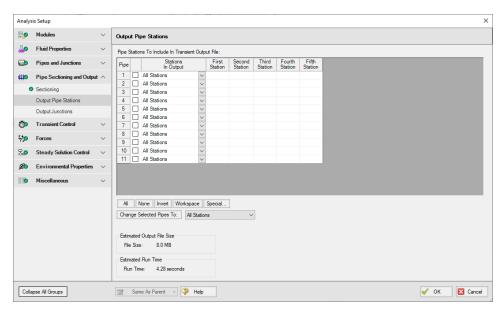


Figure 4: Transient Control window for water transfer system

### Step 5. Define the Transient Control Group

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 10 seconds for the Stop Time.

Go to the **Transient Cavitation** panel and clear the check box for Model Transient Cavitation (we are going to ignore this until it becomes clear we need to model cavitation).

### Step 6. Create Child Scenarios

In this model we want to evaluate three pump startup cases:

- 1. Both pumps starting
- 2. One pump starts while the other pump stays off
- 3. One pump starts while the other is already running

We will create three scenarios to model the three cases. Open up the Scenario Manager on the Quick Access Panel. Create a child scenario by either right-clicking on the Base Scenario and then selecting Create Child, or by first selecting the Base Scenario on the Scenario Manager on the Quick Access Panel and then selecting the Create Child icon. Enter the name *Two Pump Start* in the Create Child Scenario window, and click OK. The new Two Pump Start scenario should now appear in the Scenario Manager on the Quick Access Panel below the Base Scenario. Select the Base Scenario and create another child and call it *One Pump Start*. Finally create a third child called *One Pump Start with One Running*. The children scenarios should now be displayed as shown in Figure 5.

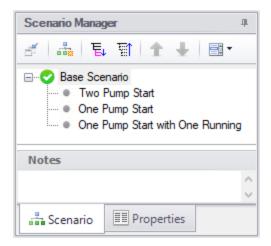


Figure 5: Scenario Manager in Quick Access Panel with three child scenarios

Since the Base Scenario already has been setup with two pumps starting, we do not need to modify the Two Pump Start scenario.

Load the One Pump Start scenario by double-clicking the name in the Scenario Manager. Here we want to start only pump J2 and keep pump J4 off. Since pump J4 and valve J5 are off during the transient, if we delete their transient input data then they will stay turned off. Alternatively, we can specify that their transient data be ignored. The second option is what we will use here.

➤ Open the J4 Pump window and on the Transient tab in the Transient Special Condition area choose the Ignore Transient Data option and click OK. Do the same with the J6 Valve. This scenario is now completed.

#### ➤ Load the Child Scenario One Pump Start with One Running.

Here we want pump J2 to be running at 100% speed during the steady-state and transient, and to start pump J4. Open the properties window for J2 and select the Optional tab. Set the Special Condition to None. This specifies that during the steady-state the pump will be on and operate on its curve. Since this pump will run at 100% speed during the transient, select the Transient Data tab and set the Transient Special Condition to Ignore Transient Data.

We also need to change the J3 Valve junction Special Condition to None, and the Transient Special Condition to Ignore Transient Data.

The third scenario is now complete.

# Step 7. Run the First Scenario

➤ Load the Two Pump Start scenario in the Scenario Manager. Select Run Model. After completion click Graph Results at the bottom of the Solution Progress window.

## Step 8. Examine the Output

First let's look at a pressure profile.

- 1. Select the Profile tab on the Quick Access Panel, as shown in Figure 6.
- 2. In the Pipes section click None.
- 3. Select pipes 1, 2, 3, 7 and 11.
- 4. Select Pressure Static as the Parameter to plot.
- 5. Change the units to barG.
- 6. Make sure the boxes for Mx and Mn are checked as these are the maximum and minimum values.
- 7. Click Generate.

Results (shown in Figure 7) indicate that the peak pressure occurs at the pump discharge, and that the minimum pressure is above atmospheric at all times.

To easily recreate this graph for the other scenarios, you can file this graph into the Graph List Manager at the top of the Quick Access Panel on the Graph Control tab. After the graph has been generated, click the Add Graph to List icon on the Graph Results Toolbar (or by simply right-clicking on the graph itself and choosing Add Graph to List). Give the graph a name, such as *Pressure Profile Pump #1 to Process Tank #2*, then click OK in order to file the graph into the default My Graphs folder within the Graph List Manager.

The profile through the other flow paths (there are four paths altogether) can also be plotted, and similar conclusions are obtained. Create Graph Sets for the other three paths.

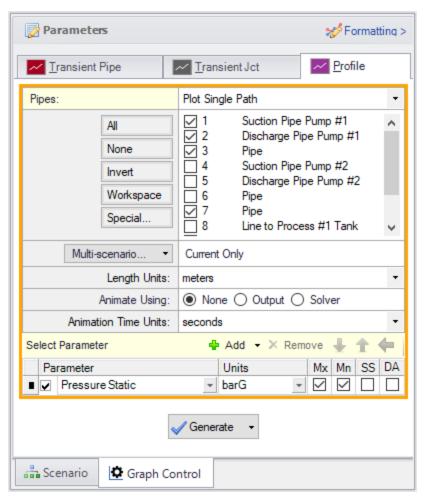


Figure 6: Select Graph Data for creating a pressure profile

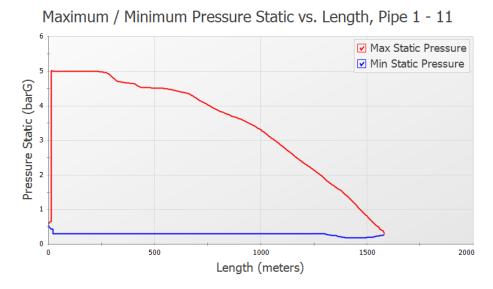


Figure 7: Profile of the maximum and minimum pressures through Pump #1 to Process #2 Tank for Two
Pump Start scenario

Since the maximum pressure is at the pump discharge, it is of interest here to plot the pressure vs. time at the pump. Go to the Transient Jct tab on the Quick Access Panel. Add the two pumps to the Graph These Junctions section. Select the Graph Parameter as Pressure Static Outlet and set the units to barG. Click Generate. As would be expected, both pressure transients are very similar. Results are shown in Figure 8. Click the Add Graph to List button on the Graph Results Toolbar (or by right-clicking on the graph and choosing Add Graph to List) and type the name *Pump Discharge Pressures* to save this graph to the Graph List Manager as well.

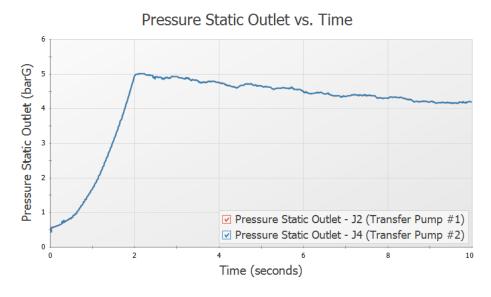


Figure 8: Pressure transient at both pump discharge locations for Two Pump Start scenario

The flow rates through the pumps are also of general interest, and can also be plotted as shown in Figure 9 by changing the parameter being graphed to Vol. Flow Rate Outlet. Add this graph to the Graph List Manager as well and name it *Pump Discharge Flow Rates*.

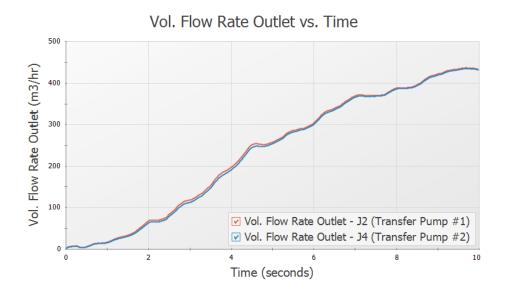


Figure 9: Flow rate transient at both pump discharge locations for Two Pump Start scenario

The flow rates into the two process tanks are of interest. On the Transient Pipe tab add the outlet of pipes P10 and P11. Select to plot the Volumetric Flowrate, click Generate, and then add this graph to the Graph List Manager with the name *Process Tank Flow Rates*, then click OK. Results are shown in Figure 10.

It should be noted that the graphs in Figure 8 and Figure 9 could also be generated by using the Transient Pipe tab to graph the static pressure and volumetric flow rate at the inlet of pipes P2 and P5.

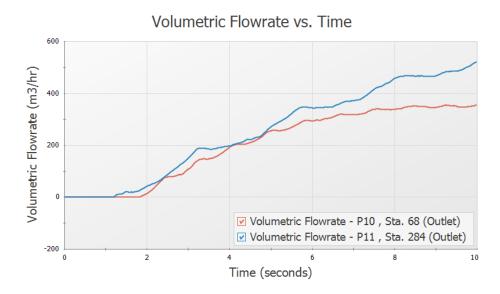


Figure 10: Flow rate transient at process tanks for Two Pump Start scenario

# Step 9. Animate the Results

➤ Load the pressure profile graph Pressure Profile Pump #1 to Process Tank #2 that was created in Step 8 from the Graph List Manager, and make the following updates, as shown in Figure 11.

- 1. For Animate Using, select Output. This is where changing the output to store output data for all stations in Step 4 comes into play.
- 2. Uncheck the boxes for Mx and Mn so that the maximum and minimum values will NOT be displayed.

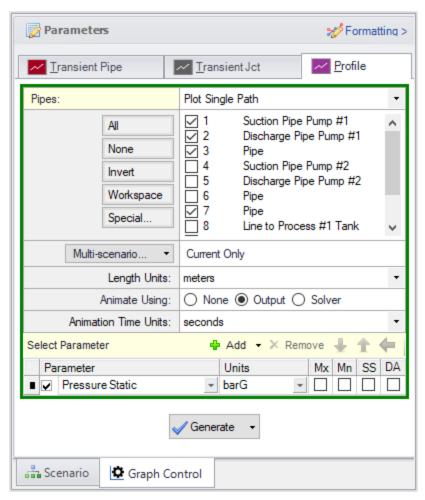


Figure 11: Selecting animation in Graph Results for Two Pump Start scenario

To use the Time Animation feature in conjunction with the Use Output File option, which we are using here, all pipe stations need to be saved in Transient Control (Step 5). In addition, it is frequently best to save all time step data as well (from the Save Output to File area in the Transient Control window). We selected both of these. This animation option allows you to start, pause, record, restart animation and also allows you to slowly move forward and backward in the animation by changing one time step at a time.

Another animation option in Figure 11 is Solver. This option actually re-runs the Transient Solver to generate the data for animation, and thus does not need to read it from the output file. Therefore, it does not require all of the data to be saved in Transient Control. This will reduce the run time of the initial simulation run, but will not have the advantage of being able to pause the animation and backup time step by time step to go back to the time where significant spikes start to appear.

➤ Click Generate. Additional animation control features appear on the Graph Results window (Figure 12). Press the Play button and watch the pressure waves move.

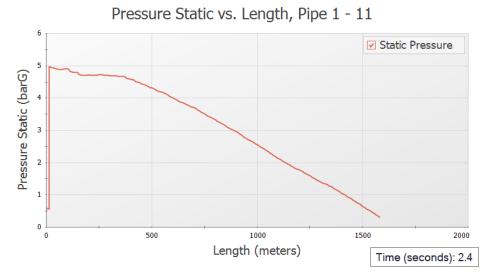


Figure 12: Animating output in Graph Results for Two Pump Start scenario

There is also animation available in the Visual Report, which can be useful to see how the flow paths interact with each other.

➤ Go to the Visual Report window and the Visual Report Control should automatically open. Set the Display Mode at the top of the window to Animate, then choose the settings as follows. (Figure 13)

- 1. Display Parameters tab
  - a. Data Type = Absolute Values
  - b. Parameter to Animate = Pressure Static
  - c. Units = barG
  - d. Smooth colors between pipe sections = Checked
- 2. General Display tab
  - a. Show Analysis Title = Unchecked
  - b. Show Input Filename = Unchecked

Click Show. The Visual Report window should now appear similar to Figure 14. Note that the animation toolbar again appears, similar to when using Graph Animation. Additionally the Visual Report Animation tab appears in the Quick Access Panel providing options from Visual Report Control window for adjusting the animated parameters and pipes. It is recommended to save data for All Stations when creating a Visual Report Animation, but it is not required to do so. The Pipes to Animate section shows what data is being used to create the animation.

**Press the play button** to watch the pressure transients in the system.

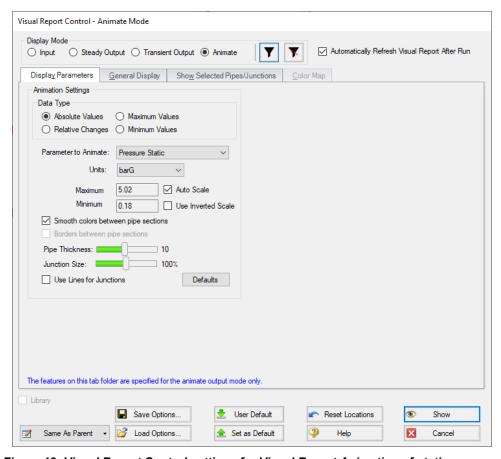


Figure 13: Visual Report Control settings for Visual Report Animation of static pressure

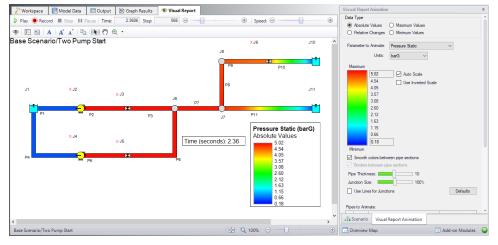


Figure 14: Visual Report Animation enabled in Visual Report window

# Step 10. Run the Other Scenarios and Graph the Results

Using Scenario manager load the other two scenarios and run them.

In the One Pump Start With One Running scenario, it should be noted that there is a warning given for the pump. This is indicated by the red message in the status bar. The warning can be viewed in the top third section of the Output window on the Warnings tab, and states that there was reverse flow at pump J4. This warning message indicates that backwards flow occurred at the pump, and insufficient information was available to perform the head calculations. It is recommended to adjust the model to better account for this reverse flow.

Depending on the system, there are several actions that may be appropriate. One change may be to adjust model inputs such as the discharge valve opening profile to prevent reverse flow to the pump. This is only acceptable if the changes are physically accurate for the system. Otherwise, it will be necessary to choose an appropriate four quadrant data set for the pump to better predict the head at reverse flow conditions. See the <a href="Pump Trip With Backflow - Four Quadrant Modeling">Pump Trip With Backflow - Four Quadrant Modeling</a> example for more information on specifying the pump using four quadrant data.

**Note:** Whenever you see caution, warning, or critical warning messages in general, you can click on the message itself, then hit the F1 button on the keyboard to pull up the help system in order to read a description of what the message means.

### Results

Create graphs similar to Figure 6 through Figure 9 for each of the scenarios by double-clicking on the graph names in the Graph List Manager. This will reveal that the maximum pressure for the One Pump Start scenario occurs at the pump discharge location, similar to the first scenario, but in the One Pump Start With One Running scenario the maximum pressure occurs in pipe P11. Also the pressure drops below atmospheric, but does not reach the vapor pressure of water.

The numerical maximum pressure can be found in the Output window of each scenario and is summarized in Table 1. For these cases the maximum pressures do not significantly differ from each other.

-		
Case	Max Pressure (barG)	
Two Pumps Start	5.0156	
One Pump Start	4.9306	
One Pump Start with One Running	5.0646	

Table 1: Summary of maximum static pressure for the three cases

# **Pump Trip with Backflow - Four Quadrant Modeling**

## Summary

This example evaluates two parallel pumps tripping in a cooling tower. Various discharge valve closure times are analyzed to examine the impact on the system when the valves close quickly enough to prevent reverse rotation at the pump, and when the valves do not close completely before reverse rotation occurs in the pump.

## **Topics Covered**

- Specifying a pump curve and power curve in the Pump Properties window
- Using one of the transient pump models which accounts for pump inertia
- Using a four quadrant data set for the pump performance curve
- Using four quadrant data to model reverse flow and reverse rotation in the pump

## Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Pump Trip with Backflow - Four Quadrant Modeling.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

# Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:
  - a. Fluid Library = AFT Standard
  - b. Fluid = Water (liquid)
    - i. After selecting, click Add to Model
  - c. Temperature = 38 deg. C

# Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

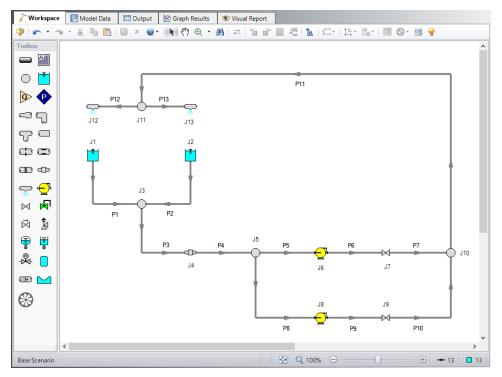


Figure 1: Layout of cooling system

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

# **Pipe Properties**

# 1. Pipe Model tab

- a. Name = Use table below
- b. Pipe Material = Steel ANSI
- c. Size = Use table below
- d. Type = Use table below
- e. Friction Model Data Set = Standard
- f. Length = Use table below

Pipe	Name	Size	Туре	Length (meters)
1	Pipe	18 inch	STD	12
2	Pipe	18 inch	STD	12
3	Main Supply	30 inch	STD	99
4	Main Return	30 inch	STD	11
5	CWP-1 Suc- tion	20 inch	STD (sched- ule 20)	3
6	CWP-1 Dis- charge	20 inch	STD (sched- ule 20)	3
7	Pipe	20 inch	STD (sched- ule 20)	3
8	CWP-2 Suc- tion	20 inch	STD (sched- ule 20)	3
9	CWP-2 Dis- charge	20 inch	STD (sched- ule 20)	3
10	Pipe	20 inch	STD (sched- ule 20)	3
11	CT Return	30 inch	STD	122
12	Pipe	20 inch	STD (sched- ule 20)	12
13	Pipe	20 inch	STD (sched- ule 20)	12

# **Junction Properties**

- 1. Reservoir J1 & J2
  - a. J1 Name = CT #1 Basin
  - b. J2 Name = CT #2 Basin
  - c. Tank Model = Infinite Reservoir

- d. Liquid Surface Elevation = 12 meters
- e. Liquid Surface Pressure = 0 barG (0 kPa (g))
- f. Pipe Depth = 1 meter
- 2. Branch J3
  - a. Elevation = 11 meters
- 3. General Component J4
  - a. Name = Surface Condenser
  - b. Inlet Elevation = 0 meters
  - c. Loss Model = Resistance Curve
  - d. Enter Curve Data =

Volumetric	Head
m3/hr	meters
0	0
4542	6.7
9084	26.8

- e. Curve Fit Order = 2
- 4. Branch J5 and J10
  - a. Elevation = 0 meters
- 5. Pumps J6 and J8
  - a. J6 Name = CWP-1
  - b. J8 Name = CWP-2
  - c. Inlet Elevation = 0 meters
  - d. Pump Model tab
    - i. Pump Model = Centrifugal (Rotodynamic)
    - ii. Performance Curve Used in Simulation = Standard Pump Curve
    - iii. Rated Pump Speed = 1790 rpm
    - iv. Enter Curve Data =

Parameter	Volumetric	Head Power	
Units	m3/hr	meters	kW
1	0	34.1	78.3
2	454	32.9	96.9
3	908	31.7	119.3
4	1363	29.9	141.6
5	1817	27.4	156.5
6	2271	23.8	164.0
7	2725	18.3	156.5

### v. Curve Fit Order = 2

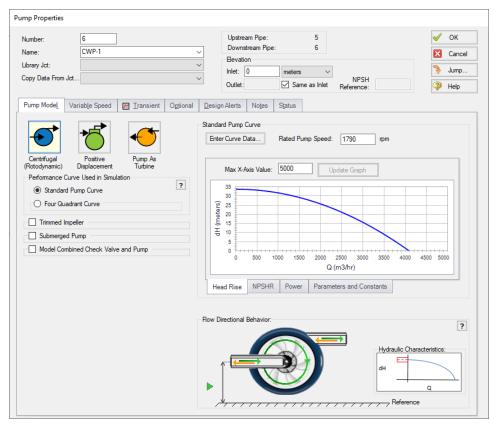


Figure 2: Pump Model tab in the Pump Properties window for J21 with a Standard Pump Curve

### v. Transient tab

- i. Transient = Trip
- ii. Transient Special Condition = None
- iii. Initiation of Transient = Single Event
- iv. Event Type = Time Absolute
- v. Condition = Greater Than or Equal To
- vi. Value = 0 seconds
- vii. Total Rotating Inertia = User Specified
- viii. Value = 5.9 kg-m2

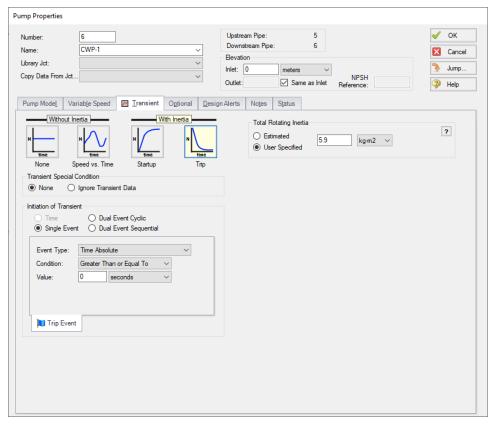


Figure 3: Pump Transient Data tab

**Note:** When reverse flow occurs at the pump, the Four Quadrant Model is recommended to obtain a better estimate for the head at reverse flow. To simplify the input, we will define the pump with the Standard Pump curve for now. We will come back later and compare these results to the Four Quadrant option.

- 6. Valves J7 & J9
  - a. J7 Name = Valve #1
  - b. J9 Name = Valve #2
  - c. Inlet Elevation = 0 meters
  - d. Loss Model tab
    - i. Valve Data Source = User Specified
    - ii. Loss Model = Cv
    - iii. Loss Source = Fixed Cv
    - iv. Cv = 10000
  - e. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	10000
3	1000
5	0
15	0

- 7. Branch J11
  - a. Elevation = 15 meters
- 8. Spray Discharges J12 & J13
  - a. J12 Name = CT #1
  - b. J13 Name = CT #2
  - c. Elevation = 24 meters
  - d. Loss Model = Cd Spray (Discharge Coefficient)
  - e. Geometry = Spray Nozzle
  - f. Exit Properties = Pressure
  - g. Exit Pressure = 0 barG (0 kPa (g))
  - h. Cd (Discharge Coefficient) = 0.6
  - i. Discharge Flow Area = 0.93 meters2
- >Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

➤ Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### **Step 5. Define the Transient Control Group**

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 15 seconds for the Stop Time.

To minimize run time and output file size, select to Save Output to File Every 10 Time Steps

# Step 6. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Output button at the bottom of the Solution Progress window.

# Step 7. Examine the Output

For this model several warnings and cautions will be shown in the output. A warning is given for both pumps stating that the pump experienced reverse flow and was using a Standard Pump Curve, meaning that the zero flow head value was used to predict head and power at reverse flow. Generally if the reverse flow is low in magnitude and duration using the zero flow head will be a good assumption and this error can be dismissed. For the purpose of this example we will compare the results from this scenario to the results using a four quadrant curve to examine the impact on the model.

There is also a caution given that the end of curve flow was exceeded in this model. Note that in this model we did not explicitly define the end of curve flow, so the last flowrate entered (2,725 m3/hr) was assumed to be the end of curve flow rate. The pump head and power curve fits will only be reliable within the range of data entered by the user, thus predictions at flowrates above this range will be inaccurate, particularly when the pump is operating at full speed. Operating beyond the end of curve is less of a concern when the pump is operating at lower speeds, as is seen for the pump in this example. However, it is still prudent to verify that the effect of operating past the end of curve is low by using a four quadrant curve.

The speed of the two pumps should decay similarly. Figure 4 shows the speed decay for CWP-1. Here the pump speed decays quickly at first, then begins to slow after the discharge valve closes at about 5 seconds.

The transient pressure at the pump suction and valve #1 outlet is graphed in Figure 5, with the volumetric flow rate at these points on the secondary axis.

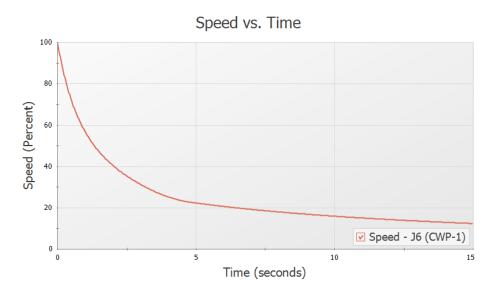


Figure 4: Pump speed decay for CWP-1

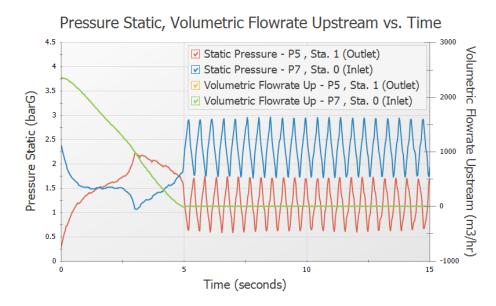


Figure 5: Transient pressures and volumetric flowrates at pump suction and discharge, and valve outlet

### Step 8. Create Child Scenarios

To check the validity of our results when using the standard pump curve with an internal check valve to perform the pump trip with inertia, we should now go back and run the model with the pumps specified using four quadrant data for comparison. We will create three children scenarios, one for the current pump configuration using the Standard Pump Curve, and two using a Four Quadrant Data Set.

**Note:** Only one four quadrant data set is chosen for this example. In an actual four quadrant analysis it is recommended to compare multiple four quadrant data sets to ensure that the chosen data set is a good fit for the pump being modeled. See the <u>Selecting a Pump Four Quadrant Curve</u> example for more information.

To do this, click Create Child on the Scenario Manager on the Quick Access Panel. Name the child *Standard Pump Curve*. A new scenario will appear below the Base Scenario in the scenario tree. Select the Base Scenario, create another child, and call it *Four Quadrant BEP*. We will later clone this scenario to create our third child scenario.

The Standard Pump Curve scenario will use the pump settings that were already defined, so no changes will be needed for this scenario.

# Step 9. Define the Four Quadrant BEP Scenario

Load the Four Quadrant BEP scenario by double-clicking the item in the Scenario Manager. Open the Pump Properties window for pump J6.

- 1. Performance Curve Used in Simulation = Four Quadrant Curve
- 2. Four Quadrant Curve = User Selected
- 3. Click Specify Model
- 4. Click Suggest a Data Set
  - a. AFT Impulse provides multiple pre-defined Four Quadrant Data sets which are characterized by specific speed. To choose a data set to use, we will first estimate the specific speed for the pump, which AFT Impulse will use to recommend a data set.
- 5. Flow/Head Source = Calculated from Standard Pump Curve
  - Calculated from Standard Pump Curve allows most of the data to automatically populate from the Pump Properties window. In this case, the pre-defined data is accurate for the pump.
- 6. Click Calculate
  - a. The Estimated Specific Speed in this case is 132.4 m3/s units, and the Suggested Data Set is Ns = 147 m3/s units.
- 7. Click Select Suggested Data Set and Close
  - a. The Ns = 147 m3/s units data set will now be selected, and the dimensionalized curve will be displayed against the previously entered Standard Pump Curve. (Figure 6)

**Note:** It is always advised to select a Preferred data set close to the pump's specific speed when possible. An Average data set may be selected if there are no close Preferred data sets, as was done here.

- 8. Dimensional Reference Point (DRP) = Best Efficiency Point
  - h. We will select the Steady State Operating Point option later for the third scenario.
- 9. Click OK on this window, then OK on the Pump Properties window to accept the changes.
- 10. Repeat the above steps for the other pump junction.
- 11. The required input for this scenario is now complete.

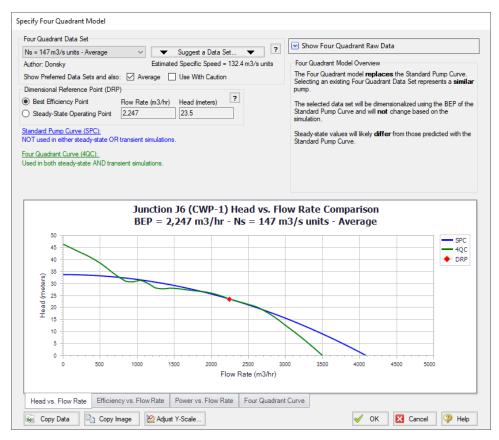


Figure 6: The Define Four Quadrant Model window can be used to select and view options for the dimensionalized four quadrant data set



Figure 7: The Pump Model tab defined using the Four Quadrant Curve. Note that the Flow Directional Behavior section shows the pump behavior for both forwards and reverse flow and speed possibilities

# Step 10. Define the Four Quadrant SSOP Scenario

Clone the Four Quadrant BEP scenario by right-clicking the scenario name in the Scenario Manager and choosing Clone Without Children. Name this cloned scenario *Four Quadrant SSOP*. For both pumps, open the Pump Properties window and click Specify Model under Four Quadrant Model. Change the Four Quadrant Curve Dimensional Reference Point to Steady-State Operating Point, then click OK on all open windows to accept the changes. The required input for this scenario is now complete.

### Step 11. Run the Model and Examine the Output

Using the Scenario Manager load each of the four quadrant scenarios and run them. In comparing the transient results for the two four quadrant scenarios, there are no major visible differences. Figure 8 shows a multi-scenario graph with the pressures and volumetric flowrates for the Standard Pump Curve, Four Quadrant BEP and Four Quadrant SSOP scenarios. The two four quadrant scenarios produce results that are practically indistinguishable from the Standard Pump Curve results.

Comparison between the four quadrant graphs and standard pump curve graph reveals that the results are similar, though there is a visible difference of about 0.1 barG between the maximum and minimum

points in the four quadrant scenario graphs and the standard pump curve scenario graph. These differences can be attributed to the larger flow oscillations that occur when the pump head is fixed to the zero flow head for all values of reverse flow.

Now navigate to the Output window for each of the scenarios, then select the Pump Summary tab in the top third section. Notice that for the Four Quadrant SSOP and standard pump curve scenarios, the steady-state flow rate is 2,362 m3/hr, while the steady state flow rate for the BEP scenario is 2,365 m3/hr. This results from the fact that the steady state operating point option forces the four quadrant curve to provide the same results as the manufacturer curve during the steady state, while the BEP option does not. However, since the pump operates close to BEP in this scenario, the difference in steady state operating point is minor when compared to the Standard Pump Curve scenario.

While the difference in steady state and transient results for the two dimensional points is minor in this model, it may become more pronounced in other cases. This choice of dimensional reference points can result in a trade-off between the accuracy of steady-state and transient data, especially if the pump operates further from BEP. Further details on this topic can be found in the <a href="Selecting a Pump Four Quadrant Curve">Selecting a Pump Four Quadrant Curve</a> example, as well as the main Help file for AFT Impulse.

On the Output window Warnings tab for each four quadrant scenario, information will be given on the four quadrant options that are defined in the pump, as well as listing topics which provide more background information on four quadrant data.

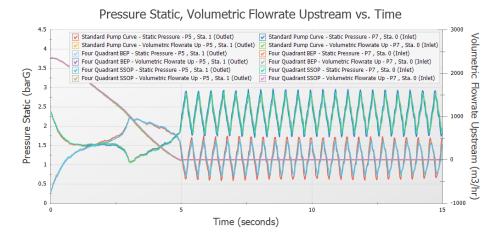


Figure 8: Comparison of Pressure and volumetric flow rate transients for the Standard Pump Curve, Four Quadrant BEP and Four Quadrant SSOP scenarios

## Step 12. Adjust the Model

Consider the case where the valves at the discharge of the pumps cannot be closed in five seconds, but instead will close fully at twelve seconds. In this case the reverse flow at the pump will be significant due to the delay in the valve closure profile. We will need to use a four quadrant data set to analyze the effects of the possible reverse flow and reverse rotation in the pump, since the Standard Pump Curve does not have sufficient data. We will use the default selection to use the pump BEP as the dimensional reference point, though using the steady state operating point as the reference point would produce similar results.

In the Scenario Manager, select the Four Quadrant BEP scenario and create a child scenario named 12 Sec Valve Closure. The new child scenario should now be active. The pumps will already inherit the four quadrant model from the Four Quadrant BEP scenario, but the valves need adjustment. For both valves, open the Valve Properties window, then edit the Transient Data table found on the Transient tab to reflect the following closure profile.

Time (seconds)	Cv
0	10000
5	1000
12	0
30	0

Since the valve closure takes a longer time, it will be useful to extend the run time.

➤ Open Analysis Setup and navigate to the Simulation Mode/Duration panel and change the Stop Time to 30 seconds, then click OK.

### Step 13. Run the Model

Click Run Model from the toolbar or from the Analysis menu. When complete, click the Graph Results button at the bottom of the Solution Progress window

# Step 14. Examine the Output

The pressure and flow rate results are shown in Figure 9. Note that as expected, a significant amount of reverse flow occurs at the pump from about 6 to 12 seconds, requiring data beyond the standard data which is typically used for forward flow with forward rotation at the pump. The resulting transient results show that the maximum pressures at the valve outlet and the pump suction have been reduced.

The pump speed decay is shown in Figure 10. Note how the pump speed decreases at a faster rate than Figure 4. Additionally, at about 10 seconds the pump begins to experience reverse rotation. This means that from 5 seconds to 10 seconds, the pump will have forward rotation with reverse flow, then from 10-12 seconds, the pump will experience reverse flow with reverse rotation. Both of these situations can be accounted for using the additional information provided by the Four Quadrant Curve.

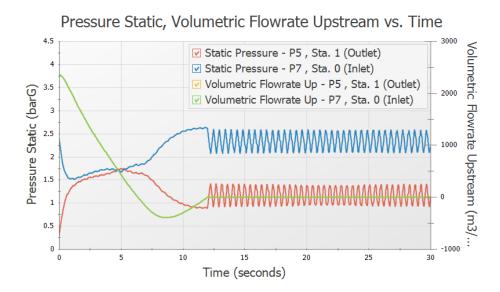


Figure 9: Predicted transient pump suction and discharge pressures and volumetric flowrates with a 12 second valve closure rate

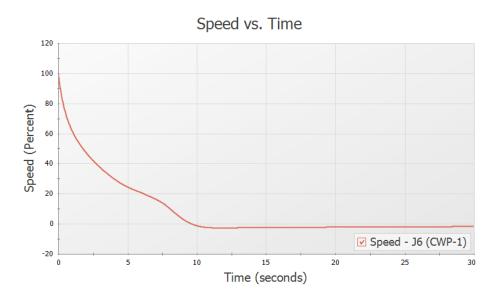


Figure 10: Pump speed decay when the valves are modified to close fully at 12 seconds

### Conclusion

For the valve closure of five seconds only a minimal amount of reverse flow was experienced at the pump. As a result, the standard pump curve was sufficient, since use of four quadrant data to accurately

# Pump Trip with Backflow - Four Quadrant Modeling

model this reverse flow had only a small impact on the results. Additionally, the choices of using the BEP or Steady State Operating Point to dimensionalize the four quadrant data were shown to be very similar in the transient, with minor differences in the steady state operating point. Changing the valve to close fully at twelve seconds resulted in significant reverse flow at the pump which required four quadrant data to be used. It was then found that increasing the valve closure time reduced pressures at the valve and pump.

# **Selecting a Pump Four Quadrant Curve**

### Summary

During waterhammer analysis of pumping systems there is potential for the pump to operate outside of its normal operating region where flow, head, and speed are positive. It may be required to use a four quadrant pump curve in order to better predict the pump's behavior when operating outside of this normal operating region. As manufacturers rarely provide four quadrant data for the pump being used, a published four quadrant data set in dimensionless form is often chosen instead and dimensionalized to approximate the behavior of the actual pump being used in the system. For many cases the choice of four quadrant curve has a low impact on the waterhammer analysis results; however, this will not always be the case. This example is intended to provide the engineer with a deeper understanding of how to select four quadrant data sets for a waterhammer analysis, and how to evaluate the transient results predicted by the four quadrant curves.

This example considers a water transfer system for which several pump trip/valve closure cases are being modeled. There is a high possibility for reverse flow through the pump and reverse rotation of the pump impeller as the water is being pumped uphill, thus four quadrant data sets will be considered to model the behavior of the pump when operating with reverse flow and/or reverse rotation.

For those more interested in a quick how-to discussion and do not need in-depth discussion, consult the Overview of performing a sensitivity study for four quadrant analysis topic in Step 2 below.

# **Topics Covered**

- Selecting a four quadrant data set to analyze cases with reverse flow and/or reverse rotation at the pump
- Performing sensitivity studies to assess four quadrant data selection
- Comparison of the Best Efficiency Point (BEP) and Steady State Operating Point (SSOP) dimensional reference point options

# Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

This example expands on the topics introduced in the <a href="Pump Trip with Backflow - Four Quadrant Modeling">Pump Trip with Backflow - Four Quadrant Modeling</a> example. It is recommended to work that example first as an introduction to basic four quadrant modeling concepts before working this example.

#### **Nomenclature**

As this is an advanced topic, a brief list of abbreviations is given here for reference.

BEP	Best Efficiency Point of the standard pump curve
DRP	Dimensional Reference point, reference point used to create a four quadrant curve for a chosen four quadrant data set
Ns	Specific speed for the pump
SPC	Standard pump curve – sometimes called here the Manufacturer Curve, this is the head and efficiency (or power) vs. flow rate curve for the actual pump in your system
SSOP	Initial steady state operating point for the actual pump (from the manufacturer's curve and system curve)
4QBEP	Four quadrant pump curve created with reference to the BEP
4QSSOP	Four quadrant pump curve created with reference to the SSOP

### **Model Files**

This example uses the following files, which are installed in the Examples folder as part of the AFT Impulse installation:

- Metric Selecting a Pump Four Quadrant Curve Initial.imp
- Metric Selecting a Pump Four Quadrant Curve Final.imp
- 10 Sec Valve Opening.txt
- 10 Sec Valve Closing.txt

# Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

# Step 2. Open the Model

Water is being provided to two different processes, represented by Tank A and Tank B, as can be seen in Figure 1. The system is designed to provide water to one tank at a time.

In this transfer system several pump trip scenarios will need to be analyzed which have potential to experience back flow through the pump before the emergency shut-down (ESD) valve fully closes. Different four quadrant data sets will be compared against the manufacturer pump curve data for each of these cases to help the engineer understand the sensitivity to four quadrant data set selection and the range of potential predictions that result. The cases are as follows:

- 1. Unplanned pump trip after the flow has been transitioned from Tank A to Tank B
  - a. The pump operates far below BEP initially (about 60% BEP). Minimal reverse flow occurs at the pump.
- 2. Unplanned pump trip after the flow has been transitioned from Tank B to Tank A
  - a. The pump operates above BEP initially (about 113% BEP). Sustained reverse flow and reverse rotation occur at the pump.
- 3. Planned pump trip and Valve B closure after Valve A fails open
  - a. The pump operated at BEP initially. Sustained reverse flow and rotation occur at the pump.

**Note:** No pump startup cases are considered for this example, but the procedure is applicable to those situations as well if reverse flow does not occur during the initial steady state solution.

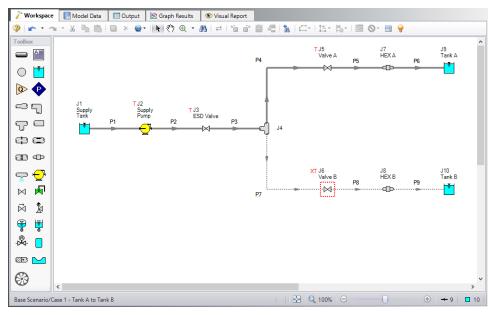


Figure 1: Workspace for water transfer system

We will start with a given model file that is fully defined for the transient run using the manufacturer's curve. Navigate to the Examples folder installed with AFT Impulse, and open the model file named *Metric - Selecting a Pump Four Quadrant Curve - Initial.imp* to the Case 1 - Tank A to Tank B scenario.

Note that we have four junctions with transients defined, as is denoted by the red T in the Workspace. These transients occur as two events. For the first event a planned switch from Tank A to Tank B occurs at time zero. Valve A will begin closing over ten seconds, following the transient shown in Figure 2 below. Valve B will begin opening at the same time over ten seconds following the reverse profile of that shown for Valve A. The second event happens twenty seconds into the transient run (ten seconds after the tank transition finishes), at which time an unplanned pump trip occurs and the ESD valve begins to close over seven seconds. The pump is modeled as a pump trip with inertia.

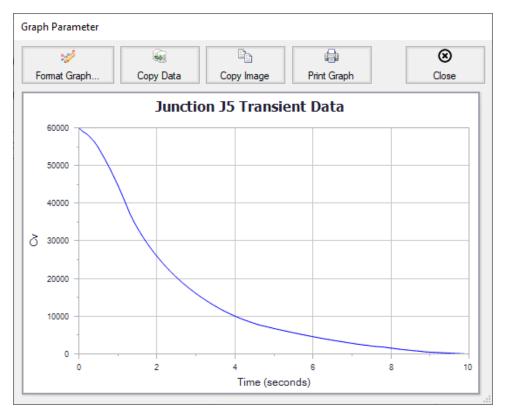


Figure 2: Valve closure transient for Valve A

## Step 3. Understand the Need for Sensitivity Studies for Four Quadrant Analysis

When the Standard Pump Curve is used (i.e., not four quadrant data) and reverse flow occurs at a pump, AFT Impulse uses the zero flow value for head and power. On a graph of head vs flow this would be represented as a horizontal line for negative flows. This may be a good estimate for negative flow that either has a small magnitude or happens for a short duration, but using a four quadrant data set is often better for high magnitude or sustained reverse flow, as this method introduces less uncertainty than just assuming that head and power would remain constant. Different four quadrant data sets can produce widely varied results, so choosing the four quadrant data set which best fits the pump being modeled is important.

# **Considerations for Choosing a Four Quadrant Curve**

During the four quadrant data set selection process, there are several factors that will need to be accounted for. A brief background for each metric is provided below:

 Pump Specific Speed: It is typically good practice to select a four quadrant data set based on the specific speed of the pump, as pumps with similar specific speeds will often behave similarly. However, the four quadrant data set with the closest reported specific speed is not always the best choice to represent the pump being analyzed for multiple reasons, including uncertainty in the accuracy of the reported specific speed for some four quadrant data sets. Thus, comparing multiple four quadrant data sets at specific speeds close to the specific speed of the pump being analyzed is advised. Note that in Impulse, each four quadrant data set is labeled as Preferred, Average, or Use With Caution, indicating the apparent quality of the four quadrant data set and the accuracy of the reported specific speed. When possible, the Preferred data sets should be selected for use in the model, as these sets provide the most trustworthy data. Average curves may be used if no Preferred data sets are available at similar specific speeds to the pump being used. The Use With Caution data sets should only be used when there are no Preferred or Average data sets that have a similar specific speed to the pump in use, or if the user has previous experience with using that data set which gives them confidence in that data set.

- 2. Comparison to Manufacturer's Curve: The manufacturer's curve will always provide the most accurate prediction of the pump's behavior while the pump is operating in the normal pumping zone of operation (i.e. flow in the positive direction, positive head, positive pump speed), and while the pump is operating within the range of flows that were tested by the manufacturer. Therefore it is reasonable to assume that a four quadrant data set which closely matches the manufacturer's curve while in the normal zone of operation will provide more accurate results than a four quadrant curve that shows larger differences from the manufacturer's curve in the normal pumping zone of operation. This comparison to the manufacturer's curve should be done for both the initial steady state operating point and the final operating point after all transients have died out. For this example we will refer to the final operating point after the transients have died out as the final steady state operating point. The reasoning for this will be discussed further throughout the example.
- 3. Dimensional Reference Point (DRP): Four quadrant data is usually published as a dimensionless set of data to allow it to be used for analysis with pumps besides the test pump. When dimensionalizing the data set for a pump, either the BEP or the SSOP may be used as the dimensional reference point. Many published four quadrant data sets use the BEP as the DRP to non-dimensionalize the data, so it seems logical that the BEP should be used as the DRP for the reverse transformation. However, if the pump is operating far from the BEP in the steady state, the initial steady state operating point predicted using the BEP as a DRP may be very different from the SSOP predicted from the manufacturer's curve. In that case using the SSOP as the DRP is useful to prevent differences from the steady state results using the manufacturer's curve. However, using the SSOP as the DRP often causes large differences between the manufacturer's curve and the four quadrant curve. In summary, there is often a trade-off between how well the four quadrant curve matches the manufacturer's curve for the steady state and final steady state, so it is always advised to test both DRP options. Note that if the simulation begins with a significantly incorrect initial flowrate, this will impact all subsequent results in a way that may be difficult to assess.

### **Procedure for Comparing Four Quadrant Data Sets**

- 1. To perform the sensitivity study explained above the following steps can be taken:
- 2. Create a child scenario of the scenario that is defined using the manufacturer's curve
- 3. Open the Pump Properties window and select Four Quadrant Curve as the Performance Curve Used in Simulation
- Choose User Selected and click Specify Model to launch the Specify Four Quadrant Model window

- 5. Choose the desired four quadrant data set from the drop-down list at the top of the window, and select Best Efficiency Point as the Dimensional Reference Point.
- 6. Select OK to accept the changes
- 7. Clone the current scenario and change the Dimensional Reference Point to the Steady-State Operating Point in the cloned scenario
- 8. Repeat steps 1 6 for each data set to be analyzed
- 9. Run all of the newly created scenarios and compare the transient results. Note that frequently results will not differ greatly among scenarios. In that case, results are not very sensitive to the specific choice of four quadrant curve. This makes the analyst's job easier.
- 10. In order to be most conservative, use the worst case predictions from among the various four quadrant scenarios for design purposes.
- 11. If the worst case predictions lead to excessive and/or expensive implications in design and/or operations, take a closer look at results. Compare each four quadrant pump curve to the manufacturer's curve at the initial steady state and, if applicable, the final steady state operating points to determine which scenario(s) appears to give the most accurate results. Criteria used to decide the most reliable four quadrant curve(s) include:
  - a. Similarity of specific speed, Ns when making this comparison, be sure you have an accurate Ns value for your pump (see discussion below for more on this)
  - b. Overall agreement between the manufacturer's curve (Standard Pump Curve) and dimensionalized four quadrant curve for head and power vs. flow rate in the normal zone of pump operation (Impulse displays these curves for you review the comparisons)
  - c. Give more weight to the four quadrant curves which show closer agreement within the range of flow rates that the manufacturer tested the pump at (i.e. the range of flow rates that the pump curve is graphed for on the specification sheet)
  - d. Give more weight to four quadrant curves which generate transient results similar to the Standard Pump Curve during time frames when the pump is operating in the normal zone of operation
  - e. Give more weight to four quadrant curves Impulse categorizes as Preferred
  - f. Good agreement in initial steady-state flow rates between SPC and four quadrant curve
  - g. Good agreement in final steady-state flow rates between SPC and four quadrant curve this not as important as agreement in initial steady-state flow rates, but should be considered

Note that there are several reasons why the engineer may choose to skip Step 10 above. One reason would be if the transient results for the different scenarios show only minor differences as noted in step 8 above. In that case it would be unnecessary to determine which scenario is most accurate, as any scenario will produce similar results. Another reason would be if the engineer's analysis involves a project where highly conservative results are required, such as for a nuclear system. In that case the engineer could choose to simply use the most extreme results for the analysis for their design purposes. Note this means that if different scenarios produce the worst-case pressures in different areas of the model, then the engineer may want to use the most extreme results (e.g., highest or lowest pressure) regardless of scenario, rather than only using the results from one scenario.

### Step 3. Run the Model with the Manufacturer's Curve

>Click Run Model from the Toolbar or Analysis menu, then proceed to the Output window.

Notice that two warnings are given for this scenario, one indicating that negative head rise was calculated at the pump, and one indicating that reverse flow occurred at the pump. It will be easier to discuss these warnings by reviewing the transient head rise and flow rate at the pump.

➤ Go to the Graph Results window. In the Graph List Manager on the Quick Access Panel double click the Head Rise and Vol Flow at Pump Outlet graph list item to load the graph shown in Figure 3. You should see that the flow rate remains positive for the majority of the transient, with minor reverse flow occurring after 27 seconds, never reaching a magnitude higher than 30 gal/min. Graphing the pump head rise shows that the head rise reaches zero at about 21 seconds, and is fixed at zero until around 27 seconds. The low magnitude of reverse flow would suggest that a four quadrant curve may not be needed for use in this model. However, the head rise results introduce a large amount of uncertainty into the results, since AFT Impulse artificially fixes the head rise to zero. Using a four quadrant curve will allow Impulse to estimate the negative head rise which would occur at the actual pump.

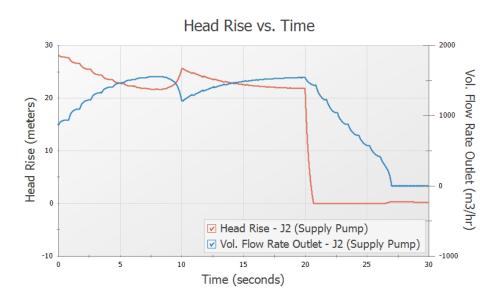


Figure 3: Pump head rise and volumetric flow rate when using the manufacturer's curve

>Return to the Output window and go to the Pump Summary tab (Figure 4). The BEP was calculated based on the user-specified power curve to be 1,389 m3/hr. Note that in this case the pump is operating at 854.2 m3/hr during the steady state, which is 61.51% of BEP. This will be an important consideration when choosing a dimensional reference point for the four quadrant data set, as was discussed previously.



Figure 4: Steady State results for the pump calculated using the manufacturer's curve

## Step 4. Choose Four Quadrant Data Sets to Analyze

# A. Calculating or Estimating Specific Speed

From the first consideration above, the first step for selecting the four quadrant curve will be to determine the specific speed of the pump and choose a four quadrant data set accordingly. AFT Impulse has a built-in tool to estimate the specific speed for the pump on the Specify Four Quadrant Model window if the specific speed is not available from the manufacturer.

➤ Create a child scenario of Case 1 - Tank A to Tank B named Manufacturer's Curve, this scenario will hold the results that were just obtained. Create another child of the Case 1 - Tank A to Tank B scenario named Four Quadrant Curve. Next, open the Pump Properties window. Select Four Quadrant Curve, choose User Specified for the type, then click Specify Model. By clicking Suggest a Data Set towards the top of the window, we can see that Impulse has estimated a specific speed of 51.5 metric units based on the displayed inputs (Figure 5). Looking at the specification sheet for this pump given by the manufacturer, the specific speed is given as 32.0 metric units. In this case the discrepancy between Impulse's calculations and the manufacturer's calculations is due to several assumptions that were made in calculating each value.

The first assumption involves the impeller size for the pump. ANSI/HI 14.3.1.3.1-2019 states that the specific speed for any pump should be calculated for the pump at the maximum impeller size. Impulse will assume by default that the pump is untrimmed. However, for this example the impeller was trimmed. The specific speed estimate in Impulse can be improved by entering the trimmed and untrimmed impeller sizes, allowing Impulse to adjust the head and flow values using the affinity laws.

>Select Trimmed under Impeller Diameter, and enter 508 mm and 472 mm as the maximum and Standard Pump Curve diameters, respectively. Click Calculate and the estimated specific speed should now be listed as 47.9 metric units, as shown in Figure 6.

Another assumption contributing to this discrepancy involves the flow rate used for the calculation. ANSI/HI 14.3.1.3.1-2019 states that the specific speed should be calculated using the total flow through the pump. However, the standard does note that there is an alternate definition in industry which defines the specific speed as the flow rate per impeller eye. For double suction pumps (such as the pump in this example) this definition produces a specific speed which is reduced by 1/sqr(2), or approximately 0.707 times the total flow definition. If the specific speed value provided by the manufacturer (32.0) is divided by this factor the resulting specific speed of 45.3 matches much more closely with Impulse's estimate of 47.9 that was just calculated, which confirms that the specific speed reported by the manufacturer was for the flow per impeller eye. In Impulse it is recommended to use the definition of specific speed based on the total flow, as this is generally more consistent with the specific speed definition used for the four quadrant data sets available in Impulse.

➤ Choose Select Suggested Data Set and Close to accept the suggested 41.8 m3/sec units data set, which has the closest specific speed to the calculated specific speed chosen above.

**Note:** In cases like this where the specific speed has been provided by the manufacturer the value provided by the manufacturer will typically be more accurate. However, the engineer should verify whether the manufacturer has reported the specific speed based on the total flow or flow per impeller eye.

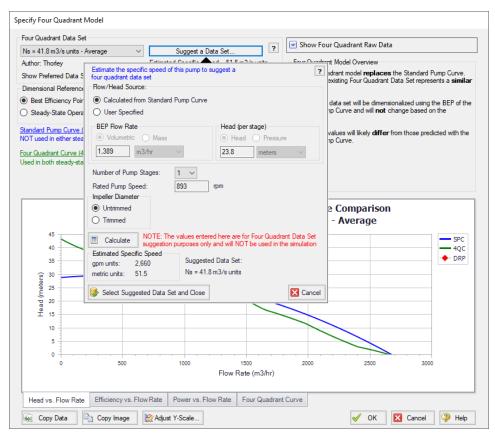


Figure 5: Impulse can estimate the specific speed and suggest the nearest four quadrant data set in the Specify Four Quadrant window. Suggested Data sets will by default only be Preferred or Average

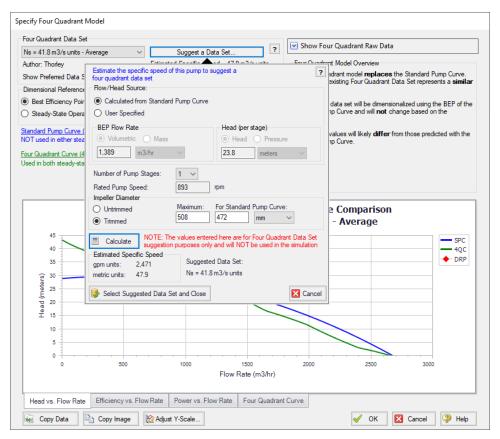


Figure 6: Impulse can account for trimmed impeller pumps using the affinity laws to adjust the flow rate and head for calculations, as shown above

# B. Setting up Four Quadrant Scenarios

We just determined that the four quadrant data set with the closest specific speed is the 41.8 m3/sec data set. This data set is Average, so it is an acceptable candidate for use. As discussed above, it would also be prudent to test several other data sets with similar specific speeds. The next closest Preferred or Average data sets are the 37.4 m3/sec and 64 m3/sec data sets, so they will also be considered for use in this model.

Each of the selected data sets should now be compared to the manufacturer's curve with the data set dimensionalized at the BEP and the SSOP. From here on we will refer to four quadrant curves that have been dimensionalized using the BEP as 4QBEP curves, and four quadrant curves that have been dimensionalized using the SSOP as 4QSSOP curves for convenience.

Create the scenarios for the selected four quadrant data sets as follows:

1. In the current Four Quadrant Curve Scenario check that BEP is selected for the DRP (dimensional reference point). Note that the head, efficiency, and power curves versus flow can be seen plotted against the Standard Pump Curve (referred to as the manufacturer's curve for this example) at the bottom of this window, as shown below for head in Figure 7 and power in Figure 8.

**Note:** The raw data from the graphs shown in the Specify Four Quadrant Model window (Figure 7 and Figure 8) can be copied using the Copy Data button at the bottom of the window to compare this data for all scenarios in Microsoft Excel.

- 2. Select OK to accept the current settings.
- 3. Rename the Four Quadrant Curve scenario in the Scenario Manager as Ns 41.8 4QBEP.
- 4. Clone the Ns 41.8 4QBEP scenario to create a Ns 41.8 4QSSOP scenario, then change the Dimensional Reference Point in the cloned scenario to the Steady-State Operating Point and change the Sample OP value to 854, as can be seen in Figure 9.
- 5. Create cloned scenarios for the 37.4 m3/sec and 64 m3/sec four quadrant data sets, changing the four quadrant data set and dimensional reference points as needed. When finished the Scenario Manager should appear similar to Figure 10.
- 6. Run all of the four quadrant scenarios so that they have results.

**Note:** A batch run can be used to speed up the process of running multiple scenarios. This can be set up from the File menu by selecting Start Batch Run, then selecting all of the scenarios to be run and clicking Start Run.

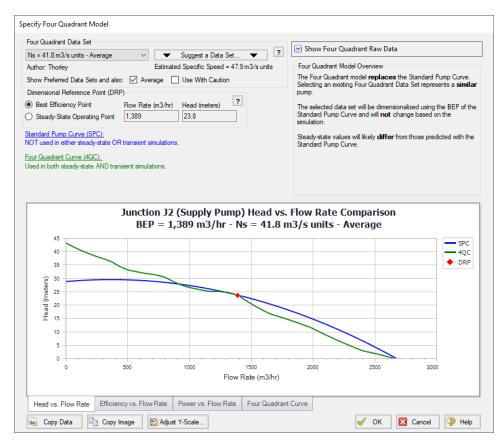


Figure 7: Specify Four Quadrant window showing the Head vs Flow data for the Ns = 41.8 data set dimensionalized using the BEP

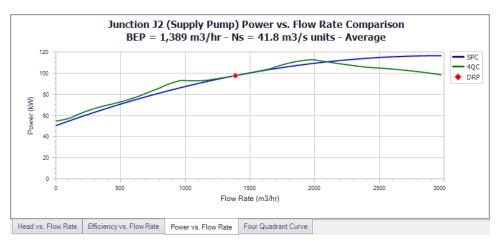


Figure 8: Power vs Flow graph from the Specify Four Quadrant window for the Ns = 41.8 m3/s units data set dimensionalized using the BEP

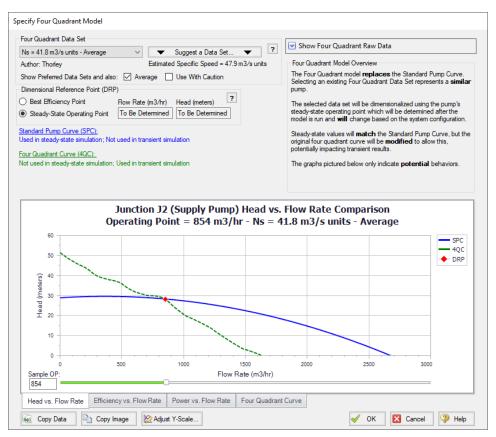


Figure 9: Specify Four Quadrant window showing the Head vs Flow data for the Ns = 41.8 data set dimensionalized using the SSOP, which is 854 m3/hr for this scenario

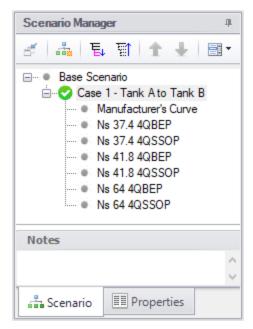


Figure 10: Scenario Manager with the scenarios created for each of the four quadrant data sets dimensionalized at the BEP and SSOP

# C. Comparing Four Quadrant Pump Curves

If the engineer's goal is simply to perform the most conservative analysis possible in the shortest amount of time, then comparing the pump curves as will be done below would be unnecessary. Instead, the engineer should simply proceed to compare the transient results for all four quadrant scenarios and use the maximum/minimum results from all cases, as was discussed at the beginning of this example.

Additionally, the below comparison may prove to be unnecessary if the transient results show negligible differences. However, we will compare the manufacturer's curve and four quadrant pump curves here to be thorough.

#### Finding the actual initial and final steady state flow rates

For the next step in the sensitivity analysis we will compare all of the pump curves to the manufacturer's curve at both the initial steady state operating point and the final steady state operating point, as was mentioned at the beginning of this example. There are two transient events that occur in this model, so in a sense we have two final operating points, one after each event. The final operating point for Event 1 will be when the flow has fully transitioned to Tank B, but Event 2 has not yet begun. The final operating point for Event 2 will be when the ESD valve and Valve A have fully closed, preventing flow in the system. We need to compare the four quadrant curves for the final operating point after Event 1, since the operating point at this time will affect the results for Event 2. After Event 2 the system will be at zero flow and no transients will occur, so this is not a point of interest for comparison.

The initial and final steady state flow rates can be found by running the manufacturer's curve scenario, as was done earlier in the example. In this case we already saw that the steady state operating point for the pump was 854 m3/hr (see Figure 4, actual flow rate). To find the actual final steady state after the

transient effects have completely dispersed create a new scenario using the manufacturer's curve for the pump, and adjust the model in the workspace to reflect the final steady state. This scenario can then be run using Time Simulation – Steady Only from the Analysis menu, as we are only interested in determining the steady results. This predicts a flow rate of about 1560 m3/hr for the final steady state operating point.

#### Checking the dimensionalized curves

Each individual four quadrant curve can be compared to the manufacturer's curve within the Specify Four Quadrant Model window in Impulse, as was seen above in Figure 7 and Figure 8 for the 41.8 m3/s units data set. Each four quadrant curve will intersect the manufacturer's curve at the dimensional reference point, which is shown in red (1,389 m3/hr, see Figure 4 BEP). For the head, power, and efficiency curves we will want to check how similar the shapes of the curves are and how close they are to each other. Focus should be given in particular to how well the curves match near the initial and final steady state flow rates, as this will indicate how different those operating points will be.

When the BEP is used as the dimensional reference point, there is only one possible effective head and power curve for each four quadrant data set, as the BEP will not change when the system changes. However, if the steady state operating point is chosen then different effective head and power curves for each four quadrant data set will result depending on where the manufacturer's curve operates during the initial steady state. Use the slider or the text box on the graph in the Specify Four Quadrant Model window to make sure that the graph is displaying the four quadrant curve for the actual steady state operating point before using the graph for comparison. The 41.8 four quadrant data set dimensionalized at the steady state operating point identified above is shown in Figure 9.

If any four quadrant data set shows a substantial discrepancy for the initial or final steady state operating point, then it may be prudent to consider substituting this data set for another, in particular if the data set you are inspecting is marked as Average or Use With Caution.

#### Pump vs System Curve Comparison

To more easily compare the curves, the operating points for the head curves are shown using a multi-scenario pump vs. system curve that was created in Fathom 12 (Figure 11). The power curves are graphed in Figure 12 using Microsoft Excel. Table 1 listing the operating points shown in Figure 11 is also provided below for convenience. An engineer would not typically need to do this, but it is shown here to help reinforce the concepts discussed.

Each of the 4QBEP head curves cross the manufacturer's curve at the BEP, which is 1,389 m3/hr for this pump as was seen in the Pump Summary in the Output window (see Figure 4, BEP). The SSOP curves cross the manufacturer's curve at the actual operating point (854 m3/hr, see Figure 4 volumetric flow rate). Thus, the steady state flow rates will be identical between the 4QSSOP scenarios and the original scenario using the manufacturer's curve, unlike the 4QBEP curves. This distinction between the 4QSSOP and 4QBEP curves can be important because if the initial steady-state flow differs significantly from the actual pump you are modeling, the entire simulation will be impacted. Indeed, something like a sudden valve closure which happens early in the transient can result in very different peak pressure predictions. For example, the BEP curve that operates furthest from the manufacturer's curve for the initial steady-state is the 37.4 4QBEP curve which operates at about 610 m3/hr and 26 meters and is 240 m3/hr and 2 meters below the operating point with the manufacturer's curve.

We should also compare the final system curve to the pump curves. The final steady state will impact any transients that may occur later on in the simulation or after the end of the simulation, such as a sudden valve closure. In this case the Final System Curve represents the steady state after the first event (Valve

A closing and Valve B opening), but before the second event (the unplanned pump tripping while the ESD valve closes). Thus any large differences in the final steady state will impact the subsequent pump trip. It can be seen from Figure 11 below that each of the 4QBEP curves show deviations from the manufacturer's curve at the Final System Curve, but the 4QSSOP curves show a much larger deviation than the 4QBEP curves. The 41.8 4QSSOP curve differs by 430 m3/hr and 5 meters from the predicted final operating point, which could have large consequences on the peak pressures.

In Figure 12 we can see similar trends to those observed for the power curves. At the initial steady state the 4QSSOP curves match the manufacturer's curve perfectly, while the 4QBEP curves deviate by various amounts. Near the final steady state flow the 4QSSOP curves show significantly more deviation than the 4QBEP curves. This is likely due to the fact that the initial steady state flow is far from the final steady state flow.

The 41.8 4QBEP curve seems to show the least overall deviation from the manufacturer's curve in terms of both head and power based on these qualitative observations. However, using a 4QBEP curve will produce different steady state results than the manufacturer's curve, which could be problematic. While the 4QSSOP curves match the steady state results perfectly, the results in the transient would likely provide less trustworthy results based on the large deviations they show from the manufacturer's curve at the final steady state system curve. To test this conclusion let's compare the transient results from all six four quadrant curve scenarios to the transient results using the manufacturer's curve.

Table 1: Pump head, flow, and discharge velocity at the initial and final steady state operating points as can be seen in Figure 11. The Manufacturer's Curve shows the correct results, while the others are an artifact of the selected 4Q curve

	Initial Steady-State			Final Steady-State		
Pump Curve	Flow (m3/hr)	Head (meters)	Velocity (meters/sec)	Flow (m3/hr)	Head (meters)	Velocity (meters/sec)
Manufacturer's Curve	854.2	28.27	1.264	1,560	21.67	2.308
37.4 4QBEP	612.5	26.22	0.906	1,611	22.36	2.383
37.44QSSOP	854.2	28.27	1.264	1,255	17.96	1.857
41.84QBEP	882.4	28.55	1.305	1,490	20.75	2.205
41.84QSSOP	854.2	28.27	1.264	1,130	16.66	1.672
64 4QBEP	992.4	29.73	1.468	1,518	21.11	2.246
64 4QSSOP	854.2	28.27	1.264	1,157	16.93	1.711

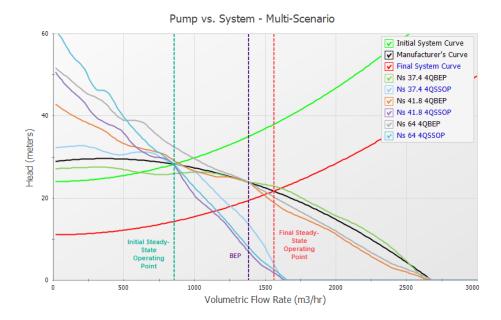


Figure 11: Pump vs. System Curve plot showing the manufacturer provided pump curve compared to pump curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at both the initial and final steady state conditions in Case 1

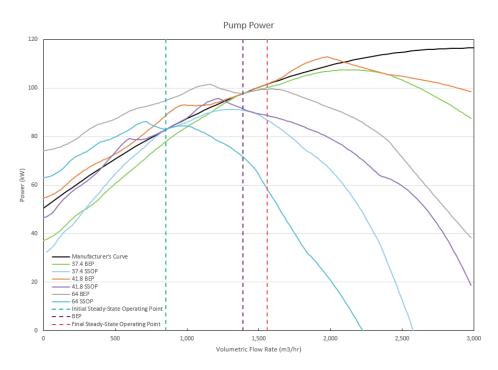


Figure 12: Pump Power Curve plot showing the manufacturer provided power curve compared to power curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at both the initial and final steady state conditions in Case 1

### Step 5. Compare the Transient Results

We now want to compare the results to see how sensitive the results are to the choice of pump curve used for the simulation.

First go to the Output window for any of the four quadrant scenarios. Note that when any of the four quadrant scenarios are run, several information items will be given in the Warnings tab of the Output window. These messages are meant to inform the user of the potential implications that the four quadrant curves may have for the model, which this example explains in detail.

Now go to the Graph Results window and generate a graph of the pump speed and the velocity at the pump outlet, as can be seen in Figure 13 and Figure 14 below. From Figure 13 we can see that the pump does not reach zero speed during the transient simulation, meaning that the pump does not experience reverse rotation. In Figure 14 the velocity results at the outlet of the pump are compared. Recall from <a href="Step 3">Step 3</a> that reverse flow occurs at the pump at around 27 seconds, though the magnitude of reverse flow was minor. In addition, during Step 3 we found that negative head rise would occur at the pump starting at 21 seconds. Since the pump operates at positive speed, positive flow and positive head for the first 21 seconds of the transient, the manufacturer's curve will produce the most accurate results during this time. Therefore, the four quadrant curve results can be compared directly to the manufacturer's curve results to determine the error in the four quadrant curve results up to 21 seconds into the transient run. After 21 seconds one of the four quadrant curves will likely give more accurate results.

For this case there is a clear difference between the initial steady state velocity (at time zero) using the manufacturer's curve and the steady-state velocities using the 37.4 4QBEP and 64 4QBEP curves.

However, as the tank transition causes the flow to increase at the pump, the velocity results for the 4QBEP curves become closer to the results from the manufacturer's curve, while the 4QSSOP curves diverge. Notice that at 20 seconds when the pump trip and ESD valve closure transients begin, the 4QSSOP curves now show a large difference from the manufacturer's curve. The 41.8 4QSSOP curve shows the largest difference from the manufacturer's curve, with a difference of about 0.7 meters/sec. The initial velocities in Figure 14 should and do match those shown in the Figure 11 (and Table 1) steady-state results.

The static pressure at the ESD valve outlet is shown in Figure 15, with the maximum and minimum pressures detailed in Table 2. We can see that the maximum and minimum pressures at the ESD valve occur once the ESD valve has fully closed after 27 seconds. The 4QSSOP pressure results experience significantly decreased peak pressures and do not experience the low pressure peaks that are seen at about 27 and 28.5 seconds for the other Case 1 scenarios.

For example, consider the 41.8 4QSSOP results, which we noted showed the largest difference in the velocity results when compared to the manufacturer's curve at time 20 seconds. The 41.8 4QSSOP curve has a maximum pressure of about 12.7 bar, as compared to the 16.2 bar peak pressure for the manufacturer's curve (See Table 2 below). At about 27 seconds a low pressure of 5.7 bar is calculated using the manufacturer's curve, while the 41.8 4QSSOP curve remains at a pressure of 10 bar.

This difference in results makes sense based on the large differences from the manufacturer's curve at the final system curve, as were shown in Figure 11. Note for completeness that the Figure 11 final steady state values would compare most precisely to the Impulse results if the transient was run longer and the unplanned pump trip at 20 seconds did not occur. In other words, the waterhammer transients need to all die out for Impulse to find the true, final steady state. We can see in Figure 14 at 20 seconds that the transient velocity has roughly but not completely steadied out.

Overall for Case 1 where negligible reverse flow occurs at the pump, we can see that the large differences observed between the 4QSSOP curves and the manufacturer's curve at the final steady state resulted in large variation in the results, especially for the pressures at the ESD valve outlet. The differences in the steady state results for the 4QBEP curves did not result in significant error in the transient results for this case due to the fact that the valve closures during the first transient event were not sensitive to the steady state results. In this case one of the 4QBEP curves would be the best choice out of the four quadrant curves analyzed as Case 1 is much more sensitive to the final steady state conditions (i.e., at 20 seconds before the pump trips) than it is to the initial steady state.

Table 2: Maximum and minimum static pressures at ESD valve and time at which the pressures occur for Case 1. Note that the results for the manufacturer's curve are suspect after 21 seconds per the discussion above

	Max. Static Pressure	Max. Static Pressure Time	Min. Static Pressure	Min Static Pressure Time
Pump Curve	bar	seconds	bar	seconds
Manufacturer's Curve	17.78	10.84	5.62	27.01
37.4 4QBEP	17.54	10.84	6.57	27.01
37.44QSSOP	15.69	10.84	8.70	20.85
41.84QBEP	17.45	10.84	6.75	27.01
41.84QSSOP	14.61	10.84	9.36	20.85
644QBEP	17.78	10.84	5.90	27.01
644QSSOP	14.96	10.84	8.93	27.01

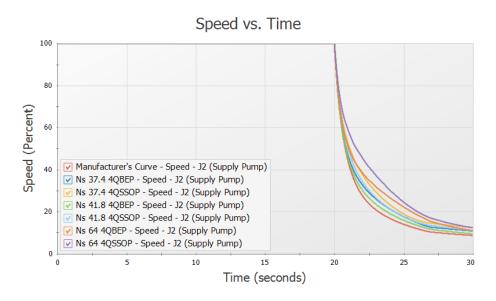


Figure 13: Pump speed vs time for Case 1 using the manufacturer's curve and each of the four quadrant curve scenarios

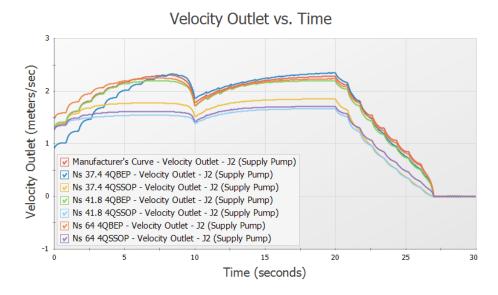


Figure 14: Velocity at pump outlet for Case 1 using the manufacturer's curve and each of the four quadrant curve scenarios

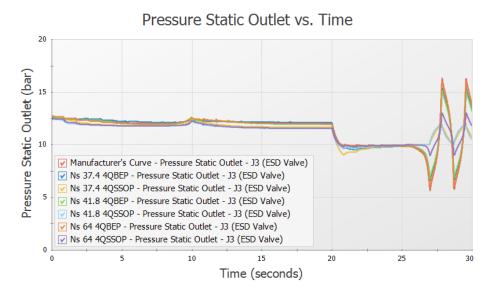


Figure 15: Static pressure at ESD Valve outlet for Case 1 using the manufacturer's curve and each of the four quadrant curve scenarios

# Step 6. Case 2 - Tank B to Tank A

Case 1 operated in the normal pumping zone of operation (positive speed, head and flow) for the majority of the run, so four quadrant data was only required for the analysis of the results when the pump exper-

ienced negative head. Case 2 and Case 3 may experience more extensive negative flow, speed, and/or head at the pump requiring further use of four quadrant methods.

#### A. Create Scenarios for Case 2

For Case 2 the system starts with flow to Tank B during the steady state. The flow then transitions from Tank B to Tank A over ten seconds. At twenty seconds into the transient, the pump trips and the ESD valve closes, as occurred in Case 1.

Let's create scenarios for Case 2 and repeat the analysis above. Do the following:

- 1. Right-click the Case 1 Tank A to Tank B scenario and select Clone With Children. Rename the scenario to Case 2 Tank B to Tank A
- 2. Open the Valve Properties window for Valve A (J5). We will need to set this valve to begin closed, and open over ten seconds.
- 3. On the Optional tab set the Special Condition to Closed
- 4. Go to the Transient tab. Under the Transient Data menu select Import from File from the drop-down menu, then browse to **10 Sec Valve Opening.txt** in the Impulse Examples folder
- 5. Select Tab as the Separator, then click OK. The data should now start with Cv = 0 at time 0, and open to Cv = 6000 at 10 seconds
- 6. Now open the Valve Properties window for Valve B. This valve will need to begin open, then close over 10 seconds.
- 7. On the Optional tab set the Special Condition to None
- 8. Go to the Transient tab. Under the Transient Data menu select Import from File from the dropdown menu, then browse to **10 Sec Valve Closing.txt** in the Impulse Examples folder
- 9. Select Tab as the Separator, then click OK. The data should now start with Cv = 60000 at time 0, and close to Cv = 0 at 10 seconds. The Cv vs. time data should be the same as shown earlier in Figure 2 for Case 1, Valve A.

### B. Compare Four Quadrant Curves to Manufacturer's Curve

Now that the scenario is fully defined, let's examine the results for the model using the manufacturer's curve.

➤ Run the Case 2 - Tank B to Tank A scenario from the shortcut on the toolbar, or from the Analysis menu, and go to the Output window.

There will be several warnings visible for this scenario. A warning is given for reverse flow at the pump. If we were to graph the flow rate at the pump as was done for Case 1 we would see that a significant magnitude of reverse flow occurs towards the end of the transient run, thus it would be wise to use four quadrant data for this case. This is discussed further in Step 6-C.

Warnings are also given that the static pressure is lower than the vapor pressure at several pipe stations. This warning is given because cavitation modeling was disabled in the Transient Control window in order to decrease the run time for this model. When cavitation modeling is disabled the pressure is allowed to drop below an absolute pressure of zero. Though this is not realistic, we will leave cavitation modeling disabled to simplify the model for the purpose of this example – as well as to better be able to see the impact on low pressures from different pump curve choices. This can be done as the cavitation in this model is

minor and has a low impact on the pressure results. When modeling an actual system the cavitation modeling should be turned on in Transient Control in order to obtain more realistic results.

➤ Go to the Pump Summary tab. For this case the pump is operating at 1559 m3/hr, which is 112% of the BEP (Figure 16).

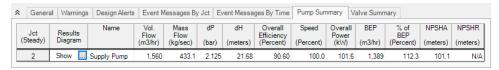


Figure 16: Steady State results for the pump calculated using the manufacturer's curve for Case 2

As was done in <u>Step 4-C</u> for Case 1, let's compare the manufacturer's pump curve to the dimensionalized four quadrant curves. It will again be useful to compare the pump curves to both the initial steady state, and the final steady state for the system after the tank transition and before the pump trips. Note that the final steady state for Case 2 will be equivalent to the initial steady state for Case 1, which means the final steady state operating point for Case 2 occurs at a flow rate of 854 m3/hr.

A multi-scenario pump vs. system curve graph was generated in AFT Fathom for Case 2, as can be seen in Figure 17, with the operating points from Figure 17 shown in Table 3. The power curves for each of the scenarios can be seen in Figure 18.

In this case the pump operates much closer to BEP, resulting in fewer differences between the 4QSSOP curves and the 4QBEP curves. All of the four quadrant pump head curves intersect the initial steady state system curve close to the manufacturer's curve, though the 4QBEP curves do show minor differences in the steady state operating point. At the final system curve there is not a clear trend when comparing the 4QSSOP and 4QBEP curves. Instead the curves are grouped based on the specific speed, rather than dimensional operating point. Both 41.8 curves appear to be closer to the final steady state operating point than the other curves.

Another point of interest is that the 37.4 4QSSOP curve falls below the final system curve at low flowrates. This means that the 37.4 4QSSOP curve predicts the pump provides insufficient head to overcome the system resistance at this time, even though the manufacturer's curve shows otherwise.

The comparison of the power curves again shows similar trends. In this case it is difficult to determine qualitatively which four quadrant data set best matches the manufacturer curve, though the 64 curves clearly show the most deviations.

If looking for the most reliable four quadrant curve in this case, one of the 41.8 data sets should be chosen due to the closer match that the 41.8 curves show at the final steady state for the head and power curves. If the system is sensitive to the initial steady state then the 41.8 4QSSOP curve should be chosen.

Table 3: Pump head, flow, and discharge velocity at the initial and final steady state operating points as can be seen in Figure 17

	Initial Steady-State		Final Steady-State			
Pump Curve	Flow (m3/hr)	Head (meters)	Velocity (meters/sec)	Flow (m3/hr)	Head (meters)	Velocity (meters/sec)
Manufacturer's Curve	1,560	21.68	2.307	854.4	28.27	1.264
37.44QBEP	1,610	22.37	2.382	612.3	26.22	0.906
37.44QSSOP	1,560	21.68	2.307	422.8	25.08	0.626
41.8 4 QBEP	1,490	20.76	2.204	882.6	28.54	1.306
41.84QSSOP	1,560	21.68	2.307	852.8	28.25	1.262
64 4QBEP	1,518	21.12	2.245	992.7	29.73	1.469
64 4QSSOP	1,560	21.68	2.307	968.3	29.45	1.433

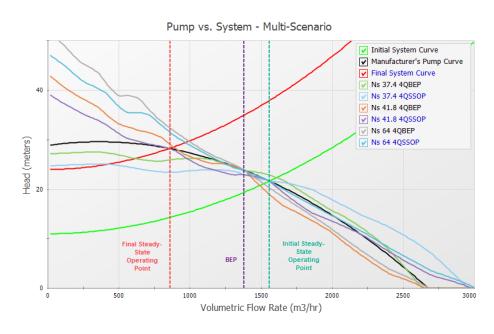


Figure 17: Pump vs. System Curve plot showing the manufacturer provided pump curve compared to pump curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at both the initial and final steady state conditions in Case 2

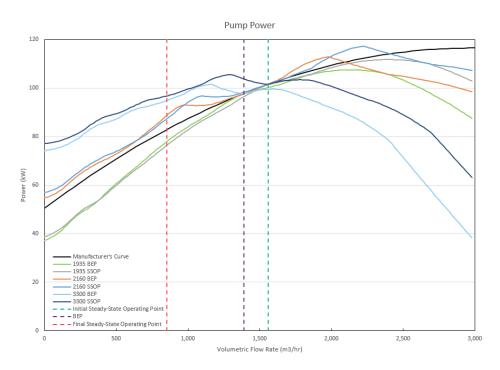


Figure 18: Pump Power Curve plot showing the manufacturer provided power curve compared to power curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at both the initial and final steady state conditions in Case 2

### C. Examine Transient Results for Case 2

>Run each of the four quadrant scenarios using the batch run feature from the file menu, then proceed to the Graph Results window.

From the pump speed and velocity graphs in Figure 19 and Figure 20 it can be seen that the pump will operate in the normal pumping zone of operation with both forwards flow and positive speed up until about 10 seconds into the transient. Depending on the pump curve being used, the pump experiences some reverse flow between 10 seconds and 27 seconds, though most (but not all) of the pump curve results return to forward flow before reversing again. From the pump speed curve we can see that all of the four quadrant curves predict that the pump will begin to operate at negative speeds (reverse rotation) between 24 - 26 seconds. This means that for the time period between 24 - 27 seconds the pump will likely operate with both reverse flow and rotation. There is a high level of uncertainty when using the manufacturer's curve due to the magnitude and duration of reverse flow and reverse rotation, so the manufacturer's curve should not be used as a measure of accuracy once the flow becomes negative (at about 10 seconds), and especially during negative rotation.

**Note:** When the Standard Pump Curve option is used to model a pump in Impulse, the speed will not be allowed to go below 0%, similar to how the head rise was limited to a minimum of 0 in Case 1 when the SPC was used.

Further examining the velocity at the pump we can see that there is less deviation in the initial velocity for each of the curves. In this case this is due to the pump operating closer to the BEP than Case 1. However, the distribution of velocities is much broader once the tank transition has finished at around 10 seconds, reflecting the broader distribution we observed in the pump head curves. A maximum difference of 1.5 meters/second occurs at 20 seconds into the run between the 64 4QBEP and 37.4 4QSSOP curves. If a different transient than a pump trip was modeled at 20 seconds, for example a near instant valve closure of the ESD valve, then wildly different pressure transients would result.

Figure 21 shows the pressure results at the outlet of the ESD valve for the pump trip case, while Table 4 details the maximum and minimum pressures shown in the graph. The range of peak pressures predicted using the four quadrant curves at 27 seconds has been reduced from about 4.2 bar to 4 bar likely as a result of the four quadrant curves being more similar when the pump operates closer to BEP. The highest peak pressure of 27.1 bar is predicted by the 37.4 4QSSOP curve, and the lowest peak pressure of 23.1 bar is predicted by the 64 4QBEP curve.

Zooming in on the minimum pressures that occur at about 28 seconds and 30 seconds into the run (shown in Figure 22) shows that the 41.8 pump curves and the 64.0 pump curves predict a minimum pressure above the vapor pressure (0.018 bar), while the manufacturer's curve and 37.4 pump curves predict that the pressure will drop to vapor pressure (The Figure 22 results actually shows these pressures as negative absolute pressures because transient cavitation is being neglected here for exploratory purposes. If this were a real analysis, other runs with transient cavitation models enabled would be highly recommended.) This range of pressure results highlights another reason why the choice of four quadrant curve to be used is important in waterhammer analysis, as this result will impact the decision of what protective equipment may be required for the system.

Be aware that the ESD valve pressures do not represent the overall maximum/minimum pressures for the system in this case. Many of the Case 2 scenarios actually reach vapor pressure at the outlet of Valve B, even the scenarios which did not drop to vapor pressure at the ESD valve. In an actual analysis the engineer would need to assess the impact of cavitation on the model and consider mitigation such as alternate valve closure times/profiles or installing protective equipment, though this will not be discussed further in this example.

To be conservative the engineer could simply choose the extreme case, which would be the 37.4 4QSSOP scenario. For higher accuracy results further comparison of the four quadrant data sets to the manufacturer's curve could be done as was described in Step 6-B. From step 6-B the two 41.8 curves were determined to be the best fit. The 41.8 4QSSOP pump curve may be the better option since it gave more extreme results than the 41.8 4QBEP pump curve in this case.

Table 4: Maximum and minimum static pressures at ESD valve and time at which the pressures occur for Case 2 as shown in Figure 21 and Figure 22 below. Note that minimum pressures below absolute zero are not physically possible but are shown for comparison purposes

	Max. Static Pressure	Max. Static Pressure Time	Min. Static Pressure	Min Static Pressure Time
Pump Curve	bar	seconds	bar	seconds
Manufacturer's Curve	26.19	27.02	-1.512	27.88
37.4 4QBEP	25.56	27.02	-0.891	27.88
37.4 4QSSOP	27.15	27.01	-2.446	27.88
41.8 4QBEP	23.37	27.03	-0.924	10.00
41.8 4QSSOP	24.19	27.02	-0.919	10.00
64 4QBEP	23.37	27.03	-1.215	10.00
644QSSOP	23.80	27.03	-1.150	10.00

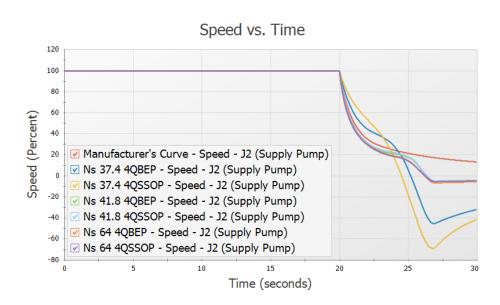


Figure 19: Pump speed vs time for Case 2 using the manufacturer's curve and each of the four quadrant curve scenarios

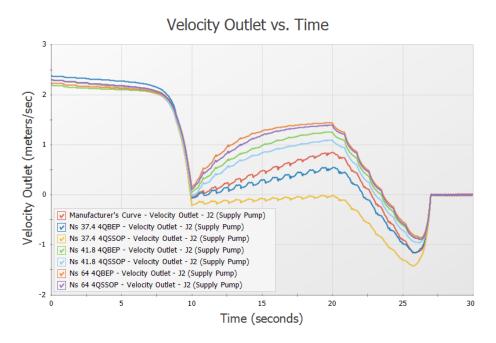


Figure 20: Velocity at pump outlet for Case 2 using the manufacturer's curve and each of the four quadrant curve scenarios

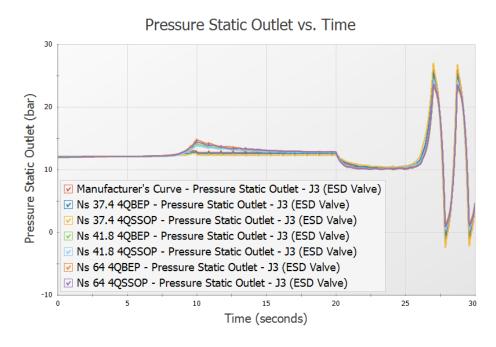


Figure 21: Static pressure at ESD Valve outlet for Case 2 using the manufacturer's curve and each of the four quadrant curve scenarios

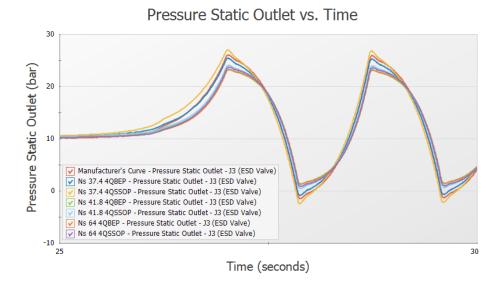


Figure 22: Static pressure at ESD Valve outlet for Case 2 using the manufacturer's curve and each of the four quadrant curve scenarios from 25 to 30 seconds

## Step 7. Case 3 - Valve A Fails Open

### A. Create Case Scenarios for Case 3

For Case 3, consider the scenario where flow is being transitioned to Tank B, like in Case 1. However, Valve A malfunctions and is stuck fully open so that Valve A and Valve B are fully open. In this case the elevation differences between Tank A and Tank B would cause Tank A to begin draining. To prevent Tank A from fully draining both the ESD valve and Valve B will be closed, and the pump will be intentionally tripped at the same time to bring the system to a safe stop so the Valve A malfunction can be investigated.

Make the following changes in the model:

- 1. In the Scenario Manager right-click on the Case 2 Tank B to Tank A scenario and choose Clone With Children. Rename the scenario Case 3 Valve A Fails.
- 2. Open the Properties window for Pump J2 and go to the Transient Tab. Under Initiation of Transient change the Time Absolute to 0 seconds so that the pump trip will begin at the beginning of the run.
- Repeat step 2 for the ESD Valve, junction J3.
- 4. Open the Valve Properties window for Valve A, junction J5. This valve will need to be set to be open, and remain open throughout the transient.
- 5. On the Optional Tab, set the Special Condition to None.
- 6. On the Transient tab set the Transient Special Condition to Ignore Transient Data. This will allow us to keep the transient data entered, but prevent the transient from being used for this scenario.

### B. Compare four quadrant curves to manufacturer's curve

Now that the scenario is fully defined, let's examine the results for the model using the manufacturer's curve.

>Run the Case 3 - Valve A Fails scenario from the shortcut on the toolbar, or from the Analysis menu, and go to the Output window.

Once more we will see a warning indicating that the pump did experience reverse flow, which suggests a four quadrant curve should be used. Warnings will also be given for the transient static pressure, as were discussed for Case 2. Lastly, cautions will be given for reverse flow through junctions 5 and 7. These cautions occur since the loss factors through these junctions were entered assuming the losses were for forwards flow through the junctions, and may be inaccurate when reverse flow occurs. We will assume the difference is negligible in this case, though this should be verified for actual analysis.

In the Pump Summary at the top of the window, we can see that the pump operates at 101.2% of BEP.

In the Pipes section of the Output click the Pipes tab to view the steady state results for the pipes. Here we can see that pipes P4 through P6 experience reverse flow at the beginning of the run when both Valve A and Valve B are open, as is expected.

For this scenario the final steady state after the transient is when the pump has tripped and both Valve A and Valve B are closed. This is not meaningful for comparison as all flows will be zero, so the four quadrant pump head curves were simply compared to the initial steady state for the system, as is shown in Figure 23. The power curves can be seen in Figure 24.

As expected the 4QBEP and 4QSSOP curves for each value of specific speed are identical when operating at BEP, so we essentially only need to compare the manufacturer's curve to 3 four quadrant curves. Since the BEP stays the same in all scenarios, the BEP curves are the same as in the other cases. Thus our conclusions are similar to the conclusions from Case 2. It is clear that the head and power curves for the 37.4 and 41.8 data sets resemble the manufacturer's curves better than the 64.0 head and power curve. Hence more weight should be given to the results from the 37.4 and 41.8 curves than the 64.0 curve. Between the 37.4 and 41.8 curve, the 37.4 curve seems closer to the manufacturer curve than the 41.8 curve in head, but the 41.8 curve is a better match for the power curve. Since the 37.4 curve is Preferred while the 41.8 curve is Average, the 37.4 curve may be a better choice, even though the qualitative comparison showed a similar match for the curves.

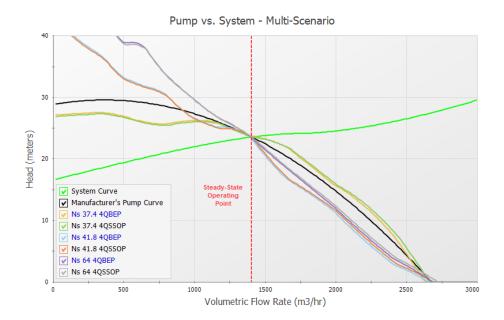


Figure 23: Pump vs. System Curve plot showing the manufacturer provided pump curve compared to pump curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at the initial steady state conditions in Case 3

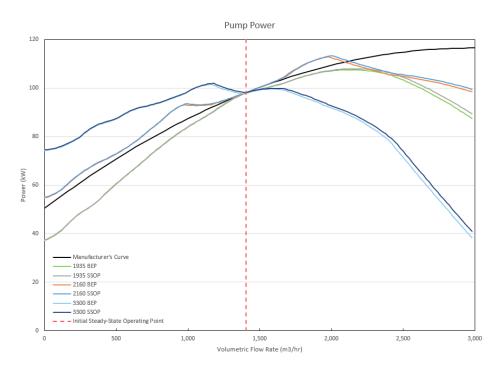


Figure 24: Pump Power Curve plot showing the manufacturer provided power curve compared to power curves from the Ns = 37.4, Ns = 41.8, and Ns = 64 four quadrant data sets at the initial steady state conditions in Case 3

### C. Examine transient results for Case 3

From Figure 25 and Figure 26 below it is clear that the four quadrant results diverge from the manufacturer's curve due to backwards flow beginning at the pump at about 3 seconds, and reverse rotation beginning at around 6 - 7 seconds, depending on the four quadrant curve. In Figure 27 we can see a comparison of the pressure results at the outlet of the ESD valve.

While the pump speed results show a significant difference between the scenarios, the velocity results at the pump and the pressure results at the outlet of the ESD valve show relatively minor differences between the four quadrant scenarios. The 37.5 pump curve produces the highest magnitude of reverse velocity out of the four quadrant curves with a minimum velocity of -1.0 meters/second (i.e. a maximum reverse velocity of positive 1.0 meters/second). This larger reverse velocity translates to a slightly larger peak pressure.

When the manufacturer's curve results are compared to the four quadrant curves, we can see that the difference in reverse velocity is between 0.15 to 0.2 meters/sec, depending on which four quadrant results are being compared to the manufacturer's curve results. This difference of velocity is reflected in a 1.2 bar difference from the maximum and minimum pressures predicted by the four quadrant curves.

As with Case 2 it should be noted that the ESD valve does not represent the overall maximum/minimum pressures for this model, which instead occur at Valve B. Cavitation is predicted at Valve B, so the engineer would be required to address the low pressures at Valve B based on the requirements for this system.

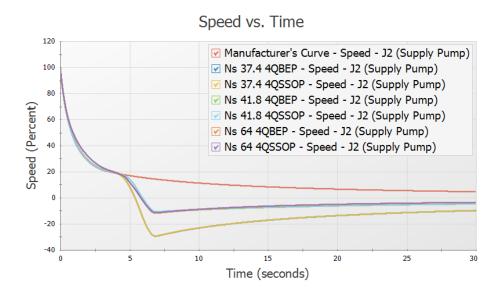


Figure 25: Pump speed vs time for Case 3 using the manufacturer's curve and each of the four quadrant curve scenarios

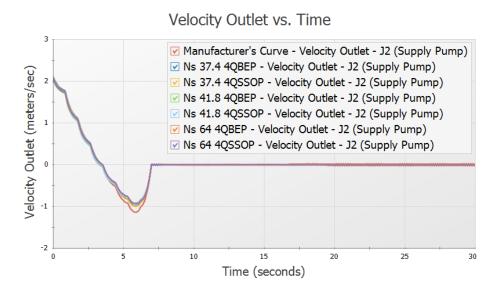


Figure 26: Velocity at pump outlet for Case 3 using the manufacturer's curve and each of the four quadrant curve scenarios

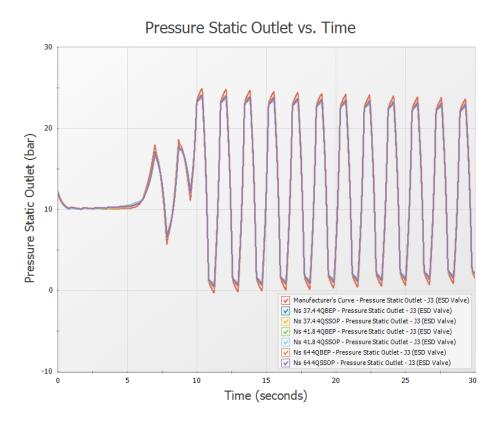


Figure 27: Static pressure at ESD Valve outlet for Case 3 using the manufacturer's curve (shown in black) and each of the four quadrant curve scenarios, which all overlap at the green curve

### Conclusion

In this example three different pump trip scenarios were analyzed for a water transfer system in which there was potential for reverse flow and reverse rotation to occur at the pump. Four quadrant data was considered for use to accurately account for this potential reverse flow/rotation.

In situations such as with Case 1 the reverse flow was negligible, but the pump experienced negative head, requiring the engineer to consider four quadrant data. The manufacturer's curve was considered most accurate up until 21 seconds into the run when negative head was calculated at the pump.

In Case 2 and Case 3 where the reverse flow and reverse rotation was significant in duration and magnitude, the four quadrant curves allowed for more accurate results to be found. By comparing the pump head and power curves to the curve data from the manufacturer four quadrant data sets could be selected for the analysis based on the initial steady state, and final steady state where applicable.

From the results above it is clear that the choice of four quadrant data set and dimensional reference point can have a large impact on transient results. Note that while a pump operating closer to BEP will typically be less impacted by the choice of dimensional reference point, this will not always be the case. Performing a sensitivity analysis such as what was described in this example will allow the engineer to determine the impact that using different four quadrant data sets and dimensional reference points will have on the results of the transient simulation.

# **Pump with Variable Speed Flow Control**

### **Summary**

A pump with a variable speed drive for flow control supplies water to two heat exchangers. The flow to one of the exchangers is turned off, and the controlled pump flow rate is reduced by half over five seconds.

### **Topics Covered**

- · Using a variable speed controller on a pump
- Modeling a controlled flow rate transient for a pump

### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

### Model File

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Pump with Variable Speed Flow Control.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

# Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:

- a. Fluid Library = AFT Standard
- b. Fluid = Water (liquid)
  - i. After selecting, click Add to Model
- c. Temperature = 38 deg. C

### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

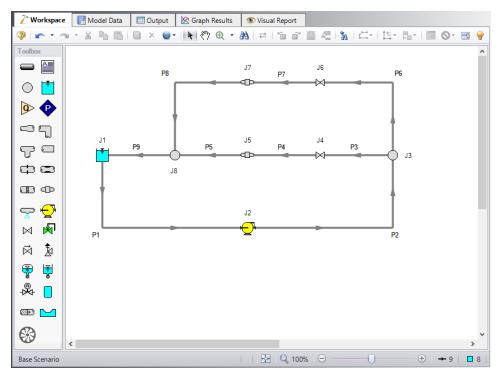


Figure 1: Layout of cooling system with variable speed drive

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

### **Pipe Properties**

- 1. Pipe Model tab
  - a. Name = Use table below
  - b. Pipe Material = Steel ANSI
  - c. Size = Use table below

- d. Type = STD (schedule 40)
- e. Friction Model Data Set = Standard
- f. Length = Use table below

Pipe	Name	Size	Length (meters)
1	Pump Suction Pipe	10 inch	9
2	Pump Dis- charge Pipe	10 inch	152
3	Pipe	8 inch	1.5
4	Pipe	8 inch	1.5
5	Pipe	8 inch	3
6	Pipe	8 inch	1.5
7	Pipe	8 inch	1.5
8	Pipe	8 inch	3
9	Pipe	10 inch	152

# **Junction Properties**

- 1. Reservoir J1
  - a. Name = Cooling Pond
  - b. Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 6 meters
  - d. Liquid Surface Pressure = 0 barG (0 kPa(g))
  - e. Pipe Depth = 6 meters
- 2. Pump J2
  - a. Name = Main Pump
  - b. Inlet Elevation = 0 meters
  - c. Pump Model tab
    - i. Pump Model = Centrifugal (Rotodynamic)
    - ii. Performance Curve Used in Simulation = Standard Pump Curve
    - iii. Enter Curve Data

Volumetric	Head
m3/hr	meters
0	18.3
454	16.7

Volumetric	Head
m3/hr	meters
908	12.2
1135	9.1

- iv. Curve Fit Order = 2
- d. Variable Speed tab
  - i. Pump Speed = Controlled Pump (Variable Speed)
  - ii. Selection = Volumetric Flow Rate
  - iii. Control Setpoint = 454 m3/hr
- e. Transient tab
  - i. Transient = Setpoint vs. Time
  - ii. Transient Special Condition = None
  - iii. Initiation of Transient = Time
  - iv. Transient Data = Absolute Values

Time (seconds)	Vol. Flow (m3/hr)
0	454
5	227
10	227

- 3. Branches J3 & J8
  - a. Elevation = 0 meters
- 4. Valve J4
  - a. Name = Valve #1
  - b. Inlet Elevation = 0 meters
  - c. Cv = 500
- 5. General Components J5 & J7
  - a. J5 Name = HEX #1
  - b. J7 Name = HEX #2
  - c. Inlet Elevation = 0 meters
  - d. Loss Model = Resistance Curve
  - e. Enter Curve Data =

Volumetric	Head
m3/hr	meters
0	0
227	6
454	24

- f. Curve Fit Order = 2
- 6. Valve J6
  - a. Name = Valve #2
  - b. Inlet Elevation = 0 meters
  - c. Loss Model tab
    - i. Cv = 500
  - d. Transient tab
    - i. Transient Special Conditions = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	500
0.5	100
1	0
10	0

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### **Step 5. Define the Transient Control Group**

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 10 seconds for the Stop Time.

### Step 6. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Graph Results button at the bottom of the Solution Progress window.

# Step 7. Graph the Results

Figure 2 shows the speed history for the J2 Main Pump while it adjusts from 454 m3/hr to 227 m3/hr.

Figure 3 shows the pressure history for the J2 Main Pump discharge.

Figure 4 shows the head rise across the pump.

Choosing a flow path through the J7 Hex #2, a pressure profile is shown in Figure 5.

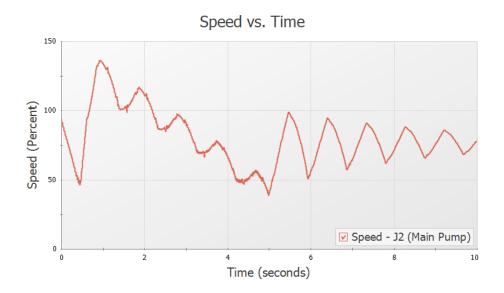


Figure 2: Pump speed transient for J2

# Pressure Static Outlet vs. Time Time (seconds)

Figure 3: Transient pressures at pump discharge

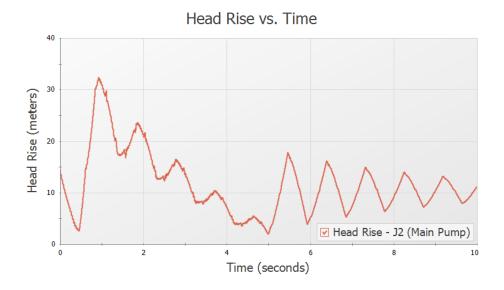


Figure 4: Transient head rise across the pump

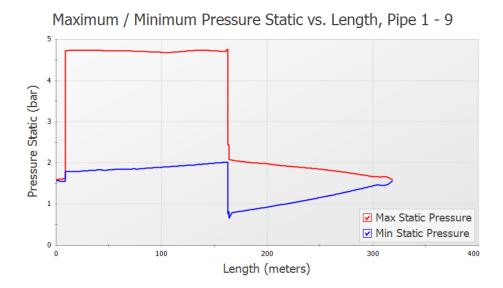


Figure 5: Maximum and minimum pressure profile around loop through J22 Hex #2

# **Positive Displacement Pump**

### Summary

This example is designed to illustrate how to model the rapid cycling flow for a positive displacement pump with AFT Impulse. Models of a duplex and triplex positive displacement pump will be analyzed.

# **Topics Covered**

- Using Repeat Transient feature on a pump
- Modeling submerged pumps
- Using the Gas Accumulator junction

## Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Positive Displacement Pump.imp

# Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- Open the Fluid panel then define the fluid:

- a. Fluid Library = AFT Standard
- b. Fluid = Water (liquid)
  - i. After selecting, click Add to Model
- c. Temperature = 15.56 deg. C

### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

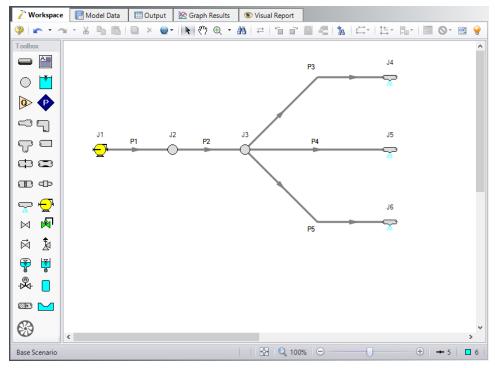


Figure 1: Layout of positive displacement pump model

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

### **Pipe Properties**

- 1. Pipes P1 & P2
  - a. Pipe Material = Steel ANSI
  - b. Size = 1-1/2 inch
  - c. Type = XS (schedule 80)

- d. Friction Model Data Set = Standard
- e. Length = 1.524 meters
- f. Wavespeed = Calculated Wavespeed
- 2. Pipes P3 P5
  - a. Pipe Material = (User Specified)
  - b. Inner Diameter = 3.81 cm
  - c. Wall Thickness = 0.381 cm
  - d. Modulus of Elasticity = 20,684.3 MPa
  - e. Poisson Ratio = 0.3
  - f. Length = 30.48 meters
  - g. Wavespeed = Calculated Wavespeed
  - h. Friction Model Data Set = User Specified
  - i. Selection = Absolute Roughness
  - j. Value = 0.00508 cm

### **Junction Properties**

- 1. Pump J1
  - a. Inlet Elevation = 0 meters
  - b. Pump Model = Positive Displacement
  - c. Parameter = Volumetric Flow Rate
  - d. Flow Rate = Steady
  - e. Steady Flow rate = 0.00631 m3/sec
  - f. Submerged Pump = Checked
  - g. Selection = Head (HGL)
  - h. Liquid Surface HGL = 0.9144 meters
- 2. Branches J2 & J3
  - a. Elevation = 0 meters
- 3. Spray Discharges J4 J6
  - a. Elevation = 0 meters
  - b. Loss Model = Cd Spray (Discharge Coefficient)
  - c. Geometry = Spray Nozzle
  - d. Exit Properties = Pressure
  - e. Exit Pressure = 0 barG
  - f. Cd (Discharge Coefficient) = 0.6
  - g. Discharge Flow Area = 0.32258 cm2

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 4. Define the Pipe Sectioning and Output Group

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

### Step 5. Define the Transient Control Group

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 5 seconds for the Stop Time.

All groups should now be complete and the model is ready to run. If all groups in Analysis Setup have a green checkmark then Click OK and proceed. Otherwise, enter the missing information.

### Step 6. Create Child Scenarios

In this model we want to evaluate four displacement pump cases: Duplex and Triplex, each without and with an accumulator.

### A. Create the Duplex Scenarios

Using the Scenario Manager on the Quick Access Panel, create a child scenario by either right-clicking on the Base Scenario and then selecting Create Child, or by first selecting the Base Scenario on the Scenario Manager on the Quick Access Panel and then selecting the Create Child icon. Enter the name *Duplex PDP*. A new scenario will appear below the Base Scenario in the list. Select the Duplex scenario and create another child and call it *With Accumulator*. See Figure 2.

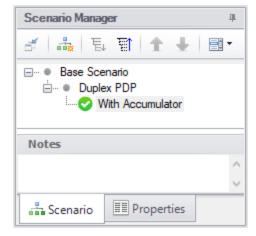


Figure 2: Scenario Manager in the Quick Access Panel with two child scenarios

# B. Set up the Duplex PDP Scenario

In the Scenario Manager load the Duplex PDP scenario.

### **➢Open the J1 Pump junction** and do the following:

- 1. Flow Rate = Periodic (simple)
- 2. Average Flow Rate = 0.00631 m3/sec
- 3. Number of Heads = 2
- 4. Operating Speed = 1490 rpm

The periodic flow rate for the duration of one period will be shown. Impulse will continuously repeat this flow rate cycle throughout the transient, using the average flow rate as the initial steady-state flow rate.

The window should appear as in Figure 3. Click OK to exit the window. This scenario is now completed.

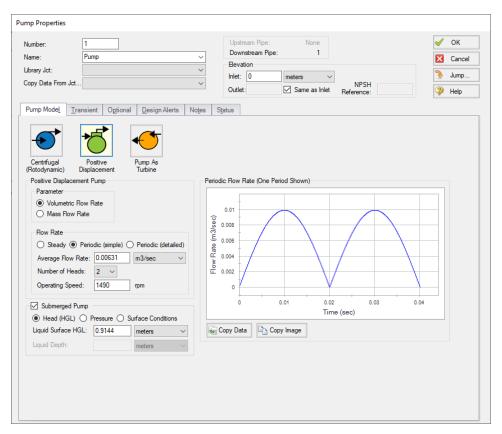


Figure 3: Pump window with duplex flow data entered

### C. Commentary on modeling positive displacement pumps

For this example the pump flow vs. time data has been based on an idealized case, where the time varying flow may be represented as half sine waves for each pump cylinder (half is discharge while the other

half of the cycle is suction), one sine wave for each cylinder phased according to the number of cylinders (e.g. 180 degrees for a duplex pump, 120 degrees for a triplex pump). This can be viewed by opening the pump junctions, to see the graph on the Pump Model tab. One will note that the flow for the duplex pump varies from a maximum value to zero flow since each cylinder discharges over 180 degrees of rotation and the two cylinders are 180 degrees out of phase. By comparison, the flow from the individual cylinders of the triplex pump, 120 degrees out of phase, overlap so that minimum flow is greater than zero. Real positive displacement pumps deviate from a sine wave due to the effects of valving and leakage. Accordingly, it is preferable to use manufacturer data when available.

Initial, steady-state flow rate is typically specified based on the nominal flow rate of the pump. Often, one may see a difference between this flow rate and the flow rate as displayed in Graph Results. This difference will typically derive from two sources; 1) differences between a manufacturer's time vs. flow curves and the nominal pump rating and, 2) differences resulting from stepwise integration of the time varying flow. In the case of calculating time varying flow based on an idealized sine wave, the latter will occur because the calculated data points are based on a different stepwise integration basis than performed by AFT Impulse during the analysis. A similar result occurs based on the number of data points taken from a published curve. An example of this difference can be seen in the Duplex PDP with Accumulator scenario by graphing flow in the pipe after the accumulator (P2). Initial flow begins at the specified steady-state value of 22.72 m3/hr, but decreases over time to a steady-state value slightly less than this (~0.2271 m3/hr). It takes a few seconds in this example for the flow to stabilize since the initial accumulator pressure has been calculated based on the initial flow specified for the pump. As the integrated time varying flow is slightly different, system resistance is different than the initial conditions and the accumulator must come to a different pressure to balance this resistance. A change in accumulator pressure is coupled with a net outflow or inflow of liquid in the accumulator, which takes time.

Finally, this example deals only with modeling discharge piping, but what about suction piping? In this example we didn't need to model suction piping to the pump since we selected the optional, 'Submerged Pump' modeling. We could have modeled suction piping supplying the pump and it would be subjected to the same time varying flow variation as the discharge. Modeling the system this way will result in the suction and discharge flows being in phase, whereas in the actual system suction and discharge flows are out of phase. In most situations this difference is not significant since the suction and discharge sides of the system are hydraulically isolated from each other by the pump itself. In other words, one can consider the suction and discharge sides of the piping system as two, distinct systems. In those cases where it is desired to model the out of phase relationship of the suction and discharge flows, the pump can be split in two, so to speak, a suction and discharge half. This example already includes the discharge half so that the suction half could be modeled as an assigned flow junction along with the suction piping. Time varying flow can be specified for an assigned flow junction in the same way as the pump in this example. One would modify the time vs. flow data to reflect the out of phase nature of the suction flow.

### D. Set up the With Accumulator Scenario

Now we want to add an accumulator junction to review the effects on pressure and transients. In the Scenario Manager load the With Accumulator scenario

- Morph the J2 Branch into a Gas Accumulator.
  - a. Hold down the CTRL key on the keyboard.
  - b. While continuing to hold down the key, drag a gas accumulator junction from the Toolbox and drop it on the J2 Branch.

- c. Let go of the CTRL key. The gas accumulator junction should take on the number J7. See Figure 4.
- 2. Double-click the J7 Gas Accumulator to open the properties window.
- 3. Polytropic Constant in Transient = 1.2
- 4. Initial Gas Volume = Known Volume
- 5. Value = 0.00566 meters3

This scenario is now completed.

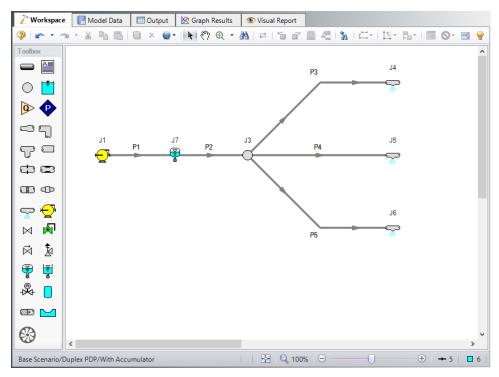


Figure 4: Scenario with duplex pump and gas accumulator junction

### E. Set up the Triplex PDP scenario

From this point we can create the Triplex scenario by cloning the Duplex PDP scenario.

- 1. In the Scenario Manager select the Duplex PDP scenario
- 2. Right click the scenario name and select the Clone With Children menu item
- 3. Name the scenario Triplex PDP. This scenario will have a child called With Accumulator. Leave this scenario as is
- 4. Double-click the Triplex PDP scenario to load it as the current scenario
- 5. Open the Pump J1 properties window
- 6. Change the Number of Heads to 3

- 7. The periodic flow rate for the duration of one period will be shown. Impulse will continuously repeat this flow rate cycle throughout the transient, using the average flow rate as the initial steady state flow rate.
- 8. Click OK.

This scenario is now completed.

### Step 7. Run the Model

Using the Scenario Manager, load each scenario and run it. This can also be accomplished by performing a batch run from the File menu.

Note that once the scenarios are run, a warning will be shown in each of the duplex pump scenarios stating that the Positive Displacement Pump added negative pressure. This is occurring due to the fact that the simple transient used in the positive displacement pump allows the flow in the pump to drop to zero throughout the transient, which requires a negative head rise across the positive displacement pump. Using a more realistic transient would likely resolve this warning.

### Step 8. Graph the Results

Graphs of the pressure and flow transients can be created for each scenario. The pump discharge pressures are shown in Figure 5 and Figure 6. The pressures at the J2 Branch & J7 Accumulator are shown in Figure 7 and Figure 8. The flows after the J2 Branch & J7 Accumulator are shown in Figure 9 and Figure 10.

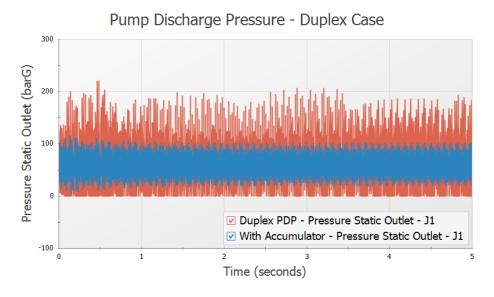


Figure 5: Pump discharge pressure for Duplex case

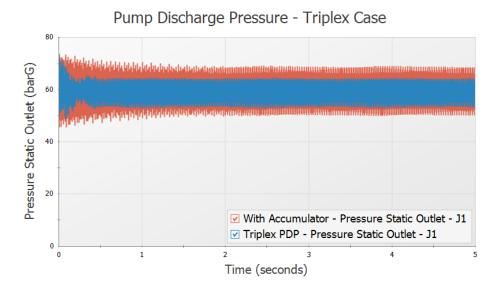


Figure 6: Pump discharge pressure for Triplex case

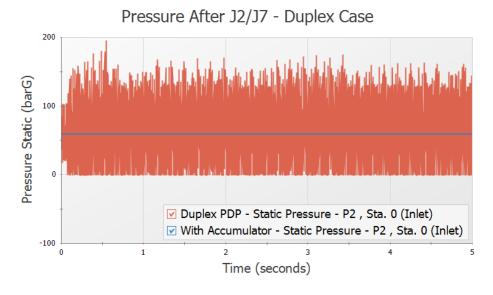


Figure 7: Pressure at J2 Branch/J7 Accumulator for Duplex case

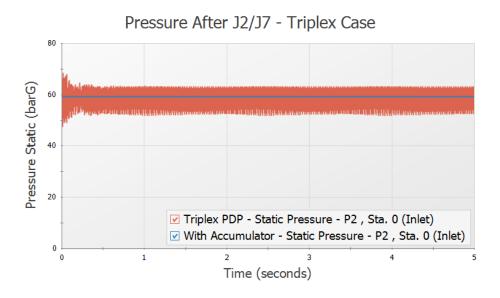


Figure 8: Pressure at J2 Branch for Triplex case

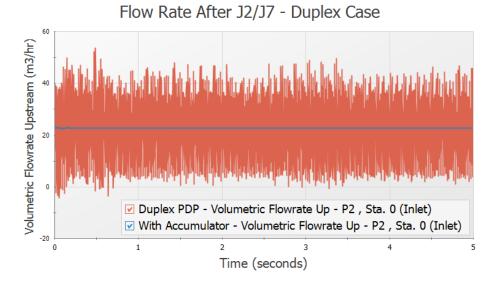


Figure 9: Flow after J2 Branch/J7 Accumulator for Duplex case

# Flow Rate After J2/J7 - Triplex Case (July 20 Triplex PDP - Volumetric Flowrate Up - P2 , Sta. 0 (Inlet) With Accumulator - Volumetric Flowrate Up - P2 , Sta. 0 (Inlet) Time (seconds)

Figure 10: Flow after J2 Branch/J7 Accumulator for Triplex case

# **Valve Closure with Pipe Forces**

### Summary

A gravity drain system transfers water from one tank to another through a filter and a valve in the connecting pipeline. It is necessary to determine the unbalanced transient forces that occur when the valve is partially closed in order to analyze pipe stresses and loads on the pipe supports.

### **Topics Covered**

- Defining force sets
- Graphing transient forces
- Evaluating the effect of frictional losses on transient pipe forces
- · Using the isometric pipe drawing mode
- Generating a CAESAR II force file

### Required Knowledge

This example assumes the user has already worked through the <u>Beginner: Valve Closure</u> example, or has a level of knowledge consistent with that topic. You can also watch the <u>AFT Impulse Quick Start Video (Metric Units)</u> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Valve Closure with Pipe Forces.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

### Step 2. Define the Fluid Properties Group

- 1. Open Analysis Setup from the toolbar or from the Analysis menu.
- 2. Open the Fluid panel then define the fluid:
  - a. Fluid Library = AFT Standard
  - b. Fluid = Water (liquid)
    - i. After selecting, click Add to Model
  - c. Temperature = 21 deg. C

### Step 3. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

The previous examples' models were drawn using the default Pipe Drawing Mode, 2D Freeform. However, AFT Impulse has two additional available drawing modes, 2D Orthogonal and Isometric. Due to the nature of this model it is more convenient to use the Isometric mode to visually interpret the pipe layout and have a better understanding of the system when interpreting calculated forces.

- 1. From the Arrange menu, select the option to Show Grid and choose Isometric under Pipe Drawing Mode.
- 2. Place the junctions as shown below in Figure 1.
- 3. Double-click the pipe tool and draw the pipes in the model as shown. When drawing segmented pipes such as P5, a red-dashed preview line will show how the pipe will be drawn on the isometric grid. As you are drawing a pipe, you can change the preview line by clicking any arrow key on your keyboard or scrolling the scroll wheel on your mouse.

**Note:** You can hold the ALT key while adjusting a pipe by the endpoint to add an additional segment. This can be used with the arrow key or mouse scroll wheel to change between different preview line options.

- 4. Align the junctions using the Rotate Icons buttons, or right click on the junctions and select Autorotate Icon to automatically align the junctions with the connected pipes. Alternatively, Customize Icon can be selected from the right click menu to manually choose an icon/orientation.
- 5. The grid can be shown or turned off in the Arrange menu, as shown in Figure 2.

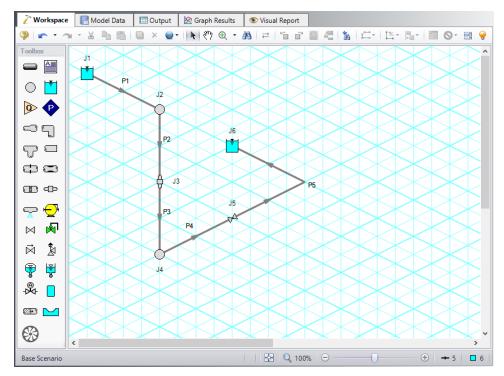


Figure 1: Layout of gravity drain system in Isometric Drawing Mode with grid shown

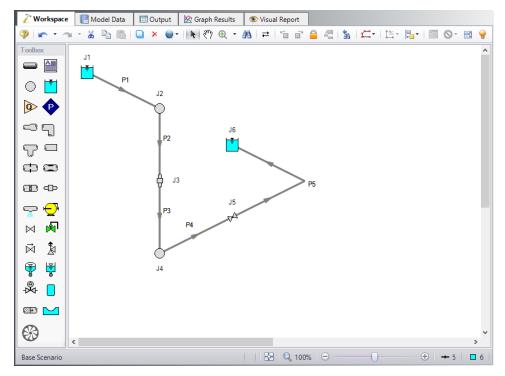


Figure 2: Layout of gravity drain system with Isometric grid turned off

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

# **Pipe Properties**

- 1. Pipe Model tab
  - a. Pipe Material = Steel ANSI
  - b. Size = 20 inch
  - c. Type = STD (schedule 20)
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below
  - f. Wavespeed = Calculated Wavespeed

Pipe	Length (meters)
1	150
2	5
3	5
4	125
5	30

**Note:** Pipe forces are typically calculated around pairs of pipe direction changes or at single points where the pipe is interrupted (for example, at an untied or non-pressure compensated expansion joint). These locations must be determined from piping drawings showing the physical arrangement of the piping and junction and then related to the corresponding pipe in the AFT Impulse model along with the length along the pipe where the direction change or pipe interruption is located. Intermediate elevations are not necessary but are included here for later discussion.

# **Junction Properties**

- 1. Reservoir J1
  - a. Tank Model = Infinite Reservoir
  - b. Liquid Surface Elevation = 15 meters
  - c. Liquid Surface Pressure = 0 barG (0 kPa(g))
  - d. Pipe Elevation = 10 meters
- 2. Branch J2
  - a. Elevation = 10 meter
- 3. General Component J3
  - a. Name = Filter
  - b. Inlet Elevation = 5 meters

- c. Loss Model = K Factor
- d. K = 10
- 4. Branch J4
  - a. Elevation = 0 meters
- 5. Valve J5
  - a. Loss Model tab
    - i. Inlet Elevation = 0 meters
    - ii. Valve Data Source = User Specified
    - iii. Loss Model = Cv
    - iv. Loss Source = Fixed Cv
    - v. Cv = 13215
  - b. Transient tab
    - a. Transient Special Condition = None
    - b. Initiation of Transient = Time
    - c. Transient Data = Relative To Steady-State Values

Time (seconds)	% Cv of Steady State
0	100
2	10
10	10

- 6. Reservoir J6
  - a. Liquid Surface Elevation = 3 meters
  - b. Liquid Surface Pressure = 0 barG (0 kPa(g))
  - c. Pipe Elevation = 0 meters

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### **Step 4. Define the Pipe Sectioning and Output Group**

>Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be displayed in the table at the top. Select the row to use one section in the controlling pipe.

**Note:** The closer computing stations are to the desired force calculation location the more accurate the force calculation will be.

### Step 5. Define the Transient Control Group

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 10 seconds for the Stop Time.

### Step 6. Define the Forces Group

>Open the Force Definitions panel and define a force set by clicking New, entering the name, the start pipe, length to start node, end pipe, and the length to end node. Repeat this process for the second force set as shown in Figure 3.

**Note:** Force sets can also be defined from the Workspace by right-clicking on the starting pipe(s) to automatically create a difference force set from the start node to the end node of that pipe. The force set can then be edited from the Transient Control window.

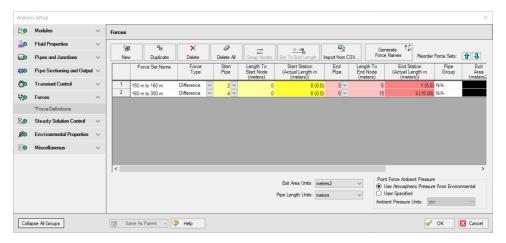


Figure 3: Force sets defined in Transient Control

Since the force sets in this example calculate the force imbalance between adjacent pipe direction changes, the default force type of 'Difference' is used. The 'Point' type would be used for calculating the force at a location where the pipe is interrupted. The additional difference methods are available to analyze forces across more than two pipes, or for cases where a user defined exit area would be useful, such as for forces across a nozzle.

For a specified length to start node and length to end node, AFT Impulse will determine and display the nearest computing station number and actual length from inlet of the start and end pipe to the node within the pipe.

Sectioning has produced one section each in pipes P2 and P3 for the 150 meters to 160 meters force set and then 25 sections and six sections in pipes P4 and P5, respectively for the 160 meters to 300 meters force set. Section length is 5 meters for each pipe.

In our example, this sectioning conveniently results in computing stations at the locations where we want to calculate forces. Where computing stations do not coincide with the desired force calculation locations, some loss in accuracy will occur. By increasing the number of sections in the controlling pipe during sectioning, a greater number of computing stations will exist, thus reducing the distance to the desired force calculation locations at the expense of longer run time.

**Note:** AFT Impulse will automatically set Pipe Station Output to include only those stations required by the force set nodes up to five. If more than five stations are required, all stations will be specified.

An Impulse model does not contain directional data with regard to the forces, it knows only pipe length and elevation. Since forces are vectors with both magnitude and direction, the user must identify the direction of the calculated forces using data in the pipe arrangement drawing that defines the geometry of the pipe routing. This directional information can then be entered using the Force Unit Vector columns. The force unit vectors will not impact Impulse's calculations, but may be useful if it is desired to export the Impulse force output to a pipe stress software as is discussed in step 8.

**Click OK** to save and close Analysis Setup. ▶

### Step 7. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Graph Results button at the bottom of the Solution Progress window.

#### Step 8. Graph the Results

➤On the Quick Access Panel, in the Parameters section, select the Forces tab. The force sets defined on the Force Definitions panel will appear as available forces to graph.

Check the box next to the 150 m to 160 m force set. This corresponds to the elevation change between the branch junctions of 10 meters and 0 meters specified from pipes P2 and P3. Click Generate and the following force versus time graph is displayed (Figure 4).

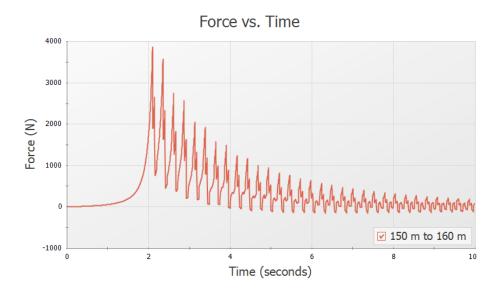


Figure 4: Transient imbalanced forces vs. time for force set 150 m to 160 m

Note that at time 0, which represents the initial, steady state results, there is no force imbalance. This is the expected results for a system at steady state.

Some traditional methods of analyzing force sets will not have this same result, since they do not include the effects of friction or momentum in their force balances. If the graph from Figure 4 were created with friction and momentum ignored, the steady state value would be calculated as approximately -11940 N. Due to this effect, Impulse will always include both friction and momentum when calculating and graphing force sets

Now create the same graph but for the 160 m to 300 m force set. The resulting force vs time is shown in Figure 5.

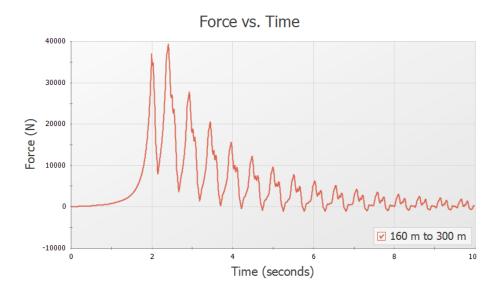


Figure 5: Transient imbalanced forces vs. time for force set 160 m to 300 m

Again we see that with friction included there is no force imbalance under steady state conditions (time 0). If friction were not included in the force calculations as is done here a steady state imbalance of approximately -5100 N would have been observed.

There are two important points to be observed here:

- AFT Impulse calculates transient, or time varying hydraulic forces. This does not include constant loads from fluid, piping, and fittings weight. A comprehensive analysis of pipe loading must separately include these items.
- 2. In some cases, ignoring friction and momentum force balance terms will result in force imbalances that do not exist in reality, since the frictional forces on the pipe exactly counterbalance the force calculated from the pressure differential at the selected locations.

### Step 9. Export CAESAR II Force File

➤ Go to the Output window, click on the File menu and select Export Force File and choose CAESAR II Force File , which will open the export file window shown in Figure 6.

The force sets to include in the force file may be individually selected, and all or only intermediate data points may be included in the force file. For the force sets and options selected the number of data points that will be in the file is displayed. This number should not exceed the maximum number of data points allowed in CAESAR II.

In addition if unit vector information has been entered for the force sets in the Transient Control window, the Export Unit Vector option can be used to include this information in the exported file.

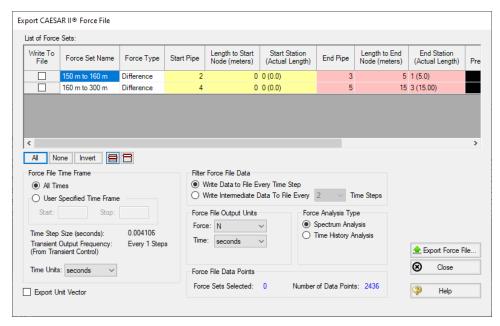


Figure 6: Export CAESAR II Force File window

#### **Final Note**

If transient cavitation occurs, the warning shown in Figure 7 will be displayed in the Output window:

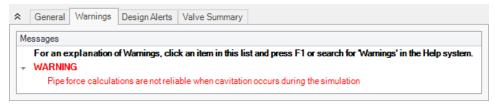


Figure 7: Force calculation cavitation warning

Calculating time varying forces requires a greater level of accuracy in the magnitude and location of pressures, velocity and frictional losses than may be determined with transient cavitation modeling. Accordingly, pipe force calculations will have a usually indeterminable reduction in accuracy when cavitation occurs.

# **Module Walk-Through Examples**

The examples in the AFT Impulse Module Walk-Through are designed to get new users trained to use the AFT Impulse modules correctly in the shortest amount of time.

If this is your first time using AFT Impulse, please start with the <u>Walk-Through Examples</u> to learn how to create and run AFT Impulse models. Start with the <u>Valve Closure - Beginner</u> model, because it provides the most complete, basic description on how to set up and run an AFT Impulse model. After this example, it is recommended that you work through the remaining Walk-Through examples.

Example	Fluid	Pipes	Pumps	Description
Pipe Sizing for Sand Transfer System - SSL	Water Slurry	8	1	Determines if the pipe size and velocity ratio for the system is adequate to prevent sand from settling out of the slurry and plugging the pipeline.
PD Pulsation Study - PFA	User Spe- cified	9	-	Determines the excitation frequencies of the system and creates child scenarios for pump speeds that cause the system to resonate at these frequencies.

# **Pipe Sizing for Sand Transfer - SSL**

## Summary

Sand is being transferred from a quarry sand pit and being transferred to receiving deposits in two different locations. There are two valves that control the flow to each of these deposits by changing their opening position (modeled as Cv). The ratio of the mixture velocity to the velocity at which the sand will settle out of the liquid and form a stationary bed on the bottom of the pipe (Vsm) must be kept above 1.2 to avoid potentially plugging the pipe. Determine if the pipe size and velocity ratio is acceptable during the transient where one valve starts to close while the other opens further.

Note: This example can only be run if you have a license of the SSL module.

### **Topics Covered**

- Entering solids data
- Reviewing calculated slurry output
- Using Design Alerts

### Required Knowledge

This example assumes the user has already worked through the Walk-Through Examples section, and has a level of knowledge consistent with the topics covered there. If this is not the case, please review the Walk-Through Examples, beginning with the <a href="Beginner: Valve Closure">Beginner: Valve Closure</a> example. You can also watch the <a href="AFT Impulse Quick Start Video (Metric Units">AFT Impulse Quick Start Video (Metric Units)</a> on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - Pipe Sizing for Sand Transfer - SSL.imp

### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

### Step 2. Define the Modules Group

First the SSL add-on modules needs to be activated for use in the model. To do this, open Analysis Setup from the toolbar or Analysis menu. On the Modules panel, check the box next to Activate SSL. After the SSL module is activated, the Settling option should being selected by default.

#### Step 3. Define the Fluid Properties Group

- 1. Carrier Fluid panel (Figure 1)
  - a. Carrier Fluid = Basic (Water)
  - b. Temperature = 21 deg. C



Figure 1: Carrier Fluid panel

- 2. Solids Definition panel (Figure 2)
  - a. Slurry Calculation Method = Detailed
  - b. Solids Specifications = User Specified Solids Added
  - c. M (Stratification Ratio Exponent) = Calculated
  - d. Terminal Velocity Parameter = Vt / Vts (Xi)
  - e. Value = 0.55
  - f. Density = 2.65 S.G. water
  - g. d50 = 0.07 cm
  - h. d85 = 0.17 cm
  - i. Bulk Modulus = 16000 MPa

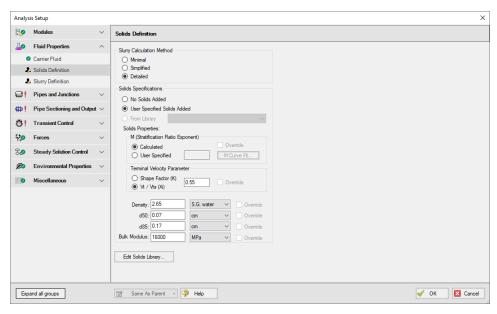


Figure 2: Solids Definition panel

- 3. Slurry Definition panel (Figure 3)
  - a. Concentration Type = Volume Fraction
  - b. Amount Solids Added = 20 Percent
  - c. Slurry Model = Settling Slurry Wilson, Addie, Clift

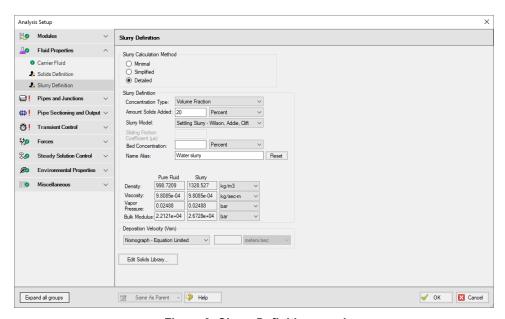


Figure 3: Slurry Definition panel

### Step 4. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

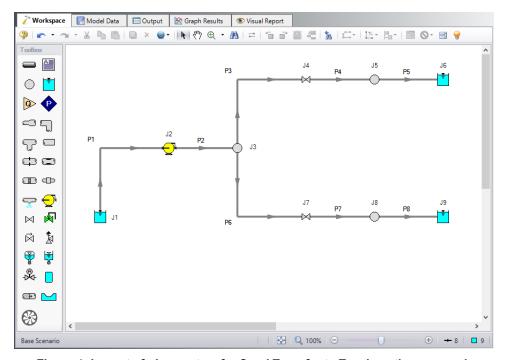


Figure 4: Layout of pipe system for Sand Transfer to Two Locations example

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

#### **Pipe Properties**

- 1. Pipe Model tab
  - a. Pipe Material = Steel ANSI
  - b. Size = 10 inch
  - c. Type = STD (schedule 40)
  - d. Friction Model Data Set = Standard
  - e. Length = Use table below
  - f. Wavespeed = Calculated Wavespeed

Pipe	Length (meters)
1	3
2	122
3	1.5
4	26
5	122
13	1.5
14	30.5
15	213

## **Junction Properties**

- 1. Reservoir J1
  - a. Name = Sand Pit
  - b. Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 0 meters
  - d. Liquid Surface Pressure = 0 barG (0 kPa(g))
  - e. Pipe Depth = 0 meters
- 2. Pump J2
  - a. Name = Main Slurry Pump
  - b. Inlet Elevation = 1.2 meters
  - c. Pump Model = Centrifugal (Rotodynamic)
  - d. Performance Curve Used in Simulation = Standard Pump Curve
  - e. Enter Curve Data =

Volumetric	Head	Power
m3/hr	meters	kW
0	152	764
910	145	820
1595	122	894
2050	91	1006

- f. Curve Fit Order = 2
- 3. Branch J3
  - a. Elevation = 1.2 meters
- 4. Valve J4

- a. Name = Valve to Deposit #1
- b. Inlet Elevation = 1.2 meters
- c. Loss Model tab
  - i. Valve Data Source = User Specified
  - ii. Loss Model = Cv
  - iii. Loss Source = Fixed Cv
  - iv. Cv = 500
- d. Transient tab
  - i. Transient Special Condition = None
  - ii. Initiation of Transient = Time
  - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	500
1	500
6	300
10	300

- 1. Branch J5
  - a. Elevation = 6 meters
- 2. Reservoir J6
  - a. Name = Deposit #1
  - b. Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 6 meters
  - d. Liquid Surface pressure = 0 barG (0 kPa(g))
  - e. Pipe Depth = 0 meters
- 9. Valve J7
  - a. Name = Valve to Deposit #2
  - b. Inlet Elevation = 1.2 meters
  - c. Loss Model tab
    - i. Loss Model = Cv
    - ii. Loss Source = Fixed Cv
    - iii. Cv = 400
  - d. Transient tab
    - i. Transient Special Condition = None
    - ii. Initiation of Transient = Time
    - iii. Transient Data = Absolute Values

Time (seconds)	Cv
0	400

Time (seconds)	Cv
5	500
10	500

- 1. Branch J8
  - a. Elevation = 9 meters
- Reservoir J9
  - a. Name = Deposit #2
  - b. Tank Model = Infinite Reservoir
  - c. Liquid Surface Elevation = 9 meters
  - d. Liquid Surface pressure = 0 barG (0 kPa(g))
  - e. Pipe Depth = 0 meters

### **Design Alerts**

In this system the Velocity Ratio (mixture to settling velocity ratio or Vm/Vsm) must remain greater than 1.2 in each of the pipes to avoid the potential of the sand falling out of the slurry and plugging the pipe. Use the Design Alert Manager to add a Design Alert to each pipe. This will give a warning message in the output if the velocity ratio is below the minimum value.

- 1. Fro m the Tools menu, select Design Alerts to open the Design Alert Manager.
- 2. Click Create New Design Alert.
- 3. Name = Min Velocity Ratio (Vm/Vsm)
- 4. Object Type = Pipes
- 5. Parameters = Velocity Ratio (Vm/Vsm)
- 6. Selection = Minimum
- 7. Value = 1.2
- 8. Click Add to List
- 9. Click Update/Add Design Alert
- 10. Select the new design alert in the Existing Design Alerts list, then click All below the Pipes in Design Alert area to apply the Design Alert to all pipes in the model.
- 11. The Design Alert Manager window should now appear as shown in Figure 5.
- 12. Click OK to return to the Workspace.

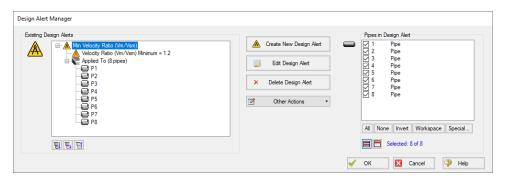


Figure 5: Creating a minimum velocity ratio Design Alert of 1.2 in the Design Alert Manager

Open the Pipe Properties window of any pipe and click the Design Alerts tab. Check to confirm that the Design Alert that you created has been applied (Figure 6).

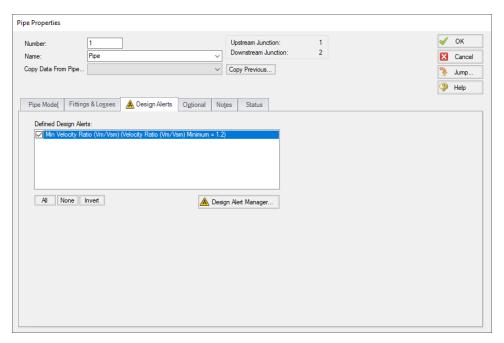


Figure 6: Design Alerts tab showing a defined design alert

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### Step 5. Define the Pipe Sectioning and Output Group

➤ Open Analysis Setup and open the Sectioning panel. When the panel is first opened it will automatically search for the best option for one to five sections in the controlling pipe. The results will be

displayed in the table at the top. Select the row to use one section in the controlling pipe.

### **Step 6. Define the Transient Control Group**

➤ Open the Simulation Mode/Duration panel in the Transient Control group. Enter 10 seconds for the Stop Time.

All groups should now be complete and the model is ready to run. If all groups in Analysis Setup have a green checkmark then Click OK and proceed. Otherwise, enter the missing information.

### Step 7. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Output button at the bottom of the Solution Progress window.

### Step 8. Examine the Output

In the Output window, there is a warning that the Design Alert was violated for Pipe P4. The minimum value for the run was 1.134 in station 14 at 9.999 seconds as shown in the Transient Max/Min table.

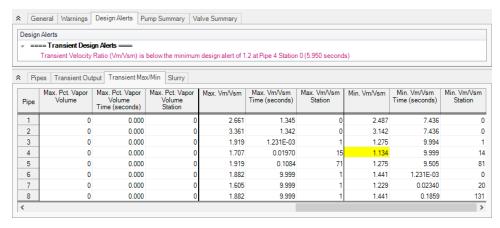


Figure 7: Design Alert violation in pipe P4 station 17

There are several factors that may be contributing to this. Pipe P4 is sloped upward which increases the settling velocity and decreases the velocity ratio of concern. Also, the model has the pipes all 10-inch diameter. However, the main pipes P1 and P2 are carrying much more flow than the others so the pressure drop in these is greater. This can be reduced by increasing the size. The size cannot be increased too much because this would reduce the velocity ratio below the 1.2 minimum.

### Step 9. Increase the Pipe Diameter and Rerun the Model

Return to the Workspace and change pipes P1 and P2 to 14-inch diameter. Since the size of the pipes were changed they need to be re-sectioned by opening the Pipe Sectioning and Output group in Analysis Setup. Click OK to accept the results.

Rerun the model and view the output. There should not be any warnings now that the pipes were changed. The Graph Results window will be more useful in understanding the results.

### Step 10. Graph the Results

- 1. Go to the Graph Results window from the Window menu or by clicking on the Graph Results primary window tab.
- 2. On the Profile tab in the Quick Access Panel, select pipes P1 through P5 (Figure 8). These represent the flow path to Deposit #1.
- 3. In the Parameter section, choose Velocity Ratio (Vm/Vsm).
- 4. Check the boxes for Mx, Mn, and DA in order to display the maximum, minimum, and Design Alert.
- 5. Click Generate.

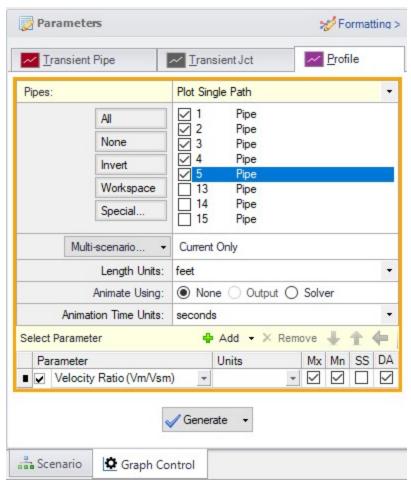


Figure 8: Data selection to view the velocity ratio along the flow path to Deposit #1

The resulting graph is shown in Figure 9. This represents the flow path that had the velocity ratio Design Alert warning when 10-inch pipe was used. Now with 14-inch pipe the minimum is above the 1.2 limit along the entire path.

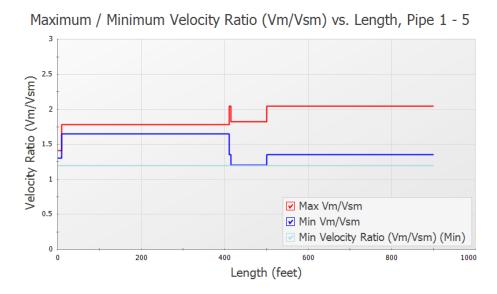


Figure 9: Velocity ratio in the flow path to Deposit #1 is above the minimum Design Alert of 1.2 at all locations

In the Graph Parameters section on the Quick Access Panel change the parameter to Pressure Static and the units to barG. Click show to view the new graph (Figure 10).

You can also check the same parameters for the flow path leading to Deposit #2.

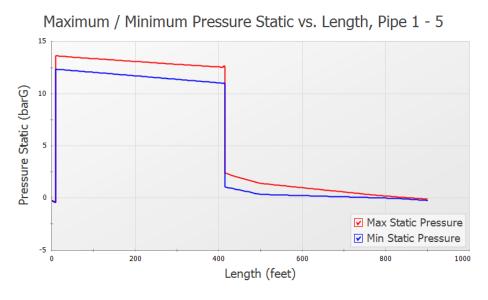


Figure 10: Static pressure along the flow path to Deposit #1

A time comparison of the velocity ratio in the critical pipes along the two flow paths is important to consider.

- 1. On the Transient Pipe tab, select pipes P4 Inlet and P7 Inlet and add them to the pipe stations to graph (Figure 11). These are the two sloped pipes which have the lowest velocity ratio.
- 2. In the Graph Parameters list choose Velocity Ratio (Vm/Vsm).
- 3. Check the DA box to display Design Alerts on the graph.
- 4. Click Generate.

The resulting graph is shown in Figure 12. This shows that as the valve J4 closes and valve J7 opens the velocity ratios in the pipe immediately downstream change but stay in the acceptable range.

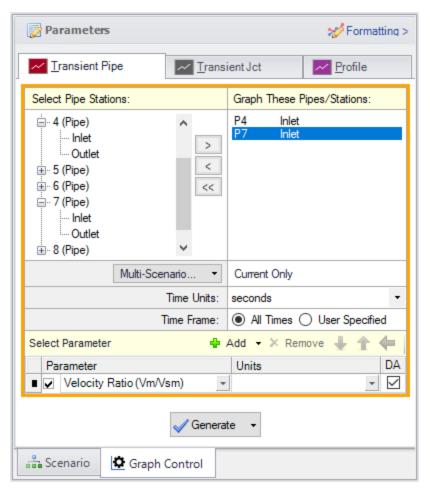


Figure 11: Data selection to view the velocity ratio over time

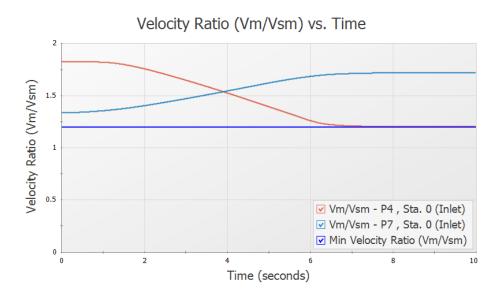


Figure 12: The velocity ratio in the sloped pipes as the valves change position

## **SSL Analysis Summary**

A slurry of sand and water flowing to two deposits was modeled. The velocity ratio was examined to insure a minimum valve was maintained throughout the transient to avoid the danger of the sand settling out of the slurry plugging the pipe. The analysis showed that the initial pipe diameter selected was not adequate. A larger size was selected to meet the system requirements over the simulation time.

# **PD Pulsation Study - PFA**

### Summary

A system with positive displacement pumps has a known pulsation issue in a section of piping with a closed valve. This issue is caused by the system's natural frequency matching up with certain PD pump frequencies, resulting in severe pressure oscillations at the closed valve. Use AFT Impulse and the PFA (Pulsation Frequency Analysis) module to discover the problematic pump frequencies and what the pressure response at the closed valve is at these specific pump frequencies.

Note: This example can only be run if you have a license of the PFA module

### **Topics Covered**

- Ringing systems to find natural acoustic frequencies
- Finding system excitation frequencies
- Determining 'worst case' PD pump speeds at excitation frequencies
- Calculating pressure response of system at above PD speeds

### Required Knowledge

This example assumes the user has already worked through the Walk-Through Examples section, and has a level of knowledge consistent with the topics covered there. If this is not the case, please review the Walk-Through Examples, beginning with the <a href="Beginner: Valve Closure">Beginner: Valve Closure</a> example. You can also watch the <a href="AFT Impulse Quick Start Video">AFT Impulse Quick Start Video</a> (Metric Units) on the AFT website, as it covers the majority of the topics discussed in the Valve Closure example.

This example is based on the paper by James M. Blanding and Trey Walters.

#### **Model File**

This example uses the following file, which is installed in the Examples folder as part of the AFT Impulse installation:

Metric - PD Pulsation Study - PFA.imp

#### Step 1. Start AFT Impulse

From the Start Menu choose the AFT Impulse 9 folder and select AFT Impulse 9.

To ensure that your results are the same as those presented in this documentation, this example should be run using all default AFT Impulse settings, unless you are specifically instructed to do otherwise.

### Step 2. Define the Modules Panel

First the PFA add-on modules needs to be activated for use in the model. To do this, open Analysis Setup from the toolbar or Analysis menu. On the Modules panel, check the box next to Activate PFA. After the PFA module is activated, the Use option should being selected by default.

### Step 3. Define the Fluid Properties Group

Open the Fluid panel then define the fluid:

- 1. Fluid Library = User Specified Fluid
- 2. Name = PFA Fluid
- 3. Density = 0.92 gram/cm3
- 4. Dynamic Viscosity = 0.95 centipoise
- 5. Bulk Modulus = 9653 bar

### Step 4. Define the Pipes and Junctions Group

At this point, the first two groups are completed in Analysis Setup. The next undefined group is the Pipes and Junctions group. To define this group, the model needs to be assembled with all pipes and junctions fully defined. Click OK to save and exit Analysis Setup then assemble the model as shown in the figure below.

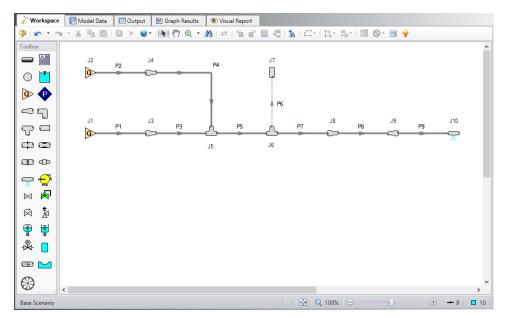


Figure 1: Layout of PD Plunger Pulsation Study example

The system is in place but now we need to enter the input data for the pipes and junctions. Double-click each pipe and junction and enter the following data in the properties window.

### **Pipe Properties**

- 1. Pipe Material = (User Specified)
- 2. Inner Diameter = Use table below
- 3. Length = Use table below
- 4. Wavespeed = User Specified Wavespeed
  - a. Wavespeed = 915 meters/sec
- 5. Friction Model Data Set = User Specified
- 6. Selection = Absolute Roughness
- 7. Value = 0.00152 cm

Pipe	Inner Dia- meter (cm)	Length (meters)
1	30.5	1
2	30.5	1
3	5.5	12
4	5.5	17
5	8.3	10
6	4.3	6
7	8.3	15
8	4.3	1
9	8.3	9

## **Junction Properties**

**Note:** For the sake of simplicity, assigned flow junctions J1 and J2 are being used to represent the PD pumps. The Pulsation Setup window will be used later to place the necessary transient data in the assigned flow junction for the pump being analyzed.

- 1. Assigned Flows J1 & J2
  - a. Elevation = 0 meters
  - b. Volumetric Flow Rate = 8 m3/hr
- 2. Area Changes J3 & J4
  - a. Inlet Elevation = 0 meters
  - b. Type = Abrupt Transition (Cylindrical)

- 3. Tee/Wye J5 & J6
  - a. Elevation = 0 meters
  - b. Loss Model = Simple (no loss)
- 4. Dead End J7
  - a. Elevation = 0 meters
- 5. Area Changes J8 & J9
  - a. Inlet Elevation = 0 meters
  - b. Type = Conical Transition
  - c. Angle (µ) = 90 degrees
- 6. Spray Nozzle J10
  - a. Elevation = 0 meters
  - b. Loss Model = Cd Spray (Discharge Coefficient)
  - c. Geometry = Spray Nozzle
  - d. Exit Properties = Pressure
  - e. Exit Pressure = 0 barG
  - f. Cd (Discharge Coefficient) = 1
  - g. Discharge Flow Area = 0.148 cm2

>Turn on the Show Object Status from the View menu to verify if all data is entered. If so, the Pipes and Junctions group in Analysis Setup will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data.

### **Step 5. Define the Pulsation Setup Group**

Defining the initial pulse or ring is an important step in determining the natural frequencies that different stations in the model will respond to. This is the numerical equivalent of hitting the system with a hammer to see how it responds at different frequencies. This first step does not represent a realistic operating condition, but rather reveals what frequencies of real world operation may present operational problems.

Open Analysis Setup to see the Pulsation Setup group below the Transient Control group. Use the Pulsation Setup group to specify input regarding the initial pulse and other information about the pulsation source. There are two panels in the Pulsation Setup group: the Pulse Setup and PD Pump Settings panels. The PD Pump Settings panel only requires input if the source of pulsation is a positive displacement pump. Because the source of pulsation in our model is a positive displacement pump, we will need to complete the input on both of these tabs. Enter the data below to define the Pulse Setup panel.

- 1. Applied At = J2 (Assigned Flow)
- 2. Start Time = 0 seconds
- 3. Magnitude = Automatic (Twice Steady-State Flow)
- 4. Peak = 16.00 m3/hr
- 5. Cutoff Frequency = PD Pump Characteristics
- 6. Filter Type = Chebyshev
- 7. Order = 10

- 8. Ripples Allowed = 1 dB
- 9. Pulsation Source = Positive Displacement (PD) Pump
- 10. Number of Heads = 3
- 11. Pump Speed = 250 RPM
- 12. Speed Buffer = 15 Percent (%)

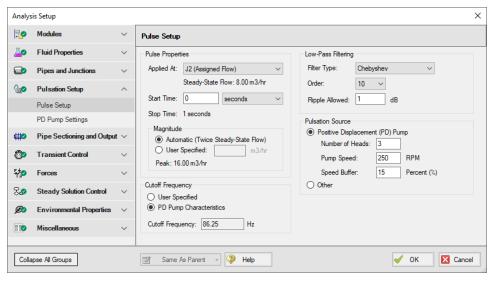


Figure 2: Pulsation Setup window with Input

Now that all required input has been entered in the Pulse Setup panel, enter the following information on the PD Pump Settings panel (see Figure 3).

- 1. Minimum Pump Speed = 125 RPM
- 2. Bore Diameter = 7.6 cm
- 3. Stroke = 5.2 cm
- 4. Rod Length = 25.4 cm
- 5. Clearance = 70 Percent (%)
- 6. Suction Pressure = 4.5 bar
- 7. Discharge Pressure = 415 bar

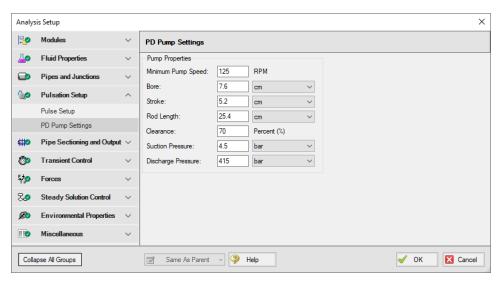


Figure 3: PD Pump Settings tab with Input

### Step 6. Define the Pipe Sectioning and Output Group

Open the Sectioning panel in Analysis Setup. While using the AFT Impulse PFA module, the pulsation setup needs to be completed prior to sectioning the pipes in the model. To section the model's pipes for the simulation, complete the following:

- 1. Select the significant pipes that should consider wavespeed variance. In this example we will consider the variance in all modeled pipes, except for Pipe P8. You can see that this pipe has been excluded in Figure 4. Pipe P8 is excluded because it represents a flow meter and not an actual pipe. Units such as flow meters and dampeners may be better modeled with a pipe than with a junction if they have significant length and associated acoustic interaction aspects in the physical system. Ensure that the box next to each pipe is selected under Consider Variances, except for Pipe P8.
- 2. Click Update Results and select one section in the controlling pipe by clicking on one section in the table under Search Results. This window is displayed in Figure 4.
- 3. Select Show Pulsation Graphs located at the bottom left of the Sectioning panel. A graph of the pulse will appear (see Figure 5). You can also view graphs for the FFT of the Pulse, the LPF of the Pulse FFT, and the FFT of the LPF in the Graph Parameter graph that appears. The LPF of Pulse is shown in Figure 6. After you are done viewing these graphs, click Close to return to the Section Pipes window.
- 4. Click OK to save and close Analysis Setup.
- 5. Click OK for the pop-up window notifying you that the forcing function has been placed on J2 (the junction that was selected in the Pulsation Setup window) as transient data.
- 6. Open J2 to verify that the numerical ring has been applied to the transient (see Figure 7 for the transient input). This transient is a brief jump in flow rate at junction J2.

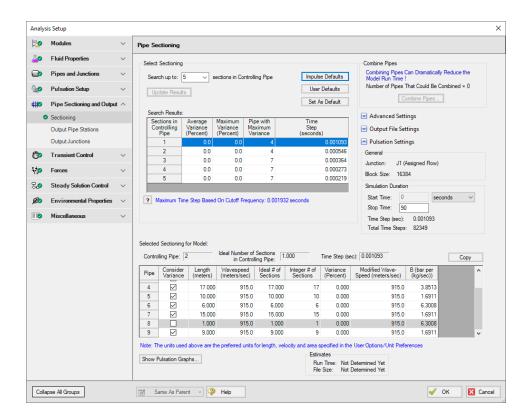


Figure 4: Section Pipes window

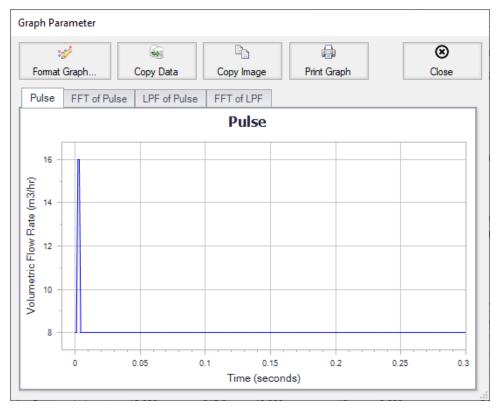


Figure 5: Graph of Pulse in this example

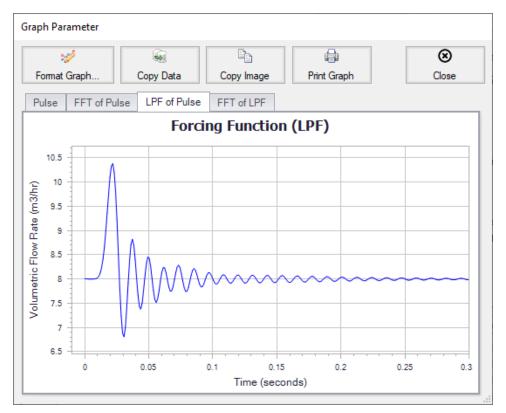


Figure 6: Graph of LPF of Pulse

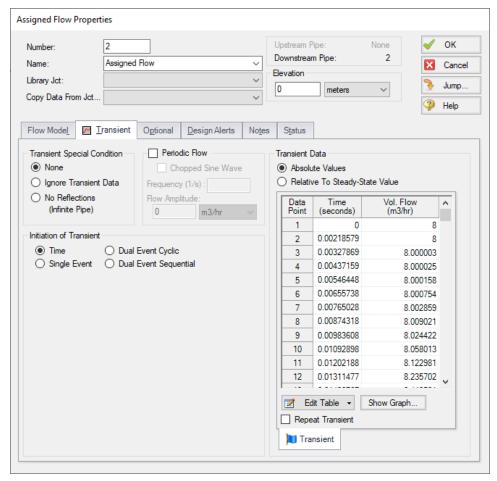


Figure 7: Assigned Flow Properties with Transient from Pulsation Setup. The Show Graph button under the Transient Data table can be selected to view the graph of this data

### Step 7. Run the Model

Click Run Model from the toolbar or from the Analysis menu. This will open the Solution Progress window. This window allows you to watch the progress of the Steady-State and Transient Solvers. When complete, click the Graph Results button at the bottom of the Solution Progress window.

### Step 8. Examine the Results

#### 1. Find excitation frequencies to study

- On the Graph Control tab in the Quick Access Panel, click the Frequency tab to begin generating an Excitation Frequency Analysis graph
- b. We need to determine which frequencies excite the pump speeds within the pump speed range we have specified. For the purposes of this example, we will graph the Excitation

- Frequency graph for 10 different pipe stations. Note that it is the engineer's responsibility to evaluate all pipe stations that could be excited by various frequencies and to perform the necessary analysis.
- c. On the Graph Results tab, select the Frequency tab and select the inlet and outlet stations for the following pipes: 1, 2, 3, 5, and 6 (see Figure 8).

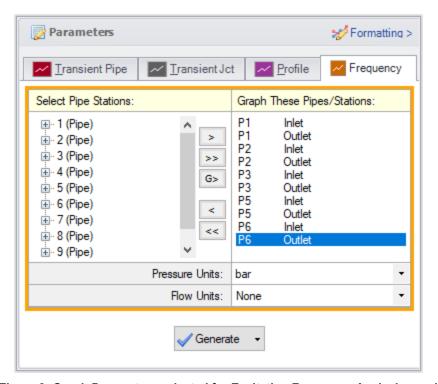


Figure 8: Graph Parameters selected for Excitation Frequency Analysis graph

d. Click Generate. The resulting graph (shown in Figure 9) represents the frequencies that are excited by the pulse defined in the Pulsation Setup window.

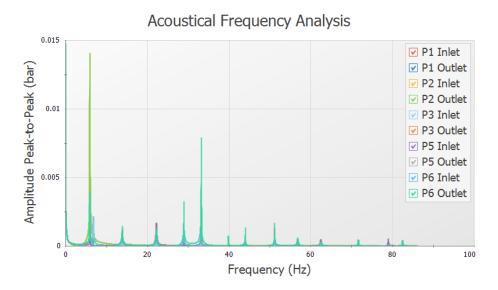


Figure 9: Excitation Frequency Analysis graph

- e. From the graph in Figure 9, we see that there are several frequencies that produce a large pressure magnitude. Points on the plot with a large response magnitude are easily identified by finding local maxima on the graph. These maxima are the acoustic natural frequencies that are potentially the most damaging when excited by the identified pump speeds.
- f. Note that the graph in Figure 9 can quickly be changed to display the magnitude on a logarithmic scale in order to allow for easier viewing of the magnitude behavior changes with a changing frequency. To view the Excitation Frequency Analysis graph with the magnitude displayed on a logarithmic scale, generate the frequency graph as discussed above. Right-click on either axis and select the box next to Logarithmic. See Figure 10 for an image of the graph in Figure 9 with the amplitude changed to be displayed on a logarithmic scale.

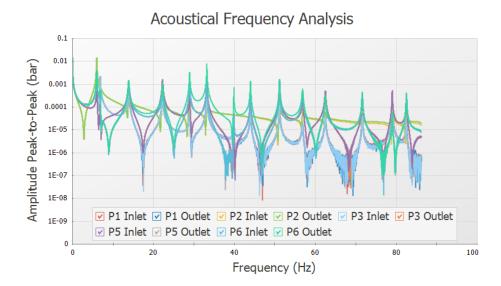


Figure 10: Excitation Frequency Analysis Graph with Magnitude on Logarithmic Scale

#### 2. Evaluate excitation frequencies

- a. The identified frequencies can now be evaluated to determine pump speeds that would cause them to be excited, making them potentially problematic. Follow the steps below to select and evaluate the excitation frequencies.
- b. Left-click near the frequency of about 33.24 Hz and drag the mouse over the peak on the graph near this frequency. This will highlight and flag the local maximum. Figure 11 shows the frequency graph after the dialog flag appears.

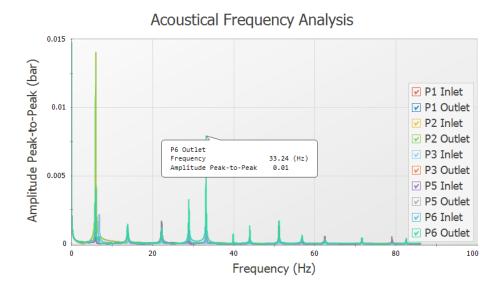


Figure 11: Excitation Frequency Analysis with Dialog Flag

c. Right-click on the dialog flag that appears on the peak of this frequency as shown in Figure 12.

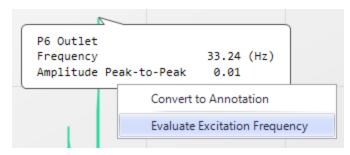


Figure 12: Right Click on the Dialog flag to evaluate the frequency

 Select Evaluate Excitation Frequency to add this frequency to the Pump RPM Evaluation panel, which is labeled with Excitation Frequencies and Pump Speeds (RPM) (see Figure 13)

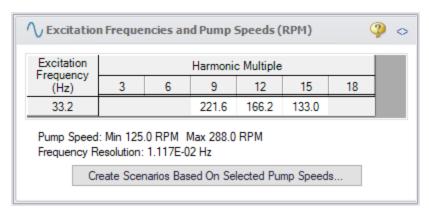


Figure 13: Pump RPM Evaluation panel

e. Repeat steps a through c for the local maxima at the frequencies of 28.98 Hz and 6.89 Hz. Figure 14 shows the Pump RPM Evaluation Panel with the excitation pump speeds displayed.

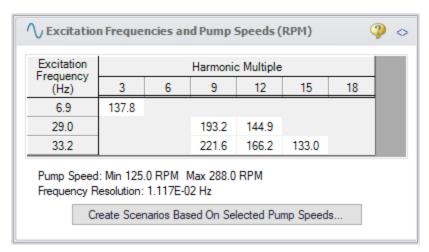


Figure 14: Pump RPM Evaluation Panel with Excitation Frequencies and their Harmonic Multiples Displayed

f. When choosing low or high frequencies on the graph, it is possible to select a frequency which is excited in the system but does not have a pump speed within the minimum and maximum pump speeds for the analysis. The minimum pump speed is defined directly in the PD Pump Settings in the Pulsation Setup window, while the maximum is calculated using the Pump Speed and Speed Buffer defined under Pulsation Source in Pulsation Setup. For example, try selecting the largest maxima, which occurs at 6.1 Hz. The message in Figure 15 appears.

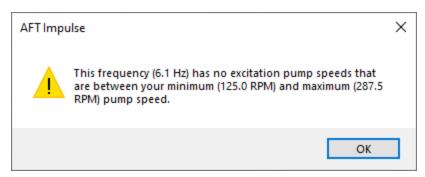


Figure 15: Message Indicating No Excitation Pump Speeds Between the Minimum and Maximum Pump Speeds Exist

#### 3. Determine the pressure response of the system at excited frequencies

- a. In the Pump RPM Evaluation panel, corresponding pump speeds can be selected for study. At these speeds, the pressure response is important to characterize. By default, all speeds in the Pump RPM Evaluation panel are pre-selected and must be clicked to be turned off. Scenarios can then be created that will use the information from the PD Pump Settings to create a child Pump Speed scenario that will have the Flow vs. Time profile at the selected speed (RPM) that will excite the evaluated frequencies.
- b. We will create child scenarios for all six pump speeds in the Pump RPM Evaluation panel. To do this, ensure that all pump speeds are selected (not italicized).
- c. Click Create Scenarios Based On Selected Pump Speeds...
- d. A dialog box will appear stating that six scenarios will be created based on the selected speeds in the Pump RPM Evaluation panel. Click Yes to continue creating the child scenarios.
- e. Load the 133 RPM (33.2 Hz) scenario.
- f. The scenario will now have different transient information in J2, modeling the pump performance at 133 RPM. Go to the Workspace and open the Properties window for J2. On the Transient tab click Show Graph under the Transient Data table to verify the Pump Flow Forcing Function has been applied, as shown in Figure 16.

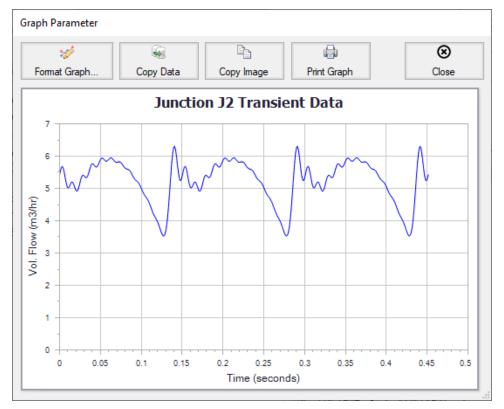
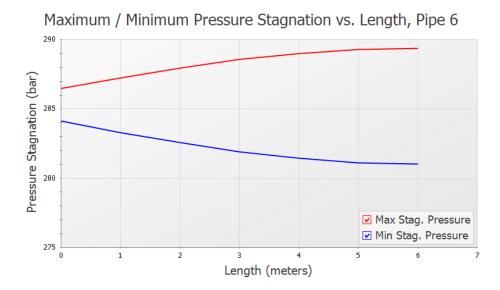


Figure 16: New Assigned Flow transient representing the PD Pump operating at 133 RPM

Run the 133 RPM (33.2 Hz) scenario to see the pressure response. Often, the most noticeable pressure response will occur in stagnant branched lines. For the purposes of this example, we will evaluate the pressure responses through pipe P6. However, engineers must ensure that all pipes that could experience significant pressure responses are analyzed.

- 1. To create a pressure profile graph in pipe P6, go to the Graph Results tab and select Profile for the graph type
- 2. Check the box for Pipe P6
- 3. Select Pressure Stagnation for the Parameter
- 4. Use bar for the units
- 5. Click Generate

Figure 17 shows the profile plot for Pipe P6 at a pump speed of 133 RPM.



#### Figure 17: Max/Min Pressure Profile of Pipe P6 for 133 RPM

The pressure vs. time can be displayed for any pipe station. Plot the pressure vs. time for pipe P6 by following the directions below:

- 1. In the Quick Access Panel, select Transient Pipe for the graph type
- 2. Expand the pipe station menu for Pipe P6
- 3. Add the outlet and inlet of Pipe P6 to the Graph These Pipes/Stations list
- 4. Select Pressure Stagnation for the Parameter
- 5. Use bar for the units
- 6. Set the Time Frame to User Specified with a Start Time of 0 and a Stop Time of 2 seconds.
- 7. Click Generate (see Figure 18).

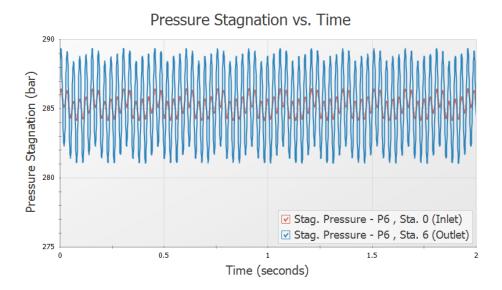


Figure 18: Pressure Oscillations at Inlet and Outlet of Pipe P6 for 133 RPM

After looking at these graphs, go to the Output tab, which should open to the Warnings tab. The PFA module will check the Peak-to-Peak pressures and compare them to the permissible values in the API-674 standard. If the limits from the standard are violated in the model, a warning will appear. In this case, the the Peak-to-Peak pressures exceed the allowable limits. See Figure 19. Additionally, the vapor pressure margin is checked. This is the margin between the minimum pressure and 10% over the vapor pressure, per the API-674 standard. For a full summary, click on the Pulsation Summary tab, as is shown in Figure 20.

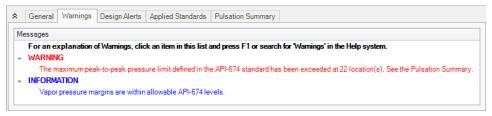


Figure 19: Warnings section the Output window with information about API-674 being exceeded

Figure 20: Pulsation Summary in the Output window

For the purposes of this example, we will repeat these steps for the pump speed of 221.6 RPM because this pump speed causes the largest pressure oscillations. We will show these graphs here. Though not shown, multi-scenario graphing was used to determine the pump speed that caused the maximum oscillations. When performing an analysis on your system, all pump speeds that excite the system should be evaluated.

Figure 21 shows the Max/Min Pressure Profile for P6 for the pump speed of 221.6 RPM.

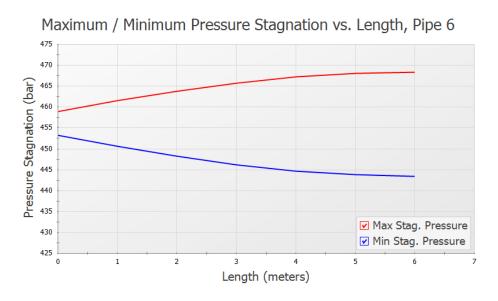


Figure 21: Max/Min Pressure Profile of Pipe P6 for 221.6 RPM

Notice the large difference between the maximum and minimum pressures at the end of the pipe, located next to the Dead End junction.

Figure 22 shows the Max/Min Pressure Profile for P6 for the pump speed of 221.6 RPM.

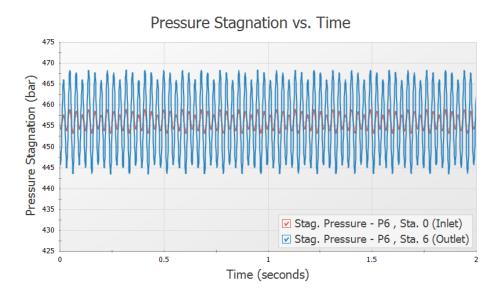


Figure 22: Pressure Oscillations at Inlet and Outlet of Pipe P6 for 221.6 RPM

The large pressure oscillation in Pipe P6 can be seen in Figure 22. It is important to note that the inlet of Pipe P6 does not exhibit as large of a response as the outlet does. This oscillation, if allowed to continue, can lead to mechanical and support fatigue and thus failure.

Return to the Output tab of the Graph results window for the scenario with the pump speed of 221.6 RPM, and make note of the message in red at the bottom right of the Graph Results screen that states that Warnings Exist. This scenario also violates API-674 pulsation and pressure limits similar to the 133 RPM scenario.

#### **PFA Analysis Summary**

AFT Impulse and the PFA (Pulsation Frequency Analysis) module were used to discover the problematic pump frequencies occurring in a system with a known pulsation issue. The software was used to identify these frequencies, and after the frequencies were identified, a corresponding pump operating speed was examined to find the pressure response of the system. Using graphing features, the pressure response was plotted and studied. The steps followed lead to the successful pulsation analysis of the system.

#### Verification

## AFT Impulse™

## **Verification Cases**

# AFT Impulse Version 9 Waterhammer Modeling in Piping Systems

Published: May 02, 2023



Dynamic solutions for a fluid world ™

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## **AFT Impulse Verification Overview**

There are a number of aspects to the verification process employed by Applied Flow Technology to ensure that AFT Impulse provides accurate solutions to waterhammer and surge transient problems in pipe flow systems. These are discussed in <a href="Verification Methodology">Verification Methodology</a>. A listing of all of the verified models is given in <a href="Summary of Verification Models">Summary of Verification Models</a>. The verification models are taken from numerous <a href="References">References</a>.

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## **Verification Reference - Brown Cover Page**

R. J. BROWN

## **Water-Column Separation at** Two Pumping Plants

Results of field measurement of transients in two pump discharge lines show that the pressures were greater than had been predicted during design, and a theory and method of analysis are developed which explains the time-history of the transients measured. The field measurements were undertaken because of the complexity of the phenomena and because very little measured data were available. Results are presented graphically along with analytical solutions. Conclusions drawn were: (a) The inherent difficulty of prediction of water-column separation effects is further complicated by the uncertainty about complete pump operating characteristics and actual moment of inertia of pumps and motors; (b) the effects of air and gases entrained in solution in the water must be considered in the analytical solution; and (c) entrained air can have a detrimental effect on the water-hammer transient, i.e., larger pressure surges in the discharge line and higher reverse speeds of the pumps can be caused by its presence.

#### Introduction

An important consideration in the design of a pump discharge line is the possible occurrence of water-column separation during a water-hammer transient. Following a power outage at the pumping units, negative pressure waves will be propagated throughout the discharge line. Water-column separation will appear when the transient hydraulic gradient drops to the vapor pressure of water at any point in the line. These phenomena can be visualized as two individual water columns separated by a vapor pocket at the low pressure point. In general, the water-hammer pressure created when the two liquid water columns rejoin is of a destructive nature, being very large in magnitude.

in magnitude.

In 1946, the Bureau of Reclamation designed Mile 7.2 and Mile 22.5 Pumping Plants [1] with the knowledge that water-column separation would occur during operation of the systems. These pumping plants were selected as ideal trial cases because

¹ Numbers in brackets designate References at end of paper.
Contributed by the Fluids Engineering Division and presented at the Fluids Engineering Conference, Philadelphia, Pa., May 0-9, 1968, of The AMERICAS SOCIETY OF MECRANICAL ENGINEERS Manuscript received at ASME Headquarters, February 15, 1968. Paper No. 69—FE-23.

both of the discharge lines had distinct "knees" in their profiles, and, therefore, the exact locations of the points of separation were predetermined. Water-column separation is a complicated phenomenon and after the pumping plants were built, the accuracy and completeness of the theory used to predict the tran-

curacy and completeness of the theory used to predict the transient pressures were questioned.

To check the theoretical approach, field tests were performed and pressure-time histories were recorded at various test stations on the line. In general, the measured transient pressures were greater than had been predicted.

In the following sections, the original design for water-column separation in the pump discharge lines will be reviewed. The results of the recorded pressure-time histories from the field tests will be explained and presented in graphical forms. A modified theoretical approach devised to more accurately predict the phenomena will be discussed.

#### Original Design Criteria

The original methods used in designing the discharge line for water-hammer pressures will be briefly outlined. The basic data for both systems are listed in Table 1 and Fig. 1. The water-column separation criteria have been described [2, 3] but a brief résumé of that subject is in order. Basically, the analytic procedure was a graphical solution on a pump char-

#### -Nomenclature-

A =cross-sectional area of the pipeline, ft<sup>2</sup>

a = velocity of pressure wave, ft/sec

C = total volume of air and entrained gases, at an absolute pressure head of 34 ft, in the discharge line, ft<sup>2</sup>

 $\overline{C} = air volume/inner volume of discharge pipe$ C<sub>i</sub> = air volume at gas pocket at loca-tion i, ft<sup>1</sup>

D = inside diameter of pipeline, ft

f = Darcy's friction factor

H = head between hydraulic grade line and forebay elevation, ft

Ho = head across the unit, ft

 $H_{Li} = \text{head from forebay elevation to}$ absolute zero pressure head level for the gas at location

i, ft  $H_{ui} = \text{head from forebay elevation to}$ an upper effective pressure head level at gas pocket loca-

nead level at gas tion i, ft  $H_P = \text{pumping head, ft}$   $H_R = \text{rated head, ft}$ 

 $h = \frac{H_p}{H_R}$ 

**Verification Reference - Chaudhry Cover Page** 

 $H_R$  L = length of discharge line, ft  $L_i$  = length of line between gas pocket
locations, ft N = speed of unit, rpm  $N_R$  = rated speed of unit, rpm  $N_s$  = specific speed of unit, gpm units

Q = discharge at a point in the pipeline, cfs  $Q_R = \text{rated discharge, cfs}$ 

q = discharge/rated discharge
T = torque on the unit, lb-ft

t = time, sec
V = velocity at a point in the pipeline, fps

line, fps  $V_R$  = rated velocity, fps  $v_R = V/V_R$   $v_R = V/V_R$   $v_R = v_R = v_R$ 

 $\alpha$  = speed of unit/rated speed  $\beta$  = torque on unit/rated torque

 $\rho = \frac{aV_R}{2g H_R} = \text{pipeline constant}$ 

DECEMBED 1048 / 571

M. Hanif Chaudhry

## Applied Hydraulic Transients

Third Edition



M. Hanif Chaudhry College of Engineering and Computing University of South Carolina Columbia, SC, USA

Applied Hydraulic Transients

Third Edition

## **Verification Reference - Kamemura Cover Page**

#### List of All Verification Models

NIPPON KOKAN TECHNICAL REPORT Overseas No. 52 (1988)

#### Fluid Transients in Pipeline

-Liquid Column Separation and Development of Comprehensive Program-

Toshihiko Kamemura\*, Kazuo Jyowo\*\*, Teruhiko Hata\*\*\*, Hideo Hayashi\*\*\*\*, Tatsuki Yoshikai\*\*\*\*\* and Munetaka Kondo\*\*\*\*\*\*

NKK has developed a computer program, SURGE 2, to simulate transient phenomena in liquid pipeline. SURGE 2 can analyze any piping systems, however complicated they may be. Furthermore this program can simulate liquid column separation. For numerical analysis, the characteristics method which is introduced air release method is adopted. Liquid column separation experiments were conducted using 15.2mm in diameter and 200m long test pipeline. Experimental data were compared with calculated results to find out good agreement in respect to change of flow rate and pressure.

#### 1. Introduction

In planning and designing a pipeline, fluid transients phenomena cause problems of significant engineering concern especially in two aspects. The first problem is the high and low pressure caused by the transients phenomena. High pressure brings about destructive damage to pipes and devices, while low pressure causes cavitation, resulting in various troubles such as breakdown of pumps and others. Liquid column separation phenomenon resulting from low pressure also brings about destructive high pressure with the collapse of vapor cavity. The second problem is the effect of fluid transients phenomena to various control systems and conversely, the effect of control systems to the pipeline system.

In recent years, as a result of active pursuit of safety and total efficiency of plants and pipelines, the piping system is becoming complicated. In a complicated piping system, adverse effects from fluid transi-ents phenomena frequently occur, the effects spreading to many directions. Under these circumstances, in 1974, NKK developed SURGE 1, a computer program to simulate fluid transients phenomena. Since then, SURGE 1 has been applied to analysis of fluid trans-portation in many pipelines and has demonstrated its power. However, SURGE 1 had problems; that it could not analyze liquid column separation phenomenon, influence of trapped air in pipe, and transients phenomena of looped piping. Also, it could not deal with equipment such as surge tanks, air valves and

Consequently, a comprehensive program, SURGE to analyze the above phenomena was completed in 1986, after three years of development. The feature of SURGE 2 is that it can calculate both the steady and unsteady flow problems of the piping system, however complicated they may be, and also analyze liquid column separation phenomenon. In addition, experiments were conducted on a 15.2mm diameter, 200m length test pipeline, the results of which were compared with analytic results to examine the reliability of the program.

In this paper, the analytic theory, function, and experimental verification of SURGE 2 are presented.

#### Analytic theory

#### 2.1 Steady flow calculation

Various reports have been made for solution of steady flow piping network, but in SURGE 2, Newton-Raphson's solution was adopted in view of its applicability under diverse conditions.

A piping network is modeled with flow paths and joints. Section points, branch and confluence points, and boundary points of piping are treated as the joints, and connecting these joints are the flow paths. A flow path consists of pipes, valves, and pumps.

Generally, the relationship between pressure. P, and the flow rate, Q, are expressed as:

- Manager, Pipeline Design Sec., Engineering & Design Dept.
   Team Manager, Pipeline Design Sec., Engineering & Design Dept.
   Pipeline Design Sec., Engineering & Design Dept.
   General Manager, No. I Research Dept., Kawasaki Research Labs., Engineering Research Center
   Manager, Information Systems Dept.
   Manager, Pipeline Inspection Services

## **Verification Reference - Kaplan Cover Page**

#### Verification References

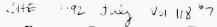
THE UNIVERSITY OF MICHIGAN INDUSTRY PROGRAM OF THE COLLEGE OF ENGINEERING

OIL PIPELINE TRANSIENTS

Michel Kaplan Victor L. Streeter E. Benjamin Wylie

> August, 1966 IP-743

**Verification Reference - Karney Cover Page - Efficient Calculation...** 



#### EFFICIENT CALCULATION OF TRANSIENT FLOW IN SIMPLE PIPE NETWORKS

By Bryan W. Karney<sup>1</sup> and Duncan McInnis<sup>2</sup>

ABSTRACT: Extensions to the conventional method of characteristics allow transient conditions in simple pipe networks to be efficiently calculated. In particular, treating both boundary conditions and network topology in a general and comprehensive fashion simplifies the solution of many combinations of hydraulic devices. The algebraic framework presented includes a flexible integration of the friction loss term that reduces to previous lineur approximations as special cases. In addition, an explicit algorithm is derived for a general hydraulic element called an external energy dissipator. This boundary condition conveniently represents surge tanks, relief valves, storage reservoirs, valves discharging to the atmosphere, and many other common devices. Significantly, the solution remains explicit even if friction losses and inertia effects are present in both the storage element and a connecting pipe. This comprehensive approach to transient analysis simplifies control logic, encourages accurate reporting of field data, and improves execution times. The procedure is illustrated by analyzing transient conditions in a small network containing a variety of devices. ABSTRACT: Extensions to the conventional method of characteristics allow trannetwork containing a variety of devices.

#### INTRODUCTION

Although water distribution networks have existed for hundreds of years, transients have not always been explicitly considered in design calculations. Early networks were fed by gravity from high-elevation reservoirs or water towers, and nearly steady conditions prevailed in the system. In addition, the number, length, and diameter of pipes were typically small and pressures low. The most significant problem was to predict the equilibrium distribution of flow under assumed demand conditions. Thus, the lack of attention given to transient considerations in these networks was usually well-justified.

Modern water distribution systems, by contrast, are usually fed by namerous pumping stations discharging directly into the system. In addition, flow disturbances are common. The automatic stopping of pumps, the adjustment of control valves and the influence of accidential events, such as power outages, all generate transient conditions. These disturbances are superimposed on a network that has large pipes and high discharge rates. The result is a highly dynamic system that should be analyzed as such (Sharp 1981; Karney and McInnis 1990).

This paper is intended to facilitate calculation of transient conditions in pipe networks. Although a general algebraic and conceptual framework applicable to any network is presented, special attention is given to combinations of simple devices. No attempt is made to treat all boundary conditions comprehensively (an impossible task in a single paper). Rather, the purpose is to show how significant gains in efficiency and accuracy can be achieved for a class of boundary conditions called external energy dissipators. An explicit equation is presented for this composite storage element

<sup>1</sup>Asst. Prof., Dept. of Civ. Engrg., Univ. of Toronto, MSS 1A4, Canada. <sup>2</sup>Grad. Student, Dept. of Civ. Engrg., Univ. of Toronto, Toronto, MSS 1A4,

Canada.

Note: Discussion open until December 1, 1992. To extend the closing date one month, a written request must be filed with the ASCE Manager of Journals. The manuscript for this paper was submitted for review and possible publication on May 23, 1990. This paper is part of the *Journal of Hydraulic Engineering*, Vol. 118, No. 7, July, 1992. & ASCE, ISSN 0733-9429/92/0007-1014/\$1.00 + \$.15 per page. Paper No. 26648.

that accounts for losses in a short conduit connecting a reservoir to a j tion of any number of pipes. Such a solution is useful in itself and serves as model for solving more complex boundary conditions. The versatility at efficiency of the approach are demonstrated by analyzing a small test no

#### GOVERNING EQUATIONS AND THEIR SOLUTION

This section extends the conventional method of characteristics for ne work applications. The key result is a linear equation that accounts for an number of interacting pipes at a network node. Although a similar relation is developed in Wylie and Streeter (1982), the equation developed here algebracially simpler while being computationally more flexible, particular in relation to the linearization of the friction term.

Two equations, a momentum equation and a relation of mass conse vation, are used to model transient flow in closed conduits [e.g., Chaudh (1987), Wylie and Streeter (1982)]. If x is distance long the centerline the conduit, t is time, and partial derivatives are represented as subscript these equations can be written as

$$V_t + gH_x + \frac{f_p V|V|}{2D_p} = 0$$
 (6)  
 $H_t + \frac{a^2}{g} V_x = 0$  (7)

in which H = H(x,t) = piezometric head; V = V(x,t) = fluid velocity; I = inside pipe diameter;  $f_p$  = Darcy-Weisbach friction factor; a = celeri of the shock wave; and g = acceleration due to gravity. To be compatible x and V must be positive in the same direction. Eqs. (1) and (2) are validations. if the flow is one-dimensional, the conduit properties (diameter, wave spectemperature, etc.) are constant, the convective and slope terms are sma and the friction force can be approximated by the Darcy-Weisbach formu for steady flow. In addition, it is usually assumed that the friction factor is either constant or weakly dependent on Reynolds number.

The popular method of characteristics (MOC) is a simple and numerical

efficient way of solving the unsteady flow equations (Wylie and Street 1982; Chaudhry 1987). In essence, the MOC combines the momentum ar continuity expressions to form the following compatibility equation in dicharge Q and head H:

$$dH \pm B dQ \pm \frac{R}{\Delta x} Q|Q| dx = 0 \qquad ($$

in which  $A_p = \text{cross-sectional}$  area of the pipe;  $B = a/gA_p$ ; and  $R = f_p\Delta 2gD_pA_p^2$ . Eq. (3) is valid only along the so-called  $C^+$  and  $C^-$  characterist lines defined by  $dx/dt = \pm a$ . To satisfy these characteristic relations, the x-t grid is usually chosen to ensure  $\Delta x = \pm a\Delta t$  (see Fig. 1).

Once initial conditions and the space-time grid have been specified, (can be integrated along AP and BP in Fig. 1. Although the first two terrare easily computed, the third integral requires the variation of Q with to be known. In practice, the flow component has usually been approximate as either  $Q_A|Q_A|$  or  $Q_P|Q_A|$  (Wylie 1983; Wylie and Streeter 1982; Chaudh

1015

1014

## Verification Reference - Karney Cover Page - Transient Analysis...

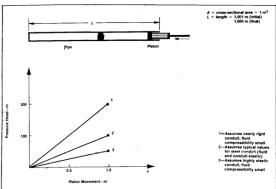
# Transient Analysis of Water Distribution Systems

Bryan W. Karney and Duncan McInnis

The pressures generated by transient (water hammer) conditions in pipe systems are frequently three or more times the value of normal operating pressures. Thus, transient pressures must be known if the size and strength of the required pipe is to be rationally selected, if surge-suppression equipment is to be logically sized, and if system operating rules are to be intelligently specified. In practice, however, analysts frequently neglect transient conditions, particularly in complex systems such as distribution networks. With modern computer techniques it is possible to analyze distribution systems under a wide range of flow conditions and with relatively few restrictions. Examples are presented of the dangers of oversimplifying either the physical system or the operating conditions.

Pressure pipe systems are subject to a wide range of physical loads and operational requirements. For example, underground piping systems must withstand internal and external corrosion, various forms of bedding stresses, differential settlement, construction damage, local stresses at connections, as well as other external and internal forces. As a result of this ongoing chemical and physical attack, both the hydraulic and

structural capacities of the pipe are reduced over time until some kind of failure occurs. The failure may be physical in nature, such as a break that causes loss of water and pressure, or it may be economic, arising from increased fluid friction with its associated reduced flow capacity, increased power costs, or both. In Canada alone, the estimated cost of repairing water main breaks exceeds Can\$100 million annually.



 $\textbf{Figure 1.} \ \ Relation \ \ between \ fluid \ compressibility \ and \ pressure \ head \ in \ a \ closed \ conduit$ 

62 MANAGEMENT AND OPERATIONS

One source of loading that is commonly neglected in water distribution system analysis is due to water hammer or transient conditions. Although it is well known that the pressures generated during transient conditions should be an important consideration when simple pipeline systems are being designed, there is widespread belief that transient conditions are intrinsically less severe in network applications. In fact, several examples in this article demonstrate that the maximum transient pressure in some branched and looped systems may exceed the corresponding pressure rise

One source of loading commonly neglected in system analysis is due to water hammer or transient conditions.

in a simple system. Thus, if the size and strength of the required pipe are to be rationally selected, if the surge-suppression equipment is to be logically sized, and if system operating rules are to be intelligently specified, reliable transient analysis is essential.

In the past few years, many refinements and improvements have been made in the accuracy and efficiency of transient analysis. More attention, however, has frequently been given to how the analysis is performed than to what is being modeled. Many articles have been written on the relative accuracy and computational merits of various numerical procedures: few have considered the sensitivity of transient conditions to the assumed initial state or what kind of interaction between automatic control

JOURNAL AWW

## **Verification Reference - Liou Cover Page**

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#### **Understanding Line Packing** in Frictional Water Hammer

For valve closure transients in pipelines, friction attenuates the amplitude of water hammer wave fronts and causes line packing. The latter is a sustained head increase behind the wave front. Line packing can lead to overpressure: Because of the nonlinearity of the friction term in the governing equations of water hammer, a satisfactory analytical explanation of line packing is not available. Although numerical methods can be used to compute the ine packing an analytical explanation is desirable to better understand the phenomenon. This paper explains line packing analytically and presents a formula to compute the line packing that leads to the maximum pressure at the closed valve. [DOI: 10.1115/1.4033368]

#### Introduction

In pipeline transients, frictional resistance to flow generates line in pipeline transients, inclohal resistance to now generates when packing, which is a sustained pressure rise in the pipeline behind the water hammer wave front after the closure of a discharge valve. This phenomenon is of interest to cross-country oil pipel lines and long water transmission mains because the sustained pressure rise can be very significant relative to the initial sudden pressure rise by water hammer and can result in unacceptable

pressure rise by water hammer and can result in unacceptable overpressures. For a highly frictional pipeline, where the length is large and/or the diameter is small, the effective closure time of a discharge valve is much shorter than its physical closure time [1]. For such pipelines, line packing can be analyzed in terms of an instantaneous closure of a discharge valve. Figures 1 and 2 contrast the valve closure transients with and without friction. Depicted in Fig. 1 is the water hammer without friction, with  $H_U =$  head at the reservoir end,  $H_V =$  head at the valve end,  $V_V =$  steady-state discharge velocity.  $V_V =$  velocity immediately behind the wave front, a = wave speed, t = time, and dt = a time increment. The head and velocity profiles at t (solid lines) and t + dt (dotted lines) are indicated. The profiles represent the head and velocity waves of water hammer. The initial hydraulic grade line is horizontal. The head and relied to slosed valve propagates upstream unattenuated. The velocity behind the head wave is stopped completely. Before the waves are reflected back to the valve, the head at the closed valve propagates the reservoir head plus the head rise due to stopping the initial velocity.

Depicted in Fig. 2 is the water hammer with friction. In this figgue, L = pipe length and x = distance measured from the reservoir toward the valve. The head wave attenuates as it travels upstream. The velocity is not stopped fully by passage of the head wave. There is a sustained head rise behind the wave front as more and more fluid is packed into the closed end. If the wave front is sufficiently attenuated, the head at the closed valve will rise over time. almost monotonically toward  $H_U$ . If the attenuation is less, the head wave reflected from the reservoir will reverse the head rise at the closed valve 2Lla s after the valve closure. For the latter case, the peak head at the closed end at 2Lla s may significantly exceed  $H_U$ . This peak pressure, hereafter referred to as line packing, is addressed in this paper. In fluid mechanics and hydraulics textbooks that discuss water hammer, the friction effect is either not addressed or only briefly

mentioned about the extent of its damping effect [2,3, for exam-ple]. To the knowledge of the author, the only exception is Ref. ple]. To the knowledge of the author, the only exception is Ref. [4], which gives an approximation formula for line packing. Phenomenological explanations of attenuation and line packing are found in textbooks on water hammer [5,6]. Because friction influences water hammer in a complicated way, quantification of the phenomenon is accomplished through numerical solution of the governing equations in academic research, and through commer-

governing equations in academic research, and unough commercial software in practice.

In the early literature on water hammer, the friction factor of the initial steady-state flow was used during transient flow. This simple approach was discussed and improved upon with unsteady friction in a large body of literature from 1968 [7] to present [8-10]. Several studies [10-13] contain comparisons between results of steady and unsteady friction models and the assessment

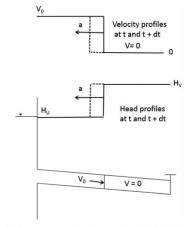


Fig. 1 Head and velocity profiles at two instants in a friction less pipe

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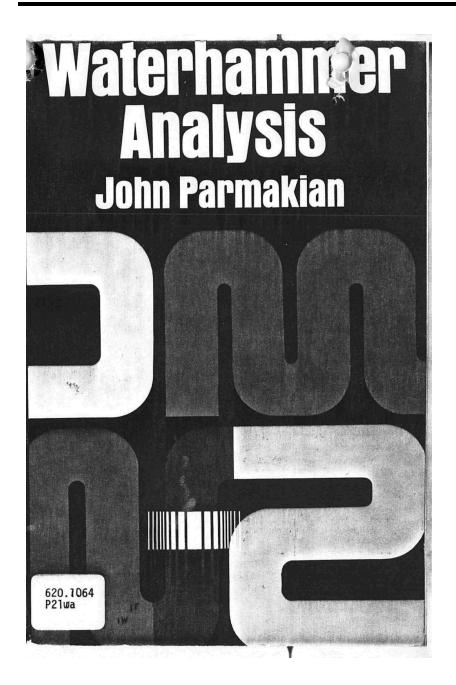
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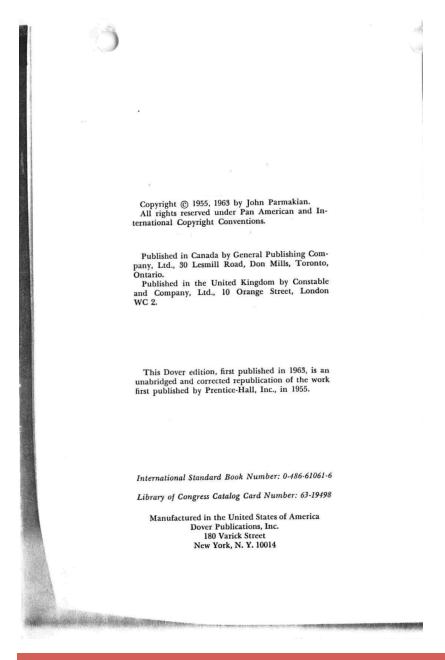
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#### **Verification Reference - Parmakian Cover Page**

List of All Verification Models

Journal of Fluids Engineering





## **Verification Reference - Watters Cover Page**

# MODERN ANALYSIS AND CONTROL OF UNSTEADY FLOW IN PIPELINES

Ву

#### **GARY Z. WATTERS, PE**

Professor of Civil and Environmental Engineering Utah State University Logan, Utah



## **Verification Reference - Wylie Cover Page**

## Fluid Transients in Systems

by

#### E. Benjamin Wylie

Professor of Civil and Environmental Engineering University of Michigan

and

Victor L. Streeter

Professor Emeritus of Hydraulics University of Michigan

with

#### Lisheng Suo

Associate Professor of Hydropower Engineering Hohai University; Nanjing, China



PRENTICE HALL, Englewood Cliffs, NJ 07632

# **Verification Methodology**

The AFT Impulse software is a waterhammer and surge transient analysis product intended for use by trained engineers. As a technical software package, issues of quality and reliability of the technical data generated by the software are important. The following description summarizes the steps taken by Applied Flow Technology to ensure the high quality of the technical data.

#### 1. Comparisons with open literature examples

Numerous examples of waterhammer and surge transient analysis in pipe flow systems are available in the open literature which include published results. AFT Impulse results have been compared against many open literature systems. AFT Impulse predictions compare favorably in all cases.

# 2. Transient solver checks for artificial transient to ensure true steady initial conditions

Before running the transient solution, AFT Impulse always runs the transient solver for a single time step with no transient boundary conditions in effect. It then compares the initial conditions to the single step calculation to see if significant differences exist. If so, a warning is generated.

## 3. Steady-state and transient solution at time zero are self checking

AFT Impulse has two Solvers – one for the steady-state and one for the transient. They use two entirely different solution algorithms. First the steady-state state solver is run, and then the results are used to initialize the transient solver. Before the transient solver is actually run, a sanity check is performed (as discussed in Item 2 above). If the two solvers disagree, a warning is generated. Thus is if there were fundamental calculation errors in either method then an artificial transient would be generated and the user warned. This does not ensure all transient calculations afterwards are correct, but does ensure that the fundamental transient equations are being properly represented.

# **Summary of Verification Models**

Comparison of AFT Impulse predictions to the published calculation results is included herein for twenty-two cases from ten sources.

Below is a summary of the cases:

Case	Fluid	Pipes	Pumps	Reference					
Case 1	Water	1	0	Wylie					
Case 2	Water	2	0	Wylie					
Case 3	Water	2	1	Chaudhry					
Case 4	Water	1	0	Wylie					
Case 5	Water	1	0	Wylie					
Case 6	Water	1	0	Wylie					
Case 7	Water	1	0	Wylie					
Case 8	Water	1	0	Wylie					
Case 9	Water	1	0	Wylie					
Case 10	Water	1	0	Wylie					
Case 11	Water	8	0	Karney (1992)					
Case 12	Water	8	0	Karney (1992)					
Case 13	Water	2	1	Watters					
Case 14	Water	2	1	Wylie					
Case 15	Water	5	0	Kamemura					
Case 16	S.G. 1.155	1	1	Parmakian					
Case 17	Water	3	1	Watters					
Case 18	Water	1	0	Chaudhry					
Case 19	Oil	1	0	Kaplan					
Case 20	Water	2	0	Karney (1990)					
Case 21	Water	7	0	Karney (1990)					
Case 22	Oil	2	0	Liou					

# **Verification Case 1**

View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE:ImpVerify1.imp

REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

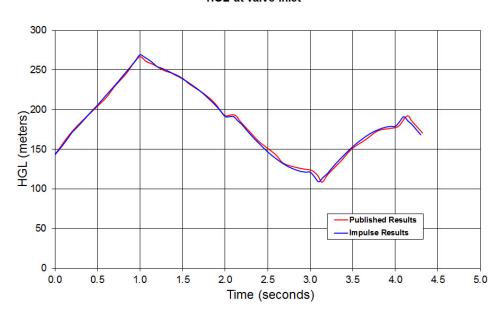
Page 46, Example 3.1

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 

#### **HGL** at Valve Inlet



#### **DISCUSSION:**

The results from AFT Impulse are compared to a simulation run by Wiley. Full details of the problem statement can be seen by clicking the link above. Close agreement can be observed in the results.

List of All Verification Models

# **Verification Case 1 Problem Statement**

#### Verification Case 1

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 46, Example 3.1

Wylie's Title Page

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#### Solution by Characteristics Method

#### Chap. 3

#### 3-4 Single-pipeline Applications

The procedure to solve a transient fluid flow problem numerically involves a number of repetitious calculations. A computer program to solve a problem involving a single pipe leading from a reservoir to a valve (Fig. 3-4) has the following elements:

- Read in values of data that describe the system and the character of the particular transient.
- 2. Calculate constants and initial steady-state conditions, and store initial values of  $Q_i$  and  $H_i$  for t = 0.
- 3. Print out values of  $Q_i$  and  $H_i$  at each section, plus printout time and valve opening.
- Increment time by 2Δt, and at intermediate time Δt calculate interior points at even-numbered sections Q2, H2 to QN, HN.
- 5. Calculate interior points at odd-numbered sections  $Q_3$ ,  $H_3$  to  $Q_{N-1}$ ,  $H_{N-1}$ , and then calculate the boundary values  $Q_1$ ,  $H_1$ ,  $Q_{NS}$ , and  $H_{NS}$ .
- 6. Transfer back to the print statement (No. 3), or to increment time (No. 4), and check to see if T<sub>max</sub>, the duration of the transient, has been exceeded. If not, continue with the calculations.

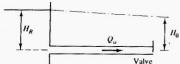


Figure 3-4 Single pipeline.

#### Example 3-1

The valve closure relationship for the pipeline shown in Fig. 3-4 is given by the equation

$$\tau = \tau_i - (\tau_i - \tau_f) \left(\frac{t}{t_c}\right)^t$$

in which  $t_c$  is the time of operation,  $\tau_i$  the initial value of valve opening, and  $\tau_f$  the final value. The steady-state open position of the valve is defined by a value of  $(C_dA_G)_0$  in Eq. (3-35). The initial valve opening may be zero or any positive number, in this case  $\tau_i=1$ . The input data for the problem are: L=600 m, a=1200 m/s, D=0.5 m, f=0.018,  $H_R=150$  m,  $t_c=2.1$  s,  $\tau_i=1$ ,  $\tau_f=0$ ,  $T_{\max}=4.3$  s,  $E_m=0.75$ ,  $(C_dA_G)_0=0.009$ , g=9.806 m/s², and N=10.

Figure D-1 in Appendix D presents a FORTRAN listing of a program for use with MS-DOS on a PC to solve for the pressure head and flow response as a result of a specified valve motion. The input data are listed at the end of the program and are read from a separate file named SINGLE.DAT. In addition to all input data listed above, two new parameters are included. These are IPR, a control parameter that controls the number of time increments,  $\Delta T = 2\Delta t$ , between each printout of calculated results, and IGRAF, a section number at which pressure head data are stored for later graphing if desired.

#### Sec. 3-4 Single-pipeline Applications

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Steady-state discharge,  $Q_0$ , is calculated in the program to balance the pipe friction and valve losses corresponding to  $(C_dA_G)_0$  with the energy available in the reservoir. The initial flow,  $Q_i$ , for the specific problem is calculated for the given initial valve opening.

The computer output is shown in Fig. D-1b, and a graphical display of head at the valve, discharge at the reservoir, and valve opening as a function of time are shown in Fig. 3-5.

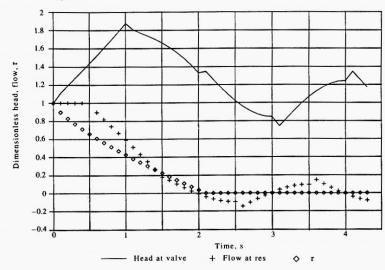


Figure 3-5 Response in single pipeline due to valve closure.

Included in the FORTRAN program is a collection of variables to store transient information to graph if desired. These data are stored in the file attached to device 8. They include the initial pipe profile and hydraulic grade line, transient head profiles along the pipeline at each successive pair of time steps, and a time history of pressure head at section IGRAF. A separate program written in BASIC for the IBM-PC is provided in Fig. D-2, Appendix D, to read and graph these data with IBM GRAPHICS. It is a fairly primitive and simple graphics package and is provided only as a useful tool to examine transient results, not as an exposition of recommended graphic displays. The same program, called GRAF, will be available for use by other programs in this book.

#### Example 3-2

Consider a single horizontal pipeline as shown in Fig. 3-4 with the valve closed at the downstream end. Assume that a series of sinusoidal waves passes over the reservoir

# **View Verification Case 1 Model**

**Verification Case 1** 

# Valve Downstream of Reservoir, Wylie, Pg 46, Example 3.1



# **Verification Case 2**

#### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify2.imp

REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

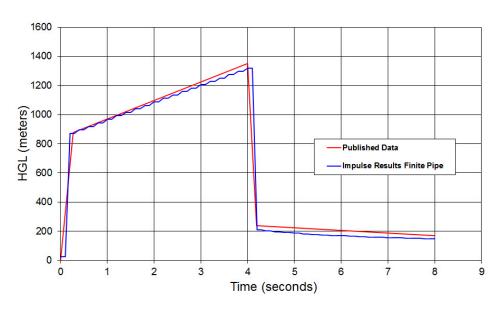
Page 121

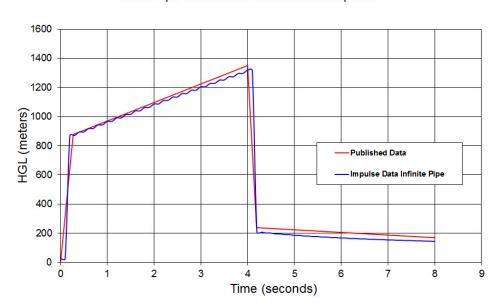
FLUID: Water

**ASSUMPTIONS:** N/A

**RESULTS:** 

#### Long Finite Pipe Termination Response





#### Short Pipe With Infinite Termination Response

#### **DISCUSSION:**

A long pipeline is modeled using two methods, one where the full length of the pipe is modeled, and one where two sections of the pipe are modeled with the infinite pipe method applied. It can be seen in the two graphs above that similar to Wylie, AFT Impulse gives nearly identical results for the pipe with each of the methods applied. As noted by Wylie, the infinite pipe feature can only be used up to the time when a reflection would return from the end of the pipeline.

List of All Verification Models

# **Verification Case 2 Problem Statement**

#### **Verification Case 2**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 121

#### Wylie Title Page

Sec. 6-2 Infinite Pipeline

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#### 6-2 Infinite Pipeline

In a long pipeline system the analyst may be interested in the transient details locally and not in the long-term behavior of the extended system. Under these conditions it is helpful to use an alternative model,  $^{16}$  but one that will respond similarly to the long pipe. This substitute element, which is to respond like the long pipe, is useful only up until a reflection would return from the other extremity of the long pipe (i.e., until 2L/a seconds), where L and a refer to the actual long line.

Conceptually, the characteristic impedance of the pipeline should provide the desired termination. However, the impedance B in the relationship  $\Delta H = \pm B \Delta Q$  is valid only for frictionless systems. Figure 6-8 provides a sketch in which the desired termination would be located at point U, two distance intervals upstream from the exciter in the system. For illustration purposes a valve has been used for the exciter in this high-friction system, although it could be a pump or any other dynamic element.

Inasmuch as the only reflections in the system are from the friction gradient, any disturbances created at the exciter, point D, pass upstream only. Therefore, values of the variables at point I (Fig. 6-8), are extrapolated along a characteristic line beyond the modeled pipe termination one  $\Delta x$ . Although a linear extrapolation produces reasonable results, second order is better and is recommended:

$$H_1 = 3H_1 - 3H_2 + H_3$$
  $Q_1 = 3Q_1 - 3Q_2 + Q_3$  (6-11)

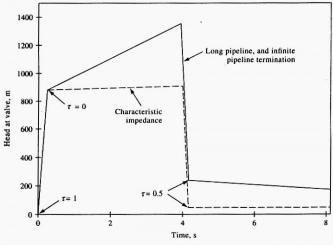


Figure 6-9 Infinite pipe termination response.

#### Complex Systems with Multipipe and Nonpipe Elements Chap.

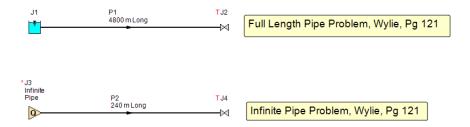
With values of the variables at point I available, a standard  $C^+$  compatibility equation can be used, and a typical interior point calculation can be performed at section i.

Figure 6-9 shows results from an example with a rapid valve closure at t=0.2 s and rapid opening to  $\tau=0.5$  at t=4.2 s in the pipe in Fig. 6-8. The data are L=4800 m, D=0.2 m, f=0.018, a=1200 m/s,  $Q_0=0.210$  m<sup>3</sup>/s,  $H_0=27.88$  m,  $H_0=0.78$  m,  $H_0=0.78$ 

This represents a high-friction system,  $f \Delta x Q_0/2DAa = 0.03$ , and it is seen that the results from the infinite pipe termination are indistinguishable in the sketch. The largest discrepancy, of approximately 2.9 m, occurred at the end of the simulation. For slower transients or lower-friction cases the results would be considerably better. Use of the pipeline impedance, although perfect in the frictionless case, is seen to be unacceptable in this high-friction rapid transient.

# **View Verification Case 2 Model**

#### Verification Case 2



# **Verification Case 3**

#### View Model Problem Statement

**PRODUCT**: AFT Impulse 9

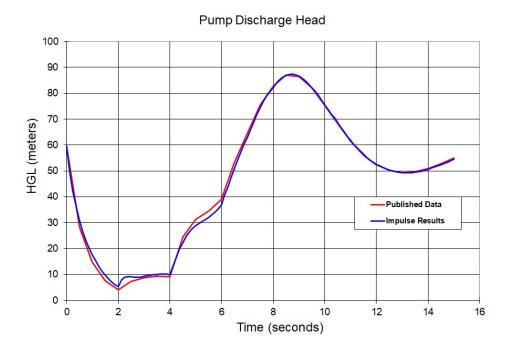
TITLE:ImpVerify3.imp

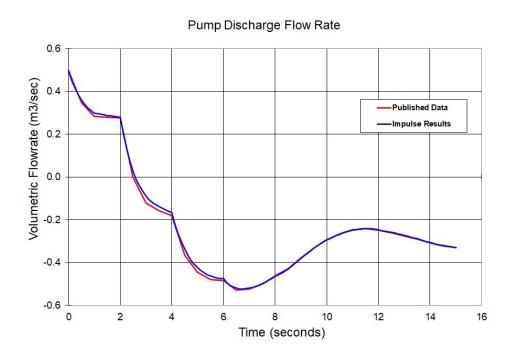
REFERENCE: M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. Springer, pp. 131, 535-543.

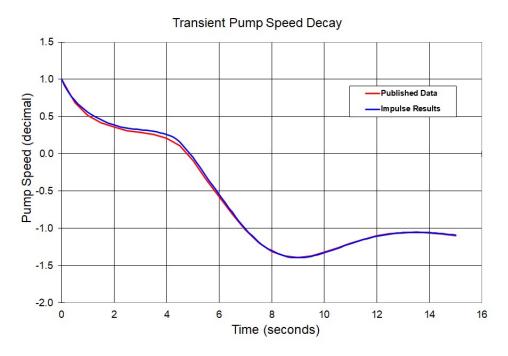
FLUID: Water

**ASSUMPTIONS**: N/A

**RESULTS**:







#### **DISCUSSION:**

The results from AFT Impulse are compared to a simulation run by Chaudhry. Full details of the problem statement can be seen by clicking the link above. Close agreement can be observed in the results.

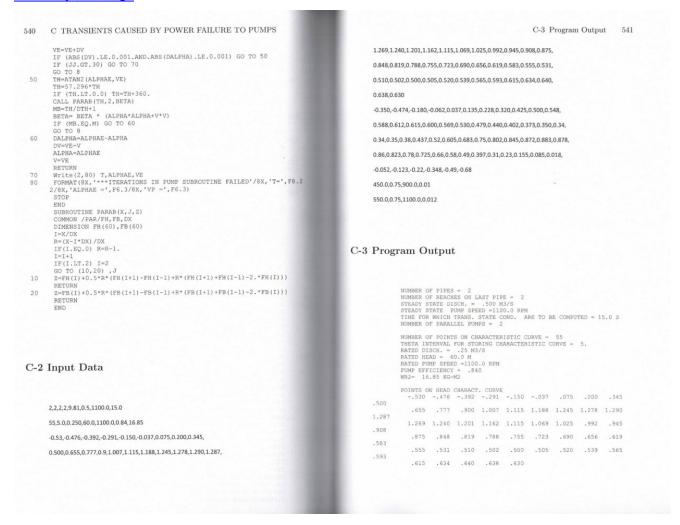
List of All Verification Models

# **Verification Case 3 Problem Statement**

#### **Verification Case 3**

M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. Springer, pp. 131, 535-543.

#### **Chaudhry Title Page**



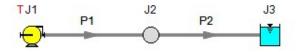
# Verification Case 3 Problem Statement

																2	76.1	59.0		430	431
	POINTS 35	ON TOP	QUE CH	ARACT	. CUP	.037	.135	.228	.320	.425				-1.39	76	1 2	86.5	74.9 59.0		379 367	367 361
500	.54	8 .58	8 .6	12	.615	.600	.569	.530	.479	.440			9.5	-1.37	66	1 2	82.1 72.1	72.1 59.0		332 308	308
402	.37	3 .35	50 .3	40	.340	.350	.380	.437	.520	.605		10	0.0	-1.32	59	1 2	75.2 68.5	68.5 59.0		293 266	266 256
683	.75	0 .80	02 .8	45	.872	.883	.878	.860	.823	.780		10	0.5	-1.26	53	1 2	68.1 63.7	63.7		267	237
725	.66			90	.397	.310	.230	.155	.085	.018	-	11	1.0	-1.20	50	1	61.4	59.0 59.5		237 248	228 226
052		32				680						11	1.5	-1.15	48	2	59.5 56.0	59.0 56.9		226 242	218 226
			LENGTH		DIA		VEL.	FRI C	FACTOR	3		12	2.0	-1.10	50	2	56.9 52.3	59.0 55.2		226 248	223 238
	PIPE N		(M)		(M) .75	(2)	1/S) 00.0		10			12	2.5	-1.07	52	2	55.2	59.0 53.7	:	238 261	234 254
	1 2		450.0 550.0		.75	110	0.0		12					-1.06	55	2	53.7	59.0 53.2	:	254 275	253 275
	PIPE N	10	ADJUST			L								-1.05	58	2	53.2	59.0 53.7	:	275 291	275 295
	1			(M/S) 900.	0									-1.06	62	2	53.7	59.0 54.5	:	295 308	297 314
	2			1100.										-1.08	64	2	54.5	59.0 55.4	:	314 322	314 315 328
	TIME	ALPHA	V	PIP		HEAD	(M) (N+1)	DISCH.		S) +1)						2	55.4	59.0	:	328	331
	.0	1.00	1.00	1		60.0	59.6	.500		500		1:	0.0	-1.10	66	2	54.9 56.6	56.6 59.0		330 339	339 342
	.5	.69	.69	2		59.6 28.3	59.0 59.6	.500		500 500											
	1.0	.52	.57	2	2	59.6 14.8	59.0	.500		500 363			PIPE	E NO.		PRESS. M)	MI	IN. PRES	S.		
			.56	2		24.9	59.0	.363		500 305				1	87.	4		4.0			
	1.5	.42		2	2	10.0	59.0 36.6	.305		227 139				2	76.	1	1	10.0			
	2.0	.36	.55	2	2	36.6	59.0	.139		111											
	2.5	.31	.00	. 2	2	7.4	47.5 59.0	.066		050											
	3.0	.29	24	1	2	8.7	24.7 59.0	121 085		020											
	3.5	.26	32	1	1 2	9.4	15.2 59.0	159 152		152 221											
	4.0	.21		2	2	9.2	38.8 59.0	181 300		300											
	4.5	.11	73			24.6	48.0 59.0	367 367		367											
	5.0	09	89		1 2	31.3	41.4	446 447		447											
	5.5	34	9		1 2	34.5	39.6 59.0	479 484		.484											
	6.0	58	9		1	39.0	49.6	485 549		549											
	6.5	81	-1.0	5	1	53.3	56.3 59.0	529 566	-	.566											
	7.0	-1.02	-1.0	5	1	56.3	62.0	523	-	.569											
	7.5	-1.19	-1.0		2	62.0 75.5	59.0 67.8	569 502	-	.537											
		-1.31			2	67.8 82.7	59.0 74.0	537 463	-	.554											
		-1.37			2	74.0 87.1	59.0 76.1	492 428		.499											
	0.5	-1.3/	0																		

# **View Verification Case 3 Model**

#### Verification Case 3

M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. Springer, pp. 131, 535-543. Transients Caused by Power Failiure to Pumps.



# **Verification Case 4**

#### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify4.imp

REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

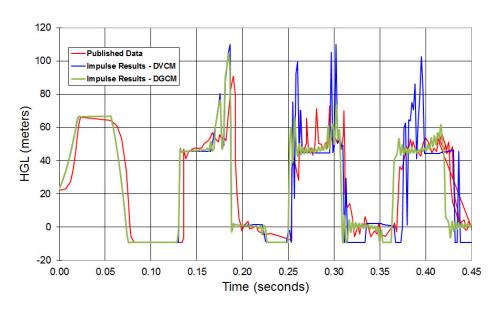
Page 195, Example 8-5

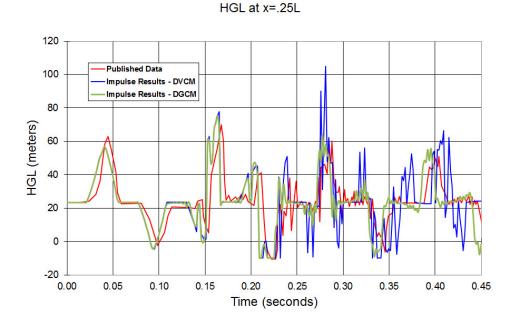
FLUID: Water

**ASSUMPTIONS:** Valve is described as "fast closing". Closing profile is not specified. Impulse model assumes instantaneous closure.

#### **RESULTS:**

## HGL at x=L (at Valve)





#### **DISCUSSION:**

This experiment was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

**List of All Verification Models** 

## **Verification Case 4 Problem Statement**

#### **Verification Case 4**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 195 Wylie Title Page

Sec. 8-4 Column Separation in Liquids with No Free Gas; Isolated Cavities

cavities at fixed locations, although there may be minor variations in computing results, depending on the number of reaches, upon the manner in which the void space volume is calculated, and so on.<sup>20</sup>

Although the early time transient in this example shows a void space only at the endpoint, it is possible to produce vapor at other positions in the system as a result of intersecting low-pressure waves. This may be illustrated by following case (b) for a few more wave reflections after the first pressure rise. The literature<sup>3,12,13,18,21,22</sup> contains evidence of the physical existence of such intermediate cavities as well as distributed vaporous zones as discussed in the next section.

The main strength of the discrete vapor cavity model in Sec. 3-8 lies in its simplicity. The discrete gas cavity model presented in Sec. 8-2 has also been utilized with some degree of success in analyzing vaporous cavitation problems of this nature, as well as with distributed vaporization, as discussed in the next section. 16.31 By reducing the free-gas content in the discrete gas cavity model, the presence of the free gas is inconsequential until the local pressure drops to a level near vapor pressure. Typically, a void fraction of 10<sup>-7</sup> at standard atmospheric conditions is used. At this level the wavespeed remains at 99, 96, and 88 percent of the pure liquid wave speed until the pressure drops below 0.2, 0.1, and 0.05 of atmospheric pressure, respectively. In inertially dominated transient events, with forces that would yield large negative pressures if physically permitted, the discrete gas cavity model yields a pressure that converges asymptotically to the actual liquid vapor pressure as the discrete volumes expand. This is in keeping with true physical behavior, where the discrete volumes would be occupied by air and vapor. The next example illustrates the dynamics of an isolated vapor cavity in a single line, by examining results from a physical experiment<sup>19</sup> and by providing a comparison to numerical results from the discrete gas cavity model.

#### Example 8-5

These data are obtained from an experiment  $^{19}$  on a 36-m-long 19.05-mm-ID copper tubing. The pipeline had an upward slope of 1 m, with a fast-closing,  $\frac{1}{2}$ -in, one-quarter-turn ball valve at the downstream end and a constant-pressure tank at the upstream end. Steady-state friction-drop experiments were taken, and for this initial velocity of 0.332 m/s the friendactor was 0.0315. The upstream pressure head was 23.41 m and the vapor pressure is -9.82 m. The measured wavespeed in the liquid-filled pipeline was 1280 m/s.

With the active valve at the downstream end, vaporization occurs at the valve upon return of the rarefaction wave from the reservoir. In this low-velocity (low-friction) case the wave propagates to a higher-pressure region, so vaporization is limited to the valve location, at least until collapse of the first vapor cavity. Figure 8-10 shows experimenteresults at the valve and at 9 m from the upstream end, and numerical results utilizing the discrete gas cavity model with  $\alpha=10^{-7}$  at standard conditions, N=16, as described in Sec. 8-2.

The experimental results show the peak pressure change following collapse of the vapor cavity to be clearly in excess of  $aV_0/g$ . Also, numerical results compare favorably with experimental data.

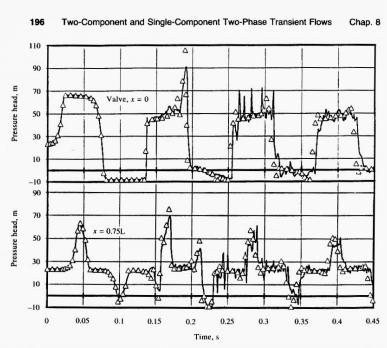


Figure 8-10 Comparison of experimental results (solid line), Simpson, 10 with discrete gas cavity model.

#### 8-5 Mechanics of Distributed Vaporization

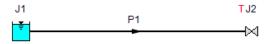
A distributed vaporous cavitation region in a liquid-filled pipeline occurs when a rarefaction wave drops the pressure in an extended region of the pipeline to vapor pressure. Inasmuch as the void fraction,  $\alpha$ , remains near zero, this regime is distinctly different from isolated column separation, which normally occurs at well-defined sections in a system such as high points, at valves or dead ends, and may also occur at locations in the pipeline where two low-pressure waves traveling in opposite directions intersect. Distributed vaporization is best visualized by examining a numerical example.

Figure 8-11 illustrates a physical system in which the pipeline is sloping upward, 4 m, in the direction of flow. When the initial inflow of 0.4 m/s is stopped at the upstream end, the pressure drops to vapor pressure, but with the upward-sloping pipe, the full-magnitude 25-m wave cannot propagate into the pipeline since the lower limit

# **View Verification Case 4 Model**

# Verification Case 4

Valve Closure w/ Vapor Cavity Formation, Wylie Pg. 195



# **Verification Case 5**

#### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify5.imp

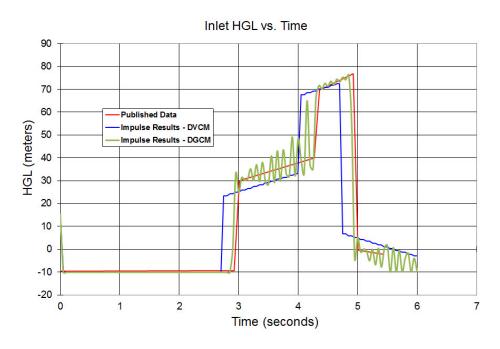
REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

Page 202, Example 8-6

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 



#### **DISCUSSION:**

This example was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

List of All Verification Models

# **Verification Case 5 Problem Statement**

#### **Verification Case 5**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 202, Example 8-6

#### Wylie Title Page

#### 202 Two-Component and Single-Component Two-Phase Transient Flows Chap. 8

at 15.0 m, the upstream pipe elevation at zero, and L=980 m, a=980 m/s, D=1.1284 m, f=0.03, and  $H_{\nu}=-10.0$  m. In the discrete gas cavity model  $\psi=1$  and  $\alpha=10^{-7}$  at atmospheric pressure.

#### Example 8-6

In this case the change in elevation  $\Delta z = 4.0$  m, and  $V_0 = 0.4$  m/s. Figure 8-14 provides a comparison of the two computational procedures with N = 20. Reasonable agreement exists between the two methods. The vaporous zone is sustained only slightly longer than 2L/a seconds (to 2.22 s) in the upstream region of the pipe and the void fraction grows to only about 0.0002 before collapsing. The isolated cavity exists for approximately 2.9 s. It may be noted that the pressure exceeds a maximum of 55 m  $(aV_0/g + H_0)$ .

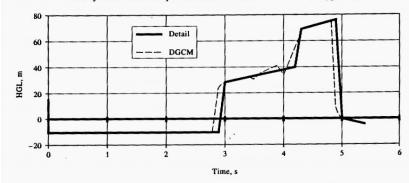


Figure 8-14 Example 8-6, distributed vaporization,  $V_0 = 0.4$  m/s,  $\Delta Z = 4.0$  m.

#### Example 8-7

In this case  $\Delta z = 4.0$  m and  $V_0 = 1.56$  m/s. Figure 8-15 shows general agreement in results. The vaporous zone is sustained for 2.33 s and the isolated cavity exists until 12.2 s. The pressure rise is approximately what might be expected from stopping the original flow abruptly.

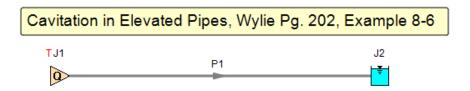
#### Example 8-8

The rising slope is increased to  $\Delta z = 12.0$  m, and  $V_0 = 1.48$  m/s. The void fraction reaches 0.001 in the distributed vaporization zone, which lasts until approximately 3.71 s. The isolated cavity lasts until approximately 11.8 s. The pressure trace at the upstream end is shown in Fig. 8-16 for both analyses. Again the agreement in timing is reasonable and the pressure magnitudes are similar.

The detailed modeling, provided in the distributed vapor model, is superior in these examples since it provides a reasonable description of the physical behavior.

# **View Verification Case 5 Model**

# Verification Case 5



# **Verification Case 6**

#### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify6.imp

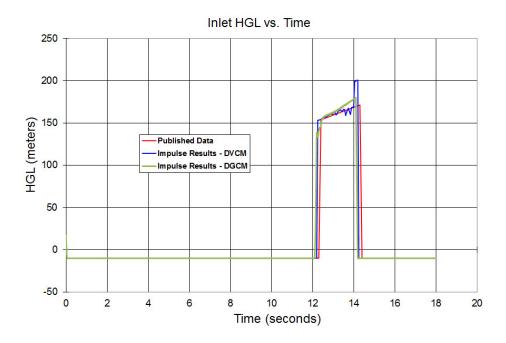
REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

Page 202, Example 8-7

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 



#### **DISCUSSION:**

This example was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

List of All Verification Models

# **Verification Case 6 Problem Statement**

#### **Verification Case 6**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 202, Example 8-7

#### Wylie Title Page

## 202 Two-Component and Single-Component Two-Phase Transient Flows Chap. 8

at 15.0 m, the upstream pipe elevation at zero, and L=980 m, a=980 m/s, D=1.1284 m, f=0.03, and  $H_{\nu}=-10.0$  m. In the discrete gas cavity model  $\psi=1$  and  $\alpha=10^{-7}$  at atmospheric pressure.

#### Example 8-6

In this case the change in elevation  $\Delta z = 4.0$  m, and  $V_0 = 0.4$  m/s. Figure 8-14 provides a comparison of the two computational procedures with N = 20. Reasonable agreement exists between the two methods. The vaporous zone is sustained only slightly longer than 2L/a seconds (to 2.22 s) in the upstream region of the pipe and the void fraction grows to only about 0.0002 before collapsing. The isolated cavity exists for approximately 2.9 s. It may be noted that the pressure exceeds a maximum of 55 m  $(aV_0/g + H_0)$ .

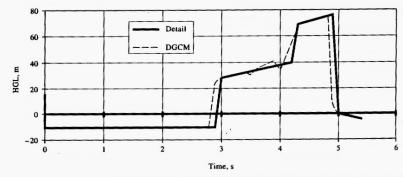


Figure 8-14 Example 8-6, distributed vaporization,  $V_0 = 0.4$  m/s,  $\Delta Z = 4.0$  m.

#### Example 8-7

In this case  $\Delta z = 4.0$  m and  $V_0 = 1.56$  m/s. Figure 8-15 shows general agreement in results. The vaporous zone is sustained for 2.33 s and the isolated cavity exists until 12.2 s. The pressure rise is approximately what might be expected from stopping the original flow abruptly.

#### Example 8-8

The rising slope is increased to  $\Delta z=12.0$  m, and  $V_0=1.48$  m/s. The void fraction reaches 0.001 in the distributed vaporization zone, which lasts until approximately 3.71 s. The isolated cavity lasts until approximately 11.8 s. The pressure trace at the upstream end is shown in Fig. 8-16 for both analyses. Again the agreement in timing is reasonable and the pressure magnitudes are similar.

The detailed modeling, provided in the distributed vapor model, is superior in these examples since it provides a reasonable description of the physical behavior.

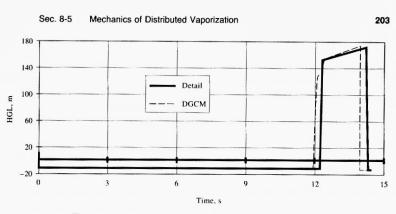
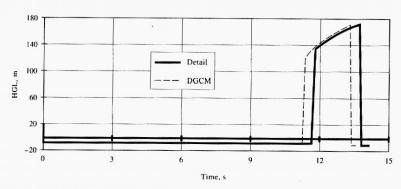


Figure 8-15 Example 8-7, distributed vaporization,  $V_0=1.56$  m/s,  $\Delta Z=4.0$  m.

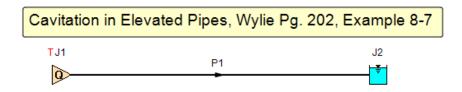


**Figure 8-16** Example 8-8, distributed vaporization,  $V_0 = 1.48$  m/s,  $\Delta Z = 12.0$  m.

However, it is fraught with numerical coding difficulties when modeling more general cases. Thus the discrete gas cavity model, with a low mass of free gas, offers a convenient alternative, and it is simple to implement. It is seen that it simulates these cases reasonably well, and the model is fairly robust. It should be used with caution and with understanding, as it, too, may yield excessive numerical oscillations in cases with distributed vaporization at large void fractions.

# **View Verification Case 6 Model**

# Verification Case 6



# **Verification Case 7**

#### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify7.imp

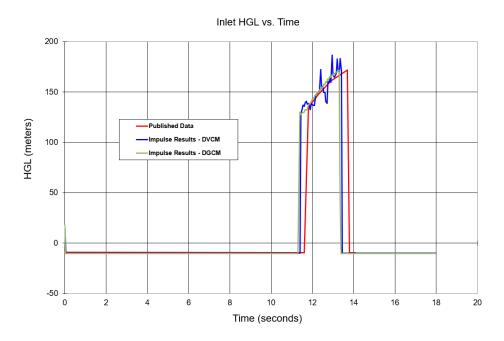
REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

Page 202, Example 8-8

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 



#### **DISCUSSION:**

This example was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

List of All Verification Models

# **Verification Case 7 Problem Statement**

#### **Verification Case 7**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 202, Example 8-8

#### Wylie Title Page

#### 202 Two-Component and Single-Component Two-Phase Transient Flows Chap. 8

at 15.0 m, the upstream pipe elevation at zero, and L=980 m, a=980 m/s, D=1.1284 m, f=0.03, and  $H_{\nu}=-10.0$  m. In the discrete gas cavity model  $\psi=1$  and  $\alpha=10^{-7}$  at atmospheric pressure.

#### Example 8-6

In this case the change in elevation  $\Delta z = 4.0$  m, and  $V_0 = 0.4$  m/s. Figure 8-14 provides a comparison of the two computational procedures with N=20. Reasonable agreement exists between the two methods. The vaporous zone is sustained only slightly longer than 2L/a seconds (to 2.22 s) in the upstream region of the pipe and the void fraction grows to only about 0.0002 before collapsing. The isolated cavity exists for approximately 2.9 s. It may be noted that the pressure exceeds a maximum of 55 m  $(aV_0/g + H_0)$ .

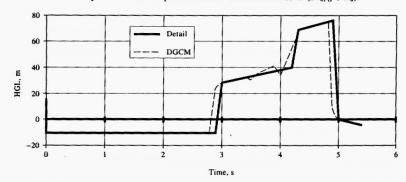


Figure 8-14 Example 8-6, distributed vaporization,  $V_0 = 0.4$  m/s,  $\Delta Z = 4.0$  m.

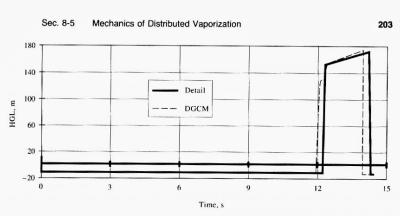
#### Example 8-7

In this case  $\Delta z = 4.0$  m and  $V_0 = 1.56$  m/s. Figure 8-15 shows general agreement in results. The vaporous zone is sustained for 2.33 s and the isolated cavity exists until 12.2 s. The pressure rise is approximately what might be expected from stopping the original flow abruptly.

#### Example 8-8

The rising slope is increased to  $\Delta z=12.0$  m, and  $V_0=1.48$  m/s. The void fraction reaches 0.001 in the distributed vaporization zone, which lasts until approximately 3.71 s. The isolated cavity lasts until approximately 11.8 s. The pressure trace at the upstream end is shown in Fig. 8-16 for both analyses. Again the agreement in timing is reasonable and the pressure magnitudes are similar.

The detailed modeling, provided in the distributed vapor model, is superior in these examples since it provides a reasonable description of the physical behavior.



**Figure 8-15** Example 8-7, distributed vaporization,  $V_0 = 1.56$  m/s,  $\Delta Z = 4.0$  m.

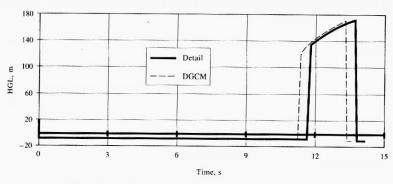


Figure 8-16 Example 8-8, distributed vaporization,  $V_6$  = 1.48 m/s,  $\Delta Z$  = 12.0 m.

However, it is fraught with numerical coding difficulties when modeling more general cases. Thus the discrete gas cavity model, with a low mass of free gas, offers a convenient alternative, and it is simple to implement. It is seen that it simulates these cases reasonably well, and the model is fairly robust. It should be used with caution and with understanding, as it, too, may yield excessive numerical oscillations in cases with distributed vaporization at large void fractions.

# **View Verification Case 7 Model**

# Verification Case 7

# Cavitation in Elevated Pipes, Wylie Pg. 202, Example 8-8

# **Verification Case 8**

## View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify8.imp

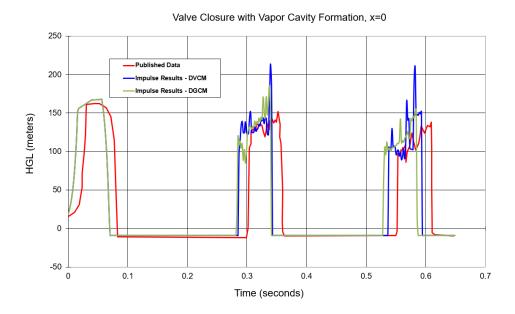
REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

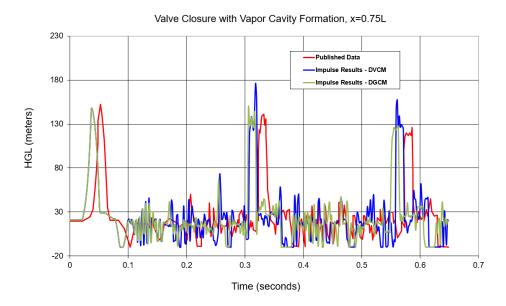
Page 204

FLUID: Water

**ASSUMPTIONS:** The problem statement from Wylie does not specify the valve closing transient. It says merely that "most" of the flow reduction occurs in the first 16 ms, and that the valve fully closes after 39 ms. It was therefore estimated that "most" means that the valve closes linearly to 3% open over 16 ms, and then linearly to fully closed at 39 ms.

#### **RESULTS:**





#### **DISCUSSION:**

This experiment was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

List of All Verification Models

## **Verification Case 8 Problem Statement**

#### **Verification Case 8**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 204 Wylie Title Page

204 Two-Component and Single-Component Two-Phase Transient Flows Chap. 8

#### 8-6 Additional Vaporization Examples

Experimental results are presented for two cases, with comparisons to the discrete free-gas cavity model. Simpson  $^{19}$  provided several examples of experimental results using the apparatus described in Example 8-5, with initial velocities larger than in that case. With sufficiently high velocities the pressure gradient in this particular system at the time of vaporization, 2L/a seconds, is such that the hydraulic gradient and the pipeline converge in the direction of vaporization, the upstream direction. A combination of a distributed vaporization zone and a discrete downstream cavity develop and subsequently collapse. Simpson's original material  $^{19}$  may be referred to for additional comparisons with experimental results in this apparatus. The second example involves an experiment in the Delft Hydraulics Laboratory, simulating pump failure and restarting of a pump at the upstream end of a horizontal test pipeline. In this case the upstream pressure reduction pulse, which simulates the pump failure, rides down the steady pressure gradient. An interior distributed vaporous zone develops when the low-pressure wave reaches vapor pressure. An isolated cavity does not develop.

#### Example 8-9

For this case, in the test apparatus as described in Example 8-5,  $V_0 = 1.125$  m/s, f = 0.023, upstream pressure head 21.74 m, and vapor pressure -9.83 m. Velocity variation at the valve during valve closure was determined numerically by Simpson<sup>19</sup> with the downstream measured pressure head specified. In this case, flow is reduced to zero in about 39 ms, with most of flow reduction occurring in about 16 ms. The wave reflection time is approximately 56 ms in the system.

Figure 8-17 shows the experimental results at the valve and at 9 m from the upstream end, and numerical results utilizing the discrete gas cavity model with N=16 and  $\alpha=10^{-7}$  at standard conditions. Although the agreement is reasonable, the timing is slightly off for each of the pressure peaks following cavity collapse, and the numerical results produce a short-duration pressure peak at the valve at about 0.35 s that does not appear in the experimental record.

In the pressure history at the valve during the first high-pressure pulse following valve closure it is noted that there is a divergence between the experimental and calculated results. In fact, the pressure reduction displayed in the experimental trace is unrealistic for a nondeforming pipeline system during the first 2L/a seconds. To be more confident that the discrete gas cavity model was simulating the same problem as the physical experiment, it was decided to calculate the velocity variation at the valve necessary to produce the measured pressure history until the instant of return of the first major rarefaction wave. This resulted in a positive flow at the valve even after the valve was closed. A volume of approximately 0.5 cc of liquid was removed from the system, which corresponds to an elongation of the pipeline during this period. Since this volume represented an additional temporary storage capacity at the valve end, it had to be returned to the system during the low-pressure part of the cycle, when the short-term longitudinal strain is relaxed. Since a vapor space exists at the valve during this time the manner in which the volume is reintroduced is arbitrary. This velocity pattern was used at the valve for the simulation shown in Fig. 8-18; that is, the flow was stopped in 39 ms, then the additional volume of 0.5 cc was removed over the next 46 ms in a manner that provided agreement between the two pressure traces. From that point on, the valve was considered a dead end. Clearly,

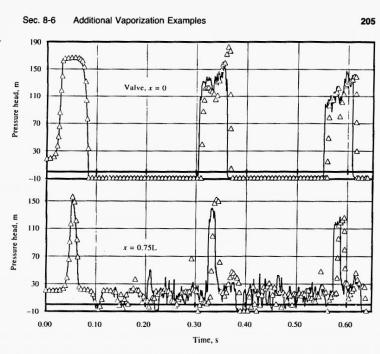


Figure 8-17 Example 8-9, comparison of experimental results (solid line), Simpson, <sup>19</sup> with discrete gas cavity model,  $V_0 = 1.125$  m/s.

there must be similar deformation at the valve during each of the high-pressure pulses, but short of a complete fluid-structure interaction calculation, there is no reliable way to calculate the actual velocity history during these deformations. This second simulation (Fig. 8-18) provides closer pressure magnitude agreement with the measured experimental values, but the timing is advanced.

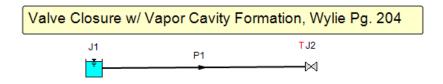
These comparisons demonstrate once again that there are many features present in experimental results that represent the combined response of the system. It is asking too much of a vaporization model, even if 100 percent accurate, to reproduce, religiously, experimental results that include the combined influences of other important phenomena.

#### Example 8-10

From the literature 9.15 experimental results are available in a horizontal test pipe in the Delft Hydraulics Laboratory for a simulated pump failure and pump restart. At the upstream end a pressure-time pattern was specified to simulate the pump behavior. A

# **View Verification Case 8 Model**

## Verification Case 8



### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify9.imp

REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

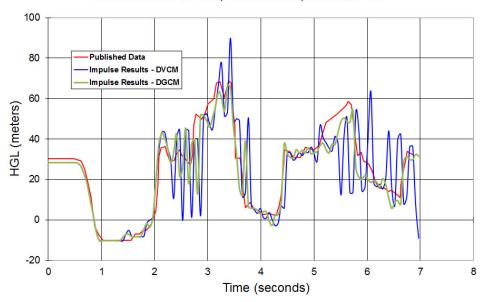
Page 205, Example 8-10

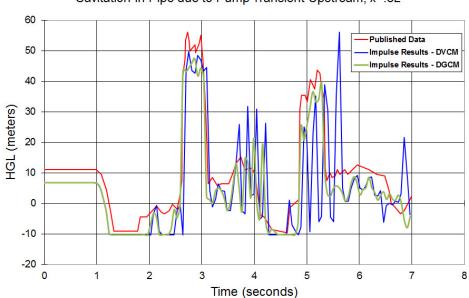
FLUID: Water

**ASSUMPTIONS:** Downstream pressure constant at 64 kPa. Problem statement is merely that the downstream pressure is fixed, but the actual value is not given. To achieve the given flowrate of 0.0158 m3/sec, a pressure of 64 kPa is required. Unfortunately, the initial HGL at the specified locations of 30 and 10 meters was not able to be matched. Thus the Impulse results shown below are likely off in the vertical direction to some degree. Nevertheless, Impulse predictions follow the major trends quite well.

### **RESULTS:**







### Cavitation in Pipe due to Pump Transient Upstream, x=.8L

### **DISCUSSION:**

This experiment was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

**List of All Verification Models** 

## **Verification Case 9 Problem Statement**

### **Verification Case 9**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 205, Example 8-10

### Wylie Title Page

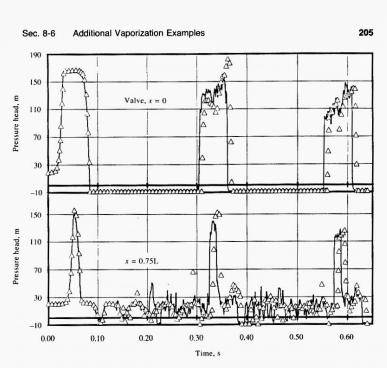


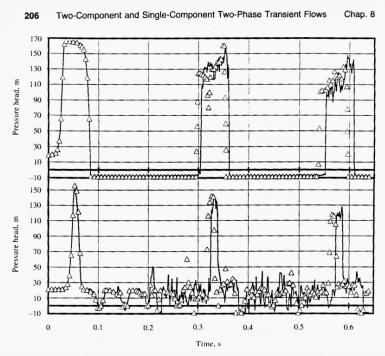
Figure 8-17 Example 8-9, comparison of experimental results (solid line), Simpson,  $^{19}$  with discrete gas cavity model,  $V_0 = 1.125$  m/s.

there must be similar deformation at the valve during each of the high-pressure pulses, but short of a complete fluid-structure interaction calculation, there is no reliable way to calculate the actual velocity history during these deformations. This second simulation (Fig. 8-18) provides closer pressure magnitude agreement with the measured experimental values, but the timing is advanced.

These comparisons demonstrate once again that there are many features present in experimental results that represent the combined response of the system. It is asking too much of a vaporization model, even if 100 percent accurate, to reproduce, religiously, experimental results that include the combined influences of other important phenomena.

#### Example 8-10

From the literature<sup>9,15</sup> experimental results are available in a horizontal test pipe in the Delft Hydraulics Laboratory for a simulated pump failure and pump restart. At the upstream end a pressure-time pattern was specified to simulate the pump behavior. A



**Figure 8-18** Example 8-9, comparison of experimental results (solid line), Simpson, <sup>19</sup> with discrete gas cavity model,  $V_0 = 1.125$  m/s. Flow specified for approximately 0.1 s.

large pressure tank provided constant downstream pressure. The system data include D=0.10 m, L=1450 m,  $f=0.018,\ Q_0=0.0158$  m³/s, a=1290 m/s,  $\rho=1000$  kg/m³,  $H_R^*=60.2$  m, z=0.0 m,  $H_v=-10.10$  m,  $\alpha_0=10^{-7}$  at standard conditions, and N=20. Figure 8-19 shows the experimental record at x=0.4L and at x=0.8L, as well as the upstream controlled pressure. In addition, the numerical results from the discrete gas cavity model are presented with  $\psi=1.0.^{31}$  Agreement is observed to be quite acceptable. The same experimental results have been compared with numerical results from a vapor column separation model (no free gas other than vapor).  $^{32}$ 

Experimental data on column separation are presented by many others for both pure liquid transients and for cases with free and evolving gases. Some of the physical measurements indicate considerably more dissipation than in analytical studies. The example by  ${\rm Li}^{10}$  presented in Fig. 3-24 lacks agreement after the first cavity collapse.

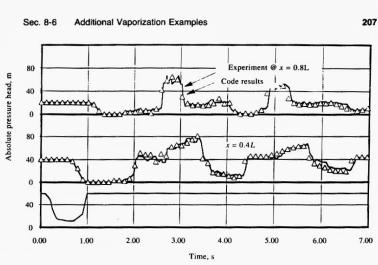


Figure 8-19 Example 8-10, distributed vaporization in a horizontal pipeline.

Baltzer<sup>2</sup> and Weyler<sup>27</sup> provide similar results. Swaffield<sup>25</sup> and Driels<sup>5</sup> have reported experimental comparisons with kerosene as the liquid. Kranenburg<sup>9</sup> indicates the need for gas release to bring about better correlation between theory and experiment, as do Wiggert and Sundquist.<sup>28</sup> A note of caution may be in order when attempting to match numerical results with experimental records. The collapse of vapor pockets in pipelines represent one of the few examples of truly instantaneous transients. With such a rapid transient event several dissipative mechanisms, normally unimportant, may be significant. Some of these include frequency-dependent viscous losses, frequency-dependent elastic wall properties, viscoelastic wall properties, and fluid-structure interaction, among others.

The situation shown in Fig. 8-20 may arise with rapid valve closure at the upstream end of a short pipe. Most of the liquid escapes, but a portion is trapped in the

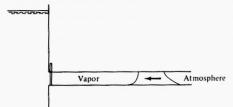
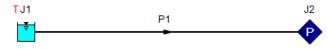


Figure 8-20 Trapped column of liquid in short line.

# **View Verification Case 9 Model**

Verification Case 9

# Simulated Pump Transient, Wylie Pg. 205, Ex. 8-10



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9 **TITLE:** ImpVerify10.imp

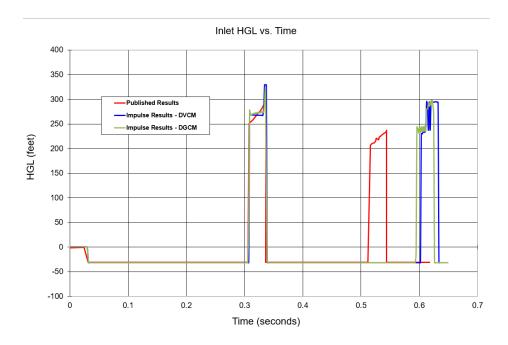
REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

Page 69, DVC Model Case

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 



### **DISCUSSION:**

This experiment was designed to cause transient cavitation, and the flow does cavitate. As is common with cavitation modeling the timing of pressure spikes is marginal, but the major features and magnitude of prominent spikes is represented.

List of All Verification Models

## **Verification Case 10 Problem Statement**

### Verification Case 10

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 69, DVC Model Case

### Wylie Title Page

#### Sec. 3-9 Algebraic Method

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lists the FORTRAN code for an internal section calculation. End conditions are handled similarly.

An experimental record<sup>17</sup> of an isolated cavity formation at the downstream side of a valve is shown in Fig. 3-22. These data were taken in a 2-in. plastic pipe with 31.3 ft of length downstream of the valve. The wavespeed was measured to be 2070 ft/s, and the initial fluid velocity in this case was 4.58 ft/s. The duration of existence

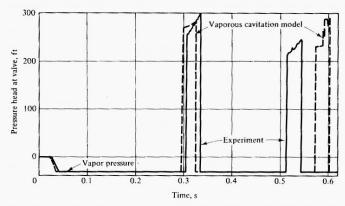


Figure 3-22 Column separation downstream from valve.

of the first cavity at the valve may be seen to be about 17L/a seconds. The vaporous cavitation model described above was used to model this experiment, and the results are presented in Fig. 3-22. It may be seen that the timing and magnitude of the pressure rise upon collapse of the first cavity are in reasonable agreement. The calculated maximum size of the cavity was about 0.0058 ft<sup>3</sup>. However, the growth and collapse of the second cavity in experiment and numerical model are clearly not in agreement. The physical measurements indicate considerably more dissipation than the analytical study, and a short-duration pulse appears in the numerical results that is not present in the experimental record.

### 3-9 Algebraic Method

In many low-friction systems, and in systems with sensitive dynamic boundary conditions that require extremely small time steps, an algebraic representation of the compatibility equations offers appeal. In this procedure the characteristic lines extend more than one reach, generally the full pipe length, but time steps are utilized that are related by integers to L/a seconds. The algebraic equations are also an integral part of the valve stroking developments in Chapter 9.

# **View Verification Case 10 Model**

## Verification Case 10

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### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify11.imp

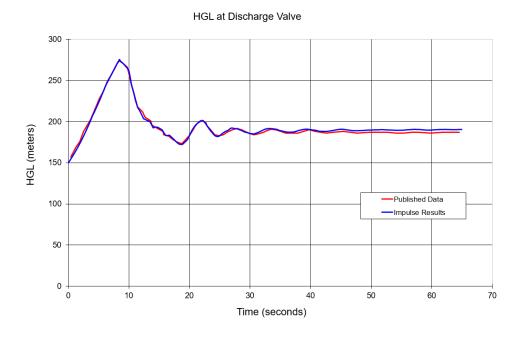
**REFERENCE:** Efficient Calculation of Transient flow in Simple Pipe Networks, 1992, Journal of Hydraulic Engineering, Vol. 118, No. 7, No. 26648, July, Karney, Bryan W. and McInnis, Duncan, pp.

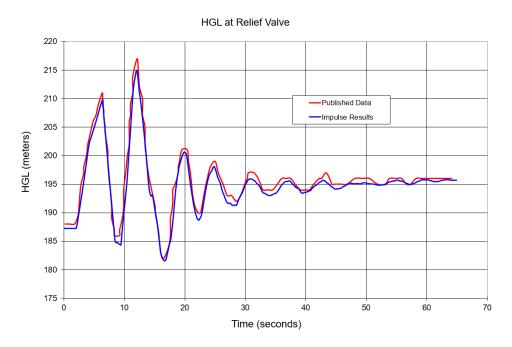
1022-1030

FLUID: Water

**ASSUMPTIONS:** Karney uses a relief valve connected to 3 pipes which discharges to atmosphere. AFT Impulse does not support a relief valve with this configuration. Thus an additional pipe (called P8) is used and made as short as possible without increasing pipe sectioning. The valve at J6 is then located at the end of pipe P8, and is modeled with an event transient to simulate Karney's relief valve.

### **RESULTS:**





### **DISCUSSION:**

This model represents the solution for how a network responds to changes in a control valve. Differences between the published results and results from AFT Impulse may be attributed to the differences in how the relief valve is modeled in AFT Impulse, as is discussed in the assumptions above.

**List of All Verification Models** 

## **Verification Case 11 Problem Statement**

### Verification Case 11

Efficient Calculation of Transient flow in Simple Pipe Networks, 1992, Journal of Hydraulic Engineering, Vol. 118, No. 7, No. 26648, July, Karney, Bryan W. and McInnis, Duncan, pp. 1022-1030

### Karney Title Page

TABLE 4. Summary of Maximum and Minimum Hydraulic Grade-Line (HGL)

Node number (1)	Cas	se 1	Case 2			
	Maximum HGL (m) (2)	Minimum HGL (m) (3)	Maximum HGL (m) (4)	Minimum HGL (m) (5)		
1	200.4	200.0	200.3	199.9		
2	208.7	186.3	208.7	181.8		
3	192.1	186.6	192.1	186.6		
4	175.1	175.0	175.1	175.0		
5	199.6	177.5	199.6	164.6		
6	215.6	181.8	215.6	155.6		
7	275.6	151.9	275.6	80.2		

negative pressure wave. By allowing fluid storage, the reservoirs and surge tank limit the pressure changes at their respective nodes. More detailed information about the system transient response is provided

More detailed information about the system transient response is provided in Figs. 6 and 7. Note the expected correspondence in case 1 and case 2 head and flow traces during the initial period of valve closure. The high-pressure waves initiated at node 7 by the closing valve are propagated throughout the system. As the head builds at node 6, the relief valve set point is exceeded at 6 s. When the valve opens, the release of fluid at that location reduces the pressure. The work done in forcing water through the valves at nodes 6 and 7 attenuates the transient and allows the system to reach state quickly.

The behavior of the system changes dramatically as the control valve at node 7 reopens (between 25 and 30 s). The increased demand at node 7 causes a severe drop in the pressure, thus increasing the flow at the node 1 reservoir. In addition, the surge-tank flow reverses and begins to discharge water into the network. Note how slowly the water level in the surge tank changes compared to the rapid pressure fluctuations at node 3. The role of orifice and connector losses, as well the importance of inertial effects, is strongly indicated by these differences (bottom left graphs of Figs. 6 and 7).

7). The preceding remarks are merely intended to convey a sense of how the system reacts to the control-valve operations. This is not, however, the intent of the example. More important are the following points.

- 1. Five of the seven boundary conditions are explicitly solved by (32) (which also permits connector, tank inertia, and friction terms) in a way tha automatically accounts for flow reversal. Thus, only a single pass through the solution is required. No known reference capitalizes on the explicit nature of the general solution to this entire class of devices. In one reference, nine separately for mulation boundary conditions are presented to deal with storage-like boundary conditions. Despite this, not all boundary conditions present in this example network can be solved. Nor do standard references determine the sign of the flow in advance of the solution, except in the simplest of cases.
- 2. Although the maximum number of pipes at any junction in the example is only three, no restriction on this number is required. Wylie and Streeter (1982) clearly state this fact. Watter's (1984) approach, by contrast, separately

1026

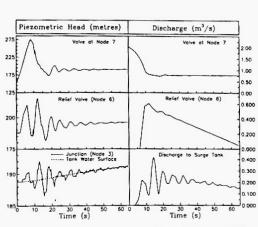


Fig. 6. Hydraulic Grade-Line Elevations and External Flows at Selected Locations: Case 1  $\,$ 

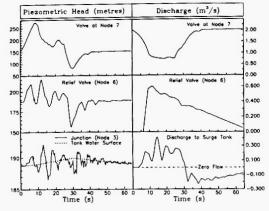
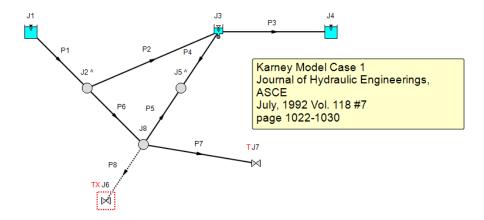


FIG. 7. Hydraulic Grade-Line Elevations and External Flows at Selected Locations: Case 2  $\,$ 

1027

# **View Verification Case 11 Model**

## Verification Case 11



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9 **TITLE:** ImpVerify12.imp

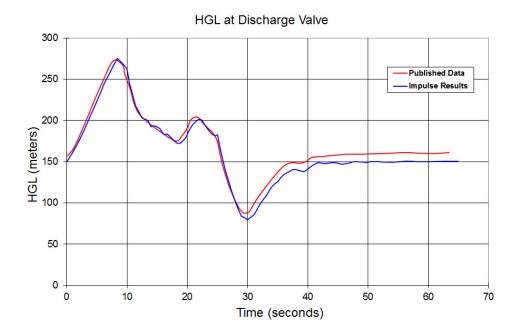
**REFERENCE:** Efficient Calculation of Transient flow in Simple Pipe Networks, 1992, Journal of Hydraulic Engineering, Vol. 118, No. 7, No. 26648, July, Karney, Bryan W. and McInnis, Duncan, pp.

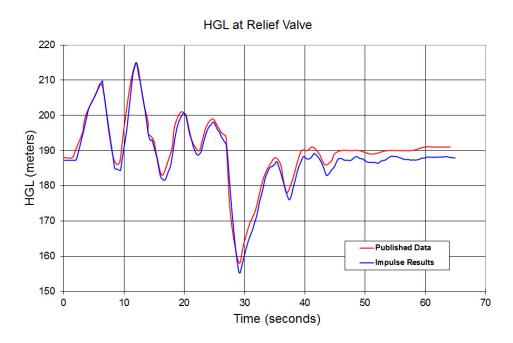
1022-1030

FLUID: Water

**ASSUMPTIONS:** Karney uses a relief valve connected to 3 pipes which discharges to atmosphere. AFT Impulse does not support a relief valve with this configuration. Thus an additional pipe (called P8) is used and made as short as possible without increasing pipe sectioning. The relief valve at J6 is then located at the end of pipe P8.

### **RESULTS:**





### **DISCUSSION:**

This model represents the solution for how a network responds to changes in a control valve. Differences between the published results and results from AFT Impulse may be attributed to the differences in how the relief valve is modeled in AFT Impulse, as is discussed in the assumptions above.

**List of All Verification Models** 

## **Verification Case 12 Problem Statement**

### Verification Case 12

Efficient Calculation of Transient flow in Simple Pipe Networks, 1992, Journal of Hydraulic Engineering, Vol. 118, No. 7, No. 26648, July, Karney, Bryan W. and McInnis, Duncan, pp. 1022-1030

### Karney Title Page

TABLE 4. Summary of Maximum and Minimum Hydraulic Grade-Line (HGL)

Node number (1)	Cas	se 1	Case 2			
	Maximum HGL (m) (2)	Minimum HGL (m) (3)	Maximum HGL (m) (4)	Minimum HGL (m) (5)		
1	200.4	200.0	200.3	199.9		
2	208.7	186.3	208.7	181.8		
3	192.1	186.6	192.1	186.6		
4	175.1	175.0	175.1	175.0		
5	199.6	177.5	199.6	164.6		
6	215.6	181.8	215.6	155.6		
7	275.6	151.9	275.6	80.2		

negative pressure wave. By allowing fluid storage, the reservoirs and surge tank limit the pressure changes at their respective nodes. More detailed information about the system transient response is provided

More detailed information about the system transient response is provided in Figs. 6 and 7. Note the expected correspondence in case 1 and case 2 head and flow traces during the initial period of valve closure. The high-pressure waves initiated at node 7 by the closing valve are propagated throughout the system. As the head builds at node 6, the relief valve set point is exceeded at 6 s. When the valve opens, the release of fluid at that location reduces the pressure. The work done in forcing water through the valves at nodes 6 and 7 attenuates the transient and allows the system to reach state quickly.

The behavior of the system changes dramatically as the control valve at node 7 reopens (between 25 and 30 s). The increased demand at node 7 causes a severe drop in the pressure, thus increasing the flow at the node 1 reservoir. In addition, the surge-tank flow reverses and begins to discharge water into the network. Note how slowly the water level in the surge tank changes compared to the rapid pressure fluctuations at node 3. The role of orifice and connector losses, as well the importance of inertial effects, is strongly indicated by these differences (bottom left graphs of Figs. 6 and 7).

7). The preceding remarks are merely intended to convey a sense of how the system reacts to the control-valve operations. This is not, however, the intent of the example. More important are the following points.

- 1. Five of the seven boundary conditions are explicitly solved by (32) (which also permits connector, tank inertia, and friction terms) in a way tha automatically accounts for flow reversal. Thus, only a single pass through the solution is required. No known reference capitalizes on the explicit nature of the general solution to this entire class of devices. In one reference, nine separately formulation boundary conditions are presented to deal with storage-like boundary conditions. Despite this, not all boundary conditions present in this example network can be solved. Nor do standard references determine the sign of the flow in advance of the solution, except in the simplest of cases.
- 2. Although the maximum number of pipes at any junction in the example is only three, no restriction on this number is required. Wylie and Streeter (1982) clearly state this fact. Watter's (1984) approach, by contrast, separately

1026

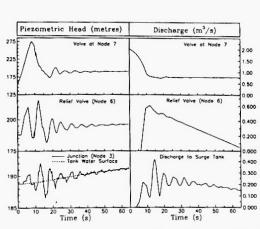


FIG. 6. Hydraulic Grade-Line Elevations and External Flows at Selected Locations: Case 1  $\,$ 

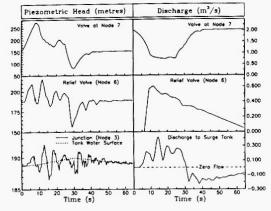
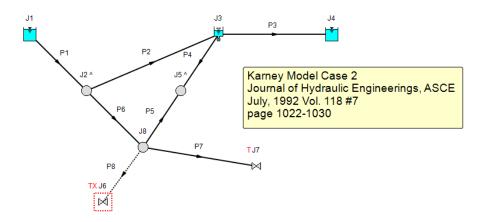


FIG. 7. Hydraulic Grade-Line Elevations and External Flows at Selected Locations: Case 2  $\,$ 

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# **View Verification Case 12 Model**

## Verification Case 12



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9 **TITLE:** ImpVerify13.imp

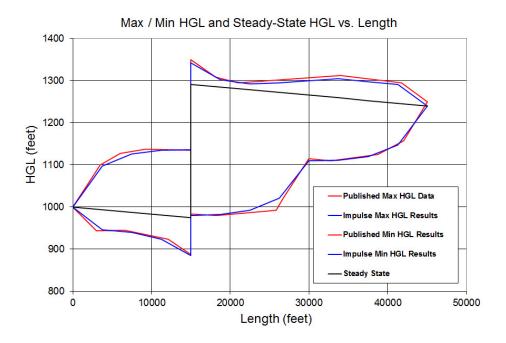
REFERENCE: Modern Analysis and Control of Unsteady Flow in Pipelines, 1979, Ann Arbor Science,

Watters, Gary Z., PE, Page 181, Ex. 7-2

FLUID: Water

**ASSUMPTIONS: N/A** 

**RESULTS:** 



### **DISCUSSION:**

The AFT Impulse model is built with one pump junction that represents four identical pumps operating in parallel which are simultaneously tripped in order to replicate the problem statement in Watters.

List of All Verification Models

## **Verification Case 13 Problem Statement**

### Verification Case 13

Modern Analysis and Control of Unsteady Flow in Pipelines, 1979, Ann Arbor Science, Watters, Gary Z., PE, Page 181, Ex. 7-2

Watters Title Page

#### PUMPS IN PIPELINES 181

### Example 7-2

To illustrate the effects of booster pumps under a power failure situation, the same four pumps of example 7-1 are placed in the interior of a pipeline. The pipeline is 30 inches in diameter, 45,000 feet long and constructed of welded steel. The f-value is 0.0128 and the wave speed is 3590 fps. A profile of the pipeline and the steady state EL-HGL is shown on Figure 7-8.

The booster pump power failure program no. 9 is used to analyze the resulting water hammer. Check valves are installed to prevent backflow and a frictionless forward-flow bypass is activated when the pump head drops to zero with forward flow occurring. The data necessary to run the analysis is shown below and the program listing is given in Figure 7-9.

Minimum and maximum head envelope curves graphically show the range of head fluctuation for a 60 second simulation. Note that high heads on the suction side of the pumps occur as well as low head on the discharge side. No column separation occurs in this case.

### DATA

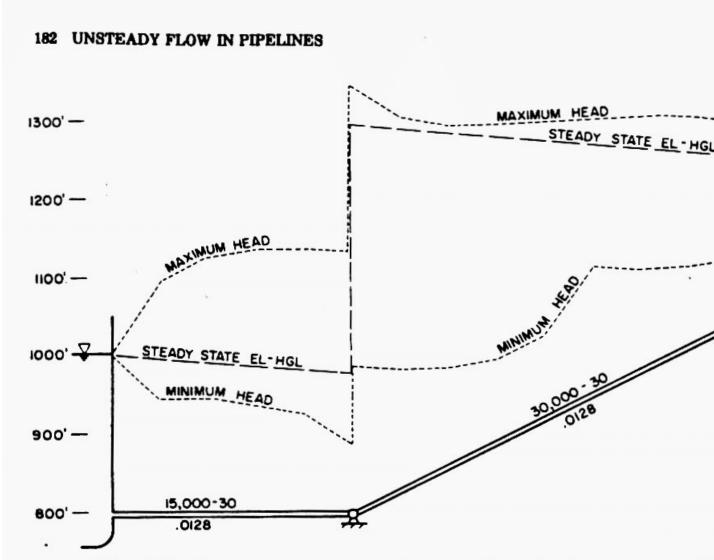
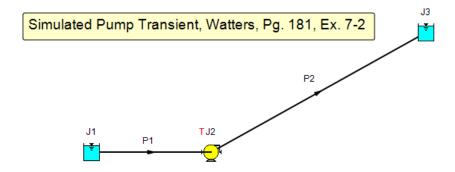


Figure 7-8. Pressure extremes resulting from power fallure in a booster pump config

# **View Verification Case 13 Model**

# Verification Case 13



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9 **TITLE:** ImpVerify14.imp

REFERENCE: Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter,

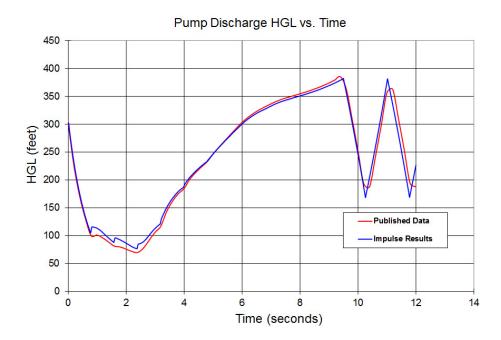
Page 153, Ex. 7-1

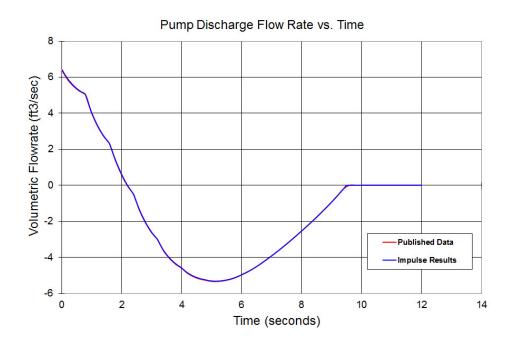
FLUID: Water

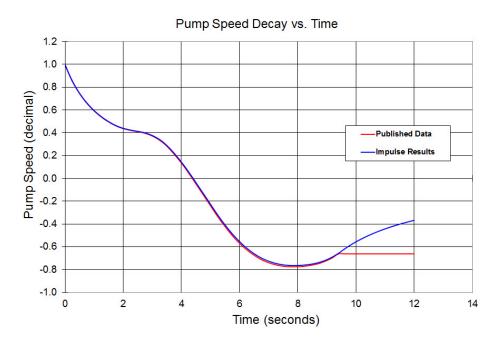
**ASSUMPTIONS:** Wylie's method includes a combined discharge valve and pump four quadrant element. AFT Impulse does not support this combined element – the pump and valve must be modeled as separate elements. Thus the AFT Impulse model places the valve at the equivalent of one computing station downstream of the pump which is 72 feet. The total pipe length between pipes 1 and 2 is 1440 feet, the same as Wylie.

Because of this, the appropriate location to compare transient head and flow is the inlet of pipe 2, which represents the valve discharge. This data is shown below.

### **RESULTS:**







### **DISCUSSION:**

The results in Wylie are based on a computer program in Appendix D which assumes that once the flow goes to zero at the pump discharge (this occurs when the valve closes at about 9.5 seconds) then the pump speed stays constant at whatever value it has at that time. This is not a completely valid assumption, and AFT Impulse does not assume this. Thus the pump speeds do not agree as well after this time. The HGL prediction is not impacted because it is downstream of the valve which, once closed, the pump speed can no longer impact.

List of All Verification Models		

## **Verification Case 14 Problem Statement**

### **Verification Case 14**

Fluid Transients in Systems, 1993, Prentice-Hall, E. Benjamin Wylie, Victor L. Streeter, Page 153, Ex. 7-1.

### Wylie Title Page

#### Sec. 7-4 Pumping Station with Single Pump

153

say 0.0001,  $\tau$  should be set to zero, which effectively removes the pump from the system in favor of a closed valve.

#### Example 7-1

The pump in the system in Fig. 7-5 is to be analyzed for a pump failure, including a prescribed valve closure. The pump characteristic curve data for  $N_s=1270$  in Fig. 7-2 are used with  $H_R=310$  ft,  $Q_R=6.3$  ft<sup>3</sup>/s,  $N_R=1760$  rpm,  $T_R=730$  lb-ft, and  $WR_g^2=187$  lb-ft². The power is removed from the pump at time zero, and there is a 1.5-s delay before the valve begins to close.

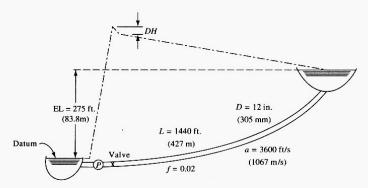
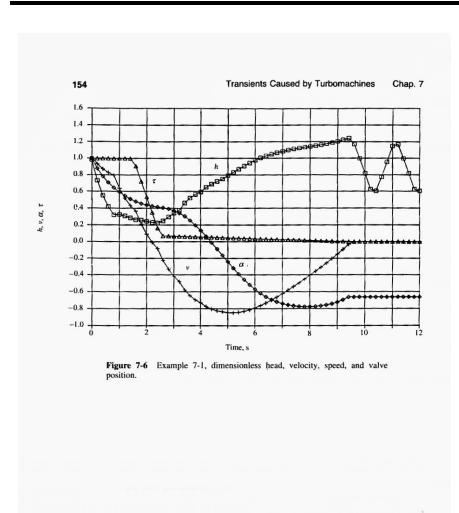


Figure 7-5 Pipeline system for pump failure.

The program to solve this problem, called PUMP, is provided in Fig. D-3a, Appendix D. Four reaches have been used in the pipeline in this example. The loss coefficient for the valve in the fully open position is identified by the variable CK. The prescribed valve motion is defined in the vector TAU with tabular values identified at equal intervals of time, DTAU. One of the first steps in the algorithm is to find the steady operating condition. This requires a simultaneous solution utilizing the pump characteristic head curve and the system characteristics, including the open valve. An estimated dimensionless velocity, VI, is provided in data to begin Newton's method search to find the initial operating point that matches the pump and system characteristics.

Output from the program for a particular specified valve operation is also presented in Fig. D-3b, Appendix D, while pressure, flow, and speed change are shown in Fig. 7-6. It is noted that this particular valve closure is not necessarily optimal in the sense of controlling the transient; it is only an illustration of system behavior. In the output it should be observed that the flow reverses at the pump before the rotational speed reverses, as would be anticipated when pumping against a gravity load. Another system response to observe in the output is the head–discharge relationship at the pump prior to the first reflection from the downstream reservoir. The results produce a straight line whose slope is the pipeline characteristic impedance.

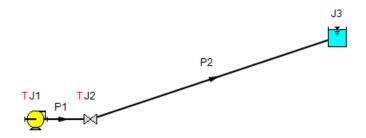


Appendix E	Refe	erence Co	omputer	Programs	3			447
A, XL, EI	, D, F=	3600.0	1440.0	275.0	1.000	.020	1	
QR, HR, TR,		6.3	310.0					
	L,VI,V=	32.200	12.000				3	
N, KIT, JPF	U, TAU=	.300	.500	1	. 1			
CK, DI	io, ino-	1.000		1.000 1	.000 .	535 .0	70 .065	.060
		.055	.050	.045			30 .025	
		.015	.010	.005	.000			
TIME	TAU	ALPHA	BETA	v	Q(1)	Q (NS)	H(1)	H (NS)
.000	1.000	1.000	1.001	1.018	6.415	6.415	304.836	275.000
.200	1.000	.879	.775	.932	5.870	6.415	226.601	275.000
.400	1.000	.784	.618	.872	5.491	6.415	171.095	275.000
.600	1.000	.707	.504	.829	5.221	5.358	130.346	275.000
. 800	1.000	. 645	.418	.798	5.024	4.620	99.721	275.000
1.000	1.000	. 592	. 352	.638	4.022	4.090	101.025	275.000
1.200	1.000	.548	.295	.520	3.279 2.718	3.701 2.740	95.899 88.364	275.000 275.000
1.600	.907	.480	.210	.364	2.296	1.982	81.152	275.000
1.800	.721	. 455	.156	.213	1.345	1.384	79.647	275.000
2.000	.535	.437	.109	.091	. 574	.922	75.857	275.000
2.200	.349	. 424	.079	008	047	030	71.713	275.000
2.400	.163	.414	.064	082	519	825	69.823	275.000
2.600	.069	.405	.074	224	-1.414	-1.472	77.619	275.000
2.800	.067	.392	.119	333	-2.100	-1.951	91.965	275.000
3.200	.063	.343	.179	418 480	-2.636 -3.026	-2.777 -3.347	106.075 117.067	275.000 275.000
3.400	.061	.305	.329	579	-3.649	-3.769	143.227	275.000
3.600	.059	. 255	.400	646	-4.073	-4.067	161.630	275.000
3.800	.057	.197	.451	696	-4.384	-4.489	175.214	275.000
4.000	.055	.133	.487	731	-4.605	-4.769	184.447	275.000
4.200	.053	.064	.537	777	-4.894	-4.973	201.218	275.000
4.400	.051	011	.559	806	-5.079	-5.118	213.173	275.000
4.600	.049	088 164	.564 .563	826 837	-5.202 -5.276	-5.279 -5.373	223.362 232.712	275.000 275.000
******	.047	104	. 303	037	-3.276	-3.373	232.712	273.000
7.600	.019	775	.034	495	-3.117	-3.138	348.172	275.000
7.800	.017	777	.005	449	-2.832	-2.853	351.345	275.000
8.000	.015	777	018	403	-2.540	-2.562	354.321	275.000
8.200	.013	773	037	356	-2.240	-2.262	357.490	275.000
8.400	.011	766	060	307	-1.932	-1.956	361.036	275.000
8.600	.009	756 741	089 126	256	-1.612	-1.641	364.757 369.045	275.000 275.000
9.000	.007	741	126	203 149	-1.282 938	-1.314 973	369.045	275.000
9.200	.003	695	214	092	578	617	378.987	275.000
9.400	.001	663	261	032	199	243	384.955	275.000
9.600	.000	663	261	.000	.000	.153	362.697	275.000
9.800	.000	663	261	.000	.000	. 574	309.532	275.000
10.000	.000	663	261	.000	.000	. 615	253.317	275.000
10.200	.000	663	261	.000	.000	. 242	193.473	275.000
10.400	.000	663	261	.000	.000	152	187.491	275.000
10.800	.000	663 663	261 261	.000	.000	572 614	240.528 296.644	275.000 275.000
******	.000	003	201	.000	.000	614	290.044	273.000
HMAX, HMIN	- 384	.955	.000					
	• • • •	D 200		(0)				
	Figu	re D-3(b)	PUMP.F	or (Chap	ter 7) Out	tput, Exan	iple /-l	

# **View Verification Case 14 Model**

Verification Case 14

# Pump Trip With Four Quandrant, Wylie Pg. 153, Ex. 7-1



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify15.imp

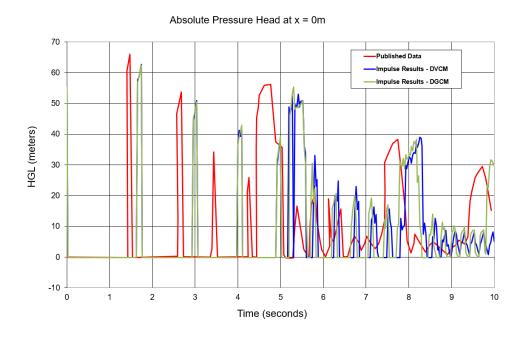
REFERENCE: Fluid Transients in Pipeline, 1988, Nippon Kokan Technical Report, Overseas No. 52,

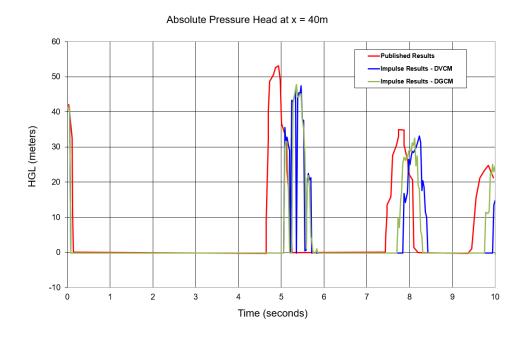
Toshihiko Kamemura, et. al., Page 48, Case B.

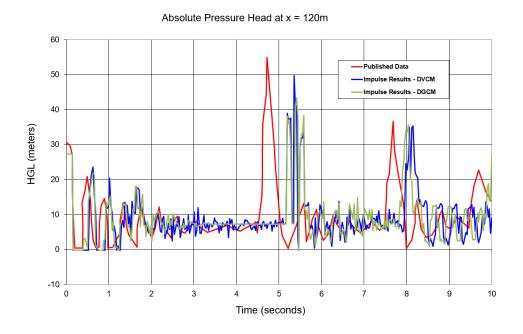
FLUID: Water

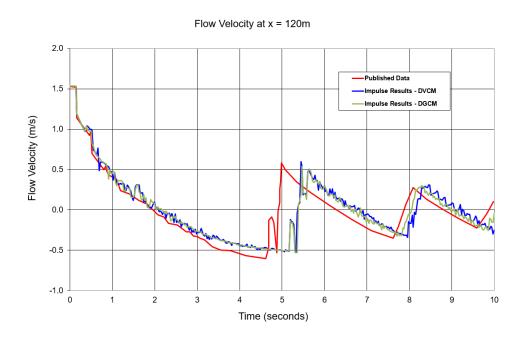
**ASSUMPTIONS:** N/A

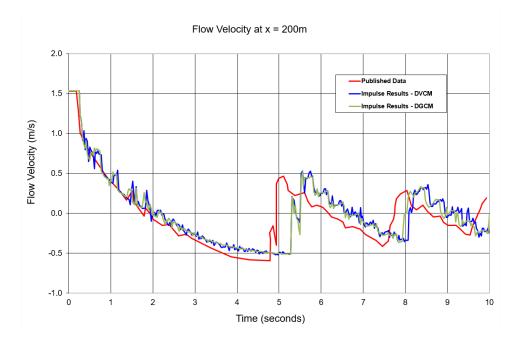
**RESULTS:** 











### **DISCUSSION:**

All of the results from Impulse were compared to the measured results plotted in figures 13-17 found in the reference. This was accomplished by scanning the figures, and using digitization software to obtain values for the plotted results.

Figures 13-15 in the reference plot the results as Absolute Pressure Head, whereas Impulse plots pressure head as the Hydraulic Gradeline, which is a relative pressure. In the case of Figure 14, the results

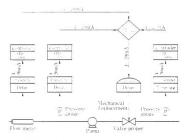
st of All Verification Models			

## **Verification Case 15 Problem Statement**

### Verification Case 15

Fluid Transients in Pipeline, 1988, Nippon Kokan Technical Report, Overseas No. 52, Toshihiko Kamemura, et. al., Page 48, Case B.

### Kamemura Title Page



Schematic of typical control valve

### 3.4 Application of SURGE 2

As described in Par. 3.1, the calculation results of SURGE 2 are output graphically, and hence evaluation of analyzed results can be done easily. Also, as the program contains almost all equipment used in the actual pipeline, it can calculate not only maximum or minimum pressure but also analyze sequence and control systems

The following are examples of subjects that can be

- (1) Computation of adequate pump capacity and pipe diameter, by obtaining flow rate and pres-sure balance at each part of the piping system, based on specified boundary condition, piping layout, and kinds of equipment connected to the piping.
- In the case a pipeline is operated according to a certain sequence, the calculation of maximum pressure and judgement of negative pressure produced in the pipeline, by following the changes in the pres sure and flow rate in the pipeline with the passage of
- (3) Determination of an optimum operation sequence such as line change, valve stroke, and startup and stop of pumps
  - Function check of control valves.
- (5) In the case a pulsation occurs in the flow, presence of resonance in fluid vibration.
- Determination of optimum specifications for equipments such as accumilators, surge tanks, surge
- (7) Capacity calculation of slop tanks for surge
- (8) Comparison between fluctuation pattern of ressure or flow rate at occurrence of leakage and fluctuation pattern caused by other factors.

#### Experiment and analysis of liquid column separation phenomenon

#### 4.1 Outline

Analysis method of SURGE 2 follows that of SURGE 1 which has an application record of over ten years, and its reliability can be regarded quite high, with the exception of liquid column separation. Therefore, this paper presents the results of experiments and analysis with regard to liquid column separation phenomenon and aims to verify reliability of SURGE 2.

There are not many actual pipeline data regarding liquid column separation phenomenon in the world. Accordingly, in order to obtain data for comprehension and analysis of liquid column separation phenomenon, fundamental and practicable experiments of liquid column separation were carried out in two kinds of pipelines. These experiments were carried out with the cooperations of the Takenaka and Kitagawa Laboratory, Faculty of Engineering, Tokyo Institute of Technology.

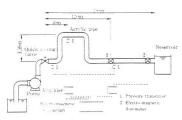
#### 4.2 Test pipelines

The outlines of the test pipelines A and B used in the experiments are shown in Fig. 6 and Fig. 7. Both pipelines are made of transparent acrylic pipe, 200m long, 15.2mm inside diameter, and 5mm wall thickness, so that the entire inside of the pipeline can be observed. The pipeline is built of ten rounds of track, each round beings 20m long, and its downstream end is connected to a reservoir with 0.5m pressure head. However, in test pipeline B, one round of 20m track is vertically raised so that the highest part of the pipe-line reaches 4.56m in height.

The upstream end of the pipeline is connected to a pump and a valve. When water is pumped into the pipeline and the valve at upstream end is instantane-ously closed, transients phenomenon occurs. Initial flow rate and initial pressure at the upstream end were measured by the area flow meter and the Bourdon tube pressure gauge which were inserted immediately in front of the valve at upstream end.

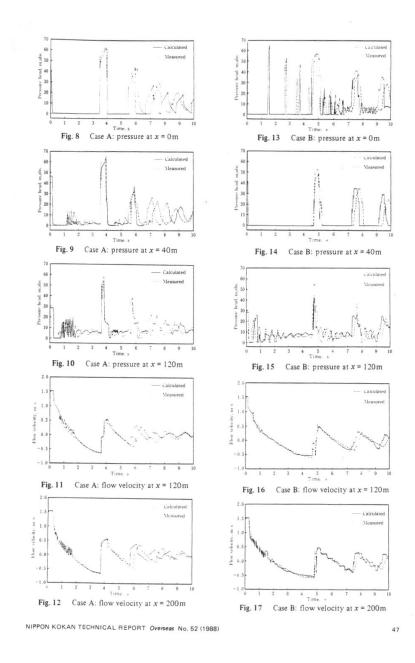


Schematic of test pipeline: case A



Schematic of test pipeline: case B

NIPPON KOKAN TECHNICAL REPORT Overseas No. 52 (1988)



Also, pressure and flow rate fluctuations at transients were measured by the semiconductor pressure transducer and the electro-magnetic flow meter and recorded by the electro-magnetic oscillograph.

#### 4.3 Experiment

Experiments were conducted in two cases, case A and case B. Case A used test pipeline A in which the upstream end valve was instantaneously closed to produce liquid column separation immediately behind the valve. Case B used test pipeline B in which the upstream end valve is instantaneously closed to produce liquid column separations immediately behind the valve and at higher location. Experimental conditions are shown in *Table 1*.

Propagation speed of pressure wave was obtained by producing transient phenomenon without accompanying liquid column separation and by recording wave forms

# 4.4 Comparison between test results and analysis results

#### 4.4.1 Case A

The state of liquid column separation occurring immediately behind the valve is shown in *Photo 1*, and the test and analysis results in *Fig. 8* to *Fig. 12* 

and the test and analysis results in Fig. 8 to Fig. 12. Pressure at x=0 m was dropped to vapor pressure by closing the valve and rarefaction wave was propagated to downstream side, thus causing pressures at other measuring points to be dropped to vapor pressure. Pressure at x=120 m started to violently oscillate after it had once dropped to vapor pressure. During this period, flow velocity was reduced and the direction of flow reversed. The first re-form occurred in 3.3 seconds after the closure of the valve, and thereafter, separation and re-form were repeated several times and transients phenomenon attenuated.

As can be seen from Fig. 8 to Fig. 12, calculated values and measured values well agree with each other.

#### 4.4.2 Case B

The state of liquid column separation which occurred at high location is shown in *Photo 2*, and the results of experiment and analysis in *Fig. 13* to *Fig. 17*.

Pressure at x=0m was dropped to vapor pressure by closing the valve and rarefaction wave was propagated to downstream side, thus producing large cavities immediately behind the valve and the high location. Also, flow speed was rapidly reduced with propagation of rarefaction wave. The cavity produced immediately behind the valve collapsed quicker than the one produced at the high location. And, after separation and re-form were repeated four times immediately behind the valve, the vapor cavity at the

high location collapsed and re-form pressure generated. As shown in  $Fig.\ 13$  to  $Fig.\ 17$ , in the first re-form at the high location, there are good agreements between the calculated and measured values both in re-form pressure and time. The calculated value thereafter differs somewhat from the experimental value

Table 1 Test conditions

	upstream end		Water	Speed of pressure puise
	Tt. 106.	TTL S	C	m s
Case A	# .	1.55	17	810
Case B	41	1 11	26	815

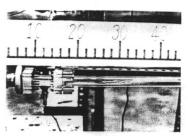


Photo 1 Liquid column separation at valve downstream



Photo 2 Liquid column separation at high location

but is sufficient accurate for engineering purpose.

#### 5. Conclusion

The contents of this paper can be summarized as follows:

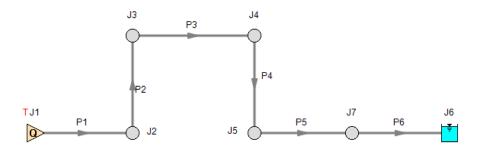
- (1) The program, SURGE 2, which can analyze liquid column separation phenomenon in a pipeline, has been developed by utilizing the characteristics method which introduces released gas dispersion model.
- (2) SURGE 2 is a general purpose program which can analyze not only the liquid column separation phenomenon but also any fluid transients phenomenon in a pipeline.
- (3) Experiments of liquid column separation were carried out using test pipelines 15.2 mm in diameter and 290 m in length. It was found that the experimental results well agreed with the calculated

4

# **View Verification Case 15 Model**

# Verification Case 15

# Case B, Kamemura, Page 48



## View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify16.imp

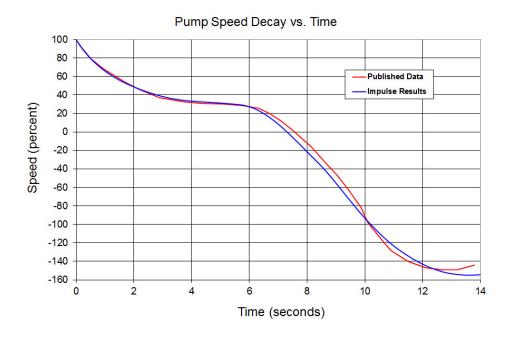
REFERENCE: Waterhammer Analysis, John Parmakian, Dover Publishing, 1963, Page 75 - 86.

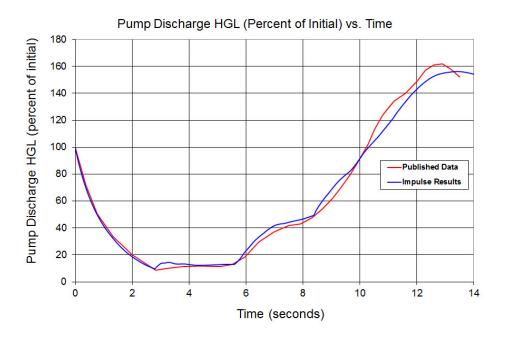
**FLUID:** Unspecified. Specific gravity is 1.155. Viscosity is not relevant because friction factors are assumed. Liquid bulk modulus is not relevant because all wavespeeds are specified.

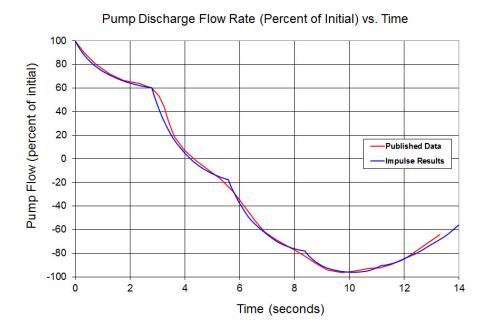
**ASSUMPTIONS:** Parmakian assumes the pipes are frictionless. The Impulse model assumes the friction factors are very small (0.001). The specific speed of the example pumps was 0.79 (2160 gpm units). The four quadrant data set from Kittredge of 0.71 (1935 gpm units) was assumed. Neglect cavitation.

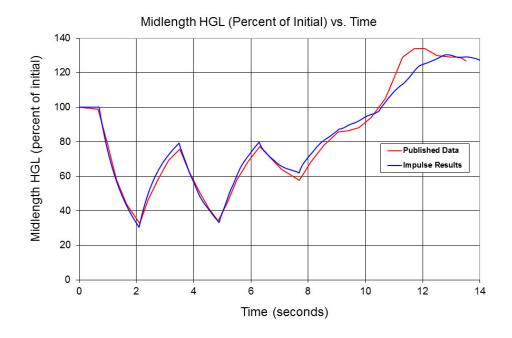
From Parmakian's Figure 56 on page 86, it was estimated that the pump discharge elevation was 36 feet and that the pipe traveled horizontally for 1000 feet before rising to the discharge reservoir. It was also estimated that the pipe entered the discharge reservoir at 200 feet.

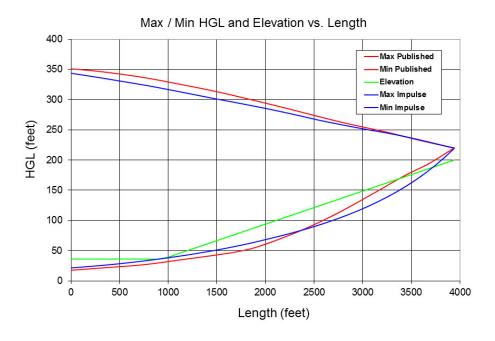
#### **RESULTS:**











#### **DISCUSSION:**

Parmakian obtained these results using graphical waterhammer methods.

The specific speed of the example pumps was 0.79 (2160 gpm units). AFT Impulse has a data set from Thorley for exactly this specific speed. But agreement with the predictions was marginal and is not shown. The next closest specific speed of 0.71 (1935 gpm units) gave very good agreement and is shown above. The classic data from Donsky for specific speed of 0.46 (1270 gpm units) was also ran and gave good agreement (but is not shown).

Models			

# **Verification Case 16 Problem Statement**

## Verification Case 16

Waterhammer Analysis, John Parmakian, Dover Publishing, 1963, Page 75 - 86.

# § 42] WATERHAMMER IN PUMP DISCHARGE LINES 75

turbine, reaches runaway speed in reverse. As the pump approaches runaway speed, the reverse flow through the pump reduces rapidly, and this reduction in the flow produces a pressure rise at the pump and along the length of the discharge line.

In order to determine the transient hydraulic conditions at the pump and discharge line subsequent to a power failure at the

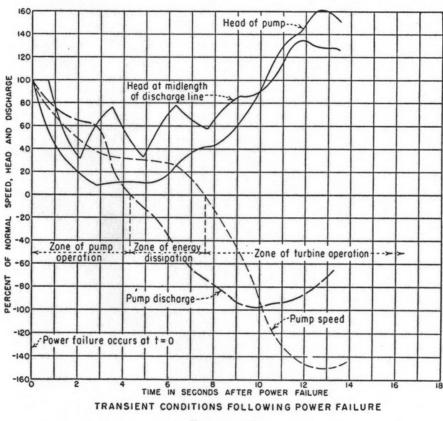


Figure 47

# 46. Graphical waterhammer analysis

Consider the pumping plant installation shown in Figure 54. If a power failure occurs at all three pump motors,  $2\rho = 2.31$  and  $K_1 = 0.224$ . For a time interval  $\Delta t = L/4a$ ,

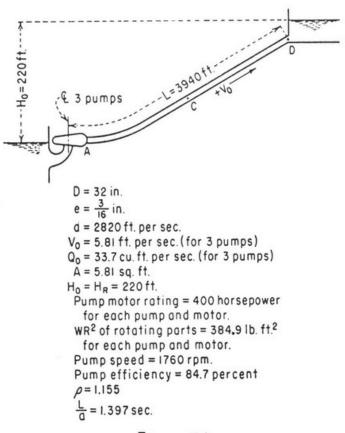
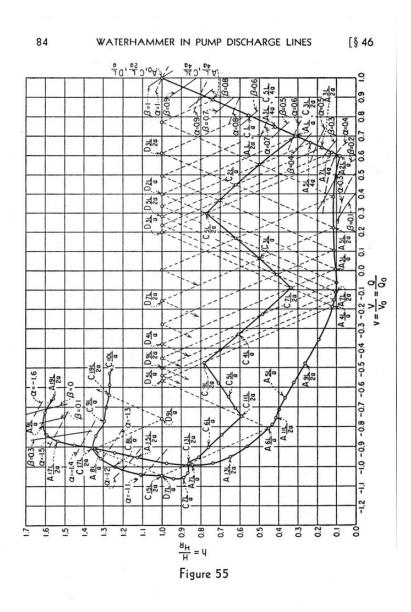


Figure 54



points are shown in Table 5 and the graphical waterhammer solution is completed as shown in Figure 55, from which the following limiting values are read:

Maximum drop in head at pump

$$= 0.92H_0 = 202$$
 feet.

Maximum drop in head at mid-length of discharge line

$$= 0.69H_0 = 152$$
 feet.

Maximum head rise at pump

$$= 0.61H_0 = 134$$
 feet.

Maximum head rise at mid-length of discharge line

$$= 0.35H_0 = 77$$
 feet.

A time history of the head, flow, and speed changes as obtained from the graphical solution is shown in Figure 47.

[§ 47

points are shown in Table 5 and the graphical waterhammer solution is completed as shown in Figure 55, from which the following limiting values are read:

Maximum drop in head at pump

86

$$= 0.92H_0 = 202$$
 feet.

Maximum drop in head at mid-length of discharge line

$$= 0.69H_0 = 152$$
 feet.

Maximum head rise at pump

$$= 0.61H_0 = 134 \text{ feet.}$$

Maximum head rise at mid-length of discharge line

$$= 0.35H_0 = 77$$
 feet.

A time history of the head, flow, and speed changes as obtained from the graphical solution is shown in Figure 47.

## 47. Water column separation

The maximum positive and negative pressure changes obtained from the waterhammer solution are plotted on the discharge line profile in Figure 56 to show the limiting pressures for

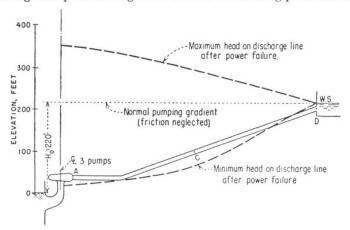


Figure 56

#### § 48] WATERHAMMER IN PUMP DISCHARGE LINES

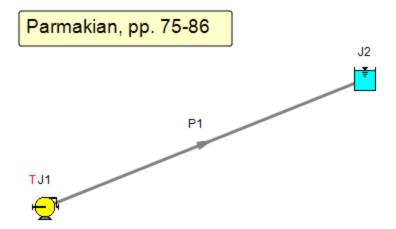
which the discharge line should be designed. When the minimum

87

pressure at any point along the pump discharge line reaches the vapor pressure of water, the waterhammer solution is no longer valid. If this subatmospheric pressure condition inside the pipe persists for a sufficient period, the liquid water column parts and is separated by a section of vapor. Water column separation sometimes occurs during the initial negative surge waves on long pump discharge lines at high points which are near the hydraulic gradient. Wherever possible, this condition should be avoided by using either a surge tank, air chamber, or larger motor  $WR^2$ because of the high pressure created when the two liquid water columns rejoin. When water column separation cannot be avoided, special means must be taken to minimize the violence of impact due to the rejoining of the water columns. This can be accomplished by positioning special control valves or other protective devices which will either reduce the reverse velocity of the upper column or increase the reverse velocity of the lower water column.

# **View Verification Case 16 Model**

# Verification Case 16



# View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify17.imp

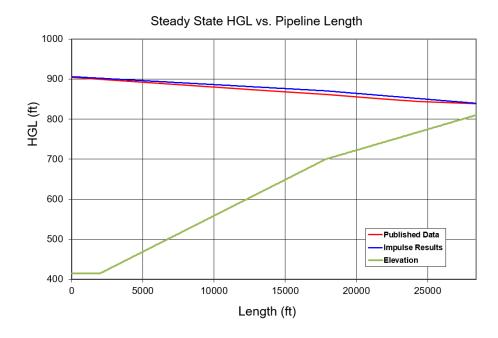
REFERENCE: Watters, G.Z., Modern Analysis and Control of Unsteady Flow in Pipelines, Ann Arbor

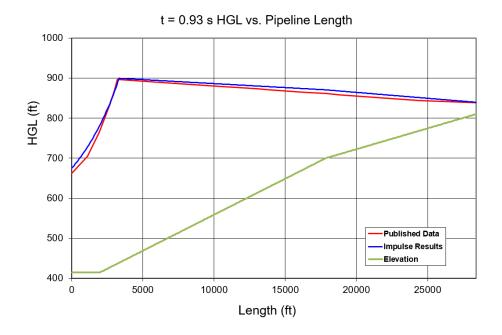
Science Publishers Inc. pp. 170-173, Example 7-1

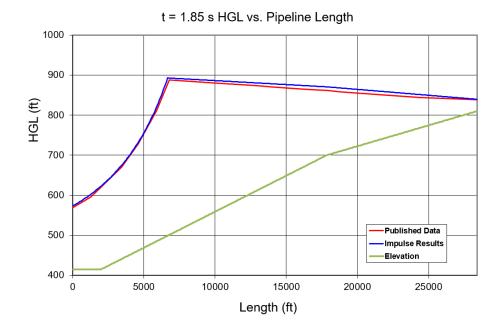
FLUID: Water

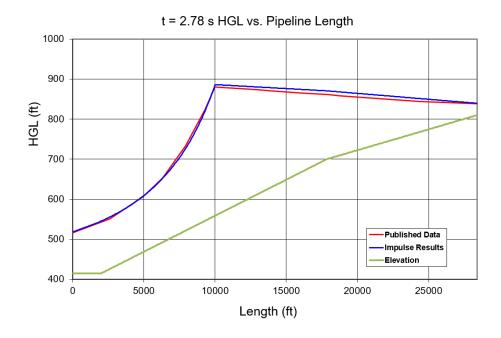
**ASSUMPTIONS:** Transient cavitation turned off

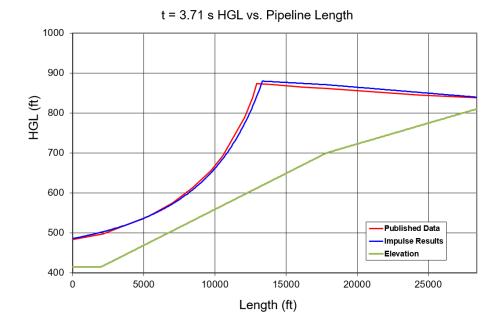
**RESULTS:** 

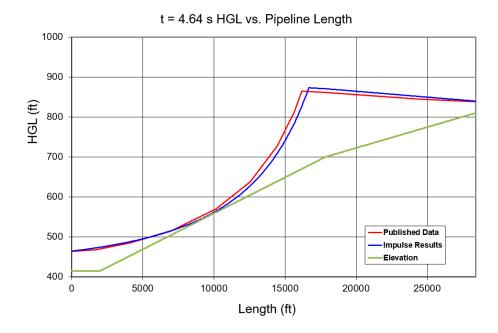


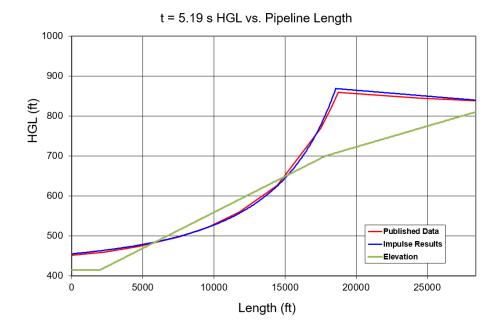












## **DISCUSSION:**

Column separation would occur after 5.19 seconds and Watter's model did not account for this so he stopped his model at this point. AFT Impulse can model column separation, but for the purposes of this verification the cavitation capabilities are turned off in the AFT Impulse model. This will result in the warning saying system pressure has gone below vapor pressure.

List of All Verification Models		

# **Verification Case 17 Problem Statement**

### Verification Case 17

Watters, G.Z., Modern Analysis and Control of Unsteady Flow in Pipelines, Ann Arbor Science Publishers Inc. pp. 170-173, Example 7-1

### Watters Title Page

170 UNSTEADY FLOW IN PIPELINES

 $H_p/N^2$  vs. Q/N will be a sequence of straight line segments (see Figure 7-5). The equation of the straight line over the anticipated range of Q/N is

$$\frac{H_p}{N^2} = \left[ \frac{H_A \cdot H_B}{Q_A \cdot Q_B} \cdot \frac{Q}{N} + H_B \cdot Q_B \frac{H_A \cdot H_B}{Q_A \cdot Q_B} \right] \quad N_{st} \cdot \dots (7 \cdot 28)$$

where N<sub>st</sub> is the number of stages for each of the pumps. Condensing this

$$\frac{H_p}{N^2} = \left[C_7 \frac{Q}{N} + C_8\right] N_{st} \qquad (7-29)$$

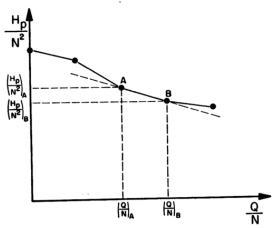


Figure 7-5. Piecewise linear representation of H<sub>D</sub>/N<sup>2</sup> vs. Q/N values

PUMPS IN PIPELINES 171

we can now combine Equation 7-29 easily with the other appropriate equations. The result of such a combination gives

$$V_{P_d} = \frac{\frac{C_1}{C_2} + N_{st} N^2 C_8 + \frac{C_3}{C_4}}{\frac{1}{C_4} + \frac{A_d}{C_3 A_c} - \frac{N C_7 A_d N_{st}}{N_{co.}}}$$
(7-30)

where  $N_{pu}$  is the number of pumps in parallel. If  $V_{P_s} > 0$ , then Equations 7-21 through 7-5 can be used to find the remaining unknowns. In addition, we must check  $H_p$ . If  $H_p < 0$ , then we set  $H_p = 0$  and  $H_{P_s} = H_{P_d}$  and compute the unknown velocity values from the following equations:

$$V_{P_d} = \frac{C_1C_4 + C_2C_3}{C_2 + C_4\frac{A_d}{A_c}}$$
 (7-31)

$$V_{P_s} = \frac{A_d}{A_s} \quad V_{P_d} \qquad (7-32)$$

The Equations 7-21 and 7-22 can be used to find  $H_{P_a}$  and  $H_{P_d}$ . If, however,  $V_{P_i}$  is negative, then  $V_{P_a} = V_{P_d} = 0$  and Equations 7-21 and 7-22 are used to compute  $H_{P_a}$  and  $H_{P_d}$ . Also we must check Q/N and if we are outside the interval A-B, a new set of coefficients  $C_7$  and  $C_8$  must be computed and the solution process repeated.

Four parallel pumps are to be used to pump approximately 11,000 gpm from a reservoir at elevation 395 feet to a storage reservoir whose surface elevation is 840 feet (see Figure 7-6).

surface elevation is 840 feet (see Figure 7-6).

The pump discharge lines are check-valved and manifolded into a single welded steel pipeline 30 inches in diameter. The pipe extends horizontally from the pump station at elevation 415 feet for a distance of 2000 feet. It then slopes upward for a distance of 3 miles to elevation 700 feet. The remaining two miles of pipe are reinforced concrete and it slopes upward to enter the storage reservoir at elevation 810 feet.

The f-value and wave speed in the steel pipe are 0.0128 and 3590 fps respectively. For the concrete pipe, these values are 0.0190 and 3486 fps.

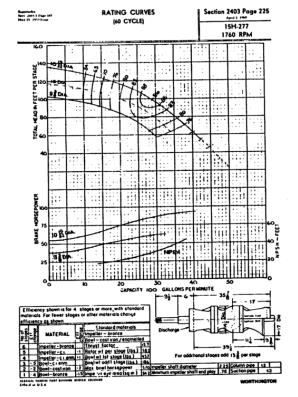
The pumps are Worthington 15H-277 five-stage turbine pumps with characteristics shown on the following page (Courtey of the Worthington Pump Corp). The 10 19/32-inch impeller is used. The moment of inertia

Pump Corp). The 10 19/32-inch impeller is used. The moment of inertia of the rotating hardware and water is estimated to be 475 lb-ft<sup>2</sup>.

The consequences of complete pump power failure to the system are

to be found in the absence of any surge control devices.



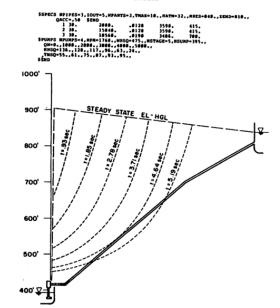


Program no. 8 for complete power failure to a source pump configuration is used. A program listing follows in Figure 7-7.

The data cards necessary to perform the computer simulation are shown below. A plot of the EL-HGL vs. time up to the point of column

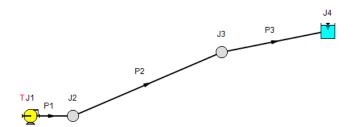
snown below. A plot of the ELFROL vs. time up to the point of column separation is shown on Figure 7-6.

Column separation occurs at 5 seconds after power failure. Once column separation occurs, the analysis technique is no longer valid and execution of the computer program should be terminated.



# **View Verification Case 17 Model**

# **Verification Case 17**



Watters, G.Z., Modern Analysis and Control of Unsteady Flow in Pipelines, Ann Arbor Science Publishers Inc. pp. 170-173, Example 7-1

# View Model Problem Statement

**PRODUCT:** AFT Impulse 9

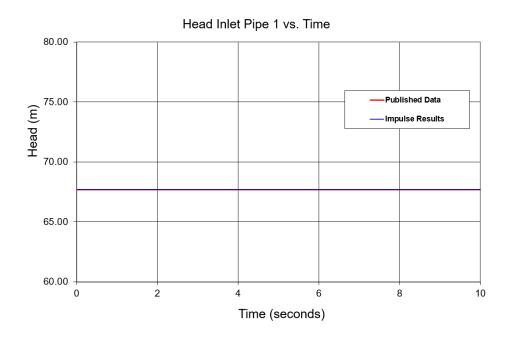
TITLE: ImpVerify18.imp

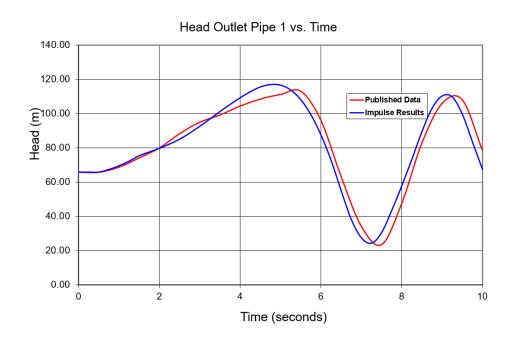
REFERENCE: M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. Springer, pp. 102-104, 527-533.

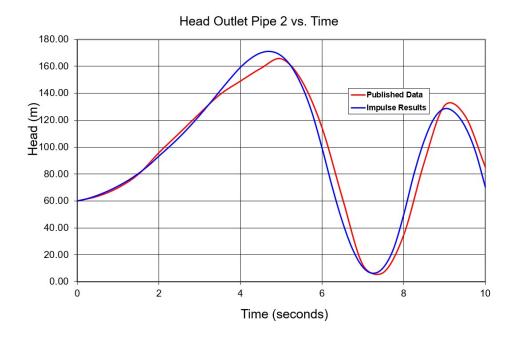
FLUID: Water

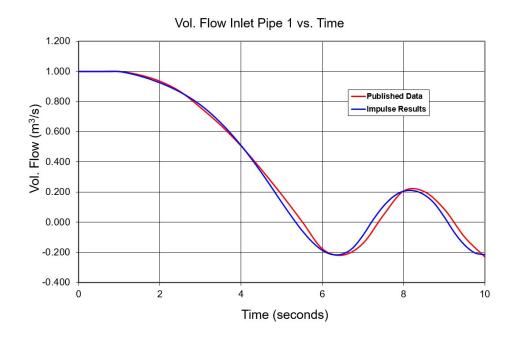
**ASSUMPTIONS:** N/A

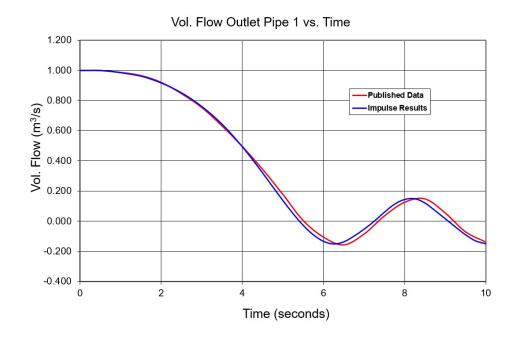
**RESULTS:** 

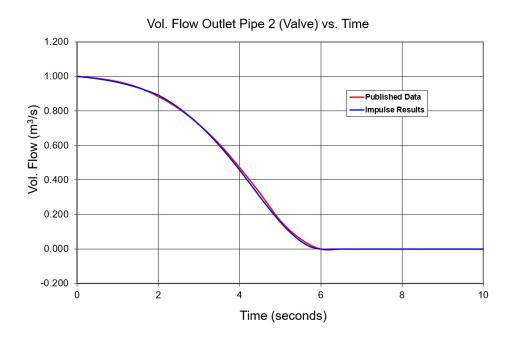












### **DISCUSSION:**

No explicit Cv value is given for the valve, but a head loss at a given flow was provided and a full open Cv of 1716 was calculated. The given valve closure curve was then curve fit to the 4th order and then the max Cv of 1716 was applied to this curve to generate the closing profile used by Impulse.

List of All Verification Models

# **Verification Case 18 Problem Statement**

### Verification Case 18

M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. Springer, pp. 102-104, 527-533.

#### Chaudhry Title Page

102 3 CHARACTERISTICS AND FINITE-DIFFERENCE METHODS

#### 3-12 Analysis Procedure

In this section, we outline steps for the analysis of transient conditions in a piping system.

The shortest conduit in the system is divided into a number of reaches so that a desired computational time interval,  $\Delta t$ , is obtained. According to Evangelisti [1969], a time interval equal to 1/16 to 1/24 of the transit time, i.e., wave-travel time from one end of the system to the other, should give sufficiently accurate results. We recommend, however, to use this criterion as a rough guide only, and increase or decrease  $\Delta t$  depending upon the rate at which transients are produced.

For the selected-value of  $\Delta t$ , the remaining conduits in the system are divided into equal-length reaches by using the procedure outlined in Section 3-6. If necessary, the wave velocities are adjusted to satisfy Eq. 3-69 so that characteristics pass through the grid points (i.e.,  $C_N=1$ ).

The steady-state discharge and pressure head at all the sections are then computed. The time is now incremented by  $\Delta t$ . The transient conditions at all the interior nodes are computed from Eqs. 3-22 and 3-18, and at the boundaries from the appropriate boundary conditions. The steps for increasing the time by  $\Delta t$  and computing the transient condition are repeated until transient conditions for the required time are computed. The flowchart of Fig. 3-22 shows the computational steps for determining the transient conditions in a series piping system.

To illustrate the above procedure, transient conditions produced by closing the downstream valve in the piping system shown in Fig. 3-23a are determined by using the computer program of Appendix B. The variation of effective valve opening,  $\tau$ , with time are as shown by the  $\tau$ -t curve in Fig. 3-23b. Since the valve-closure time is long compared to the wave-transit time in the system, pipe no. 2 is divided into two reaches, thus giving  $\Delta t = 0.25$  s. Pipe no. 1 is also divided into two reaches to satisfy Eq. 3-69. The initial steady-state conditions are computed at all sections of pipes 1 and 2. Time is incremented by  $\Delta t$ , and the conditions at the interior sections are determined from Eqs. 3-22 and 3-18.

The boundary conditions for the upstream reservoir (Eqs. 3-28 and 3-29) are used to determine the conditions at the upstream end, and Eqs. 3-47, 3-43, 3-44, and 3-46 are used to determine conditions at the junction of pipes 1 and 2. Seven points on the  $\tau\text{-}t$  curve are stored in the computer, and the values at the intermediate times are interpolated parabolically. The conditions at the valve are determined from Eqs. 3-42 and 3-17.

Conditions at  $t=\Delta t$  at all sections of the system are now known. These are stored as conditions at the beginning of the next time step. This procedure is repeated until transients for the desired duration are computed. The conditions are printed every second time step by specifying IPRINT = 2.

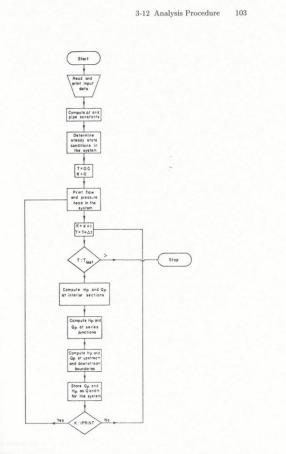
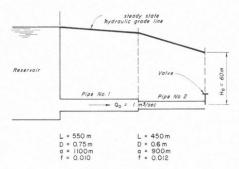
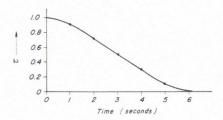


Fig. 3-22. Flowchart for a series piping system.



(a) Piping system



(b) Valve closure curve

Fig. 3-23. Series piping system.

#### 3-13 Case Study

The computation of transient conditions in the upstream conduits of the Jordan River Redevelopment [Portfors and Chaudhry, 1972 and Chaudhry and Portfors, 1973] British Columbia, Canada, caused by closing the pressure reg-

ulating valve and their comparison with the prototype measurements are discussed in this section.

Figure 3-24 shows the longitudinal section of the upstream conduit, typical cross-sections and the schematic layout of the turbine and the bypass valve. The upstream conduit consists of a tunnel which has a 5.28-km-long, mainly 0-shaped section; and 82-m-long, 3.96-m-diameter, and 451-m-long, 3.2-m-diameter sections; and a 1.4-km-long penstock, reducing in diameter from 3.2 to 2.7 m. The power plant, primarily used for peaking, has one Francis turbine rated at 154 MW and 265.5-m rated head. To reduce the maximum transient-state pressures, a pressure-regulating valve (PRV) is provided. The rating curve for the PRV, as determined from the prototype tests at the rated head  $H_{\tau}$  of 265.5 m, is shown in Fig. 3-25.

To compute the transient conditions caused by the opening or closing of PRV, a computer program is developed using the boundary conditions for the PRV derived in this section. (The analysis of transients caused by various turbine operations is discussed in Chapter 5 and the boundary conditions for the simultaneous operation of the PRV and wicket gates are developed in Section 10-6.) Points on the PRV rating curve (Fig. 3-25) are stored in the computer at 20 percent intervals of the valve stroke, and the discharge at the intermediate valve openings is determined by linear interpolation. Assuming the valve characteristics obtained under steady-state operation are valid during the transient state, the PRV discharge under net head  $H_n$  is given by the sequence.

$$Q_v = Q_r \sqrt{\frac{H_n}{H_r}} \tag{3-111}$$

in which  $Q_v=$  PRV discharge under a net head of  $H_n$ , and  $Q_r=$  discharge under rated net head  $H_r$ , both at valve opening  $\tau$ . Note that both  $H_r$  and  $H_n$  are total heads, i.e.,  $H_n=H_P+Q_v^2/(2gA^2)$ , in which A= cross-sectional area of the conduit just upstream of the PRV.

To develop the boundary condition for the PRV, Eqs. 3-17 and 3-111 are simultaneously solved. Noting that  $Q_P=Q_v$  and eliminating  $H_n$  from these equations,

$$Q_P = \frac{-C_{16} + \sqrt{C_{16}^2 + 4C_{15}C_{17}}}{2C_{15}}$$
 (3-112)

in which

$$C_{15} = 1 - \frac{Q_r^2}{2gH_rA^2}$$

$$C_{16} = \frac{Q_r^2}{C_aH_r}$$

$$Q_r^2C_r$$
(3-113)

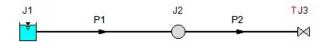
Now  $H_P$  may be determined from Eq. 3-17.

TIME VALVE STORE	INTER	VAL FO = 60. VALUE .900	.05 M FOR				
VALVE STORE 1. PIPE	LOSS D TAU 000	= 60. VALUE .900	.05 M FOR	QS = 1.00	0 M3/S		
STORE 1. PIPE	D TAU 000 NO	VALUE .900	.700	_		100	
1. PIPE	000 NO	.900	.700	.500	300	100	
PIPE	NO	LENG		.500			.000
1		LENG				.100	.000
			GTH D:	IA WAV		FRIC F	ACTOR
			0.0	4) (	M/S) 00.0		010
-		450		(4) (75 11 50 9	00.0		012
		450		,,	00.0		014
PIPE	NO	ADJU	STED WAVI	E VEL			
			(M/S)				
1 2			1100.0				
2			900.0				
TIME	TAU	PIPE	HEA	AD (M)	DISCH.	(M3/S)	
		NO	(1)	(N+1)	DISCH.	(N+1)	
0	1.000	1	67 70	65 78	1.000 1.000 1.000 1.000 1.000 988 977 .967 .935 .922 .867 .847	1.000	
.0	000	2	65.78	60.05	1.000	1.000	
.5	.962	1	67.70	65.78	1.000	1.000	
		2	65.78	63.46	1.000	.989	
1.0	.900	1	67.70	68.73	1.000	.988	
	010	2	68.73	69.78	.988	.970	
1.5	.813	1	67.70	74.16	.977	.967	
2.0	.700	1	67.70	79.88	987	.937	
2.0		2	79.93	95.83	.922	.884	
2.5	.600	1	67.70	88.25	.867	.847	
		2	88.25	110.41	.847	.814	
3.0	.500	1	67.70	94.96	.761	.755	
3.5	.400	2	94.96	125.13	.755	.722	
3.5	.400	2	99 19	139.19	.643	.633	
4.0	.300	1	67.70	104.41	.761 .755 .643 .633	.496	
		2	104.41	149.14	.496 .350 .344	.473	
4.5	.200	1	67.70	108.47	.350	.344	
		2	108.47	158.61	.344	.325	
5.0	.100	1	67.70	111.20	.183	.177	
5.5	.038	1	67 70	113 07	.177	.166	
5.5	.030	2	113.07	149.46	.004	.059	
6.0	.000	1	67.70	96.01	.183 .177 .006 .004 175 106 217 157 139 085	106	
		2	96.01	114.27	106	.000	
6.5	.000	1	67.70	63.25	217	157	
7.0	000	2	63.25	61.79	157	.000	
7.0	.000	2	34.25	12 33	139	085	
7.5	.000	1	67.70	23.55	085 .047 .035 .208 .126 .205 .148 .088 .054	.035	
		2	23.55	6.74	.035	.000	
8.0	.000	1	67.70	47.63	.208	.126	
		2	47.63	34.76	.126	.000	
8.5	.000	1	67.70	82.89	.205	.148	
0.0	000	2	82.89	88.45	.148	.000	
9.0	.000	7	105.05	130.95	.088	.054	
9.5	.000	1	67.70	108.02	097	071	
		2	108.02	123.44	071	.000	
10.0	.000	1 2	67.70	78.39	229 139	139	

			gram Output 53
PIPE NO	SECTION NO	MAX PRESS.	MIN. PRESS.
1	1	67.70	67.70
1	2 3	91.18 113.07	44.05
2	1	113.07	23.55
2	2	140.26	9.53
2	3	165.65	5.40

# **View Verification Case 18 Model**

# Verification Case 18



M. H. Chaudhry, Applied Hydraulic Transients, 3rd ed. New York: Springer, pp. 102-104, 527-533. Series Piping System.

# View Model Problem Statement

PRODUCT: AFT Impulse 9

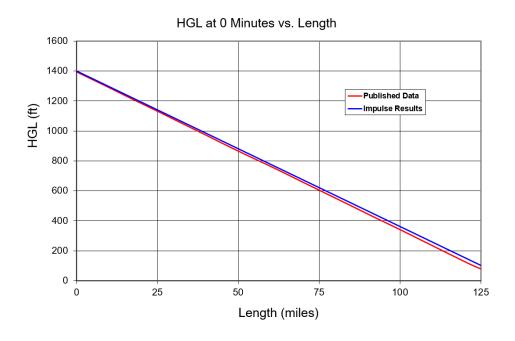
TITLE: ImpVerify19.imp

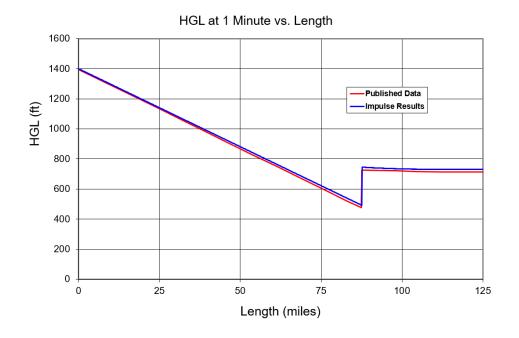
**REFERENCE:** Kaplan M., Streeter V., and Wylie E.B., Oil Pipeline Transients, The University of Michigan, Industry Program of the College of Engineering, August 1966, IP-743, Long Pipeline.

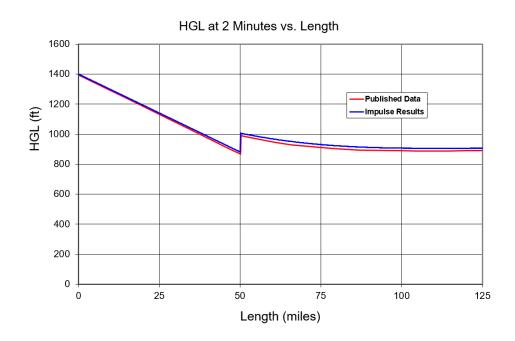
FLUID: Oil

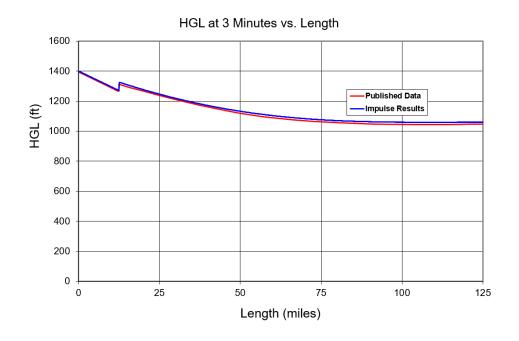
ASSUMPTIONS: Fluid properties where assumed for crude oil.

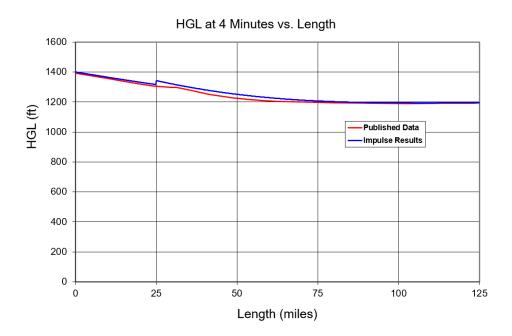
**RESULTS:** 

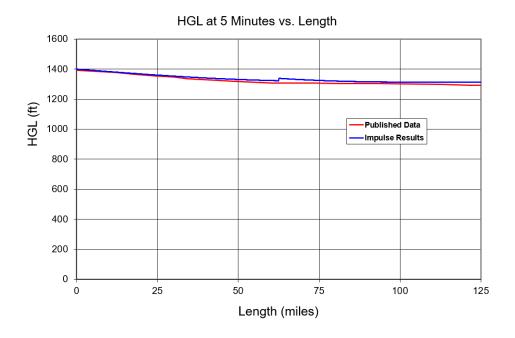


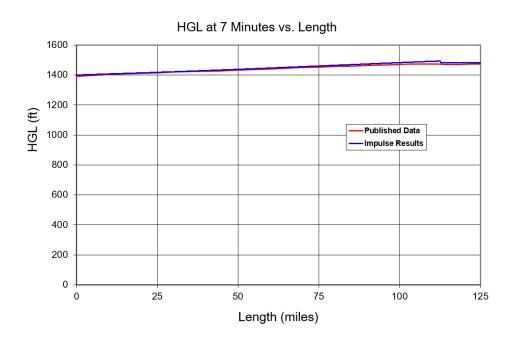


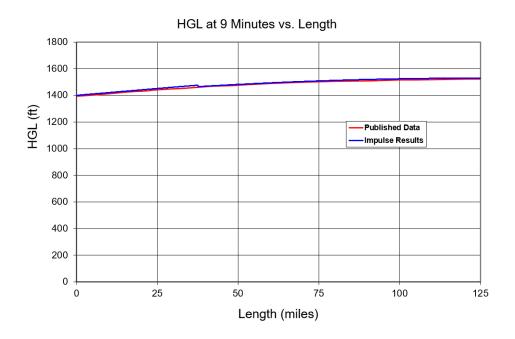












# **DISCUSSION:**

This example demonstrates line pack as the result of closing a valve at the end of a long pipeline.

List of All Verification Models

## **Verification Case 19 Problem Statement**

#### Verification Case 19

Kaplan M., Streeter V., and Wylie E.B., Oil Pipeline Transients, The University of Michigan, Industry Program of the College of Engineering, August 1966, IP-743, Long Pipeline.

Kaplan Title Page

-9-

at the wave front is shown as a dashed line in Fig. 4 and is seen to approach the original hydraulic gradeline asymptotically in the infinitely long line. In most practical situations a reflection of the attenuated wave occurs at the upstream boundary, although in the relatively long pipeline the reflected wave may be so small as to be undetected. Even after the locus of the head rise has become coincident with the original hydraulic gradeline the new gradeline continues to rise, gradually reducing the forward velocity to zero in the pipeline.

It is of interest to note that the attenuation described above does not directly result from frictional effects but arises out of the fact that momentum conditions must be satisfied at the wave front. Without frictional effects in the system, however, the hydraulic gradeline would be horizontal and the phenomena of line packing and attenuation would not exist.

The characteristic's method of solution of the differential equations that describe unsteady flow in a long pipeline automatically includes these newly defined effects since the complete equations are solved. Figure 5 shows the computer results of a sudden valve closure on a long pipeline, as obtained by solution of the transient flow equations for a simple pipe 125 miles long and 30 inches in diameter. The initial steady state velocity was 4.25 ft/sec and the wave speed was 3300 ft/sec. The solid lines show the original hydraulic gradeline and the gradeline at various times after valve closure. At 200 seconds after valve closure the attenuated wave reaches the upstream boundary and is reflected. The dashed lines indicate the extent of the pipeline influenced by the reflected wave as the gradeline continues to rise. At 9 minutes

-10-

after valve closure the hydraulic gradeline has reached its maximum level and the forward velocity has been reduced to zero. The adverse gradeline produces flow in the opposite direction. The surging condition continues until friction losses in the system cause the flow to come to rest. In Fig. 5 the line indicated by dots shows the magnitude of the initial wave front as it moves into the undisturbed flow. The attenuation of the wave front is evident.

The superposition of one transient pressure upon another is known as the <u>pyramidal effect</u>. For example, if line packing has occurred due to closure of a valve, then the head is increased upstream by starting of a pumping station, one transient is superposed on another transient.

Rarefaction control<sup>5</sup> is the opposite of pyramidal effect in that a negative surge wave is generated upstream by shutting down a pump or closing a valve. When this meets a surge wave being transmitted up the hydraulic gradeline they tend to partially cancel the head changes.

These latter two effects are easily demonstrated in a computer solution by proper adjustment of the boundary conditions.

Properties of Fluids. Wave-Speed Determination. Frictional Effects

Viscosity, bulk modulus of elasticity, and density are the important fluid properties needed to design for transient control of long pipelines. Viscosity is a function of temperature primarily, but the bulk modulus of elasticity of oils depends upon both temperature and pressure in some cases.

 <sup>&</sup>quot;Transient Pressures in Long Pipelines," by R. R. Burnett. A.P.I. Annual Pipeline Conference, Division of Transportation, April, 1960.

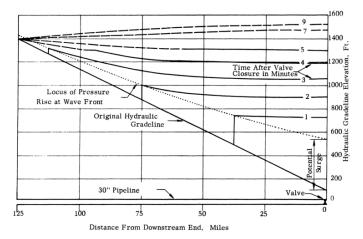
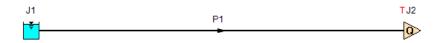


Figure 5. Results of Computer Solution of Valve Closure on Long Pipeline.

# **View Verification Case 19 Model**

### **Verification Case 19**



Kaplan M., Streeter V., and Wylie E.B., Oil Pipeline Transients, The University of Michigan, Industry Program of the College of Engineering, August 1966, IP-743, Long Pipeline

## **Verification Case 20**

### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify20.imp

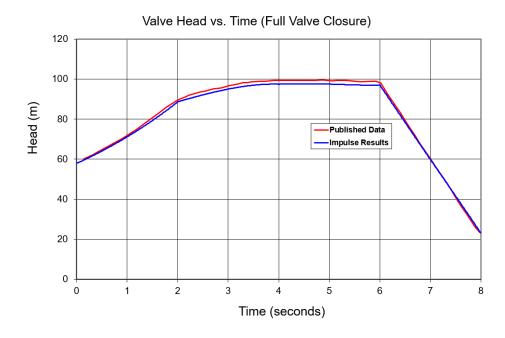
REFERENCE: Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Sys-

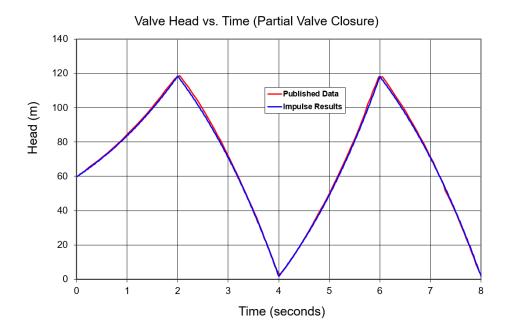
tems, Journal AWWA, July 1990, pp. 62-70, Figures 2 and 3

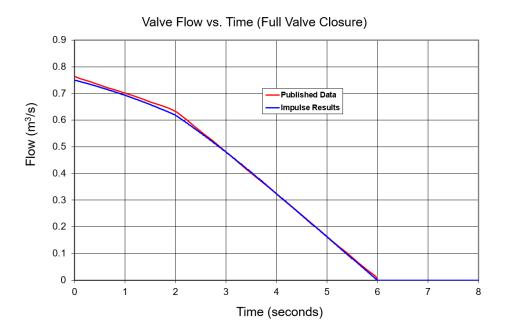
FLUID: Water

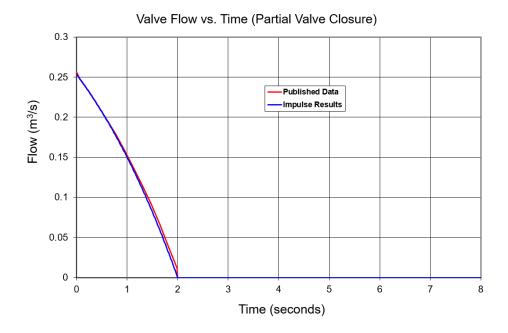
**ASSUMPTIONS: N/A** 

**RESULTS:** 









### **DISCUSSION:**

The valve Cv is not given, but was calculated based on flow and pressure drop.

List of All Verification Models

### **Verification Case 20 Problem Statement**

#### Verification Case 20

Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Systems, Journal AWWA, July 1990, pp. 62-70, Figures 2 and 3

#### Karney Title Page

devices can lead to the most severe transient problems. Yet such issues are central to system design and operation. This article emphasizes that the de-

This article emphasizes that the details of how a hydraulic system is modeled or represented can have a critical impact on the predicted transient conditions. Examples illustrate the following three points: (1) in some pipeline systems, the maximum transient pressure is quite sensitive to the assumed initial steady-state velocity; (2) transient conditions may sometimes be more severe in branched or looped systems than in simple series pipelines; and (3) oversizing surge-suppression equipment such as relief valves may degrade a system's transient response. The key result is that transient phenomena in a pipeline system can be both surprising and dramatic. Because of the complexity of system response, the transient analyst must learn to think fundamentally and analyze comprehensively.

#### Transient analysis and design

Unfortunately, transient analysis is not easy. The governing equations describing the flow are of the nonlinear partial differential variety, the hydraulic devices are complex and data on their performance are difficult to obtain, and the pipeline systems themselves are subject to a host of operating conditions and requirements. To make matters worse, the physical character of the pulse wave propagation is frequently hard to visualize or interpret even for the analyst accustomed to transient phenomena.

ize or interpret even for the analyst accustomed to transient phenomena. The complexity of transient phenomena has, at times, induced many analysts to adopt simplified design procedures. The analysis of hydraulic systems is often facilitated in two primary ways: (1) complex components and other complications in the physical system itself may be ignored, or (2) the range of operating and loading conditions to which the system is subjected is greatly reduced. These simplifications are rationalized on the grounds of necessity (the actual physical system cannot be analyzed) and conservatism (the analyzed system performs worse than the real one). Unfortunately, the assumption that some rudimentary and conservative system can be found is questionable. It is difficult to simplify a pipeline system to ensure worst-case performance under all transient conditions, particularly if the simplifications are made before any analysis has been performed.

Traditional wisdom for identifying worst-case scenarios is based on elementary equations, rules of thumb, or common sense; in other words, simple relations that may have little or no bearing on the performance of more complex systems. Several of the most common of these ideas are presented in this article along with counterexamples

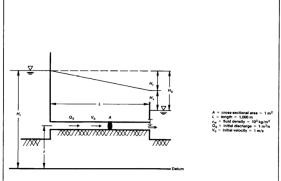


Figure 2. Fluid and pipeline properties of two constant head reservoirs joined by a series pipeline with a downstream valve

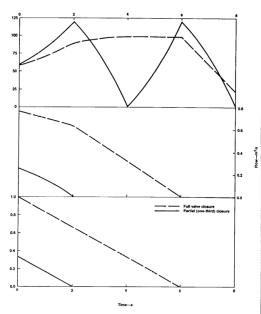


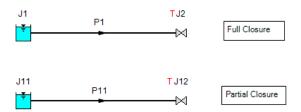
Figure 3. Valve action and transient response of a single-pipe system to valve closure from full and partial (one-third) opening (head and discharge values are given at the valve end of the pipe; H<sub>0</sub> = 60 m, f = 0.010)

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BRYAN W. KARNEY & DUNCAN MCINNIS 63

# **View Verification Case 20 Model**

### Verification Case 20



Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Systems, Journal AWWA, July 1990, pp. 62-70, Figures 2 and 3

### **Verification Case 21**

### View Model Problem Statement

**PRODUCT:** AFT Impulse 9

TITLE: ImpVerify21.imp

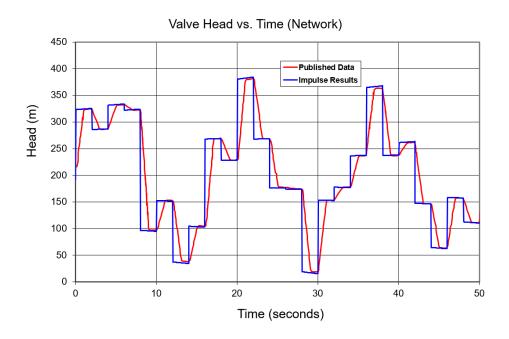
REFERENCE: Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Sys-

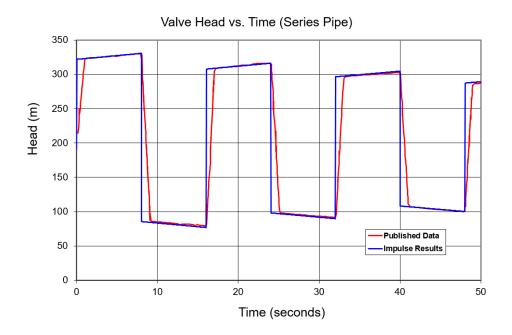
tems, Journal AWWA, July 1990, pp. 62-70, Figures 5 - 7

FLUID: Water

**ASSUMPTIONS:** Valve Cv is unknown, but calculated based on flow and pressure drop.

**RESULTS:** 





#### **DISCUSSION:**

Karney uses very few sections, using fewer in AFT Impulse will result in more similar results to Karney, but using more sections is required to get a better description of the square wave behavior that results from an instantaneous closure.

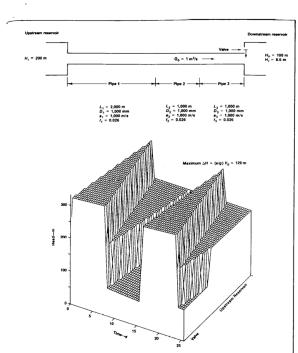
List of All Verification Models

### **Verification Case 21 Problem Statement**

#### Verification Case 21

Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Systems, Journal AWWA, July 1990, pp. 62-70, Figures 5 - 7

#### Karney Title Page



**Figure 5.** Plan sketch, parameter values, and three-dimensional response surface for instantaneous downstream valve closure in a simple series pipeline

any movement of the piston, no matter how slowly accomplished, will be accompanied by changes in fluid density, conduit dimension, and pressure. Even though the resulting changes in density and dimension are typically small, the changes in fluid pressure can be large and cannot be neglected.

The connections between this simple

The connections between this simple static compression test and a pipeline transporting fluid are easily made. If the actual conduit length in the static case is taken to be the final value of 1,000 m, what this pipe experiences during the compression can be thought of as a mass imbalance. That is, more fluid is forced to enter the conduit than was originally contained within it. Whenever such an imbalance occurs, compressibility effects must play a role. Thus, whenever flow conditions in a pipeline result in more fluid entering one end than is leaving the other, large pressure changes can be expected. In addition, the greater the mass imbalance, the more severe the

resulting pressure changes tend to be. In anticipation of ideas to be broached subsequently, it could be suggested that mass imbalance constitutes a more natural and theoretically satisfying crierion for the severity of a system's transient response than does fluid respective.

velocity.

The origin of transient conditions. The connections between fluid properties (density and compressibility) on the one hand and the law of mass conservation on the other are fundamental to an understanding of fluid transients. Suppose, for example, an adjustment is made to a valve at the downstream end of a pipeline carrying fluid at some initial velocity (Figure 2). For simplicity, it is assumed that the valve is suddenly closed. The valve, of course, can only act locally—it specifies a relationship between flow through the valve and the head loss across the valve. In this case, the discharge and velocity of the fluid at the valve become zero the instant the

valve is shut. However, in order for the fluid mass as a whole to be stopped, a decelerating force sufficient to eliminate the substantial 10° kg m/s of momentum must be applied. The only way to provide the required decelerating force is to compress the fluid, thereby generating an increase in pressure large enough to arrest the fluid flow. Because water is heavy, the required force is large; but because water is only slightly compressible, the wave or disturbance will travel quickly. In a system like the one shown, a pressure wave of approximately 100 m would propagate along the pipeline at roughly 1,000 m/s.

In many ways, this system is typical. Closed-conduit systems frequently carry huge amounts of momentum and kinetic energy, and, in addition, hydraulic conditions are in an almost continual state of change. For such systems, the only available mechanism for controlling or changing the flow conditions is shock wave propagation resulting from fluid and pipeline elasticity. Only if the changes in flow rate take place gradually, such that the mass imbalance in the line is always small, is it possible to go smoothly from one steady condition to another. Under these circumstances, no large fluctuations in pressure head or velocity occur, because the pipeline is always near a state of equilibrium.\*

always near a state of equilibrium.\*

If rapid changes occur, whether caused by standard operating procedures or accidental events, a relatively large mass imbalance may arise. The associated pressure pulses are of great magnitude and are capable of bursting or damaging pipelines. In order to model or predict these rapid transient phenomena, complete equations of motion need to be written and solved, both for the pipeline and for all the devices used to control the flow. Standard texts such as those by Wylie and Streeterl and Chaudhry² provide the details. The more complete mathematical description should not, however, detract from fundamental insights. Transient conditions arise from local disturbances to the fluid flow that create a mass imbalance. This mass imbalance then acts through the combined effects of fluid and pipeline elasticity to accelerate the flow and, ultimately, create a new steady state.

mately, create a new sleady state.
Special devices that are designed to control or eliminate transient effects should be viewed with caution. It is the physical nature of the control problem that dictates that transient conditions must occur and that frequently deter-

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Even in cases such as this, however, the actual mechanism for maintaining equilibrium in the pipe is still mass imbalance and compressibility effects. The only difference is that the pressure waves are much smaller in magnitude and travel quickly relative to the changes that occur at the ends of the conduit. In such applications, it is often justified to promount of transient behavior by assuming the fluid to be impromised transient behavior by assuming the fluid to be more stable. Yeglecting fluid compressibility leads to the socialed 'figile what recolumn' more proportions.

mines how dramatic transient conditions will be. Often, as in other areas of engineering, no design is superior from all points of view. Instead, there may be compromises that trade off a degree of control under some circumstances for less control under others.

#### Transient folklore

Much traditional "wisdom" has evolved over time on how to cope with the intricacies of transient phenomena. evolved over time on how to cope with the intricacies of transient phenomena. This wisdom often pertains to design assumptions that simplify the analyst's task by restricting the number and complexity of transient cases that need to be analyzed or specified. In light of modern computer power, however, the rationale for these assumptions needs to be questioned. Indeed, many of the a priori design assumptions are so misleading and so frequently false that they should not be regarded as rational design rules but more as outdated and discredited transient folklore.

In this article, several of these misconceptions are addressed, and, by means of counterexamples, their potential for erroneous application becomes clear.\* To avoid misleading the reader, the title of each topic is stated as the converse of the often improperly understood and applied design axiom.

The three most widely revered axioms of transient folklore probably are:

• maximum steady-state velocities (flows) produce maximum transient head change,

• networks fare better (i.e., looped or

- change,
   networks fare better (i.e., looped or branched configurations alleviate water

oranced contigurations aneviate water hammer), and

• if one surge-protection device is good, then two for more) are better.

The examples that follow were not difficult to find, nor have they been substantially altered to make the results substantially affects to linker the results contradict the aforementioned notions. They simply demonstrate that there are important cases for which these guidelines are either false or, at the very least, misleading.

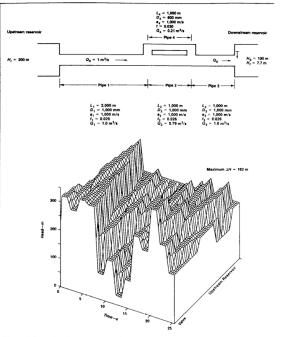
Like much of what is called folklore in these areas the previously stated tran-

other areas, the previously stated tran-sient rules have some basis in fact. For example, the origin of the first two rules can be traced to the famous fundamental can be traced to the famous fundamental equation of water hammer, which is also called the Joukowski relation. This relation equates changes in head  $(\Delta H)$  in a pipe to the associated changes in fluid velocity  $(\Delta V)$ :

$$\Delta H = \pm (a/g) \Delta V$$
 (1

in which a is the wave speed and g is the acceleration resulting from gravity. Clearly this equation implies that the

66 MANAGEMENT AND OPERATIONS



 $\textbf{Figure 6.} \ Plan \ sketch, parameter \ values, and \ three-dimensional \ response \ surface for instantaneous \ downstream \ valve \ closure \ in \ a \ looped-pipe \ network$ 

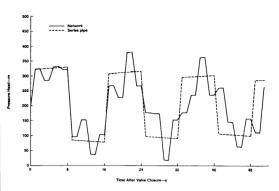
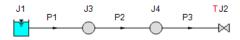


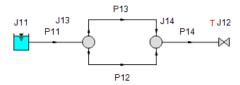
Figure 7. Variation in pressure head at the valve end for a simple series pipeline

JOURNAL AWWA

# **View Verification Case 21 Model**

### **Verification Case 21**





Karney, Bryan W and McInnis, Duncan, Transient Analysis of Water Distribution Systems, Journal AWWA, July 1990, pp. 62-70, Figures 5 -7

### **Verification Case 22**

### View Model Problem Statement

PRODUCT: AFT Impulse 9

TITLE: ImpVerify22.imp

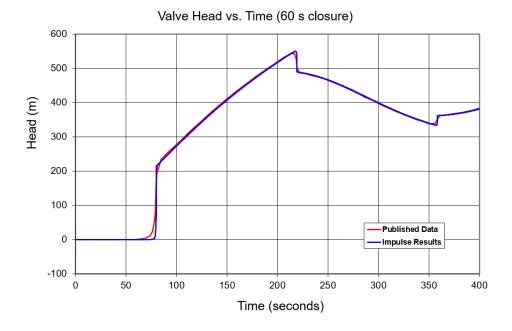
REFERENCE: Liou, Jim C. P., Understanding Line Packing in Frictional Water Hammer, ASME, Journal

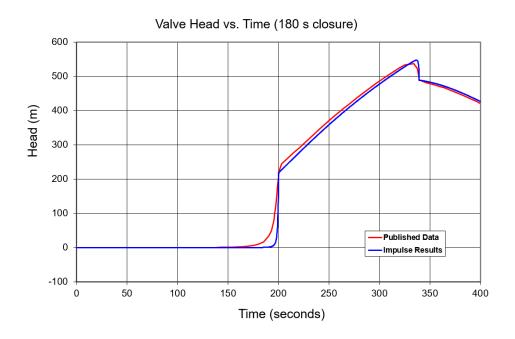
of Fluids Engineering, August 2016, Vol. 138, Application Example

FLUID: Oil

**ASSUMPTIONS:** Closure is started at 20 seconds in both cases. Liou states valve Cv vs. time is known, but no curve is provided. It is assumed the valves close linearly over 60 or 180 seconds.

#### **RESULTS:**





#### **DISCUSSION:**

Liou states "Since the valve head loss is negligible relative to the pipe frictional head loss, the effective valve closure time is much shorter than the physical closure times. Therefore, an instantaneous closure of this valve can be assumed". This is essentially correct as an instantaneous closure results in essentially the same maximum head as the longer closure profiles. This is typically true for long pipelines with long communication times and insignificant valve head loss. Cv profiles should not be considered negligible if the closure time is greater than communication time or if the valve has significant head loss compared to pipe friction (major losses).

List of All Verification Models

### **Verification Case 22 Problem Statement**

#### Verification Case 22

Liou, Jim C. P., Understanding Line Packing in Frictional Water Hammer, ASME, Journal of Fluids Engineering, August 2016, Vol. 138, Application Example

#### Liou Title Page

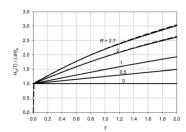


Fig. 8 Comparison between analytical (solid line) and numerical (dashed line) head at the valve after its sudden closure

It is seen that within the range of R of interest, the linear profile is a good approximation, especially for lower R. With this approximation,

$$\int_{-L}^{d} (U(T'))^2 dT' = V^2(T) \frac{T}{3}$$
 (24)

Using Eq. (20) for  $V_b$ , Eq. (21) for  $H_b$ , Eq. (24) for the integral, and setting  $V_d$  to zero,  $H_d$  can be solved from Eq. (22). After simplification, and denoting  $H_d$  as  $H_V(2T)$ , it can be established that

$$\frac{H_{\nu}(2T)}{(\Delta H)_0} = 1 + RT \left( 1 - \frac{1}{3} \tanh^2 \left( \frac{RT}{2} \right) \right) \quad \text{for} \quad 0 \le T \le 1 \quad \textbf{(25)}$$

Figure 8 compares the head at the closed valve from Eq. (25) with the results from numerical simulations between 0 and 2L/a s. It is seen that Eq. (25) yields a close approximation to the head rise at the closed valve.

the closed valve. It should be noted, because no assumption was made on how U vary along the  $C^+$  characteristics, a valid numerical simulation can produce more accurate results than Eq. (25) can. Thus, Eq. (25) is not an alternative to a valid numerical simulation. However, Fig. 8 demonstrates that Eq. (25) is an option to quickly and directly compute the head rise at the valve with acceptable

#### Accuracy of the Analytical Solution for Line Packing

Accuracy of the Analytical solution for Line Facking Accurate numerical simulations to Eqs. (3) and (4) for the instantaneous valve closure transients were used to evaluate the accuracy of Eq. (25) and, separately, the strain energy approximation. For each R, subtract ( $\Delta H$ )<sub>0</sub> from the simulated head at the valve at 2L/a s and denote the result by W. The subtraction is needed because ( $\Delta H$ )<sub>0</sub> is a part of the simulated head at the valve but not a part of line packing. The % error of line packing at T=1 from Eq. (25) is defined as

% error = 
$$\frac{(H_v(2) - (\Delta H)_0) - W}{W} \cdot 100$$
 (26)

The % error for the strain energy approximation is defined in a

$$\% \text{ error strain energy} = \frac{\frac{1}{\sqrt{2}} \frac{JL}{D} \frac{V_0}{2g} - W}{W} \cdot 100$$
 (27)

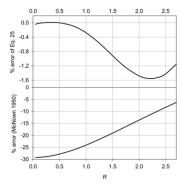


Fig. 9 The error of line packing estimation using Eq. (25) (top panel) and using the strain energy approximation (bottom panel)

Figure 9 shows the errors. The maximum error for Eq. (25) occurs at R = 2.25 where the line pack is underestimated by 1.55%. The error is negligible for small R. Equation (25) is quite an improvement of the strain energy approximation. The latter significantly underestimates the line packing.

#### Application Example

The example below shows how to apply Eq. (25). It also indicates the reasonableness of using an instantaneous valve closure to approximate valve closures with finite physical closure time for pipelines where the initial steady-state frictional head loss far exceeds the valve head loss prior to its closure. This is often the case for cross-country oil pipelines.

case for cross-country oil pipelines.

A 591 mm inside diameter pipe with a length of 80 km transports oil from a source tank with a fixed head to a delivery tank at
0 m of head. The pipeline system has a water hammer wave speed
of 1150 m/s. At the discharge end of the pipeline is a motor operated control valve. The valve is a full-ported ball valve with a
flow coefficient of 88,900 gpm at 100% stroke (i.e., wide open).
The inherent valve characteristic (the flow coefficient versus %
stroke curve) is known and used in the simulations described
helow.

below.

Prior to its closure, the control valve is wide open, the velocity is 1.82 m/s, and the corresponding Darcy—Weisbach friction factor is 0.018. The control is closed with a constant motor speed in 60 and, separately, in 180 s. (Note that the round-trip travel time for water hammer waves is 2L/a or 139 s. Thus these closure times are not very fast.) For both cases, the valve closure starts at 20 s. What are the maximum heads just upstream of the control valve?

With the views dut the initialist fection lead lose of the initialist fections head lose of the initialist fections have the initialist fection head lose of the initialist fection head lose of the initialist fections head lose of the initialist fection head lose of the initialist fections head lose of the initialist fection head lose of

What are the maximum heads just upstream of the control valve? With the given data, the pipeline frictional head loss at the initial steady state is 411 m and the head loss through the wide-open valve is 0.006 m. This valve head loss is small but realistic. Since the valve head loss is negligible relative to the piper frictional head loss, the effective valve closure time is much shorter than the loss, the electrice varieties the first mother than the physical closure times. Therefore, an instantaneous closure of this valve can be assumed. This simplifies the problem considerably because the valve characteristics become irrelevant. Using Eq. (5) with  $\Delta V = -V_0 = -1.82 \,\mathrm{m/s}$ ,  $(\Delta H)_0 = 213.2 \,\mathrm{m/s}$ . Using Eq. (18), R = 1.92.8. With these values and using T = 1, Eq. (25) gives a maximum head of 547.9 m.

Journal of Fluids Engineering

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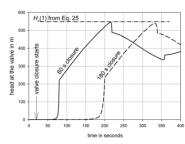


Fig. 10 The maximum head at the valve computed from Eq. (25) and the simulated head traces at the valve for 60 and

This maximum head is compared with the peaks of the simulated head traces at the valve in Fig. 10. The maximum head, which is based on an instantaneous valve closure, matches the simulated peak head for the 60-s valve closure very closely. The maximum head only slightly overpredicted the simulated peak head for the 180-s valve closure despite the physical valve closure time is longer than  $2L/a~(139~\rm s)$  second of the pipeline.

#### **Summary and Conclusion**

Summary and Conclusion

This study establishes the analytical solution for the attenuated front of velocity and head waves propagating upstream during the La s after a sudden valve closure. It also presents an analytical approximation to the head rise at the closed valve during the 2La s after the valve closure. The accuracy of the approximation is demonstrated. An example illustrates its usage to transients resulted from a discharge valve closure over different times. Although line packing is quantifiable by numerical simulations, the analytical solutions contribute to the understanding of the line packing phenomenon, and offer a simple and direct way to accurately compute the maximum pressure due to line packing without resorting to numerical methods or commercial numerical simulation software. tion software.

#### Acknowledgment

The author would like to thank Dr. E. Benjamin Wylie, Professor Emeritus of Civil and Environmental Engineering at the University of Michigan for several discussions on this subject.

#### Nomenclature

= water hammer wave speed

 $\begin{array}{l} a = \text{ water hammer wave speed} \\ D = \text{ pipe diameter} \\ T = \text{ Darcy-Weisbach friction factor} \\ g = \text{ gravitational acceleration} \\ H = \text{ head} \\ H_S = \text{ steady state head} \\ H_U = \text{ head at the supply reservoir} \\ H_V = \text{ head at the valve} \\ I = \text{ pine length} \end{array}$ 

L = pipe length R = friction coefficient

T = dimensionless time

T= dimensionless time T'= dimensionless time between T and 2T V= discharge velocity  $V_0=$  steady state discharge velocity W= accurately simulated line packing at 2L/a s x= distance from the reservoir toward the valve

 $\Delta H$  = amplitude of the head wave front H)<sub>0</sub> =  $(a/g)V_0$   $\Delta V$  = amplitude of the velocity wave front

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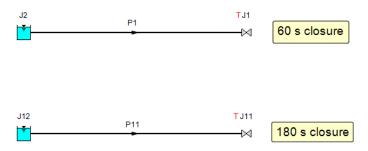
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# **View Verification Case 22 Model**

### Verification Case 22



Liou, Jim C. P., Understanding Line Packing in Frictional Water Hammer, ASME, Journal of Fluids Engineering, August 2016, Vol. 138, Application Example

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